MAXIMUM TEMPERATURE RANGE

Thermocouple Grade
-0 to 2320°C, -32 to 4208°F
Extension Grade
0 to 870°C, 32 to 1600°F
LIMITS OF ERROR (whichever is greater) **Standard:** 4.5°C to 425°C 1.0% to 2320°C

Special: Not Established

COMMENTS, BARE WIRE ENVIRONMENT: Vacuum, Inert; Hydrogen; Beware of

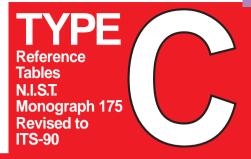
Embrittlement; Not Practical Below 400°C;

Not for Oxidising Atmosphere

TEMPERATURE IN DEGREES °C REFERENCE JUNCTION AT 0°C

Tungsten-5% Rhenium VS. Tungsten-26% Rhenium

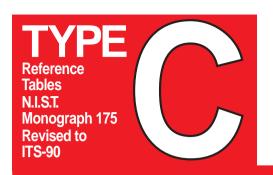




Thermoelectric	Valtage	in	Millivolto	
i nermoelectric	voitage	ın	IVIIIIIVOITS	

°C	0	1	2	3	4	5	6	7	8	9	10	°C	l °C	0	1	2	3	4	5	6	7	8	9	10	°C
0	0.000	0.013					0.080					0	500				8.713						8.830		500
10		0.148	0.162	0.176			0.217		0.244	0.258	0.272	10	510	8.849		8.888				8.966		9.005	9.024	9.044	510
20	0.272	0.286	0.300	0.314	0.328	0.342		0.370	0.384	0.398	0.412	20	520	9.044	9.063	9.083	9.102	9.122	9.141	9.161	9.180	9.200	9.219	9.239	520
30	0.412	0.426	0.440	0.454	0.469	0.483	0.497	0.511	0.525	0.540	0.554	0	530	9.239	9.258	9.278	9.297	9.317	9.336	9.356	9.375	9.395	9.414	9.434	530
40	0.554	0.568	0.583	0.597	0.612	0.626	0.640	0.655	0.669	0.684	0.698	40	540	9.434	9.453	9.473	9.492	9.512	9.531	9.551	9.570	9.590	9.609	9.629	540
50	0.698	0.713	0.727	0.742	0.757	0.771	0.786	0.801	0.815	0.830	0.845	50	550	9.629	9.648	9.668	9.687	9.707	9.726	9.746	9.765	9.785	9.804	9.824	550
60	0.845	0.860	0.874	0.889	0.904	0.919	0.934	0.948	0.963	0.978	0.993	60	560	9.824	9.843	9.863	9.883	9.902	9.922	9.941	9.961	9.980	10.000	10.019	560
70	0.993	1.008	1.023	1.038	1.053	1.068		1.098		1.129	1.144	70	570	10.019	10.039	10.058	10.078	10.097	10.117	10.137	10.156	10.176	10.195	10.215	570
80	1.144	1.159	1.174	1.189	1.205	1.220	1.235	1.250	1.266	1.281	1.296	80	580	10.215	10.234	10.254	10.273	10.293	10.312	10.332	10.352	10.371	10.391	10.410	580
90	1.296	1.312	1.327	1.342	1.358	1.373	1.389	1.404	1.420	1.435	1.451	90	590	10.410	10.430	10.449	10.469	10.488	10.508	10.528	10.547	10.567	10.586	10.606	590
100				1.497								100	600				10.664								600
110				1.654							1.765	110	610	10.801											610
120			1.797				1.861			1.909	1.925	120	620	10.997											620
130				1.973						2.070	2.087	130	630	11.192											630
140	2.087	2.103	2.119	2.135	2.152	2.168	2.184	2.201	2.217	2.233	2.250	140	640	11.388	11.407	11.427	11.446	11.466	11.485	11.505	11.525	11.544	11.564	11.583	640
150	2.250	22//	2 202	2 200	2 21/	0.000	2.240	22/5	0.000	2 200	0.415	150	/50	11 500	11 (00	11 (00	11 / 10	11 //1	11 /01	11 700	11 700	11 700	11 750	11 770	(F0
150		2.266		2.299			2.349				2.415	150		11.583											650
160		2.431					2.514				2.581	160		11.778											660
170		2.598					2.682				2.749	170		11.974											670
180		2.766		2.800		2.833		2.867			2.918	180 190		12.169											680 690
190	2.918	2.935	2.952	2.909	2.980	3.003	3.020	3.038	3.000	3.072	3.089	190	690	12.364	12.383	12.403	12.422	12.442	12.401	12.481	12.500	12-519	12.539	12.558	090
200	3.089	3 106	3 123	3.140	3 158	3 175	3 192	3 209	3 227	3 244	3.26	200	700	12.558	12 578	12 597	12 617	12 636	12 656	12 675	12 695	12 714	12 734	12 753	700
210			3.296				3.365			3.417		210		12.753											710
220		3.452		3.487			3.539				3.609	220		12.947											720
