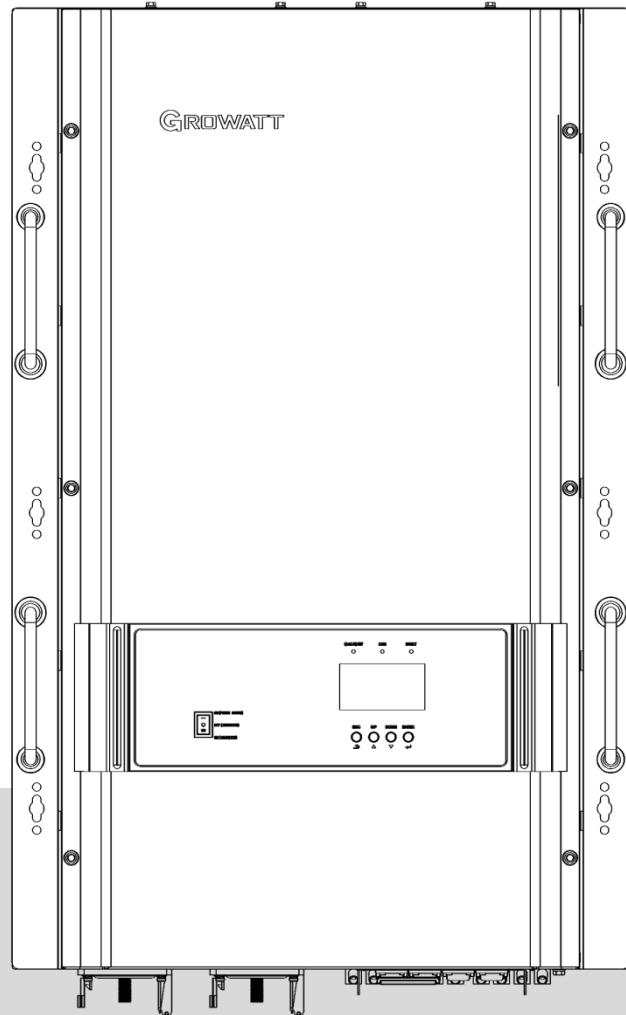


# User Manual

## Off Grid Solar Inverter Split Phase 18KW



# Table Of Contents

<b>Information on this Manual.....</b>	<b>1</b>
Validity .....	1
Scope .....	1
Target Group .....	1
Safety Instructions .....	1
<b>Introduction .....</b>	<b>2</b>
Features .....	2
Product Overview .....	3
<b>Installation .....</b>	<b>4</b>
Unpacking and Inspection.....	4
Preparation .....	4
Mounting the Unit .....	4
Battery Connection.....	5
AC Input/Output Connection .....	8
PV Connection.....	10
Communication Connection.....	10
Dry Contact Signal.....	11
Electrical Performance .....	11
<b>Operation.....</b>	<b>15</b>
Power ON/OFF .....	15
Operation and Display Panel .....	15
LCD Display Icons .....	16
LCD Setting.....	17
Display Information .....	23
Operating Mode Description .....	25
Fault Reference Code .....	26
Warning Indicator .....	26
<b>Trouble Shooting .....</b>	<b>27</b>
<b>Specifications .....</b>	<b>28</b>

# Information on this Manual

## Validity

This manual is valid for the following devices:

- ▶ Off grid solar inverter with MPPT controller, 18KW;

## Scope

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations.

## Target Group

This document is intended for qualified persons and end users. Tasks that do not require any particular qualification can also be performed by end users. Qualified persons must have the following skills:

- ▶ Knowledge of how an inverter works and is operated
- ▶ Training in how to deal with the dangers and risks associated with installing and using electrical devices and installations
- ▶ Training in the installation and commissioning of electrical devices and installations
- ▶ Knowledge of the applicable standards and directives
- ▶ Knowledge of and compliance with this document and all safety information

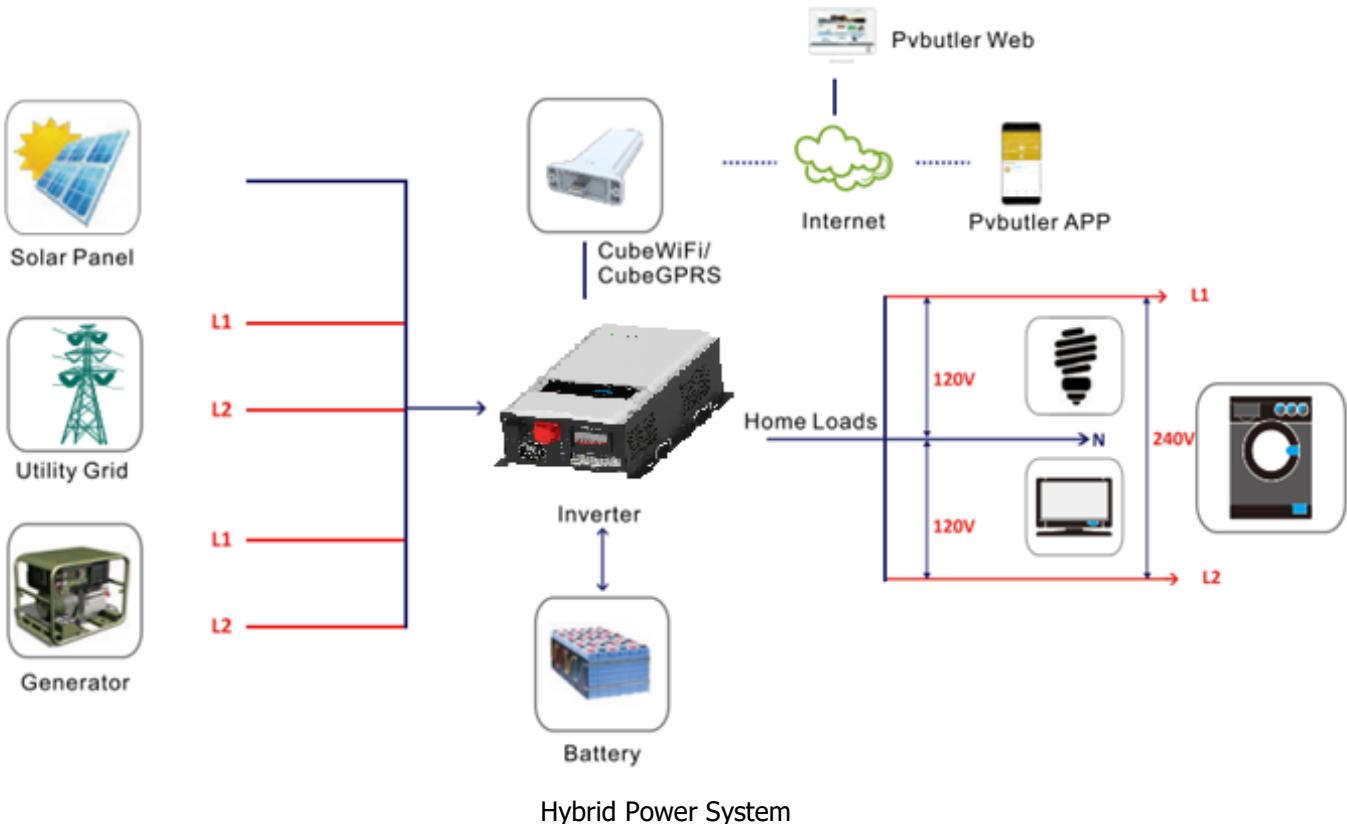
## Safety Instructions



**WARNING: This chapter contains important safety and operating instructions.  
Read and keep this manual for future reference.**

1. **CAUTION** – Only qualified personnel can install this device with battery.
2. Before using the unit, read all instructions and caution marks on the unit, understand the batteries and all appropriate sections of this manual.
3. **CAUTION** – To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
4. **NEVER** cause AC output and DC input short circuit. Don't connect to the mains when DC input short circuits.
5. **NEVER** charge a frozen battery.
6. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
7. To reduce risk of electric shock, disconnect all wiring before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
8. Be very cautious when working with metal tools on or around batteries. A potential risk, such as dropping a tool to spark or short circuit batteries or other electrical parts, could cause an explosion.
9. For optimum operation of this off grid solar inverter, please follow required spec to select appropriate cable size. It's very important to correctly operate this off grid solar inverter.
10. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
11. **GROUNDING INSTRUCTIONS** – This off grid solar inverter should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please contact local dealer or service center for maintenance.

