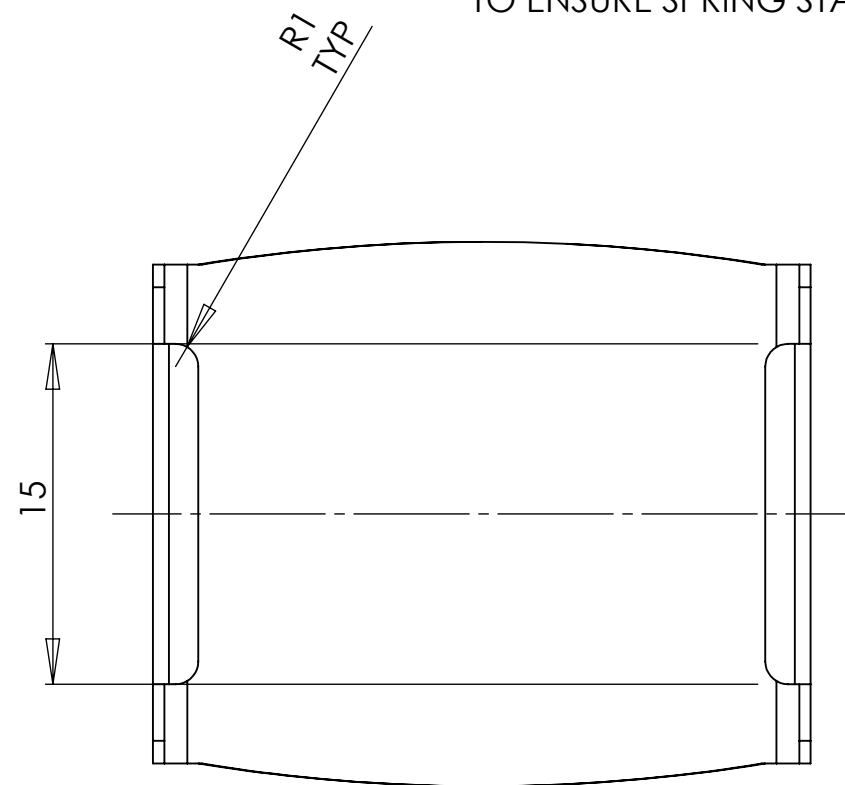
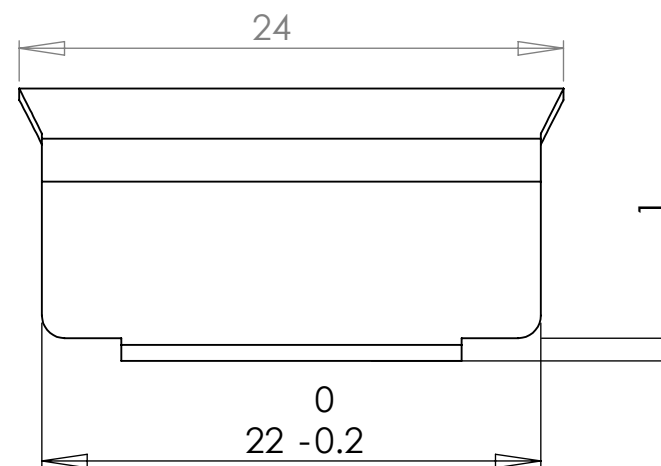