230		3.627					3.714			3.767		230		13.142											730
240		3.803					3.891					240		13.336											740
250	3.962	3.980	3.998	4.015	4.033	4.051	4.069	4.087	4.104	4.122	4.140	250	750	13.529	13.549	13.568	13.587	13.607	13.626	13.645	13.665	13.684	13.703	13.723	750
260	4.140	4.158	4.176	4.194	4.212	4.230	4.248	4.266	4.284	4.301	4.319	260	760	13.723	13.742	13.761	13.781	13.800	13.819	13.839	13.858	13.877	13.897	13.916	760
270	4.319	4.337	4.355	4.373	4.391	4.410	4.428	4.446	4.464	4.482	4.500	270	770	13.916	13.935	13.955	13.974	13.993	14.012	14.032	14.051	14 .070	14.090	14.109	770
280	4.500	4.518	4.536	4.554	4.572	4.590	4.608	4.627	4.645	4.663	4.681	280	780	14.109	14.128	14.147	14.167	14.186	14.205	14.224	14.244	14.263	14.282	14.302	780
290	4.681	4.699	4.717	4.736	4.754	4.772	4.790	4.809	4.827	4.845	4.863	290	790	14.302	14.321	14.340	14.359	14.378	14.398	14.417	14.436	14.455	14.475	14.494	790
300		4.882					4.973				5.047	300		14.494											800
310		5.065	5.083				5.157				5.231	310		14.686											810
320	5.231	5.249	5.268	5.286			5.342			5.397	5.416	320	820	14.877											820
330		5.434	5.453				5.527			5.583	5.601	330	830				15.126								830
340	5.601	5.620	5.639	5.657	5.676	5.695	5./13	5.732	5.751	5.769	5.788	340	840	15.260	15.279	15.298	15.317	15.336	15.355	15.374	15.393	15.412	15.431	15.450	840
350	5.788	5.807	5.825	5.844	5 062	E 002	5.900	5 010	5 020	5.956	5.975	350	850	15.450	15 /60	15 /00	15 507	15 526	15 5/5	15 564	15 502	15 602	15 621	15 640	850
360		5.994	6.013	6.032	6.050	6.069		6.107			6.163	360	860												860
370		6.182	6.201	6.220		6.257		6.295	6.314	6.333	6.352	370	870				15.887								870
380		6.371	6.390	6.409		6.446					6.541	380	880				16.076								880
390		6.560					6.655					390	890	16.208											890
0,0	0.011	0.000	0.077	0.070	0.017	0.000	0.000	0.071	0.070	0.712	0.701	070	0,0	10.200	TOILLY	10.2.10	10.200	10.201	10.000	10.022	10.010	10.007	10.070	10.077	070
400	6.731	6.750	6. 69	6.788	6.807	6.826	6.845	6.864	6.883	6.902	6.921	400	900	16.397	16.416	16.435	16.453	16.472	16.491	16.510	16.529	16.547	16.566	16.585	900
410	6.921	6.940	6.959	6.979	6.998	7.017	7.036	7.055	7.074	7.093	7.112	410	910	16.585	16.604	16.623	16.641	16.660	16.679	16.698	16.716	16.735	16.754	16.773	910
420	7.112	7.131	7.151	7.170	7.189	7.208	7.227	7.246	7.265	7.285	7.304	420	920	16.773	16.791	16.810	16.829	16.848	16.866	16.885	16.904	16.923	16.941	16.960	920
430	7.304	7.323	7.342	7.361	7.380	7.400	7.419	7.438	7.457	7.476	7.496	430	930	16.960	16.979	16.997	17.016	17.035	17.053	17.072	17.091	17.109	17.128	17.147	930
440				7.553								440		17.147											940
450	7.688	7.707	7.726	7.746	7.765	7.784	7.804	7.823	7.842	7.861	7.881	450	950	17.333	17.352	17.370	17.389	17.407	17.426	17.444	17.463	17.482	17.500	17.519	950
460	7.881	7.900	7.919	7.939	7.958	7.977	7.996	8.016	8.035	8.054	8.074	460		17.519											960
470		8.093					8.190			8.248	8.267	470	970	17.704	17.723	17.741	17.760	17.778	17.796	17.815	17.833	17.852	17.870	17.889	970
480	8.267	8.287					8.383			8.422	8.461	480		17.889											980
490	8.461	8.480	8.500	8.519	8.539	8.558	8.577	8.597	8.616	8.636	8.655	490	990	18.073	18.092	18.110	18.128	18.147	18.165	18.184	18.202	18.220	18.239	18.257	990
°C	0	1	2	3	4	5	6	7	8	9	10	°C	°C	0	1	2	3	4	5	6	7	8	9	10	°C
•	•		-	•		•	•	•	•	,		•	U	•		-	•		•	•	,	•	,		•

