PRODUCT SPECIFICATIONS

For Cus	For Customer:							
Custon	Customer Model No							
Module No.: <u>HZ-TFT035BP079-C022</u>								
Date : <u>2</u>	Date : <u>2023.12.11</u>							
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■Preli	minary Product SPEC							
☐ Fina	al Product SPEC							
For Customer's Accept	tance:							
Approved By	Comm	ent						
Approved by DIV	Reviewed by QA	Reviewed by RD						

. Revision Record

Date	Rev. No.	Page	Revision Items	Prepared
2023.12.11	V0		The first release	С
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1. General Specifications

<u>HZ-TFT035BP079-C022</u> is a TFT-LCD module. It is composed of a TFT-LCD panel, driver IC, FPC, a back light . The $3.5^{\prime\prime}$ display area contains 320~x 480 pixels and can display up to 16M colors. This product accords with RoHS

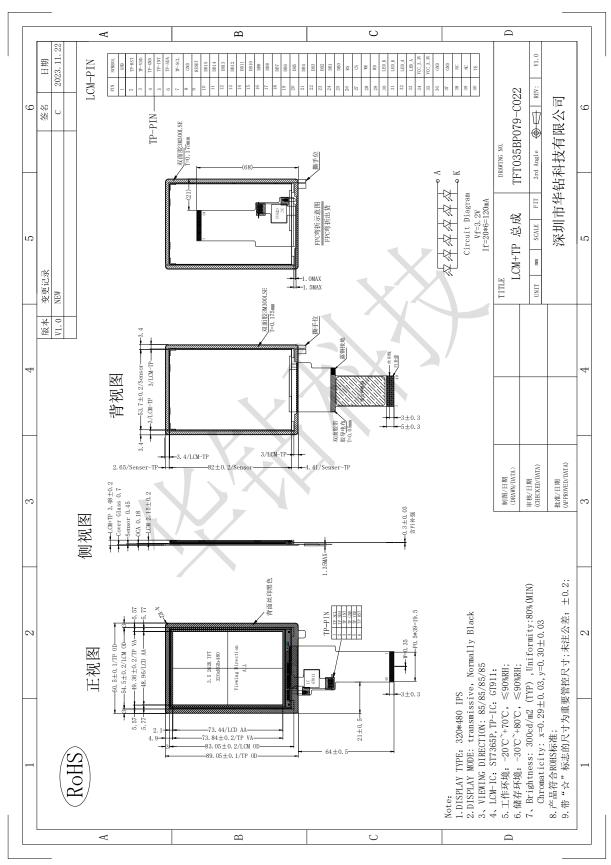
Item	Contents	Unit	Note
LCD Type	TFT	-	
Display color	16M		1
Viewing Direction	ALL	O'Clock	
Operating temperature	-20~+70	°C	
Storage temperature	-30~+80	°C	
Module size (With TP)	60.5*89.05*3.48	mm	2
Active Area(W×H)	48.96 x 73.44	mm	
Number of Dots	320×RGB×480	dots	
Power Supply Voltage	3.3	V	
Outline Dimensions	Refer to outline drawing	-	
Backlight	6-LEDs (white)	pcs	
Brightness (With TP)	300	CD/M^2	
Data Transfer	MCU	-	

environmental criterion

Note 1: Color tune is slightly changed by temperature and driving voltage.

Note 2: Without FPC and Solder, but with eight bumps.

2.Outline.Drawing



3 Interface signals

Pin No.	Symbol	Function
1	GND	Ground
2	TP-RST	TP-Reset pin
3	TP-VDD	TP-Analog power
4	TP-GND	TP-Ground
5	TP-INT	TP-Interrupt signal
6	TP-SDA	TP-I2C data signal
7	TP-SCL	TP-I2C clock signal
8	GND	Ground
9	Reset	Reset signal
10-25	DB15-DB0	Data interface
26	RS	Register select signal. 0:index register; 1:data register
27	CS	Chip select pin
28	WR	Write signal
29	RD	Read the signal
30-31	LEDK	Backlight cathode
32-33	LEDA	Backlight LED anode
34-35	VCC	Analog Power Supply for LCM
36-37	GND	Ground
38-39	NC	No Connection
40	TE	TE-PIN

4. Absolute Maximum Ratings(Ta=25°C)

4.1 Environmental Absolute Maximum Ratings.

Item	Storage		Operat	Note	
item	MIN.	MAX.	MIN.	MAX.	Note
Ambient Temperature	-30°C	80°C	-20 °C	70°C	1,2
Humidity	-	-	-	-	3

- 1. The response time will become lower when operated at low temperature.
- 2. Background color changes slightly depending on ambient temperature.

