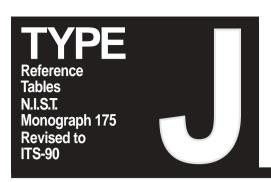
Revised Thermocouple Reference Tables



Iron VS. Copper-Nickel



MAXIMUM TEMPERATURE RANGE

Thermocouple Grade 0 to 750°C, 32 to 1382°F

Extension Grade 0 to 200°C, 32 to 392°F LIMITS OF ERROR (whichever is greater)

Standard: 2.2°C or 0.75%

Special: 1.1°C or 0.4%

COMMENTS, BARE WIRE ENVIRONMENT:

Reducing, Vacuum, Inert; Limited Use in Oxidising at High Temperatures; Not Recommended for Low Temperatures

TEMPERATURE IN DEGREES °C REFERENCE JUNCTION AT 0°C

	Thermoelectric Voltage in Millivolts																								
°C -200	-10 -8.095	-9 -8.076	-8 -8.057	-7 -8.037	-6 -8.017	-5 -7.996	-4 -7.976	-3 -7.955	-2 -7.934	-1 -7.912	0 -7.890	°C -200	°C	0	1	2	3	4	5	6	7	8	9	10	°C
-190 -180 -170 -160 -150	-7.659 -7.403 -7.123	-7.634 -7.376	-7.610 -7.348 -7.064	-7.585 -7.321 -7.035	-7.559 -7.293 -7.005	-7.534 -7.265	-7.508 -7.237 -6.944	-7.482 -7.209 -6.914	-7.707 -7.456 -7.181 -6.883 -6.566	-7.429 -7.152 -6.853	-7.403 -7.123 -6.821	-180 -170 -160	510 520 530	27.393 27.953 28.516 29.080 29.647	28.010 28.572 29.137	28.066 28.629 29.194	28.122 28.685 29.250	28.178 28.741 29.307	28.234 28.798 29.363	28.291 28.854 29.420	28.347 28.911 29.477	28.403 28.967 29.534	28.460 29.024 29.590	28.516 29.080 29.647	500 510 520 530 540
-140 -130 -120 -110 -100	-6.159 -5.801 -5.426	-6.124 -5.764	-6.089 -5.727 -5.350	-6.054 -5.690 -5.311	-6.018 -5.653 -5.272	-5.982 -5.616 -5.233	-5.946 -5.578 -5.194	-5.910 -5.541 -5.155	-6.229 -5.874 -5.503 -5.116 -4.714	-5.838 -5.465 -5.076	-5.801 -5.426 -5.037	-130 -120 -110	550 560 570 580 590	30.788 31.362	30.845 31.419 31.997	30.330 30.902 31.477 32.055 32.636	30.960 31.535 32.113	31.017 31.592 32.171	31.074 31.650 32.229	31.132 31.708 32.287	31.189 31.766 32.345	31.247 31.823 32.403	31.304 31.881 32.461	31.362 31.939 32.519	550 560 570 580 590
-90 -80 -70 -60 -50	-4.215 -3.786 -3.344	-4.173 -3.742 -3.300	-4.130 -3.698 -3.255	-4.088 -3.654 -3.210	-4.045 -3.610 -3.165	-4.002 -3.566 -3.120	-3.959 -3.522 -3.075	-3.916 -3.478 -3.029	-4.300 -3.872 -3.434 -2.984 -2.524	-3.829 -3.389 -2.938	-3.786 -3.344 -2.893	-90 -80 -70 -60 -50		33.689	33.748 34.338 34.932		33.866 34.457 35.051	33.925 34.516 35.111	33.984 34.575 35.171	34.043 34.635 35.230	34.102 34.694 35.290	34.161 34.754 35.350	34.220 34.813 35.410	34.279 34.873 35.470	600 610 620 630 640
-40 -30 -20 -10 0	-1.961 -1.482 -0.995	-1.913 -1.433 -0.946	-1.865 -1.385 -0.896	-1.818 -1.336 -0.847	-1.770 -1.288 -0.798	-1.722 -1.239 -0.749	-1.674 -1.190 -0.699	-1.626 -1.142 -0.650	-2.055 -1.578 -1.093 -0.600 -0.101	-1.530 -1.044 -0.550	-1.482 -0.995 -0.501	-40 -30 -20 -10 0		36.675	36.736 37.345 37.958		36.858 37.467 38.081	36.918 37.528 38.142	36.979 37.590 38.204	37.040 37.651 38.265	37.101 37.712 38.327	37.162 37.773 38.389	37.223 37.835 38.450	37.284 37.896 38.512	650 660 670 680 690
