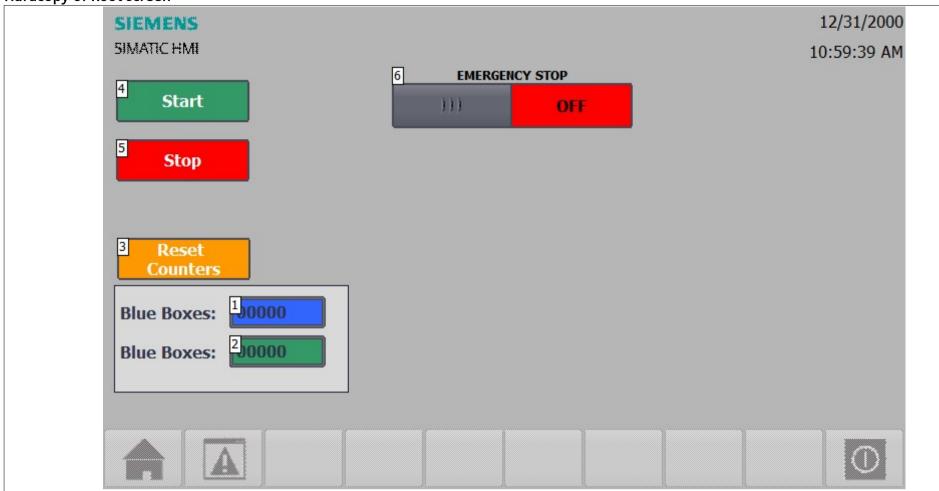
Totally Integrated Automation Portal				
HMI_1 [TP700 Comfort	:]			
HMI_1 General		LIMI 1		
Name		HMI_1		

Automation Portal  HMI_1 [TP700 Comfort] / Screens  Root screen	
oot screen	
oot screen	
lardcopy of Root screen	
SIEMENS	12/31/2000
SIMATICHMI	10:59:39 AM
6 EMERGENCY STOP	



General

Function list\SetTag

Tag\_ScreenNumber

Text field

Tag

Text field\_1

Type General

Text

Ceneral					
Name	Root screen	Background color	182, 182, 182	Grid color	0, 0, 0
Number	1	Template	Template_1	Tooltip	
Layers					
Active layer	0				
Layer_0			Checked		
Layer_1			Checked		
Layer_2			Checked		
Layer_3			Checked		
Layer_4			Checked		
Layer_5			Checked		
Layer_6			Checked		
Layer_7			Checked		
Layer_8			Checked		
Layer_9			Checked		
Layer_10			Checked		
Layer_11			Checked		
Layer_12			Checked		
Layer_13			Checked		
Layer_14			Checked		
Layer_15			Checked		
Layer_16			Checked		
Layer_17			Checked		
Layer_18			Checked		
Layer_19			Checked		
Layer_20			Checked		
Layer_21			Checked		
Layer_22			Checked		
Layer_23			Checked		
Layer_24			Checked		
Layer_25			Checked		
Layer_26			Checked		
Layer_27			Checked		
Layer_28			Checked		
Layer_29			Checked		
Layer_30			Checked		
Layer_31			Checked		
Dynamizations	ant .				
Dynamizations\Event name	enit —	l ands d			
Event name		Loaded			

Value

1

Totally Integrated Automation Portal					
Appearance Background color	255, 255, 255	Background fill pat- tern	Transparent	Corner radius (border)	3
Foreground color Border color	49, 52, 74 71, 73, 87	Border width Border background color	0 101, 103, 115	Line style	Double line
Layout X position Height	218 23	Y position Left margin	106 3	Width Top margin	16 2
Right margin Text format	2	Bottom margin	2	Fit object to contents	Checked
Font Vertical alignment	Tahoma, 16px, style=Bold Middle	Orientation Line break	Horizontal Unchecked	Horizontal alignment	Left
Flashing		Line bi eak	oneneaked		
Flashing Styles/Designs	Disabled				
Use style/design	Unchecked	Style item appear- ance			
Miscellaneous Name	Text field_1	Layer	0 - Layer_0		
I/O field_1					
Type General	I/O field				
Process value Shift decimal point	0	Mode Field length	Input/output 5	Display format	Decimal Unchecked
Format pattern	99999	Field length	J	Show leading zeros	onchecked
Appearance Background color	51, 102, 255	Background fill pat-	Solid	Corner radius	3
Foreground color Line style	49, 52, 74 Double line	tern Unit Border color	71, 73, 87	Border width Border background color	4 101, 103, 115
Characteristics				Color	
Hidden input Layout	Unchecked				
X position	126	Y position	228	Width	96
Height Right margin	2	Left margin Bottom margin	2	Top margin Fit object to contents	2 Unchecked
Text format					
Font Vertical alignment Flashing	Tahoma, 16px, style=Bold Middle	Orientation Line break	Horizontal Unchecked	Horizontal alignment	Left
Flashing	Disabled	Flash on limit viola- tion	Unchecked		
Limits Color for High limit violated Styles/Designs	237, 88, 97	Color for Low limit violated	241, 161, 44		
Use style/design	Unchecked	Style item appear- ance			
Miscellaneous Name	I/O field_1	Layer	0 - Layer_0	Tooltip	
Security Authorization		Allow operator control	Checked		
Dynamizations\Tag co Property name	onnection Process value	Tag	HMI_blue boxes		
I/O field_2					
Туре	I/O field				
General Process value		Mode	Input/output	Display format	Decimal
Shift decimal point	0	Field length	5	Show leading zeros	Unchecked
Format pattern Appearance	99999	D Land	leated.		
Background color Foreground color	51, 153, 102 49, 52, 74	Background fill pat- tern Unit	Solid	Corner radius  Border width	4
Line style	Double line	Border color	71, 73, 87	Border width Border background color	101, 103, 115
Characteristics Hidden input	Unchecked				
Layout X position	126	Y position	267	Width	96
Height Right margin	32	Left margin Bottom margin	3 2	Top margin Fit object to contents	2
Text format Font	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment	Left
Vertical alignment Flashing	Middle	Line break	Unchecked		·
Flashing Limits	Disabled	Flash on limit viola- tion	Unchecked		
Color for High limit violated	237, 88, 97	Color for Low limit violated	241, 161, 44		

