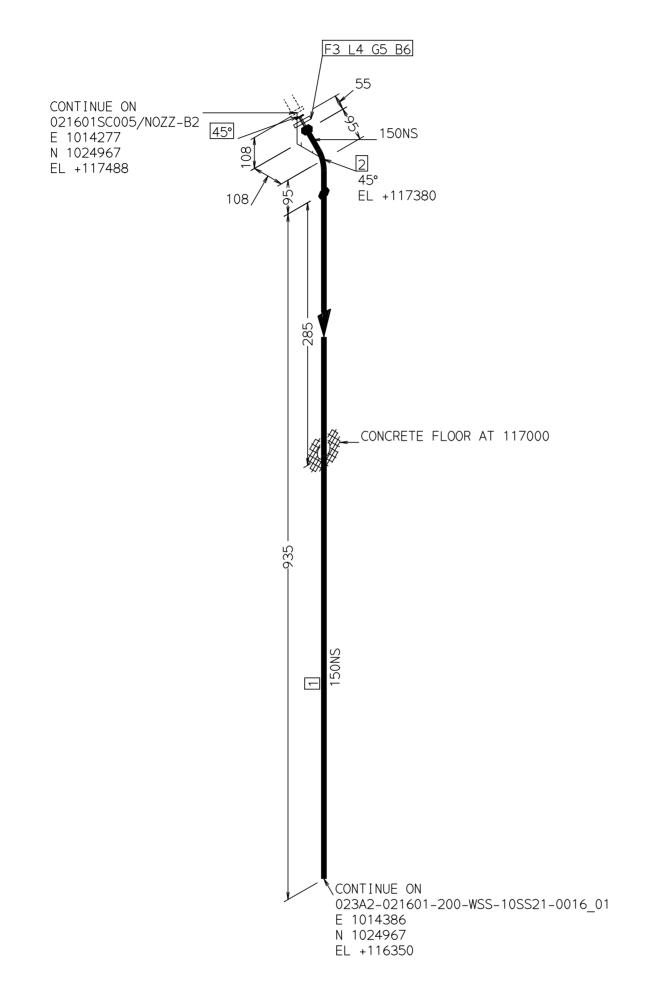
| 7 | TechnipFN | ИC | | | | | | ISOMET | RIC IFC - C | HECK L | IST | | | | | |
|---|---|---|------------------------|---|-----------------------|---------------------------------------|-------------------|--|-------------------------|-------------------------------------|--------------|----------|--------------------------------|---------------------|----------|---------|
| Line | Number | 021601WSS0023 | | | Stress CN / Le | vel | | Nº / | Level: | | | | | | | |
| Isom | etric Number | 023A2021601WSS00 | 23_01 | | Process Appro | oval Required | | YES | № 🔀 | <i>∐ Cár</i> | gill* | | TechnipFMC – Butterfly Project | | | |
| _ | | | | | Intrumetation | Approval Required (N/A) | | YES | № 🔀 | ┦ | | | | | | |
| - | mation to be attache er Copy of PID: | d: YES 🔀 | N/A | | Nº 800124-0 | 026-PID-0021-017-1 | | Rev. | | N° | | SHORT DE | HOLE SCRIPTION | 08 | RESOL | VED (√) |
| _ | Modification Sheet: | YES | N/A | × | N° | | | Rev. | | ╫╫ | | | | | | (-) |
| | ment Vendor Dwg. : | YES 🔀 | N/A | | N° | | | Rev. | | 1 | | | | | | |
| - | ot By Book (4): | YES | N/A | X X | N° | | | Rev. | | 4 | | | | | | |
| | PO Approved Isometric: YES N/A N° Rev. Extraction Date: PC Approved Isometric: YES N/A Rev. Extraction Date: | | | | | | | | | | | | | | | |
| | pproved Isometric: | YES | N/A | X | Rev. | | | Extraction Date: | | اــــــــــــــــــــــــــــــــــ | | | | | | |
| | A VERIFICAR / TO BE CHECKED Revision By : (D) Designer / (LDG) Design Leader / (ST) Stress Specialist / (LST) Stress Leader / (SP) Supports Specialist / (LSP) Supports leader / (M) Materials / (SL) Spooler / (CHK) Issuer / (L) Discipline Lead | | | | | | | | | | | | | | | |
| | | | | | Revision By : (D |) Designer / (LDG) Design | Leader | | | | | - 4 | , в | y: D | | LDG |
| <u> </u> | | PID y lista de líneas / Line Nbi | | | t | | | | | | | | V | | ✓. | |
| Information | | egún lista de líneas / <i>Line data</i> egún PID y Lista de Líneas / <i>F</i> | | | and Line List | | | | | | | | | | √ | |
| o Info | | Diagrams (Process Unit, Temp | | | | rales) / Link between E3D | and Diagrams | (Process Unit, Op | Temp, ALL manual v | alves Tagged) | | | | | ✓ | |
| lso | Diámetro de la líne | ea indicado en número de línea | en el ca | ajetin / Line diameter | indicated in the line | e number in the title block | | | | | | | | | ✓ | |
| | Equipo modelado : Código / Code: 2 | según plano Vendor válido par | a genera | ar isométrica IFC / Eq | uipment modelled | according Vendor drawing | valid for Isom | etric IFC generation | 1 | 3D FROM | VENDOR | | | | √ | |
| Equipment | | L3 L duras según PID y plano Vend | or / Nam | e of nozzle according | to PID and Vendo | or drawing | | | | | | | - | | √ | |
| Equip | | de tubuladuras según plano V | | | | | | | | | | | | | √ | |
| L | Posición y elevacion | ón de tubuladuras según plano | Vendor | / Position and elevati | | | | | | | | | 1 | | V | |
| | Línea sin colinión | verificación incluyendo la nub | de pu- | toe) / I ine is slack for | | Designer / (LDG) Design | Leader | | | | ı | | | y: D | By: | LDG |
| | | | | | | | | | -1 | .1 | * | N/A | | | | |
