

FC60 - <offline>

"FC\_BASIC\_SIGN"

Name:

Author:

Time stamp Code:

Lengths (block/logic/data):

Family:

Version: 0.1

Block version: 2

10/07/2022 04:32:31 PM

09/09/2022 01:03:46 PM

00242 00126 00008

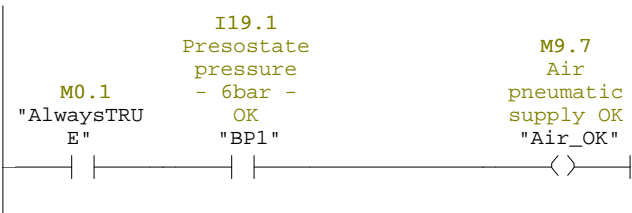
Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETVAL	Int	0.0	
FLT_NO	Int	2.0	
RETURN		0.0	
RET_VAL		0.0	

Block: FC60

Network: 1      Supply voltage OK



Network: 2      Air pneumatic supply OK



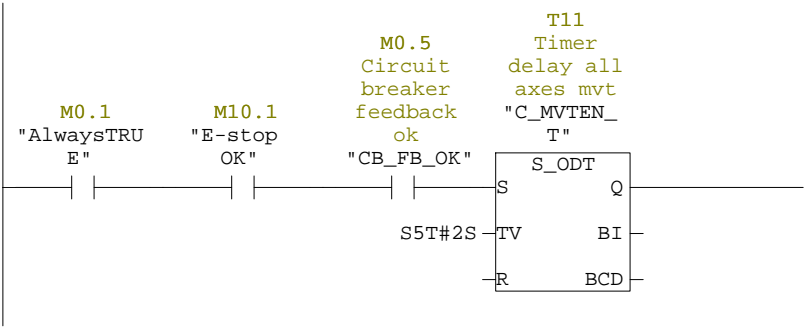
Network: 3



Network: 4



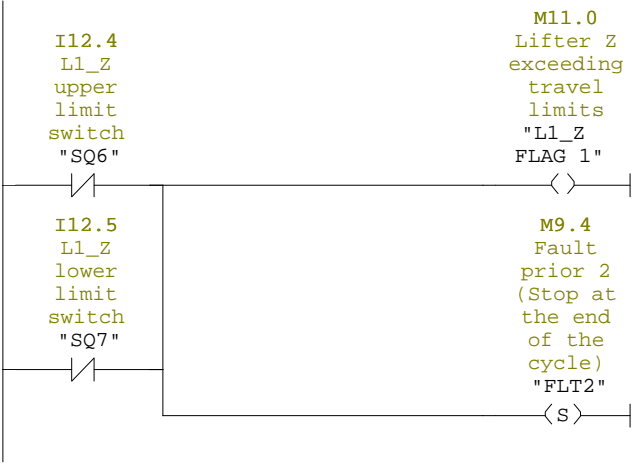
Network: 5      delay enable axis mvt



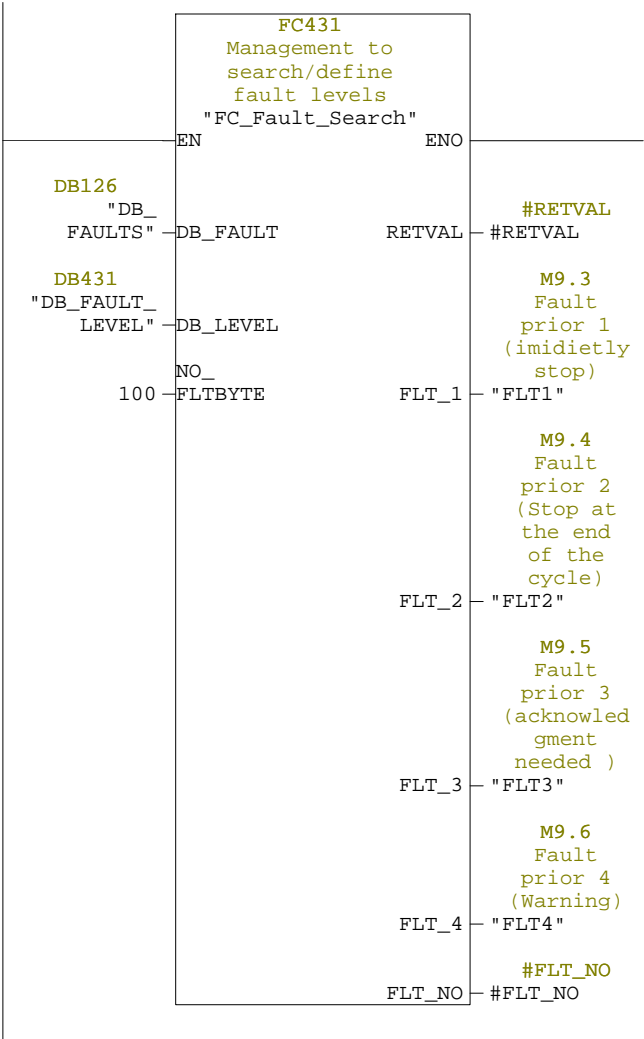
Network: 6      axis mvt enabled



Network: 7      Lifter Z exceeding travel limits



Network: 8

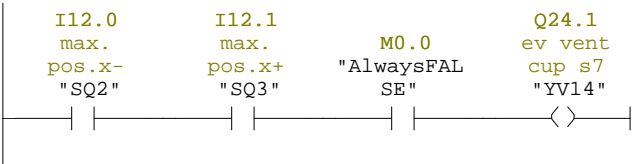


Network: 9



Network: 10

ev vent cup s7



Network: 11