# Introduction



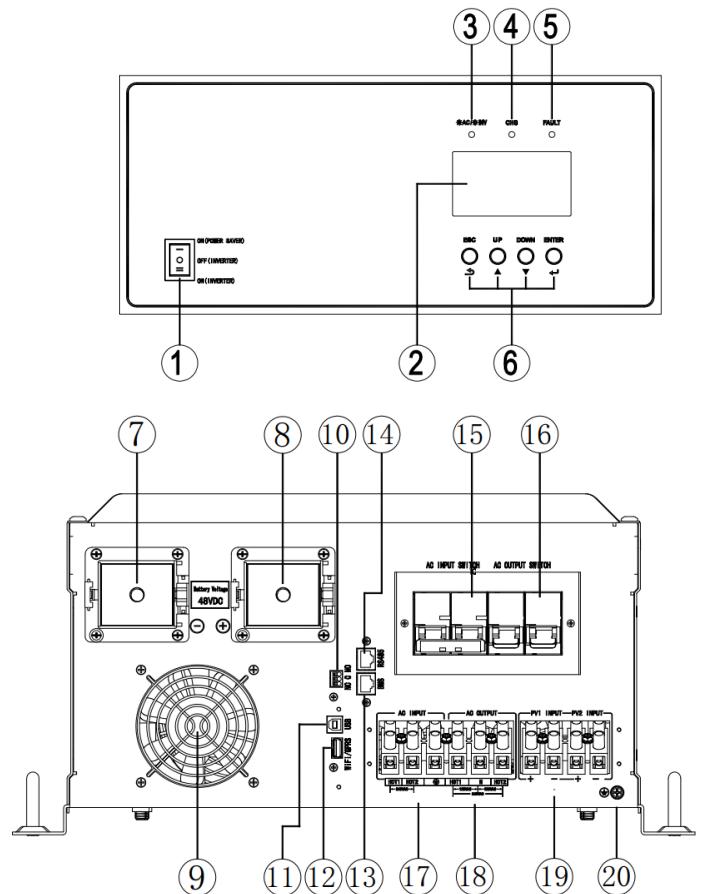
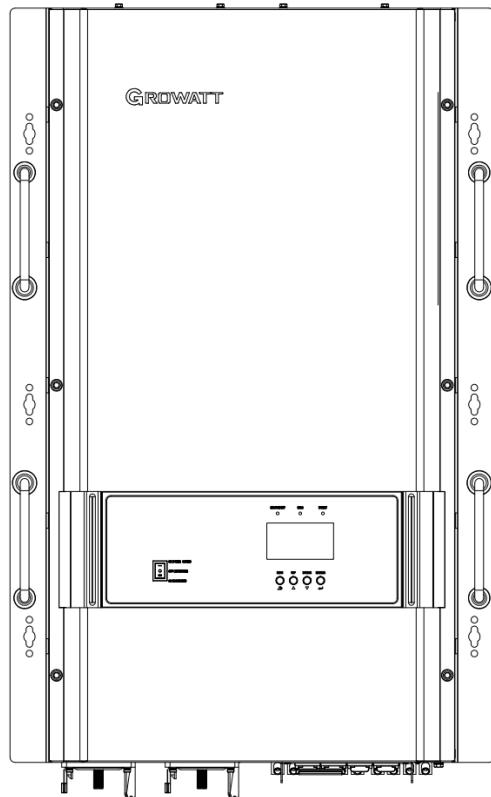
This is a multifunctional split-phase output off grid solar inverter, integrated with a MPPT solar charge controller, a low frequency pure sine wave inverter and a UPS function module in one machine, which is perfect for off grid backup power and self-consumption applications.

The whole system also need other devices to achieve complete running such as PV modules, generator, or utility grid. Please consult with your system integrator for other possible system architectures depending on your requirements. The WiFi / GPRS module is a plug-and-play monitoring device to be installed on the inverter. With this device, users can monitor the status of the PV system from the mobile phone or from the website anytime anywhere.

## Features

- ▶ Rated power 18KW
- ▶ MPPT solar charge controller
- ▶ Low frequency inverter with large transformer
- ▶ Pure sine wave AC output
- ▶ Overload, short circuit and deep discharge protection
- ▶ Configurable AC/ solar input priority via LCD setting
- ▶ Compatible to mains voltage or generator power
- ▶ WiFi/ GPRS remote monitoring

# Product Overview



- 1. ON/OFF Power Switch
- 2. LCD Display
- 3. Status Indicator
- 4. Charging Indicator
- 5. Fault Indicator
- 6. Function Buttons
- 7. Negative Battery Terminal
- 8. Positive Battery Terminal
- 9. DC Fan
- 10. Dry Contact For AGS
- 11. USB Port
- 12. Wi-Fi/GPRS Device Port
- 13. BMS Port
- 14. RS485/Remote LCD Port (Optional)
- 15. AC Input Breaker
- 16. AC Output Breaker
- 17. AC Input Terminal
- 18. AC Output Terminal
- 19. PV Input Terminal
- 20. Grounding Terminal

# Installation

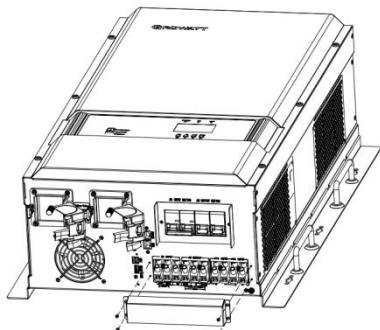
## Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items in the package:

- ▶ The unit x1
- ▶ User manual x 1
- ▶ Communication cable x 1

## Preparation

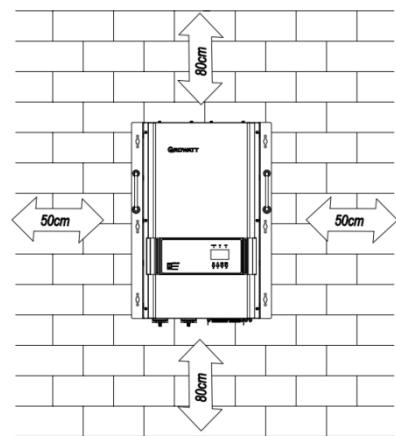
Before connecting all wiring, please take off bottom cover by removing four screws as shown below.



