

FC57 - <offline>

"FC_KEB_SPEED"

Name:

Family:

Author:

Version: 0.1

Block version: 2

Time stamp Code:

11/10/2022 09:07:03 AM

Interface:

11/03/2022 04:11:47 PM

Lengths (block/logic/data):

00842 00712 00008

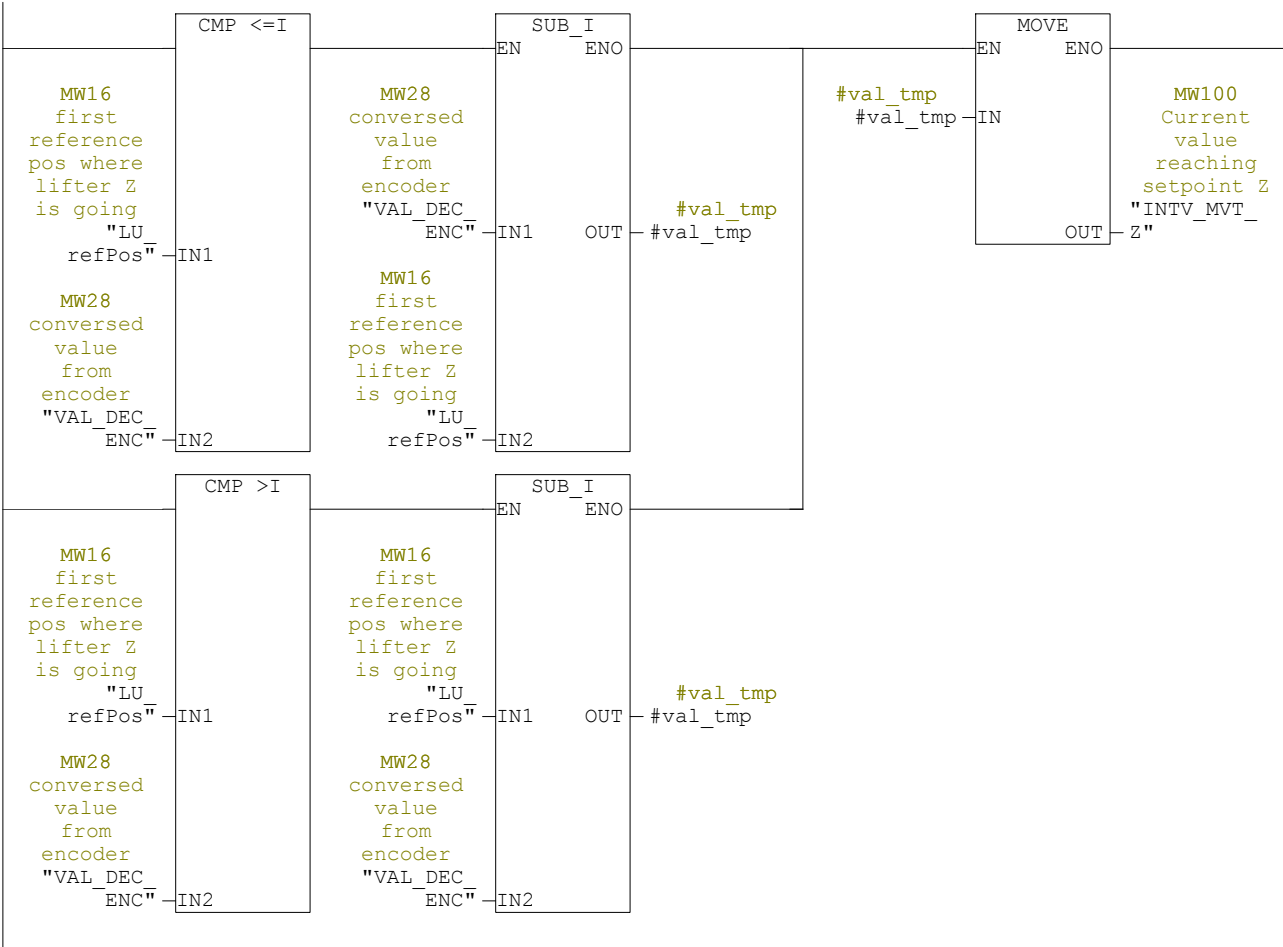
Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
val_tmp_2	Word	0.0	
val_tmp	Word	2.0	
abs_val_tmp	Word	4.0	
abs_val_tmp_2	Word	6.0	
RETURN		0.0	
RET_VAL		0.0	

