FC62 - <offline>

"FC_LIFTER_AZ"

Name: **Family:**
Author: **Version:** 0.1
Block version: 2
Time stamp Code: 10/07/2022 03:59:56 PM
Interface: 09/13/2022 12:45:37 PM
Lengths (block/logic/data): 00610 00460 00006

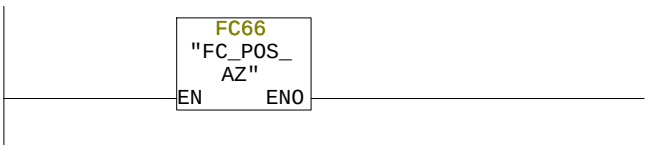
Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
val_tmp	Int	0.0	
abs_val_tmp	Int	2.0	
RETURN		0.0	
RET_VAL		0.0	

Block: FC62

L1_A - table axis for load unload parts
L2_Z - table axis moving up/down

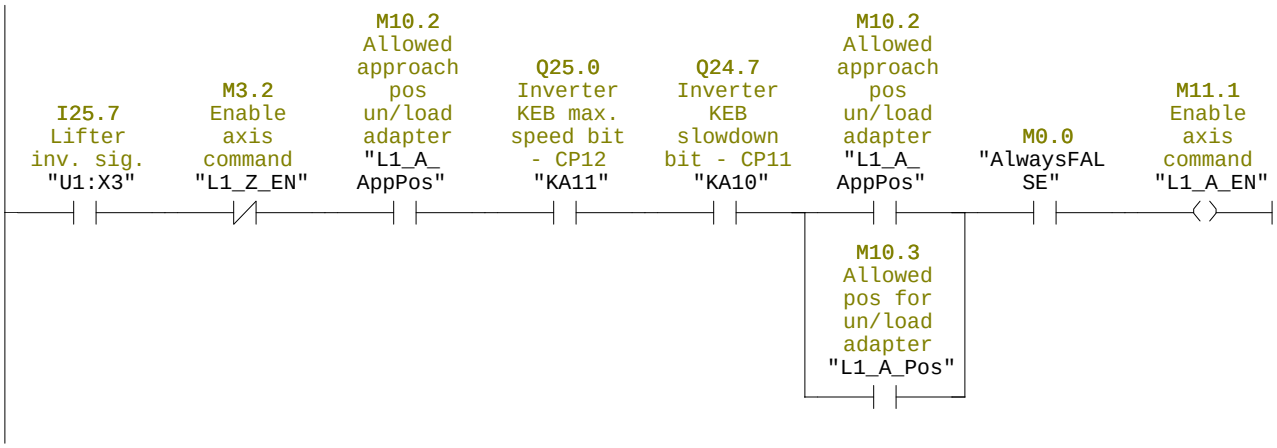
3 fixed speeds from inverter:
For L1_Z: S1 - 10Hz
S2 - 30Hz
For L1_A: S1+S2 - 5Hz