| | Verificación contra Correcta referencia | | ck Iso vs etrica en | P&ID and Line List : líneas nuevas, líneas | existentes u otra | hoja de la isométrica en lo | s extremos de | línea y sus ramale | s, incluyendo elevac | | | N/A | | | ✓ | |
| | Correcta referencia de la continuidad de la isométrica en líneas nuevas, líneas existentes u otra hoja de la isométrica en los extremos de línea y sus ramales, incluyendo elevaciones y coordenadas / Correct continuity isometric reference to new línes, existing línes or other isometric sheet in each end of the líne and its branches including elevations and coordinates Verificación contra P&ID / Check iso vs P&ID : Elementos en línea incluidos, secuencia de picajes, pendiente, sentido de flujo, numeración de instrumentos, cambios de especificación, cumplimiento de notas / lin-líne components included, branch | | | | | | | | | | | | | ✓ | | |
| Design | sequence, slope, flow direction, instrument numbering, pipe class breaks, notes accomplishment Verificación contra P&ID / Check Iso vs P&ID : Unorgitudes requeridas de entrada y/o saida a equipos, distancias y/o elevaciones mínimas o máximas requeridas, formación de condensados / Required inlet and/or outlet lengths to equipments, minimum | | | | | | | | | | | | | ✓ | | |
| Line | | nces and/or elevations, conder | | | noo minimao o ma | samao roquonado, iormad | Join do Condo | oddoo i reganoo ii | | ano to oquipmon | to, minimum | | • | | | |
| | | T a recibidos e implementado | | | | | ved and impler | mented before final | extraction for issuan | e | | N/A | | | | |
| | | Planos de Vendor o Hook-up vulas de control y de segurida | | | | | ves, instrumen | t installation accord | ing to hook-up | | | N/A | | | | |
| | | a de picajes correspondiente / | | | | | | | | | | | V | | ✓ | |
| | | s de Procesos según requerim high and low points for hydrost | | | | | lados según "a | issembly" correspoi | ndiente / Process ve | nts and drains ac | ccording PID | | | | V | |
| | Verificación de distancia mínima entre soldaduras / Check minimum distance between welds | | | | | | | | | | V | | ✓ | | | |
| | Notas explicativas | adicionales incorporadas / Ad | ditional c | | | | | | | | | | V | | ✓ | |
| | EL OLD L. L. | | 4 | | | Stress Specialist / (LST) St | | | | | Т | | В | y: ST | By: | LST |
| Stress | | s disponible no está pendiente ún el cálculo de stress están ir | | | | | | nlicable) | | | | | | | | |
| Ë | Eos requisitos seg | un el calculo de siress estan i | icorporat | | | pports Specialist / (LSP) S | | · · | | | | | By | r: SP | By: | LSP |
| | La línea está sopo | rtada por completo y la lista de | soporte | | | | ** | | | | Т | | √ . | , | √ | |
| | Concepto de sopo | to de soporte y separación máxima entre soportes / Support concept and support spans | | | | | | | | | V | | V | | | |
| orts | Requerimientos de soportes estan de acuerdo al cálculo de stress y ajustados con el especialista de Stress / Support requirements according to stress calculation note are included and adjusted jointly with stress specialist | | | | | | | | | V | | | | | | |
| Supports | Numeración correcta de los soportes / Supports correctly numbered | | | | | | | | | | V | | ✓ | | | |
