

Assessments Efficiency Report

Report Summary

Pumps

4 pumps with a

-\$383,478.40

ANNUAL SAVINGS POTENTIAL

User provided description for the report.
Anything that a user wishes to provide as a
comment to the cover of the report can go
here.

June 15th, 2017

Plant A / Pump 1

Baseline	Modification 1
19 %	117 %
OPTIMIZATION RATING	OPTIMIZATION RATING
\$42,793.04	-\$8,939.56
ANNUAL SAVINGS POTENTIAL	ANNUAL SAVINGS POTENTIAL

ASSESSMENT RESULT DATA

	Existing	Optimal	Modification 1
Pump efficiency (%)	05.46	30.21	81.95
Motor rated power (hp)	200.00	25.00	200.00
Motor shaft power (hp)	127.98	23.15	127.98
Pump shaft power (hp)	127.98	23.15	127.98
Motor efficiency (%)	95.47	92.94	95.47
Motor power factor (%)	82.90	83.52	82.90
Motor current (amps)	151.41	27.93	151.41
Motor power (hp)	100.00	18.58	100.00
Annual Energy (MWh)	876.00	162.78	876.00
Annual Cost	52,560.00	9,766.96	52,560.00

ASSESSMENT INPUT DATA

	Baseline	Modification 1
Pump & Fluid		
Pump Type	End Suction Slurry	End Suction Slurry
Pump RPM	1,780.00	1,780.00
Drive	Direct Drive	Direct Drive
Kinematic Viscosity (cST)	01.00	01.00
Specific Gravity	01.00	01.00
Stages	01.00	01.00
Fixed specfic speed?	Yes	Yes
Motor		
Line Frequency	60 Hz Hz	60 Hz
Horse Power	200.00 hp	200.00
Motor (RPM)	1,780.00	1,780.00
Efficiency Class	Energy Efficient	Energy Efficient
Voltage	460.00	460.00
Full-Load Amps	225.80	225.80
Size Margin	00.00	00.00
Field Data		
Operating Fraction	01.00	01.00
Cost (kW/hr)	00.06	00.06
Flow Rate (gpm)	100.00	1,500.00
Head (ft)	277.00	277.00
Load Estimated Method	Power	Power
Motor Power (kW)	100.00	100.00
Voltage	460.00	460.00

Plant A / Pump 2

Baseline 203 % OPTIMIZATION RATING -\$234,532.24 ANNUAL SAVINGS POTENTIAL	Cheaper Cost 203 % OPTIMIZATION RATING -\$234,532.24 ANNUAL SAVINGS POTENTIAL	Smaller Input 203 % OPTIMIZATION RATING -\$234,532.24 ANNUAL SAVINGS POTENTIAL
Bigger Motor 203 % OPTIMIZATION RATING -\$234,532.24 ANNUAL SAVINGS POTENTIAL	Less Flow 203 % OPTIMIZATION RATING -\$234,532.24 ANNUAL SAVINGS POTENTIAL	

ASSESSMENT RESULT DATA

	Existing	Optimal	Cheaper Cost	Smaller Input	Bigger Motor	Less Flow
Pump efficiency (%)	178.75	85.80	178.75	178.75	178.75	178.75
Motor rated power (hp)	200.00	14,000.00	200.00	200.00	200.00	200.00
Motor shaft power (hp)	482.88	1,006.04	482.88	482.88	482.88	482.88
Pump shaft power (hp)	482.88	1,006.04	482.88	482.88	482.88	482.88
Motor efficiency (%)	83.39	85.43	83.39	83.39	83.39	83.39
Motor power factor (%)	91.49	25.87	91.49	91.49	91.49	91.49
Motor current (amps)	592.66	4,260.89	592.66	592.66	592.66	592.66
Motor power (hp)	432.00	878.22	432.00	432.00	432.00	432.00
Annual Energy (MWh)	3,784.32	7,693.19	3,784.32	3,784.32	3,784.32	3,784.32
Annual Cost	227,059.20	461,591.44	227,059.20	227,059.20	227,059.20	227,059.20