Revised Thermocouple Reference Tables



Tungsten-5% Rhenium Tungsten-26% Rhenium



MAXIMUM TEMPERATURE RANGE

Thermocouple Grade -0 to 2320°C, -32 to 4208°F Extension Grade 0 to 870°C, 32 to 1600°F LIMITS OF ERROR (whichever is greater)

Standard: 4.5°C to 425°C

1.0% to 2320°C

Special: Not Established

COMMENTS, BARE WIRE ENVIRONMENT:

Vacuum, Inert; Hydrogen; Beware of Embrittlement; Not Practical Below 400°C;

Not for Oxidising Atmosphere TEMPERATURE IN DEGREES °C REFERENCE JUNCTION AT 0°C

Thermoelectric Voltage in Millivolts

°C	0	1	2	3	4	5	6	7	8	9	10	°C	. °C	0	1	2	3	4	5	6	7	8	9	10	°C
1000	18.257	18.275	18.294	18.312	18.330	18.349	18.367	18.385	18.404	18.422	18.440	1000	1500	26.722	26.738	26.753	26.768	26.784	26.799	26.815	26.830	26.845	26.861	26.876	1500
1010	18.440	18.459	18.477	18.495	18.513	18.532	18.550	18.568	18.587	18.605	18.623	1010	1510	26.876	26.892	26.907	26.922	26.938	26.953	26.968	26.984	26.999	27.014	27.030	1510
1020	18.623	18.641	18.660	18.678	18.696	18.714	18.732	18.751	18.769	18.787	18.805	1020	1520	27.030	27.045	27.060	27.076	27.091	27.106	27.121	27.137	27.152	27.167	27.183	1520
1030	18.805	18.824	18.842	18.860	18.878	18.896	18.914	18.933	18.951	18.969	18.987	1030	1530	27.183	27.198	27.213	27.228	27.244	27.259	27.274	27.289	27.304	27.320	27.335	1530
1040	18.987	19.005	19.023	19.041	19.060	19.078	19.096	19.114	19.132	19.150	19.168	1040	1540	27.335	27.350	27.365	27.380	27.396	27.411	27.426	27.441	27.456	27.471	27.486	1540
1050	19.168	19.186	19.204	19.223	19.241	19.259	19.277	19.295	19.313	19.331	19.349	1050	1550	27.486	27.502	27.517	27.532	27.547	27.562	27.577	27.592	27.607	27.622	27.637	1550
1060	19.349	19.367	19.385	19.403	19.421	19.439	19.457	19.475	19.493	19.511	19.529	1060	1560	27.637	27.653	27.668	27.683	27.698	27.713	27.728	27.743	27.758	27.773	27.788	1560
1070	19.529	19.547	19.565	19.583	19.601	19.619	19.637	19.655	19.673	19.691	19.709	1070	1570	27.788	27.803	27.818	27.833	27.848	27.863	27.878	27.893	27.908	27.923	27.938	1570
1080	19.709	19.727	19.744	19.762	19.780	19.798	19.816	19.834	19.852	19.870	19.888	1080	1580	27.938	27.953	27.968	27.983	27.997	28.012	28.027	28.042	28.057	28.072	28.087	1580
1090	19.888	19.905	19.923	19.941	19.959	19.977	19.995	20.013	20.030	20.048	20.066	1090	1590	28.087	28.102	28.117	28.132	28.146	28.161	28.176	28.191	28.206	28.221	28.236	1590
	20.066															28.265									
1110	20.244															28.413									
1120	20.421															28.560									
1130									20.739							28.707									
1140	20.774	20.792	20.809	20.827	20.845	20.862	20.880	20.897	20.915	20.932	20.950	1140	1640	28.824	28.838	28.853	28.868	28.882	28.897	28.911	28.926	28.940	28.955	28.969	1640
	20.950															28.998									
	21.125															29.143									
	21.299															29.287									
	21.473															29.431									
1190	21.647	21.664	21.681	21.698	21.716	21.733	21.750	21.768	21.785	21.802	21.819	1190	1690	29.546	29.560	29.574	29.588	29.603	29.617	29.631	29.645	29.660	29.674	29.688	1690
1200	21 010	21 027	21.054	01 071	21 000	21 005	21 022	21 040	21.057	01 074	21 001	1200	1700	20 / 00	20.702	20.71/	20.721	20.745	20.750	20.772	20.707	20.002	20.017	20.020	1700
	21.819															29.716									
