

APPROVAL SHEET FOR DYNAMIC MINIATURE SPEAKER

CUSTOMER:					
AAC P/N: DMSP0913AJ-10-G					
CUSTOMER P/N:					
CUSTOMER	APPROVER	CHECKER			

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AAC Confidential Information

12. Package



P/N

DMSP 0913AJ-10-G

Keywords: Dynamic Speaker, 8 Ohms, 9.6x13.6x2.9mm, Leaf Spring Contact, GP Compliant

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Scope

This document contains required environmental, electrical, acoustic, mechanical, package and reliability test requirements.

2. Environmental Requirement

The transducer including all components and solder joints must be free from lead (Pb) and other banned or restricted substances according to customer's requirements.

3. Electrical Requirments

3.1.1 Rated Impedance 8±15% ohms @2kHz, 1Vrms input

3.1.2 DC Resistance 7.2±10% ohms

3.2 Rated Noise Power (in 1cc box) 0.3 Watts

3.3 Short Term Maximum Power (in 1cc box) 0.8 Watt

4. Acoustical Requirments

4.1 Sound Pressure Level in 1cc box 82±2dB @1Vrms/10cm at 2kHz

4.2 Bass Resonance Frequency

4.2.1 Resonance frequency in free air 520±120Hz 4.2.2 Resonance frequency in 1cc box 800±100Hz

4.3 Rated Frequency Range 500 - 10kHz

Frequency Response in 1cc box See Figure 1

4.4 THD in 1cc box <15% 700Hz,<8% 1000Hz 1Vrms input

<4% from 3K-10KHz, 1Vrms input

4.5 Rub & Buzz

A sine sweep among rated frequency range at rated power(in 1cc box) will not result in any buzzing or extraneous sound.

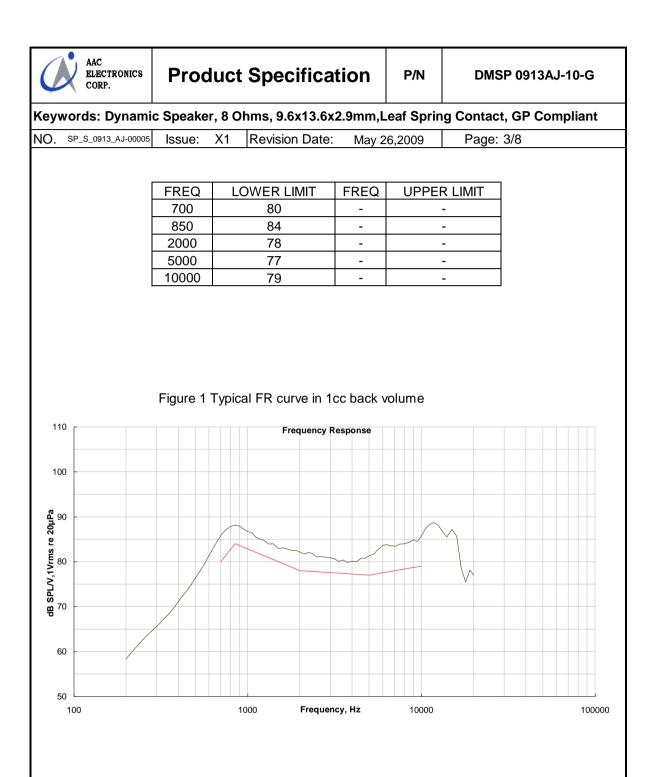
5. Polarity Requirments

5.1 Polarity

When a DC source s "+" polarity is attached to speaker's "+" polarity,

"-" polarity is attached speaker's "-" polarity, the membrane will move forward.

5.2 Magnetic Polarity Top of the magnet is the north pole.





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6. Test Climatic Condition

Ambient temperature: 15 - 35 , preferably at 20

Relative humidity: 25% to 75% Air pressure : 86kPa - 106kPa

Refer to IEC 268-1

7. Test Method

7.1 SPL and Frequency Response Curve

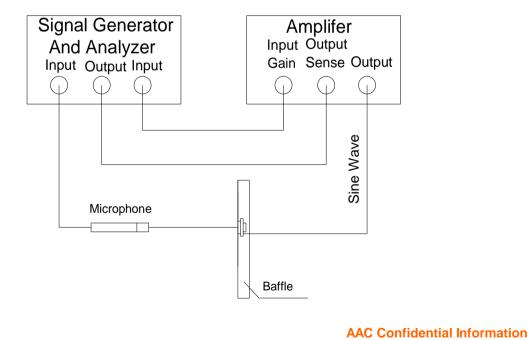
The loudspeaker shall be mounted in baffle of 80cm x 100cm, the measuring microphone shall be free-field microphone and placed 10cm from DUT, on axis. The drive power is 1Vrms, and swept sine-wave range is 200Hz to 20kHz with a R40 of test sequence.