Totally Integrated					
Automation Porta					
Styles/Designs	Unchecked	Chalaitana			
Use style/design	Опспескеа	Style item appear- ance			
Miscellaneous Name	I/O field_2	Layer	0 - Layer_0	Tooltip	
Security Authorization		Allow operator con-	Checked		
Dynamizations\Tag c	onnection	trol			
Property name	Process value	Tag	HMI_Green boxes		
Rectangle_1					
Туре	Rectangle				
Appearance Background color	217, 217, 217	Background fill pat-	Solid	Border width	1
Line style	Solid	tern Border color	24, 28, 49		
Layout X position	11	Y position	217	Width	234
Height	107	Round corner width	0	Round corner height	
Flashing Flashing	Disabled				
Styles/Designs Use style/design	Unchecked	Style item appear-			
Miscellaneous		ance			
Name	Rectangle_1	Layer	0 - Layer_0		
Text field_2					
Туре	Text field				
General Text	Blue Boxes:				
Appearance Background color	255, 255, 255	Background fill pat-	Transparent	Corner radius (bor-	3
Foreground color	49, 52, 74	tern Border width	0	der) Line style	Double line
Border color	71, 73, 87	Border background	101, 103, 115		Double line
Layout					1
X position Height	14 23	Y position Left margin	233 3	Width Top margin	112 2
Right margin	2	Bottom margin	2	Fit object to contents	Checked
lext format					
Text format Font Vertical alignment	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignmen	<b>t</b> Left
Font Vertical alignment Flashing	Middle	Orientation Line break	Horizontal Unchecked	Horizontal alignmen	<b>t</b> Left
Font Vertical alignment				Horizontal alignmen	<b>t</b> Left
Font Vertical alignment Flashing Flashing	Middle			Horizontal alignmen	<b>t</b> Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous	Middle  Disabled  Unchecked	Style item appearance	Unchecked	Horizontal alignmen	<b>t</b> Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name	Middle  Disabled	Line break  Style item appear-		Horizontal alignmen	<b>t</b> Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3	Middle  Disabled  Unchecked  Text field_2	Style item appearance	Unchecked	Horizontal alignmen	<b>t</b> Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General	Middle  Disabled  Unchecked  Text field_2	Style item appearance	Unchecked	Horizontal alignmen	<b>t</b> Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type	Middle  Disabled  Unchecked  Text field_2	Style item appearance	Unchecked		t Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3  Type General Text	Middle  Disabled  Unchecked  Text field_2	Style item appearance	Unchecked	Corner radius (border)	t Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name  Text field_3  Type General Text Appearance Background color Foreground color	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74	Style item appearance  Layer  Background fill pattern Border width	Unchecked  0 - Layer_0  Transparent 0	Corner radius (bor-	
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3  Type General Text Appearance Background color Foreground color Border color	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255	Style item appearance  Layer  Background fill pattern	Unchecked  0 - Layer_0  Transparent	Corner radius (border)	3
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3  Type General Text Appearance Background color Foreground color Border color Layout X position	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87	Style item appearance  Layer  Background fill pattern Border width Border background color  Y position	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115	Corner radius (border) Line style	3 Double line
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name  Text field_3  Type General Text Appearance Background color Foreground color Border color  Layout X position Height Right margin	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87	Style item appearance  Layer  Background fill pattern Border width Border background color	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115	Corner radius (border) Line style	3 Double line
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3  Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87	Style item appearance  Layer  Background fill pattern Border width Border background color  Y position Left margin Bottom margin	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115  272 3 2	Corner radius (border) Line style  Width Top margin Fit object to contents	3 Double line  112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3  Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format Font Vertical alignment	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87	Style item appearance  Layer  Background fill pattern Border width Border background color  Y position Left margin	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115	Corner radius (border) Line style  Width Top margin	3 Double line  112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name  Text field_3  Type General Text Appearance Background color Foreground color Border color  Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87  14  23  2  Tahoma, 16px, style=Bold	Style item appearance  Layer  Background fill pattern Border width Border background color  Y position Left margin Bottom margin  Orientation	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115  272 3 2 Horizontal	Corner radius (border) Line style  Width Top margin Fit object to contents	3 Double line  