IN POSITION SHAPE SHOWN
OVERBEND THIS ANGLE 5° PAST 90°
TO ENSURE SPRING STAYS IN POSITION

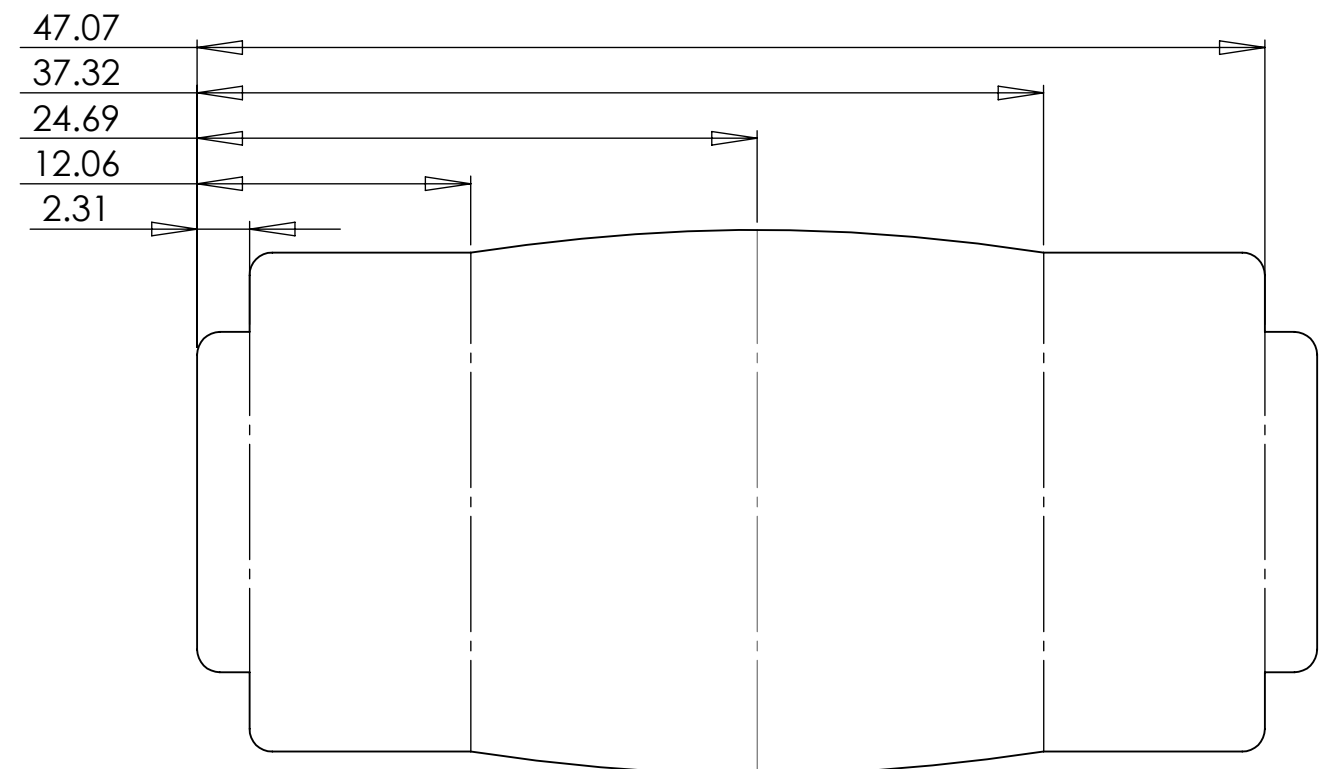
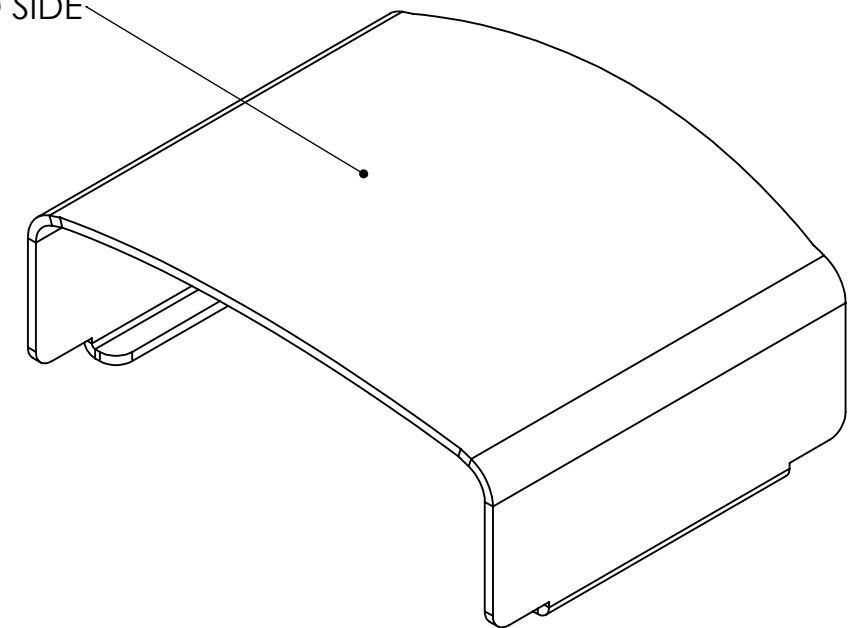


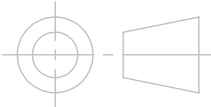

NOTE:
MATERIAL - STAINLESS STEEL
TEMPER TO ENSURE SPRING CHARACTERISTICS

MANUFACTURE FROM DXF DATA
CRITICAL TO FUNCTION DIMENSIONS SHOWN
REMOVE ALL BURRS
COMPONENT TO BE POLISHED AND DEGREASED TO REMOVE ANY PROCESSING
DECOLOURATION OR MARKING



POLISHED SIDE



TITLE AX3 Clip			PROJECT AX3 r2 (Accelerometer Watch)	
DATE 09/12/2011			DRAWING NO.	
SCALE 1:3		DRAWN Mat Kipling		REVISION 1.3
A3		CHECKED Cas Ladha		
MATERIAL STAINLESS STEEL 304		TOLERANCES UNLESS OTHERWISE STATED ± 0.5mm HOLE CENTRES ± 0.2mm		 Released under Creative Commons V3.0
FINISH				
				PROPRIETY & CONFIDENTIAL THIS DRAWING IS THE PROPERTY OF CULTURE LAB, NEWCASTLE UNIVERSITY AND MUST NOT BE COPIED, ALTERED OR USED WITHOUT THEIR WRITTEN CONSENT