

Tests on Equality of Variances

$$H_0 : \sigma_1^2 = \sigma_2^2$$

$$H_1 : \sigma_1^2 \neq \sigma_2^2$$

recall: $H_0 : \mu_1 - \mu_2 = \Delta_0$

... if $\Delta_0 = 0$, then alt :

$$H_0 : \mu_1 = \mu_2$$

... for variance, alt. notation :

$$H_0 : \frac{\sigma_1^2}{\sigma_2^2} = 1$$

... all about ratio, not difference!

... need new probability distribution :

F - Distribution

.. in gamma family, like chi-squared

.. key feature of table:

numerator degrees of freedom (columns)

denominator degrees of freedom (rows)

.. where does α fit in?

.. separate table for each d !

test statistic:

$$F_0 = \frac{S_1^2}{S_2^2}$$

.. ratio of sample variances!

critical values for fixed- α tests:

upper: $F_{\alpha/2, n_1-1, n_2-1}$
num. d.o.f. \nwarrow
 \nearrow den. d.o.f.

lower: $F_{1-\alpha/2, n_1-1, n_2-1}$

- .. like chi-squared, separate upper and lower critical values
- .. we should have separate tables for different $1 - \alpha/2$ values (.975, .95, etc..)
- .. they don't give 'em to us!

trick:
$$f_{1-\alpha/2, n_1-1, n_2-1} = \frac{1}{f_{\alpha/2, \overset{\text{num}}{\downarrow} n_2-1, \overset{\text{den}}{\downarrow} n_1-1}}$$

 ↑
 this we have! (note: the denominator part n_1-1 is reversed!)

ex: two mixtures of gases used in semiconductor wafer etching process

- .. study: is one superior in reducing variability of oxide thickness?

test results:

$$n_1 = 16$$

$$S_1 = 1.96 \text{ \AA}$$

$$n_2 = 16$$

$$S_2 = 2.13 \text{ \AA}$$

test $H_0: \frac{\sigma_1^2}{\sigma_2^2} = 1 \leftarrow \text{unity}$

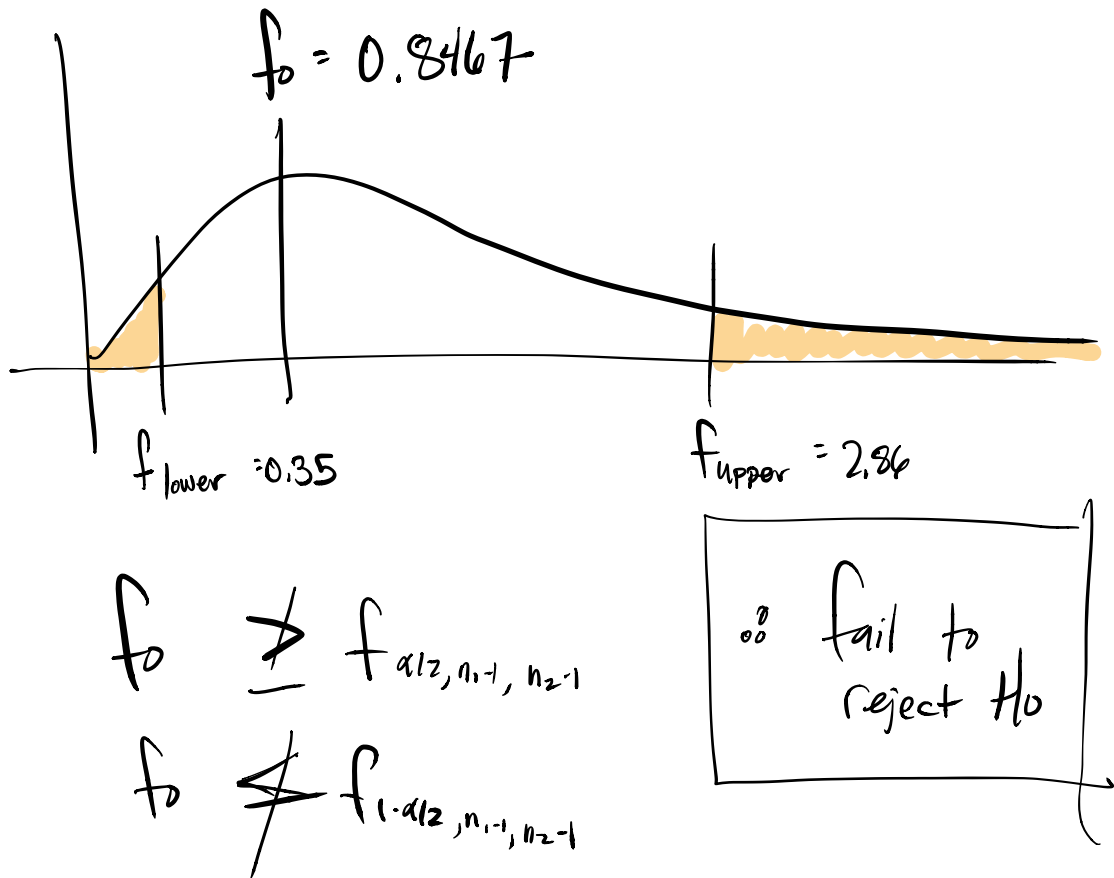
$H_1: \frac{\sigma_1^2}{\sigma_2^2} \neq 1$