112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3  Type General Text Appearance Background color Foreground color Border color  Layout X position Height Right margin Text format Font Vertical alignment Flashing	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87  14  23  2  Tahoma, 16px, style=Bold  Middle	Style item appearance  Layer  Background fill pattern Border width Border background color  Y position Left margin Bottom margin  Orientation	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115  272 3 2 Horizontal	Corner radius (border) Line style  Width Top margin Fit object to contents	3 Double line  112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name  Text field_3  Type General Text Appearance Background color Foreground color Border color  Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87  14  23  2  Tahoma, 16px, style=Bold  Middle  Disabled	Background fill pattern Border width Border background color  Y position Left margin Bottom margin  Orientation Line break	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115  272 3 2 Horizontal	Corner radius (border) Line style  Width Top margin Fit object to contents	3 Double line  112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name  Text field_3  Type General Text Appearance Background color Foreground color  Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87  14  23  2  Tahoma, 16px, style=Bold  Middle  Disabled	Background fill pattern Border width Border background color  Y position Left margin Bottom margin  Orientation Line break  Style item appear-	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115  272 3 2 Horizontal	Corner radius (border) Line style  Width Top margin Fit object to contents	3 Double line  112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87  14  23  2  Tahoma, 16px, style=Bold  Middle  Disabled  Unchecked	Style item appearance  Layer  Background fill pattern Border width Border background color  Y position Left margin Bottom margin  Orientation Line break  Style item appearance	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115  272 3 2  Horizontal Unchecked	Corner radius (border) Line style  Width Top margin Fit object to contents	3 Double line  112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name  Text field_3  Type General Text Appearance Background color Foreground color Border color  Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design  Miscellaneous Name  Button_1  Type	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87  14  23  2  Tahoma, 16px, style=Bold  Middle  Disabled  Unchecked	Style item appearance  Layer  Background fill pattern Border width Border background color  Y position Left margin Bottom margin  Orientation Line break  Style item appearance	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115  272 3 2  Horizontal Unchecked	Corner radius (border) Line style  Width Top margin Fit object to contents	3 Double line  112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name  Text field_3  Type General Text Appearance Background color Foreground color Border color  Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design  Miscellaneous Name  Button_1	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87  14  23  2  Tahoma, 16px, style=Bold  Middle  Disabled  Unchecked  Text field_3	Style item appearance  Layer  Background fill pattern Border width Border background color  Y position Left margin Bottom margin  Orientation Line break  Style item appearance	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115  272 3 2  Horizontal Unchecked  0 - Layer_0	Corner radius (border) Line style  Width Top margin Fit object to contents	3 Double line  112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3  Type General Text Appearance Background color Foreground color Border color  Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design  Miscellaneous Name  Button_1  Type General Mode  Text list	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87  14  23  2  Tahoma, 16px, style=Bold  Middle  Disabled  Unchecked  Text field_3  Button	Style item appearance  Layer  Background fill pattern Border width Border background color  Y position Left margin Bottom margin  Orientation Line break  Style item appearance  Layer	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115  272 3 2  Horizontal Unchecked  0 - Layer_0	Corner radius (border) Line style  Width Top margin Fit object to contents  Horizontal alignment	3 Double line  112 2 S Checked  t Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name  Text field_3  Type General Text Appearance Background color Foreground color Border color  Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name  Button_1  Type General Mode	Middle  Disabled  Unchecked  Text field_2  Text field  Blue Boxes:  255, 255, 255  49, 52, 74  71, 73, 87  14  23  2  Tahoma, 16px, style=Bold  Middle  Disabled  Unchecked  Text field_3  Button	Style item appearance     Layer     Background fill pattern     Border width     Border background color     Y position     Left margin     Bottom margin     Orientation     Line break     Style item appearance     Layer     Text OFF	Unchecked  0 - Layer_0  Transparent  0 101, 103, 115  272 3 2  Horizontal Unchecked  0 - Layer_0	Corner radius (border) Line style  Width Top margin Fit object to contents  Horizontal alignment	3 Double line  112 2 S Checked  t Left

