"Fundamentals & Taxonomies"



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SCRM Taxonomies Agenda....

- Our View of Supply Chain Risk Management
- What is a Taxonomy
- The Devastating Impacts of Supply Chain Disruptions
- New SCRM Frameworks
- Emerging Plans, Maturity Rates and Adoption

"Our View of SCRM"

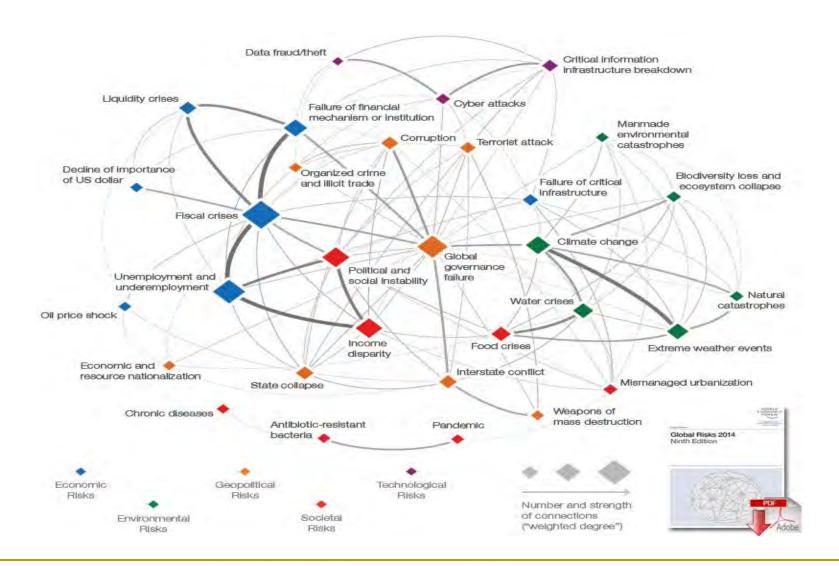


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World Economic Forum's View of Risk



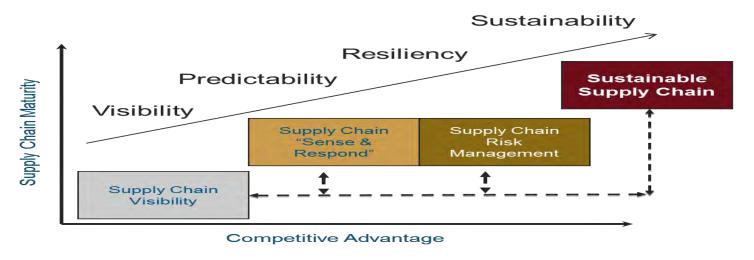
Supply Chain Risk Management....

• Supply Chain Risk Management (SCRM)...."It is the implementation of strategies to manage every day and exceptional risks along the supply chain through continuous risk assessment with the objective of reducing vulnerability and ensuring continuity. One way to view SCRM is to think of it as the intersection of supply chain management and risk management."----Dr Robert Trent & Gregory L. Schlegel, Lehigh University



21st Century Supply Chain Risk Model......

Identify, Assess, Mitigate & Manage Risk



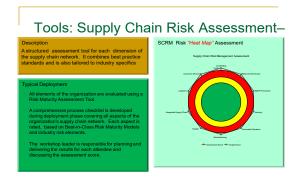
As your Supply Chain Maturity Grows-----



Emerging Elements of SCRM....

What we are teaching at Lehigh, Villanova & APICS

- Risk Assessment & Tools
- Uncertainty, Complexity & Risk
- 3. Risk Mitigation Strategies & Tactics
- 4. Fraud, Theft & Counterfeiting
- 5. Business Continuity Planning
- 6. Risk Mitigation Tools & Techniques
- Organization Development & KRI's
- 8. Governance, Risk & Compliance
- 9. ERM, Enterprise Risk Management
- 10. 21st Century Supply Chain Maturity Model



APICS' New SCRM CERTIFICATE



APICS now offers a comprehensive, forward-looking program that will prepare you to lead risk management activities or participate in the development of global risk mitigation strategy. The APICS Risk Management certificate validates that you have received 12 educational contact hours in core and elective risk management topics.

Obtain the hours necessary to earn the certificate by attending the Risk Management learning path at the 2012 APICS International Conference & Expo (5 hours) and participating in one of the following to complete the remaining 7 hours

- a combination of risk sessions at future educational events including the APICS International Conference & Expo, APICS Supply Chain Asia Conference, or Best of the Best S&OP Conference
- pre-approved risk management education sessions at partner event







The Four Spheres of Supply Chain Risk



Series on Resource Management

Supply Chain Risk Management

An Emerging Discipline

Gregory L. Schlegel Robert J. Trent



"What is a Taxonomy"



Gregory L. Schlegel CPIM, CSP, Jonah





RISK TAXONOMY: A Definition...