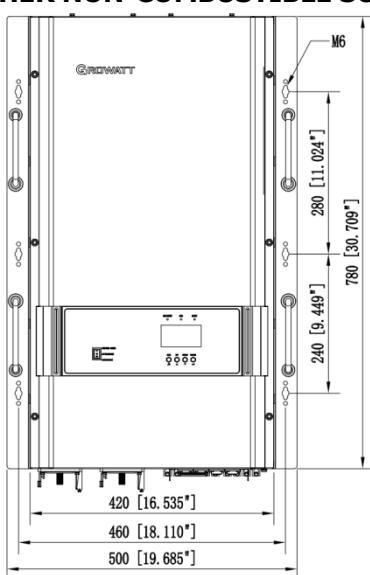
## Mounting the Unit

Consider the following points before selecting where to install:

- ▶ Do not mount the inverter on flammable construction materials.
- ▶ Mount on a solid surface
- ▶ Install this inverter at eye level in order to allow the LCD display to be read at all times.
- ▶ The ambient temperature should be between 0°C and 50°C to ensure optimal operation.
- ▶ The recommended installation position is to be adhered to the wall vertically.
- ▶ Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



**SUITABLE FOR MOUNTING ON CONCRETE OR  
OTHER NON-COMBUSTIBLE SURFACE ONLY**



Install the unit by screwing the six setscrews.

## Battery Connection

**CAUTION:** For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

**WARNING!** All wiring must be performed by a qualified person.

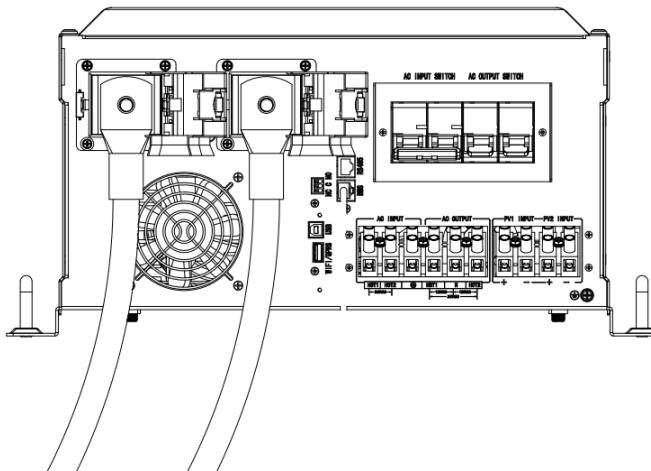
**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

### Recommended battery cable and terminal size:

Model	Battery Voltage	Wire Gage/min 0~1.0m	Wire Gage/min 1.0~5.0m
18kw	48V	150 mm <sup>2</sup>	180 mm <sup>2</sup>

Please follow below steps to implement battery connection:

1. Assemble battery ring terminal based on recommended battery cable and terminalsize.
2. Connect all battery packs as units requires. It's suggested to connect at least 600Ah capacity battery for 18KW model.
3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.



#### WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.



**CAUTION!!** Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

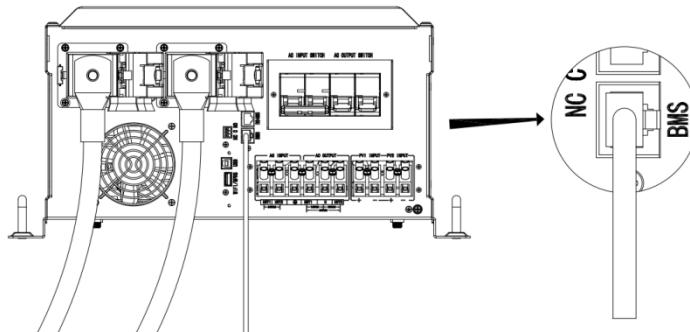
**CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

**CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

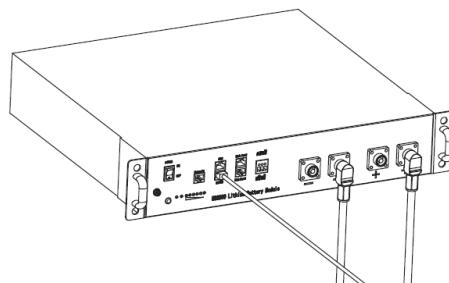
## Lithium battery connection

If need to communicate with lithium battery BMS, the inverter protocol should have matched the BMS first. There're two connectors on the lithium battery, RJ45 port of BMS and power cable. Please follow below steps to implement lithium battery connection:

1. Assemble battery ring terminal based on recommended battery cable and terminal size (recommended standards are in the previous page) .
2. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals
3. Connect the end of RJ45 of battery to BMS communication port of inverter.



4. The other end of RJ45 insert to battery comm port.



**Note:** if choosing lithium battery, make sure to connect the BMS communication cable between the battery and the inverter. You need to choose battery type as "lithium battery".

## Lithium battery communication and setting

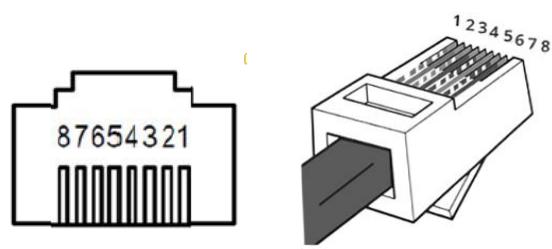
In order to communicate with battery BMS, you should set the battery type to "LI" in Program 5. Then the LCD will switch to Program 91, which is to set the protocol type. There are several protocols in the inverter. Please get instruction from the supplier to choose which protocol to match the BMS.

### 1. Connect the end of RJ45 of battery to BMS communication port of inverter

Make sure the lithium battery BMS port connects to the inverter is Pin to Pin. The BMS port supports communication with BMS by RS485 protocol or CAN protocol.

The inverter BMS port pin and RS485 port pin assignment shown as below.

Pin number	BMS port	RS485 port (for expansion)
1	RS485B	RS485B
2	RS485A	RS485A
3	--	--
4	CANH	--
5	CANL	--
6	--	--
7	--	--



## 2. LCD setting

To connect battery BMS, need to set the battery type as "LI" in Program 05.

After set "LI" in Program 05, it will switch to Program 91 to choose communication protocol. You can choose RS485 communication protocol which is from L01 to L50, and you can also choose CAN communication protocol which is from L51 to L99.

Note: You can only use one communication type RS485 or CAN in a time.

05	Battery type	AGM (Default)	
		Flood	
		Lithium (Only suitable when communicate with BMS)	
		User-Defined	
		If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19, 20 and 21.	
		User-Defined 2 (Suitable for lithium battery when no communicating with BMS)	
		If 'US2' is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19,20 and 21. It is recommended to set to the same voltage in program 19 and 20(full charging voltage point of lithium battery). The inverter will stop charging when the battery voltage reaches this setting.	

51	RS485 Communication protocol	Protocol L01	
		Protocol L02	
		.	.
		.	.
		Protocol L50	
		Protocol L51	
51	CAN Communication protocol	Protocol L52	
		.	.
		.	.
		Protocol L99	
		.	.
		.	.

**Note:** When the battery type set to Li, the setting option 12, 13, 21 will change to display percent.

**Note:** When the battery type set as "LI", the Maximum charge current can't be modified by the user. When the communication fail, the inverter will cut off output.

**Note:** Any questions about communicating with BMS, please consult with the supplier.

12	Setting SOC point back to utility source when selecting "SBU priority" or "Solar first" in program 01	b2AC 40% 0 12 Default 40%, 6%~50% Settable, value set higher than Program 21 setting
13	Setting SOC point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	AC26 80% 0 13 Default 80%, 51%~100% Settable
21	Low DC cut-off SOC If "LI" is selected in program 5, this program can be set up	CUE4 20% 021 Default 20%, 5%~49% Settable, value set lower than Program 12 setting

## AC Input/Output Connection

### CAUTION! !

Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 100A for 18KW. There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

### WARNING! !

All wiring must be performed by a qualified personnel.