	21.991															29.858									
	22.163															29.999									
1230	22.334															30.140									
1240	22.504	22.521	22.538	22.555	22.572	22.589	22.606	22.623	22.640	22.657	22.674	1240	1740	30.252	30.266	30.280	30.294	30.308	30.321	30.335	30.349	30.363	30.377	30.391	1740
1250	22.674	22 401	22 700	22 725	22 742	22.750	22 774	22 702	22 000	22 024	22 042	1250	1750	20 201	20 405	20 410	20 422	20 447	20 440	20 474	20 400	20 E02	20 E14	20 520	1750
1250																30.419									
1200	23.012								22.978							30.557									
	23.012															30.695 30.833									
	23.347															30.969									
1290	23.347	23.304	23.300	23.391	23.414	23.431	23.447	23.404	23.401	23.491	23.314	1290	1790	30.942	30.930	30.909	30.903	30.997	31.010	31.024	31.030	31.031	31.000	31.076	1790
1300	23.514	23 530	23 5/17	23 564	23 580	23 507	23 614	23 630	23 647	23 663	23 680	1300	1800	31 078	31 002	31.105	31 110	31 133	31 1/16	31 160	21 172	31 197	31 200	31 21/	1800
	23.680															31.241									
1320	23.846															31.376									
	24.010															31.510									
	24.175															31.643									
1540	24.170	24.171	24.200	24.224	24.240	24.207	24.275	24.270	24.500	24.022	24.007	1340	1040	31.017	31.030	31.043	31.000	31.070	31.003	31.070	31.710	31.723	31.730	31.747	1040
1350	24.339	24.355	24.371	24.388	24.404	24.420	24.437	24.453	24.46	24.485	24.502	1350	1850	31.749	31.763	31.776	31.789	31.802	31.816	31.829	31.842	31.855	31.869	31.882	1850
	24.502															31.908									
	24.664															32.040									
	24.826												1880	32.144	32.157	32.170	31.183	32.196	32.209	32.222	32.235	32.248	32.261	32.274	1880
	24.988												1			32.300									
1400	25.148	25.164	25.180	25.196	25.212	25.228	25.244	25.260	25.276	25.292	25.308	1400	1900	32.404	32.417	32.430	32.443	32.456	32.468	32.481	32.494	32.507	32.520	32.533	1900
1410	25.308	25.324	25.340	25.356	25.372	25.388	25.404	25.420	25.436	25.452	25.468	1410	1910	32.533	32.546	32.558	32.571	32.584	32.597	32.610	32.623	32.635	32.648	32.661	1910
1420	25.468	25.484	25.500	25.516	25.532	25.547	25.563	25.579	25.595	25.611	25.627	1420				32.686									
1430	25.627	25.643	25.658	25.674	25.690	25.706	25.722	25.738	25.753	25.769	25.785	1430	1			32.814									
	25.785															32.940									
1450	25.943	25.959	25.974	25.990	26.006	26.021	26.037	26.053	26.069	26.084	26.100	1450	1950	33.041	33.054	33.066	33.079	33.091	33.104	33.116	33.129	33.141	33.154	33.166	1950
1460	26.100	26.116	26.131	26.147	26.163	26.178	26.194	26.209	26.225	26.241	26.256	1460	1960	33.166	33.179	33.191	33.204	33.216	33.229	33.241	33.254	33.266	33.278	33.291	1960
1470	26.256	26.272	26.288	26.303	26.319	26.334	26.350	26.366	26.381	26.397	26.412	1470	1970	33.291	33.303	33.316	33.328	33.341	33.353	33.365	33.378	33.390	33.402	33.415	1970
	26.412															33.439									
1490	26.568	26.583	26.599	26.614	26.629	26.645	26.660	26.676	26.691	26.707	26.722	1490	1990	33.538	33.550	33.562	33.575	33.587	33.599	33.611	33.623	33.636	33.648	33.660	1990
°C	0	1	2	3	4	5	6	7	8	9	10	°C	°C	0	1	2	3	4	5	6	7	8	9	10	°C

MAXIMUM TEMPERATURE RANGE

Thermocouple Grade
-0 to 2320°C, -32 to 4208°F
Extension Grade
0 to 870°C, 32 to 1600°F
LIMITS OF ERROR (whichever is greater)