Network: 1

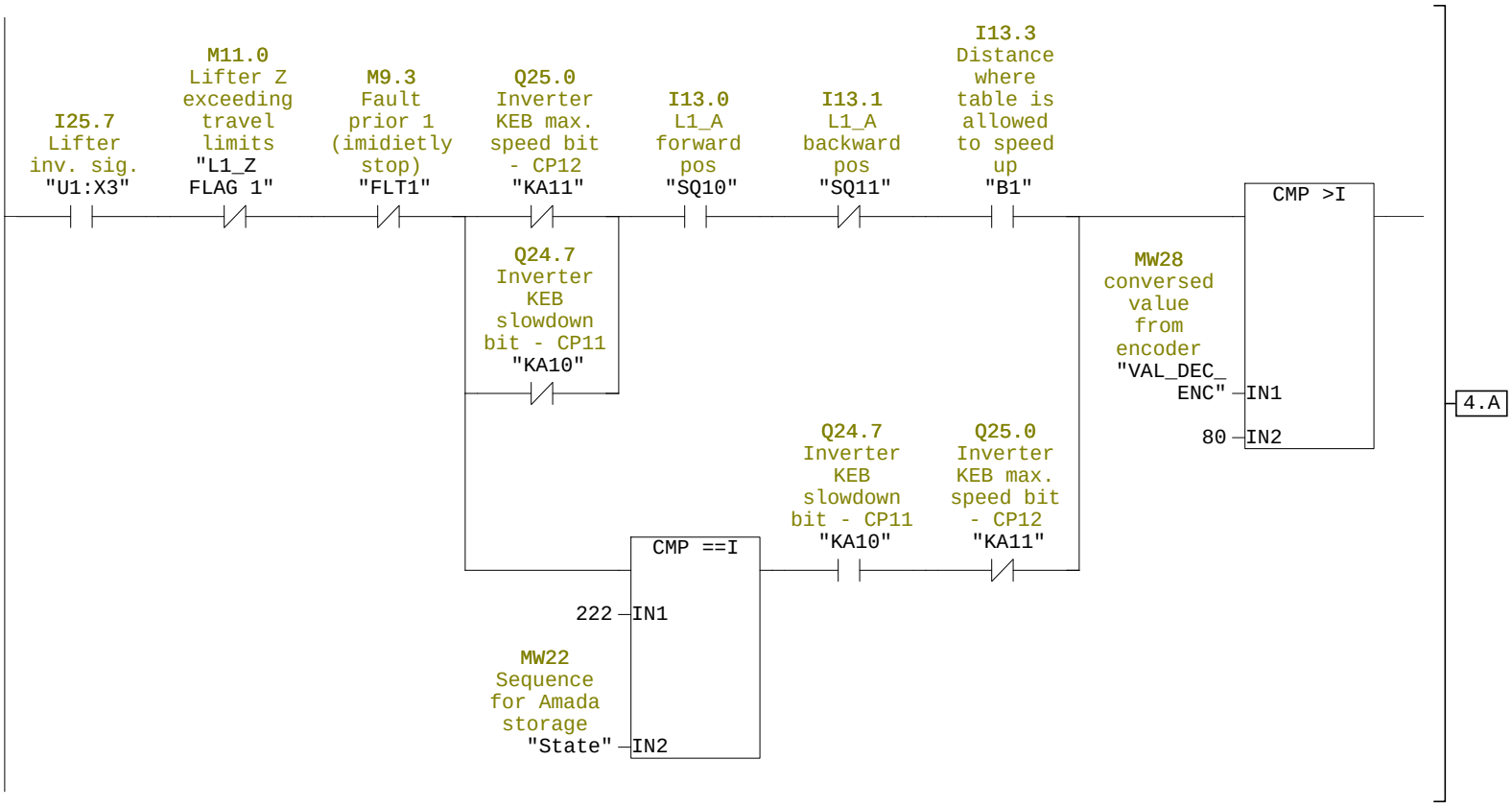


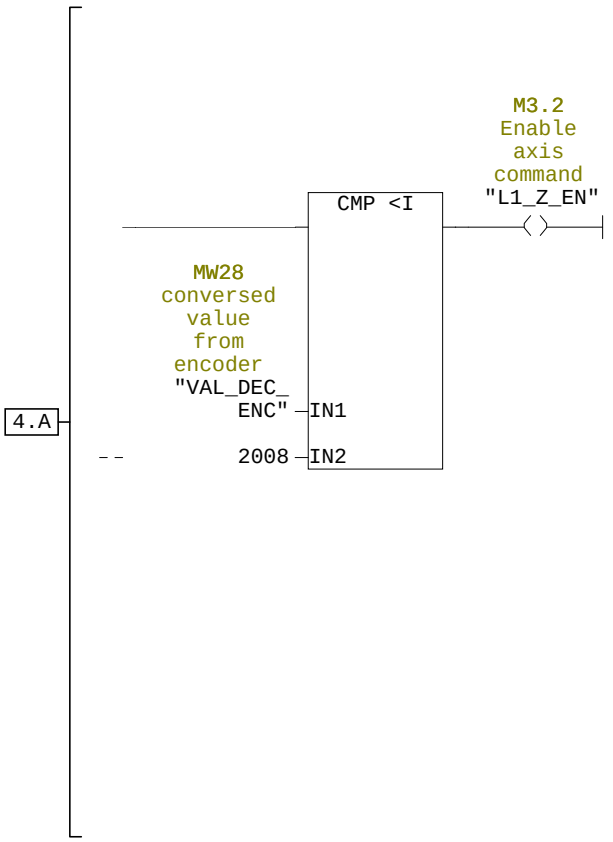
Network: 2 ====Lifter L1 motor command=====

