Total No. of Questions: 10]	SEAT No.:
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B.E. (Mecl	hanical Engineering)

ADVANCED MANUFACTURING PROCESSES (Elective - IV) (2015 Pattern) (Semetser - II) Time: 2½ Hours] [Max. Marks:70 Instructions to the candidates: All questions are compulsory i.e. Solve Q.1 or Q.2, solve Q.3 or Q.4, Solve Q.5 or Q.6, Solve Q.7 or Q.8, Solve Q.9 or Q.10. 2) Neat diagrams must be drawn wherever necessary. 3) Figures to the right indicate full marks. Explain with neat stretch forming and list their applications. [6] **Q1)** a) b) Explain the construction and working of Ultrasonic welding. [4] OR Explain with neat sketch Magnetic pulse forming and list their applications. **Q2)** a) [6] List applications of adhesive bonding. [4] b) *Q3*) a) Explain with sketch working principle of Abrasive Water Jet machining with the process parameter. Explain the process of underwater welding. [4] b) OR Explain with sketch working principle of wire electric discharge machining **Q4)** a) with the process parameter. [6] Write short note on welding of plastics and composites [4] b) **Q5)** a) Explain how the ultrasonic micro machining carried out. [6] Explain the challenges in micro and nano fabrication process. b) [6] Write short note on Lithography. c) [4] OR

Q6)	a)	Explain the need of micro machining. [6]
	b)	Explain the process of focused Ion Beam Machining. [6]
	c)	Write short note on Diamond micro machining. [4]
Q 7)	a)	Explain in detail post processing of parts manufactured by additive manufacturing processes. [6]
	b)	Explain the generalized additive manufacturing process. [6]
	c)	Write application of additive manufacturing processes in aerospace industry. OR
Q8)	a)	What are factors which play important role while designing the object which is manufactured by additive manufacturing? [6]
	b)	Explain any one Additive Manufacturing process with its principle, process steps and materials. [6]
	c) (Write application of additive manufacturing processes in medical technology. [4]
Q9)	a)	Explain in detail the importance of material characterization. [6]
	b)	Explain operating principle of Scanning Electron Microscopes with neat sketch. [6]
	c)	Describe the applications of microscope. [6] OR
Q10,) a)	Explain operating principle of Atomic Force Microscopes with neat sketch. [6]
	b)	Explain with sketch operating principle of X-Ray Diffraction. Spectroscopy. [6]
	c)	Describe the applications of spectroscope. [6]
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