Standard: 4.5°C to 425°C

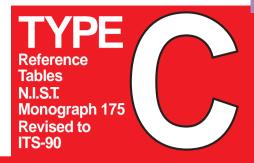
1.0% to 2320°C Special: Not Established

COMMENTS, BARE WIRE ENVIRONMENT: Vacuum, Inert; Hydrogen; Beware of Embrittlement; Not Practical Below 400°C;

Not for Oxidising Atmosphere **TEMPERATURE IN DEGREES °C** REFERENCE JUNCTION AT 0°C

Tungsten-5% Rhenium VS. Tungsten-26% Rhenium





Thermoelectric Voltage in Millivolts

°C	0	1	2	3	4	5	6	7	8	9	10	°C	ı	°C	0	1	2	3	4	5	6	7	8	9	10	°C
20003	3.660	33.672	33.684	•	33.709	33.721	33.733	33.745	33.757	•		•		•	•	35.942	35.953	35.963	35.973	-	•	36.004	36.015	36.025		2200
2010	33.782	33.794	33.806	33.818	33.830	33.842	33.854	33.866	33.878	33.890	33.902	2010		2210	36.036	36.046	36-056	36.067	36.077	36.087	36.097	36.108	36.118	36.128	36.138	2210
2020	33.902	33.914	33.926	33.938	33.950	33.962	33.974	33.986	33.998	34.010	34.022	2020		2220	36.138	36.149	36.159	36.169	36.179	36.189	36.200	36.210	36.220	36.230	36.240	2220
2030	34.022	34.034	34.046	34.058	34.070	34.082	34.094	34.106	34.118	34.130	34.142	2030		2230	36.240	36.250	36.260	36.271	36.281	36.291	36.301	36.311	36.321	36.331	36.341	2230
2040	34.142	34.153	34.165	34.177	34.189	34.201	34.213	34.225	34.236	34.248	34.260	2040		2240	36.341	36.351	36.361	36.371	36.381	36.391	36.401	36.411	36.421	36.431	36.441	2240
2050	34.260	34.272	34.284	34.295	34.307	34.319	34.331	34.342	34.354	34.366	34.378	2050		2250	36.441	36.451	36.460	36.470	36.480	36.490	36-500	36.510	36.520	36.529	36.539	2250
2060	34.378	34.389	34.401	34.413	34.424	34.436	34.448	34.459	34.471	34.483	34.494	2060		2260	36.539	36.549	36.559	36.569	36.578	36.588	36.598	36.608	36.617	36.627	36.637	2260
2070	34.494	34.506	34.518	34.529	34.541	34.552	34.564	34.576	34.587	34.599	34.610	2070		2270	36.637	36.646	36.656	36.666	36.675	36.685	36.695	36.704	36.714	36.723	36.733	2270
2080	34.610	34.622	34.633	34.645	34.656	34.668	34.679	34.691	34.702	34.714	34.725	2080		2280	36.733	36.743	36.752	36.762	36.771	36.781	36.790	36.800	36.809	36.819	36.828	2280
2090	34.725	34.737	34.748	34.760	34.771	34.782	34.794	34.805	34.817	34.828	34.839	2090		2290	36.828	36.838	36.847	36.857	36.866	36.875	36.885	36.894	36.903	36.913	36.922	2290
2100	34.839	34.851	34.862	34.874	34.885	34.896	34.908	34.919	34.930	34.942	34.953	2100		2300	36.922	36.932	36.941	36.950	36.959	36.969	36.978	36.987	36.997	37.006	37.015	2300
2110	34.953	34.964	34.975	34.987	34.998	35.009	35.020	35.032	35.043	35.054	35.065	2110		2310	37.015	37.024	37.033	37.043	37.052	37.061	37.070	37.079	37.088	37.097	37.107	2310
2120	35.065	35.077	35.088	35.099	35.110	35.121	35.132	34.144	35.155	35.166	35.177	2120														
2130	35.177	35.188	35.199	35.210	35.221	35.232	35.243	35.254	35.265	35.277	35.288	2130														
2140	35.288	35.299	35.310	35.321	35.332	35.343	35.353	35.364	35.375	35.386	35.397	2140														
2150									35.484																	
2160									35.592																	
									35.700																	
									35.806																	
2190	35.827	35.837	35.848	35.858	35.869	35.879	35.890	35.900	35.911	35.921	35.932	2190														
°C	0	1	2	3	4	5	6	7	8	Q	10	°C	I	۰C	0	1	2	3	4	5	6	7	ρ	Q	10	°C