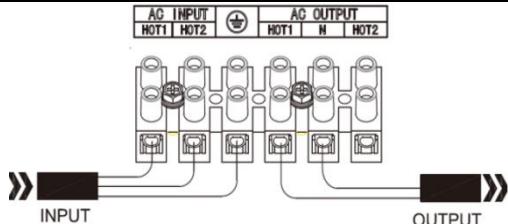
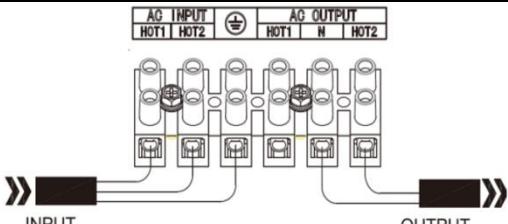
It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

### Suggested cable requirement for AC wires

Model	Gauge	Torque Value
18KW	6 AWG	1.6~ 1.8 Nm

### AC Wiring

<b>240Vac output</b>  Input: HOT1+ HOT2+Ground Output: HOT1+ HOT2		
--	--	--

<b>120Vac output</b> Input: HOT1+ HOT2+Ground Output: HOT1+ N or HOT2+ N		
--	---	--

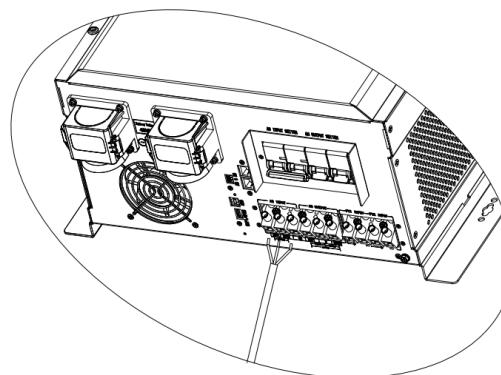
Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor  first.

Hot1 --> Live wire (brown or black)

Hot2 --> Live wire (brown or black)

Ground --> Earth wire (yellow and green)



#### **WARNING:**

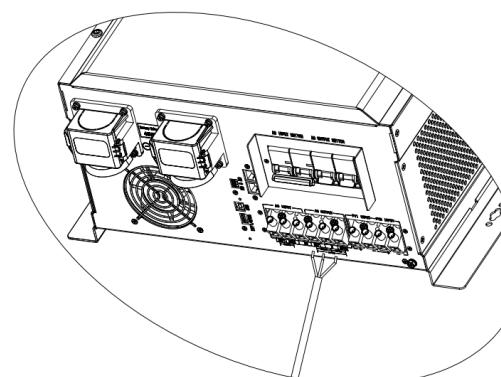
Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws.

Hot1 --> Live wire (brown or black)

N --> Neutral wire (blue)

Hot2 --> Live wire (brown or black)



5. Make sure the wires are securely connected.

#### **CAUTION: Important**

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

**CAUTION:** Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check with manufacturer of air conditioner that if it's equipped with time-delay function before installation. Otherwise, this off grid solar inverter will trigger overload fault and cut off output to protect your appliance, but sometimes it still causes internal damage to the air conditioner.

## PV Connection

**CAUTION:** Before connecting to PV modules, please install separately a DC circuit breaker between inverter and PV modules.

**WARNING!** All wiring must be performed by a qualified personnel.

**WARNING!** It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
18KW	120A	8AWG	1.6~1.8 Nm

### PV Module Selection:

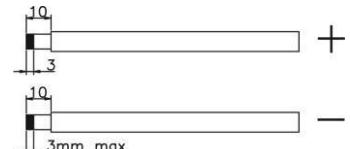
When selecting proper PV modules, please be sure to consider below parameters:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

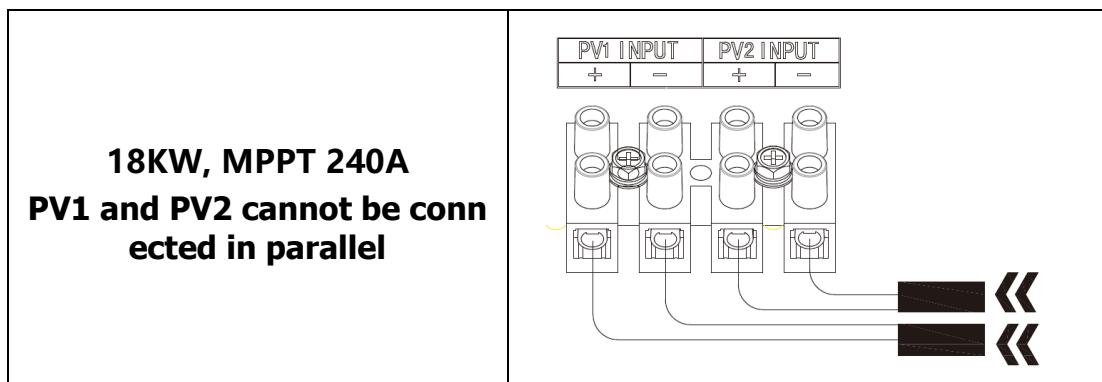
Solar Charging Mode	
<b>INVERTER MODEL</b>	18KW
<b>Max. PV Array Open Circuit Voltage</b>	250Vdc
<b>PV Array MPPT Voltage Range</b>	60~245Vdc

Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.
3. Make sure the wires are securely connected.
4. Need to wait for 2-3 minutes for successful communication before the solar can start charging.



### PV Wiring



## Communication Connection

Please use supplied communication cable to connect to inverter and PC. Follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software. Please contact the supplier for details of the monitoring software.

## Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to generator when battery voltage reaches warning level.

1. The wiring between generator and the inverter (not all generators are the same wiring diagram as below, please ask supplier for instruction if there's any questions.)

Unit Status	Condition	Dry contact port:		
		NC & C	NO & C	
Power Off	Unit is off and no output is powered.	Close	Open	
Power On	Output is off and no output is powered	Close	Open	
	Battery not in "LI" mode	Battery voltage < Low DC Cut-off Voltage +2Vdc	Open	Close
	Battery in "LI" mode	Battery voltage reaches setting in 13	Close	Open
		Battery SOC < Low DC Cut-off Soc +5%	Open	Close
		Battery voltage reaches setting in 13	Close	Open

## Electrical Performance

### Inverting

#### Overload Capacity

1. For  $100\% < \text{Load} < 150\%$ , Fault (Power off) after 10 seconds.
2. For  $150\% < \text{Load} \leq 230\%$ , Fault (Power off) after 5 seconds.
3. Under bypass mode, when AC input current > 100A, Fault (Power off) after 10 seconds

#### Soft Start in Inverter Mode

When the inverter is turned on, the output voltage gradually ramps up from 0VAC to rated voltage in about 1.2 sec. This effectively reduces otherwise very high starting inrush current drawn by AC loads such as Switched Mode Power Supplies and inductive loads. This will result in lower motor inrush current, which means less impact on the loads and inverter.

#### Caution:

After the inverter is switched on, it takes a finite amount of time to self-diagnose and get ready to deliver full power. Always switch on the load(s) after a few seconds of switching on the inverter. Avoid switching on the inverter with the load already switched on. This may prematurely trigger the overload protection. When a load is switched on, it may require an initial higher power surge to start. If multiple loads are being powered, they should be switched on individually so that the inverter is not overloaded by the higher starting surge.

### AC Charger

The inverter is equipped with an active PFC (power factor correction) multistage battery charger. The PFC feature is used to control the amount of power used to charge the batteries in order to obtain a power factor as close as possible to 1.

When AC voltage is in the range of 154~260VAC, the charging current is 100%. Once it exceeds 260VAC, it must be restored to 250VAC before it can be charged.