| | Código de soporte | digo de soportes correctamente indicados (STD - SPC - COM - MRS - PRF) / Support code correctly indicated (STD - SPC - COM - MRS - PRF) | | | | | | | | | | V | | V | | |
| _ | Marcado de eleme | ntos soldados de los soportes | en Iso S | Spool preliminar corre | · | · · · · · · · · · · · · · · · · · · · | mponents in th | e correspondent pr | eliminary Iso Spool | | | N/A | | | | |
| | | a alguna o varias categorias o | | | tada en la Lista de | | | netricas requieren V | erificacion exahustiv | a / The Line belo | ongs to some | N/A | В | y: M | | |
| | | es of Criticality. The Line is lis es están identificados en la iso | | | | | | in the isometric and | are listed in the BOI | 1 | | INO | V | | | |
| [_ | Añadidos elemente | os especiales de tubería en Lí | nea de a | cuerdo a PIDs última | revisión y lista de | especiales de tubería (Ver | rificar en adicio | onal correcta Nume | ración, criterios de P | osicionamiento e | en diseño si | N/A | • | | | |
| Materials | | of special piping elements in | | | | | / identification | number, piping des | ign location criteria i | applicable) | | N/A | | | | |
| Ma | | n de válvulas manuales (segúi | | | | | a salia | dans /05 == 5 | to Marking P | | | N/A | | | | |
| | | pernos colocadas según tipo | | | | | | | | | | N/A | ✓ | | | |
| | Extensión de volante de válvula modelada y reflejada en lista de materiales de la isométrica / Valves axis extension modelled and reflected in Isometric BOM NA Válvulas colocadas según PID y Píping Class / Valves placed according PID an Píping Class NIA | | | | | | | | | | | | | | | |
| | <u>'</u> | | | | Revi | ision By : (CHK) Issuer | | | | | <u> </u> | | | Ву: | СНК | |
| | | | | | | | | | | | Ī | | | -Chk ⁽²⁾ | 2nd→ | |
| | La isométrica verif | icada por Procesos (SPO) se | corresno | nde a la última revisi | ón / The isometric | verified by Process (SPO) | corresponds | to its last revision | | | | V | ✓ | Х | ✓ | Х |
| ¥ | | icada por Procesos (SPO) se icada por Instrumentación (SI | | | | | | | revision | | | V | _ | | | |
| Final Check | | están incorporadas en las isor | | | | | | | | | | | V | | | |
| Fina | La revisión de los documentos para la verificación siguen siendo las actuales / Current revision of documents for checking are still the latest available | | | | | | | | | | V | | | | | |
| | | sión y la fecha son correctos / | | | | | Laudice | | | | | | V | | | |
| Todos los comentarios se han revisado para se incluidos o descartados / All comments have been checked to be included or discarded Holds resueltos o en su defecto By-Pass aprobado / Holds resolved or instead By-Pass approved | | | | | | | | | | | | | | | | |
| ۲ | | | | | | | | | | | | | | | | |
| | | DEVIEWED | |) | | I | GNATURE | S (Name and o | late) | | T | | (an | | | |
| DESI | GN LEADER (LD) | REVIEWED By rvasquezhu at 8:19 am, Dec | 21, 2020 | | | SUPPORTS LEADER | (LSP) | REVIEWED By Sergio Zamora at 9:10 am | Jan 04, 2021 | | ISSUER | (CHK) | REVIEWED By oscar at 9:21 a | am, Jan 22, 2021 | | |
| STRE | ESS LEADER (LST) | | | | | MATERIALS | (M) | REVIEWED By Jose G. Suarez at 12:00 pm, | Jan 07, 2021 | | DISCIPLINE L | .EAD (L) | | | | |
| $oldsymbol{ol}}}}}}}}}}}}}}}}}}}$ | | | | | | | | μ | | | 1 | | | | | |
| | NOTES: | | | | | | | | | | | | | | | |

