

1020. TOOL NOT INPOSITION	Tool magazine is not positioned and could not get the sensor signal	1. Make the tool magazine forward/backward rotation by hand to see if the alarm can be eliminated, if 1027 alarm appears, operate the magnetic valve by hand, and rotate the tool magazine by hand too, then eliminate the alarm. 2. Check if the sensor switch is broken or not
1021. TOOL NO. NOT FOUND	Cannot find the tool number	Please re-tidy the tool number
1022. TOOL POT NOT DOWN	Tool collets cannot go down	Check the circuit
1023. ARM 90 ERROR	Arm 90degree error	Replace the sensor
1025. TOOL NOT UNCLAMP	Tool unclamp	Check the limit switch of tool loosen
1026. ARM 270 ERROR	Arm-270degree Error	Check the sensor switch
1027. TOOL POT NOT UP	Tool collets cannot go upward	Check sensor switch and circuit
1028. ARM JOG MODE	Arm JOG mode error	Re-start the controller
1029. TOOL NOT CLAMP	Tool is not clamp well	Check the limit switch
1030. ARM HOME POS ERROR	Arm home point error	Check the sensor switch
1031. ATC LS ERROR	ATC limit error	1. Check the spindle tool loosen/clamp can test the signal at the same time, adjust the limit position.
1032. T CODE = SP	TCODE = Spindle tool	Reset the tool magazine when Tcode is not equal to spindle tool
2000. DOOR NOT CLOSE	Door is not close	Shut the door
2001. 4 AXIS CLAMP	The 4 th axis is not clamped	Clamp the 4 th well

Machine model	Net Weight KG	Main Power	Circuit Breaker	Power line diameter
VMC540	3500	10KVA	40A	10mm ²
VMC650	4500	15KVA	40A	10mm ²
VMC850	5300	15KVA	40A	10mm ²
VMC960	4000	15KVA	40A	10mm ²
VMC1060	8000	20KVA	60A	16mm ²
VMC1150	7000	20KVA	60A	16mm ²
VMC1270	10000	20KVA	60A	16mm ²
VMC1370	12000	35KVA	100A	25mm ²
VMC1580	15000	35KVA	100A	25mm ²
VMC1690	18000	35KVA	100A	25mm ²
VMC1890	18000	35KVA	100A	25mm ²

3. Machine rated power