The inverter/charger has a very rapid charge current available, and the max charge current can be adjusted from 10A

to 100A in small increments on the inverter's LCD. This is helpful if this powerful charger applies charging to a small capacity battery bank.

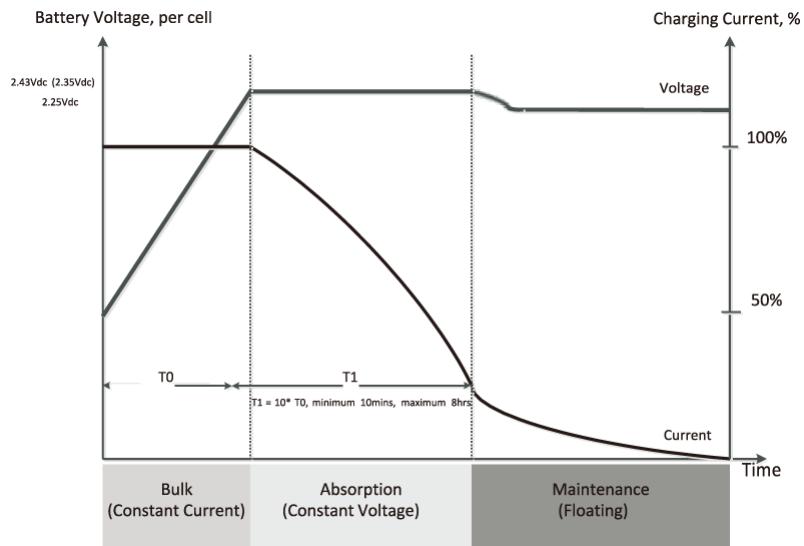
There are mainly 3 stages:

**Bulk Charging:** This is the initial stage of charging. While Bulk Charging, the charger supplies the battery with controlled constant current. The charger will remain in Bulk charge until the absorption charge voltage is achieved.

**Absorb Charging:** This is the second charging stage and begins after the absorb voltage has been reached. Absorb charging provides the batteries with a constant voltage and reduces the DC charging current in order to maintain the absorb voltage setting.

In this period, the inverter will start a T1 time; the charger will keep the boost voltage in Boost CV mode until the T1 time has run out. When charging current is <0.01C or the time is over 12 hours, then drop the voltage Down to the float voltage.

**Float Charging:** The third charging stage occurs at the end of the absorb charging time. During float charging, the charge voltage is reduced to the float charge voltage. In this stage, the battery are kept fully charged and ready if needed by the inverter.



#### AC Charging Current:

Model	Battery Voltage	Max. AC Charging Current
18KW	48V	100A

#### MPPT Charging Current:

Model	Battery Voltage	Max. Charging Current
18KW	48V	240A

# Battery Equalization

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

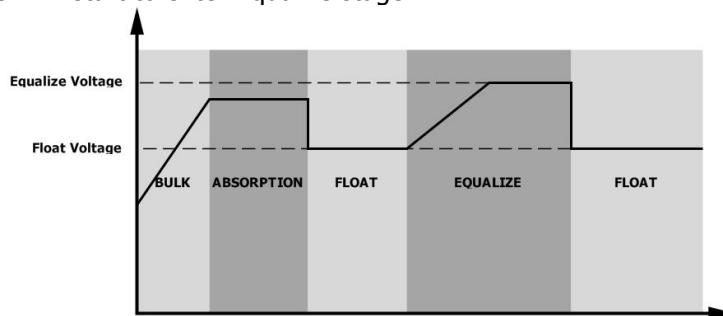
- **How to Apply Equalization Function**

You must enable battery equalization function in monitoring LCD setting program 27 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 31.
2. Active equalization immediately in program 32.

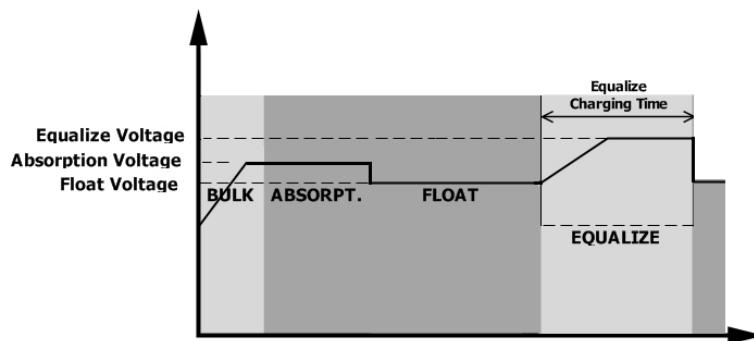
- **When to Equalize**

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

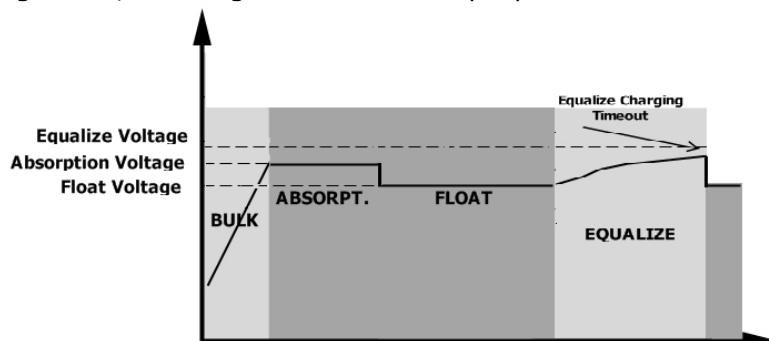


- **Equalize charging time and timeout**

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



## Power Saver

The "Power Saver" function is dedicated to conserve battery power when AC power demand is either minimal or not required at all by the loads.

In this mode, the inverter pulses the AC output looking for an AC load (i.e., electrical appliance). Whenever an AC load (greater than 500 watts at 120Vac) is turned on, the inverter recognizes the need for power and automatically starts inverting and output goes to full voltage. When there is no load (or less than 500 watts) detected, the inverter automatically goes back into search mode to minimize energy consumption from the battery bank.

In "Power saver on" mode, the inverter will draw power mainly in sensing moments, thus the idle consumption is significantly reduced.

## FAN Operation

For 18KW models, there are one DC fans and two AC fan.

The fans are designed to operate according to the following logic:

Condition	Enter Condition	Leave condition	Fan Speed
HEAT SINK TEMPERATURE	T ≤ 40°C(104°F)	T > 40°C(104°F)	OFF
	T > 40°C(104°F)	T ≤ 40°C(104°F)	ON
UTILITY CHARGER CURRENT	I ≤ 20A	I>20A	OFF
	I>20A	I ≤ 20A	ON
LOAD PERCENTAGE (INV MODE)	20% ≤ Load	Load>20%	OFF
	Load>20%	20% ≤ Load	ON

Allow at least 80CM of clearance around the inverter for air flow. Make sure that the air can circulate freely around the unit.

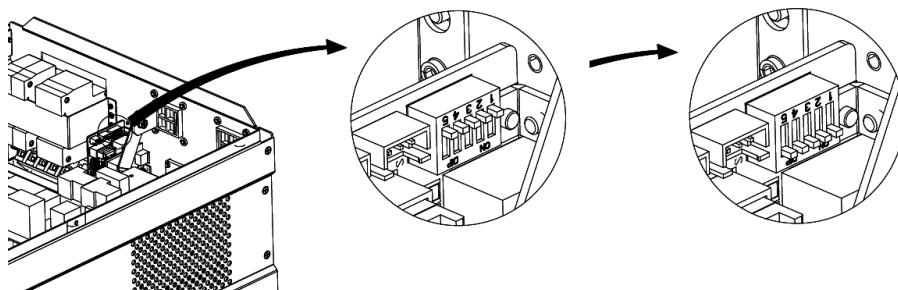
## Output Power Derating

When DC input voltage drops to Low DC Warning Voltage OR Low DC Warning SOC, the output Voltage will be derated 10V. When transformer temperature exceed to 150°C, the output Voltage will be derated 10V.

