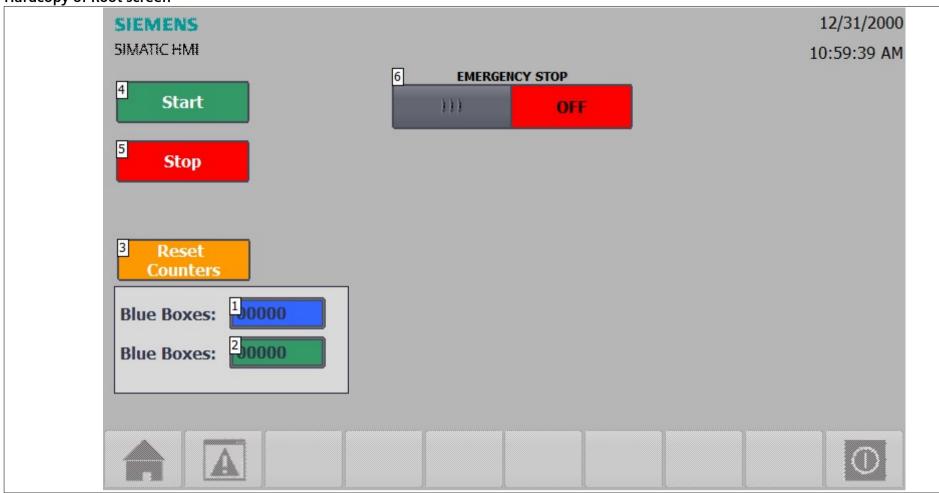
Totally Integrated Automation Portal				
HMI_1 [TP700 Comfort	:]			
HMI_1 General		LIMI 1		
Name		HMI_1		

					<u> </u>
Totally Integrated Automation Portal					
, acomation for tar					
LIMI 1 TD700) Comfort]				
HMI_1 [TP700					
Runtime setting	gs				
General					
Start screen	Root screen	Load name informa- tion	Checked	Default template	
Default style of the	Checked	Style of the HMI de-	WinCC Dark V 1.0.1		Checked
project Screen resolution	800, 480	vice Color depth	32 bit	style Lock task switching	Unchecked
Project ID	0	Logging language	Startup language		
Services					
Sm@rtAccess or serv- ice: start Sm@rtServ-	Unchecked	Operate as OPC serv- er	Unchecked	Sm@rtAccess: SIMAT- IC HMI HTTP server	Unchecked
er Sm@rtAccess: Web	Unchecked	Sm@rtService: HTML	Unchecked	Name of SMTP server	
service (SOAP) Port	25	pages Name of the SMTP		SMTP authentication	
SMTP login		sender Secure connection for	Unchecked		
3		SMTP			
Screens					
Bit selection for appearance analysis	Off	Bit selection for text and graphic lists	Off	Display limit values as a tooltip	Checked
Show script com-	Unchecked		Scroll bar	a toortip	
ments					
Keyboard	Ct. I. I.				
Use screen keyboard	Checked		Release button on exit	Unchecked	
Good Manufacturi					
Configuration conform	ns to GMP	Unchecked			
Alarms					
Controller alarms					
Buffer overflow	10 %	Acknowledgment group text	QGR	Reporting	Checked
Use alarm class color	Unchecked	Use help texts for system diagnostics	Checked	System event dura- tion	2 Seconds
S7 diagnostic alarms with numbers only	Unchecked	S7 diagnostic alarms with numbers and	Unchecked	SIMOTION diagnostic alarms	Unchecked
Connection	HMI_Connection_1	texts Display classes	0-16		
User administration	on				
Change initial pass-	Unchecked	Change logoff time	Checked	Enable limit for logon	Checked
word Invalid logon at-	3	Logon with password	Unchecked	attempts Group-specific rights	Unchecked
tempts Password aging	Unchecked		90		7
Password generations		At least one special character	Unchecked	At least one number	Unchecked
Minimum password length	3	SIMATIC Logon	Unchecked	Apply user adminis- tration from	WinDomain
Server name Encrypted SIMATIC	Checked	Port number	16389	Windows domain	
Logon					
Language & font					
Preset runtime langua	ge	English (United	d States)		
English (United Sta	tes)				
Runtime language Default font	Checked Tahoma, 13 Pixel	Fixed font 1 Configured font 1	Tahoma	Fixed font 2 Configured font 2	Courier New
OPC settings					
OPC UA server port	4870	OPC UA server URL	opc.tcp://[HostName]:4870		Checked
number No OPC UA server se- curity	Checked	OPC UA server with 128-bit RSA crypto-	Checked	128-bit RSA crypto-	Unchecked
		graphic system		graphic system with- out signature	
OPC UA server with 128-bit RSA crypto- graphic system for signatures	Unchecked	OPC UA server with 128-bit cryptographic system for signatures and encryption	Checked		
	I	3 F	1		

Tag settings Register the separa Chricod Compatibility mode: Unchanded Introduced International Inte	Totally Integrated Automation Portal						
Replace the separators on each sub-level of the path of the PLC tags and the first-level element. Use '_' as the replacement character Use '(' and ')' as replacement characters Checked Use '(' and ')' as replacement characters Checked Checked Checked Checked Checked Checked Checked Use '(' and ')' as replacement characters Checked Checked Checked Checked Checked Checked Use '(' and ')' as replacement characters Checked Unchecked PLC name as prefix in the HMI Unchecked	Tag settings						
Use '_' as the replacement character Use ';' as the replacement character Use ';' and 'b' as replacement character Use '(' and ')' as replacement character Use '(' and ')' as replacement characters Use '(' and ')' as replacement characters Use '(' and ')' as replacement characters Unchecked Unchecked Checked Checked Checked Checked Checked Checked Checked Checked Checked Unchecked PLC tag name Connection HMI_Connection_1 PLC name as prefix in the HMI Unchecked	Replace the separa- tors on each sub-level of the path of the PLC			Set '_' between the PLC tags and the first-		ter if the name of the HMI tag is created from the PLC tag	Checked
Use '{' and '}' as replacement characters Checked Use '(' and ')' as replacement characters Settings for the prefix 'PLC' in the HMI tag name Connection HMI_Connection_1 PLC name as prefix in the HMI Unchecked Unchecked	Use '_' as the replace- ment character	Checked		Use ';' as the replace- ment character	Unchecked	Replace the charac- ters '[' and ']' if the name of the HMI tag is created from the	Checked
Settings for the prefix 'PLC' in the HMI tag name Connection HMI_Connection_1 PLC name as prefix in the HMI Unchecked	Use '{' and '}' as re-	Checked		Use '(' and ')' as re-		.	
Connection HMI_Connection_1 PLC name as prefix in the HMI Unchecked		fix 'PLC' ir	n the HMI tag name	J. P. 10 10 10 10 10 10 10 10 10 10 10 10 10			
tag name '					PLC name as prefix in the HM	I Unchecked	
					tag name		

Automation Portal HMI_1 [TP700 Comfort] / Screens Root screen	
oot screen	
oot screen	
lardcopy of Root screen	
SIEMENS	12/31/2000
SIMATICHMI	10:59:39 AM
6 EMERGENCY STOP	



General

Name	Root screen	Background color	182, 182, 182	Grid color	0, 0, 0
Number	1	Template	Template_1	Tooltip	
Layers		•		•	
Active layer	0				
		1			
Layer_0			Checked		
Layer_1			Checked		
Layer_2			Checked		
Layer_3			Checked		
Layer_4			Checked		
Layer_5			Checked		
Layer_6			Checked		
Layer_7			Checked		
Layer_8			Checked		
Layer_9			Checked		
Layer_10			Checked		
Layer_11			Checked		
Layer_12			Checked		
Layer_13			Checked		
Layer_14			Checked		
Layer_15			Checked		
Layer_16			Checked		
Layer_17			Checked		
Layer_18			Checked		
Layer_19			Checked		
Layer_20			Checked		
Layer_21			Checked		
Layer_22			Checked		
Layer_23			Checked		
Layer_24			Checked		
Layer_25			Checked		
Layer_26			Checked		
Layer_27			Checked		
Layer_28			Checked		
Layer_29			Checked		
Layer_30			Checked		
Layer_31			Checked		
Drugomination (15)					
Dynamizations\Event		Loadod			

Dynamizations	s\Event				
Event name		Loaded			
Function list	:\SetTag				
Т	To a Court and Newson and		V-I	1	
Tag	Tag_ScreenNumber		Value	l l	
Text field_1					
Туре	Text field				
General					
Text					

