FC66 - <offline>

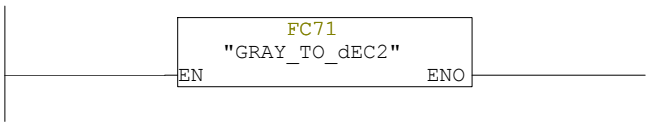
"FC_POS_AZ"

Name: **Family:**
Author: **Version:** 0.1
Block version: 2
Time stamp Code: 11/08/2022 08:26:08 AM
Interface: 09/29/2022 01:38:59 PM
Lengths (block/logic/data): 00672 00524 00002

Name	Data Type	Address	Comment
IN		0.0	
OUT		0.0	
IN_OUT		0.0	
TEMP		0.0	
RETURN		0.0	
RET_VAL		0.0	

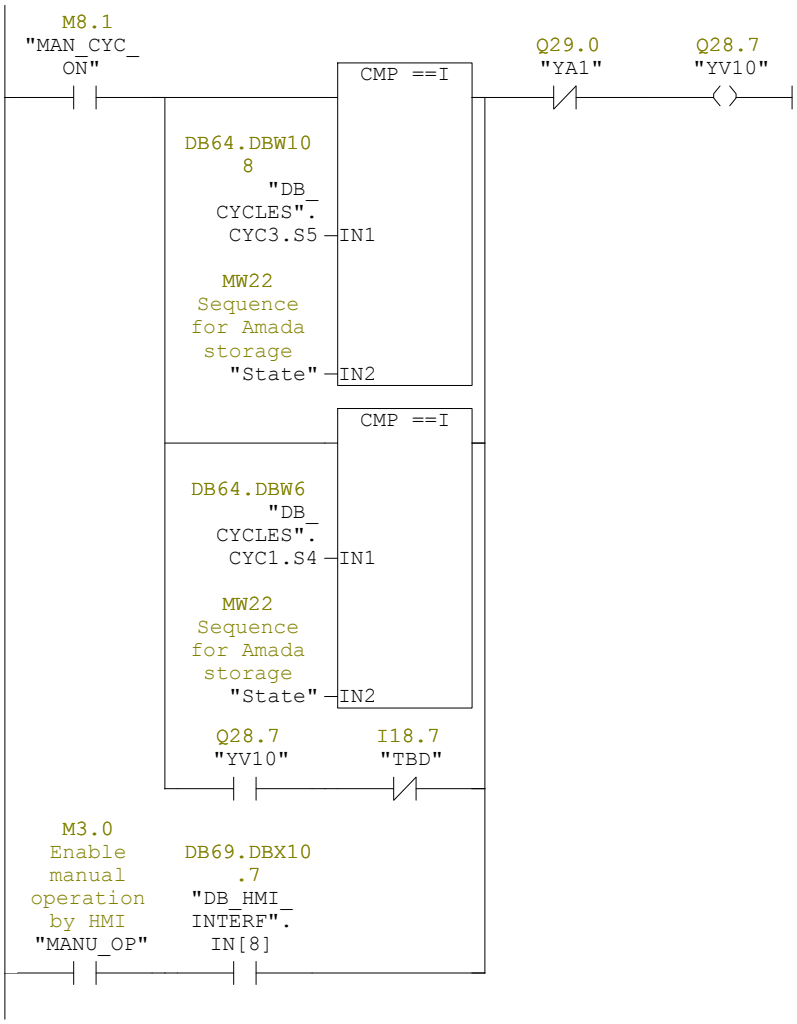
Block: FC66

Network: 1

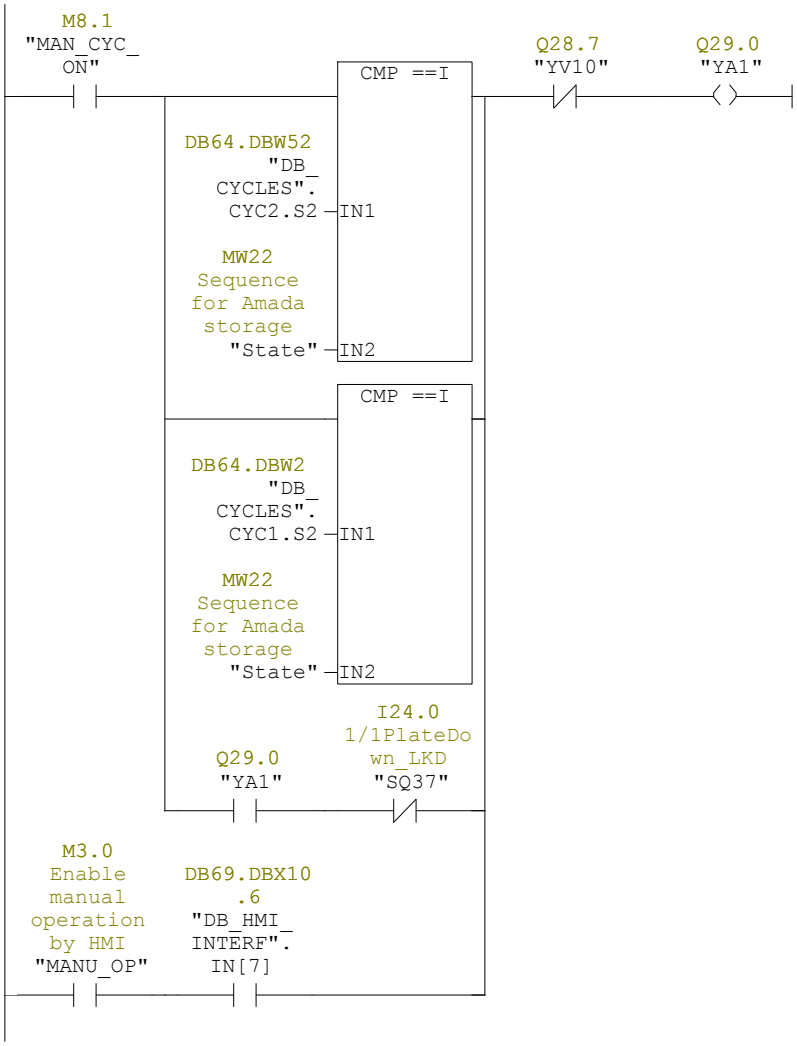


Network: 2 ======== stopper adapter 1 ===========

Network: 3 cyl stoppers of adapter 1 - up