The phenomenon is reversible.

3. Ta<=40°C:85%RH MAX.

Ta>=40°C:Absolute humidity must be lower than the humidity of 85%RH at 40°C.

5. Electrical Specifications and Instruction Code

5.1 Electrical characteristics(Vss=0V ,Ta=25°C)

Parameter		Symbol	Condition	Min	Тур	Max	Unit	Note
Power supply VC0		VCC	Ta=25°C	2.6	3.3	3.6	V	
Input	'H'	V _{IH}	V _{CC} =2.8V	0.8V _{CC}	-	Vcc	V	
voltage	'L'	VIL	V _{CC} =2.8V	0	-	0.2V _{CC}	V	

Note:

1:When an optimum contrast is obtained in transmissive mode.

5.2 LED backlight specification(VSS=0V ,Ta=25°C)

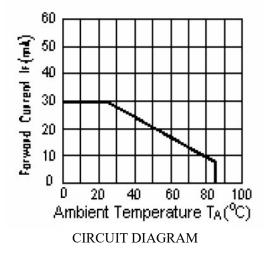
Item		Symbol	Condition	Min	Тур	Max	Unit	Note
Supply voltage		-	-	ı	3.2	-	V	1
Supply current		I _f	-	-	120	-	mA	2
Forward	Normal	I _{pn}	0.1.500	-	120	-		
current	Dimming	I _{pd}	6-LEDS	ı	ı	-	mA	

Note:

- 1: VLED=VLED(+)-VLED(-).
- 2:The current of LED is 20mA.

A LED drive in constant current mode is recommended.

3: LED power consumption is around 0.384 W.



6. Optical Characteristics

Item	Symbol		Condition	Min.	Тур.	Max.	Unit	Note
Brightness	ı	Зр	<i>θ</i> =0°	-	300	-	Cd/m ²	1
Uniformity	_	Вр	Ф=0°	80	85	-	%	1,2
	3	:00			85	-		
Viewing	6	:00	0 > 40		85	-		
Angle	9	:00	Cr≥10		85	-	Deg	3
	12	2:00			85	-		
Contrast Ratio		Cr	<i>θ</i> =0°	-	800	7	-	4
Response Time	Т	r+T _f	Ф=0°	-	35	A_	ms	5
	W	х		0.25	0.28	0.31	-	
	VV	у		0.28	0.31	0.34	-	
		х		0.609	0.639	0.669	-	
Color of	R	у	17 1	0.314	0.344	0.374	-	
CIE Coordinate		х	<i>θ</i> =0°	0.264	0.294	0.324	-	1,6
	G	У	Ф=0°	0.557	0.587	0.617	-	
	Б	x	17	0.102	0.132	0.162	-	
	В	у	X	0.106	0.136	0.166	-	
NTSC Ratio		S	~	-	65	-	%	

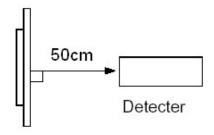
Note: The parameter is slightly changed by temperature, driving voltage and materiel

Note 1: The data are measured after LEDs are turned on for 5 minutes. LCM displays full white. The brightness is the average value of 9 measured spots. Measurement equipment PR-705 (Φ8mm)

Measuring condition:

- Measuring surroundings: Dark room.
- Measuring temperature: Ta=25℃.
- Adjust operating voltage to get optimum contrast at the center of the display.

Measured value at the center point of LCD panel after more than 5 minutes while backlight turning on.

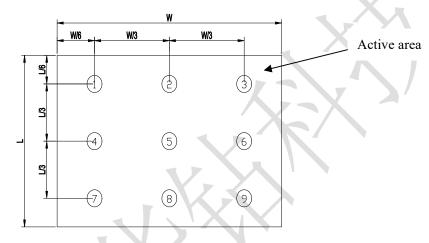


Note 2: The luminance uniformity is calculated by using following formula.