Block: FC57

Network: 1 ===== Set axes speed =====

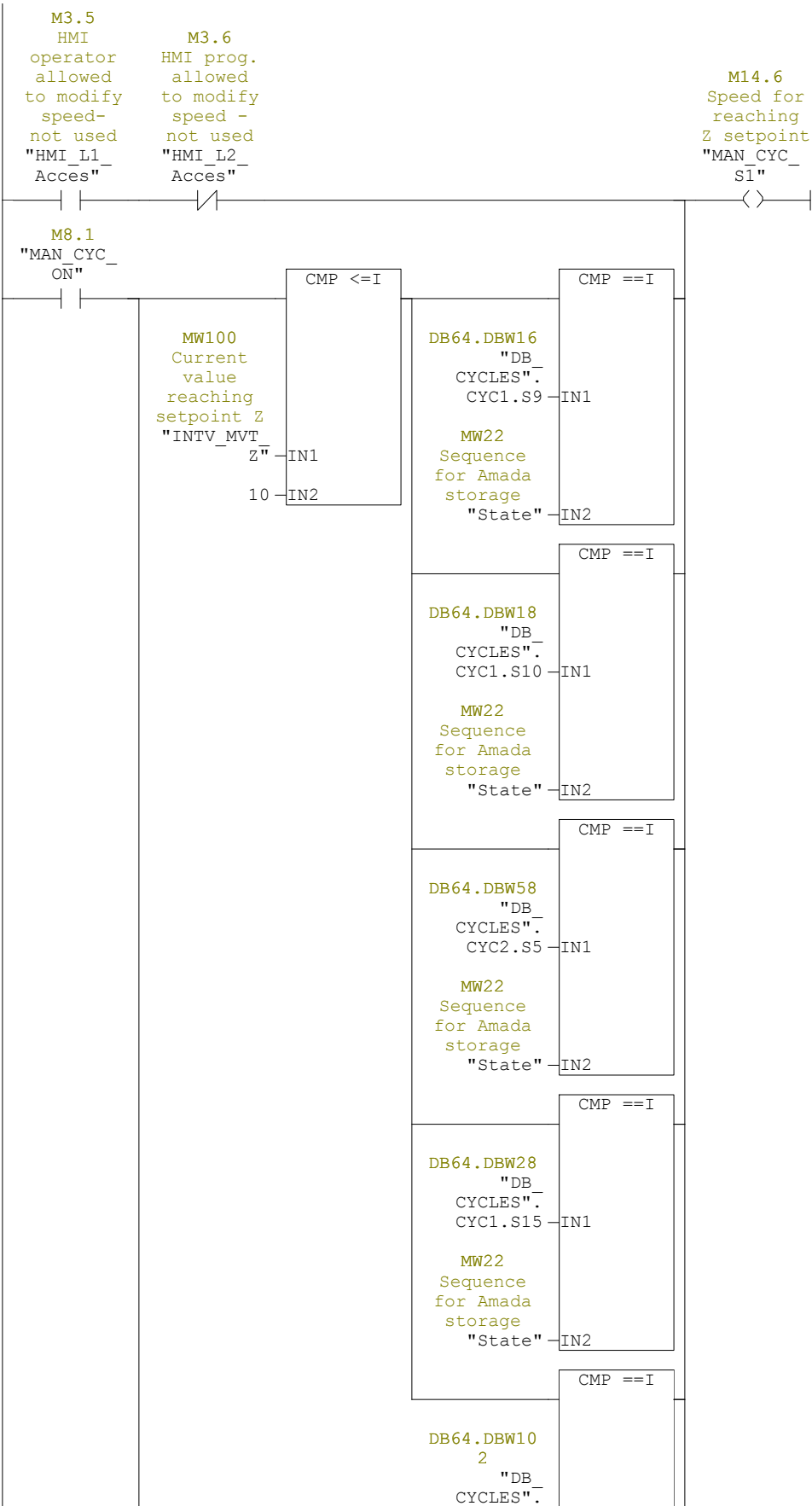
3 fixed speeds from inverter:
For L1_A/Z: S1 - 10Hz
 S2 - 20Hz
For L1_Z: S3=S1+S2 - 30Hz