Totally Integrated Automation Portal					
Appearance					
Background color	255, 153, 0	tern		der)	3
Foreground color Border color	255, 255, 255 71, 73, 87	Border background	2 105, 105, 105	Line style	Solid
Fill pattern		color			
Background color gra- dient (fill pattern)	99, 101, 113	Gradient 1 (fill pat- tern)		Color gradient 1 (fill pattern)	131, 132, 142
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pat- tern)	Checked	Color gradient 2 (fill pattern)	88, 90, 103
Offset gradient 2 (fill pattern)	15				
Design Focus width	2	Focus color	148, 182, 231		
Layout					
X position Height	14 42	<u> </u>	Stretch graphic	Horizontal alignment	133 Centered
Vertical alignment of	Middle	Fit object to contents	Unchecked	of the graphic Margin left text (lay-	0
the graphic Margin top text (lay-	0	Margin right text (lay-		out) Margin bottom text	0
out) Margin left graphic	0	out) Margin top graphic	0	(layout) Margin right graphic	0
(layout) Margin bottom	0	(layout)		(layout)	
graphic (layout) Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment of the text	Centered
Vertical alignment of the text	Middle	l .		toxt	I
Flashing	D: 11 1				
Flashing Styles/Designs	Disabled				
Use style/design	Unchecked	Style item appear- ance			
Miscellaneous Name	Button_1		0 - Layer_0	Tooltip	
Security	Button_1			rootup	
Authorization		Allow operator con- trol	Checked		
Dynamizations\Event					
Event name		Press			
Function list\SetBit	While Key Pressed				
Tag	HMI_Reset Count		Bit	0	
Button_2					
Type General	Button				
Mode	Text	Text OFF	Start	Text ON	Text
Text list		Graphic OFF		Graphic ON	
Graphic list Appearance		Process value			
Background color				Bit number	0
5 2 55.51	51, 153, 102	Background fill pat-	Solid	Corner radius (bor-	3
Foreground color	255, 255, 255	Background fill pat- tern Border width	2	Corner radius (border)	
Foreground color Border color		Background fill pat- tern Border width		Corner radius (border)	3
Foreground color Border color Fill pattern Background color gra-	255, 255, 255 71, 73, 87	Background fill pat- tern Border width Border background color Gradient 1 (fill pat-	2	Corner radius (border) Line style  Color gradient 1 (fill	3
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill	255, 255, 255 71, 73, 87 -99, 101, 113	Background fill pat- tern Border width Border background color  Gradient 1 (fill pat- tern) Gradient 2 (fill pat-	2 105, 105, 105	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill	3 Solid
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill	255, 255, 255 71, 73, 87 -99, 101, 113	Background fill pat- tern Border width Border background color Gradient 1 (fill pat- tern)	2 105, 105, 105 Checked	Corner radius (border) Line style  Color gradient 1 (fill pattern)	3 Solid 131, 132, 142
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern)	255, 255, 255 71, 73, 87 -99, 101, 113	Background fill pat- tern Border width Border background color  Gradient 1 (fill pat- tern) Gradient 2 (fill pat-	2 105, 105, 105 Checked	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill	3 Solid 131, 132, 142
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width	255, 255, 255 71, 73, 87 -99, 101, 113	Background fill pat- tern Border width Border background color  Gradient 1 (fill pat- tern) Gradient 2 (fill pat- tern)	2 105, 105, 105 Checked	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill	3 Solid 131, 132, 142
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout	255, 255, 255 71, 73, 87 -99, 101, 113 15	Background fill pat- tern Border width Border background color  Gradient 1 (fill pat- tern) Gradient 2 (fill pat- tern)	2 105, 105, 105 Checked Checked	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)	3 Solid 131, 132, 142 88, 90, 103
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout	255, 255, 255 71, 73, 87 -99, 101, 113 15	Background fill pat- tern Border width Border background color  Gradient 1 (fill pat- tern) Gradient 2 (fill pat- tern)  Focus color  Y position	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment	3 Solid 131, 132, 142 88, 90, 103
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height Vertical alignment of	255, 255, 255 71, 73, 87  99, 101, 113  15  15  2	Background fill pat- tern Border width Border background color  Gradient 1 (fill pat- tern) Gradient 2 (fill pat- tern)  Focus color  Y position	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic Unchecked	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (lay-	3 Solid 131, 132, 142 88, 90, 103
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height Vertical alignment of the graphic Margin top text (lay-	255, 255, 255 71, 73, 87  -99, 101, 113  15  2  13 42  Middle	Background fill pattern Border width Border background color  Gradient 1 (fill pattern)  Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size  Fit object to contents  Margin right text (lay-	2 105, 105, 105 Checked Checked  148, 182, 231  13 Stretch graphic Unchecked 0	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text	3 Solid 131, 132, 142 88, 90, 103
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic	255, 255, 255 71, 73, 87  -99, 101, 113  15  2  13 42  Middle	Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic	2 105, 105, 105 Checked Checked  148, 182, 231  13 Stretch graphic Unchecked 0	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic	3 Solid  131, 132, 142  88, 90, 103  133 Centered  0
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom	255, 255, 255 71, 73, 87  -99, 101, 113  15  2  13 42  Middle  0	Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size  Fit object to contents  Margin right text (layout)	2 105, 105, 105  Checked  Checked  148, 182, 231  13  Stretch graphic  Unchecked  0	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout)	3 Solid  131, 132, 142  88, 90, 103  133 Centered  0
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom	255, 255, 255 71, 73, 87  99, 101, 113  15  15  2  13 42  Middle  0	Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size  Fit object to contents  Margin right text (layout)  Margin top graphic	2 105, 105, 105  Checked  Checked  148, 182, 231  13  Stretch graphic  Unchecked  0	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic	3 Solid  131, 132, 142  88, 90, 103  133 Centered  0
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height  Vertical alignment of the graphic Margin top text (layout) Margin bottom graphic (layout)	255, 255, 255 71, 73, 87  99, 101, 113  15  15  2  13 42  Middle  0	Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size Fit object to contents  Margin right text (layout)  Margin top graphic (layout)	2 105, 105, 105 Checked Checked  148, 182, 231  13 Stretch graphic Unchecked 0 0	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic	3 Solid  131, 132, 142 88, 90, 103  133 Centered 0 0
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom graphic (layout) Text format Font	255, 255, 255 71, 73, 87  -99, 101, 113  15  2  13 42  Middle  0  0  Tahoma, 16px, style=Bold	Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size Fit object to contents  Margin right text (layout)  Margin top graphic (layout)	2 105, 105, 105 Checked Checked  148, 182, 231  13 Stretch graphic Unchecked 0	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)	3 Solid  131, 132, 142 88, 90, 103  133 Centered 0 0
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom graphic (layout) Text format Font	255, 255, 255 71, 73, 87  -99, 101, 113  15  2  13 42  Middle  0  0  Tahoma, 16px, style=Bold	Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size Fit object to contents  Margin right text (layout)  Margin top graphic (layout)	2 105, 105, 105 Checked Checked  148, 182, 231  13 Stretch graphic Unchecked 0	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)	3 Solid  131, 132, 142 88, 90, 103  133 Centered 0 0
Foreground color Border color  Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height  Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom graphic (layout) Text format Font	255, 255, 255 71, 73, 87  -99, 101, 113  15  2  13 42  Middle  0  0  Tahoma, 16px, style=Bold	Background fill pattern Border width Border background color  Gradient 1 (fill pattern) Gradient 2 (fill pattern)  Focus color  Y position Fit graphic to size Fit object to contents  Margin right text (layout)  Margin top graphic (layout)	2 105, 105, 105 Checked Checked  148, 182, 231  13 Stretch graphic Unchecked 0	Corner radius (border) Line style  Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)  Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)	3 Solid  131, 132, 142 88, 90, 103  133 Centered 0 0