Totally Integrated Automation Portal					
Appearance Background color	255, 255, 255	Background fill pat- tern	Transparent	Corner radius (border)	3
Foreground color Border color	49, 52, 74 71, 73, 87	Border width Border background color	0 101, 103, 115	Line style	Double line
Layout X position Height	218 23	Y position Left margin	106 3	Width Top margin	16 2
Right margin Text format	2	Bottom margin	2	Fit object to contents	Checked
Font Vertical alignment	Tahoma, 16px, style=Bold Middle	Orientation Line break	Horizontal Unchecked	Horizontal alignment	Left
Flashing		Line bi eak	oneneaked		
Flashing Styles/Designs	Disabled				
Use style/design	Unchecked	Style item appear- ance			
Miscellaneous Name	Text field_1	Layer	0 - Layer_0		
I/O field_1					
Type General	I/O field				
Process value Shift decimal point	0	Mode Field length	Input/output 5	Display format	Decimal Unchecked
Format pattern	99999	Field length	J	Show leading zeros	onchecked
Appearance Background color	51, 102, 255	Background fill pat-	Solid	Corner radius	3
Foreground color Line style	49, 52, 74 Double line	tern Unit Border color	71, 73, 87	Border width Border background color	4 101, 103, 115
Characteristics				Color	
Hidden input Layout	Unchecked				
X position	126	Y position	228	Width	96
Height Right margin	2	Left margin Bottom margin	2	Top margin Fit object to contents	2 Unchecked
Text format					
Font Vertical alignment Flashing	Tahoma, 16px, style=Bold Middle	Orientation Line break	Horizontal Unchecked	Horizontal alignment	Left
Flashing	Disabled	Flash on limit viola- tion	Unchecked		
Limits Color for High limit violated Styles/Designs	237, 88, 97	Color for Low limit violated	241, 161, 44		
Use style/design	Unchecked	Style item appear- ance			
Miscellaneous Name	I/O field_1	Layer	0 - Layer_0	Tooltip	
Security Authorization		Allow operator control	Checked		
Dynamizations\Tag co Property name	onnection Process value	Tag	HMI_blue boxes		
I/O field_2					
Туре	I/O field				
General Process value		Mode	Input/output	Display format	Decimal
Shift decimal point	0	Field length	5	Show leading zeros	Unchecked
Format pattern Appearance	99999	D Land	leated.		
Background color Foreground color	51, 153, 102 49, 52, 74	Background fill pat- tern Unit	Solid	Corner radius Border width	4
Line style	Double line	Border color	71, 73, 87	Border width Border background color	101, 103, 115
Characteristics Hidden input	Unchecked				
Layout X position	126	Y position	267	Width	96
Height Right margin	32	Left margin Bottom margin	3 2	Top margin Fit object to contents	2
Text format Font	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment	Left
Vertical alignment Flashing	Middle	Line break	Unchecked		·
Flashing Limits	Disabled	Flash on limit viola- tion	Unchecked		
Color for High limit violated	237, 88, 97	Color for Low limit violated	241, 161, 44		

Totally Integrated					
Automation Porta					
Styles/Designs	Unchecked	Chalaitana			
Use style/design	Опспескеа	Style item appear- ance			
Miscellaneous Name	I/O field_2	Layer	0 - Layer_0	Tooltip	
Security Authorization		Allow operator con-	Checked		
Dynamizations\Tag c	onnection	trol			
Property name	Process value	Tag	HMI_Green boxes		
Rectangle_1					
Туре	Rectangle				
Appearance Background color	217, 217, 217	Background fill pat-	Solid	Border width	1
Line style	Solid	tern Border color	24, 28, 49		
Layout X position	11	Y position	217	Width	234
Height	107	Round corner width	0	Round corner height	
Flashing Flashing	Disabled				
Styles/Designs Use style/design	Unchecked	Style item appear-			
Miscellaneous		ance			
Name	Rectangle_1	Layer	0 - Layer_0		
Text field_2					
Туре	Text field				
General Text	Blue Boxes:				
Appearance Background color	255, 255, 255	Background fill pat-	Transparent	Corner radius (bor-	3
Foreground color	49, 52, 74	tern Border width	0	der) Line style	Double line
Border color	71, 73, 87	Border background	101, 103, 115		Dodd in the
Layout					1
X position Height	14 23	Y position Left margin	233 3	Width Top margin	112 2
Right margin	2	Bottom margin	2	Fit object to contents	Checked
lext format					
Text format Font Vertical alignment	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignmen	t Left
Font Vertical alignment Flashing	Middle	Orientation Line break	Horizontal Unchecked	Horizontal alignmen	t Left
Font Vertical alignment				Horizontal alignmen	t Left
Font Vertical alignment Flashing Flashing	Middle			Horizontal alignmen	t Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous	Middle Disabled Unchecked	Style item appearance	Unchecked	Horizontal alignmen	t Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name	Middle Disabled	Line break Style item appear-		Horizontal alignmen	t Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3	Middle Disabled Unchecked Text field_2	Style item appearance	Unchecked	Horizontal alignmen	t Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General	Middle Disabled Unchecked Text field_2 Text field	Style item appearance	Unchecked	Horizontal alignmen	t Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type	Middle Disabled Unchecked Text field_2	Style item appearance	Unchecked		t Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text	Middle Disabled Unchecked Text field_2 Text field	Style item appearance	Unchecked	Corner radius (border)	t Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74	Style item appearance Layer Background fill pattern Border width	Unchecked 0 - Layer_0 Transparent 0	Corner radius (bor-	
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255	Style item appearance Layer Background fill pattern	Unchecked 0 - Layer_0 Transparent	Corner radius (border)	3
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87	Style item appearance Layer Background fill pattern Border width Border background color Y position	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115	Corner radius (border) Line style	3 Double line
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87	Style item appearance Layer Background fill pattern Border width Border background color	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115	Corner radius (border) Line style	3 Double line
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87	Style item appearance Layer Background fill pattern Border width Border background color Y position Left margin Bottom margin	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115 272 3 2	Corner radius (border) Line style Width Top margin Fit object to contents	3 Double line 112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format Font Vertical alignment	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87	Style item appearance Layer Background fill pattern Border width Border background color Y position Left margin	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115	Corner radius (border) Line style Width Top margin	3 Double line 112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87 14 23 2 Tahoma, 16px, style=Bold	Style item appearance Layer Background fill pattern Border width Border background color Y position Left margin Bottom margin Orientation	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115 272 3 2 Horizontal	Corner radius (border) Line style Width Top margin Fit object to contents	3 Double line 112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format Font Vertical alignment Flashing	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87 14 23 2 Tahoma, 16px, style=Bold Middle	Style item appearance Layer Background fill pattern Border width Border background color Y position Left margin Bottom margin Orientation	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115 272 3 2 Horizontal	Corner radius (border) Line style Width Top margin Fit object to contents	3 Double line 112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87 14 23 2 Tahoma, 16px, style=Bold Middle Disabled	Background fill pattern Border width Border background color Y position Left margin Bottom margin Orientation Line break	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115 272 3 2 Horizontal	Corner radius (border) Line style Width Top margin Fit object to contents	3 Double line 112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87 14 23 2 Tahoma, 16px, style=Bold Middle Disabled	Background fill pattern Border width Border background color Y position Left margin Bottom margin Orientation Line break Style item appear-	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115 272 3 2 Horizontal	Corner radius (border) Line style Width Top margin Fit object to contents	3 Double line 112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87 14 23 2 Tahoma, 16px, style=Bold Middle Disabled Unchecked	Style item appearance Layer Background fill pattern Border width Border background color Y position Left margin Bottom margin Orientation Line break Style item appearance	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115 272 3 2 Horizontal Unchecked	Corner radius (border) Line style Width Top margin Fit object to contents	3 Double line 112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Button_1 Type	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87 14 23 2 Tahoma, 16px, style=Bold Middle Disabled Unchecked	Style item appearance Layer Background fill pattern Border width Border background color Y position Left margin Bottom margin Orientation Line break Style item appearance	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115 272 3 2 Horizontal Unchecked	Corner radius (border) Line style Width Top margin Fit object to contents	3 Double line 112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Button_1	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87 14 23 2 Tahoma, 16px, style=Bold Middle Disabled Unchecked Text field_3	Style item appearance Layer Background fill pattern Border width Border background color Y position Left margin Bottom margin Orientation Line break Style item appearance	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115 272 3 2 Horizontal Unchecked 0 - Layer_0	Corner radius (border) Line style Width Top margin Fit object to contents	3 Double line 112 2 5 Checked
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Button_1 Type General Mode Text list	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87 14 23 2 Tahoma, 16px, style=Bold Middle Disabled Unchecked Text field_3 Button	Style item appearance Layer Background fill pattern Border width Border background color Y position Left margin Bottom margin Orientation Line break Style item appearance Layer	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115 272 3 2 Horizontal Unchecked 0 - Layer_0	Corner radius (border) Line style Width Top margin Fit object to contents Horizontal alignment	3 Double line 112 2 S Checked t Left
Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Text field_3 Type General Text Appearance Background color Foreground color Border color Layout X position Height Right margin Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Name Button_1 Type General Mode	Middle Disabled Unchecked Text field_2 Text field Blue Boxes: 255, 255, 255 49, 52, 74 71, 73, 87 14 23 2 Tahoma, 16px, style=Bold Middle Disabled Unchecked Text field_3 Button	Style item appearance Layer Background fill pattern Border width Border background color Y position Left margin Bottom margin Orientation Line break Style item appearance Layer Text OFF	Unchecked 0 - Layer_0 Transparent 0 101, 103, 115 272 3 2 Horizontal Unchecked 0 - Layer_0	Corner radius (border) Line style Width Top margin Fit object to contents Horizontal alignment	3 Double line 112 2 S Checked t Left

