

FC65 - <offline>

"FC_HMI"

Name:

Author:

Family:

Version: 0.1

Block version: 2

Time stamp Code:

Interface:

11/08/2022 12:41:34 PM

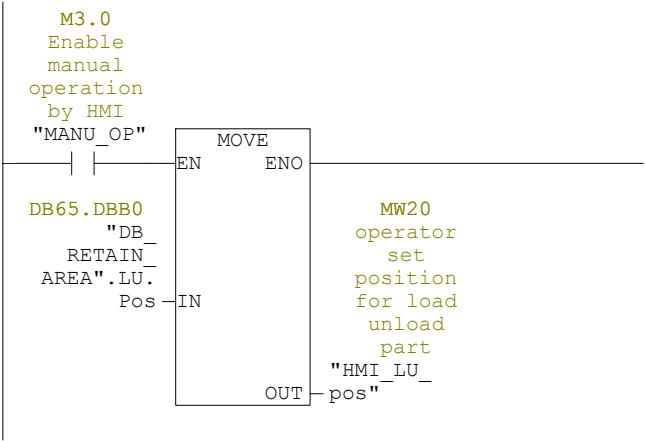
09/29/2022 03:03:39 PM

Lengths (block/logic/data): 01286 01126 00002

Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

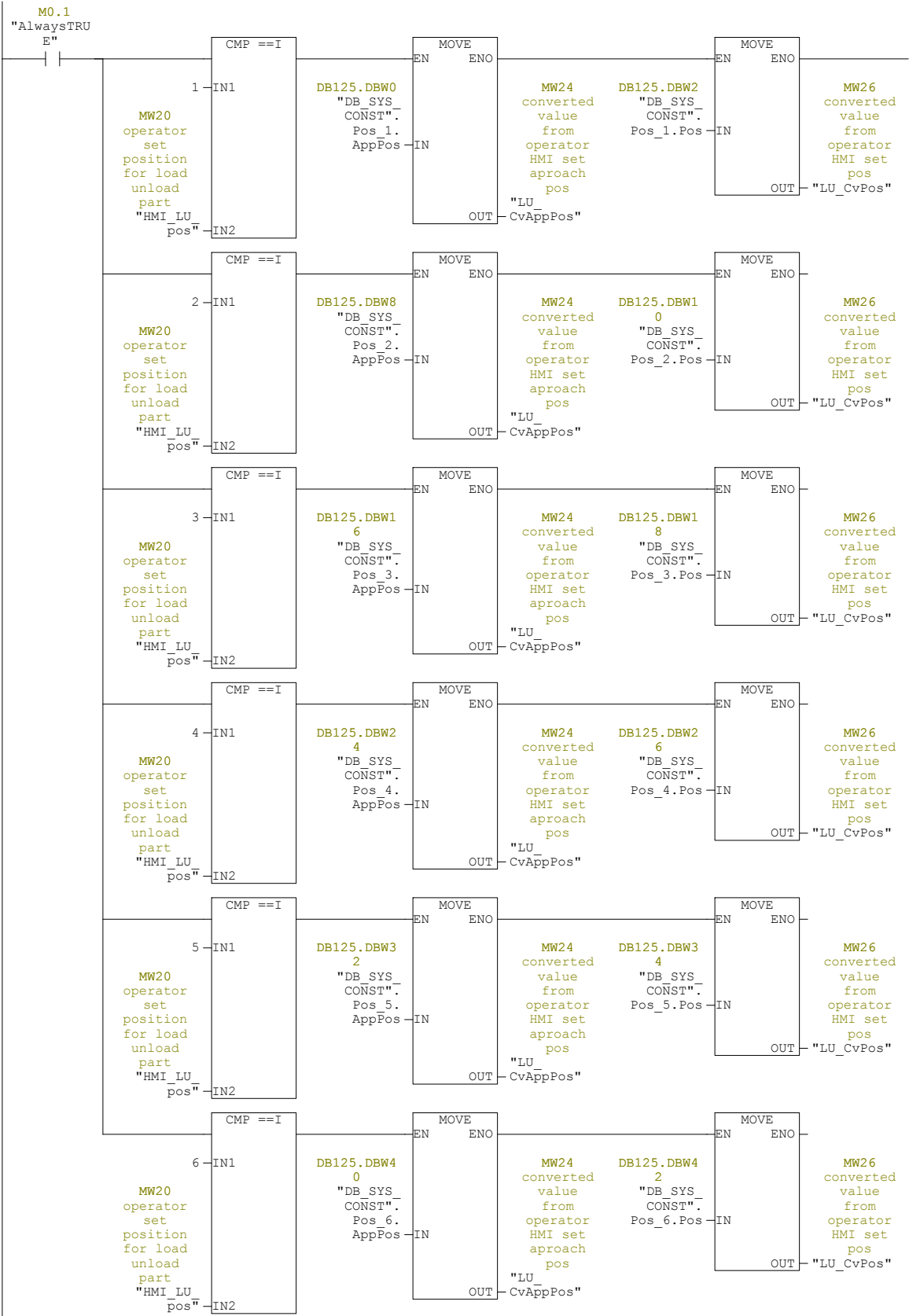