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lient (fill pattern) Offset gradient 1 (fill		tern) Gradient 2 (fill pat-	Checked	pattern)	88, 90, 103
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ayout	2	l ocus coloi	140, 102, 231		
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ertical alignment of he graphic	Middle	Fit object to contents	Unchecked	Margin left text (lay- out)	0
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ont	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment of the text	Centered
ertical alignment of he text	Middle				
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Ager   3   Checked   Ager   4   Checked   Ager   5   Checked   Checked   Checked   Ager   5   Checked   Checked   Checked   Ager   7   Checked   Checked   Ager   9   Checked   Checked   Ager   10   Checked   Ager   11   Checked   Ager   12   Checked   Ager   12   Checked   Ager   13   Checked   Ager   14   Checked   Ager   15   Checked   Ager   16   Checked   Ager   16   Checked   Ager   17   Checked   Ager   18   Checked   Ager   19   Checked   Ager   20   Checked   Ager   21   Checked   Ager   22   Checked   Ager   23   Checked   Ager   24   Checked   Ager   25   Checked   Ager   26   Checked   Ager   27   Checked   Ager   28   Checked   Ager   29   Checked   Ager   26   Checked   Ager   27   Checked   Ager   28   Checked   Ager   29	General Name Height Layers Active layer	Permanent area	Background color		Grid color	10:59:39 AM
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ayer_5         Checked           ayer_6         Checked           ayer_8         Checked           ayer_9         Checked           ayer_10         Checked           ayer_11         Checked           ayer_12         Checked           ayer_13         Checked           ayer_14         Checked           ayer_15         Checked           ayer_16         Checked           ayer_17         Checked           ayer_18         Checked           ayer_19         Checked           ayer_19         Checked           ayer_19         Checked           ayer_20         Checked           ayer_21         Checked           ayer_22         Checked           ayer_23         Checked           ayer_24         Checked           ayer_25         Checked           ayer_26         Checked           ayer_27         Checked           ayer_28         Checked           ayer_29         Checked           ayer_29         Checked           ayer_29         Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2	Permanent area	Background color	Checked Checked Checked	Grid color	10:59:39 AM
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.ayer_16         Checked           .ayer_17         Checked           .ayer_18         Checked           .ayer_19         Checked           .ayer_20         Checked           .ayer_21         Checked           .ayer_22         Checked           .ayer_23         Checked           .ayer_24         Checked           .ayer_25         Checked           .ayer_26         Checked           .ayer_27         Checked           .ayer_28         Checked           .ayer_29         Checked           .ayer_29         Checked           .ayer_29         Checked           .ayer_30         Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_12 Layer_13	Permanent area	Background color	Checked	Grid color	10:59:39 AM
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.ayer_19         Checked           .ayer_20         Checked           .ayer_21         Checked           .ayer_22         Checked           .ayer_23         Checked           .ayer_24         Checked           .ayer_25         Checked           .ayer_26         Checked           .ayer_27         Checked           .ayer_28         Checked           .ayer_29         Checked           .ayer_29         Checked           .ayer_29         Checked           .ayer_30         Checked	General Name Height Layers Active layer  Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_16	Permanent area	Background color	Checked	Grid color	10:59:39 AM
ayer_20       Checked         ayer_21       Checked         ayer_22       Checked         ayer_23       Checked         ayer_24       Checked         ayer_25       Checked         ayer_26       Checked         ayer_27       Checked         ayer_28       Checked         ayer_29       Checked         ayer_29       Checked         ayer_30       Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_16 Layer_16 Layer_17 Layer_19 Layer_10 Layer_11 Layer_11 Layer_12 Layer_11 Layer_12 Layer_13 Layer_14 Layer_15 Layer_16 Layer_16 Layer_17	Permanent area	Background color	Checked	Grid color	10:59:39 AM
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Layer_29 Checked Layer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_6 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_16 Layer_17 Layer_18 Layer_19 Layer_16 Layer_15 Layer_16 Layer_15 Layer_16 Layer_17 Layer_18 Layer_17 Layer_18 Layer_21 Layer_20 Layer_21 Layer_22 Layer_22 Layer_23 Layer_24 Layer_25 Layer_26	Permanent area	Background color	Checked	Grid color	10:59:39 AM
Layer_30 Checked	General Name Height Layers Active layer  Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_15 Layer_12 Layer_12 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_15 Layer_16 Layer_17 Layer_18 Layer_19 Layer_19 Layer_20 Layer_21 Layer_22 Layer_23 Layer_23 Layer_24 Layer_25 Layer_26 Layer_26 Layer_27	Permanent area	Background color	Checked	Grid color	10:59:39 AM
_ayer_31 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_10 Layer_11 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_15 Layer_16 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_16 Layer_16 Layer_17 Layer_18 Layer_17 Layer_18 Layer_19 Layer_20 Layer_21 Layer_21 Layer_22 Layer_23 Layer_24 Layer_25 Layer_26 Layer_26 Layer_27 Layer_28	Permanent area	Background color	Checked	Grid color	10:59:39 AM
	S	Permanent area	Background color	Checked	Grid color	10:59:39 AM
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Totally Integrated Automation Portal		
HMI_1 [TP700 C	omfort] / HMI tags	
Default tag table	11]	
Tag_ScreenNumber		