- Taxonomy is the practice and science of naming, classifying and defining relationships between resources, risks, goals and business processes in the enterprise.
- Without a risk taxonomy you can't compare different types of risks across the enterprise. Without it there's no common set of standards or way to manage relationships between different data types.
- Without a taxonomy, every department and level would potentially speak a different language!

Risk Management Terms

- Risk Identification, management and mitigation of adverse events that could potentially impact a decision or organization
- Risk acceptance A decision to continue with a course of action even though risk is present
- Risk analysis A review of the uncertainty associated with the research, development, and production of a product, service, or project
- Risk appetite The degree to which a company chooses to engage in activities that increasingly involve it in the possibility of an adverse outcome

Risk Management Terms (cont'd)

- Compliance Meeting the required or mandated regulations, whether they be governmental, industryspecific or internally imposed
- Decisions under risk Decision problems in which the analyst elects to consider several possible futures, the probabilities of which can be estimated
- Governance The frameworks and tools, such as policies, procedures, controls, and decision-making hierarchy, employed to manage the business
- Resilience The ability of a company to recover from disruptions of any type

Risk Management Terms (cont.)

- Risk aversion The degree to which a company will not engage in activities that increasingly involve the possibility of an adverse outcome
- Risk avoidance Changing a plan to eliminate a risk or to protect plan objectives from its impact
- Risk register A report that contains all identified risks and associated details
- Risk response plan Defines known risks including description, cause, likelihood, costs, and proposed responses. It also identifies current status on each risk

Risk Management Terms (cont.)

- Supply chain risk Decisions and activities that have outcomes that could negatively affect information or goods within a supply chain
- Vulnerability The potential impact on a company presented by the combination of the likelihood of a disruptive event and its potential severity

"The Devastating Impacts of SC Disruptions"

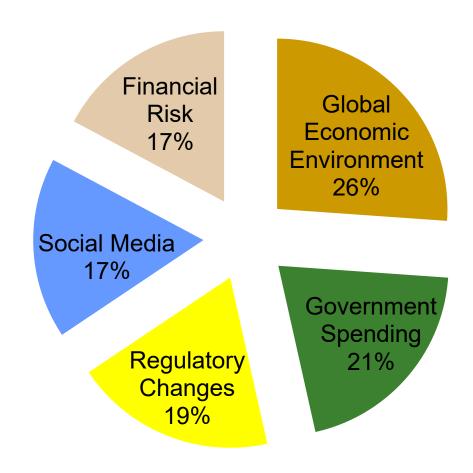


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Where Are the Risks?



Deloitte 2012

Why are These Risks Occurring?

Low cost country sourcing

Risks due to long lead times, exposure to political, security, regulatory and currency.

Outsourcing

Risks due to limits to supply chain visibility and coordination.

Lean and just-intime Risks due to stock outs, and disruptions due to supply and delivery glitches.

Supply base rationalization

Risks due to narrowing of the supplier base to a single supplier.

"Siloed" business processes

Risks due to internal conflicts, cross-purpose objectives and lack of communication.

Tale of Global Disruptions

Hurricane Katrina (US\$125 billion)

Sub Prime Mortgage Crisis (US\$945 billion)

Chile Earthquake Thailand Tsunami (US\$30 billion) (US\$47 billion)

Hurricane Sandy (US\$65.6 billion)

2005

2006

2007

2008

2009

2010

2011

2012

2013

China Earthquake (US\$85 billion)

Japan Earthquake (US\$300+ billion)

US Drought (US\$150 billion)

Reference: The Smart Cube

WHY we feel SCRM is Important.....