## Remote LCD Connecting (Optional)

Plug in the remote LCD panel to the RS485 port.

There's a DIP switch on the inverter communication board. Change the DIP switch setting to all "ON" as picture showed as below.

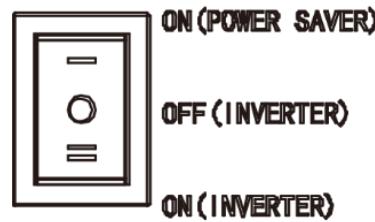
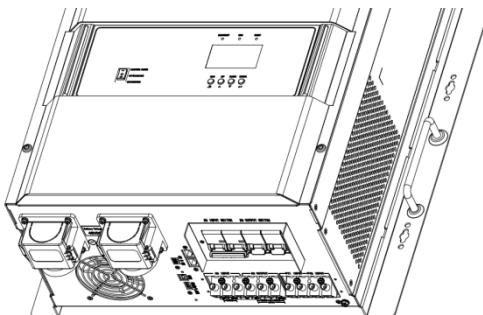


Warning:

Our cables are designed with special pinouts on the connectors, so don't use other cables, or the remote LCD panel will not be powered on.

# Operation

## Power ON/OFF

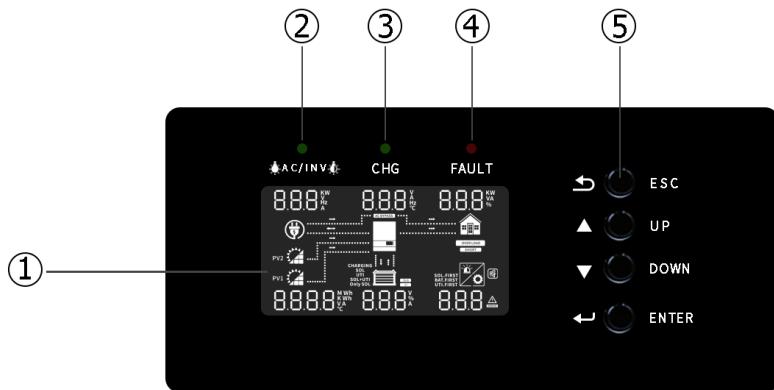


Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

## Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.

1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function buttons



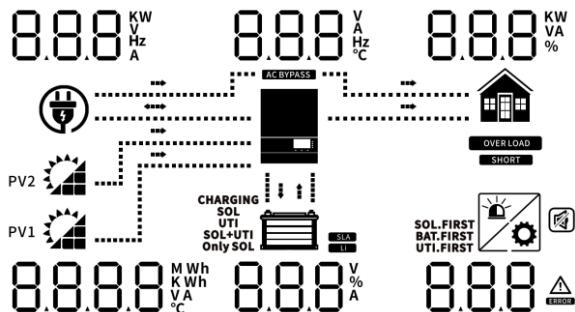
### LED Indicator

LED Indicator		Messages	
AC /  INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

### Function Buttons

Button	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

## LCD Display Icons



Icon	Description
<b>ACInput Information</b>	
	AC input icon
	Indicate AC input power, AC input voltage, AC input frequency, AC input current
	Indicate AC power loads in bypass
<b>PVInput Information</b>	
	PV input icon
	Indicate PV power, PV voltage, PV current
<b>Output Information</b>	
	Inverter icon
	Indicate output voltage, output current, output frequency, inverter temperature
<b>Load Information</b>	
	Load icon
	Indicate power of load, power percentage of load
	Indicate overload happened
	Indicate short circuit happened
<b>Battery Information</b>	
	Indicate battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.
	Indicate battery voltage, battery percentage, battery current
	Indicate SLA battery
	Indicate lithium battery
	Indicate charging source priority: solar first, solar and utility, or only solar
<b>Other Information</b>	
	Indicate output source priority: solar first, utility first, SBU mode or SUB mode
	Indicate warning code or fault code
	Indicate a warning or a fault is happening
	Indicate it's during setting values
	Indicate the alarm is disabled

In AC mode, battery icon will present Battery Charging Status		
Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, battery icon will present Battery Capacity		
Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.717V/cell	
	1.717V/cell ~ 1.8V/cell	
	1.8 ~ 1.883V/cell	
	> 1.883 V/cell	
50%> Load > 20%	< 1.817V/cell	
	1.817V/cell ~ 1.9V/cell	
	1.9 ~ 1.983V/cell	
	> 1.983	
Load < 20%	< 1.867V/cell	
	1.867V/cell ~ 1.95V/cell	
	1.95 ~ 2.033V/cell	
	> 2.033	

## LCD Setting

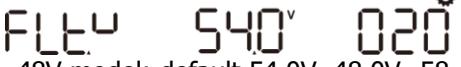
After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

## Setting Programs:

Program	Description	Setting Option						
01	Output source priority: To configure load power source priority	<table border="1"> <tr> <td>Solar first</td> <td>OPPF SOL 001</td> <td>SOL.FIRST</td> </tr> <tr> <td>Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.</td> <td></td> <td></td> </tr> </table>	Solar first	OPPF SOL 001	SOL.FIRST	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.		
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<table border="1"> <tr> <td>Utility first (default)</td> <td>OPPF UFI 001</td> <td>UTI.FIRST</td> </tr> <tr> <td>Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.</td> <td></td> <td></td> </tr> </table>	Utility first (default)	OPPF UFI 001	UTI.FIRST	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.				
Utility first (default)	OPPF UFI 001	UTI.FIRST						
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<table border="1"> <tr> <td>SBU priority</td> <td>OPPF SBU 001</td> <td>BAT.FIRST</td> </tr> <tr> <td>Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.</td> <td></td> <td></td> </tr> </table>	SBU priority	OPPF SBU 001	BAT.FIRST	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.				
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02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	<table border="1"> <tr> <td>CHGI 80 002</td> <td></td> </tr> <tr> <td>18KW model: default 80A, 10A~340A settable (If Li is selected in program 5, this program can't be set up)</td> <td></td> </tr> </table>	CHGI 80 002		18KW model: default 80A, 10A~340A settable (If Li is selected in program 5, this program can't be set up)			
CHGI 80 002								
18KW model: default 80A, 10A~340A settable (If Li is selected in program 5, this program can't be set up)								
03	AC input voltage range	<table border="1"> <tr> <td>ACU APL 003</td> <td></td> </tr> <tr> <td>Appliance (default) If selected, acceptable AC input voltage range will be within 154~272VAC</td> <td></td> </tr> </table>	ACU APL 003		Appliance (default) If selected, acceptable AC input voltage range will be within 154~272VAC			
ACU APL 003								
Appliance (default) If selected, acceptable AC input voltage range will be within 154~272VAC								
<table border="1"> <tr> <td>ACU UPS 003</td> <td></td> </tr> <tr> <td>UPS If selected, acceptable AC input voltage range will be within 184~272VAC</td> <td></td> </tr> </table>	ACU UPS 003		UPS If selected, acceptable AC input voltage range will be within 184~272VAC					
ACU UPS 003								
UPS If selected, acceptable AC input voltage range will be within 184~272VAC								