General					
Name	Tag_ScreenNumber	Display name		Connection	<internal tag=""></internal>
Data type	UInt	Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>	PLC tag	
Coding	Binary	PLC name			
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			
Logging					
Data log					
GMP (Good Manufac	cturing Practice)				
Confirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked
HMI blue boyes					

## HMI\_blue boxes

General					
Name	HMI_blue boxes	Display name		Connection	HMI_Connection_1
Data type	Int	Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>	PLC tag	HMI. "blue boxes"
Coding	Binary	PLC name	PLC_1		
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			
Logging					
Data log					
GMP (Good Manufac	turing Practice)				
Confirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked

## HMI\_Green boxes

General					
Name	HMI_Green boxes	Display name		Connection	HMI_Connection_1
Data type	Int	Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>	PLC tag	HMI."Green boxes"
Coding	Binary	PLC name	PLC_1		
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values		" -			
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			
Logging					
Data log					
GMP (Good Manufac	turing Practice)				
Confirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked

ame is type Double Array elements   Camacetion   11   Camacetion   1   Cam	mergency stop	•				•
as type   God   Array elements   O   Length 1   Access mode   Symbol excess   Coding   Entry    Access mode   Symbol excess   Coding    Access mode   Symbol excess	eneral					
difficus   Access mode   Acces	lame					HMI_Connection_1
Acquisition pole 1		Bool				1 Dinant
contable cycle   1 s		PIC 1	Access mode	<symbolic access=""></symbolic>	Coaing	Binary
ment provided in the content of the	ettings	120_1				
piper 2   Upper 1   Upper		1 s	Acquisition mode	Cyclic in operation		
wave 2						
mere scaling briteria continues of the c			Upper 1		Lower 1	
Index scaling   Unchecked   PLC value range end   0   PLC value range start						
Mill device value property of the content of the co	inear scaling	Unchecked		10		0
Tags   Start value   Start val	IMI device value	100		0	value	
Start value	ange end value	100	III	O		
omment   Source comment	'alues					
Source comment   Source comment   Wilelpeining   Unchecked   Index tag			Start value			
Justiplesring   Unchecked   Index tag   In			Source comment			
ata log MF (Good Manufacturing Practice) ommortmation type MR Reset Count  ### Mill, Reset Count  ### Acquisition mode  ### Acquisition mode  ### Acquisition mode  ### Acquisition mode  ### Mill, Reset Count  ### Acquisition mode  ### Acquisition mode  ### Acquisition mode  ### Acquisition mode  ### Mill, Reset Count  ### Acquisition mode  #### Acquisition mode  ### Acquisition mode  #### Acquisition mode  ##### Acquisition mode  ##### Acquisition mode  ##### Acquisition mode  ###### Acquisition mode  #	Multiplexing		Source comment			
sta log	Multiplexing	Unchecked	Index tag			
Mil Reset Count  Image of Mil Reset Count  I						
onfirmation type   None   GMP relevant   Unchecked   Comment required   Unchecked    Mileset Count   Mileset C		cturing Practice)				
mergency stop  Mi_Reset Count  mereral  mane    MM_Reset Count	onfirmation type		GMP relevant	Unchecked	Comment required	Unchecked
MI_Reset Count  are   MM_Reset Count   Diplay name   Connection   HML_Connection_1    ata type   Bool   Array elements   Access mode   csymbolic accesso-   PLC tag   HML-Reset Count*    address   Access mode   Cydic in operation    mits   Diplay name   Connection    mits   Diplay name   Connec						
ame   MM_Reset Count   Display name   Connection   HML_Connection_1   at type   Sool   Array elements   Display name   Length   1   Access mode   Access mod	emergency stop					
ame   MM, Reset Count   Diplay name   Connection   MM/ Connection   1 at a type   Sool   Array elements   0   Length   1    Access mode   Symbolic access>   PLC tag   MM/ Reset Count   PLC    MI device value   Is   Acquisition mode   Cyclic in operation	IMI_Reset Coun	t				
ame   MM, Reset Count   Diplay name   Connection   MM/ Connection   1 at a type   Sool   Array elements   0   Length   1    Access mode   Symbolic access>   PLC tag   MM/ Reset Count   PLC    MI device value   Is   Acquisition mode   Cyclic in operation	ieneral					
ata type   Bool   Array elements   0   Length   1	lame	HMI Reset Count	Display name		Connection	HMI Connection 1
oding Binary PLC name PLC_1  titings cquisition cycle is Acquisition mode Cyclic in operation imits pper 2	ata type		Array elements			1
acquisition yole 1 s	ddress			-	PLC tag	HMI."Reset Count"
requisition cycle is a Acquisition mode Cyclic in operation		Binary	PLC name	PLC_1		
mist year 2   Upper 1   Upper 1   Lower 1   year 2   Upper 3   Upper 4   Upper 5   Upper 6   year 2   Upper 6   Upper 7   Upper 7   year 3   Unchecked   PLC value range end 10   year 3   Value   MI device value   100   HMI device value   0   year 4   Value   year 5   Value   year 6   Value   year 6   Value   year 7   Value   year 8   Value   year 9   Value   ye		1 s	Acquisition mode	Cyclic in operation		
inear scaling inear scaling   Unchecked   PLC value range end value	imits		1	- <b>y</b>		
incer scaling incer scaling inchecked value incer scaling	lpper 2		Upper 1		Lower 1	
Interestabiling Unchecked PLC value range end value value value (100 MI device value range start value)  Interestable value (100 MI device value range start value)  Interestable value (100 MI device value range start value)  Interestable value (100 MI device value range start value)  Interestable value (100 MI device value range start value)  Interestable value (100 MI device value range start value)  Interestable value (100 MI device value range start value)  Interestable value (100 MI device value range end value)  Interestable va						
Value   Valu		Unchecked	PLC value range end	10	PLC value range start	0
ange end value   range start value   range ratice   range rat			value			
Start value   Order   Or		100		0		
Start value   Start value   Start value   Start value   Start value   Source comment   So			range start value			
Source comment   Sour	O tag		Start value			
Sultiplexing   Unchecked   Index tag   I	omment					
Unchecked   Index tag   Inde			Source comment			
ata log MP (Good Manufacturing Practice) onfirmation type None GMP relevant Unchecked Comment required Unchecked  MI_emergency hmi eneral ame HMI_emergency hmi Display name Connection HMI_Connection_1 at type Bool Array elements 0 Length 1 ddress Access mode <symbolic access=""> PLC tag HMI."emergency hmi' ettings equisition cycle 1 s Acquisition mode Cyclic in operation mits pper 2 Upper 1 Lower 1  power 2 Upper 1 Lower 1  power 2 Upper 1 Lower 1  power 2 Upper 1 Lower 1  pure as scaling Unchecked PLC value range end value value  MI device value alues alues  D tag Start value  D tag Start value  D tag Start value  D tag Start value  D tag D tacked Index tag  D tac</symbolic>		Unchecked	Index tag			
ata log MP (Good Manufacturing Practice)  MI (Processing Practice)  MI	ogging	Official	muck tug			