- Based on a sample of 885 disruptions announced by publicly traded firms, companies on average experience...
 - A 107 percent drop in their Operating Income
 - A 114 percent drop in Return on Sales
 - A 93 percent drop in Return on Assets
 - 6.92 percent lower Sales Growth
 - 10.66 percent growth in Cost and 13.88 percent growth in Inventories
- Another study of 1,000 companies' supply chain glitches determined their subsequent impacts to be about 10 percent reduction in shareholder value!
- Deloitte 2012 Disruption Study......
 - Over 200 current & emergent risks impacting supply chains
 - 85% of global supply chains have experienced at least one disruption in last 12 months

Hendrick & Singhai– "The Effect of Supply Chain Disruptions on Long-Term Volatility" ChainLink Research– "Shareholder Value, Profitability and Share Price"

Deloitte Consulting LLP—"Visualizing Risk", Logistics Magazine, 2012"

"New SCRM Frameworks"



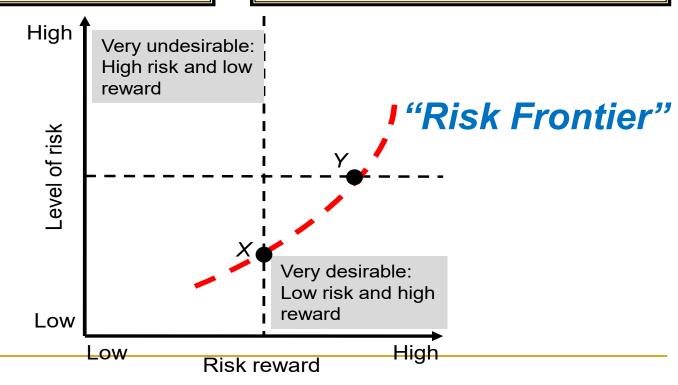
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Basic Concept of Risk Management

 Risk stems from uncertainty or lack of full and timely information Risk must be evaluated relative to its potential cost exposure and the likelihood of occurrence



Failure Concept Categories Avoid High High Risk Less-likely More-likely failures with high failures with impact high impact Less-likely More-likely failures with low failures with low **≫**0. impact impact

Low Risk Goal

Low

Likelihood

High

Source: Operations and Process Management, Slack et al., 2nd ed., 2009; reprinted by permission of

Pearson Education

Enterprise Risk Management (ERM)...

Aberdeen Group

- "A process for effective identification, assessment, and management of all significant risks to an entity.
- This includes not only the traditional areas of financial and hazard risk, but also larger operational and strategic risk. ERM refers to the people, tools, systems and structures that are part of a broader framework of Governance, Risk and Compliance. (GRC)"

Basic ERM Model



Define the business environment regarding how risk is viewed, risk appetite, and philosophy

Insert risk management into the business strategic process so that risk objectives are consistent with risk appetite and business mission

Identify internal and external events that could disrupt the business

Detail the probability of risk occurrence and the level of organizational impact

Development of a portfolio of responses to meet type and severity of risk

Detail how event and response information is captured, communicated, and monitored

Define how progress of risk response and time to recovery are measured

ERM: What Types of Risk?

- Hazard risk
 - liability torts, property damage, natural disasters
- Financial risk
 - pricing risk, asset risk, currency risk, liquidity risk
- Operational risk
 - customer satisfaction, product failure, integrity and reputational risk
- Strategic risk
 - competition, social trends, and capital availability

"Emerging Plans, Maturity Rates & Adoption"