Block: FC65

Network: 1



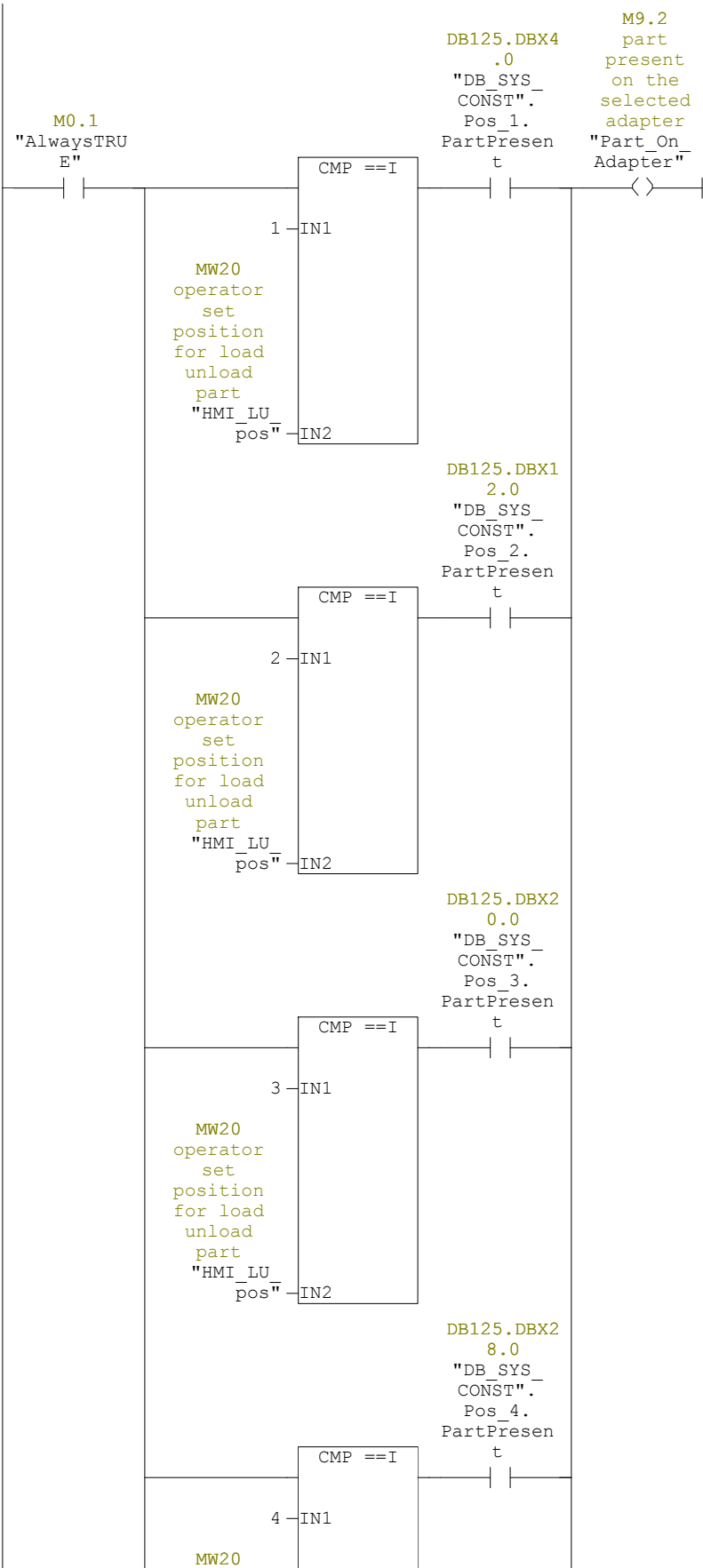
Network: 2

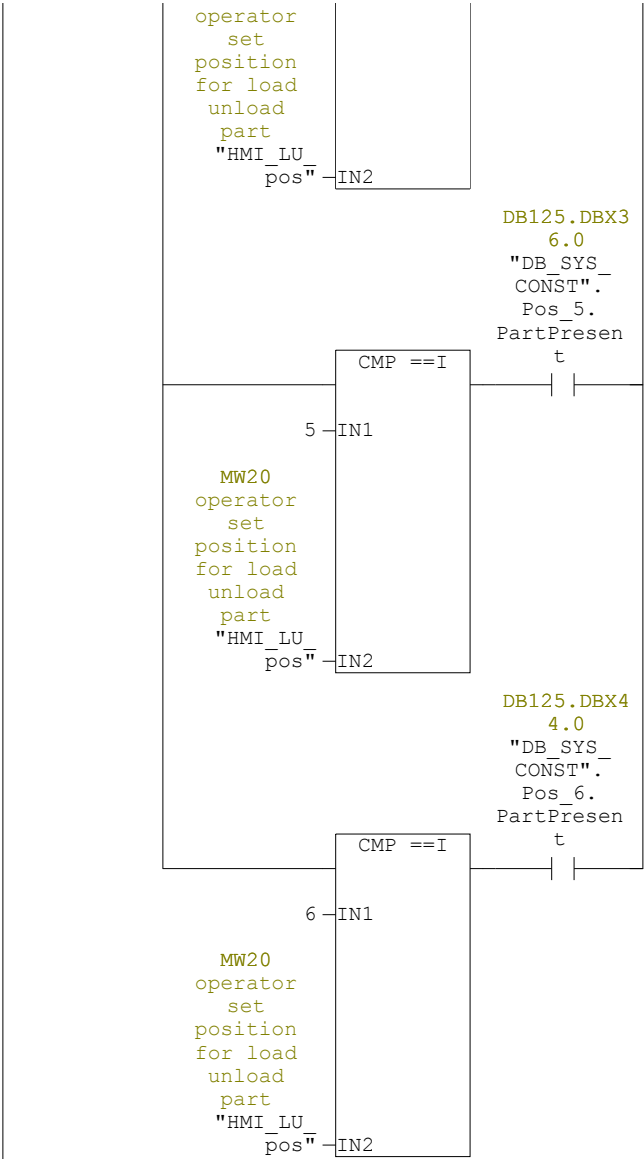
choose value for moving to desired adapter pos