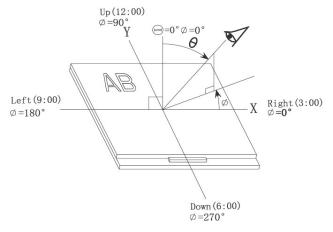
△ Bp = Bp (Min.) / Bp (Max.)×100 (%)

Bp (Max.) = Maximum brightness in 9 measured spots

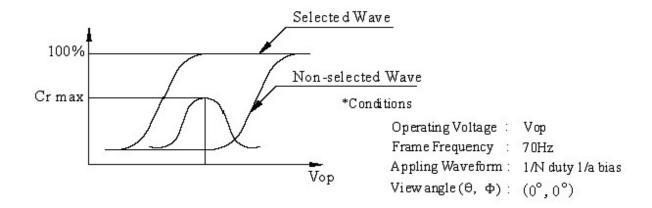
Bp (Min.) = Minimum brightness in 9 measured spots.



Note 3: The definition of viewing angle: Refer to the graph below marked by θ and Φ



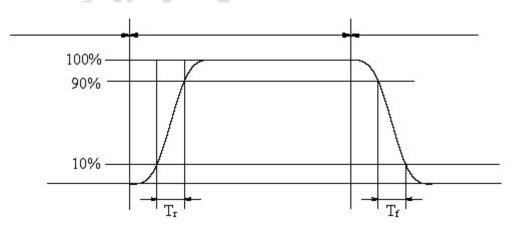
Note 4: Definition of contrast ratio.(Test LCD using DMS501)



$$Contrast \ ratio(Cr) = \frac{Brightness \ of \ selected \ dots}{Brightness \ of \ non-selected \ dots}$$

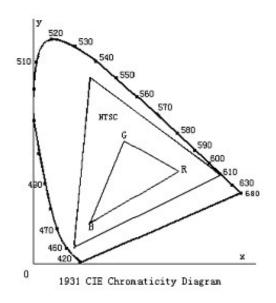
Note 5: Definition of Response time. (Test LCD using DMS501):

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



The definition of response time

Note 6: Definition of Color of CIE Coordinate and NTSC Ratio.

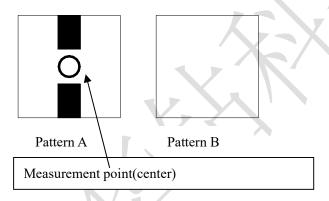


Color gamut:

$$S = \frac{area~of~RGB~triangle}{area~of~NTSC~triangle} \times 100\%$$

Note 7: Definition of cross talk.

Cross talk ratio(%)=|pattern A Brightness-pattern B Brightness|/pattern A Brightness*100



Electric volume value=3F+/-3Hex

7. Reliability Test Items and Criteria

No	Test Item	Test condition	Criterion		
1	High Temperature Storage	80°C±2°C 96H Restore 2H at 25°C Power off			
2	Low Temperature Storage	-30°C±2°C 96H Restore 2H at 25°C Power off			
3	High Temperature Operation	70°C±2°C 96H Restore 2H at 25°C Power on	1. After testing, cosmetic and electrical defects should not		
4	Low Temperature Operation	-20°C±2°C 96H Restore 4H at 25°C Power on	happen. 2. Total current consumption should not be more than twice		
5	High Temperature/Humidity Operation	60°C±2°C 90%RH 96H Power on	of initial value.		
6	Temperature Cycle	-30°C←>80°C 30min 5min 30min after 5 cycle, Restore 2H at 25°C Power off			
7	Vibration Test	10Hz~150Hz, 100m/s², 120min	Not allowed cosmetic		
8	Shock Test	Half- sine wave,300m/s ² ,11ms	and electrical defects.		
9	ESD Test	Air discharge:+/-8KV, Contact discharge:4KV			

Note: Operation: Supply 2.8V for logic system.

The inspection terms after reliability test, as below

ITEM	Inspection
Contrast	CR>50%
IDD	IDD<200%
Brightness	Brightness>60%
Color Tone	Color Tone+/-0,05

8 Quality level

As Quality department << Product Cosmetic SPEC>>.

9. Precautions for Use of LCD Modules

9.1 Handling Precautions

- 9.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 9.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 9.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 9.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 9.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
 - Isopropyl alcohol
 - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 9.1.6 Do not attempt to disassemble the LCD Module.
- 9.1.7 If the logic circuit power is off, do not apply the input signals.
- 9.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
 - a. Be sure to ground the body when handling the LCD Modules.
 - b. Tools required for assembly, such as soldering irons, must be properly ground.

- c. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

9.2 Storage precautions

- 9.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 9.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : $0^{\circ}\text{C} \sim 40^{\circ}\text{C}$

Relatively humidity: ≤80%

- 9.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.
- 9.3 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.