Network: 3 Enable axis L1_B command



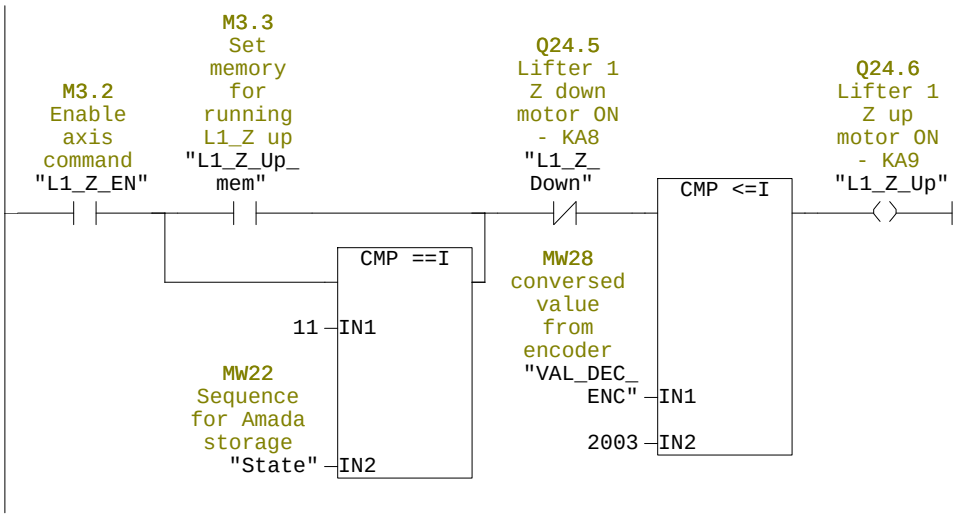
Network: 4 Enable axis L1_Z command



