

# DAIMLER

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## Packaging guidelines for emergency domestic air shipments



BHARATBENZ

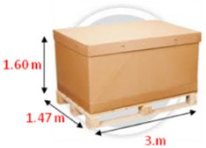



**Daimler India Commercial Vehicles Pvt. Ltd.**

## Objective of the document




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- This document is released as a guideline to the domestic suppliers using emergency air shipments for part dispatches in selecting right packaging.
  - The guidelines are applicable only for the outer box of the consignment. Primary part protections and inlays shall still be decided by the supplier based on the nature of part.
  - The main objective of the guideline is,
    - Select right packaging specifications to avoid consignment damage at various stages of handling
    - To meet safety & handling regulations for air transports.
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## Packaging guidelines for emergency domestic air shipments

Steps	Packaging Guideline	Remarks	Images
<b>Gross Weight of the Packaging</b>	Maximum Limits: <ul style="list-style-type: none"> <li>○ Passenger Flight – 60 Kg</li> <li>○ * Cargo Flight – 3000 Kg (*Special cases only)</li> </ul>	<ul style="list-style-type: none"> <li>○ Passenger Flight – Weight in each box should not exceed 20 Kgs</li> <li>○ Load to be broken down into multiples of boxes , based on weight limit.</li> </ul>	
<b>Individual Packaging Size</b>	<ul style="list-style-type: none"> <li>○ Passenger Flight : Less than 800 x 800 x 600 mm</li> <li>○ Cargo Flight : Less than 3000 x 1470 x 1600 mm</li> </ul>	<ul style="list-style-type: none"> <li>○ Load to be broken down according to the packaging size limits.</li> </ul>	B444865915 
<b>Type of packaging – Carton box/ Wooden box</b>	For packages – <ul style="list-style-type: none"> <li>○ &lt; 20 kg – Carton box (min. 5 ply).</li> <li>○ &gt; 20 kg – complete wooden box.</li> </ul>	<ul style="list-style-type: none"> <li>○ Preferably go for next level of packaging for additional safety.</li> </ul>	
<b>Palletization</b>	<ul style="list-style-type: none"> <li>○ For passenger flights ,palletization is not required,because weight limit in each box is 20kg.</li> <li>○ For cargo flights,palletization is required if - Weight &gt; 20 kg</li> </ul>	<ul style="list-style-type: none"> <li>○ For palletized loads, use of suitable material handling equipments is mandatory.</li> <li>○ 4-way accessible pallets should be used.</li> </ul>	

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Steps	Packaging Guideline	Remarks	Images
<b>Special labeling for handling</b>	<ul style="list-style-type: none"> <li>Each package should be labeled clearly as per the requirements.</li> <li>Labels to be used- <b>Fragile; This Way Up ;Keep Dry</b>, in the upper left corner of all side panels.</li> </ul>	<ul style="list-style-type: none"> <li>Labeling should be clearly visible and easily accessible.</li> <li>Part Identification label should be as per the DICV guidelines.</li> </ul>	
<b>Stretch wrapping</b>	<ul style="list-style-type: none"> <li>In case of palletized load (i.e. Carton boxes on Pallet )the package should be stretch wrapped.</li> </ul>	<ul style="list-style-type: none"> <li>Stretch wrapping is required to avoid any damages and to protect from humidity as well.</li> </ul>	
<b>Strapping</b>	<ul style="list-style-type: none"> <li>Carton box on wooden pallets should be strapped properly to avoid any damages. The strap should be tight enough.</li> </ul>	<ul style="list-style-type: none"> <li>Strapping should be done including the bottom pallet.</li> </ul>	

### Notes:

- For every air-shipment, supplier has to provide photographs of the same to DICV SCM-Q, Packaging and IBL supplier managers confirmation from DICV.
- In case of any damages because of improper shipment and deviation from the guidelines, ISPR (Improper Shipping Practice Report) will be raised.
- Palletization is allowed for Air India flights (passenger flights) , but the weight should not exceed 60kg.

## Contact information

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