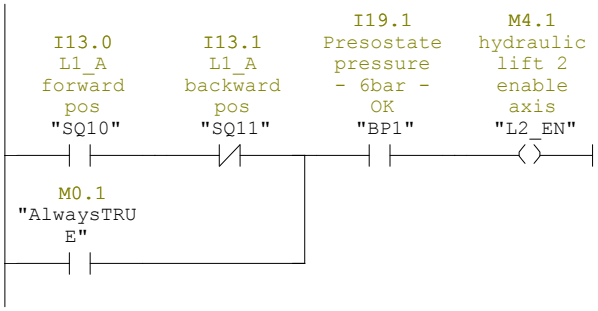


Network: 4 cyl stoppers of adapter 1 - down

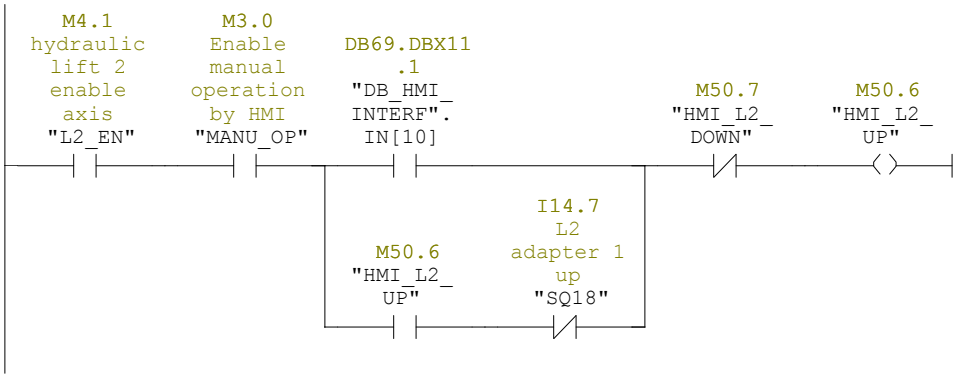


Network: 5 ===== ADAPTER 1 HYDRAULIC LIFT 2 ======

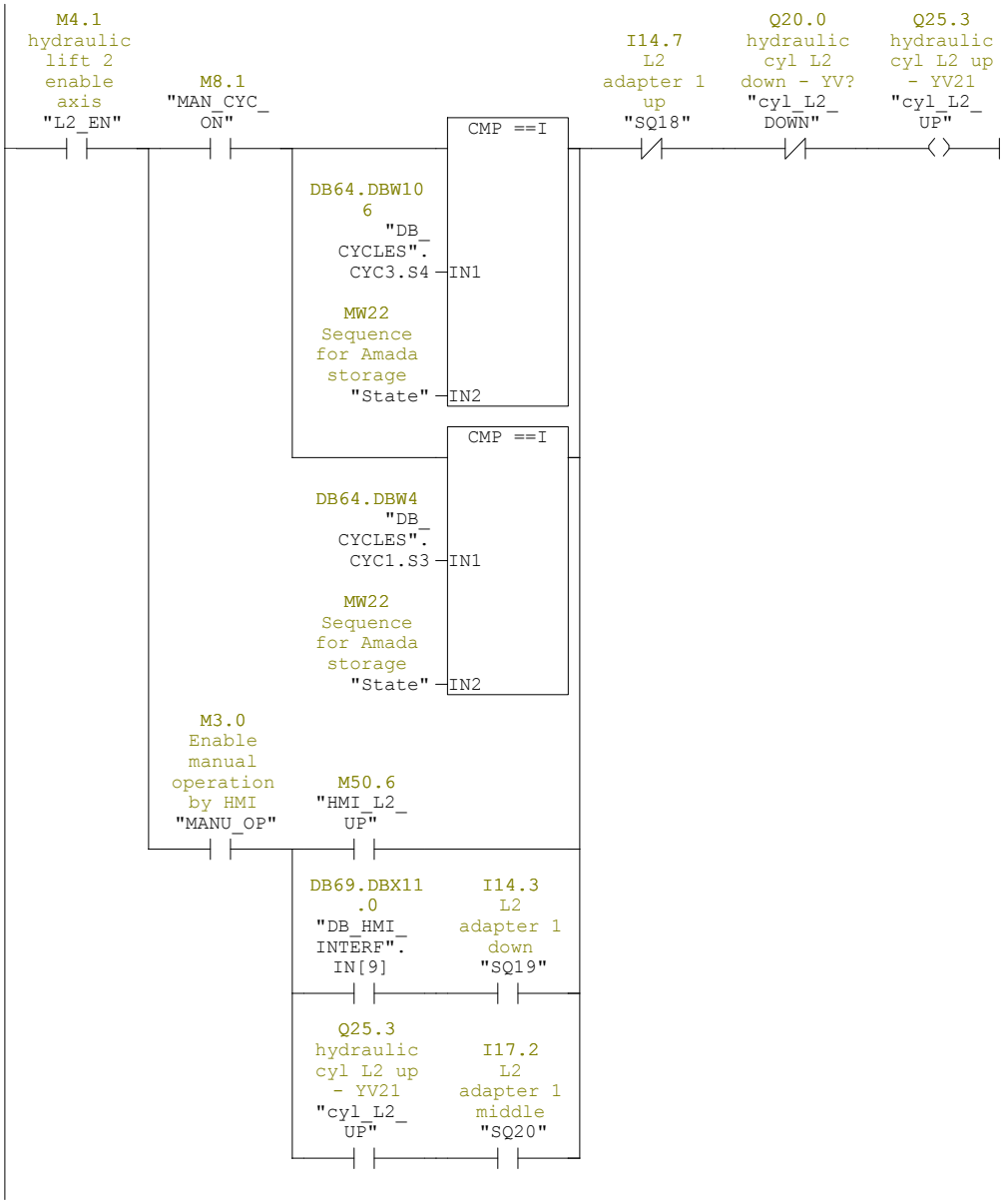
Network: 6 hydraulic lift 2 enable axis



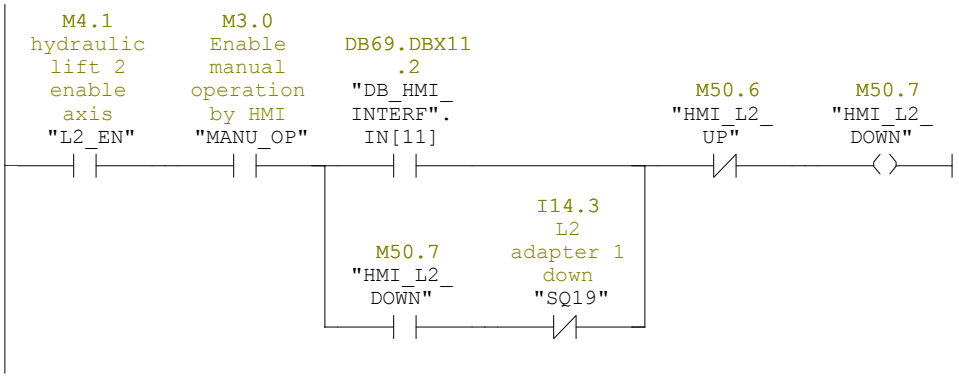