onfirmation type   None   GMP relevant   Unchecked   Comment required   Unchecked    MI_emergency hmi   Connection   HMI_Connection_1     Array elements   O   Length   1     Array elements   O   Length   1     Array elements   O   Length   1     Access mode   <symbolic access="">   PLC tag   HMI.*emergency hmi*     Access mode   <symbolic access="">   PLC tag   HMI.*emergency hmi*     Access mode   <symbolic access="">   PLC tag   HMI.*emergency hmi*     Acquisition elements   O   Length   1     Acquisition mode   Cyclic in operation     Binary   PLC name   PLC_1     Expert   O   Lower 1     Expert   O   Lower 1     Expert   O   Lower 1     Expert   O   Connection     Acquisition mode   Cyclic in operation     Ac</symbolic></symbolic></symbolic>	ata log					
IMI_emergency hmi  eneral ame		_				
ame   HML_emergency hmi   Display name   Connection   HML_Connection_1   ata type   Bool   Array elements   0   Length   1   ddress   Access mode   <symbolic access="">   PLC tag   HML.*emergency hmi*   oding   Binary   PLC name   PLC_1   ettings cquisition cycle   1 s   Acquisition mode   Cyclic in operation   imits  pper 2   Upper 1   Lower 1    were 2   Upper 1   Lower 1    were 3   Unchecked   PLC value range end value   Value range end value   MI device value ange end value   100   HMI device value range start value   alues  Under 4   Start value   Start value    wore 2   FLC value range end value   O   FLC value range start value   FLC value range end value   O   FLC value range end value  </symbolic>	onfirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked
ata type   Bool   Array elements   0   Length   1   ddress   Access mode   Symbolic accesss>   PLC tag   HMI."emergency hmi"   ddress   Binary   PLC name   PLC_1   ettings cquisition cycle   1 s   Acquisition mode   Cyclic in operation   imits pper 2   Upper 1   Lower 1   power 2   power 2   power 2   power 3   prices recalling   Unchecked   Value   MI device value   100   HMI device value   ange end value   20   ange end value   20   ange end value   Source comment   pomment   Source comment   buttiplexing   Unchecked   Index tag   buttiplexing   Unchecked   Uncheck	IMI_emergency	hmi				
ata type   Bool   Array elements   0   Length   1   ddress   Access mode   Symbolic accesss>   PLC tag   HMI."emergency hmi"   ddress   Binary   PLC name   PLC_1   ettings cquisition cycle   1 s   Acquisition mode   Cyclic in operation   imits pper 2   Upper 1   Lower 1   power 2   power 2   power 2   power 3   prices recalling   Unchecked   Value   MI device value   100   HMI device value   ange end value   20   ange end value   20   ange end value   Source comment   pomment   Source comment   buttiplexing   Unchecked   Index tag   buttiplexing   Unchecked   Uncheck	ieneral					
Access mode   Symbolic access   PLC tag   HMI."emergency hmi"	lame	HMI_emergency hmi	Display name		Connection	HMI_Connection_1
ettings cquisition cycle	ata type	Bool		-	_	1
ecquisition cycle 1 s Acquisition mode Cyclic in operation  imits  pper 2 Upper 1 Lower 1  power 2  inear scaling  inear scaling  inear scaling  In the cycle value ange end value  ange end value  In the cycle value ange start value  In the cycle value ange start value  In the cycle value ange end value  In the cycle value ange end value  In the cycle value ange start ange start ange start ange start value  In the cycle value ange start ange start ange start ange start value  In the cycle value ange start		Dia		-	PLC tag	HMI."emergency hmi"
Comparison cycle   1 s		Binary	PLC name	PLC_1		
imits  pper 2	cquisition cycle	1 s	Acquisition mode	Cyclic in operation		
ower 2 inear scaling inear scaling linear scaling l	imits					
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MI device value ange end value alues  O tag Start value source comment source com	inear scaling	Unchecked	PLC value range end	10	PLC value range start	0
range end value  alues  D tag Start value  Comment  Comme			value			
alues  D tag Start value  Comment  Comment Source comment  Multiplexing  Multiplexing Unchecked Index tag  Cogging  Cotata log  MP (Good Manufacturing Practice)		100	III	0		
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omment Source comment  fultiplexing fultiplexing Unchecked Index tag ogging ata log MP (Good Manufacturing Practice)	) tag		Start value			
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ogging ata log MP (Good Manufacturing Practice)	MINDEANIU	Unchecked	Index tag			
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	Aultiplexing ogging					
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Totally Integrated Automation Portal					
StartButton					
General					
Name	StartButton	Display name			HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address	DI C 1	Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits				-	
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling	Unchecked	DLC value range and	10	DI C value range start	0
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	O
HMI device value	100	HMI device value	0	value	
range end value		range start value			
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			
Logging					
Data log					
GMP (Good Manufact	uring Practice)				
Confirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked
StartButton					
StopButton					
General					
Name	StopButton	Display name			HMI_Connection_1
Data type	Bool	Array elements	0	Length	1
Address		Access mode	<symbolic access=""></symbolic>	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits				"	
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Unchecked		10	PLC value range start	0
	100	value		value	
HMI device value	100	HMI device value	0		
range end value Values		range start value			
ID tag		Start value			
Comment		Start value			
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			
Logging					
Data log					
GMP (Good Manufact					
Confirmation type	uring Practice)				
	turing Practice) None	GMP relevant	Unchecked	Comment required	Unchecked
		GMP relevant	Unchecked	Comment required	Unchecked
StopButton		GMP relevant	Unchecked	Comment required	Unchecked
-		GMP relevant	Unchecked	Comment required	Unchecked
HMI_start		GMP relevant	Unchecked	Comment required	Unchecked
HMI_start General	None		Unchecked		
HMI_start General Name	None  HMI_start	Display name		Connection	Unchecked  HMI_Connection_1
HMI_start General Name Data type	None	Display name Array elements	0	Connection Length	HMI_Connection_1
HMI_start  General  Name  Data type  Address	None  HMI_start Bool	Display name Array elements Access mode	0 <symbolic access=""></symbolic>	Connection Length	
HMI_start  General  Name  Data type  Address  Coding	None  HMI_start	Display name Array elements	0	Connection Length	HMI_Connection_1
HMI_start  General  Name  Data type  Address  Coding  Settings	None  HMI_start Bool  Binary	Display name Array elements Access mode PLC name	0 <symbolic access=""> PLC_1</symbolic>	Connection Length	HMI_Connection_1
HMI_start  General  Name  Data type  Address  Coding  Settings  Acquisition cycle	None  HMI_start Bool	Display name Array elements Access mode	0 <symbolic access=""></symbolic>	Connection Length	HMI_Connection_1