7.2 THD

Tested per Section 7.1 and driven at 1Vrms, sweep at specified frequency range with R40 test sequence.

Figure 2 Test setup

Speaker Measurement Circuit





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8. General Requirements

8.1 Operating Temperature Range -20 to +70 without loss of function 8.2 Storage Temperature Range -40 to +85 without loss of function

9. General Reliability

Immediately after reliability test, the samples shall be stored under climatic conditions such as normally exist in ordinary rooms or laboratories. Unless otherwise noted, the recovery period shall be 4 hours at least before performance testing.

After reliability test, all samples must be meet the requirements specified in section 3 & 4.

9.1 Temperature Shock:

-40 /+85 10 cycles. 30 minutes at each temperature. 20 - 30 seconds transition time. Refer to IEC 68-2-14

9.2 Static Humidity Test:

Soak samples to +85°C with 85% relative humidity for continuous period of 168 hours. Refer to IEC 68-2-67

9.3 Drop Test:

DUTs shall be mounted in a 100g fixture, drop samples 1.5m three times in each direction, total 18 times.

9.4 Operating Life:

DUTs shall be tested under each specified climatic condition (per section 6) for a continuous period of 100 hours at a rated noise power. Input shall be simulated program signal (IEC 268-1) with a peak to r.m.s ratio of 1.8 to 2.2 in rated frequency range. Refer to IEC 268-5.

9.5 Short Term Maximum Power:

DUTs shall be tested under each specified climatic condition (per section 6), Input shall be simulated program signal (per IEC 268-1) with crest factor of 1.8 to 2.2 in rated frequency response for a period of 1 second. And the signal will be 1sec. On,59 sec. off, total 60 cycles. Refer to IEC 268-5.

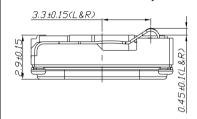


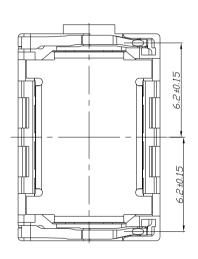
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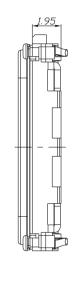
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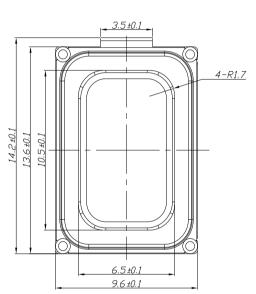
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Mechanical Layout and Dimensions 10.1 Mechanical Layout for Speaker Unit









NOTE:

GENERAL UNLESS OTHERWISE NOTED: ±0.15mm

Spring force inside working area: 0.25-1.2N

8	Dome plate	Adhesive+Foam+ Adhesive+PET	1		With black PET sheet
7	Leaf Springs	Stainless steel	2		
6	Magnet	NdFeB	1		
5	Cover	Stainless steel	1		
4	Voice Coil	Copper	1		
3	Yoke	Iron	1		
2	Diaphragm	Polymer	1		
1	Frame	PPA	1		
PART NO.	PART NAME	Material	Qty	TREATMENT	REMARK

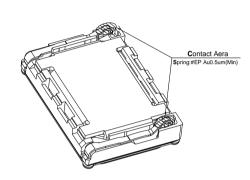


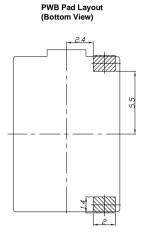
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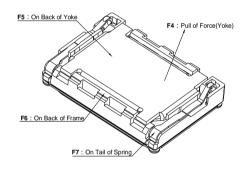
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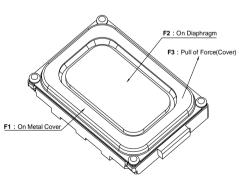
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10. 2 Permitted Force to Speaker









Max.permited compression forces						
No.	From	То	Maximum Permanent Force [N]	Maximum Handling Force [N]		
1	F1	F5	10	20		
2	F2		0	0		
3	F5	F1	10	20		
4	F6	F1	10	20		
5	F3		5	10		
6	F4		5	10		
7	F7		0	0		