ASSESSMENT INPUT DATA

	Baseline	Cheaper Cost	Smaller Input	Bigger Motor	Less Flow
Pump & Fluid					
Pump Type	End Suction Slurry	End Suction Slurry	End Suction Slurry	End Suction Slurry	End Suction Slurry
Pump RPM	1,780.00	1,780.00	1,780.00	1,780.00	1,780.00
Drive	Direct Drive	Direct Drive	Direct Drive	Direct Drive	Direct Drive
Kinematic Viscosity (cST)	01.00	01.00	01.00	01.00	01.00
Specific Gravity	01.00	01.00	01.00	01.00	01.00
Stages	01.00	01.00	01.00	01.00	01.00
Fixed specfic speed?	Yes	Yes	Yes	Yes	Yes
Motor					
Line Frequency	60 Hz Hz	60 Hz	60 Hz	60 Hz	60 Hz
Horse Power	200.00 hp	200.00	200.00	200.00	200.00
Motor (RPM)	1,780.00	1,780.00	1,780.00	1,780.00	1,780.00
Efficiency Class	Energy Efficient	Energy Efficient	Energy Efficient	Energy Efficient	Energy Efficient
Voltage	460.00	460.00	460.00	460.00	460.00
Full-Load Amps	225.80	225.80	225.80	225.80	225.80
Size Margin	12.00	12.00	12.00	12.00	12.00
Field Data					
Operating Fraction	01.00	01.00	01.00	01.00	01.00
Cost (kW/hr)	00.06	00.06	00.06	00.06	00.06
Flow Rate (gpm)	12,344.00	12,344.00	12,344.00	12,344.00	12,344.00
Head (ft)	277.00	277.00	277.00	277.00	277.00
Load Estimated Method	Power	Power	Power	Power	Power
Motor Power (kW)	432.00	432.00	432.00	432.00	432.00
Voltage	460.00	460.00	460.00	460.00	460.00

Plant B / Pump 1

Baseline	Modification 1
19 %	117 %
OPTIMIZATION RATING	OPTIMIZATION RATING
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ANNUAL SAVINGS POTENTIAL	ANNUAL SAVINGS POTENTIAL

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Motor		
Line Frequency	60 Hz Hz	60 Hz
Horse Power	200.00 hp	200.00
Motor (RPM)	1,780.00	1,780.00
Efficiency Class	Energy Efficient	Energy Efficient
Voltage	460.00	460.00
Full-Load Amps	225.80	225.80
Size Margin	00.00	00.00
Field Data		
Operating Fraction	01.00	01.00
Cost (kW/hr)	00.06	00.06
Flow Rate (gpm)	100.00	1,500.00
Head (ft)	277.00	277.00
Load Estimated Method	Power	Power
Motor Power (kW)	100.00	100.00
Voltage	460.00	460.00

Plant B / Pump 2

Baseline 203 % OPTIMIZATION RATING -\$234,532.24 ANNUAL SAVINGS POTENTIAL	Cheaper Cost 203 % OPTIMIZATION RATING -\$234,532.24 ANNUAL SAVINGS POTENTIAL	Smaller Input 203 % OPTIMIZATION RATING -\$234,532.24 ANNUAL SAVINGS POTENTIAL
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Annual Cost	227,059.20	461,591.44	227,059.20	227,059.20	227,059.20	227,059.20

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Drive	Direct Drive	Direct Drive	Direct Drive	Direct Drive	Direct Drive
Kinematic Viscosity (cST)	01.00	01.00	01.00	01.00	01.00
Specific Gravity	01.00	01.00	01.00	01.00	01.00
Stages	01.00	01.00	01.00	01.00	01.00
Fixed specfic speed?	Yes	Yes	Yes	Yes	Yes
Motor					
Line Frequency	60 Hz Hz	60 Hz	60 Hz	60 Hz	60 Hz
Horse Power	200.00 hp	200.00	200.00	200.00	200.00
Motor (RPM)	1,780.00	1,780.00	1,780.00	1,780.00	1,780.00
Efficiency Class	Energy Efficient	Energy Efficient	Energy Efficient	Energy Efficient	Energy Efficient
Voltage	460.00	460.00	460.00	460.00	460.00
Full-Load Amps	225.80	225.80	225.80	225.80	225.80
Size Margin	12.00	12.00	12.00	12.00	12.00
Field Data					
Operating Fraction	01.00	01.00	01.00	01.00	01.00
Cost (kW/hr)	00.06	00.06	00.06	00.06	00.06
Flow Rate (gpm)	12,344.00	12,344.00	12,344.00	12,344.00	12,344.00
Head (ft)	277.00	277.00	277.00	277.00	277.00
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