		AGM (Default) <b>bAET AGM 005</b>
		Flood <b>bAET FLd 005</b>
		User-Defined <b>bAET USE 005</b>
		If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19, 20 and 21.
05	Battery type	User-Defined 2 (Suitable for lithium battery when no communicating with BMS) <b>bAET US2 005</b>
		If "User-Defined 2" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 19, 20 and 21. It is recommended to set to the same voltage in program 19 and 20(full charging voltage point of lithium battery). The inverter will stop charging when the battery voltage reaches this setting.
		Lithium (Only suitable when communicate with BMS) <b>bAET LI 005</b>
		Restart disable (default) <b>LdFS dIS 006</b>
06	Auto restart when overload occurs	Restart enable <b>LdFS ENA 006</b>
		Restart bypass <b>LdFS bYP 006</b>
		When overload under battery mode, system will switch to bypass automatically
		240V (default) <b>OUTv 240 008</b>
		230V <b>OUTv 230 008</b>
08	Output voltage	220V <b>OUTv 220 008</b>
		208V <b>OUTv 208 008</b>

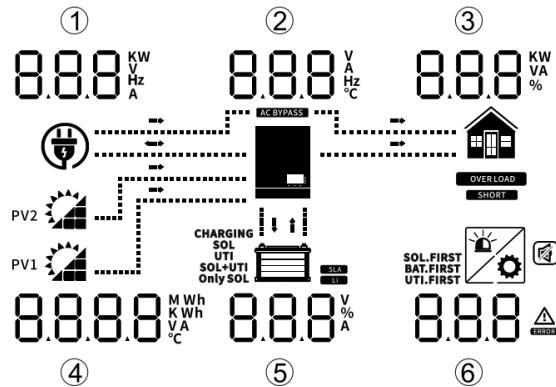
		50Hz (default) <b>OUTF</b> 50 009*
09	Output frequency	60Hz <b>OUTF</b> 60 009*
11	Maximum utility charging current Note: If setting value in Program 02 is smaller than that in Program 11, the inverter will apply charging current from Program 02 for utility charger	<b>ACI</b> 30 <sup>A</sup> 0 11* Default 30A, 0A~100A Settable (If LI is selected in Program 5, this program can't be set up)
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01	<b>b2AC</b> 46.0 <sup>V</sup> 0 12* 48V model: default 46.0V, 44.0V~51.2V settable <b>b2AC</b> 40% 0 12* Lithium battery mode: default 40%, 5%~50% settable, value set higher than Program 21 setting.
13	Setting voltage point back to battery mode when selecting "SBU priority" or "Solar first" in program 01	<b>AC2b</b> 54.0 <sup>V</sup> 0 13* 48V model: default 54.0V, 48.0V~58.0V settable <b>AC2b</b> 80% 0 13* Lithium battery mode: default 80%, 51%~100% settable
14	Charger source priority: To configure charger source priority	If this off grid solar inverter is working in Line, Standby or Fault mode, charger source can be programmed as below:  Solar first <b>CG.PF</b> C50 0 14* Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.  Utility first <b>CG.PF</b> CUE 0 14* Utility will charge battery as first priority. Solar energy will charge battery only when utility power is not available.  Solar and Utility (default) <b>CG.PF</b> SNU 0 14* Solar energy and utility will both charge battery.

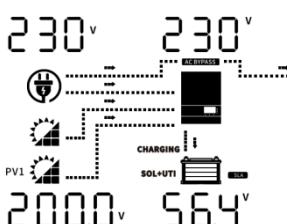
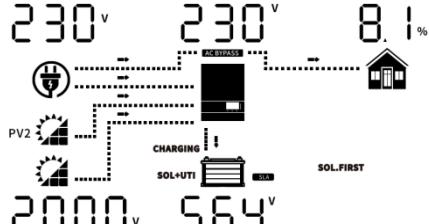
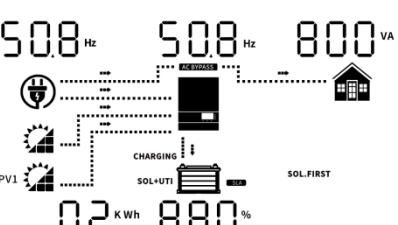
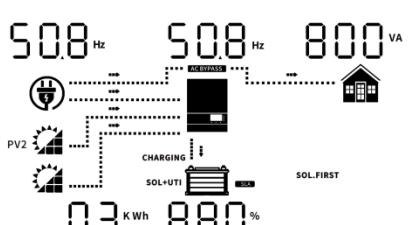
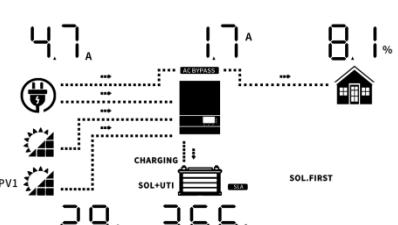
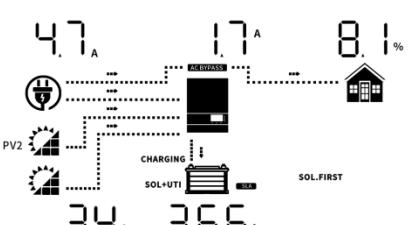
		Only Solar  Solar energy will be the only charger source no matter utility is available or not.
		If this off grid solar inverter is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.
15	Alarm control	Alarm on (default) 
		Alarm off 
16	Backlight control	Backlight on (default) 
		Backlight off 
17	Beeps while primary source is interrupted	Alarm on (default) 
		Alarm off 
19	C.V. charging voltage If self-defined is selected in program 5, this program can be set up	 48V model: default 56.4V, 48.0V~58.4V settable
20	Floating charging voltage. If self-defined is selected in program 5, this program can be set up	 48V model: default 54.0V, 48.0V~58.4V settable
21	Low DC cut-off voltage. If self-defined is selected in program 5, this program can be set up	 48V model: default 42.0V, 40.0V~48.0V settable
		 Lithium battery mode: default 20%, 5%~50% settable When reach Low DC cut-off voltage: If battery power is only power source available, inverter will shut down. If PV energy and battery power are available, inverter will charge battery without AC output. If PV energy, battery power and utility are all available, inverter will transfer to line mode and provide output power to loads, and charge the

		battery at the same time.
22	RS485 communication address	Addr 001 022 Default 001,001-255 settable
27	Battery equalization	EQUA diS 027 Battery equalization disable (default)      EQUA ENA 027 Battery equalization enable If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.
28	Battery equalization voltage	EQUU 584 028 48V model: Default 58.4V, 48.0V~60V Settable (the value should be higher than Program 19 value)
29	Battery equalized time	EQT 060 029 Default 60min, 5min~900min Settable
30	Battery equalized timeout	EQT 120 030 Default 120min, 5min~900min Settable
31	Equalization interval	EQI E 001 031 Default 1days, 1 days~90 days Settable
32	Equalization activated immediately	Equalization activated immediately enable EQA E NA 032
		Equalization activated immediately disable (default) EQA diS 032
		If equalization function is enabled in program 27, this program can be setup. If "On" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "EQ". If "Off" is selected, it will cancel equalization function until next activated equalization time arrives based on program 31setting. At this time, "EQ" will not be shown in LCD main page.