Network: 7



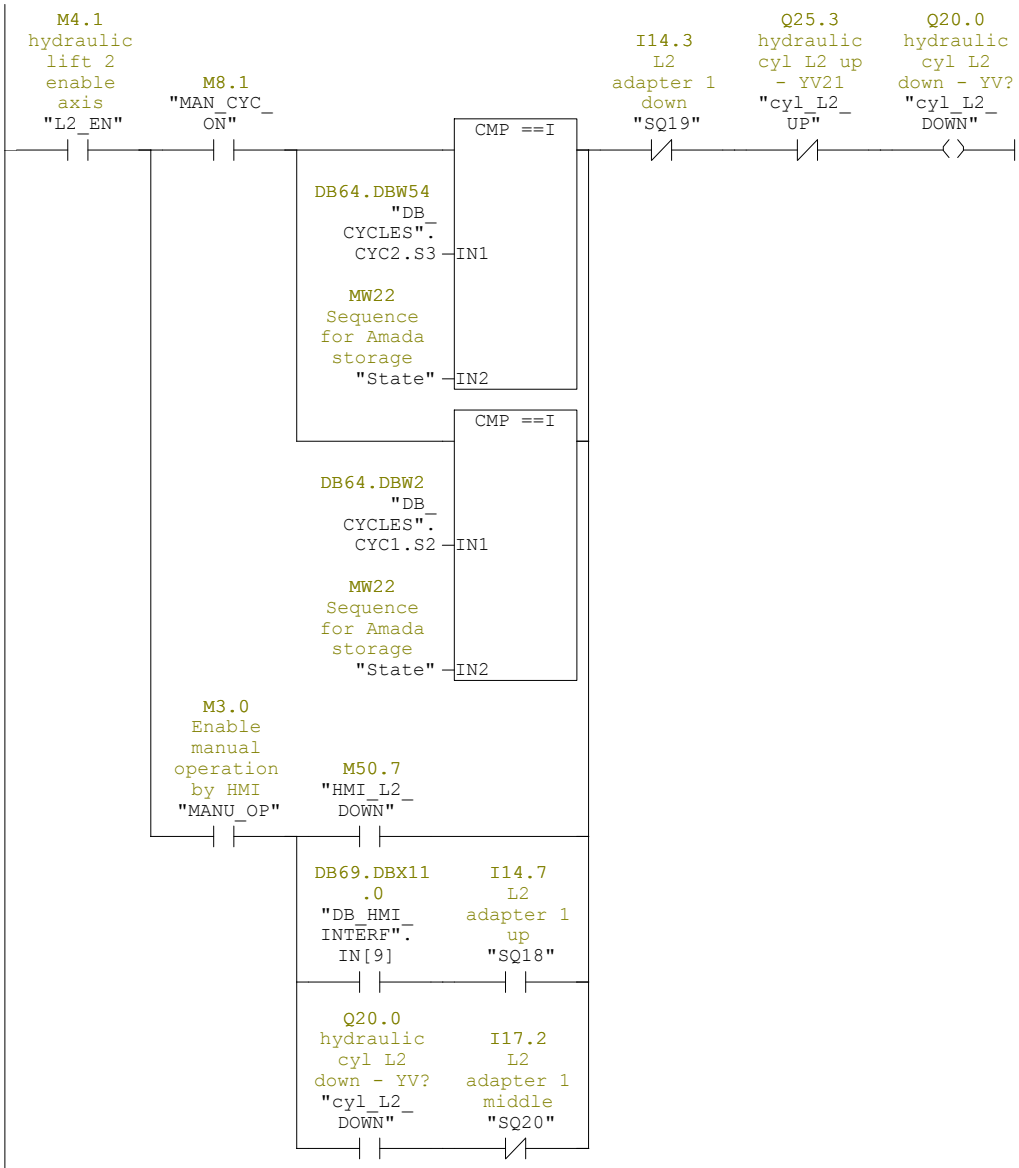
Network: 8 ADAPTER 1 LIFT UP CMD



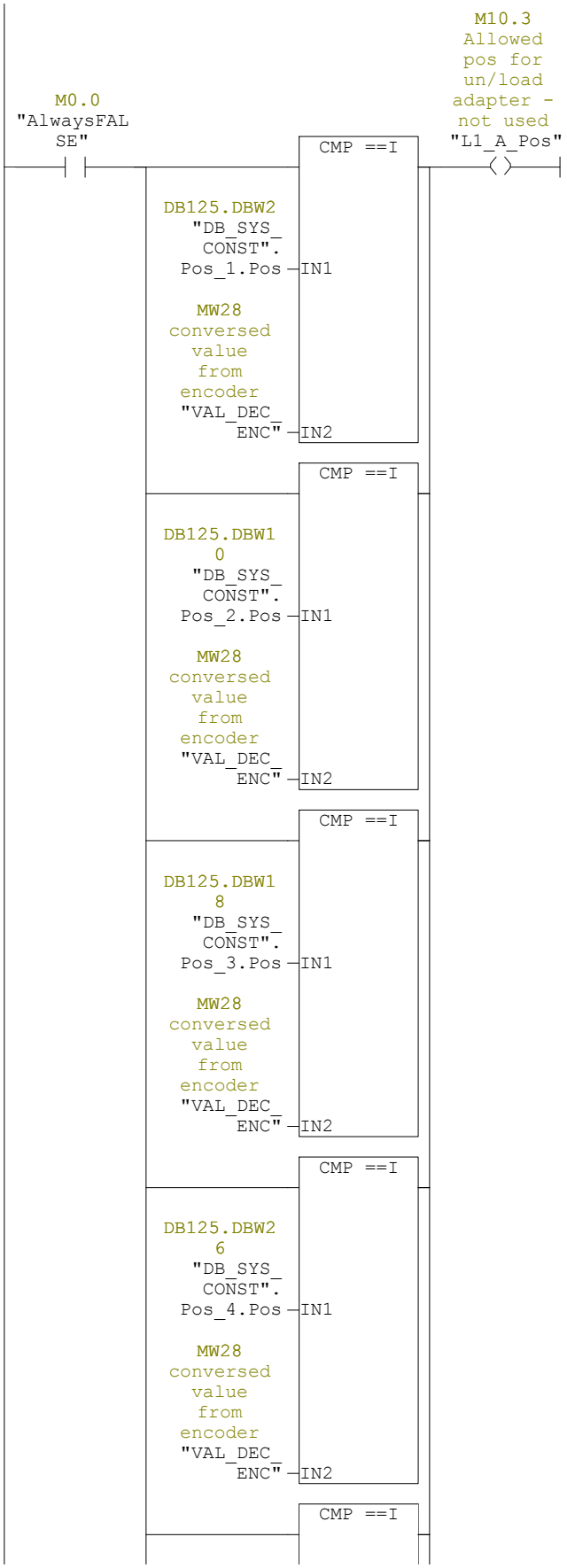
Network: 9

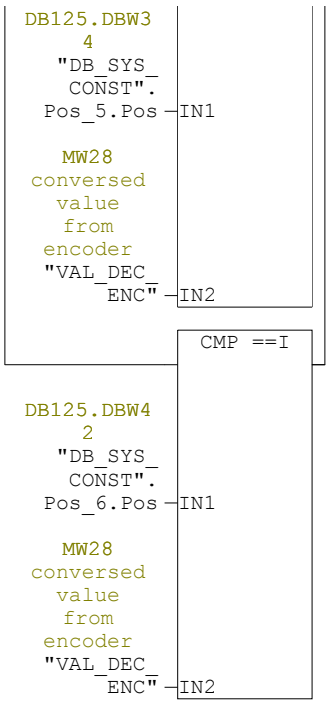


Network: 10 ADAPTER 1 LIFT DOWN CMD

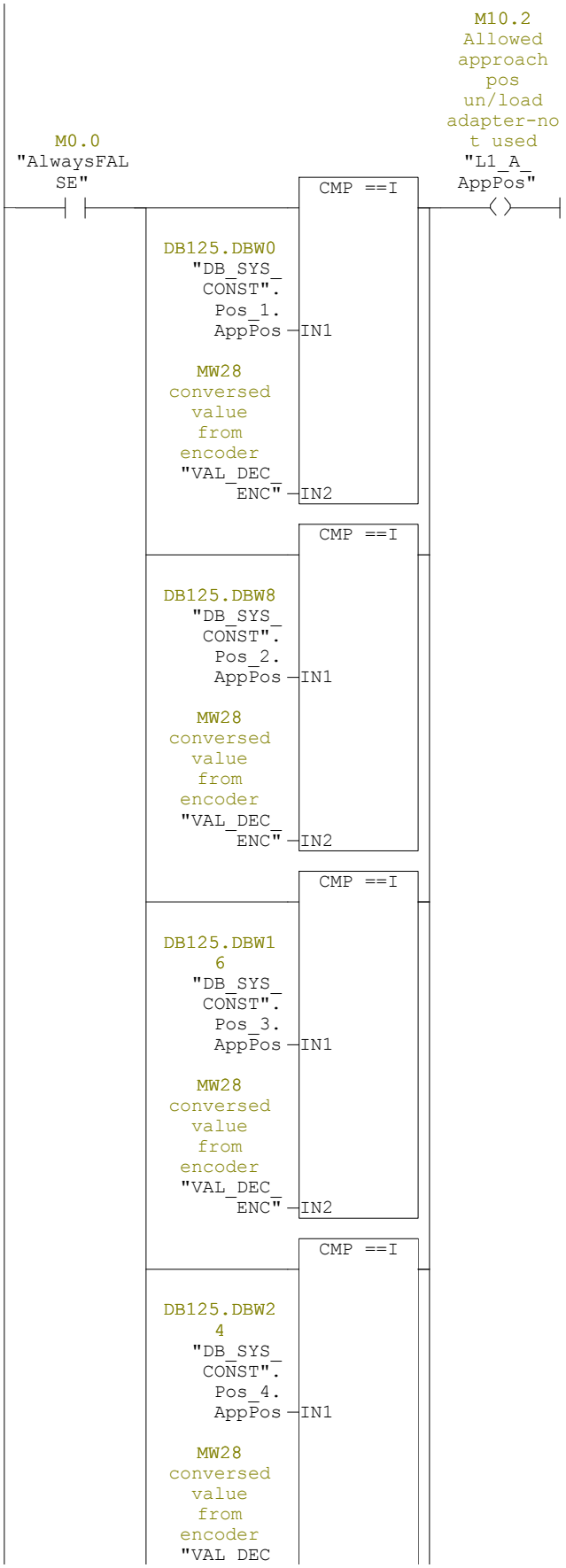