Network: 3

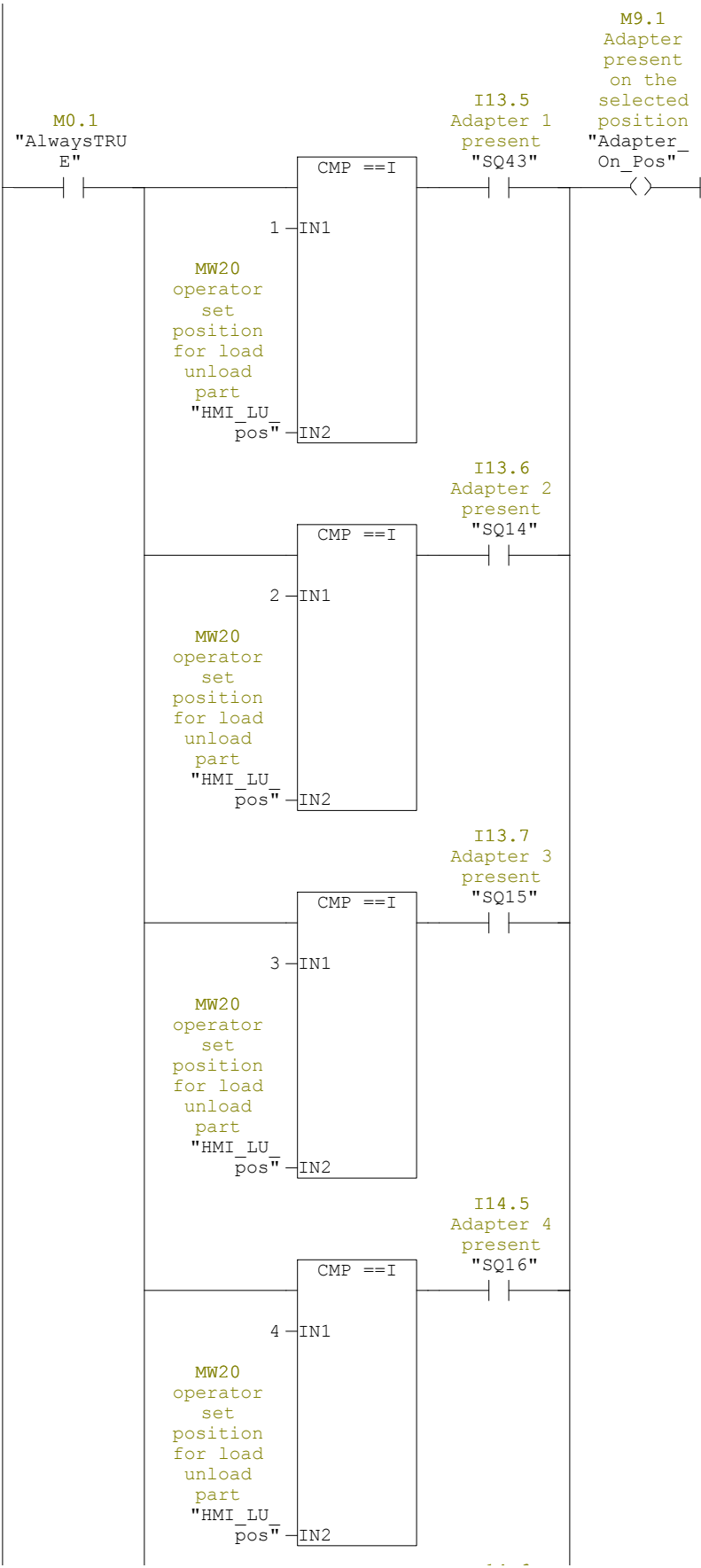
Part present on the selected adapter

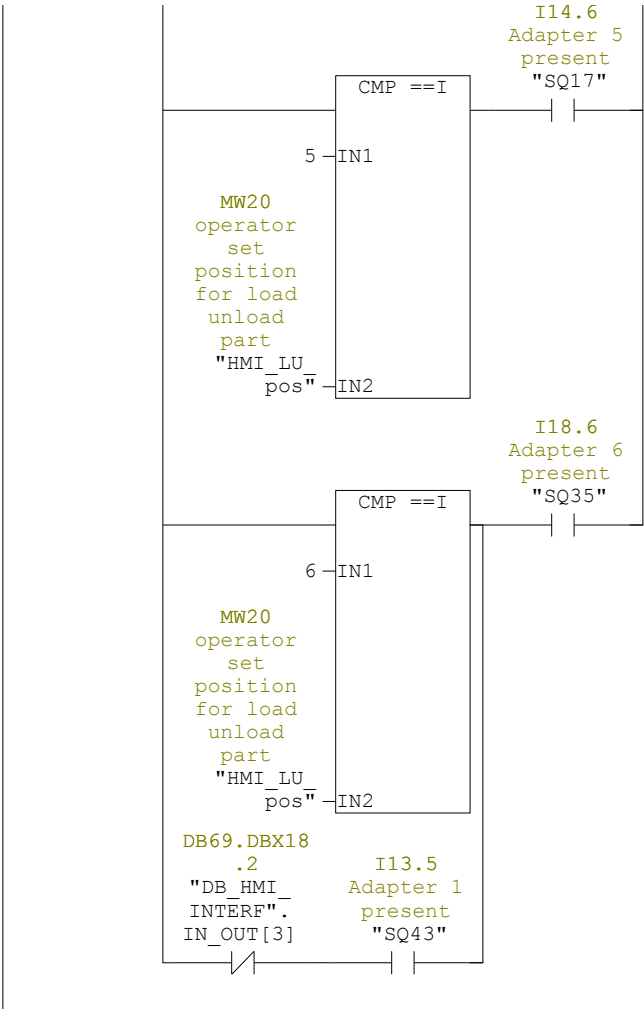




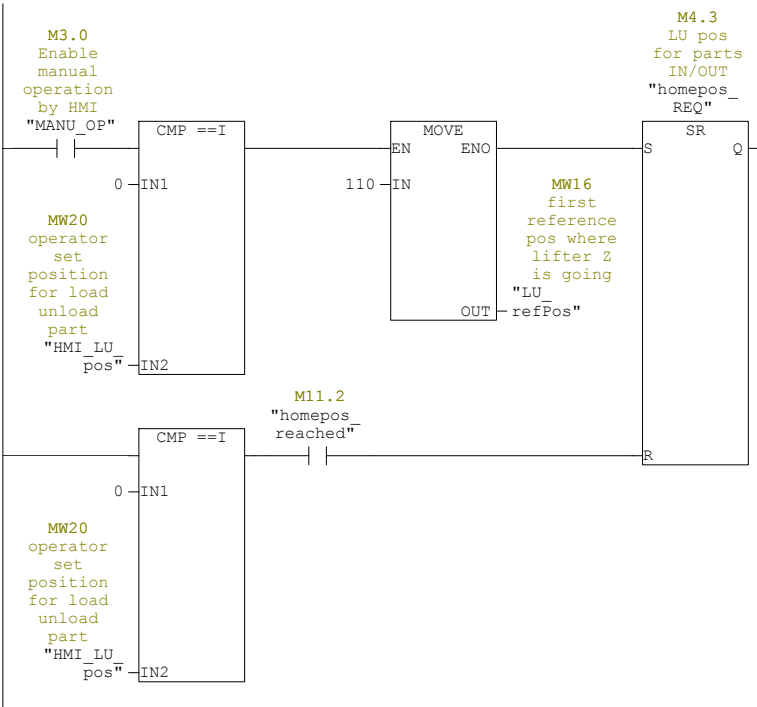
