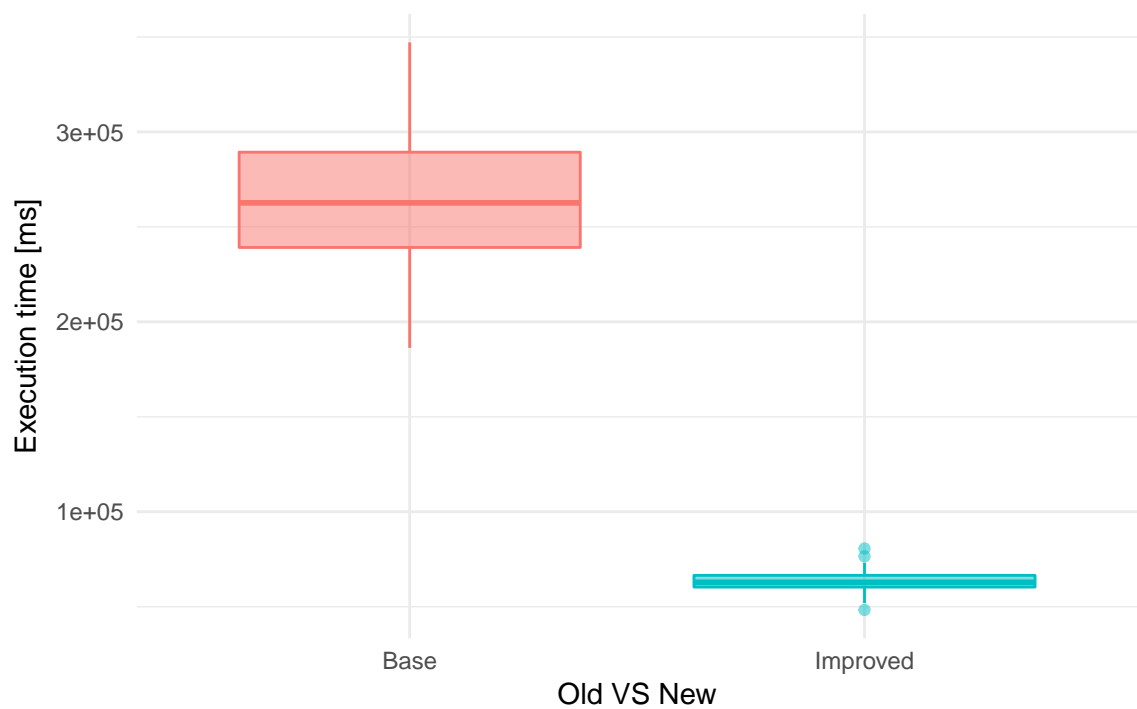


Ex. time, II, 100 jobs, First improvement, Random, Insert



Ex. time, II, 100 jobs, First improvement, RZ, Exchange