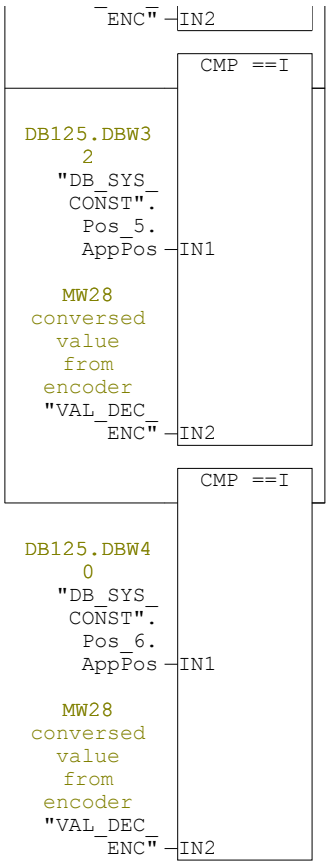
Network: 11 Allowed pos for un/load adapter




DB125.DBW34
"DB_SYS_CONST".Pos_5.Pos
IN1
MW28 conversed value from encoder "VAL_DEC_ENC"
IN2
CMP ==I
DB125.DBW42
"DB_SYS_CONST".Pos_6.Pos
IN1
MW28 conversed value from encoder "VAL_DEC_ENC"
IN2

Network: 12 Allowed pos for approach to load unload on B axis




ENC"
IN2
CMP ==I
DB125.DBW32
"DB_SYS_CONST".Pos_5.AppPos
IN1
MW28 conversed value from encoder "VAL_DEC_ENC"
IN2
CMP ==I
DB125.DBW40
"DB_SYS_CONST".Pos_6.AppPos
IN1
MW28 conversed value from encoder "VAL_DEC_ENC"
IN2