Network: 4

part present on the selected adapter



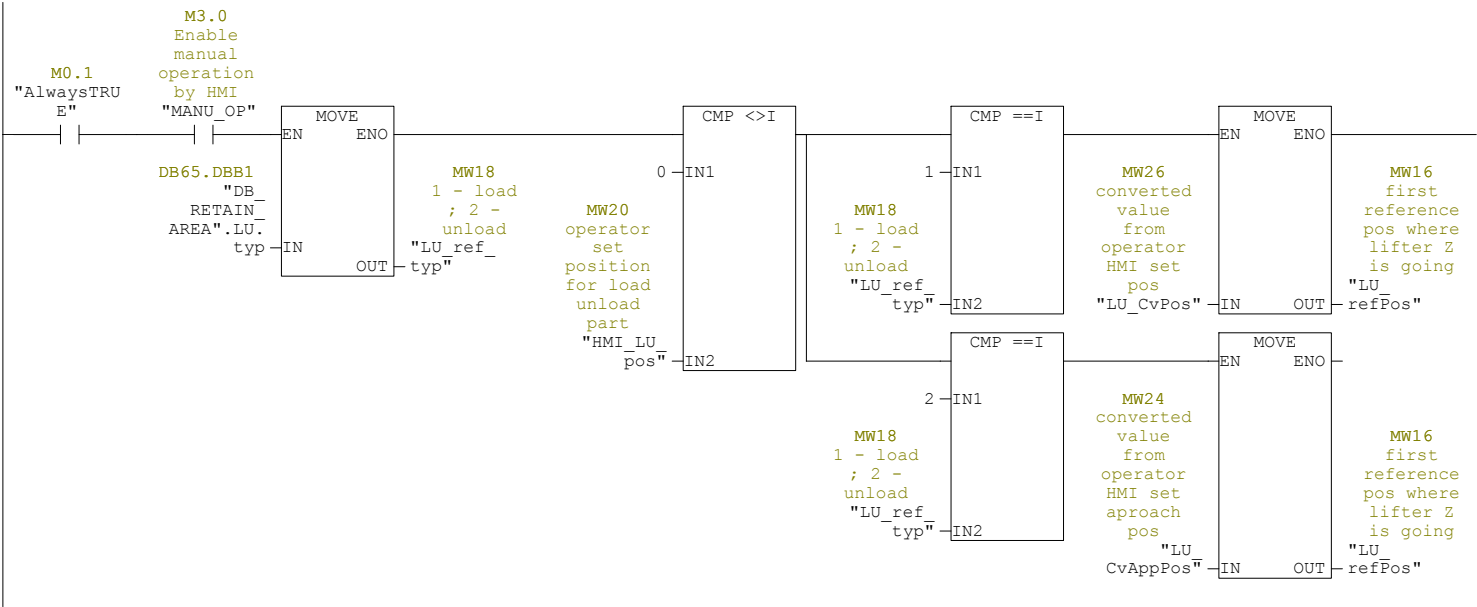


Network: 5 homepos value from HMI