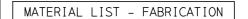
[1] If "X" marqued, a "HoLD" note should be included in the Holds area for justification.
[2] 1st checking round: Checker to place a (x') or a (X) confirming or not Designer verification. A (x') or a (X) should also be placed to confirm or reject any (X) mark placed by the Designer confirming or not the implicit HOLD.
[3] 2nd checking round: Checker to place a (x') to validate the points that were not confirmed in the 1st round and were corrected by respective Specialist.
[4] If an isometric with HOLD is approved by IFC Leader for issuance, the correspondent By-Pass should be attached.

FSTU-010_1





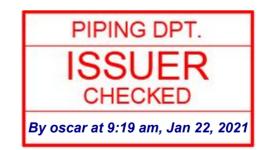




| PT NO | N.S. (MM) | DESCRIPTION | IDENT | QTY |
|----------|--------------|---|----------|------|
| 1 | 150 | Pipes (Length), EN 10220, BE, EFW + 100% RT, -,/2MM EN 10217-7 Gr.X2CrNi19-11. | C1P0FPF0 | 1.OM |
| 2 | 150 | 45° Elb LR, EN 10253-4 Type A, BW Ends, Welded + 100% RT, M.3D, Serie 1,/2MM EN 10253-4 Gr.X2CrNi19-11, | C1KXKE8K | 1 |
| 3 | 150 | LJ Flg, EN 1092-1 Type 02, FF, PN 16, -,/ EN 10222-2 Gr. P245GH Galv. as per EN 10240, | C1KXSGYK | 1 |
| 4 | 150 | Stub LP, EN 1092-1 Type 36, BW Ends, Seamless, PN16 Flgs,/3.2MM EN 10216-5 Gr.X2CrNi19-11, | C3J5USU0 | 1 |

MATERIAL LIST - ERECTION

| PT NO | N.S. (MM) | DESCRIPTION | IDENT | QTY |
|----------|--------------|--|----------|-----|
| 5 | 150 | NM Flat Gk, EN 1514-1, RF as per EN 1092-1, PN 16, IBC Type, Thk=3.2mm, Klingersil C-4430, TA-Luft & EC1935 (D.S. 5101)/ CNAF, | C1NKU6DX | 1 |
| 6 | 20 | 125 SBLt 2 HHx N&2W, ISO 261/ISO 4032, Full Length Threaded, F.Wash. EN ISO 887, A2, EN ISO 7089 ISO 3506-1 Gr.A2-70. | C3JHBDAZ | 8 |



| 0 | 18/12/20 | AF | LP | OMC | IFC - ISSUED FOR CONSTRUCTION |
|-----|----------|-----|-----|-----|-------------------------------|
| REV | DATE | DWN | CHK | APP | DESCRIPTION |

All dimensions to be checked in field prior to construction. Dimensions and routing shall be field adjusted, it is the piping contractors responsibility to check and verify all closing dimensions to equipment and make adjustments as required in field. All dimensions, elevations and coordinates are in millimeter unless noted otherwise. Fieldwelds and overlengths to be determined by piping contractor. Bolt holes to straddle horizontal and vertical centerline unless shown otherwise. Contractor will provide all necessary pipe supports.

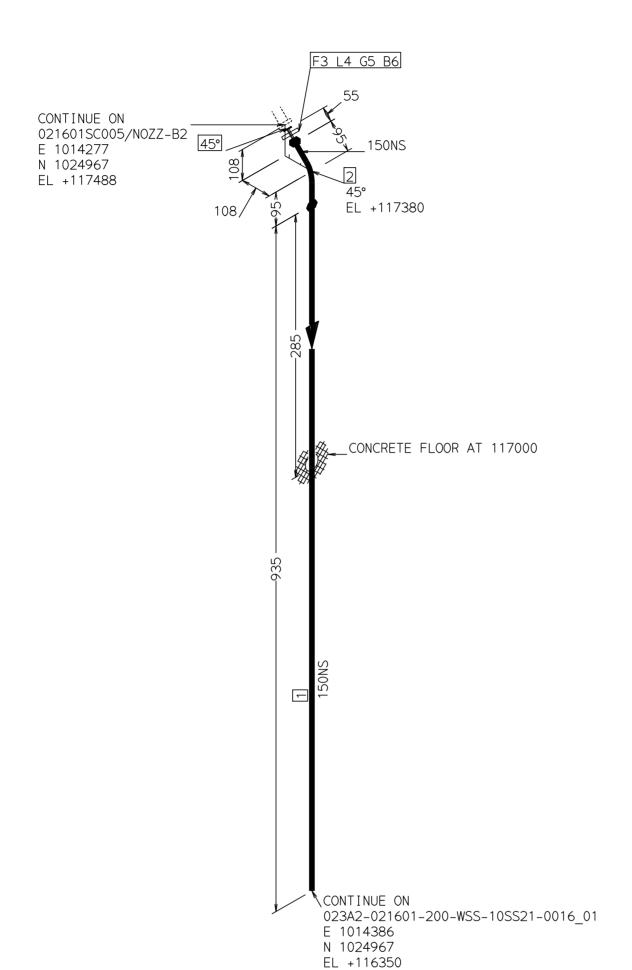
| . Contractor with provide att | SHOWIT OTHER WESC | center time diffess | and verticat | ioi tzontat |
|-------------------------------|-------------------|---------------------|--------------|-------------|
| TechnipFMC | | ON/LOCATION | DESCRIPTI | PROJECT |
| TechnipFMC | .D | PROJECT/KREFEL | JTTERFLY F | Bl |

