Company	mpany Revenues TTM (M)		Net Income TTM (M)		Gross Margin	Net margin	
Crocs	\$	3,947.00	\$	112.00	55.63%	2.84%	
Colombia	\$	3,595.00	\$	284.00	48.74%	10.51%	
Skechers	\$	7,917.00	\$	630.00	52.94%	8.19%	
Nike	\$	51,469.00	\$	5,052.00	44.21%	11.21%	

Company	Debt to Equity	Quick Ratio	Leverage Ratio
Crocs	1.62	0.2	2.82
Colombia	-	0.41	0.27
Skechers	0.08	0.78	0.62
Nike	0.64	0.73	1.21

Market Summary > Crocs, Inc.

105.61 USD

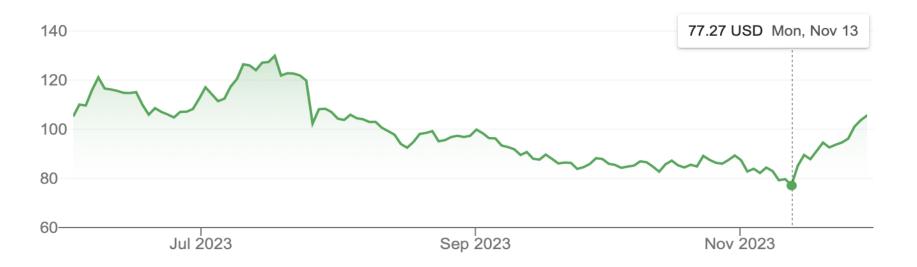
+ Follow

+0.45 (0.43%) **↑** past 6 months

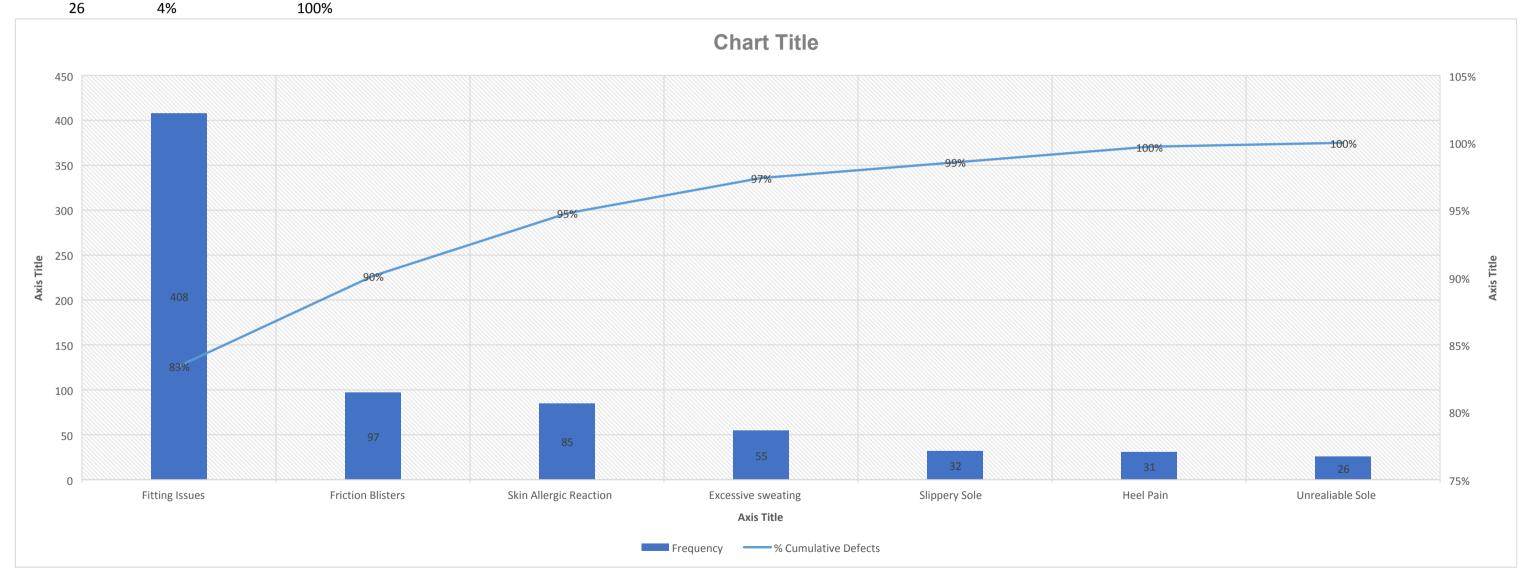
Closed: Nov 30, 4:27 PM EST • Disclaimer

After hours 106.00 +0.39 (0.37%)

1D 5D 1M 6M YTD 1Y 5Y Max



No	Types of Defects	Frequency	% Defects	% Cumulative Defects
	1 Fitting Issues	408	70%	83%
	2 Friction Blisters	97	24%	90%
	3 Skin Allergic Reaction	85	19%	95%
	4 Excessive sweating	55	16%	97%
	5 Slippery Sole	32	13%	99%
	6 Heel Pain	31	13%	100%
	7 Unrealiable Sole	26	4%	100%



Economic Design Specifications Target specification, T

k

\$35.00 Cost of inspection and adjustment

Break-Even Tolerance

Lower specification limit 22.45

22.86

\$6.00

0.41

Upper specification limit 23.27 Guess estimate

Loss incured to crocs due to online return orders

orders 408

Percentage of returned orders - 70%.

Number of returned items = 408

Estimated Los 286 35 \$ 10,010

S.No	Years	Sub sample size	Count of rejections	Percentage of rejections	p	LCL	UCL
1	2010	110	61	0.55	0.63	0.49	0.77
2	2011	115	51	0.44	0.63	0.49	0.77
3	2012	95	57	0.60	0.63	0.49	0.77
4	2013	99	50	0.51	0.63	0.49	0.77
5	2014	100	62	0.62	0.63	0.49	0.77
6	2015	112	66	0.59	0.63	0.49	0.77
7	2016	107	65	0.61	0.63	0.49	0.77
8	2017	71	57	0.80	0.63	0.49	0.77
9	2018	111	86	0.77	0.63	0.49	0.77
10	2019	118	98	0.83	0.63	0.49	0.77
Totals	10	1038	653	6.33	-	-	-
			ρ̄=	0.629094412			
		п=	103.8				
		q =	0.4				
		LCL=	0.486857545				
			UCL=	0.77133128			