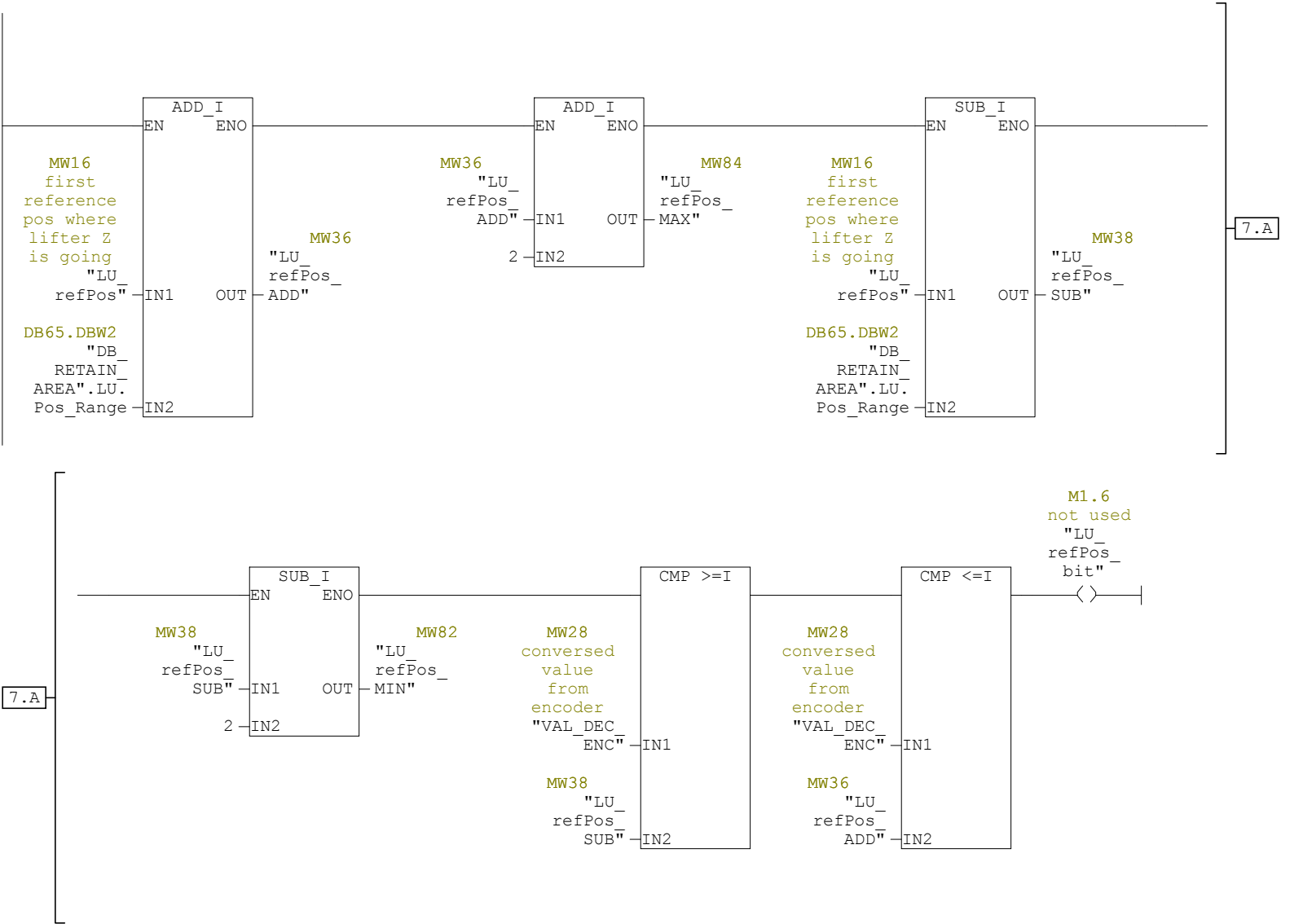
Network: 6

choose mode: load/unload first position going to



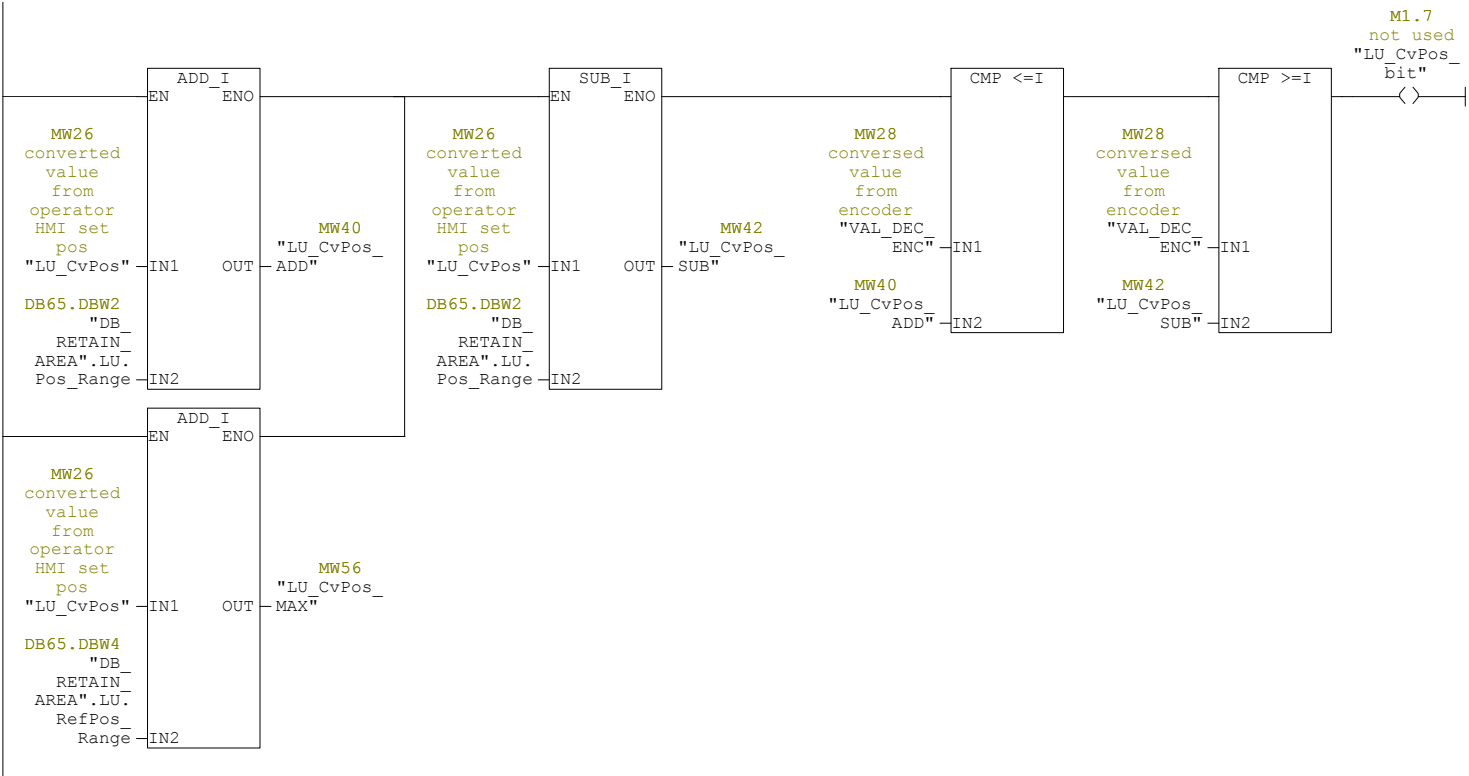
Network: 7