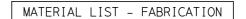
Cárgill PROCESS UNIT DESIGN AREA LINE NUMBER TRAIN SHEET of 1

NOTES: For pipes < dn50 supporting to be studied and defined by construction contractor before line fabrication and installation.

SPEC REFERENCES / DOCUMENTS 10SS21 SYMBOLOGY LINE LIST 30201-042-001000-001 Insulated Pipe Insulated and Traced Pipe ISOMETRIC INDEX 30303-042-023000-200 PIPING SUPPORT 30207-042-021300-001



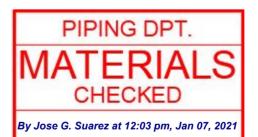




| PT NO | N.S. (MM) | DESCRIPTION | IDENT | QTY |
|----------|--------------|---|----------|------|
| 1 | 150 | Pipes (Length), EN 10220, BE, EFW + 100% RT, -,/2MM EN 10217-7 Gr.X2CrNi19-11, | C1P0FPF0 | 1.OM |
| 2 | 150 | 45° Elb LR, EN 10253-4 Type A, BW Ends, Welded + 100% RT, M.3D, Serie 1,/2MM EN 10253-4 Gr.X2CrNi19-11, | C1KXKE8K | 1 |
| 3 | 150 | LJ Flg, EN 1092-1 Type 02, FF, PN 16, -,/ EN 10222-2 Gr. P245GH Galv. as per EN 10240, | C1KXSGYK | 1 |
| 4 | 150 | Stub LP, EN 1092-1 Type 36, BW Ends, Seamless, PN16 Flgs,/3.2MM EN 10216-5 Gr.X2CrNi19-11, | C3J5USU0 | 1 |

MATERIAL LIST - ERECTION

| PT NO | N.S. (MM) | DESCRIPTION | IDENT | QTY |
|----------|--------------|--|----------|-----|
| 5 | 150 | NM Flat Gk, EN 1514-1, RF as per EN 1092-1, PN 16, IBC Type, Thk=3.2mm, Klingersil C-4430, TA-Luft & EC1935 (D.S. 5101)/ CNAF, | C1NKU6DX | 1 |
| 6 | 20 | 125 SBLt 2 HHx N&2W, ISO 261/ISO 4032, Full Length Threaded, F.Wash. EN ISO 887, A2, EN ISO 7089 ISO 3506-1 Gr.A2-70. | C3JHBDAZ | 8 |



| ı | | | | | | | | |
|---|-----|----------|-----|-----|-----|-------------------------------|--|--|
| | | | | | | | | |
| | | | | | | | | |
| | 0 | 18/12/20 | AF | LP | OMC | IFC - ISSUED FOR CONSTRUCTION | | |
| | REV | DATE | DWN | CHK | APP | DESCRIPTION | | |