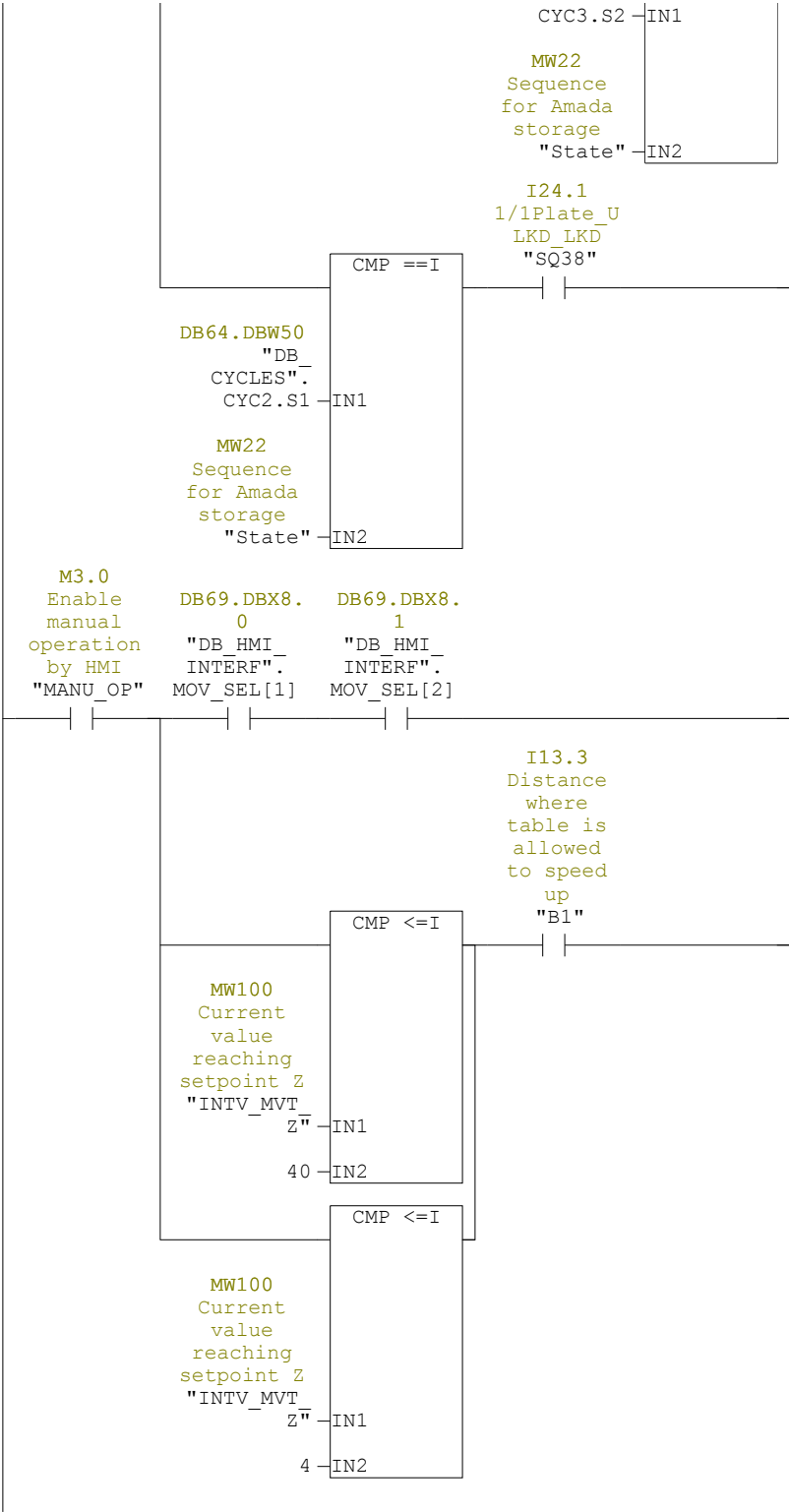
Network: 2



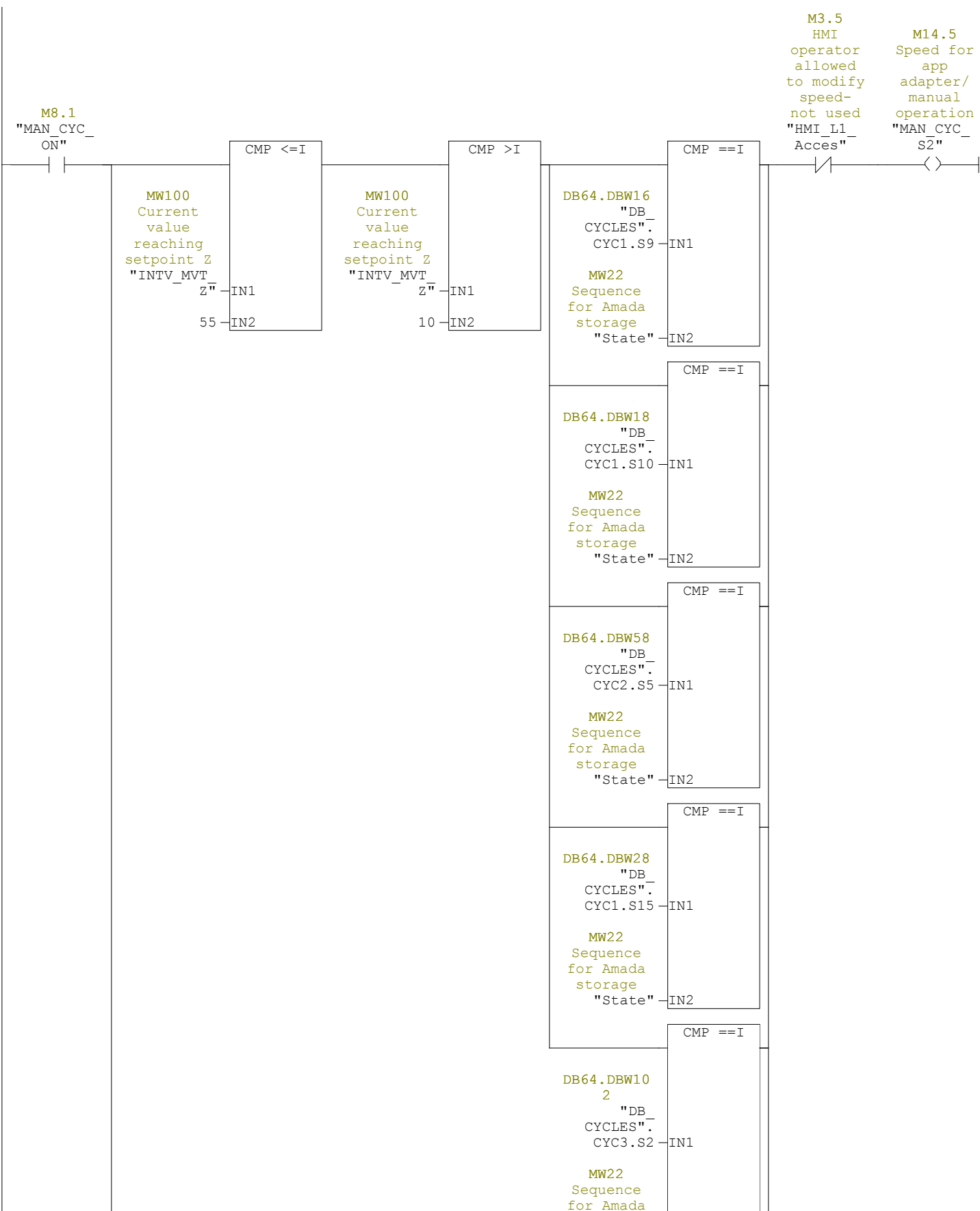
