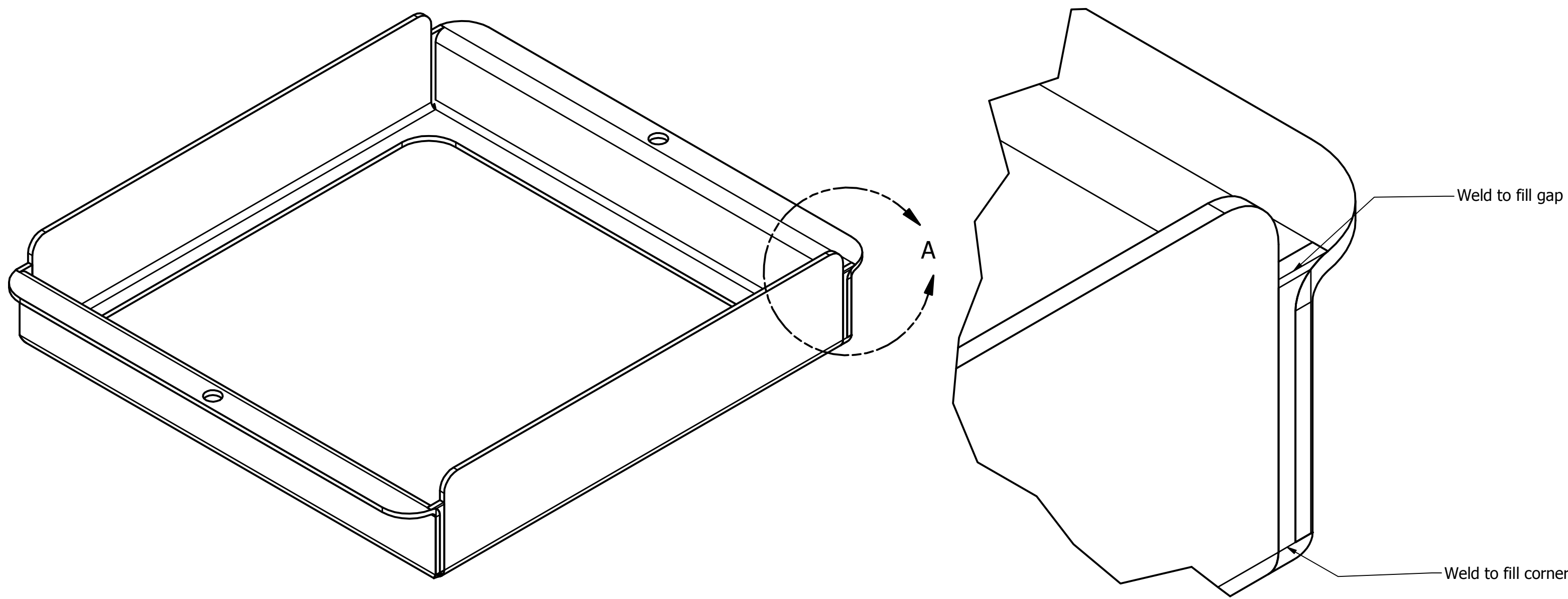


After welding



DETAIL A
SCALE 4 : 1

NOTE: Seam welds extend into folded corners.
NOTE: This needs to be a watertight container. Check all seam welds and corners.
NOTE: Seam weld surface must be flush with walls of container.

Material: 1/16" Aluminum
Units: millimeters
Finish: Deburr all non-hole edges.

DRAWN Jay Lin	5/13/2019	Alch3my LLC		
CHECKED		TITLE		
QA		Reservoir SM		
MFG				
APPROVED				
		SIZE D	DWG NO 201-0002	REV A3
CERN OHL v1.2		SCALE 1 : 1	SHEET 1 OF 1	