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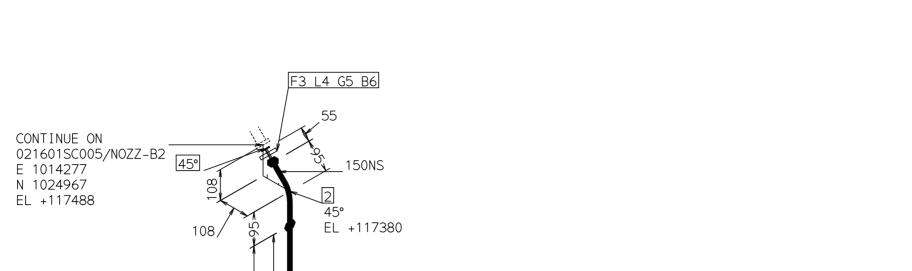
PROJECT DESCRIPTION/LOCATION TechnipFMC

| $\overline{}$ | | BUTTERFLY | PROJECT/KREFELD | ν | الق | الالال | |
|---------------|-----------------|-------------|------------------|------------|-------|--------|-----|
| e | PROCESS UNIT | DESIGN AREA | LINE N | UMBER | TRAIN | SHEET | REV |
| | 026 | 023A2 | 021601-150-WSS-1 | 0SS21-0023 | 01 | 1 of 1 | 0 |

NOTES: For pipes < dn50 supporting to be studied and defined by construction contractor before line fabrication and installation.

SPEC REFERENCES / DOCUMENTS 10SS21 SYMBOLOGY LINE LIST 30201-042-001000-001 Insulated Pipe Insulated and Traced Pipe ISOMETRIC INDEX 30303-042-023000-200 PIPING SUPPORT 30207-042-021300-001





CONCRETE FLOOR AT 117000

CONTINUE ON 023A2-021601-200-WSS-10SS21-0016_01 E 1014386

30207-042-021300-001

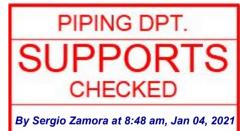
N 1024967 EL +116350 MATERIAL LIST - FABRICATION

| PT NO | N.S. (MM) | DESCRIPTION | IDENT | QTY |
|----------|--------------|---|----------|------|
| 1 | 150 | Pipes (Length), EN 10220, BE, EFW + 100% RT, -,/2MM EN 10217-7 Gr.X2CrNi19-11. | C1P0FPF0 | 1.0M |
| 2 | 150 | 45° Elb LR, EN 10253-4 Type A, BW Ends, Welded + 100% RT, M.3D, Serie 1,/2MM EN 10253-4 Gr.X2CrNi19-11, | C1KXKE8K | 1 |
| 3 | 150 | LJ Flg, EN 1092-1 Type 02, FF, PN 16, -,/ EN 10222-2 Gr. P245GH Galv. as per EN 10240, | C1KXSGYK | 1 |
| 4 | 150 | Stub LP, EN 1092-1 Type 36, BW Ends, Seamless, PN16 Flgs,/3.2MM EN 10216-5 Gr.X2CrNi19-11, | C3J5USU0 | 1 |

MATERIAL LIST - ERECTION

| PT NO | N.S. (MM) | DESCRIPTION | IDENT | QTY |
|----------|--------------|--|----------|-----|
| 5 | 150 | NM Flat Gk, EN 1514-1, RF as per EN 1092-1, PN 16, IBC Type, Thk=3.2mm, Klingersil C-4430, TA-Luft & EC1935 (D.S. 5101)/ CNAF. | C1NKU6DX | 1 |
| 6 | 20 | 125 SBLt 2 HHx N&2W, ISO 261/ISO 4032, Full Length Threaded, F.Wash. EN ISO 887, A2, EN ISO 7089 ISO 3506-1 Gr.A2-70, | C3JHBDAZ | 8 |









| 0 | 18/12/20 | AF | LP | OMC | IFC - ISSUED FOR CONSTRUCTION |
|-----|----------|-----|-----|-----|-------------------------------|
| REV | DATE | DWN | CHK | APP | DESCRIPTION |

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| hown otherwise. Contractor will provide all ne | orizontal and vertical centerline unless shown otherwise. | ecessary pipe suppo |
|--|---|---------------------|
| TechnipFMC | PROJECT DESCRIPTION/LOCATION | Cargil |
| | BUTTERFLY PROJECT/KREFELD | |

NOTES:

REFERENCES / DOCUMENTS

SPEC 10SS21

SYMBOLOGY

LINE LIST 30201-042-001000-001

Insulated Pipe Insulated and Traced Pipe Insulated And Trace

PIPING SUPPORT

 PROCESS UNIT
 DESIGN AREA
 LINE NUMBER
 TRAIN
 SHEET
 REV

 026
 023A2
 021601-150-WSS-10SS21-0023
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EXTRACTION DAY 17 DEC 2020 E3D NAMEO23A2-021601-150-WSS-10SS21-0023_01