Totally Integrated Automation Portal					
Appearance					
Background color	255, 153, 0	tern		der)	3
Foreground color Border color	255, 255, 255 71, 73, 87	Border background	2 105, 105, 105	Line style	Solid
Fill pattern		color			
Background color gra- dient (fill pattern)	99, 101, 113	Gradient 1 (fill pat- tern)		Color gradient 1 (fill pattern)	131, 132, 142
Offset gradient 1 (fill pattern)	15	Gradient 2 (fill pat- tern)	Checked	Color gradient 2 (fill pattern)	88, 90, 103
Offset gradient 2 (fill pattern)	15				
Design Focus width	2	Focus color	148, 182, 231		
Layout					
X position Height	14 42	<u> </u>	Stretch graphic	Horizontal alignment	133 Centered
Vertical alignment of	Middle	Fit object to contents	Unchecked	of the graphic Margin left text (lay-	0
the graphic Margin top text (lay-	0	Margin right text (lay-		out) Margin bottom text	0
out) Margin left graphic	0	out) Margin top graphic	0	(layout) Margin right graphic	0
(layout) Margin bottom	0	(layout)		(layout)	
graphic (layout) Text format					
Font	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment of the text	Centered
Vertical alignment of the text	Middle	l .		toxt	I
Flashing	D: 11 1				
Flashing Styles/Designs	Disabled				
Use style/design	Unchecked	Style item appear- ance			
Miscellaneous Name	Button_1		0 - Layer_0	Tooltip	
Security	Button_1			rootup	
Authorization		Allow operator con- trol	Checked		
Dynamizations\Event					
Event name		Press			
Function list\SetBit	While Key Pressed				
Tag	HMI_Reset Count		Bit	0	
Button_2					
Type General	Button				
Mode	Text	Text OFF	Start	Text ON	Text
Text list		Graphic OFF		Graphic ON	
Graphic list Appearance		Process value			
Background color				Bit number	0
5 2 55.51	51, 153, 102	Background fill pat-	Solid	Corner radius (bor-	3
Foreground color	255, 255, 255	Background fill pat- tern Border width	2	Corner radius (border)	
Foreground color Border color		Background fill pat- tern Border width		Corner radius (border)	3
Foreground color Border color Fill pattern Background color gra-	255, 255, 255 71, 73, 87	Background fill pat- tern Border width Border background color Gradient 1 (fill pat-	2	Corner radius (border) Line style Color gradient 1 (fill	3
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill	255, 255, 255 71, 73, 87 -99, 101, 113	Background fill pat- tern Border width Border background color Gradient 1 (fill pat- tern) Gradient 2 (fill pat-	2 105, 105, 105	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill	3 Solid
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill	255, 255, 255 71, 73, 87 -99, 101, 113	Background fill pat- tern Border width Border background color Gradient 1 (fill pat- tern)	2 105, 105, 105 Checked	Corner radius (border) Line style Color gradient 1 (fill pattern)	3 Solid 131, 132, 142
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern)	255, 255, 255 71, 73, 87 -99, 101, 113	Background fill pat- tern Border width Border background color Gradient 1 (fill pat- tern) Gradient 2 (fill pat-	2 105, 105, 105 Checked	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill	3 Solid 131, 132, 142
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width	255, 255, 255 71, 73, 87 -99, 101, 113	Background fill pat- tern Border width Border background color Gradient 1 (fill pat- tern) Gradient 2 (fill pat- tern)	2 105, 105, 105 Checked	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill	3 Solid 131, 132, 142
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout	255, 255, 255 71, 73, 87 -99, 101, 113 15	Background fill pat- tern Border width Border background color Gradient 1 (fill pat- tern) Gradient 2 (fill pat- tern)	2 105, 105, 105 Checked Checked	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill pattern)	3 Solid 131, 132, 142 88, 90, 103
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout	255, 255, 255 71, 73, 87 -99, 101, 113 15	Background fill pat- tern Border width Border background color Gradient 1 (fill pat- tern) Gradient 2 (fill pat- tern) Focus color Y position	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment	3 Solid 131, 132, 142 88, 90, 103
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height Vertical alignment of	255, 255, 255 71, 73, 87 99, 101, 113 15 15 2	Background fill pat- tern Border width Border background color Gradient 1 (fill pat- tern) Gradient 2 (fill pat- tern) Focus color Y position	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic Unchecked	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (lay-	3 Solid 131, 132, 142 88, 90, 103
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height Vertical alignment of the graphic Margin top text (lay-	255, 255, 255 71, 73, 87 -99, 101, 113 15 2 13 42 Middle	Background fill pattern Border width Border background color Gradient 1 (fill pattern) Gradient 2 (fill pattern) Focus color Y position Fit graphic to size Fit object to contents Margin right text (lay-	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic Unchecked 0	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text	3 Solid 131, 132, 142 88, 90, 103
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic	255, 255, 255 71, 73, 87 -99, 101, 113 15 2 13 42 Middle	Background fill pattern Border width Border background color Gradient 1 (fill pattern) Gradient 2 (fill pattern) Focus color Y position Fit graphic to size Fit object to contents Margin right text (layout) Margin top graphic	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic Unchecked 0	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic	3 Solid 131, 132, 142 88, 90, 103 133 Centered 0
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom	255, 255, 255 71, 73, 87 -99, 101, 113 15 2 13 42 Middle 0	Background fill pattern Border width Border background color Gradient 1 (fill pattern) Gradient 2 (fill pattern) Focus color Y position Fit graphic to size Fit object to contents Margin right text (layout)	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic Unchecked 0	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout)	3 Solid 131, 132, 142 88, 90, 103 133 Centered 0
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom	255, 255, 255 71, 73, 87 99, 101, 113 15 15 2 13 42 Middle 0	Background fill pattern Border width Border background color Gradient 1 (fill pattern) Gradient 2 (fill pattern) Focus color Y position Fit graphic to size Fit object to contents Margin right text (layout) Margin top graphic	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic Unchecked 0	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic	3 Solid 131, 132, 142 88, 90, 103 133 Centered 0
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height Vertical alignment of the graphic Margin top text (layout) Margin bottom graphic (layout)	255, 255, 255 71, 73, 87 99, 101, 113 15 15 2 13 42 Middle 0	Background fill pattern Border width Border background color Gradient 1 (fill pattern) Gradient 2 (fill pattern) Focus color Y position Fit graphic to size Fit object to contents Margin right text (layout) Margin top graphic (layout)	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic Unchecked 0	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic	3 Solid 131, 132, 142 88, 90, 103 133 Centered 0 0
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom graphic (layout) Text format Font	255, 255, 255 71, 73, 87 -99, 101, 113 15 2 13 42 Middle 0 0 Tahoma, 16px, style=Bold	Background fill pattern Border width Border background color Gradient 1 (fill pattern) Gradient 2 (fill pattern) Focus color Y position Fit graphic to size Fit object to contents Margin right text (layout) Margin top graphic (layout)	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic Unchecked 0	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)	3 Solid 131, 132, 142 88, 90, 103 133 Centered 0 0
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom graphic (layout) Text format Font	255, 255, 255 71, 73, 87 -99, 101, 113 15 2 13 42 Middle 0 0 Tahoma, 16px, style=Bold	Background fill pattern Border width Border background color Gradient 1 (fill pattern) Gradient 2 (fill pattern) Focus color Y position Fit graphic to size Fit object to contents Margin right text (layout) Margin top graphic (layout)	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic Unchecked 0	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)	3 Solid 131, 132, 142 88, 90, 103 133 Centered 0 0
Foreground color Border color Fill pattern Background color gradient (fill pattern) Offset gradient 1 (fill pattern) Offset gradient 2 (fill pattern) Design Focus width Layout X position Height Vertical alignment of the graphic Margin top text (layout) Margin left graphic (layout) Margin bottom graphic (layout) Text format Font	255, 255, 255 71, 73, 87 -99, 101, 113 15 2 13 42 Middle 0 0 Tahoma, 16px, style=Bold	Background fill pattern Border width Border background color Gradient 1 (fill pattern) Gradient 2 (fill pattern) Focus color Y position Fit graphic to size Fit object to contents Margin right text (layout) Margin top graphic (layout)	2 105, 105, 105 Checked Checked 148, 182, 231 13 Stretch graphic Unchecked 0	Corner radius (border) Line style Color gradient 1 (fill pattern) Color gradient 2 (fill pattern) Width Horizontal alignment of the graphic Margin left text (layout) Margin bottom text (layout) Margin right graphic (layout)	3 Solid 131, 132, 142 88, 90, 103 133 Centered 0 0