Network: 3

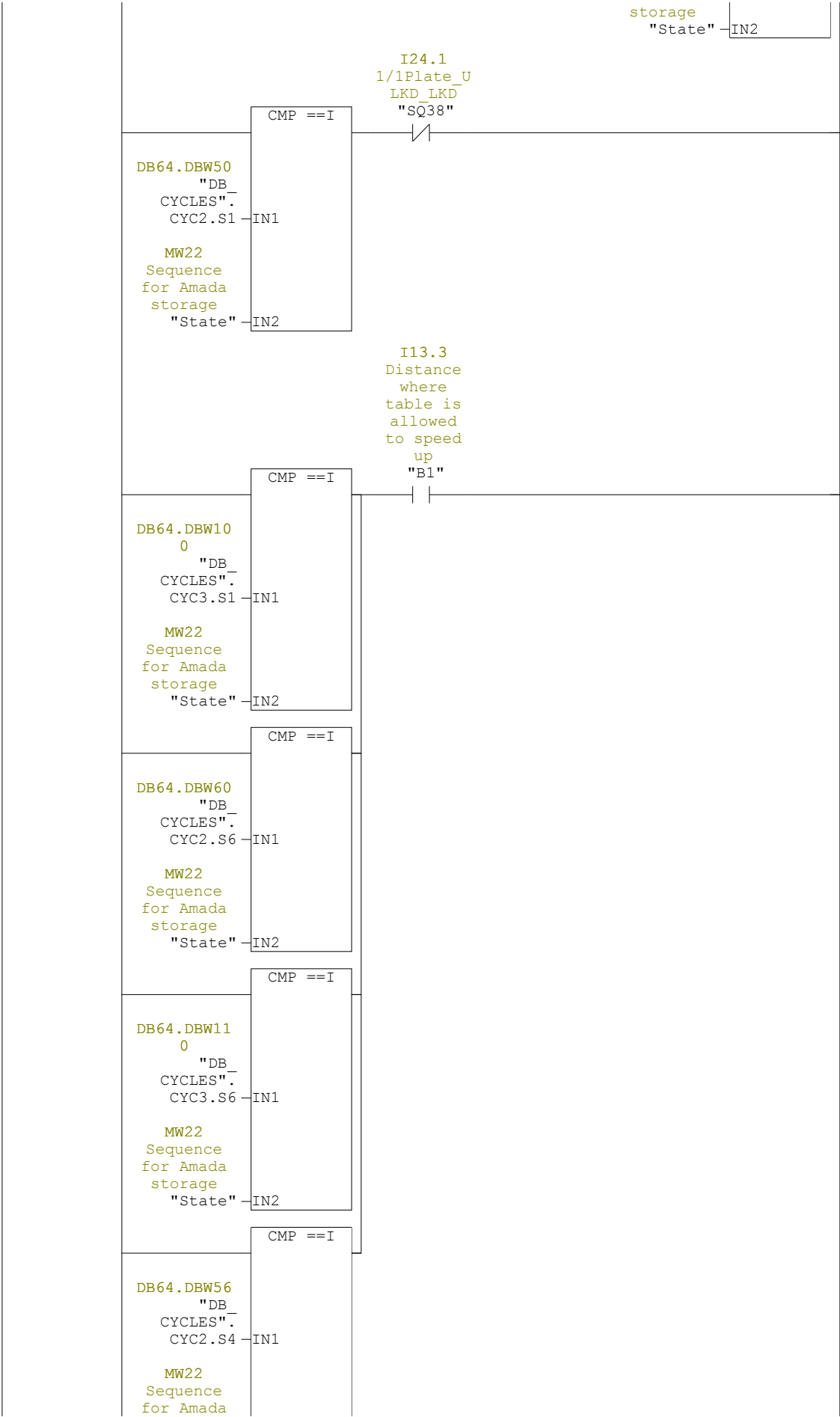
Speed for reaching