0 10 20 30 40	0.000 0.507 1.019 1.537 2.059	0.050 0.558 1.071 1.589 2.111	0.609 1.122 1.641	0.151 0.660 1.174 1.693 2.216	0.711 1.226 1.745		0.814 1.329 1.849	0.865 1.381 1.902	0.405 0.916 1.433 1.954 2.480	0.456 0.968 1.485 2.006 2.532	1.019 1.537 2.059	0 10 20 30 40		39.755	39.818 40.445 41.075		39.943 40.570 41.201	40.005 40.633 41.265	40.068 40.696 41.328	40.131 40.759 41.391	40.193 40.822 41.455	40.256 40.886 41.518	40.319 40.949 41.581	40.382 41.012 41.645	700 710 720 730 740
50 60 70 80 90	2.585 3.116 3.650 4.187 4.726	2.638 3.169 3.703 4.240 4.781	2.691 3.222 3.757 4.294 4.835	2.744 3.275 3.810 4.348 4.889	3.329 3.864	3.382 3.918 4.456	3.436 3.971	2.956 3.489 4.025 4.564 5.106	3.009 3.543 4.079 4.618 5.160	3.062 3.596 4.133 4.672 5.215	3.116 3.650 4.187 4.726 5.269	50 60 70 80 90	750 760 770 780 790	42.919 43.559 44.203	42.983 43.624 44.267	42.408 43.047 43.688 44.332 44.977	43.111 43.752 44.396	43.175 43.817 44.461	43.239 43.881 44.525	43.303 43.945 44.590	43.367 44.010 44.655	43.431 44.074 44.719	43.495 44.139 44.784	43.559 44.203 44.848	750 760 770 780 790
100 110 120 130 140	5.269 5.814 6.360 6.909 7.459	5.323 5.868 6.415 6.964 7.514	5.378 5.923 6.470 7.019 7.569	5.432 5.977 6.525 7.074 7.624	6.032 6.579 7.129	6.087 6.634 7.184	5.595 6.141 6.689 7.239 7.789	5.650 6.196 6.744 7.294 7.844	5.705 6.251 6.799 7.349 7.900	5.759 6.306 6.854 7.404 7.955	5.814 6.360 6.909 7.459 8.010	100 110 120 130 140		46.141	46.205 46.851 47.495		46.334 46.980 47.624	46.399 47.044 47.688	46.464 47.109 47.753	46.528 47.173 47.817	46.593 47.238 47.881	46.657 47.302 47.946	46.722 47.367 48.010	46.786 47.431 48.074	800 810 820 830 840
150 160 170 180 190		8.065 8.618 9.171 9.725 10.279		8.728 9.282 9.836	8.783 9.337 9.891	8.839 9.392 9.947	8.894 9.448 10.002	8.949 9.503 10.057	8.452 9.005 9.559 10.113 10.668		9.115 9.669 10.224	150 160 170 180 190		49.353	49.417 50.052 50.685		49.544 50.179 50.811	49.608 50.243 50.874	49.672 50.306 50.937	49.735 50.369 51.000	49.799 50.432 51.063	49.862 50.495 51.126	49.926 50.559 51.188	49.989 50.622 51.251	850 860 870 880 890
	11.334	11.389 11.945 12.500	11.445 12.000 12.556	11.501 12.056 12.611	11.556 12.111 12.667	11.612 12.167 12.722	11.667 12.222 12.778	11.723 12.278 12.833		11.834 12.389 12.944	11.889 12.445 13.000	200 210 220 230 240		52.500	52.562 53.181 53.796		52.686 53.304 53.919	52.748 53.366 53.980	52.810 53.427 54.041	52.872 53.489 54.102	52.934 53.550 54.164	52.996 53.612 54.225	53.057 53.673 54.286	53.119 53.735 54.347	900 910 920 930 940