lashing lashing	Disabled				
tyles/Designs se style/design	Unchecked	Style item appear-			
/liscellaneous		ance			
lame	Button_2	Layer	0 - Layer_0	Tooltip	
ecurity authorization		Allow operator con-	Checked		
		trol	circulati		
ynamizations\Event vent name		Press			
unction list\SetBit	WhileKeyPressed	<u>'</u>			
ag	HMI_start		Bit	0	
Button_3					
ype	Button				
eneral					
lode ext list	Text	Text OFF Graphic OFF	Stop	Text ON Graphic ON	Text
iraphic list		Process value		Bit number	0
ppearance	255 0 0	Packaround fill pat	Calid	Corner radius (her	2
ackground color	255, 0, 0	tern	Solid	Corner radius (border)	3
oreground color Border color	255, 255, 255 71, 73, 87	Border width Border background	2 105, 105, 105	Line style	Solid
	, , , , , , , ,	color	103, 103, 103		
ill pattern ackground color gra-	99, 101, 113	Gradient 1 (fill pat-	Checked	Color gradient 1 (fill	131, 132, 142
lient (fill pattern) Offset gradient 1 (fill		tern) Gradient 2 (fill pat-	Checked	pattern)	88, 90, 103
attern)		tern)	CHECKEU	pattern)	00, 30, 103
offset gradient 2 (fill attern)	15				
esign ocus width	2	Focus color	148, 182, 231		
ayout	2	l ocus coloi	140, 102, 231		
position	13 42		72	Width	133
eight	42	Fit graphic to size	Stretch graphic	Horizontal alignment of the graphic	Centered
ertical alignment of he graphic	Middle	Fit object to contents	Unchecked	Margin left text (lay- out)	0
largin top text (lay-	0	Margin right text (lay-	0	Margin bottom text	0
ut) Nargin left graphic	0	out) Margin top graphic	0	(layout) Margin right graphic	0
layout)		(layout)		(layout)	Ŭ
largin bottom raphic (layout)	0				
ext format	The Acres to L. Deld				
ont	Tahoma, 16px, style=Bold	Orientation	Horizontal	Horizontal alignment of the text	Centered
ertical alignment of he text	Middle				
lashing					
lashing	Disabled				
tyles/Designs Ise style/design	Unchecked	Style item appear-			
Aissallanaous		ance			
Aiscellaneous Iame	Button_3	Layer	0 - Layer_0	Tooltip	
ecurity Authorization					
aunonzauon		Allow operator con- trol	Checked		
ynamizations\Event vent name		Press			
-unction list\SetBit	WhileKoyProceed	F1e55			
			Bit	0	
ag	HMI_stop		DIL	U	
Switch_1					
ype eneral	Switch				
rocess value		Value status ON	1	Mode	Switch
eader	Checked	Label text	EMERGENCY STOP	Text ON Graphic OFF	ON
	OFF	Graphic ON		Graphic OFF	
ext OFF		Foreground color	0, 0, 0	Background color	99, 101, 113
ext OFF appearance abel color	0, 0, 0				רו
ext OFF oppearance abel color oner background col-		Inner background col-	255, 0, 0	Border width	2
ext OFF ppearance abel color			255, 0, 0 71, 73, 87	Border width Border background color	105, 105, 105