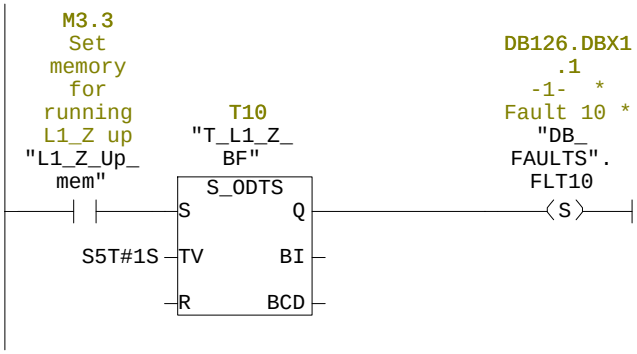


Network: 5

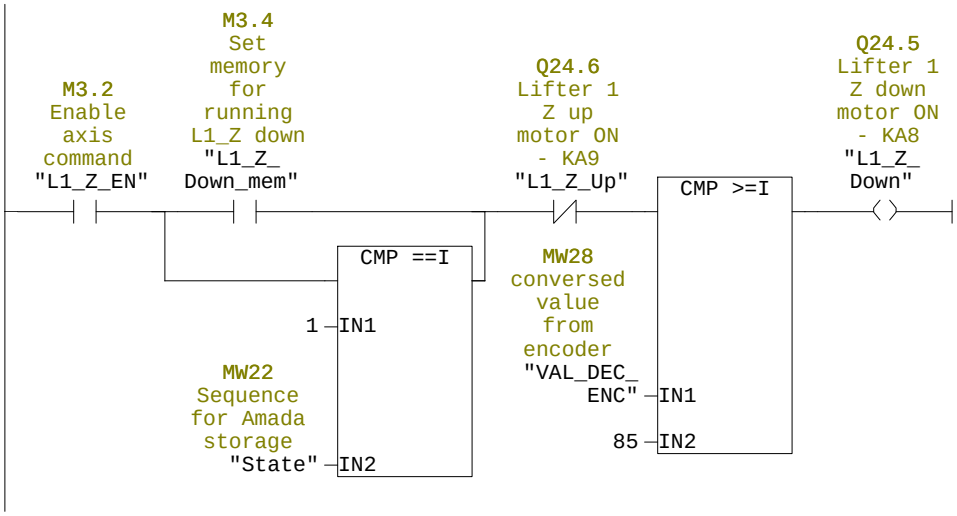
Network: 6 L1_Z motor on up - KA9



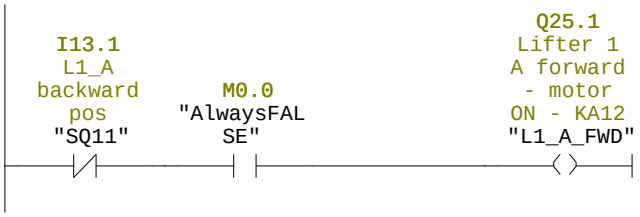
