

# TECHNICAL AUDIT REPORT

GREENSOLVER 28 Boulevard Haussmann, 75009 Paris



Location of intervention: Wind farm " Source of Sèves, 50490 ? Vaudrimesnil.

Mission carried out on 11/12/2024

Names of auditors: AUVRAY Pierre-SOCOTEC

Name of the escort: Enzo GEBLEUX - EDPR

Case number: 2412H0270000001 Intervention number: H0270241200000000329 Nature of the mission: Technical audit of a wind farm.

# 1. Characteristics of the wind farm:

Name of the wind farm:	Source of Sèves			
Operating company:	EDPR			
Geographic coordinates:	? Latitude: 49° 9' 26.3" ? Longitude: -1° 26' 43.6"			
Location:	Vaudrimesnil 50490 ? Saint-Sauveur-Villages			
Composition of the park:	5 wind turbines & 1			

## Geographical location of the wind farm:



## 2. Provided documents:

Documents	References	Dates	Comments
Prevention Plan	PDP V12	10/12/2024	Studied
Previous periodic general inspection repor (Lift, Hoist, Fire Extinguisher, RESQ, LD Elec BT)	ts V, Socotec	04/2024	Studied

## 3. Characteristics of the audited turbines:

Identification:	VDN 2
Manufacturer:	Siemens Gamesa
Model:	SG97 T120
Power (W):	2 MW
Tower height (m):	120 m
Rotor (m):	97 m
Maintainer:	SGRE



- "Photo representative of an SG97 T120 wind turbine"

# 4. <u>Characteristics of the audited delivery point:</u>

Number of delivery points associated with the win farm:	1
Manufacturer and model of the PDL:	ORMAZABAL
Maintainer:	/

Severity level of states: Normal	state - No	action required.
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Degraded state - Action required, low importance

Critical state - Action required, high importance

Critical state - Action required, high priority

5. <u>Inspection results:</u>

## Audited turbine VDN 2

Tower base:

	Description	Status	Notes	Pictures
	Presence of the ICPE panel at the entrance of the access.	Normal state	No defects were found during the audit.	
Access	Condition of the access road.	Normal condition	No defects were found during the audit.	
	Condition of the access staircase, conservation, bolt	ing. Normal condition	No defects were found during the audit.	

	Visual inspection of foundations, search for cracks and deterioration, bolting.	Degraded condition	Foam has appeared, making the foundation slippery.  EDPR Comment: The inspection will be carried out during the next maintenance by SGRE	
Access	Visual inspection of the surrounding area, vegetatio ruts, mud, ?.	n, Normal condition	No defects were found during the audit.	
	Condition of the access door, filter, grille, and locki mechanism.	ng  Deteriorated condition	The display on the door is damaged by weather conditions.  EDPR Comment: A check will be carried out during the next site inspection by EDPR	N. A.V Erleggt
General condition of the platform	Condition of the platform, deformation, bolting, cleanliness, hatch,	Normal condition	No defects were found during the audit.	
"General interior condition"	Wall preservation condition, presence of oil, cleanliness.	Normal condition	No defects were found during the audit.	

	Elevator	Normal condition	No defects were found during the audit.	
	State of conservation of HT cells	Normal state	No defects were found during the audit.	
General interior condition	Condition of electrical cabinets	Normal condition	No defects were found during the audit.	
	State and presence of mandatory postings.	Normal state	No defects were found during the audit.	

Degraded state - Action required, low importance

Critical state - Action required, high importance

Tour:

Critical state - Action required, high priority

	Description	Status	Notes	"Images"
"Foundation"	State of cleanliness	Poor condition	Rusted and damaged earth cable  EDPR Comment: A specific inspection will be carried out during the year (QAQC Foundation)	
	Illumination	Normal condition	No defects were found during the audit.	
	Access	Normal state	No defects were found during the audit.	
	Tightening	Normal condition	No defects were found during the audit.	
	"State of cleanliness"	Normal condition	No defects were found during the audit.	
Section 1	Lighting	Normal condition	No defects were found during the audit.	65 Q.A.
	Access - gate	Normal state	No defects were found during the audit.	

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	"State of cleanliness"	Degraded state	Oil deposit around the tower at the level of the bolts.
	Lighting	Normal condition	No defects were found during the audit.
	Access - gate	Normal state	No defects were found during the audit.
Section 4	Tightening	Normal condition	No defects were found during the audit.
	NGleterBictessween totion d'during the audit. Lighting	Normal condition	
Yaw section	No defects were found during the audit. Access - ga	ate Normal condition	
		Normal condition	No defects were found during the audit.
	Tightening	Normal condition	No defects were found during the audit.

Degraded state - Action required, low importance

Critical state - Action required, high importance

Critical state - Action required, high priority

## Nacelle:

	Description	Status	Notes	"Images"
	"Condition of cleanliness/ General"	Degraded condition	Slight oil spill under the slow shaft.  EDPR Comment: The necessary cleaning will carried out by SGRE during the next maintenance.	
Nacelle	Nightifugts were found during the audit. A	ccessormal condition		
		Normal state	No defects were found during the audit.	
	Display	Normal state	No defects were found during the audit.	POSTE DANGER DANGER CREATER OUT CHARLES OF THE CREATER OUT CHARLES OUT CHARLES OF THE CREATER OUT CHARLES

	Evacuator - ResQ	Degraded condition	The box is slightly damaged, dirty	The second secon
			Comment from EDPR: EDPR will look into replacing the box.	
Gondola	Winch	Normal condition	No defects were found during the audit.	
	"Electrical cabinets"	Normal condition	No defects were found during the audit.	