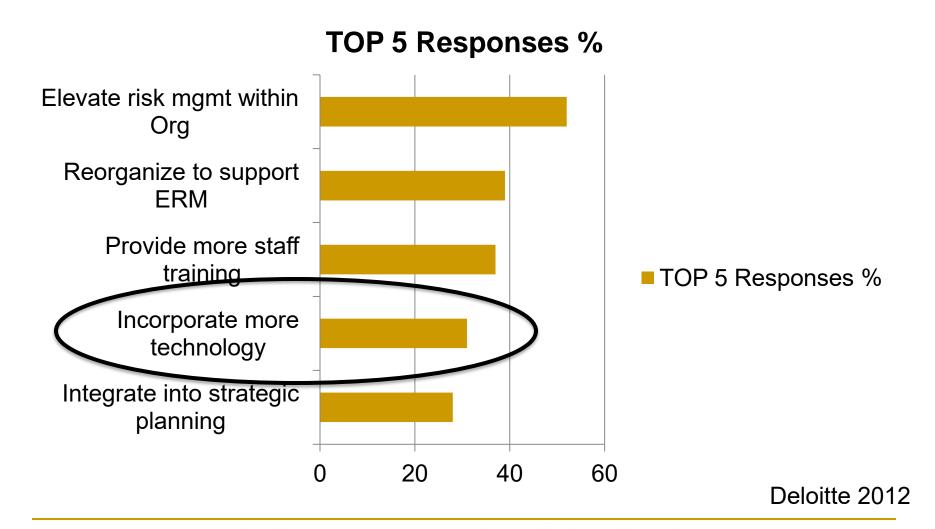


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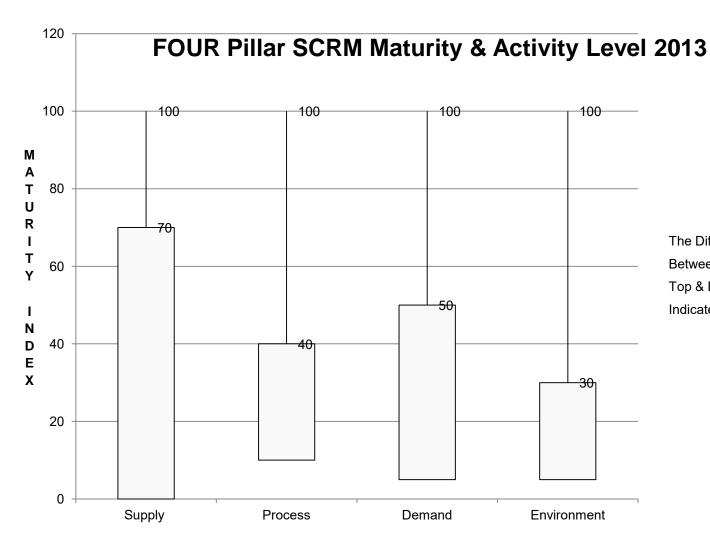




What are the Plans to Manage Risk



SCRM Spheres/Pillars Maturity



The Difference
Between the
Top & Bottom of Each Box
Indicates the Scope of Activity

SCRM Adoption Curve

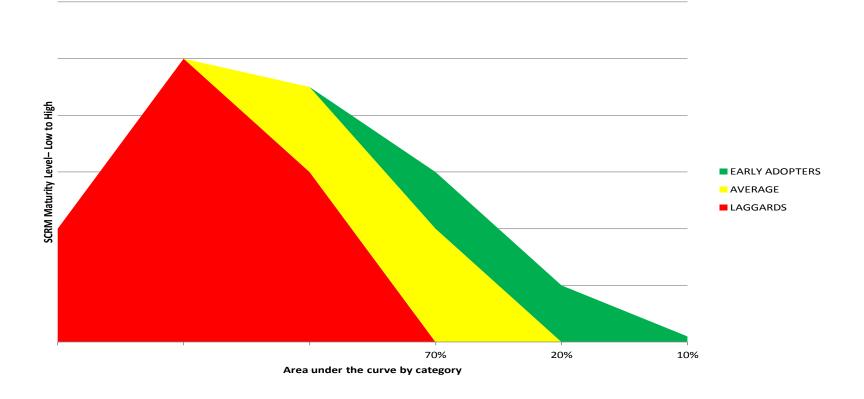
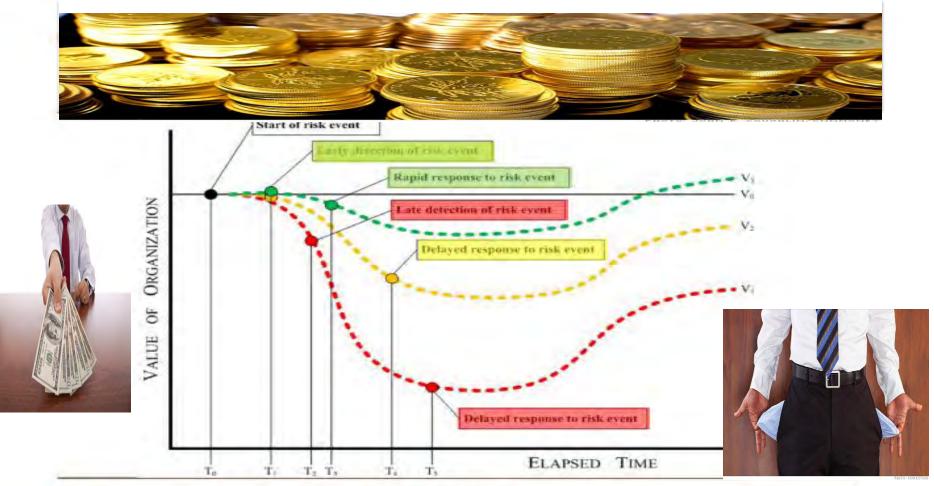


Figure 2.4 SCRM Adoption Curve

The SCRM "Holy Grail"



- 1) Reduce time & duration of the event
- 2) Reduce severity & slope of the event
- 3) Accelerate the T-t-R, Time to Recovery

SUPPLY CHAIN RISK MANAGEMENT

CONSORTIUM™

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