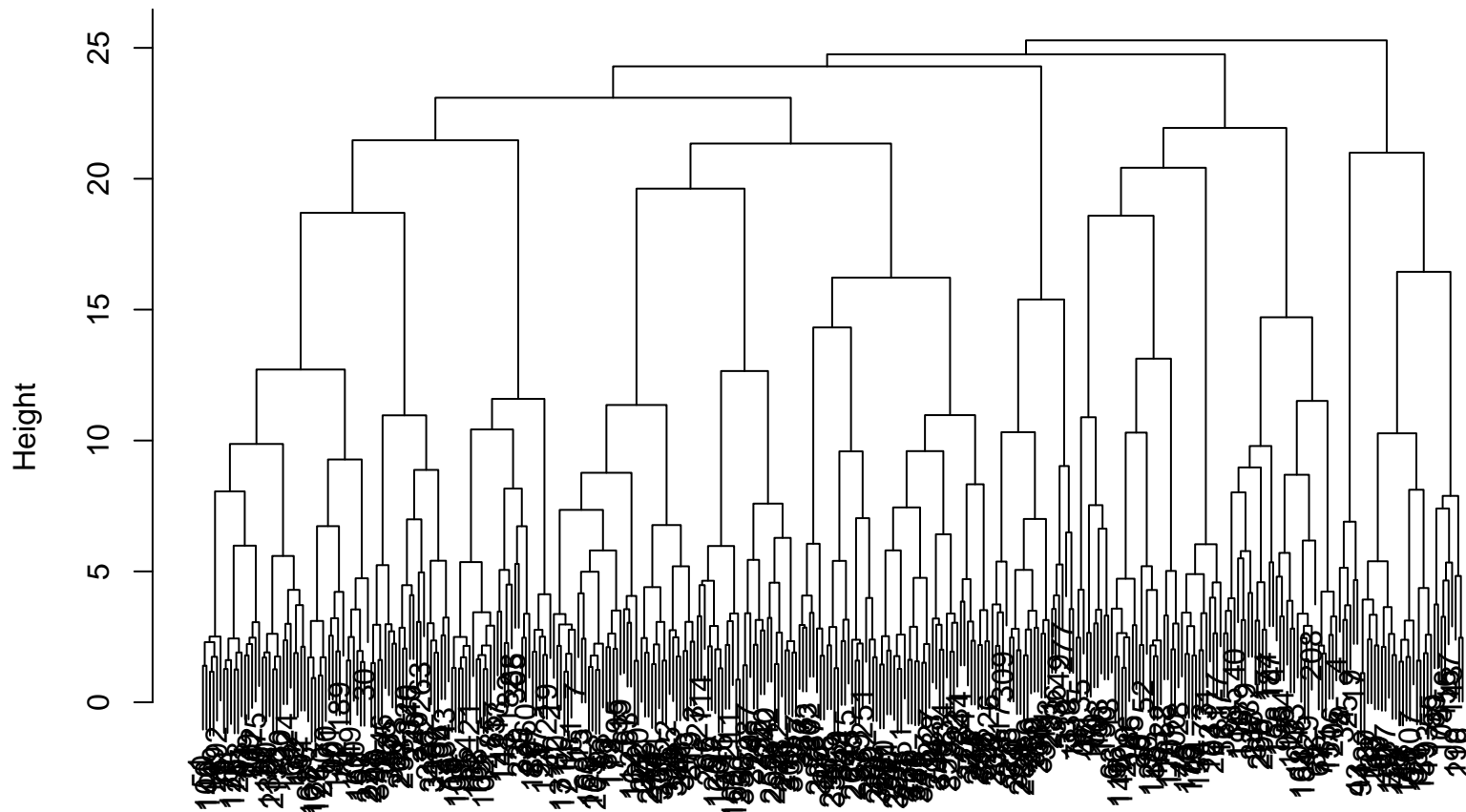


Ward (dist: Mahalanobis)



Agglomerative Coefficient = 0.9