Network: 7 TIMEOUT Z AXIS - not moving



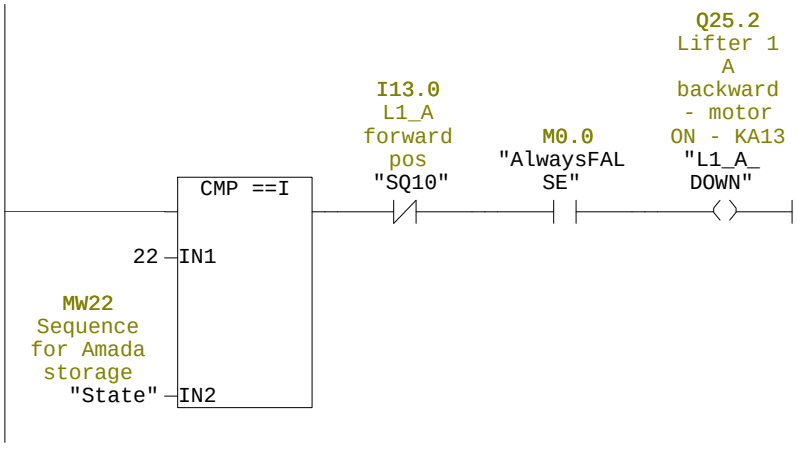
Network: 8 L1_Z motor on down - KA8