Z setpoint

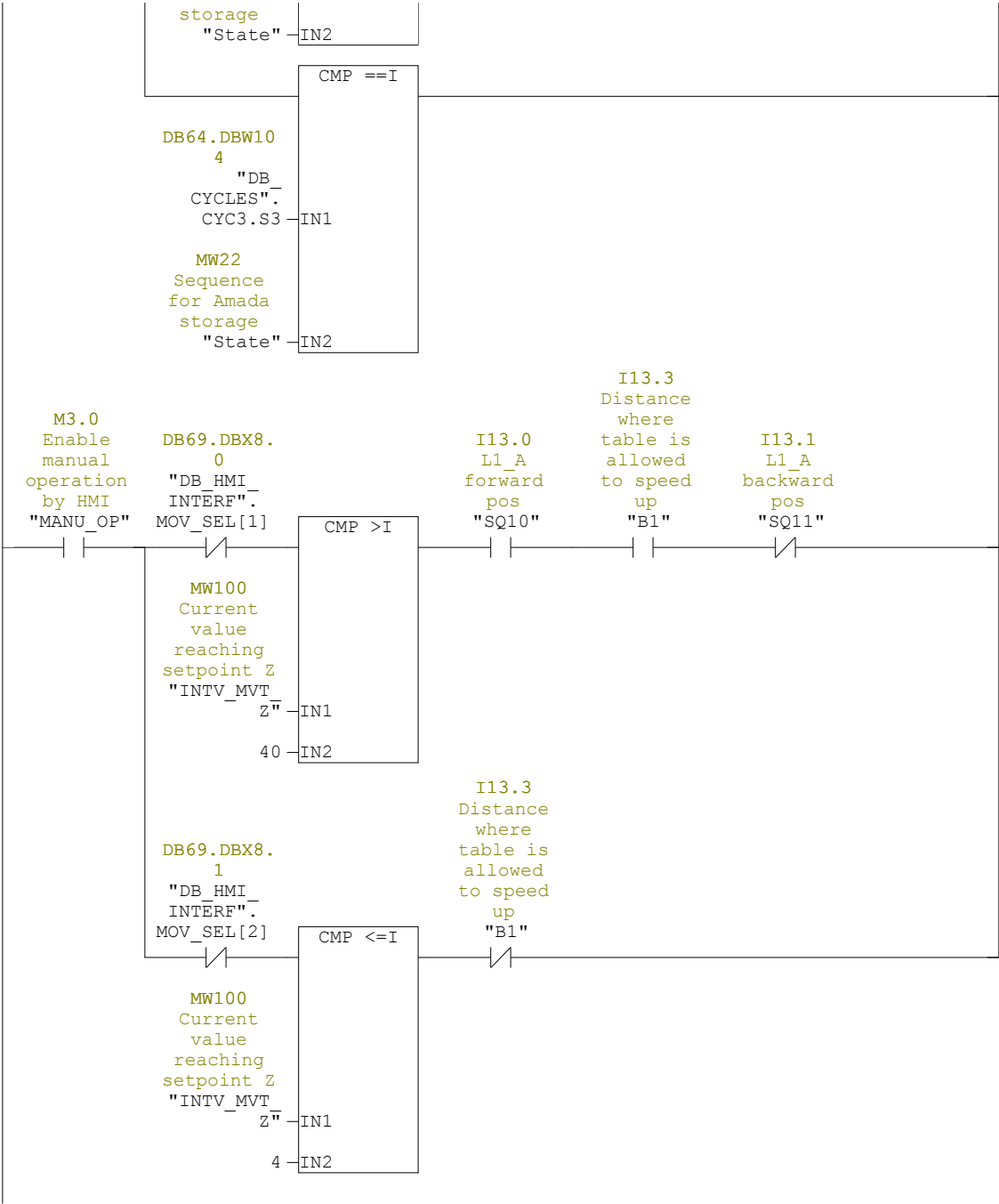




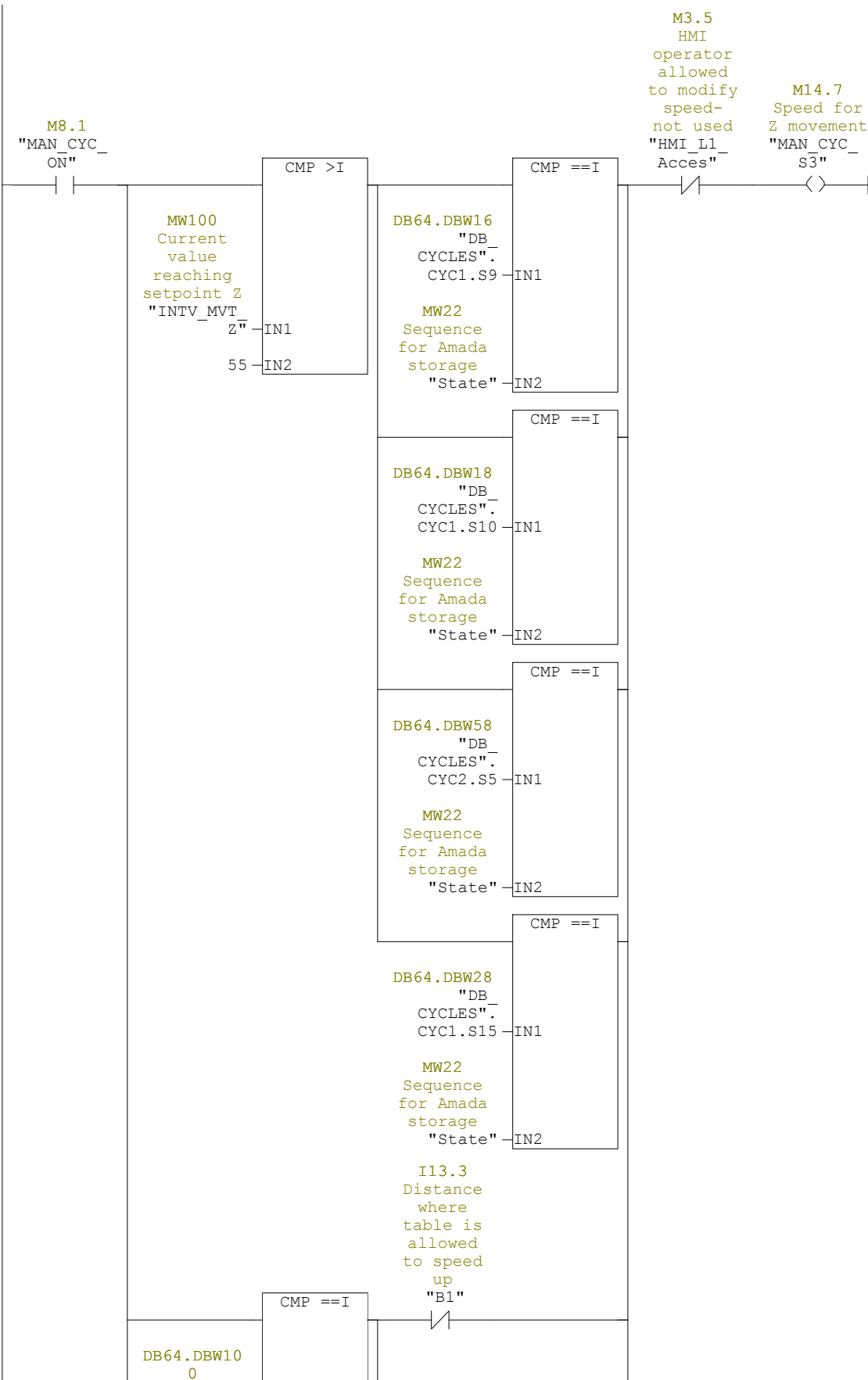
