

FC60 - <offline>

"FC\_BASIC\_SIGN"

Name:

Author:

Time stamp Code:

Lengths (block/logic/data):

Family:

Version: 0.1

Block version: 2

11/21/2022 04:45:02 PM

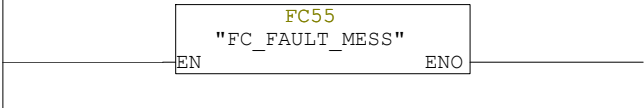
09/09/2022 01:03:46 PM

00288 00162 00008

Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETVAL	Int	0.0	
FLT_NO	Int	2.0	
RETURN		0.0	
RET_VAL		0.0	

Block: FC60

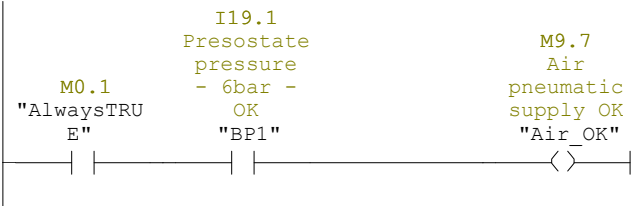
Network: 1      Supply voltage OK



Network: 2      Supply voltage OK



Network: 3      Air pneumatic supply OK



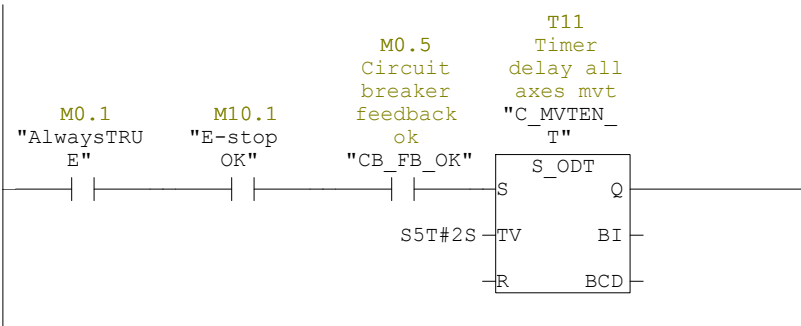
Network: 4



Network: 5      Circuit breaker feedback ok



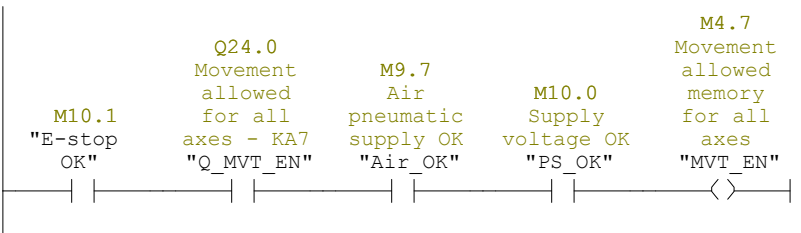
Network: 6      delay enable axis mvt



Network: 7      axis mvt enabled



Network: 8      Movement allowed memory for all axes

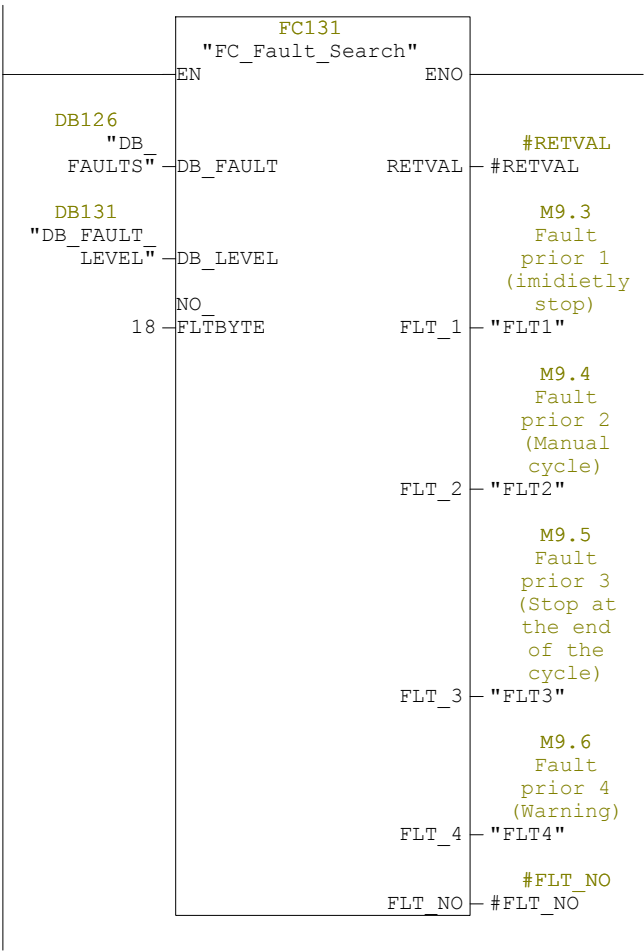


Network: 9

Lifter Z exceeding travel limits

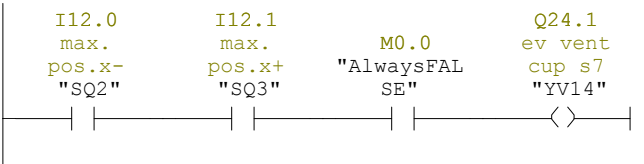


Network: 10



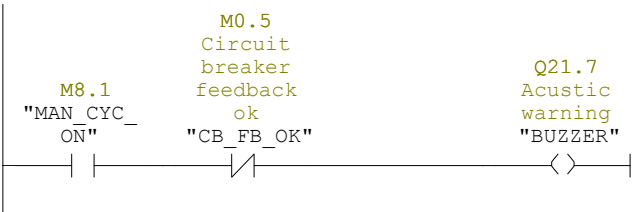
Network: 11

event cup s7

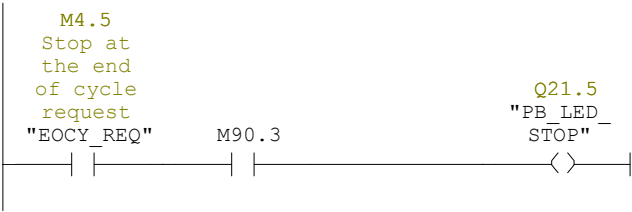


Network: 12

Acoustic warning



Network: 13



Network: 14



Network: 15

