

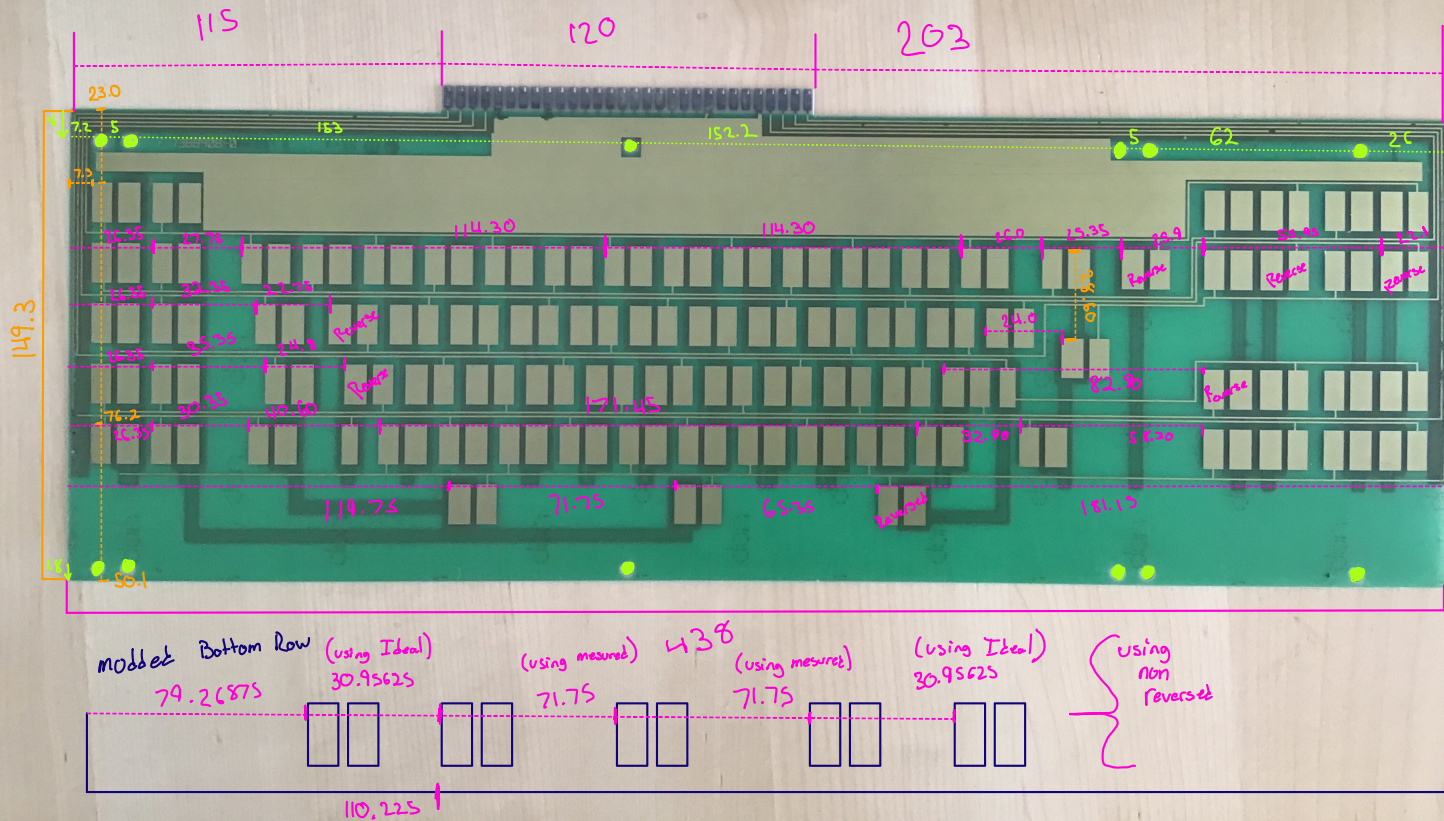
Mesurments Final

Important note (IBM made pad footprints center point off axis, which accounts for weirdness in pad distances)

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Note IU spacing is  $19.05 \times 19.05$

Note 10 spacing is  $14.05 \times 14.05$   
(14.05 has been modified to allow for a 4.6 mm hole)



\* SpaceBar Shift  $\frac{1}{2}$  unit to left (or -9.525)  
 10 units - Code 2 units

- Space Bar S.S units

- Code 2 units

- enter (reversed) 1.25

$$2.75 | 2.75$$

1 1 1

$$0.625 / 0.625$$

52.38751    52.3875

19.65 | 19.65

0.625/0.625

$$0.625 / 0.625$$

11.9025 / 11.9025

Space-code : - Ideal (71.4375)

0.3125  
off

- Ideal (71.75)
- measure (71.75)

Space - entbel

0.105625 off

- Ideal (64.25)
- measured (65.35)

- Ideal (64.25)
- measured (65.35)

• Notes for plate modification

- Shift bottom row 12 to
- mirror spacing for Code keys to both sides of the space bar
- space bar on either side

- mirror spacing of the space
- add another hole 1.25 units on either end

\* remesure for hole unit spacing