④ $\alpha = 0.05$ [fixed α]

$f = \frac{s_1^2}{s_2^2} = \frac{1.96^2}{2.13^2} = \underline{\underline{0.8467}}$

Critical values: $f_{\alpha/2, n_1-1, n_2-1} = f_{0.025, 15, 15}$
 $= 2.86$ (upper)

$f_{1-\alpha/2, n_1-1, n_2-1} = \frac{1}{f_{\alpha/2, n_2-1, n_1-1}}$
 $= \frac{1}{f_{0.025, 15, 15}} = \frac{1}{2.86}$
 $= 0.35$ (lower)



-- data does not suggest that the variance of oxide thickness differs between gas mixtures

C.I. on Ratio of Two Variances

$$\frac{s_1^2}{s_2^2} f_{1-\alpha/2, n_2-1, n_1-1} < \frac{\sigma_1^2}{\sigma_2^2} < \frac{s_1^2}{s_2^2} f_{\alpha/2, n_2-1, n_1-1}$$

$\underbrace{f_{\alpha/2, n_2-1, n_1-1}}_{\text{reversed}}$
 With respect to upper critical value of hypothesis test!

∴ lower bound is computed by

$$f_{1-\alpha/2, n_2-1, n_1-1} = \frac{1}{f_{\alpha/2, n_1-1, n_2-1}}$$

$\underbrace{f_{\alpha/2, n_1-1, n_2-1}}_{\text{switched back !!!}}$

ex: manufacturer of jet-turbine impellers

∴ needs to select grinding process for titanium alloy surface that offers least variability in surface roughness

process #1 :

$$n_1 = 11$$

$$s_1 = 5.1 \text{ min.}$$

process #2 :

$$n_2 = 16$$

$$s_2 = 4.7 \text{ min.}$$

.. write 90% C.I. $\rightarrow \alpha = 0.10$ on ratio of pop.
Standard deviations

$$f_{\alpha/2, n_2-1, n_1-1} = f_{.05, 15, 10} = \underline{2.85}$$

\downarrow \downarrow
 num. den.

$$f_{1-\alpha/2, n_2-1, n_1-1} = f_{\alpha/2, n_1-1, n_2-1} = \frac{1}{f_{.05, 10, 15}} = \frac{1}{2.54} = \underline{0.3937}$$

$$\frac{5.1^2}{4.7^2} \cdot 0.3937 < \frac{\sigma_1^2}{\sigma_2^2} < \frac{5.1^2}{4.7^2} \cdot 2.85$$

$$0.4636 < \frac{\sigma_1^2}{\sigma_2^2} < 3.356$$

unit !!!
 \downarrow
 $\left[\frac{\mu_{in}^2}{\mu_{in}^2} \right]$

$$0.6809 < \frac{\sigma_1}{\sigma_2} < 1.832 \left[\frac{\mu_{in}}{\mu_{in}} \right]$$

.. this C.I. does include unity (1)

∴ We would fail to reject

$$H_0 : \frac{\sigma_1^2}{\sigma_2^2} = 1$$

$$OR \quad H_0 : \sigma_1^2 = \sigma_2^2$$

.. data does not suggest that the grinding processes affect surface roughness of impellers