FC73 - <offline>

"FC_MAN_UNLOAD"

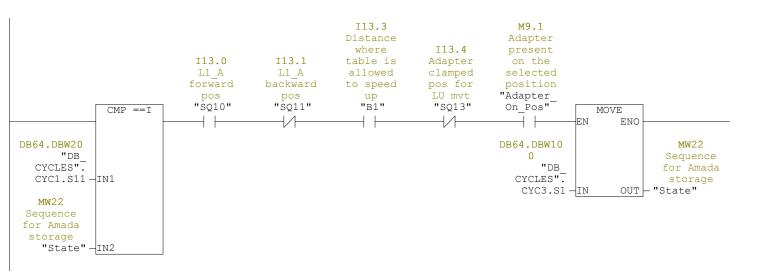
Name: Family:
Author: Version: 0.1
Block version: 2
Time stamp Code: 11/21/2022 04:35:25 PM
Interface: 11/07/2022 08:58:41 AM

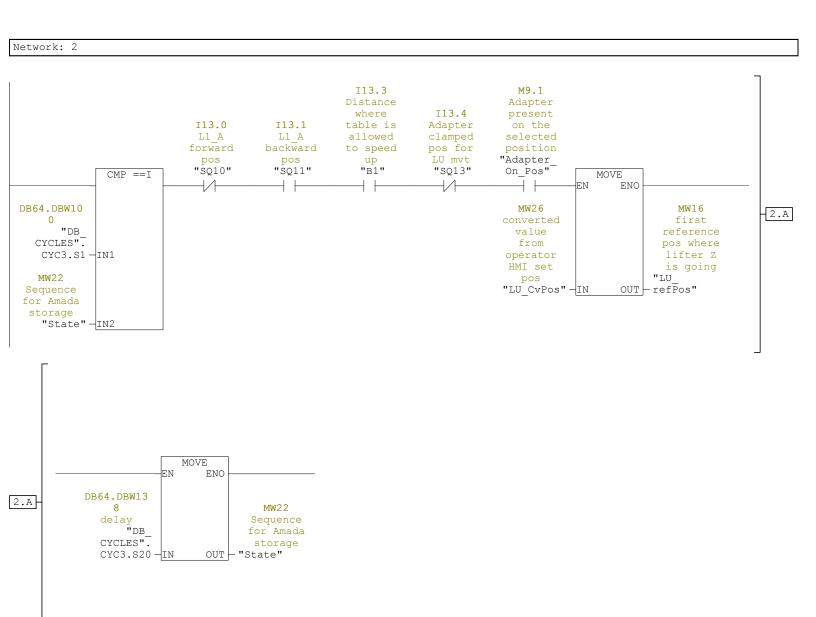
Lengths (block/logic/data): 00766 00626 00002

Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

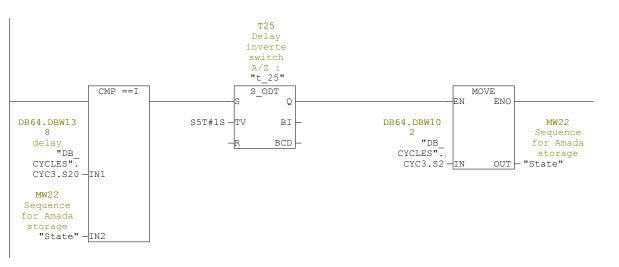
Block: FC73

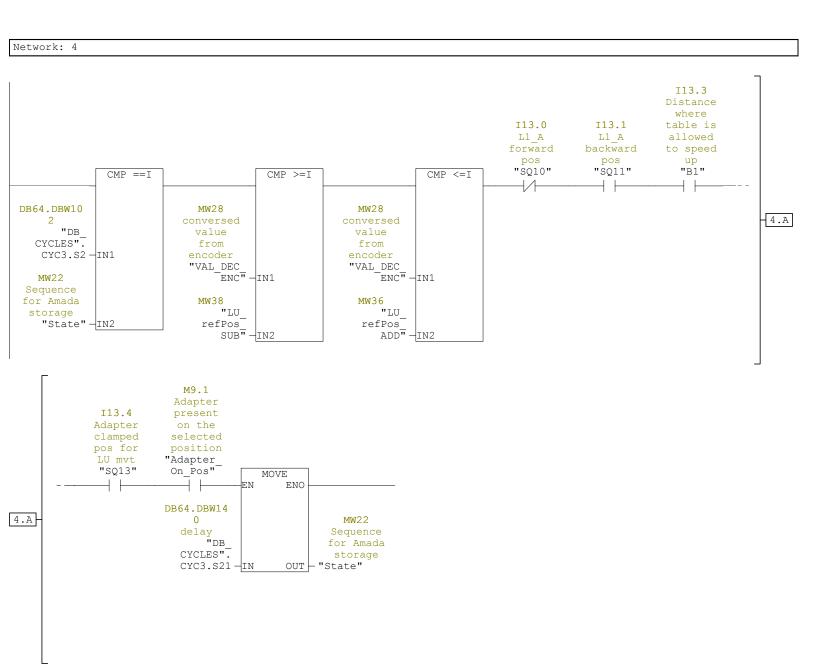
Network: 1



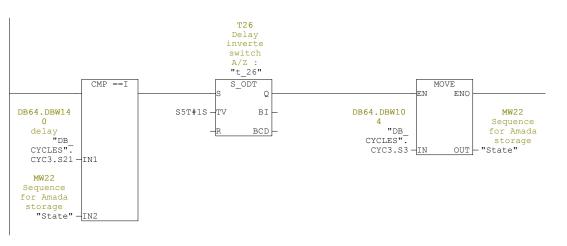




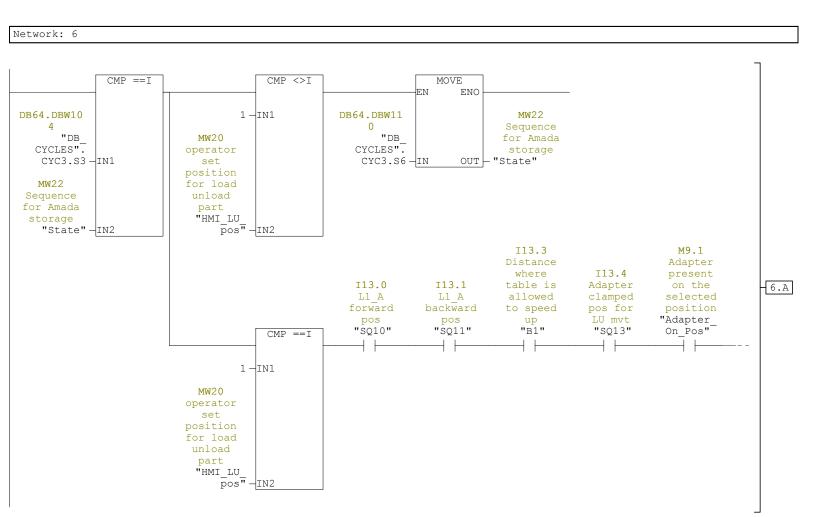


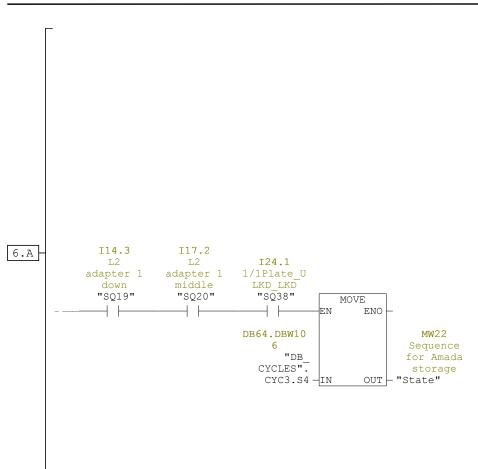


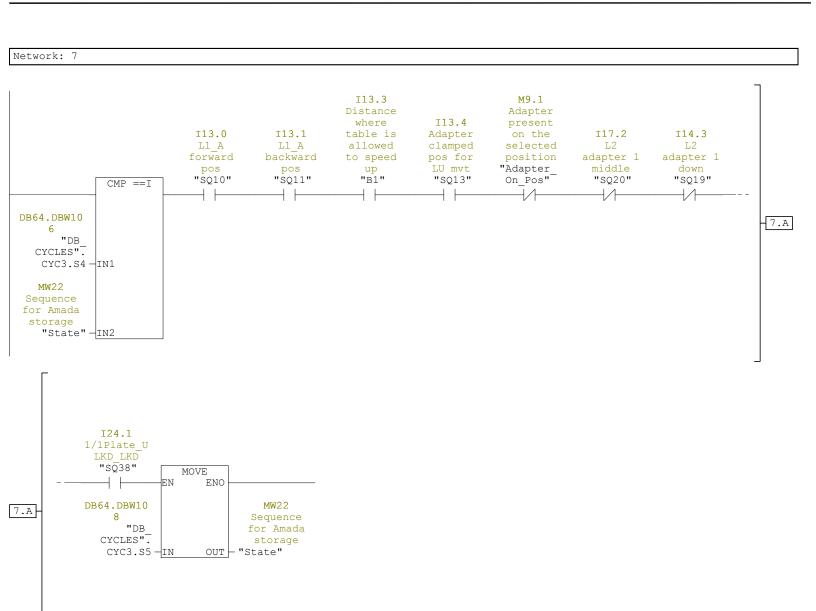


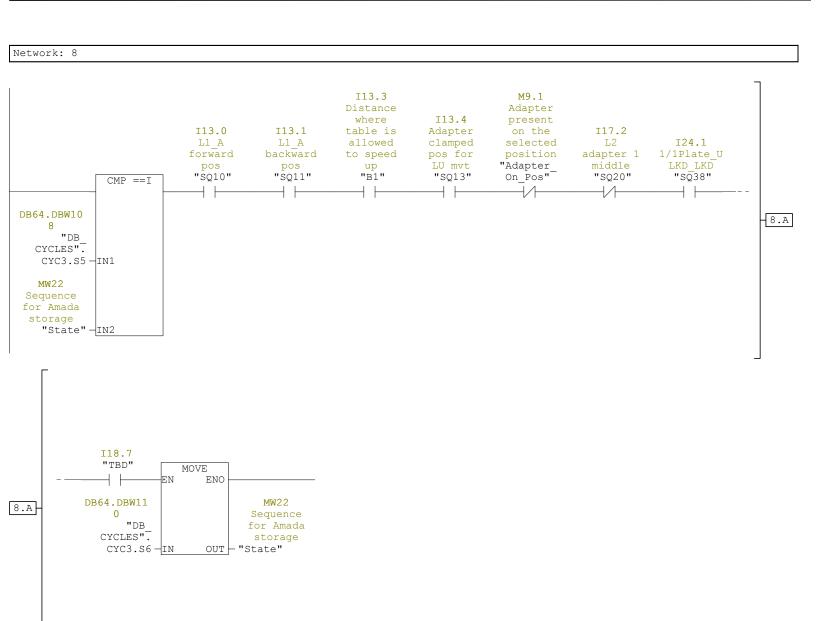


Lifter_Amada\
SIMATIC 300\CPU 315\...\FC73 - <offline>

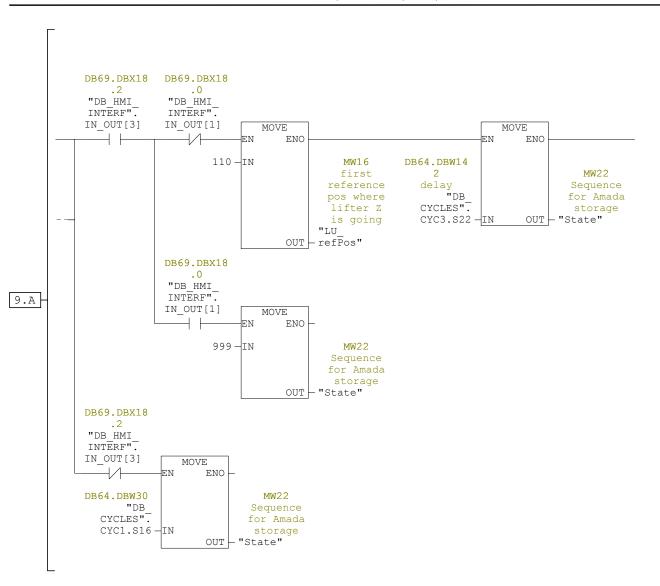








Network: 9 I13.3 M9.1 Distance Adapter I13.4 where present I13.0 I13.1 table is Adapter on the L1_A L1_A allowed clamped selected forward backwardto speed pos for position "Adapter_ On_Pos" up "B1" LU mvt "SQ13" pos pos "SQ11" "SQ10" CMP ==I M105.0 DB64.DBW11 adapter 1 "DB_CYCLES". back sensor "SQ42 mem" CYC3.S6-IN1 CMP ==I -√-MW22 Sequence for Amada 1-IN1 MW20 storage "State" -IN2 operator set 9.A position for load unload part
"HMI_LU_
pos"-IN2



Network: 10 Delay inverte switch A/Z