Section	ill pattern					
Section Content Cont	ackground fill pat-	Vertical gradient		99, 101, 113		Checked
Offset gradient 2 (IIII 5, 90, 103 15 15 15 15 15 15 15 1	Color gradient 1 (fill pattern)	131, 132, 142	Offset gradient 1 (fill	15	Gradient 2 (fill pat-	Checked
received by 2 Focus of 49, 192, 231 Focus of 49, 231 Focus of 49	Color gradient 2 (fill pattern)	88, 90, 103		15		
Properties 288	Design Josus width	2	Facus color	140 102 221		
		<u>Z</u>	Focus color	148, 182, 231		
Switch orientation Left to right Switch orientation Left to right Fit elegate to contents Left to right Left to	K position					
New York	_			<u> </u>	of the graphic	
Section Sect	the graphic					
	out)		out)		out)	
	(layout)		(layout)			0
Abel form	(layout)	0		0		
Vertical alignment of the text		Tahoma 13ny stylo-Pold	Font	Tahoma 16ny stylo-Pold	Orientation	Horizontal
Stabled Flash on limit violation Undeteded Stabled Stabl	Horizontal alignment		Vertical alignment of		Orientation	попізопіаї
Color for High limit 239, 97, 99 Color for Low limit violated viola	Flashing	Disabled		Unchecked		
Wildledging Unchecked Style item appear Indices Wildledging Unchecked Style item appear Indices In	Limits		II			
Unchecked Sayle (tem appearance Sayle (tem appea	Color for High limit violated Styles/Designs	239, 97, 99		255, 219, 41		
Layer 0 - Layer_0 Tooltp	Use style/design	Unchecked				
Authorization Allow operator control Checked Check	Miscellaneous	C itala 4		0.1	m lat	
Authorization Authorization Checked Ch		Switch_1	Layer	υ - Layer_0	Fooltip	
Tag				Checked		
SIEMENS 12/31/2000 10:59:39 AM 10:59						
Interest	S	IEMENS				
Active layer 0 Checked	S General	IEMENS IMATIC HMI	Rackground color	182 182 182	Grid color	10:59:39 AM
Ager 1	Seneral Name Height	IEMENS IMATIC HMI Permanent area	Background color	182, 182, 182	Grid color	10:59:39 AM
Ager 1	S General Name Height Layers	Permanent area	Background color	182, 182, 182	Grid color	10:59:39 AM
Ager 3 Checked Ager 4 Checked Ager 5 Checked Checked Checked Ager 5 Checked Checked Checked Ager 7 Checked Checked Ager 9 Checked Checked Ager 10 Checked Ager 11 Checked Ager 12 Checked Ager 12 Checked Ager 13 Checked Ager 14 Checked Ager 15 Checked Ager 16 Checked Ager 16 Checked Ager 17 Checked Ager 18 Checked Ager 19 Checked Ager 20 Checked Ager 21 Checked Ager 22 Checked Ager 23 Checked Ager 24 Checked Ager 25 Checked Ager 26 Checked Ager 27 Checked Ager 28 Checked Ager 29 Checked Ager 26 Checked Ager 27 Checked Ager 28 Checked Ager 29	General Name Height Layers Active layer	Permanent area	Background color		Grid color	10:59:39 AM
Ayer_4 Checked Ayer_5 Checked Ayer_7 Checked Ayer_7 Checked Ayer_8 Checked Ayer_10 Checked Ayer_11 Checked Ayer_11 Checked Ayer_12 Checked Ayer_13 Checked Ayer_13 Checked Ayer_14 Checked Ayer_15 Checked Ayer_16 Checked Ayer_16 Checked Ayer_16 Checked Ayer_17 Checked Ayer_16 Checked Ayer_17 Checked Ayer_18 Checked Ayer_19 Checked Ayer_19 Checked Ayer_19 Checked Ayer_19 Checked Ayer_19 Checked Ayer_20 Checked Ayer_20 Checked Ayer_21 Checked Ayer_21 Checked Ayer_22 Checked Ayer_23 Checked Ayer_24 Checked Ayer_25 Checked Ayer_25 Checked Ayer_26 Checked Ayer_27 Checked Ayer_28 Checked Ayer_28 Checked Ayer_29 Checked Ayer_20 Checked Aye	General Name Height Layers Active layer	Permanent area	Background color	Checked	Grid color	10:59:39 AM
ayer_5 Checked ayer_6 Checked ayer_8 Checked ayer_9 Checked ayer_10 Checked ayer_11 Checked ayer_12 Checked ayer_13 Checked ayer_14 Checked ayer_15 Checked ayer_16 Checked ayer_17 Checked ayer_18 Checked ayer_19 Checked ayer_19 Checked ayer_19 Checked ayer_20 Checked ayer_21 Checked ayer_22 Checked ayer_23 Checked ayer_24 Checked ayer_25 Checked ayer_26 Checked ayer_27 Checked ayer_28 Checked ayer_29 Checked ayer_29 Checked ayer_29 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2	Permanent area	Background color	Checked Checked Checked	Grid color	10:59:39 AM
ayer_6 Checked ayer_7 Checked ayer_9 Checked ayer_10 Checked ayer_11 Checked ayer_12 Checked ayer_13 Checked ayer_14 Checked ayer_15 Checked ayer_16 Checked ayer_17 Checked ayer_18 Checked ayer_19 Checked ayer_20 Checked ayer_21 Checked ayer_22 Checked ayer_23 Checked ayer_24 Checked ayer_25 Checked ayer_26 Checked ayer_27 Checked ayer_28 Checked ayer_29 Checked ayer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3	Permanent area	Background color	Checked Checked Checked Checked	Grid color	10:59:39 AM
Ager	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_3 Layer_4	Permanent area	Background color	Checked Checked Checked Checked Checked	Grid color	10:59:39 AM
ayer_8 Checked ayer_9 Checked ayer_11 Checked ayer_12 Checked ayer_13 Checked ayer_14 Checked ayer_15 Checked ayer_16 Checked ayer_17 Checked ayer_19 Checked ayer_19 Checked ayer_20 Checked ayer_21 Checked ayer_22 Checked ayer_23 Checked ayer_24 Checked ayer_25 Checked ayer_26 Checked ayer_27 Checked ayer_28 Checked ayer_29 Checked ayer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5	Permanent area	Background color	Checked Checked Checked Checked Checked Checked	Grid color	10:59:39 AM
ayer_9 Checked ayer_10 Checked ayer_11 Checked ayer_12 Checked ayer_13 Checked ayer_14 Checked ayer_15 Checked ayer_16 Checked ayer_17 Checked ayer_18 Checked ayer_19 Checked ayer_20 Checked ayer_21 Checked ayer_22 Checked ayer_23 Checked ayer_24 Checked ayer_25 Checked ayer_26 Checked ayer_27 Checked ayer_28 Checked ayer_29 Checked ayer_29 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6	Permanent area	Background color	Checked Checked Checked Checked Checked Checked Checked	Grid color	10:59:39 AM
ayer_11 Checked ayer_12 Checked ayer_13 Checked ayer_14 Checked ayer_15 Checked ayer_16 Checked ayer_17 Checked ayer_18 Checked ayer_29 Checked ayer_20 Checked ayer_21 Checked ayer_22 Checked ayer_23 Checked ayer_24 Checked ayer_25 Checked ayer_26 Checked ayer_27 Checked ayer_28 Checked ayer_29 Checked ayer_29 Checked ayer_29 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8	Permanent area	Background color	Checked Checked Checked Checked Checked Checked Checked Checked Checked	Grid color	10:59:39 AM
ayer_12 Checked ayer_13 Checked ayer_14 Checked ayer_15 Checked ayer_16 Checked ayer_17 Checked ayer_18 Checked ayer_29 Checked ayer_20 Checked ayer_21 Checked ayer_22 Checked ayer_23 Checked ayer_24 Checked ayer_25 Checked ayer_26 Checked ayer_27 Checked ayer_28 Checked ayer_29 Checked ayer_29 Checked ayer_29 Checked ayer_30 Checked	General Name Height Layers Active layer Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9	Permanent area	Background color	Checked	Grid color	10:59:39 AM
Layer_13 Checked Layer_14 Checked Layer_15 Checked Layer_16 Checked Layer_17 Checked Layer_18 Checked Layer_19 Checked Layer_20 Checked Layer_21 Checked Layer_22 Checked Layer_23 Checked Layer_24 Checked Layer_25 Checked Layer_26 Checked Layer_27 Checked Layer_28 Checked Layer_29 Checked Layer_29 Checked Layer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_9 Layer_10	Permanent area	Background color	Checked	Grid color	10:59:39 AM
.ayer_14 Checked .ayer_15 Checked .ayer_16 Checked .ayer_17 Checked .ayer_18 Checked .ayer_19 Checked .ayer_20 Checked .ayer_21 Checked .ayer_22 Checked .ayer_23 Checked .ayer_24 Checked .ayer_25 Checked .ayer_26 Checked .ayer_27 Checked .ayer_28 Checked .ayer_29 Checked .ayer_29 Checked .ayer_29 Checked .ayer_29 Checked .ayer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_11	Permanent area	Background color	Checked	Grid color	10:59:39 AM
.ayer_15 Checked .ayer_16 Checked .ayer_17 Checked .ayer_18 Checked .ayer_19 Checked .ayer_20 Checked .ayer_21 Checked .ayer_22 Checked .ayer_23 Checked .ayer_24 Checked .ayer_25 Checked .ayer_26 Checked .ayer_27 Checked .ayer_28 Checked .ayer_29 Checked .ayer_29 Checked .ayer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_11 Layer_12	Permanent area	Background color	Checked	Grid color	10:59:39 AM
.ayer_16 Checked .ayer_17 Checked .ayer_18 Checked .ayer_19 Checked .ayer_20 Checked .ayer_21 Checked .ayer_22 Checked .ayer_23 Checked .ayer_24 Checked .ayer_25 Checked .ayer_26 Checked .ayer_27 Checked .ayer_28 Checked .ayer_29 Checked .ayer_29 Checked .ayer_29 Checked .ayer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_12 Layer_13	Permanent area	Background color	Checked	Grid color	10:59:39 AM
ayer_17 Checked ayer_18 Checked ayer_19 Checked ayer_20 Checked ayer_21 Checked ayer_22 Checked ayer_23 Checked ayer_24 Checked ayer_25 Checked ayer_26 Checked ayer_27 Checked ayer_28 Checked ayer_29 Checked ayer_29 Checked ayer_29 Checked ayer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_12 Layer_13 Layer_14	Permanent area	Background color	Checked	Grid color	10:59:39 AM
.ayer_18 Checked .ayer_19 Checked .ayer_20 Checked .ayer_21 Checked .ayer_22 Checked .ayer_23 Checked .ayer_24 Checked .ayer_25 Checked .ayer_26 Checked .ayer_27 Checked .ayer_28 Checked .ayer_29 Checked .ayer_29 Checked .ayer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_14 Layer_15 Layer_15 Layer_16 Layer_16 Layer_17	Permanent area	Background color	Checked	Grid color	10:59:39 AM
.ayer_19 Checked .ayer_20 Checked .ayer_21 Checked .ayer_22 Checked .ayer_23 Checked .ayer_24 Checked .ayer_25 Checked .ayer_26 Checked .ayer_27 Checked .ayer_28 Checked .ayer_29 Checked .ayer_29 Checked .ayer_29 Checked .ayer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_16	Permanent area	Background color	Checked	Grid color	10:59:39 AM
ayer_20 Checked ayer_21 Checked ayer_22 Checked ayer_23 Checked ayer_24 Checked ayer_25 Checked ayer_26 Checked ayer_27 Checked ayer_28 Checked ayer_29 Checked ayer_29 Checked ayer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_16 Layer_16 Layer_17 Layer_19 Layer_10 Layer_11 Layer_11 Layer_12 Layer_11 Layer_12 Layer_13 Layer_14 Layer_15 Layer_16 Layer_16 Layer_17	Permanent area	Background color	Checked	Grid color	10:59:39 AM
Checked Cayer_23 Checked Checked Cayer_24 Checked Cayer_25 Checked Cayer_26 Checked Checked Cayer_27 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_6 Layer_9 Layer_10 Layer_12 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_14 Layer_15 Layer_19 Layer_11 Layer_11 Layer_12 Layer_13 Layer_14 Layer_15 Layer_16 Layer_16 Layer_17 Layer_17 Layer_18 Layer_17 Layer_18 Layer_19	Permanent area	Background color	Checked	Grid color	10:59:39 AM
Checked Layer_24 Layer_25 Layer_26 Layer_27 Checked Layer_27 Layer_28 Layer_29 Layer_29 Layer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_16 Layer_17 Layer_18 Layer_19 Layer_20	Permanent area	Background color	Checked	Grid color	10:59:39 AM
Checked Cayer_25 Checked Checked Cayer_26 Checked Cayer_27 Checked Cayer_28 Cayer_29 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_12 Layer_12 Layer_13 Layer_15 Layer_16 Layer_17 Layer_18 Layer_19 Layer_20 Layer_21	Permanent area	Background color	Checked	Grid color	10:59:39 AM
Checked Cayer_26 Checked Cayer_27 Checked Cayer_28 Checked Checked Cayer_29 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_18 Layer_18 Layer_19 Layer_20 Layer_21 Layer_21 Layer_21 Layer_22	Permanent area	Background color	Checked	Grid color	10:59:39 AM
Checked Cayer_26 Checked Cayer_27 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_18 Layer_19 Layer_19 Layer_19 Layer_19 Layer_19 Layer_19 Layer_19 Layer_16 Layer_17 Layer_18 Layer_19 Layer_19 Layer_19 Layer_20 Layer_21 Layer_21 Layer_22 Layer_23	Permanent area	Background color	Checked	Grid color	10:59:39 AM
Checked Layer_28 Layer_29 Layer_30 Checked Checked Checked Checked Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_12 Layer_14 Layer_15 Layer_18 Layer_19 Layer_19 Layer_10 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_16 Layer_16 Layer_17 Layer_18 Layer_19 Layer_20 Layer_20 Layer_21 Layer_22 Layer_22 Layer_23 Layer_24	Permanent area	Background color	Checked	Grid color	10:59:39 AM
Checked Checke	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_16 Layer_11 Layer_12 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_16 Layer_17 Layer_18 Layer_19 Layer_19 Layer_20 Layer_21 Layer_21 Layer_22 Layer_23 Layer_23 Layer_24 Layer_25	Permanent area	Background color	Checked	Grid color	10:59:39 AM
Layer_29 Checked Layer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_6 Layer_9 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_16 Layer_17 Layer_18 Layer_19 Layer_16 Layer_15 Layer_16 Layer_15 Layer_16 Layer_17 Layer_18 Layer_17 Layer_18 Layer_21 Layer_20 Layer_21 Layer_22 Layer_22 Layer_23 Layer_24 Layer_25 Layer_26	Permanent area	Background color	Checked	Grid color	10:59:39 AM
Layer_30 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_15 Layer_12 Layer_12 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_15 Layer_16 Layer_17 Layer_18 Layer_19 Layer_19 Layer_20 Layer_21 Layer_22 Layer_23 Layer_23 Layer_24 Layer_25 Layer_26 Layer_26 Layer_27	Permanent area	Background color	Checked	Grid color	10:59:39 AM
_ayer_31 Checked	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_10 Layer_11 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_15 Layer_16 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_15 Layer_16 Layer_16 Layer_17 Layer_18 Layer_17 Layer_18 Layer_19 Layer_20 Layer_21 Layer_21 Layer_22 Layer_23 Layer_24 Layer_25 Layer_26 Layer_26 Layer_27 Layer_28	Permanent area	Background color	Checked	Grid color	10:59:39 AM
	S	Permanent area	Background color	Checked	Grid color	10:59:39 AM
	General Name Height Layers Active layer Layer_0 Layer_1 Layer_2 Layer_3 Layer_4 Layer_5 Layer_6 Layer_7 Layer_8 Layer_10 Layer_11 Layer_12 Layer_12 Layer_13 Layer_14 Layer_15 Layer_14 Layer_15 Layer_16 Layer_16 Layer_16 Layer_17 Layer_18 Layer_18 Layer_16 Layer_17 Layer_18 Layer_19 Layer_20 Layer_20 Layer_21 Layer_20 Layer_21 Layer_22 Layer_23 Layer_24 Layer_25 Layer_25 Layer_26 Layer_26 Layer_27 Layer_28 Layer_29 Layer_30	Permanent area	Background color	Checked	Grid color	10:59:39 AM

Totally Integrated Automation Portal					
HMI_1 [TP700 C	omfort] / HMI tags				
Default tag table [11]					
Tag_ScreenNumber					

General					
Name	Tag_ScreenNumber	Display name		Connection	<internal tag=""></internal>
Data type	UInt	Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>	PLC tag	
Coding	Binary	PLC name			
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			
Logging					
Data log					
GMP (Good Manufact	curing Practice)				
Confirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked
HMI blue boxes					

HMI_blue boxes

General					
Name	HMI_blue boxes	Display name		Connection	HMI_Connection_1
Data type	Int	Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>	PLC tag	HMI."blue boxes"
Coding	Binary	PLC name	PLC_1		
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			
Logging					
Data log					
GMP (Good Manufact	curing Practice)				
Confirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked

HMI_Green boxes

General					
Name	HMI_Green boxes	Display name		Connection	HMI_Connection_1
Data type	Int	Array elements	0	Length	2
Address		Access mode	<symbolic access=""></symbolic>	PLC tag	HMI."Green boxes"
Coding	Binary	PLC name	PLC_1		
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Upper 1		Lower 1	
Lower 2					
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values		"			
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			
Logging					
Data log					
GMP (Good Manufac	cturing Practice)				
Confirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked

mergency stop	•				•
eneral					
lame	emergency stop	Display name		Connection	HMI_Connection_1
ata type .ddress	Bool	Array elements		Length	1 Dinana
LC name	PLC_1	Access mode	<symbolic access=""></symbolic>	Coding	Binary
ettings	120_1				
cquisition cycle	1 s	Acquisition mode	Cyclic in operation		
imits					
lpper 2 ower 2		Upper 1		Lower 1	
inear scaling					
inear scaling	Unchecked	PLC value range end	10	PLC value range start	0
IMI device value	100	value HMI device value	0	value	
ange end value	100	range start value	O		
'alues					
O tag		Start value			
omment omment		Source comment			
oninent Iultiplexing		Source comment			
Multiplexing	Unchecked	Index tag			
ogging					
ata log	sturing Prostice)				
MP (Good Manufa onfirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked
	, to the		- Traineskeu	- Commont roquirou	- Trained New
emergency stop					
IMI_Reset Coun	t				
ieneral Iame	HMI_Reset Count	Display name		Connection	HMI_Connection_1
ata type	Bool	Array elements	0	Length	1
ddress		Access mode	<symbolic access=""></symbolic>	PLC tag	HMI."Reset Count"
oding	Binary	PLC name	PLC_1		
ettings					
cquisition cycle imits	1 s	Acquisition mode	Cyclic in operation		
lpper 2		Upper 1		Lower 1	
ower 2					
inear scaling					
inear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
IMI device value	100	HMI device value	0	value	
ange end value		range start value			
'alues					
O tag omment		Start value			
omment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			
ogging					
ata log iMP (Good Manufa	cturing Practice)				
onfirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked
	. L!				
IMI_emergency	nmı				
ieneral					
lame	HMI_emergency hmi	Display name	-	Connection	HMI_Connection_1
ata type	Bool	Array elements	0	Length	1
ddress oding	Binary	Access mode PLC name	<symbolic access=""> PLC_1</symbolic>	PLC tag	HMI."emergency hmi"
ettings	,=···-· <i>y</i>	. =5 4 5			
cquisition cycle	1 s	Acquisition mode	Cyclic in operation		
imits					
lpper 2 ower 2		Upper 1		Lower 1	
inear scaling					
inear scaling	Unchecked		10	PLC value range start	0
INAL alassitas see te	100	value	0	value	
MI device value ange end value	100	HMI device value range start value	0		
alues		<u></u>			
) tag		Start value			
omment					
omment Aultiplexing		Source comment			
Multiplexing Multiplexing	Unchecked	Index tag			
ogging					
ata log					
ata log MP (Good Manufa	-	W		-	
ata log	cturing Practice) None	GMP relevant	Unchecked	Comment required	Unchecked

Connection For Collection Fo						
Note to but type of a mitisution Display name Connection 14 Control to 1 Control to Control	StartButton					
Date by see Send	General					
Access modes Access modes Cymrubic acrossis Coding Entry Kequidation cycle 11	Name					
File Canalises Fig.	Data type	Bool				•
Settings Control of the Control of			Access mode	<symbolic access=""></symbolic>	Coding	Binary
Acquisition mode 15		PLC_1				
Lienter Light Upper 1 Lover 1			A			
Upper 2		1 s	Acquisition mode	Cyclic in operation		
Interest realing Interest re					.	
			Upper 1		Lower 1	
Linear scaling by the choice of the control of the						
walue walue and		Lio ale a alea d	DI Caralara namana amal	10	DI Caralina manana ataut	0
Mild device value 100	Linear scaling	Unchecked		10		U
range and value Values Start value Start value	HMI device value	100		0	value	
Values Start value Start v			III			
Comment Source comm	Values					
Comment Source comm	ID tag		Start value			
Multiplezing Unchacked Index tag Unchacked Unchack	Comment					
Multiplexing Unchecked Index tag Unchecked Data log Unchecked Unch	Comment		Source comment			
Multiplexing Unchecked Index tag Unchecked Data log Unchecked Unch	Multiplexing					
Longing Data log GMP relevant Unrhecked Comment required Unrhecked Coding Binary Coding Co	Multiplexing	Unchecked	Index tag			
Date log	Logging					
Comment terquired Unchecked Comment required Unchecked Unchecked Comment required Unchecked	Data log					
StartButton StopButton General Name SopButton Display name One connection HML Connection 1 Data type Bool Array elements O Length 1 Acquisition mode Cyclic in operation Limits Upper 2 Lower 2 Limits Upper 2 Lower 2 Limits Upper 3 Linear scaling Unchecked PLC value range end value value HMI device value range start 10 HMI device value range start value TOD HMI device value range start value Source comment Multiplexing Unchecked Index tag Start value Comment Source comment Multiplexing Unchecked Index tag Display name OMP relevant Unchecked Comment required Unchecked Source comment Multiplexing Unchecked Index tag Multiplexing Index Index Index tag Multiplexing Index	GMP (Good Manufact	uring Practice)				
StopButton General Name StopButton Display name Data type Bool Array elements Acderss Access mode PLC_1 PLC name PLC_1 Settings Acquisition mode Upper 1 Upper 2 Upper 3 Upper 4 Upper 4 Upper 4 Upper 5 Upper 5 Upper 6 Upper 6 Upper 7 Upper 7 Upper 7 Upper 9 Upper 1 Upper 2 Upper 1 Upper 1 Upper 1 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 2 Upper 1 Upper 1 Upper 2 Upper 1 Upper 2 Upper 3 Upper 4 Upper 4 Upper 5 Upper 5 Upper 5 Upper 6 Upper 1 Upper 6 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 2 Upper 1 Upper 2 Upper 3 Upper 3 Upper 4 Upper 4 Upper 5 Upper 5 Upper 5 Upper 6 Upper 7 Upper 7 Upper 7 Upper 7 Upper 9	Confirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked
StopButton General Name StopButton Display name Data type Bool Array elements Acderss Access mode PLC_1 PLC name PLC_1 Settings Acquisition mode Upper 1 Upper 2 Upper 3 Upper 4 Upper 4 Upper 4 Upper 5 Upper 5 Upper 6 Upper 6 Upper 7 Upper 7 Upper 7 Upper 9 Upper 1 Upper 2 Upper 1 Upper 1 Upper 1 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 2 Upper 1 Upper 1 Upper 2 Upper 1 Upper 2 Upper 3 Upper 4 Upper 4 Upper 5 Upper 5 Upper 5 Upper 6 Upper 1 Upper 6 Upper 1 Upper 1 Upper 1 Upper 2 Upper 1 Upper 2 Upper 1 Upper 2 Upper 3 Upper 3 Upper 4 Upper 4 Upper 5 Upper 5 Upper 5 Upper 6 Upper 7 Upper 7 Upper 7 Upper 7 Upper 9						
Septend StopSulton Display name Connection HML Connection_1 Name StopSulton Array elements Symbolic access Coding Binary Store RC_1 Symbolic access Coding Binary Store Symbolic access Coding Binary Store Symbolic access Coding Symbolic access Store Symbolic access Symbolic access Coding Symbolic access Store Symbolic access Symbolic access Symbolic access Stop Symbolic access	StartButton					
Name	StopButton					
Data type Sool Array elements O Length 1 Acquisition mode P.C. 1 F.C. name P.C. value range start 0 F.C. name P.C. name 1 F.C. name 1 F.C	General					
Access mode Symbolic access> Coding Binary	Name	·				HMI_Connection_1
PLC name PLC	Data type	Bool				1
Settings Acquisition rycle	Address		Access mode	<symbolic access=""></symbolic>	Coding	Binary
Acquisition royce 1 s	PLC name	PLC_1				
Limits Upper 2						
Upper 2	Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Linear scaling Unchecked PLC value range end value (Linear scaling Unchecked PLC value range end value (Linear scaling Unchecked PLC value range end value (Linear scaling Unchecked PLC value range start value (Linear scaling Unchecked PLC value range start value (Linear scaling Unchecked PLC value range start value (Linear scaling Unchecked PLC value range end value (Linear scaling Unchecked (Linear scaling (Limits					
Linear scaling Unchecked Value range end Value Value range end Value Val			Upper 1		Lower 1	
Linear scaling Unchecked PLC value range end value	Lower 2					
walue value range end value Value range start value Value range end value Value range end value Values ID tag Start value Source comment Multiplexing Unchecked Index tag Unchecked Index tag Value Value Start Value Source comment Multiplexing Value Val						
HMI device value range end value Values Values Values Use Start value Va	Linear scaling	Unchecked		10		0
range end value range start value Values Values Value Values Va		100			value	
Start value		100		0		
Data Start value			range start value			
Comment Comment Multiplexing Multiplexing Multiplexing Unchecked Index tag Data log Manufacturing Practice) Confirmation type None GMP relevant Unchecked Comment required Unchecked StopButton HMI_start General Name HMI_start Display name Connection HMI_connection_1 Data type Bool Array elements O Length 1 Address Access mode symbolic access> PLC tag HMI.start Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Limits Limits Limits Limear scaling Unchecked PLC value range end value HMI device value range start value Limear scaling Limits Limits Limits Limear scaling Unchecked PLC value range end Value Limear scaling Limits Limits Limear scaling Limits Limits Limear scaling Limits Limits Limear scaling Limits Limit			Start value			
Comment Source commen			Start value			
Multiplexing Unchecked Index tag Unchecked Unc			Source comment			
Multiplexing Unchecked Index tag Unchecked Inchecked Inchecked Inchecked Inchecked Inchecked Inchecked Inchecked Unchecked Inchecked Inchecked Inchecked Inchecked Inchecked Inchecked Unchecked Inchecked Inchecked Inchecked Inchecked Inchecked Inchecked Inchecked Unchecked Inchecked Inche						
Logging Data log GMP (Good Manufacturing Practice) Confirmation type None GMP relevant Unchecked GMP relevant Unchecked Unche		Unchacked	Index tag			
Data log GMM (GOMD MANUFACTURING PRACTICE) Confirmation type None GMP relevant Unchecked Comment required Unchecked GMP relevant Unchecked Comment required Unchecked Comment required Unchecked Comment required Unchecked Comment required Unchecked Unchecked Comment required Unchecked Comment required Unchecked Comment required Unchecked Comment required Unchecked Comment required Unchecked Comment required Unchecked Comment Required Unchecked Comment Survey Comment Survey Comment Survey Comment Source comment Com		Ulicheckeu	<u> </u>			
GMP relevant Unchecked Comment required Unchecked StopButton HMI_start General Name HMI_start Display name Connection HMI_Connection_1 Data type Bool Array elements O Length 1 Address Access mode <symbolic access=""> PLC tag HMI_start Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limets Limear scaling Unchecked PLC value range end value HMI device value range start value HMI device value Connection HMI_connection_1 Length 1 Length Length 1 Leng</symbolic>		Offichecked				
Confirmation type None GMP relevant Unchecked Comment required Unchecked	Logging	Officiecked				
StopButton HMI_start General Name	Logging Data log					
HMI_start General Name HMI_start Display name Connection HMI_Connection_1 Data type Bool Array elements 0 Length 1 Address Access mode <symbolic access=""> PLC tag HMI.start Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Limits Upper 2 Upper 1 Lower 1 Linear scaling Unchecked PLC value range end value Linear scaling Unchecked PLC value range end value Values Upper 2 Start value Comment Multiplexing Unchecked Index tag Multiplexing Unchecked Index tag Multiplexing Unchecked Index tag Multiplexing Unchecked Index tag Source Comment Index tag Source Conding Index t</symbolic>	Logging Data log GMP (Good Manufact	turing Practice)	GMP relevant	Unchecked	Comment required	Unchecked
Semeral Semeral Sements Seme	Logging Data log GMP (Good Manufact Confirmation type	turing Practice)	GMP relevant	Unchecked	Comment required	Unchecked
Semeral Semeral Sements Seme	Logging Data log GMP (Good Manufact	turing Practice)	GMP relevant	Unchecked	Comment required	Unchecked
Name HMI_start Display name Connection HMI_Connection_1 Data type Bool Array elements 0 Length 1 Access mode	Logging Data log GMP (Good Manufact Confirmation type StopButton	turing Practice)	GMP relevant	Unchecked	Comment required	Unchecked
Name HMI_start Display name Connection HMI_Connection_1 Data type Bool Array elements 0 Length 1 Access mode	Logging Data log GMP (Good Manufact Confirmation type StopButton	turing Practice)	GMP relevant	Unchecked	Comment required	Unchecked
Data type	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start	turing Practice)	GMP relevant	Unchecked	Comment required	Unchecked
Address Access mode	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General	turing Practice) None		Unchecked		
Coding Binary PLC name PLC_1 Settings Acquisition cycle 1 s	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name	turing Practice) None HMI_start	Display name		Connection	
Settings Acquisition cycle 1 s	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type	turing Practice) None HMI_start	Display name Array elements	0	Connection Length	HMI_Connection_1
Acquisition cycle 1 s	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address	turing Practice) None HMI_start Bool	Display name Array elements Access mode	0 <symbolic access=""></symbolic>	Connection Length	HMI_Connection_1
Limits Upper 2	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding	turing Practice) None HMI_start Bool	Display name Array elements Access mode	0 <symbolic access=""></symbolic>	Connection Length	HMI_Connection_1
Upper 2 Upper 1 Lower 1 Lower 2 Linear scaling Linear scaling Unchecked PLC value range end value HMI device value range end value Values Values Values Values Value V	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings	turing Practice) None HMI_start Bool Binary	Display name Array elements Access mode PLC name	0 <symbolic access=""> PLC_1</symbolic>	Connection Length	HMI_Connection_1
Linear scaling Linear scaling Linear scaling Linear scaling Unchecked PLC value range end value HMI device value range end value Value HMI device value range start value Values Value V	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle	turing Practice) None HMI_start Bool Binary	Display name Array elements Access mode PLC name	0 <symbolic access=""> PLC_1</symbolic>	Connection Length	HMI_Connection_1
Linear scaling Linear scaling Unchecked PLC value range end value HMI device value range end value HMI device value range end value Values Values Unchecked Value	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits	turing Practice) None HMI_start Bool Binary	Display name Array elements Access mode PLC name Acquisition mode	0 <symbolic access=""> PLC_1</symbolic>	Connection Length PLC tag	HMI_Connection_1
Linear scaling Unchecked PLC value range end value HMI device value range end value 100 HMI device value range start value Values Values ID tag Start value Comment Comment Multiplexing Multiplexing Unchecked Index tag Data log GMP (Good Manufacturing Practice)	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2	turing Practice) None HMI_start Bool Binary	Display name Array elements Access mode PLC name Acquisition mode	0 <symbolic access=""> PLC_1</symbolic>	Connection Length PLC tag	HMI_Connection_1
Value Valu	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2	turing Practice) None HMI_start Bool Binary	Display name Array elements Access mode PLC name Acquisition mode	0 <symbolic access=""> PLC_1</symbolic>	Connection Length PLC tag	HMI_Connection_1
range end value Values ID tag Start value Comment Comment Multiplexing Multiplexing Unchecked Logging Data log GMP (Good Manufacturing Practice)	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling	turing Practice) None HMI_start Bool Binary 1 s	Display name Array elements Access mode PLC name Acquisition mode Upper 1	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
Values ID tag Start value Comment Comment Source comment Multiplexing Multiplexing Unchecked Index tag Logging Data log GMP (Good Manufacturing Practice)	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling	turing Practice) None HMI_start Bool Binary 1 s	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
Start value	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value	turing Practice) None HMI_start Bool Binary 1 s	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
Comment Comment Source comment Multiplexing Multiplexing Unchecked Logging Data log GMP (Good Manufacturing Practice)	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value	turing Practice) None HMI_start Bool Binary 1 s	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
Comment Source comment Multiplexing Multiplexing Unchecked Index tag Logging Data log GMP (Good Manufacturing Practice)	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values	turing Practice) None HMI_start Bool Binary 1 s	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
Multiplexing Multiplexing Unchecked Index tag Logging Data log GMP (Good Manufacturing Practice)	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag	turing Practice) None HMI_start Bool Binary 1 s	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
Multiplexing Unchecked Index tag Logging Data log GMP (Good Manufacturing Practice)	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment	turing Practice) None HMI_start Bool Binary 1 s	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value Start value	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
Logging Data log GMP (Good Manufacturing Practice)	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment	turing Practice) None HMI_start Bool Binary 1 s	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value Start value	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
Data log GMP (Good Manufacturing Practice)	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing	turing Practice) None HMI_start Bool Binary 1 s Unchecked 100	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value Start value Source comment	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
GMP (Good Manufacturing Practice)	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing	turing Practice) None HMI_start Bool Binary 1 s Unchecked 100	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value Start value Source comment	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing Logging	turing Practice) None HMI_start Bool Binary 1 s Unchecked 100	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value Start value Source comment	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
Confirmation type None GMP relevant Unchecked Comment required Unchecked	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log	HMI_start Bool Binary 1 s Unchecked Unchecked	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value Start value Source comment	0 <symbolic access=""> PLC_1 Cyclic in operation</symbolic>	Connection Length PLC tag Lower 1	HMI_Connection_1 1 HMI.start
	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufact	HMI_start Bool Binary 1 s Unchecked Unchecked Unchecked	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value Start value Source comment Index tag	0 <symbolic access=""> PLC_1 Cyclic in operation 10 0</symbolic>	Connection Length PLC tag Lower 1 PLC value range start value	HMI_Connection_1 1 HMI.start
	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log	HMI_start Bool Binary 1 s Unchecked Unchecked Unchecked	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value Start value Source comment Index tag	0 <symbolic access=""> PLC_1 Cyclic in operation 10 0</symbolic>	Connection Length PLC tag Lower 1 PLC value range start value	HMI_Connection_1 1 HMI.start
	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing Logging Data log GMP (Good Manufact	HMI_start Bool Binary 1 s Unchecked Unchecked Unchecked	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value Start value Source comment Index tag	0 <symbolic access=""> PLC_1 Cyclic in operation 10 0</symbolic>	Connection Length PLC tag Lower 1 PLC value range start value	HMI_Connection_1 1 HMI.start
·	Logging Data log GMP (Good Manufact Confirmation type StopButton HMI_start General Name Data type Address Coding Settings Acquisition cycle Limits Upper 2 Lower 2 Linear scaling Linear scaling HMI device value range end value Values ID tag Comment Comment Multiplexing Multiplexing Multiplexing Logging Data log GMP (Good Manufact	HMI_start Bool Binary 1 s Unchecked Unchecked Unchecked	Display name Array elements Access mode PLC name Acquisition mode Upper 1 PLC value range end value HMI device value range start value Start value Source comment Index tag	0 <symbolic access=""> PLC_1 Cyclic in operation 10 0</symbolic>	Connection Length PLC tag Lower 1 PLC value range start value	HMI_Connection_1 1 HMI.start

Second S	Totally Integrated Automation Porta	ı				
Name HML_stop Display name Connection HML_connection_1 Data type 8ool Array elements 0 Length 1 Address Access mode <symbolic access="">> PLC ag HMI.stop Coding Binary PLC name PLC 1 PLC ag HMI.stop Settings Acquisition cycle 1 s Acquisition mode Cyclic in operation Description Cyclic in operation Description Description<</symbolic>	HMI_stop					<u>'</u>
Data type	General		''		- H	1
Address			Display name Array elements	0		
Coding Binary PLC name PLC_1 Settings Acquisition cycle	Address		Access mode	<symbolic access=""></symbolic>		
Acquisition cycle 1 s	Coding	Binary	PLC name	PLC_1		
Limits Upper 2 Upper 1 Lower 1 Lower 2 Linear scaling Linear scaling Unchecked PLC value range end value HMI device value range start value HMI device value range end value Values Upper 1 Lower 1 PLC value range start value Value HMI device value range start value Value Start value Comment Comment Source comment Multiplexing Multiplexing Unchecked Index tag Data log GMP (Good Manufacturing Practice)	Settings Acquisition cycle	1 s	Acquisition mode	Cvclic in operation		
Linear scaling Linear	Limits			Cyana in Spara in		
Linear scaling Linear scaling Unchecked PLC value range end value HMI device value range end value HMI device value value Values Unchecked Values Values Values Values Value V	Upper 2		Upper 1		Lower 1	
Linear scaling Unchecked PLC value range end value 10 PLC value range start value 100 PLC value 100 PLC value range start valu	Linear scaling					
range end value range start value values ID tag Start value Comment Comment Source comment Multiplexing Multiplexing Unchecked Index tag Logging Data log GMP (Good Manufacturing Practice)	Linear scaling		value		PLC value range start value	0
Values ID tag Start value Comment Comment Source comment Multiplexing Multiplexing Unchecked Index tag Logging Data log GMP (Good Manufacturing Practice)	HMI device value range end value	100		0		
Comment Comment Source comment Multiplexing Multiplexing Unchecked Index tag Logging Data log GMP (Good Manufacturing Practice)	Values					
Comment Source comment Multiplexing Multiplexing Unchecked Index tag Logging Data log GMP (Good Manufacturing Practice)	ID tag		Start value			
Multiplexing Multiplexing Unchecked Index tag Logging Data log GMP (Good Manufacturing Practice)	Comment		Source comment			
Logging Data log GMP (Good Manufacturing Practice)	Multiplexing					
Data log GMP (Good Manufacturing Practice)	Multiplexing	Unchecked	Index tag			
GMP (Good Manufacturing Practice)	Data log					
Confirmation type Name GMP relevant Unchecked Comment required Unchecked	GMP (Good Manufact				11	
	Confirmation type	None	GMP relevant	Unchecked	Comment required	Unchecked
						T

MI_Connection_1 ame	MI_1 [TF onnection MI_Connect ame nline ode arameter MI device terface	P700 Comfort] ns tion_1 HMI_Connection_1 Checked CPU 1211C DC/DC/DC, PROFIN face (R0/S1)	er Station NET inter- zation mode	S7-1200-Station_1 None	Partner	
In device Communication driver SIMATIC S7 1200 Communication driver SIMATIC S7 1200 Comment Communication driver Station S7-1200-Station_1 Partner PLC_1	onnection II_Connect me line de rameter II device erface	HMI_Connection_1 Checked CPU 1211C DC/DC/DC, PROFIN face (R0/S1)	er Station NET inter- zation mode	S7-1200-Station_1 None	Partner	
er Station S7-1200-Station_1 Partner PLC_1 HMI time synchroni- zation mode MI device Iterface ETHERNET Address 192.168.0.2 Access point S7-000-Station_1 Partner PLC_1 Address 192.168.0.2 Access point S7-000-Station_1 Partner PLC_1 HMI time synchroni- None HMI time synchroni- zation mode S7-1200-Station_1 Partner PLC_1	onnection MI_Connect ame nline ode arameter MI device sterface	HMI_Connection_1 Checked CPU 1211C DC/DC/DC, PROFIN face (R0/S1)	er Station NET inter- zation mode	S7-1200-Station_1 None	Partner	
MI_Connection_1 ame	onnection MI_Connect ame nline ode arameter MI device sterface	HMI_Connection_1 Checked CPU 1211C DC/DC/DC, PROFIN face (R0/S1)	er Station NET inter- zation mode	S7-1200-Station_1 None	Partner	
MI_Connection_1 ame	MI_Connect ame nline ode arameter MI device aterface	HMI_Connection_1 Checked CPU 1211C DC/DC/DC, PROFIN face (R0/S1)	er Station NET inter- zation mode	S7-1200-Station_1 None	Partner	
Amme HMI_Connection_1 Communication driver SIMATIC S7 1200 Comment Station S7-1200-Station_1 Partner PLC_1 Checked Station S7-1200-Station_1 Partner PLC_1 HMI time synchronization mode Arameter MI device sterface ETHERNET Address 192.168.0.2 Access point S7ONLINE	Jame Online Jode Farameter IMI device Interface	HMI_Connection_1 Checked CPU 1211C DC/DC/DC, PROFIN face (R0/S1) ETHERNET	er Station NET inter- zation mode	S7-1200-Station_1 None	Partner	
Amme HMI_Connection_1 Communication driver SIMATIC S7 1200 Comment Station S7-1200-Station_1 Partner PLC_1 Checked Station S7-1200-Station_1 Partner PLC_1 HMI time synchronization mode Arameter MI device sterface ETHERNET Address 192.168.0.2 Access point S7ONLINE	ame online ode arameter MI device oterface	HMI_Connection_1 Checked CPU 1211C DC/DC/DC, PROFIN face (R0/S1) ETHERNET	er Station NET inter- zation mode	S7-1200-Station_1 None	Partner	
er Station S7-1200-Station_1 Partner PLC_1 HMI time synchronization mode MI device Interface ETHERNET Address 192.168.0.2 Access point S7ONLINE	Online Jode Parameter IMI device Interface	Checked CPU 1211C DC/DC/DC, PROFIN face (R0/S1) ETHERNET	er Station NET inter- zation mode	S7-1200-Station_1 None	Partner	
Checked CPU 1211C DC/DC/DC, PROFINET interface (R0/S1) Station S7-1200-Station_1 None HMI time synchronization mode HMI time synchronization mode Station S7-1200-Station_1 Partner PLC_1 HMI time synchronization mode Station S7-1200-Station_1 None HMI time synchronization mode Station S7-1200-Station_1 Partner PLC_1	arameter MI device nterface	CPU 1211C DC/DC/DC, PROFIN face (R0/S1) ETHERNET	Station NET inter- zation mode	None		
CPU 1211C DC/DC/DC, PROFINET interface (R0/S1) HMI time synchronization mode None Arameter MI device Iterface ETHERNET Address 192.168.0.2 Access point S7ONLINE LC	lode Parameter IMI device Interface LC Iddress	CPU 1211C DC/DC/DC, PROFIN face (R0/S1) ETHERNET	NET inter- zation mode	None		
face (R0/S1) zation mode arameter MI device sterface ETHERNET Address 192.168.0.2 Access point S7ONLINE LC	IMI device nterface LC	face (R0/S1)	zation mode		Access point	S7ONLINE
MI device Iterface ETHERNET Address 192.168.0.2 Access point S7ONLINE LC	IMI device nterface LC		Address	192.168.0.2	Access point	S7ONLINE
MI device Iterface ETHERNET Address 192.168.0.2 Access point S7ONLINE LC	IMI device nterface LC		Address	192.168.0.2	Access point	S7ONLINE
terface ETHERNET Address 192.168.0.2 Access point S7ONLINE LC	nterface LC		Address	192.168.0.2	Access point	S7ONLINE
.C	LC		, 144, 333	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	The costs point	- ATTENDE
ddress 192.168.0.1	ddress	192.168.0.1				