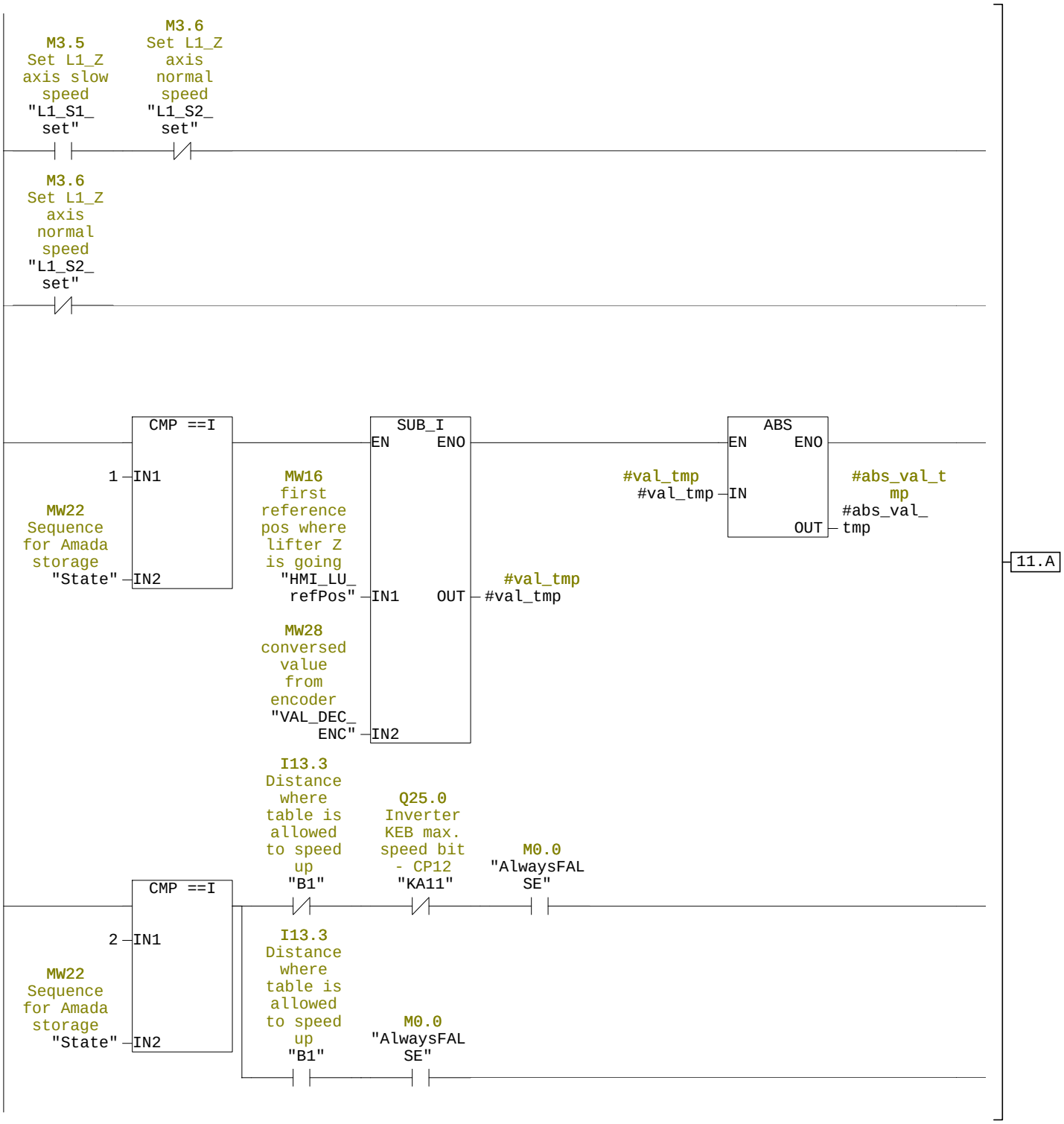
Network: 9 motor L1_A

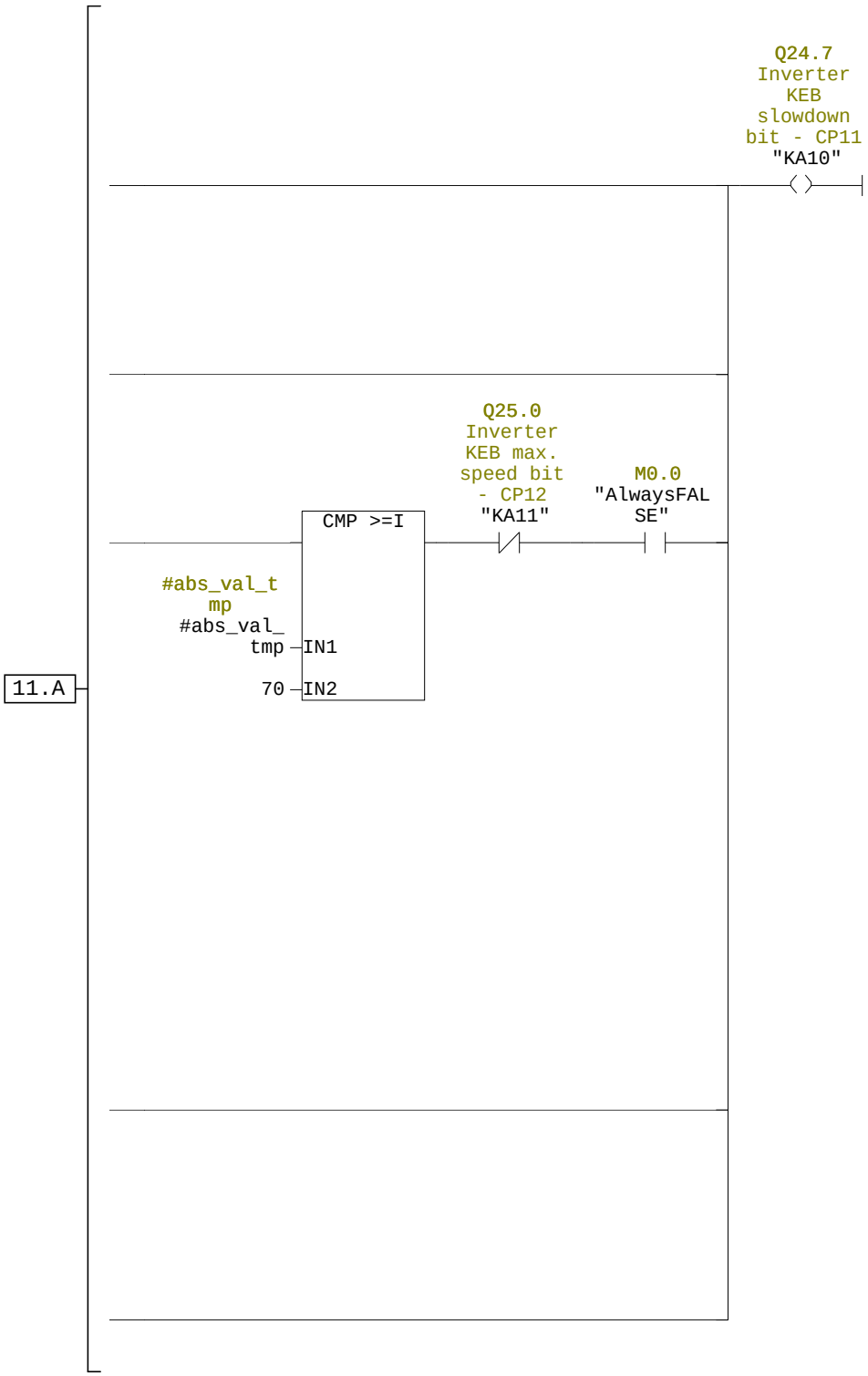


Network: 10 mot L1_A bwd ?

