

4 x operations:

1. Turn down one end of the 1204 ballscrew to 8mm OD x 12mm long
2. Center drill other end to 5.xx mm ...
3. ... and tap M6 = 16mm deep
4. Turn down the outer side of the threaded side to 8mm OD, just 3-4mm long
(to help it center in a 8mm ID bearing before passing the bolt through)