250 260 270 280 290	14.665 15.219	14.166 14.720 15.275	14.221 14.776 15.330	14.277 14.831 15.386	14.332 14.887 15.441	14.388 14.942 15.496	14.443 14.998 15.552	14.499 15.053 15.607	13.999 14.554 15.109 15.663 16.216	14.609 15.164 15.718	14.665 15.219 15.773	250 260 270 280 290		55.561	55.622 56.224 56.823		55.742 56.344 56.942	55.803 56.404 57.002	55.863 56.464 57.062	55.923 56.524 57.121	55.983 56.584 57.181	56.043 56.643 57.240	56.104 56.703 57.300	56.164 56.763 57.360	950 960 970 980 990
300 310 320 330 340	16.881 17.434 17.986	16.936 17.489 18.041	16.991 17.544 18.097	17.046 17.599 18.152	17.102 17.655 18.207	17.157 17.710 18.262	17.212 17.765 18.318	17.268 17.820 18.373	16.770 17.323 17.876 18.428 18.980	17.378 17.931 18.483	17.434 17.986 18.538	300 310 320 330 340		58.545 59.134 59.721	58.604 59.193 59.780	58.663 59.252 59.838	58.722 59.310 59.897	58.781 59.369 59.956	58.840 59.428 60.014	58.899 59.487 60.073	58.957 59.545 60.131	59.016 59.604 60.190	59.075 59.663 60.248	58.545 59.134 59.721 60.307 60.890	1010 1020 1030
360 370 380	19.090 19.642 20.194 20.745 21.297	19.697 20.249 20.800	19.753 20.304 20.855	19.808 20.359 20.911	19.863 20.414 20.966	19.918 20.469 21.021	19.973 20.525 21.076	20.028 20.580 21.131	20.083 20.635 21.186	20.139 20.690 21.241	20.194 20.745 21.297	350 360 370 380 390	1060 1070 1080	61.473 62.054 62.634	61.531 62.112 62.692	61.589 62.170 62.750	61.647 62.228 62.808	61.705 62.286 62.866	61.763 62.344 62.924	61.822 62.402 62.982	61.880 62.460 63.040	61.938 62.518 63.098	61.996 62.576 63.156	61.473 62.054 62.634 63.214 63.792	1060 1070 1080
410 420 430	21.848 22.400 22.952 23.504 24.057	22.455 23.007 23.559	22.510 23.062 23.614	22.565 23.117 23.670	22.620 23.172 23.725	22.676 23.228 23.780	22.731 23.283 23.835	22.786 23.338 23.891	22.841 23.393 23.946	22.896 23.449 24.001	22.952 23.504 24.057	400 410 420 430 440	1110 1120 1130	64.370 64.948 65.525	64.428 65.006 65.583	64.486 65.064 65.641	64.544 65.121 65.699	64.602 65.179 65.756	64.659 65.237 65.814	64.717 65.295 65.872	64.775 65.352 65.929	64.833 65.410 65.987	64.890 65.468 66.045	64.370 64.948 65.525 66.102 66.679	1110 1120 1130
460 470 480	24.610 25.164 25.720 26.276 26.834	25.220 25.775 26.332	25.275 25.831 26.387	25.331 25.886 26.443	25.386 25.942 26.499	25.442 25.998 26.555	25.497 26.053 26.610	25.553 26.109 26.666	25.608 26.165 26.722	25.664 26.220 26.778	25.720 26.276 26.834	450 460 470 480 490	1160 1170 1180	67.255 67.831 68.406	67.313 67.888 68.463	67.370 67.946 68.521	67.428 68.003 68.578	67.486 68.061 68.636	67.543 68.119 68.693	67.601 68.176 68.751	67.658 68.234 68.808	67.716 68.291 68.865	67.773 68.348 68.923	67.255 67.831 68.406 68.980 69.553	1160 1170 1180
°C	0	1	2	3	4	5	6	7	8	9	10	°C	°C	0	1	2	3	4	5	6	7	8	9	10	°C