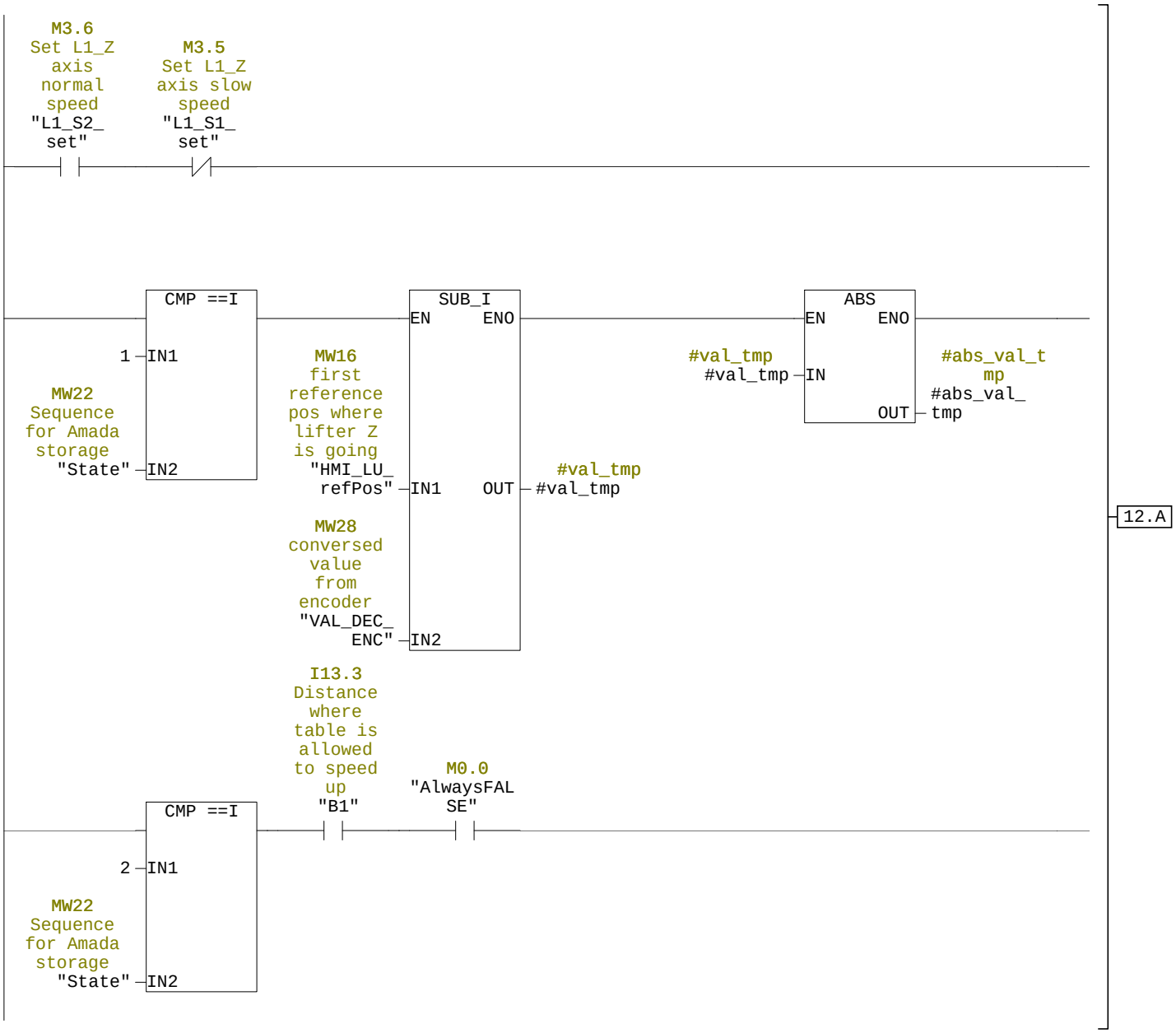


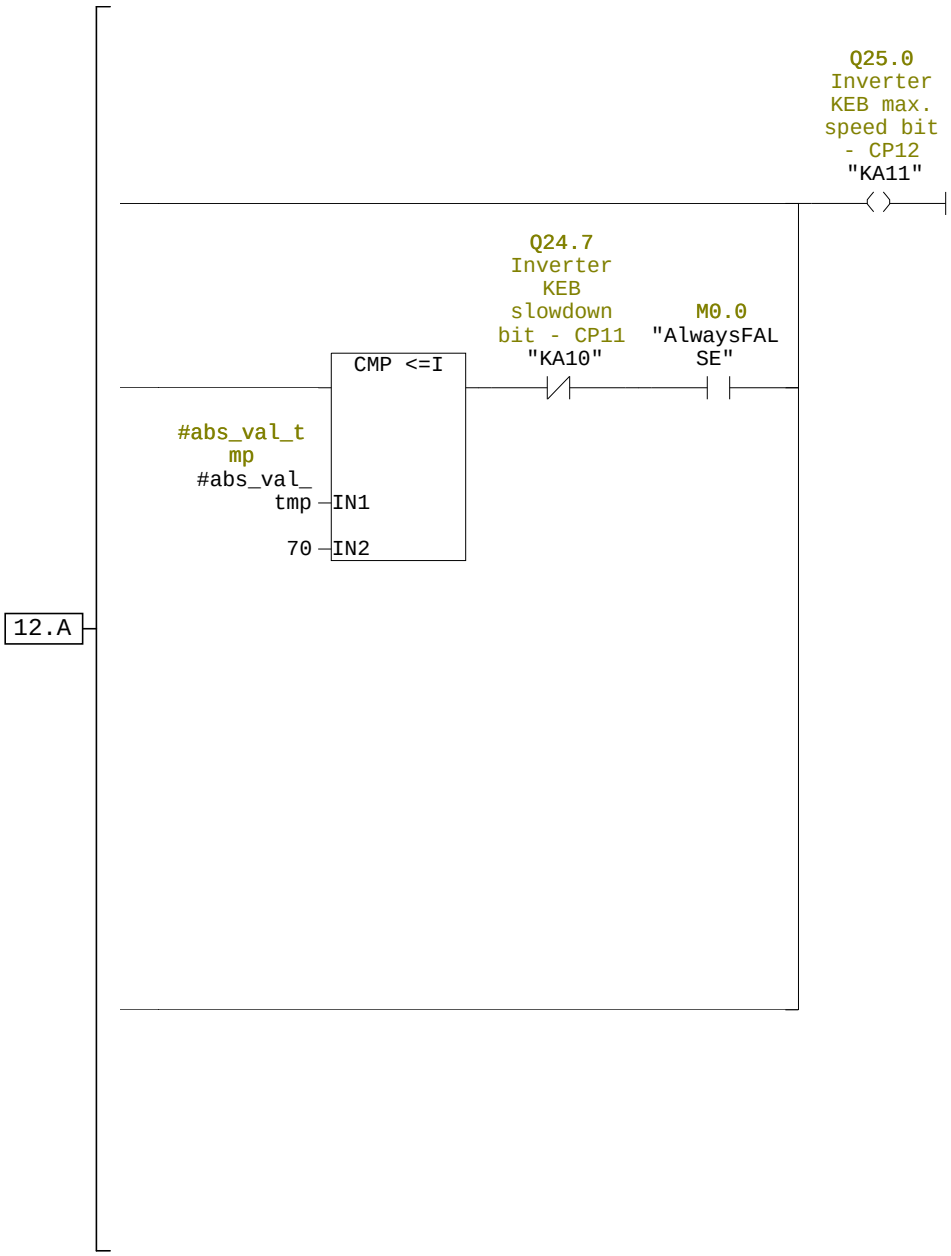
Network: 11 Inverter KEB slowdown bit - CP11




Q24.7
Inverter
KEB
slowdown
bit - CP11
"KA10"
Q25.0
Inverter
KEB max.
speed bit
- CP12
"KA11"
M0.0
"AlwaysFAL
SE"
CMP >=I
#abs_val_t
mp
#abs_val_
tmp
IN1
70
IN2
11.A

Network: 12 Inverter KEB speed type 1 bit - CP12




Q25.0
Inverter
KEB max.
speed bit
- CP12
"KA11"
Q24.7
Inverter
KEB
slowdown
bit - CP11
"KA10"
M0.0
"AlwaysFAL
SE"
CMP <=I
#abs_val_t
mp
#abs_val_
tmp
IN1
70
IN2
12.A