Degraded state - Action required, low importance

Critical state - Action required, high importance

Critical state - Action required, high priority

## Gear Box:

	Description	Status	Notes	Pictures
General condition	"Check of cleanliness, presence of hoods and screens, electrical and mechanical hazards."	"Deteriorated condition"	The entire gearbox is very correct. However, t arrangement and dispersion of electrical cable need to be reconsidered. In this In this design, there is a risk of wear on the electrical cables. Installing ducts would avoid this risk and improve optimization of the space.	
			EDPR Comment: The repair will be carried or certain components are damaged, but the arrangement will not be altered	at if
	Verification of the condition of the silent blocks of the gear box feet.	Normal condition	No defects were found during the audit.	

General condition	Inspection of the cooling radiator cleanliness, presence of oil leaks, condition of hoses.	Deteriorated condition	Presence of oil leak.  EDPR Comment: The necessary cleaning will be carried out by SGRE during the next maintenance.	e
Level	Visual check of the oil level.	Normal condition	No defects were found during the audit.	
Sniffer / filter	Filter status check (without disassembly).	Normal condition	The oil filter housing does not leak.	
Silent block	Inspection of the silent block condition (presence of dust).	Normal condition	No defects were found during the audit.	
Tightening	Visual inspection of marking traces for scitightening.	rew Normal condition	No defects were found during the audit.	

Degraded state - Action required, low importance

Critical state - Action required, high importance

Critical state - Action required, high priority

#### Generator:

	Description	Status	Notes	Pictures
General condition	"Check of cleanliness, presence of hoods and screens, electrical and mechanical hazards."	Normal condition	No defects were found during the audit.	

#### Roof:

	Condition	Status	Notes	Pictures
"General Condition"	Access	Degraded state	A screw is damaged and the roof is slightly dented at the access hatch level  EDPR Comment: The necessary repair will be carried out by SGRE during the next maintenance	

	Anchor points	Normal state	No defects were found during the audit.	
General condition	Weather mast	Degraded state	Rust stain on the part connecting the 2 meteorological masts.  EDPR Comment: EDPR will check how to manage this issue.	

Degraded state - Action required, low importance

Critical state - Action required, high importance

Rotor: Critical state - Action required, high priority

	Description	Status	Observations	"Images"
		Degraded condition	Open joint, the pale appears worn in places	
	Faded 1 ? view from the roof		EDPR comment: The ICPE inspection has already been carried out without any issues found. SGRE will verify during the next maintenance.	
F.1.1			Open joint	
Faded	Blade 2 ? roof view	Degraded condition	EDPR Comment: The ICPE inspection has already been carried out without any issues found. SGRE will verify during the next maintenance.	
	Blade 3 ? roof view	Normal condition	No defects were found during the audit.	
			Dust traces	
Inside	Conditio n Degraded co	Degraded condition	EDPR Comment: The necessary cleaning will carried out by SGRE during the next maintenance.	be

	Access	Degraded condition	A bit of grease present at the entrance  EDPR Comment: The necessary cleaning will be carried out by SGRE during the next maintenance.
НИВ	Inside	Degraded condition	Presence of dust and oil that can accelerate the degradation of flexible components  EDPR Comment: The necessary cleaning will carried out by SGRE during the next maintenance.

Degraded state - Action required, low importance

Critical state - Action required, high importance

Critical state - Action required, high priority

Audited delivery post Vaudrimesnil:

	Description	Status	Notes	Pictures
Access	Surrounding s	Normal condition	No defects were found during the audit.	
	State of PDL structures	Normal state	No defects were found during the audit.	
Access	Display	Degraded state	The display is damaged by weather conditio	ns.
	"Access doors"	Normal condition	No defects were found during the audit.	

Interior	Condition of walls, cleanliness.	Normal condition	No defects were found during the audit.	
	Condition of HT cell conservation (obstacles, interlocking, ?).	Normal condition	No defects were found during the audit.	

Interior	Condition of electrical cabinets (exterior/interior).	Normal condition	No defects were found during the audit.	
	State and presence of mandatory postings.	Normal state	No defects were found during the audit.	
	Condition and presence of electrical PPE.	Normal condition	No defects were found during the audit.	

	State and presence of safety lighting.	Normal state	No defects were found during the audit.	
	State of equipment (PC, lighting, heating, materials).	Normal state	No defects were found during the audit.	
Interior	Condition of auxiliary transformer (if present).	Normal condition	No defects were found during the audit.	
	Condition and presence of spare fuses.	Normal condition	Presence of spare fuses in the PDL.	

## 6. Conclusion following the results:

Tower	fact.
LOWER	10001

Sampling allowed to determine a correct set of the "Tower foot" part of the wind turbines at the wind farm.

Actions to be taken after sampling:

Clean the foundation -

Review the stickers displaying important information. -

Replace the ground cables in the foundation

Tower:

Clean the last section

#### Gear box:

Sampling allowed to determine a fairly correct set of the "Gear box" part of the wind turbines at the wind farm.

Actions to be taken after sampling:

Find a better layout for the arrangement of the electrical cables of the gear box, it it is recommended to install ducts to optimize space. -

Fix the leak.

Roof:

Clean and repaint the mast at the level of the corroded part

#### Delivery post:

Sampling allowed to determine a very correct set of the "PDL" part of the wind farm site.

Actions to be taken following the sampling:

- Create a new display outside the PDL.