HMI_start  General  Name  Data type  Address  Coding  Settings  Acquisition cycle  Limits	None  HMI_start Bool  Binary	Display name Array elements Access mode PLC name  Acquisition mode	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag	HMI_Connection_1
HMI_start  General  Name  Data type  Address  Coding  Settings  Acquisition cycle  Limits  Upper 2	None  HMI_start Bool  Binary	Display name Array elements Access mode PLC name	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length	HMI_Connection_1
HMI_start  General  Name  Data type  Address  Coding  Settings  Acquisition cycle  Limits  Upper 2  Lower 2	None  HMI_start Bool  Binary	Display name Array elements Access mode PLC name  Acquisition mode	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag	HMI_Connection_1
HMI_start  General  Name  Data type  Address  Coding  Settings  Acquisition cycle  Limits  Upper 2  Lower 2  Linear scaling	None  HMI_start Bool  Binary	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag	HMI_Connection_1 1 HMI.start
HMI_start  General  Name  Data type  Address  Coding  Settings  Acquisition cycle  Limits  Upper 2  Lower 2  Linear scaling	None  HMI_start Bool  Binary  1 s	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag	HMI_Connection_1 1 HMI.start
HMI_start  General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value	None  HMI_start Bool  Binary  1 s	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag  Lower 1	HMI_Connection_1 1 HMI.start
HMI_start  General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value	None  HMI_start Bool  Binary  1 s  Unchecked	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag  Lower 1	HMI_Connection_1 1 HMI.start
HMI_start  General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values	None  HMI_start Bool  Binary  1 s  Unchecked	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value range start value	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag  Lower 1	HMI_Connection_1 1 HMI.start
HMI_start  General  Name  Data type  Address  Coding  Settings  Acquisition cycle  Limits  Upper 2  Lower 2  Linear scaling  Linear scaling  HMI device value  range end value  Values  ID tag	None  HMI_start Bool  Binary  1 s  Unchecked	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag  Lower 1	HMI_Connection_1 1 HMI.start
HMI_start  General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment	None  HMI_start Bool  Binary  1 s  Unchecked	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value range start value  Start value	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag  Lower 1	HMI_Connection_1 1 HMI.start
HMI_start  General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment	None  HMI_start Bool  Binary  1 s  Unchecked	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value range start value	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag  Lower 1	HMI_Connection_1 1 HMI.start
HMI_start  General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing	HMI_start Bool Binary  1 s  Unchecked 100	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value range start value  Start value  Source comment	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag  Lower 1	HMI_Connection_1 1 HMI.start
HMI_start  General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing	None  HMI_start Bool  Binary  1 s  Unchecked	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value range start value  Start value	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag  Lower 1	HMI_Connection_1 1 HMI.start
HMI_start  General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing Logging	HMI_start Bool Binary  1 s  Unchecked 100	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value range start value  Start value  Source comment	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag  Lower 1	HMI_Connection_1 1 HMI.start
HMI_start  General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log	HMI_start Bool Binary  1 s  Unchecked  100	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value range start value  Start value  Source comment	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag  Lower 1	HMI_Connection_1 1 HMI.start
HMI_start  General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufacte	None  HMI_start Bool  Binary  1 s  Unchecked  100  Unchecked	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value range start value  Start value  Source comment  Index tag	0 <symbolic access=""> PLC_1  Cyclic in operation  10 0</symbolic>	Connection Length PLC tag  Lower 1  PLC value range start value	HMI_Connection_1 1 HMI.start
HMI_start  General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log	HMI_start Bool Binary  1 s  Unchecked  100	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value range start value  Start value  Source comment	0 <symbolic access=""> PLC_1  Cyclic in operation</symbolic>	Connection Length PLC tag  Lower 1  PLC value range start value	HMI_Connection_1 1 HMI.start
HMI_start  General  Name  Data type  Address  Coding  Settings  Acquisition cycle  Limits  Upper 2  Lower 2  Linear scaling  Linear scaling  HMI device value  range end value  Values  ID tag  Comment  Comment  Multiplexing  Multiplexing  Logging  Data log  GMP (Good Manufacte	None  HMI_start Bool  Binary  1 s  Unchecked  100  Unchecked	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value range start value  Start value  Source comment  Index tag	0 <symbolic access=""> PLC_1  Cyclic in operation  10 0</symbolic>	Connection Length PLC tag  Lower 1  PLC value range start value	HMI_Connection_1 1 HMI.start
HMI_start  General  Name  Data type  Address  Coding  Settings  Acquisition cycle  Limits  Upper 2  Lower 2  Linear scaling  Linear scaling  HMI device value  range end value  Values  ID tag  Comment  Multiplexing  Multiplexing  Multiplexing  Logging  Data log  GMP (Good Manufacte	None  HMI_start Bool  Binary  1 s  Unchecked  100  Unchecked	Display name Array elements Access mode PLC name  Acquisition mode  Upper 1  PLC value range end value HMI device value range start value  Start value  Source comment  Index tag	0 <symbolic access=""> PLC_1  Cyclic in operation  10 0</symbolic>	Connection Length PLC tag  Lower 1  PLC value range start value	HMI_Connection_1 1 HMI.start

Totally Integrated Automation Portal					
HMI_stop	<u> </u>				•
General		ll=•		lla .:	
Name Data type	HMI_stop Bool	Display name Array elements	0	Connection Length	HMI_Connection_1
Address		Access mode	<symbolic access=""></symbolic>		HMI.stop
Coding Settings	Binary	PLC name	PLC_1		
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2 Lower 2		Upper 1		Lower 1	
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value	100	HMI device value	0		
range end value Values		range start value			
ID tag		Start value			
Comment Comment		Source comment			
Multiplexing		"			
Multiplexing	Unchecked	Index tag			
Logging Data log					
GMP (Good Manufact		CAAD	Unaha di A	C	Harden alor d
Confirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked