

FC55 - <offline>

"FC_FAULT_MESS"

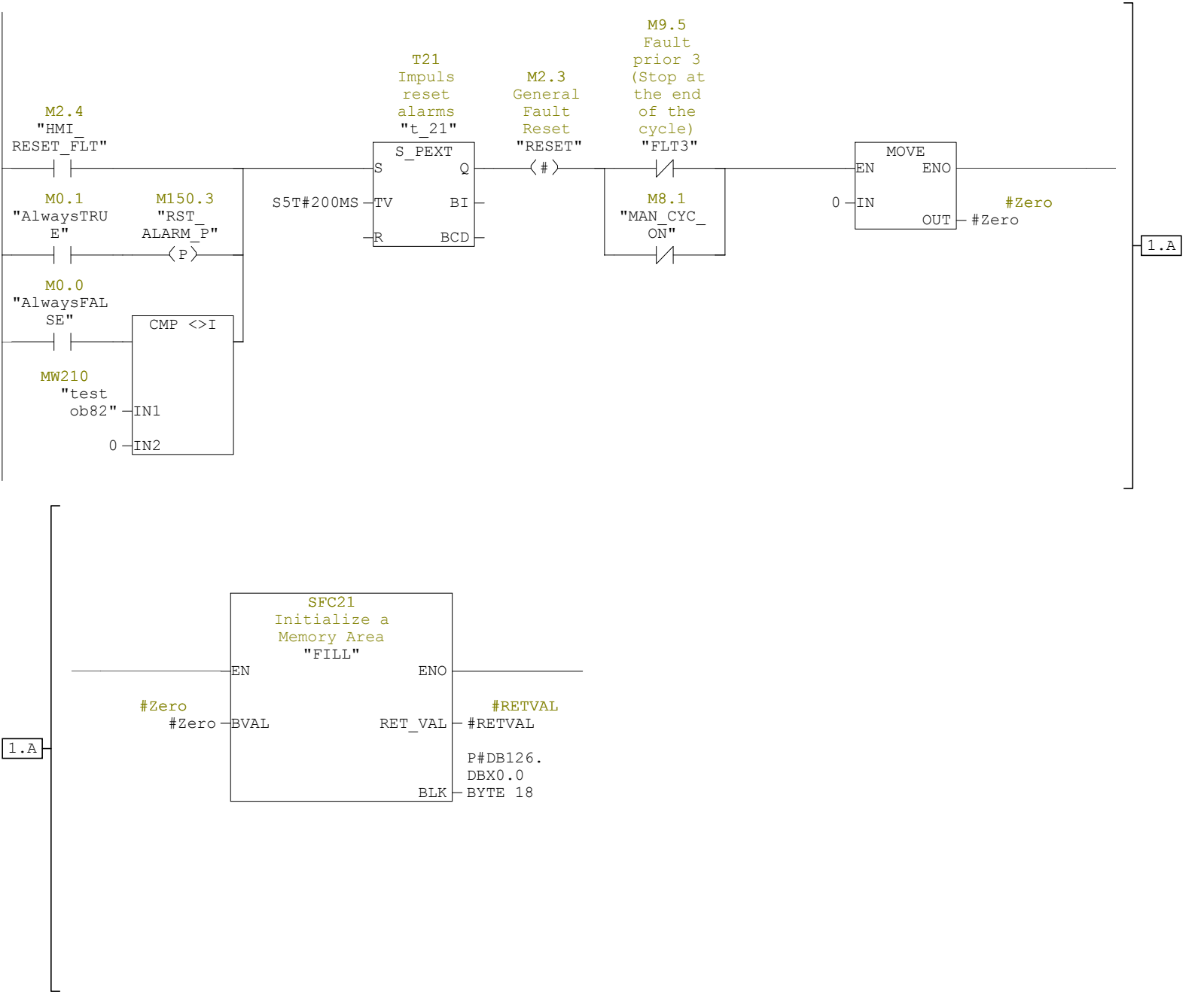
Name:	Family:
Author:	Version: 0.1
	Block version: 2
Time stamp Code:	09/16/2023 02:33:21 PM
Interface:	10/24/2022 12:54:07 PM
Lengths (block/logic/data):	01806 01644 00026

Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
Zero	Byte	0.0	
RETVAL	Int	2.0	
RETURN		0.0	
RET_VAL		0.0	

Block: FC55

Network: 1

Impuls reset alarms

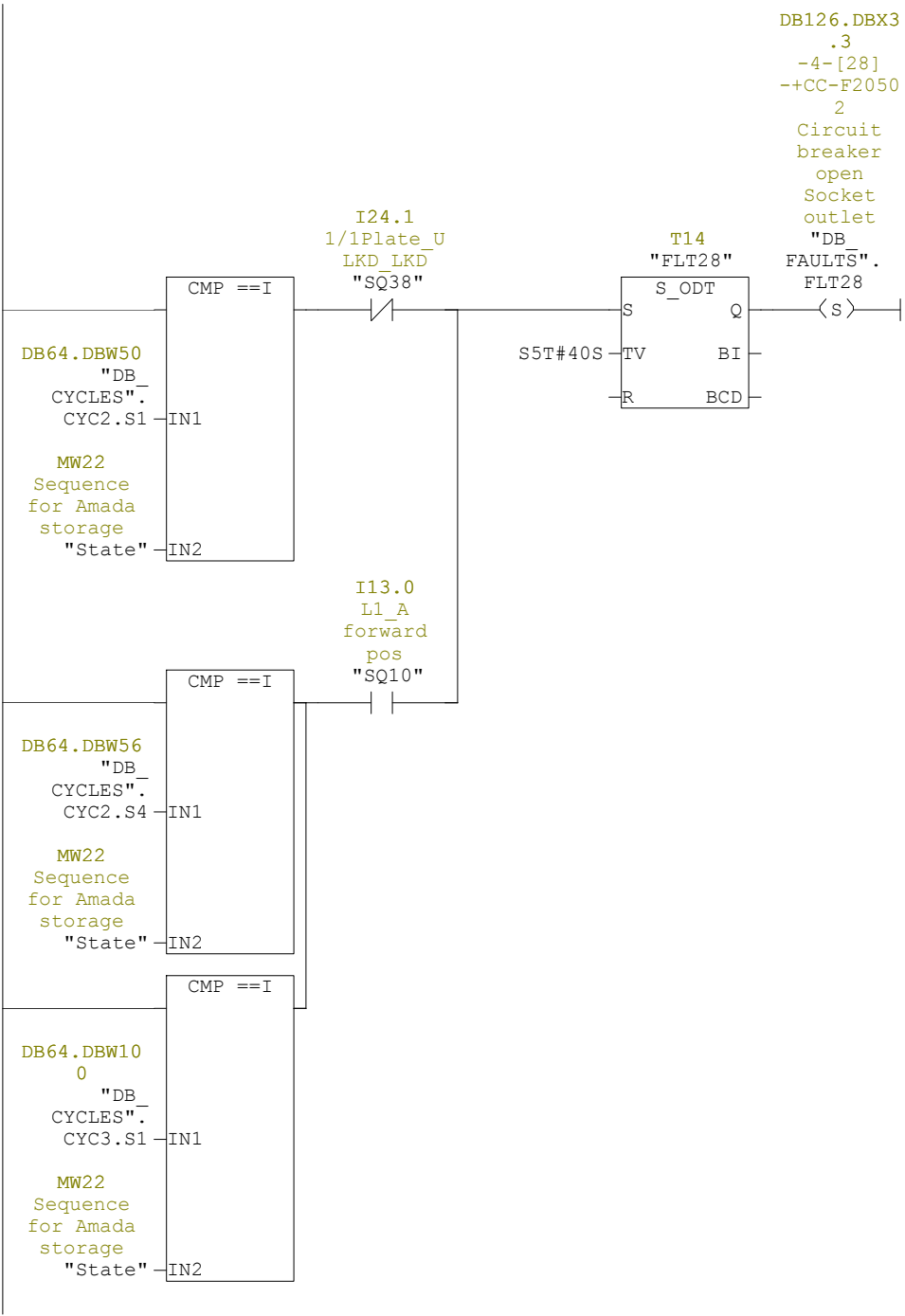


Network: 2

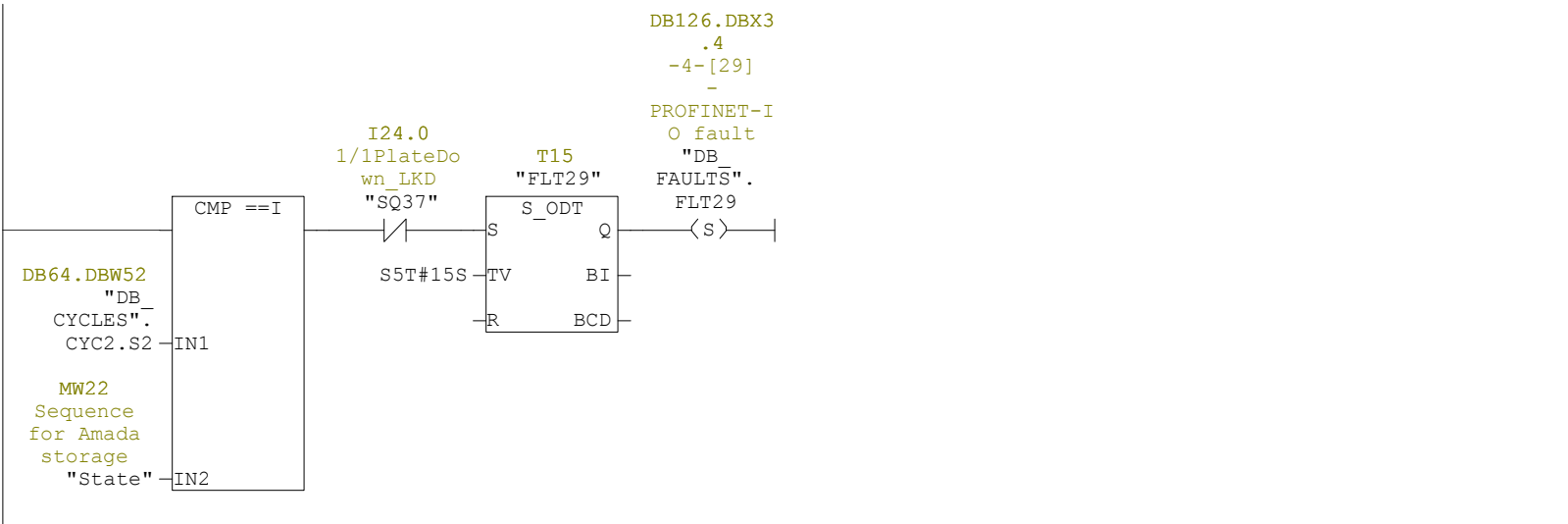
-1-[2] - Home position not reached! Return machine to home in



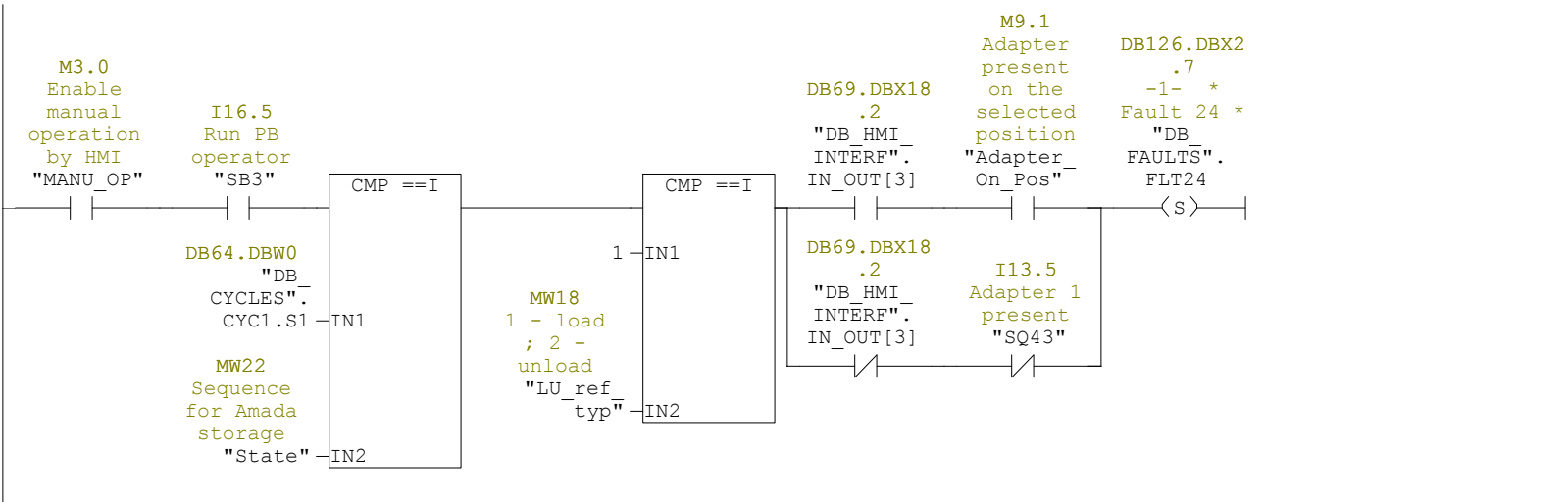
Network: 3



Network: 4

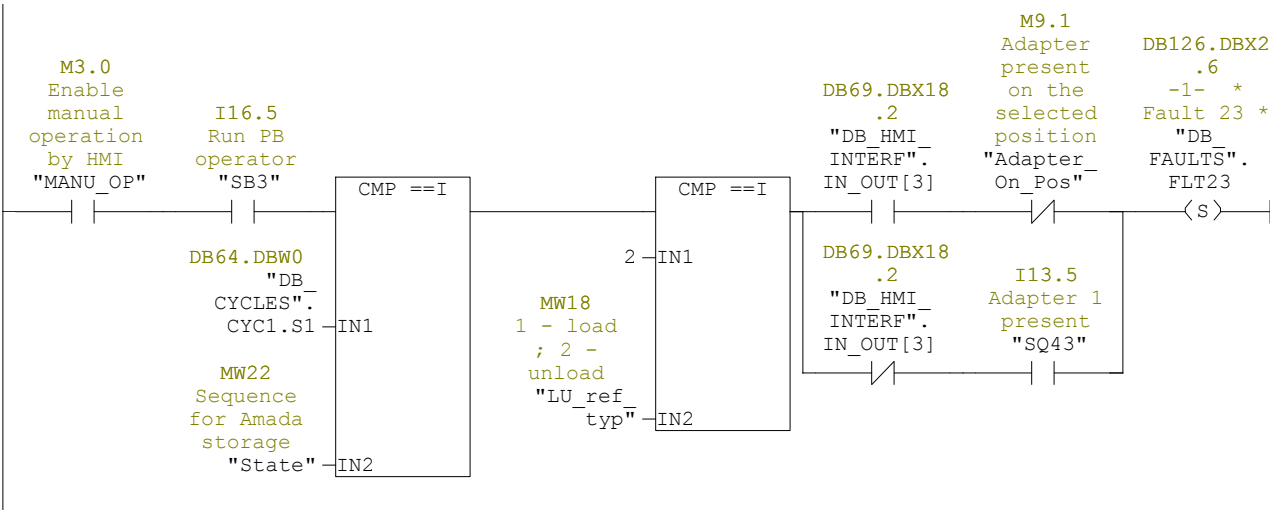


Network: 5 -1- * Fault 23 *



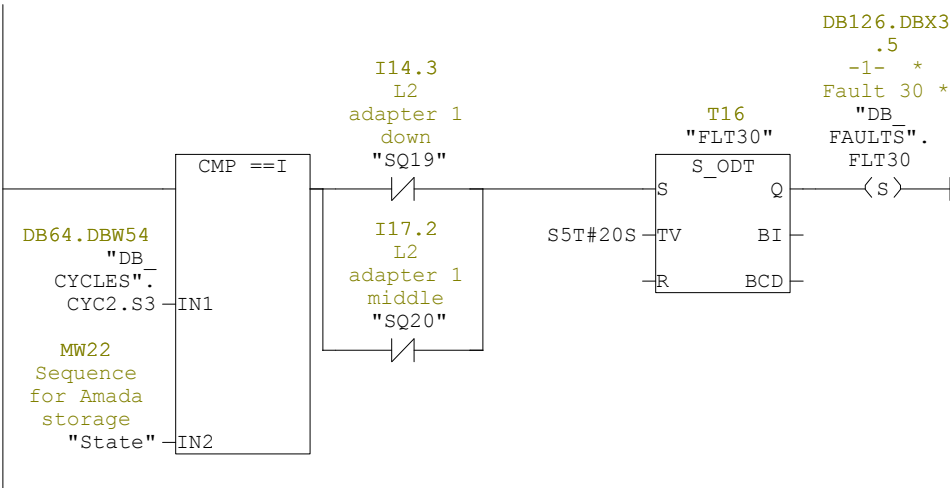
Network: 6

-1- * Fault 23 *

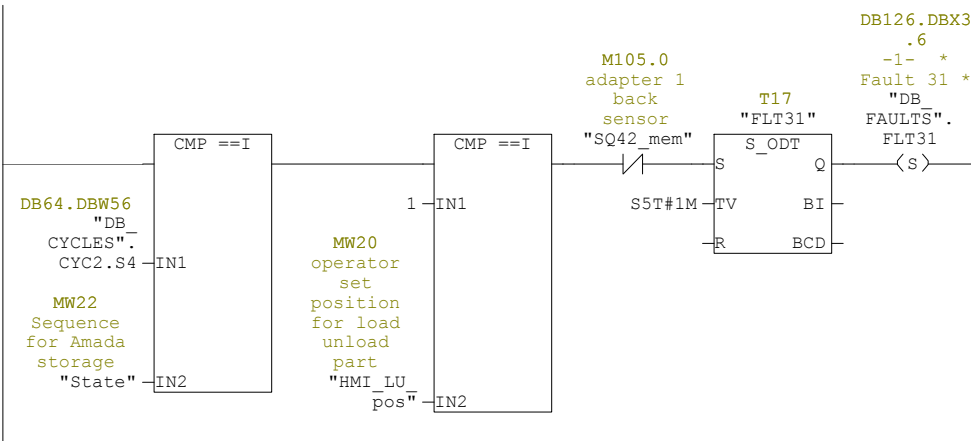


Network: 7

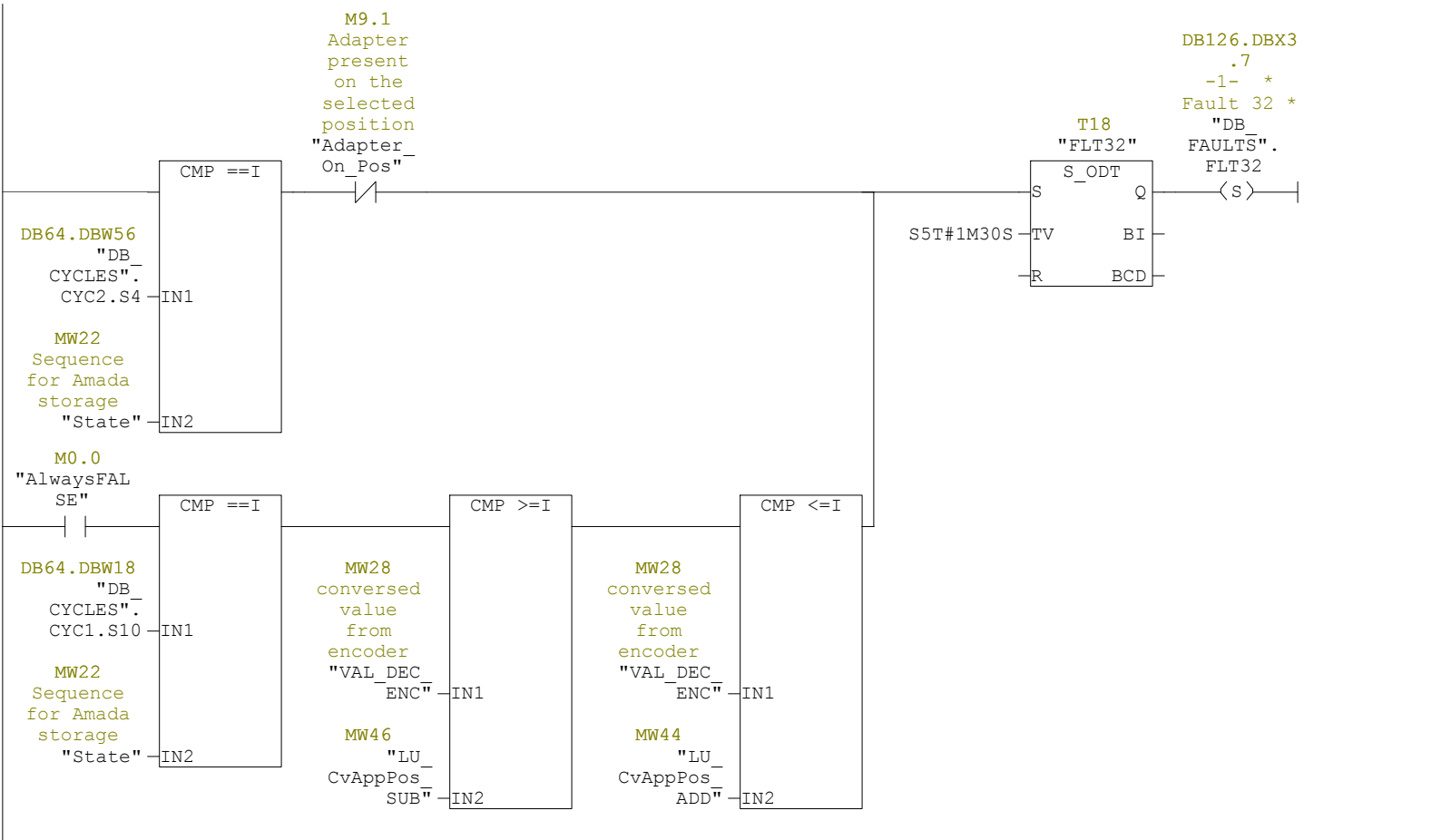
-4-[29] - PROFINET-IO fault



Network: 8



Network: 9

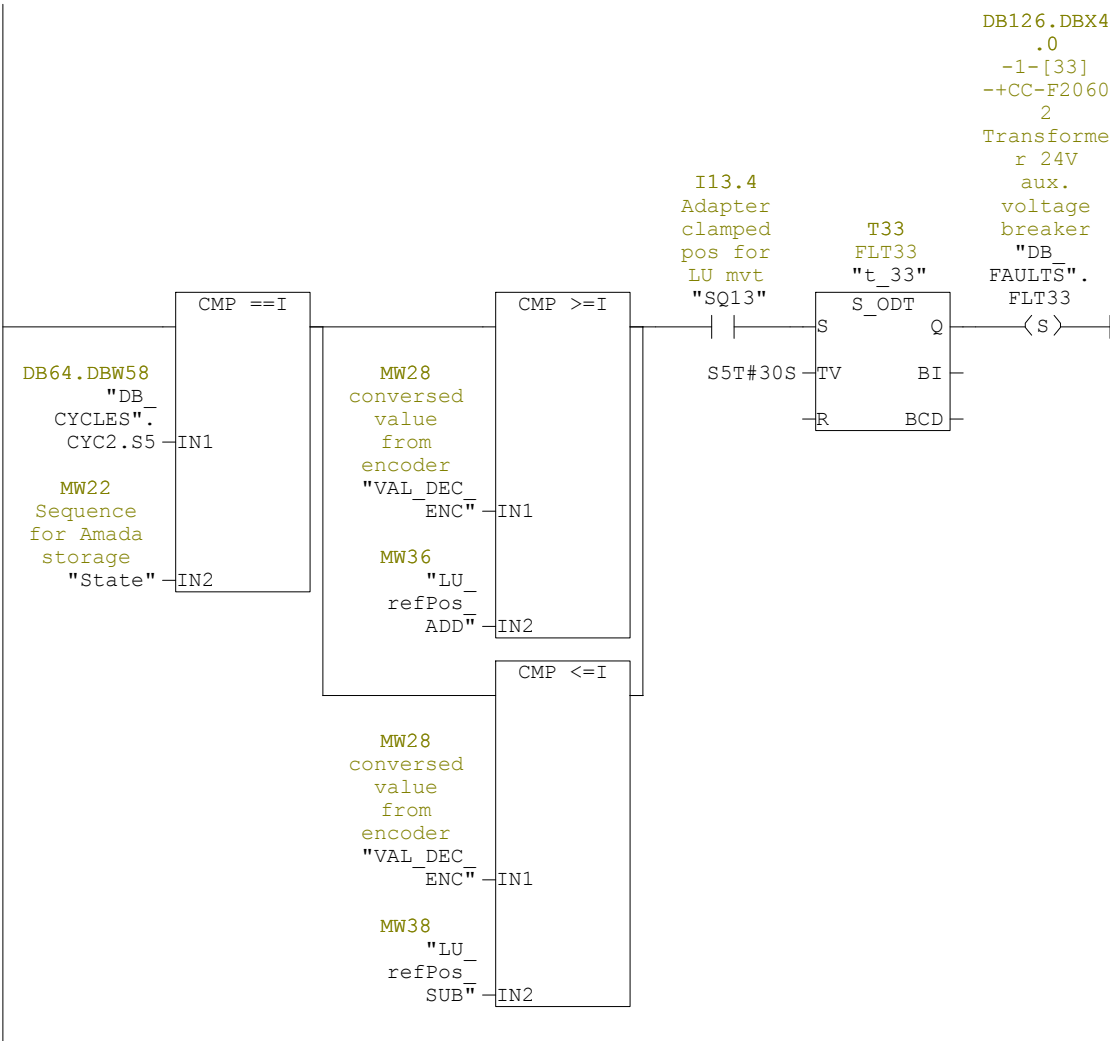


Network: 10

-1-[33]

-+CC-F20602

Transformer 24V aux. voltage breaker

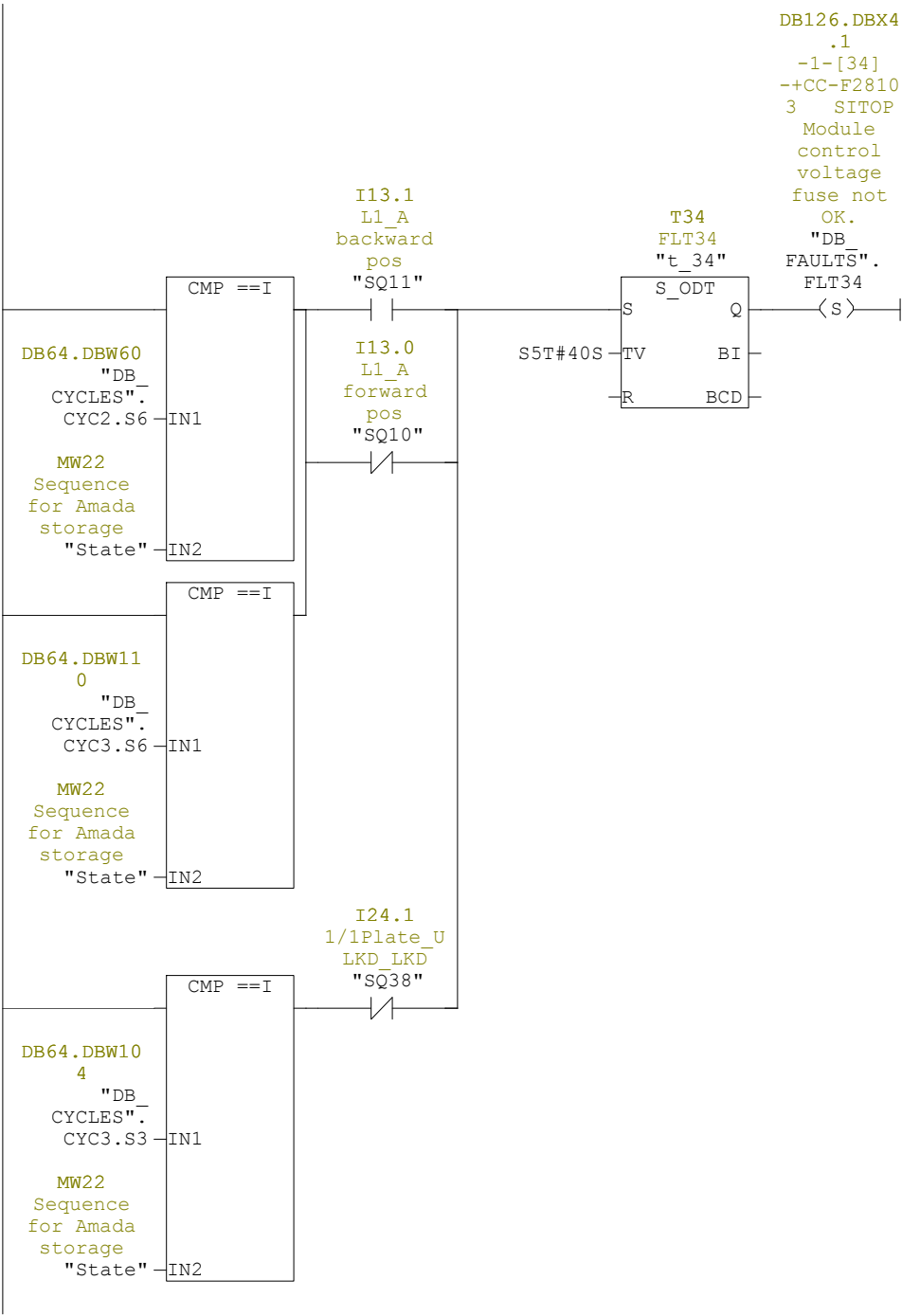


Network: 11

-1-[33]

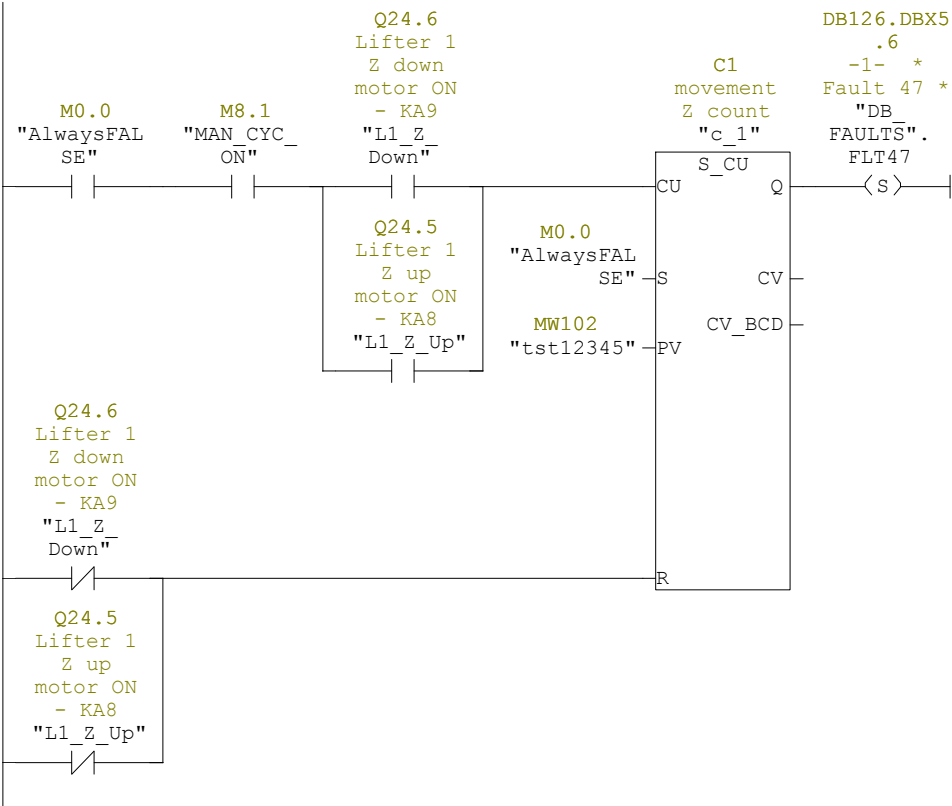
-+CC-F20602

Transformer 24V aux. voltage breaker



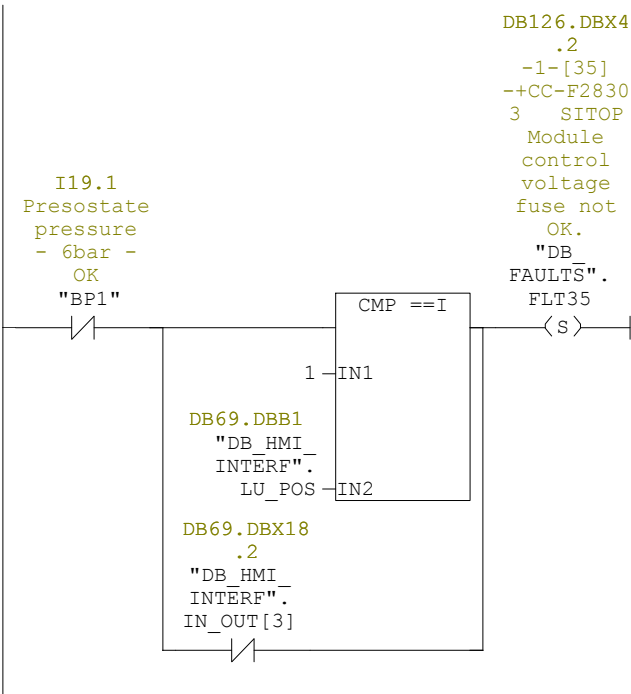
Network: 12

movement Z count



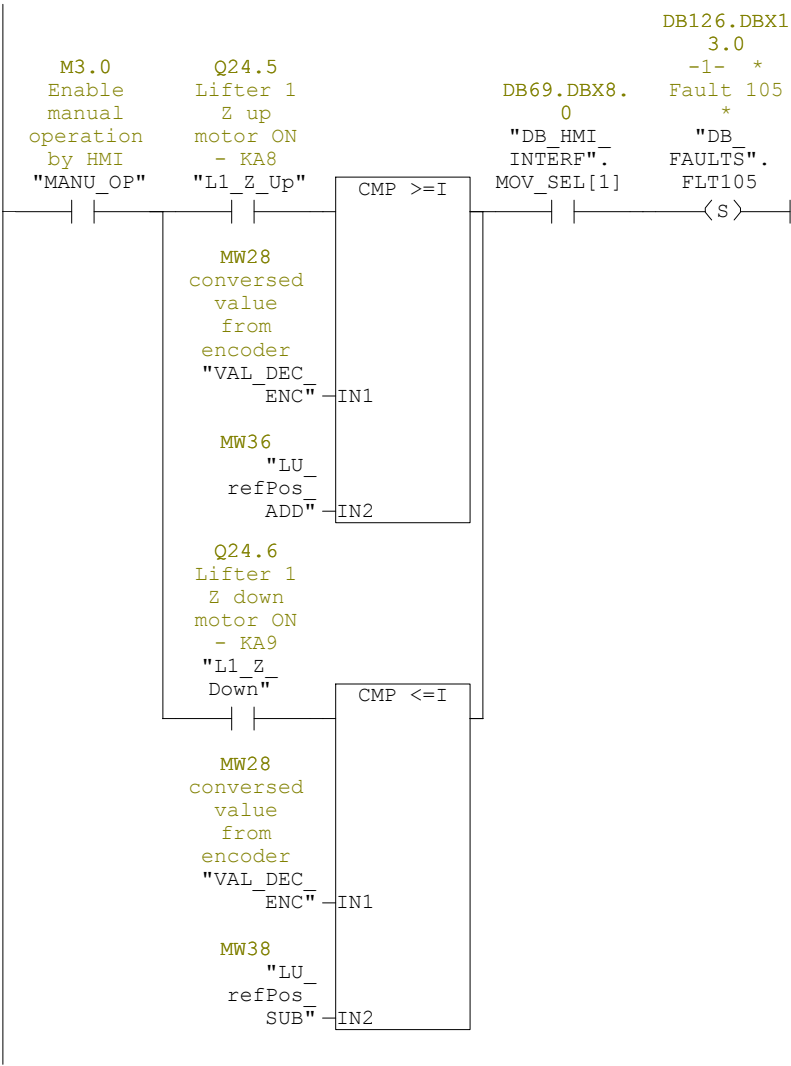
Network: 13

-1-[35] -+CC-F28303 SITOP Module control voltage fuse not OK.



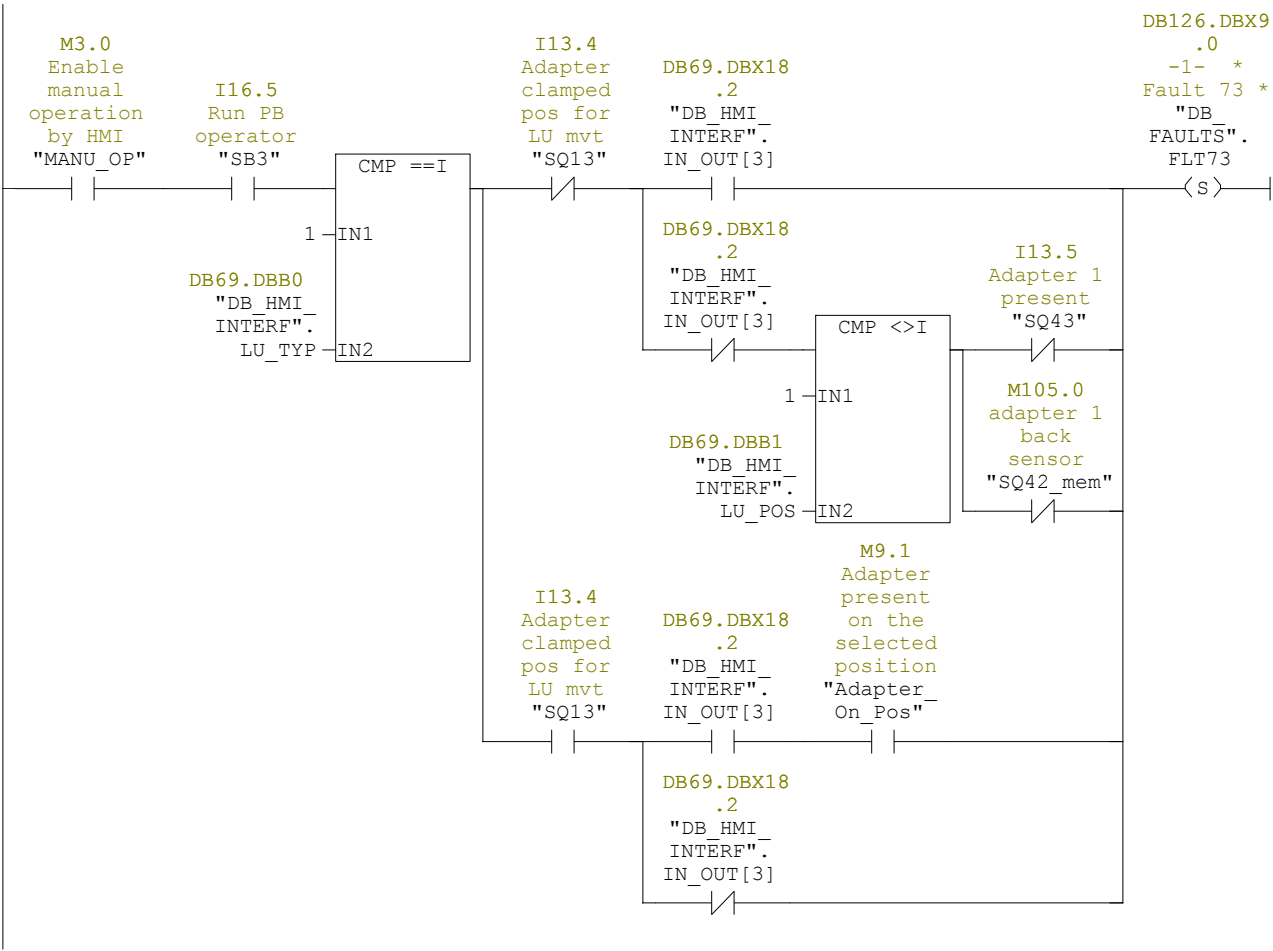
Network: 14

-1- * Fault 105 *



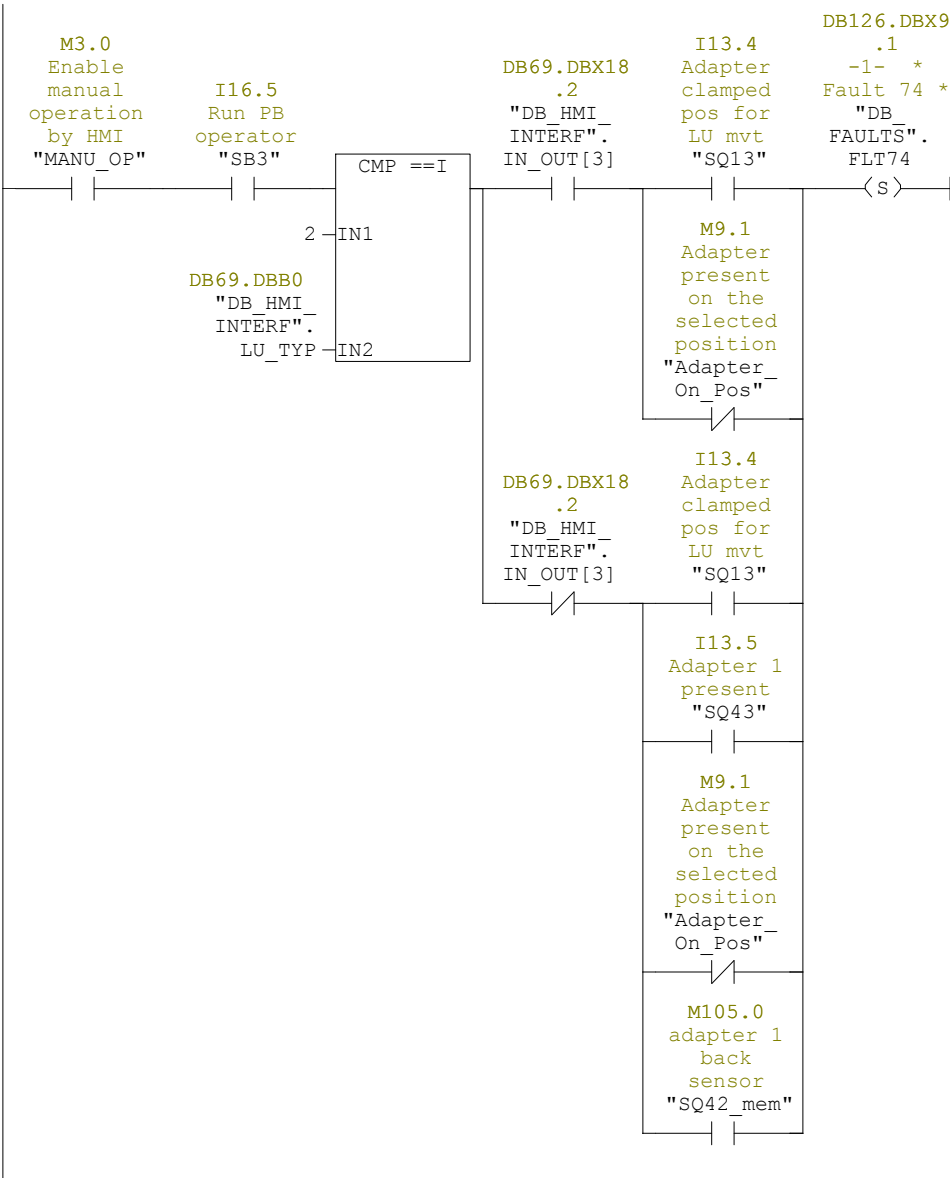
Network: 15

-1- * Fault 73 *



Network: 16

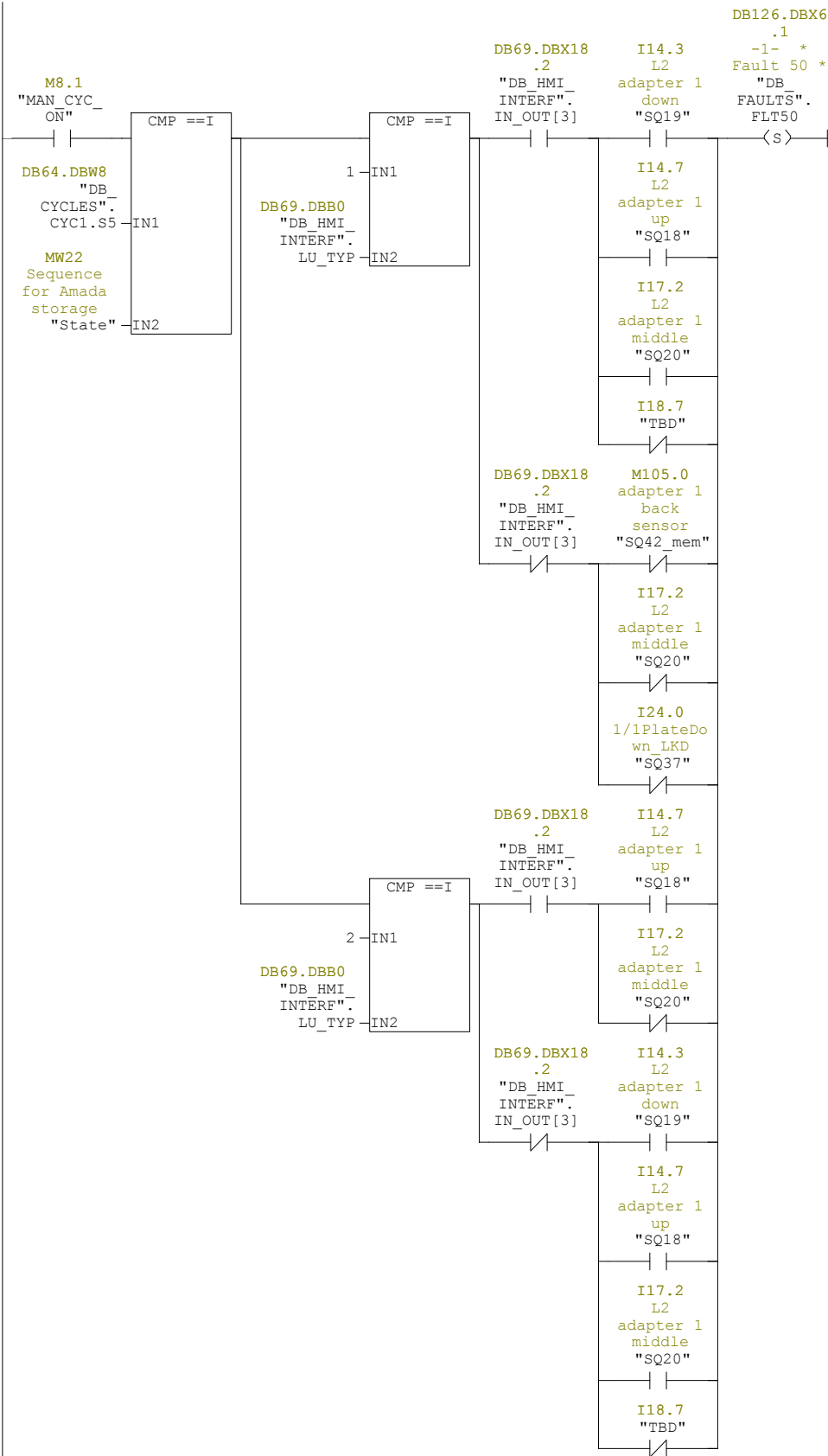
-1- * Fault 74 *



Network: 17

-1-[11]

- Insurubare tool 2 NOK

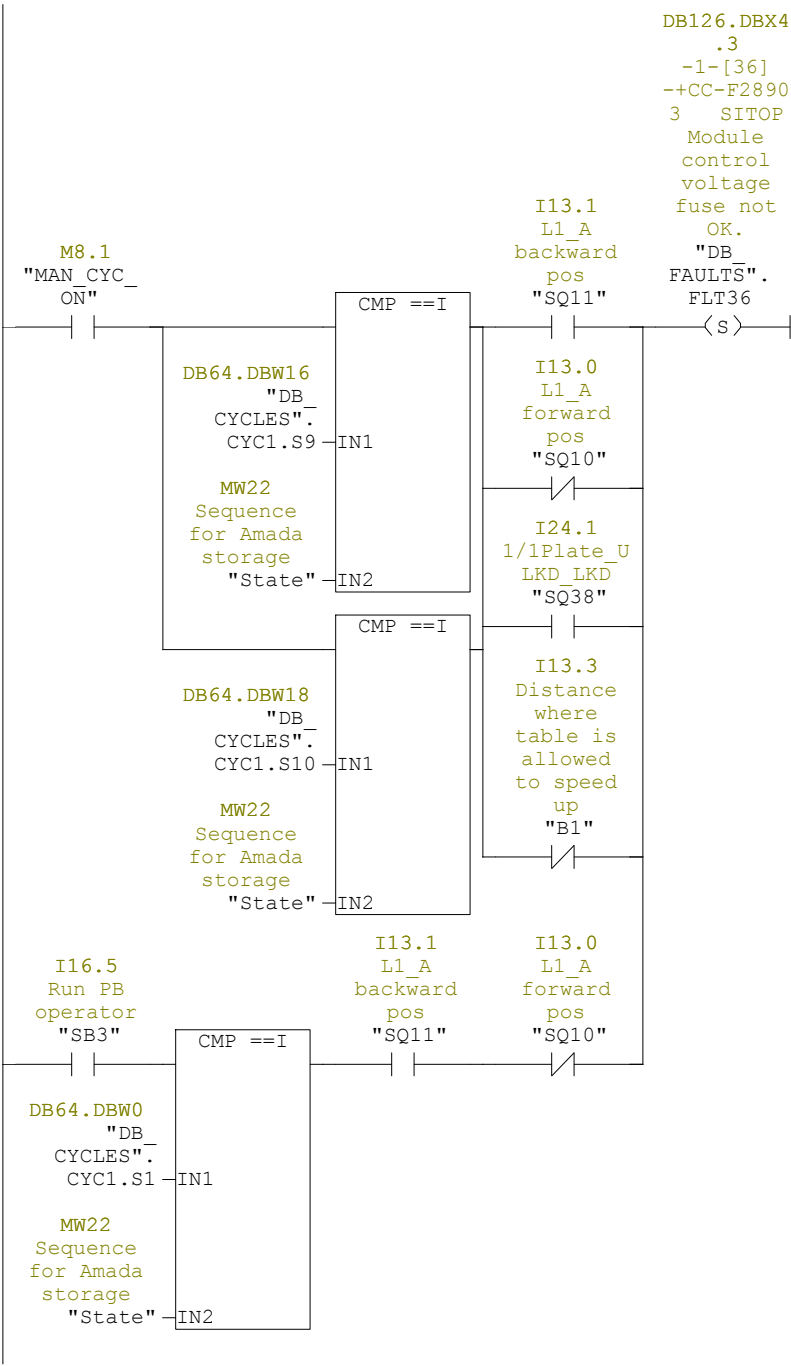


Network: 18

-1-[36]

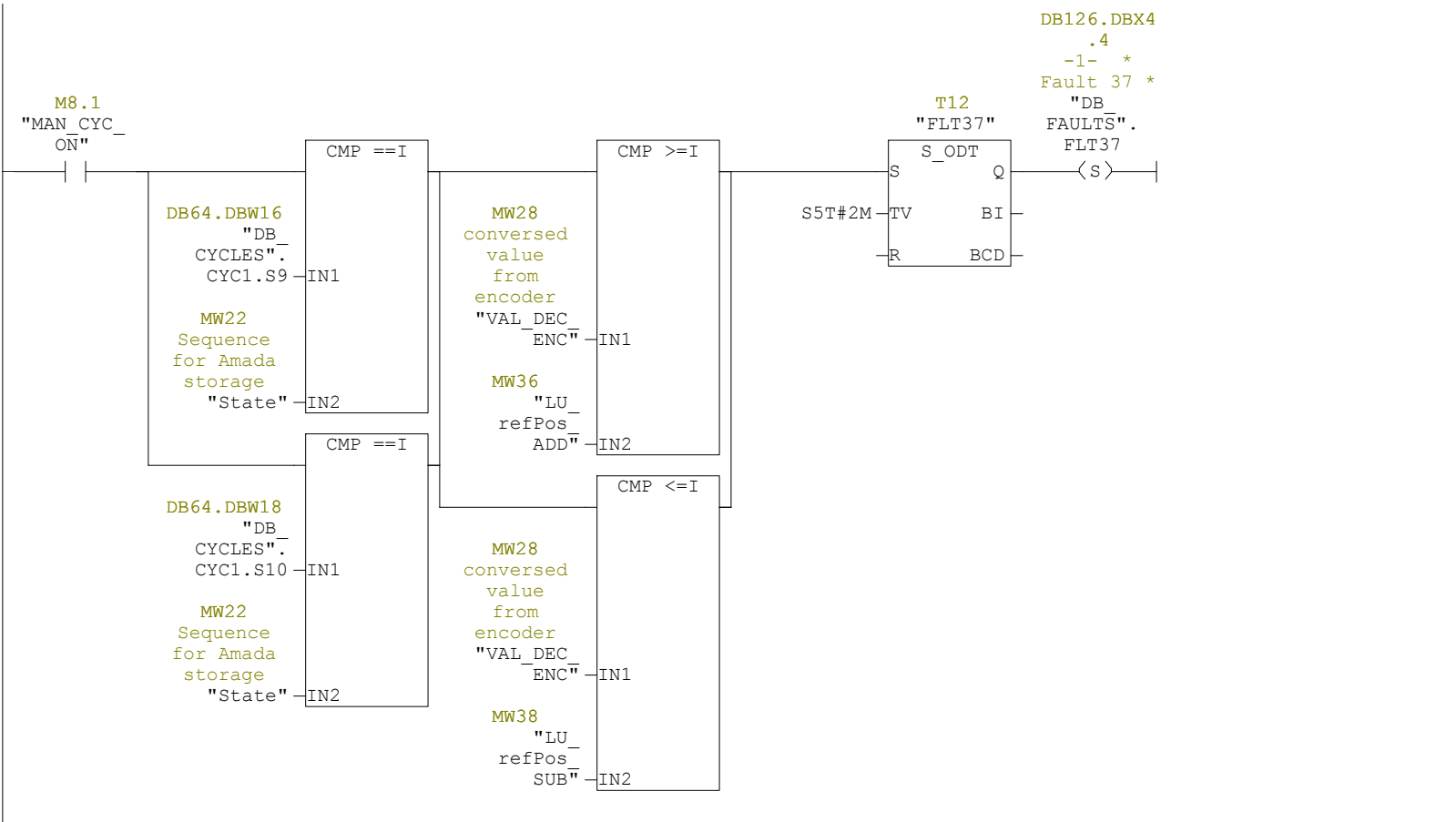
-+CC-F28903

SITOP Module control voltage fuse not OK.



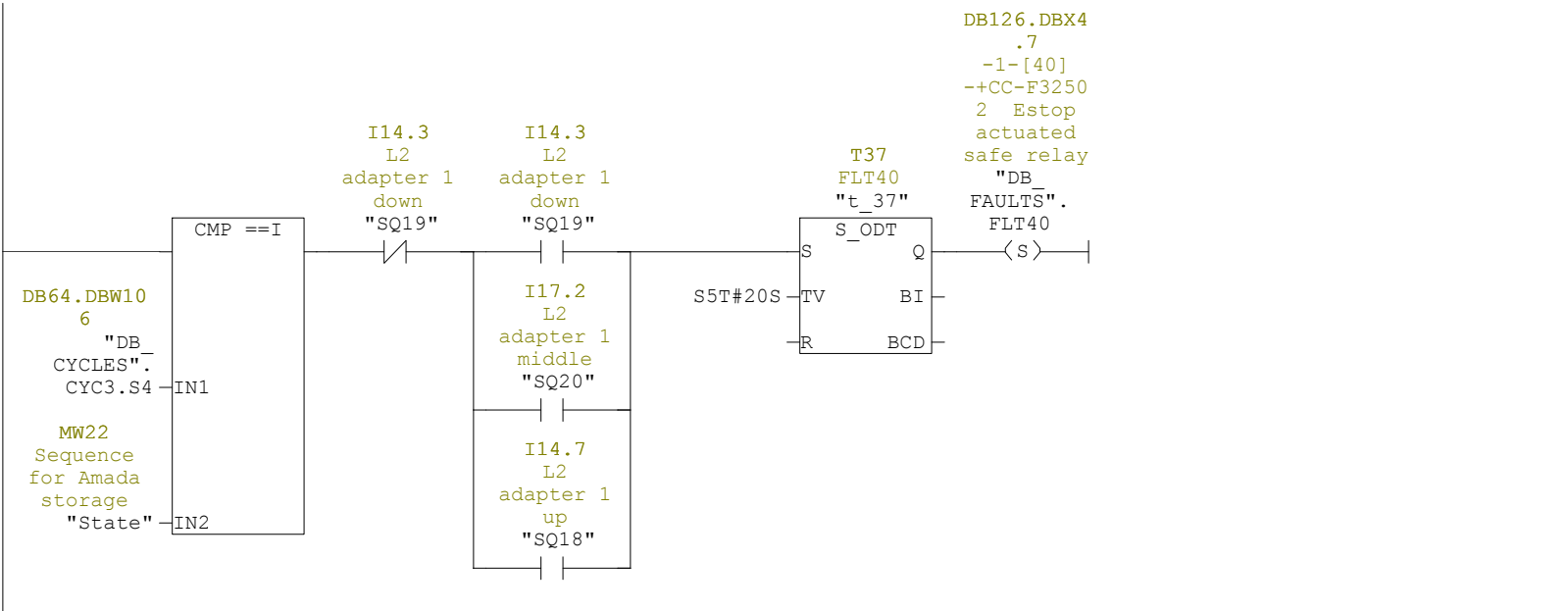
Network: 19

-1- * Fault 37 *



Network: 20

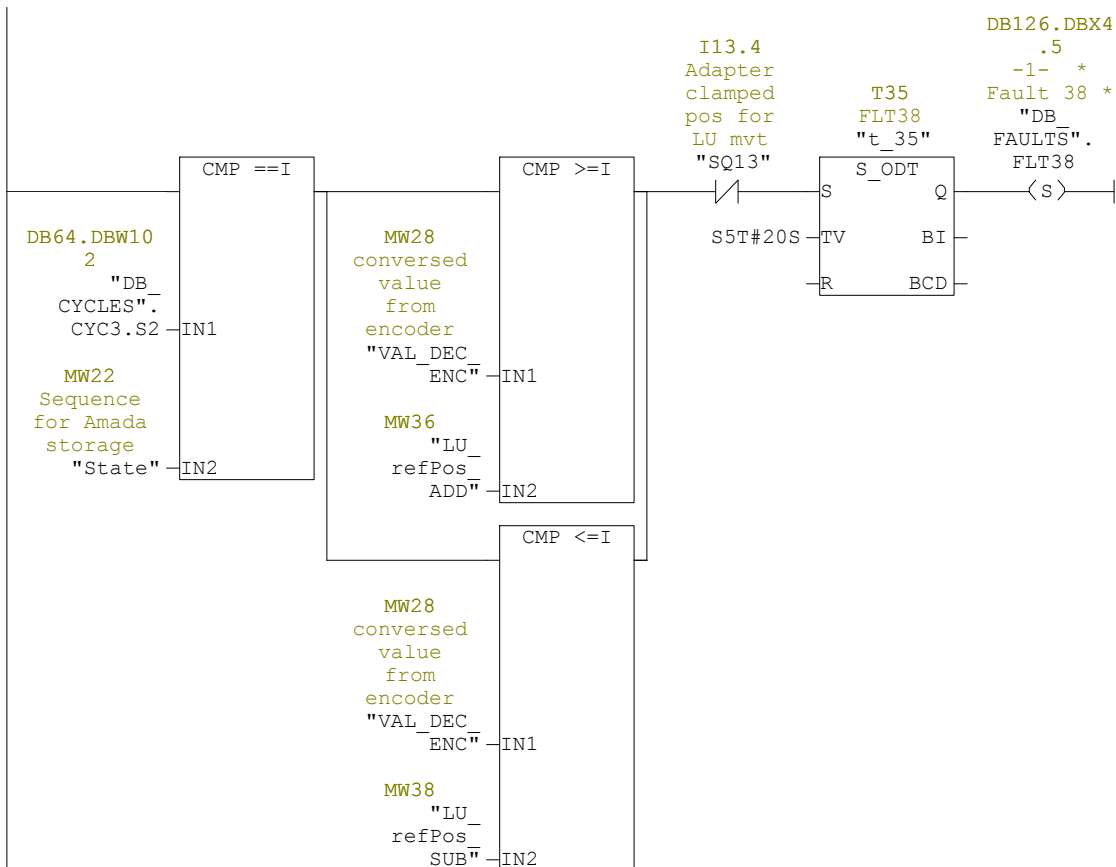
-1-[12] - Insurubare tool 3 NOK



Network: 21	-1-[51]	-SS	Prezenta surub in surubelnita neconform
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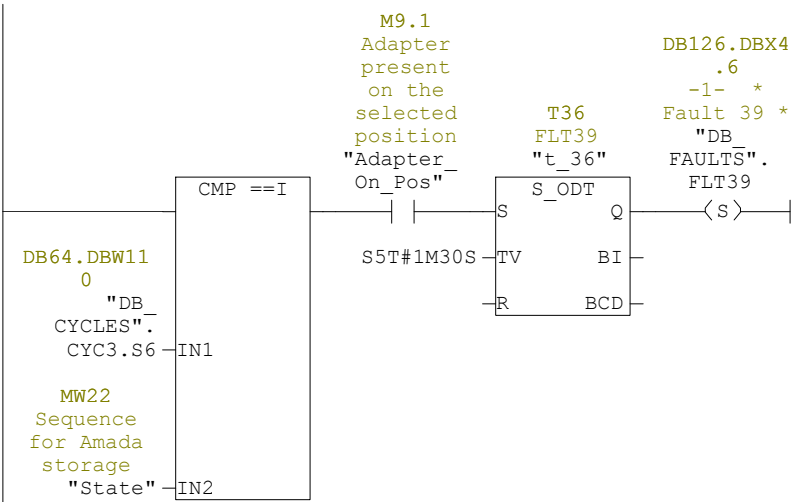


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Network: 22      TIMEOUT Z AXIS - not moving
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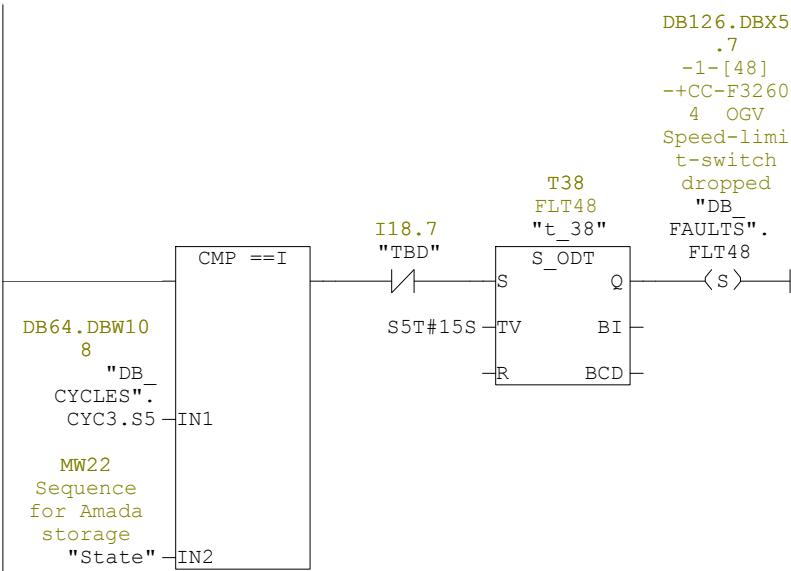
Network: 23

FLT39



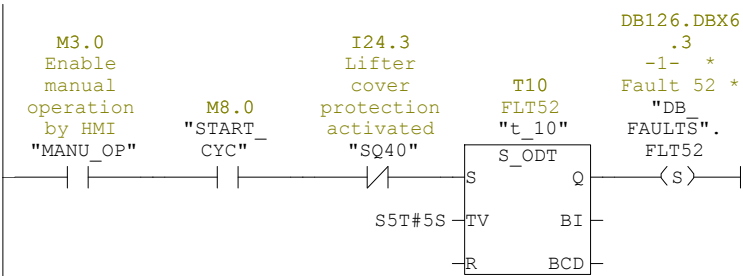
Network: 24

FLT48



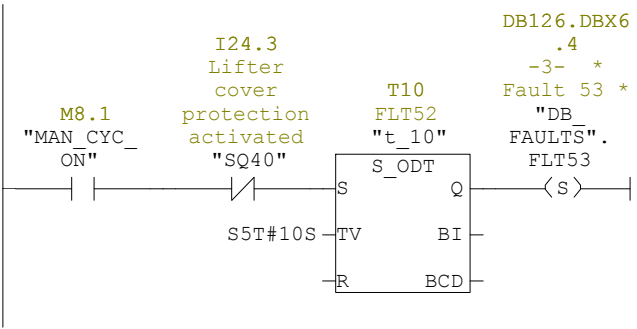
Network: 25

-1-[52] -SS Griper in pozitia deschis timp deapait



Network: 26

FLT52



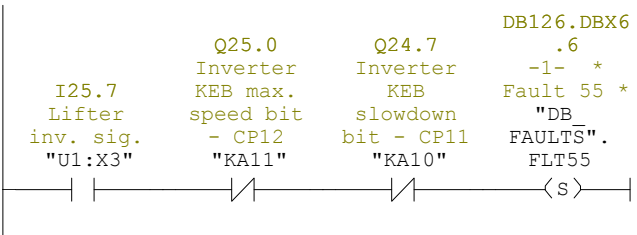
Network: 27

-1- * Fault 54 *



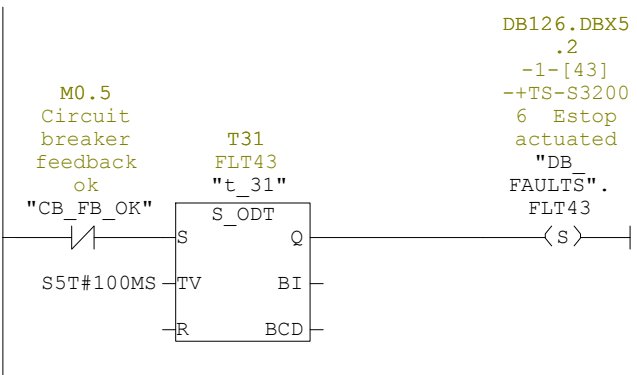
Network: 28

-1- * Fault 55 *



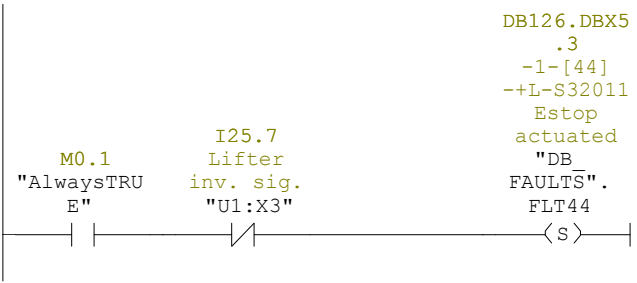
Network: 29

-1-[43] -+TS-S32006 Estop actuated



Network: 30

-1-[44] -+L-S32011 Estop actuated



Network: 31

-1- * Fault 98 *



Network: 32

-1- * Fault 109 *