range - ref position



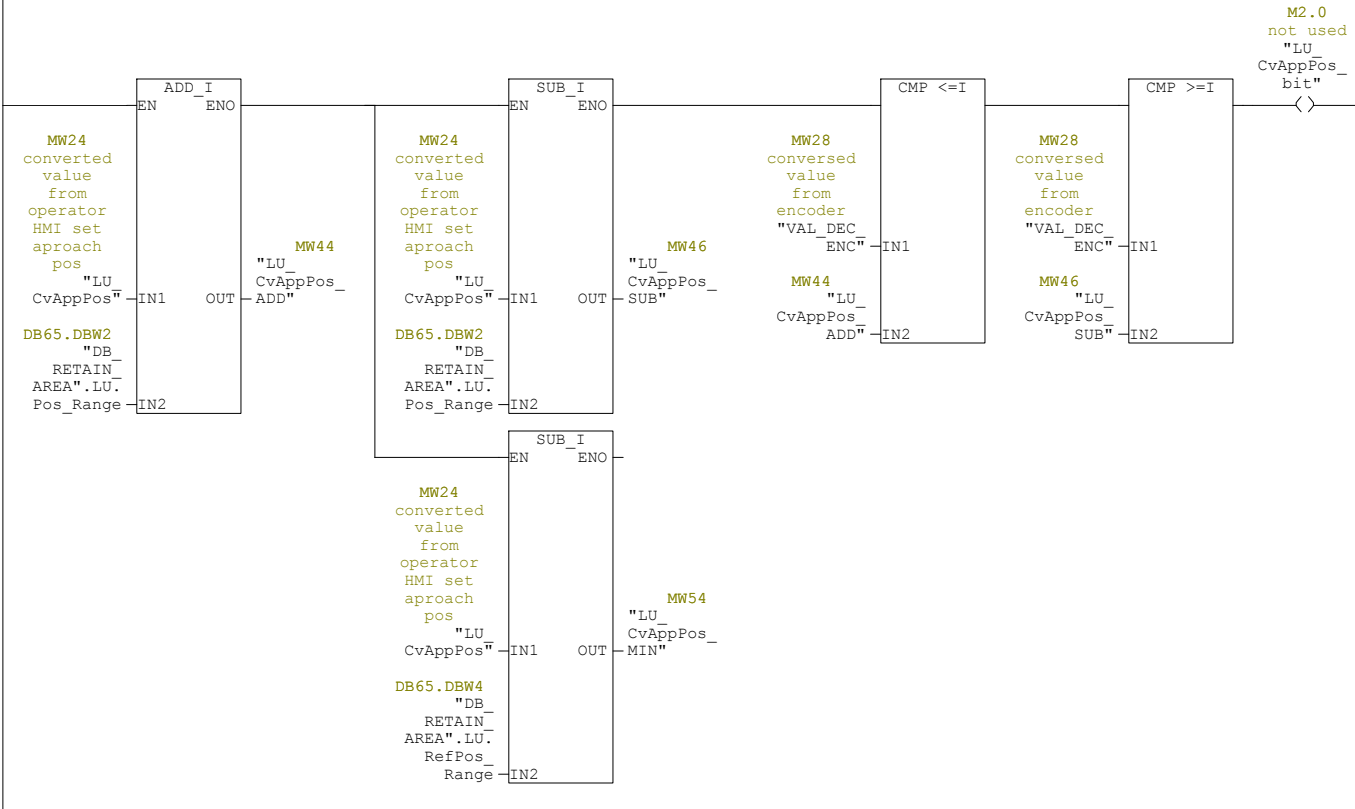
Network: 8

range - load position



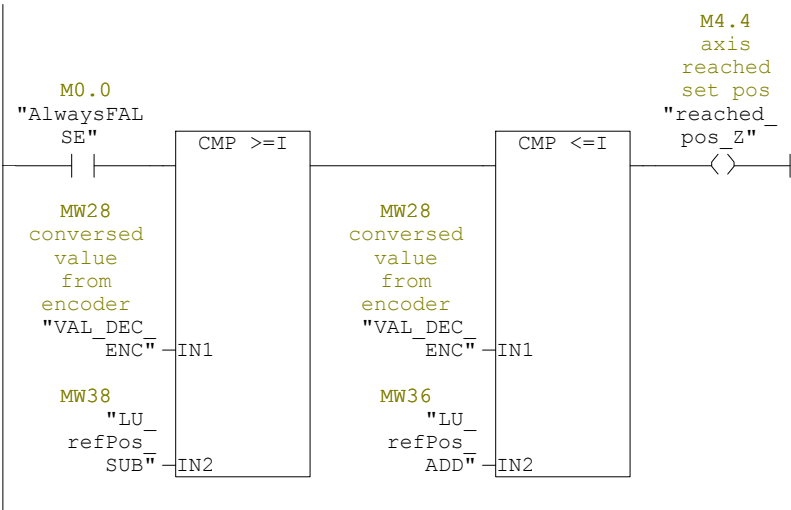
Network: 9

range - unload position



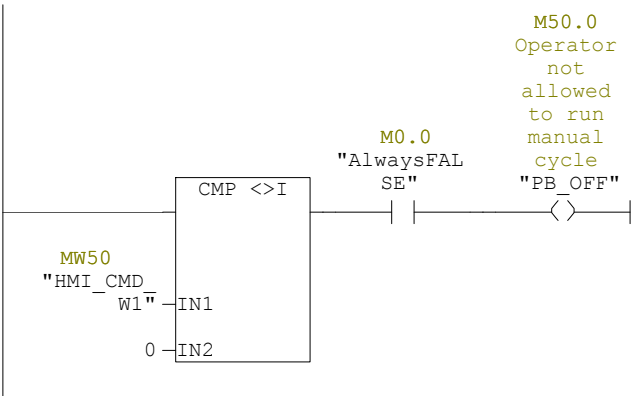
Network: 10

axis reached set pos



Network: 11

Operator not allowed to run manual cycle



Network: 12