Network: 4	Speed for app adapter/ manual operation
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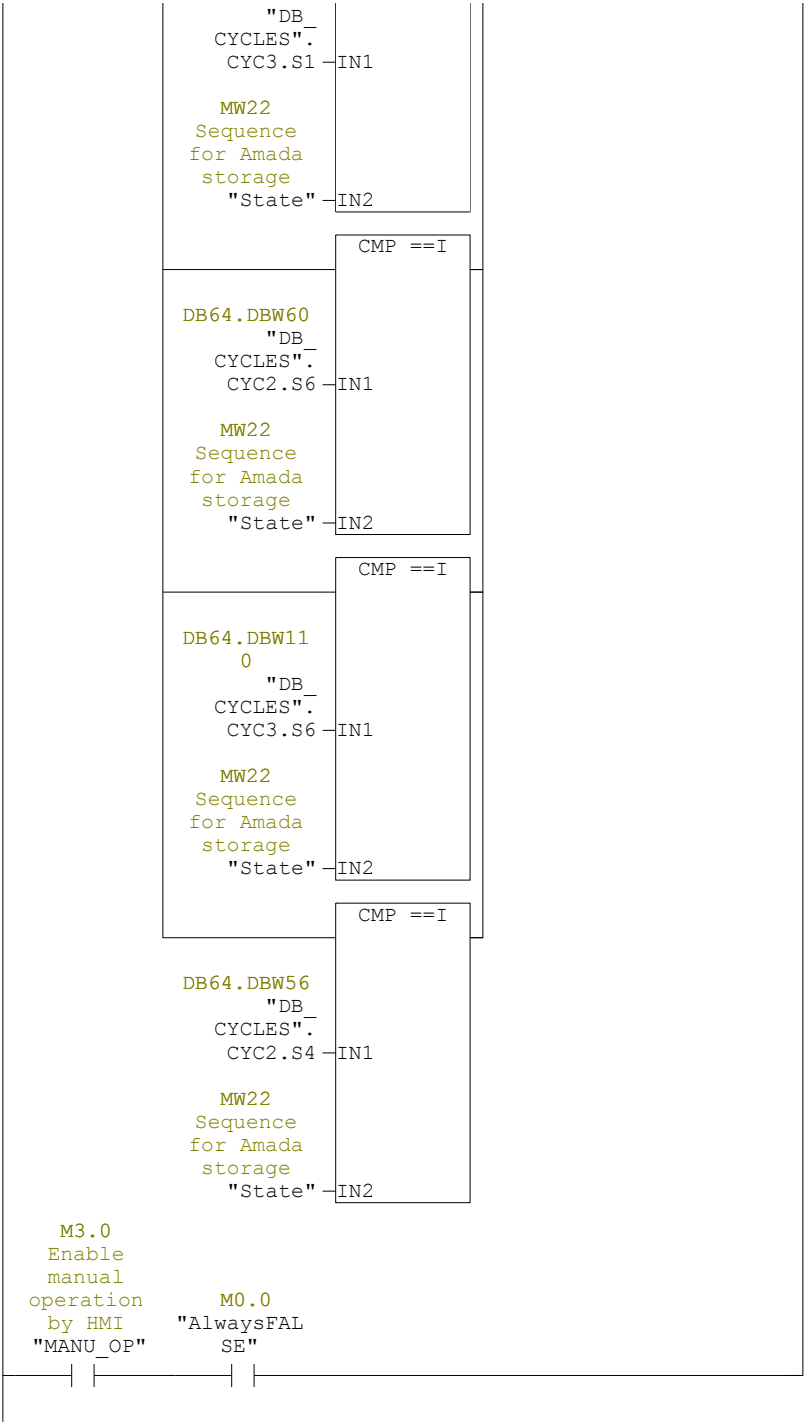






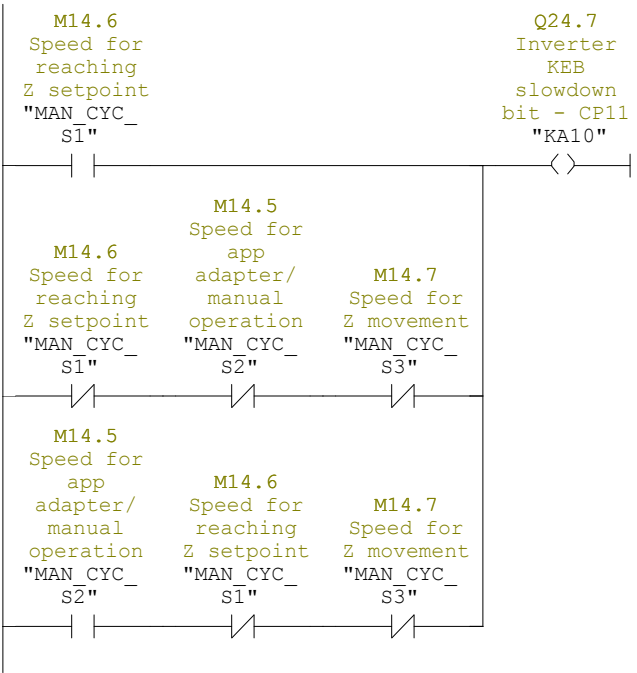
Network: 5	Speed for Z movement-max speed
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Network: 6

Inverter KEB slowdown bit - CP11



Network: 7

Inverter KEB max. speed bit - CP12