## Display Information

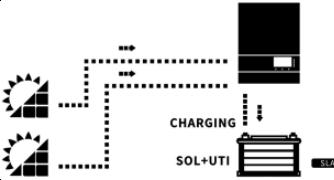
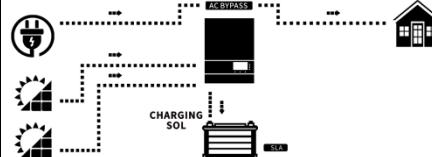
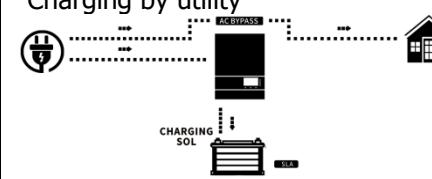
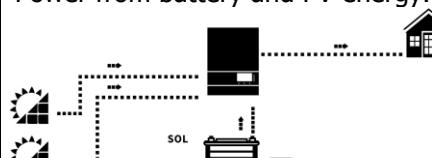
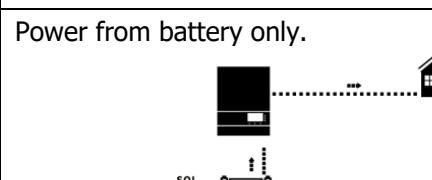
The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: voltage, frequency, current, power, firmware version.



Setting Information	LCD display	
① AC Input voltage (If it flashes, it indicates that the input voltage of the generator is displayed at this time, and the current, power and frequency displayed after turning the page are also the input parameters of the generator.) ② Output voltage ③ Load percentage ④ Left: PV1 input voltage Right: PV2 input voltage ⑤ Battery voltage ⑥ Warning or Fault code (Default Display Screen)		
① AC Input frequency ② Output frequency ③ Load power in VA ④ Left: PV1 energy sum in KWH Right: PV2 energy sum in KWH ⑤ Battery percentage ⑥ Warning or Fault code		
① AC Input current ② Output current ③ Load percentage ④ Left: PV1 input current Right: PV2 input current ⑤ Battery charging current ⑥ Warning or Fault code		

<ul style="list-style-type: none"> <li>① AC input power in Watts</li> <li>② Inverter temperature</li> <li>③ Load power in Watts</li> <li>④ Left: PV1 input power in Watts Right: PV2 input power in Watts</li> <li>⑤ Battery percentage</li> <li>⑥ Warning or Fault code</li> </ul>	<p>110 KW 314 °C 100 KW AC.BYPASS PV1 1150 W SOL.FIRST PV2 1101 W SOL.FIRST CHARGING SOL+UTI SOL.FIRST</p>	<p>110 KW 314 °C 100 KW AC.BYPASS PV2 1101 W SOL.FIRST PV1 1150 W SOL.FIRST CHARGING SOL+UTI SOL.FIRST</p>
Firmware version (CPU1: 040-00-b21; CPU2:041-00-b21)	040 00 b21 AC.BYPASS PV1 041 00 b21 PV2	040 00 b21 AC.BYPASS PV2 041 00 b21 PV1
① Model ② Output type (SIG: single phase output) ③ Inverter rated power ④ PV input ⑤ Battery voltage (Default Display Screen)	<p>7.0d 51.6 180 KW AC.BYPASS PV1 5.14 V UTI.FIRST PV2 CHARGING SOL+UTI SOL.FIRST</p>	

## Operating Mode Description

Operation mode	Description	LCD display
Standby mode /Power saving mode <b>Note:</b> *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output is supplied by PV still can charge batteries.	When utility grid connected, no charging; PV can charge 
Line Mode	Priority for utility drive the loading solar priority charging	Charging by PV energy 
	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility 
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy.  Power from battery only. 

## Fault Reference Code

Fault Code	Fault Event	Icon on
02	Inverter Over temperature	02-
03	Battery voltage is too high	03-
04	Battery voltage is too low	04-
05	Output short circuited	05-
06	Output voltage is abnormal. Output voltage is too high.	06-
07	Overload time out	07-
20	BMS communication error	20-
51	Over current or surge	51-
56	MOS over current	56- <sub>error</sub>

## Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	MPPT PCB Fan Abnormal	Beep once every second	01 <sup>△</sup>
	Inverter Fan Abnormal	Beep once every second	
02	PV Over temperature	Beep once every second	02 <sup>△</sup>
04	Battery low voltage/ Battery SOC low	Beep once every second	04 <sup>△</sup>
07	Overload In Inverter Mode	Beep once every second	07 <sup>△</sup>
	Overload In bypass Mode	Beep once every second	
19	No battery connected	Beep once every second	19 <sup>△</sup>
54	PV input over voltage	Beep once every second	54 <sup>△</sup>
58	AC output low voltage	Beep once every second	58 <sup>△</sup>

# Trouble Shooting

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Buzzer beeps continuously and red LED is on.	Warning code 01	MPPT Fan Abnormal	Replace the fan.
		Inverter Fan Abnormal	Replace the fan.
	Fault code 02	Internal temperature of component is over 90°C.	Check if the air flow of the unit is blocked or the ambient temperature is too high.
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Warning code 04	The battery voltage is too low.	
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 06/58	Output abnormal (Inverter voltage below than 180Vac or is higher than 290Vac)	1. Reduce the connected load. 2. Return to repair center
	Warning code 07	Overload error. The inverter is overload 101% and time is up.	Reduce the connected load by switching off some equipment.
	Warning code 12	Solar controller over temperature	Check if the air flow of the unit is blocked or the ambient temperature is too high
	Warning code 19	No battery connected	Check the battery cable
	Fault code 20	BMS communication failed	1. Check the BMS communication wire to see if it's well connected 2. Check the transceiver signal
	Fault code 51	Over current or surge	Restart the unit, if the error happens again, please return to repair center.
	Warning code 54	PV input over voltage	Check if the PV input voltage is in the right range

# Specifications

<b>MODEL</b>	SPF 18KT DVM-MPV
Battery voltage	48VDC
<b>INVERTER OUTPUT</b>	
Rated Power	18KW
Surge Rating (20ms)	43KW
Waveform	Pure sine wave/ same as input (bypass mode)
Nominal Output Voltage	104V-110V-115V-120Vac / 208V-220V-230V-240Vac(+/-10% RMS)
Output Frequency	50Hz/60Hz (+/-0.3 Hz)
Inverter Efficiency(Peak)	>85%
Line Mode Efficiency	>95%
Power Factor	1.0
<b>SOLAR CHARGER</b>	
Maximum PV Charge Current	240A
DC Voltage	48V
Maximum PV Array Power	14000W
MPPT Operating Voltage(VDC)	60-245V
Max. PV Array Open Circuit Voltage	250VDC
Maximum Efficiency	97.5%
<b>DC Input</b>	
Low DC Cut-Off Voltage (Only Lead Acid)	Default @load<20%: 42.0V; @20%≤load<50%: 40.8V; @load≥50%: 38.4V (Based on Program 21, 40Vdc~48Vdc settable)
Low DC Warning Voltage (Only Lead Acid)	Low DC Cut-Off Voltage +2Vdc
Low DC Warning Return Voltage (Only Lead Acid)	>48V
Low DC Warning SOC (Only Li)	<Low DC Cut-off SOC +5%
Low DC Warning Return SOC (Only Li)	>Low DC Cut-off SOC +15%
Low DC Cut-off SOC (Only Li)	Default 20%, 5%~50% Settable
Cold Start SOC (Only Li)	>Low DC Cut-off Soc+10%
High DC Recovery Voltage	58VDC
High DC Cut-Off Voltage	AGM:60V, FLD:62V, USE or Li Mode: C.V. Voltage + 4.0V
<b>AC INPUT</b>	
Voltage	240VAC
Selectable Voltage Range	154~272VAC(for appliances ), 184~272VAC(for UPS)
Frequency Range	50Hz/60Hz (Auto sensing)
Maximum Charge Current	100A
<b>BYPASS &amp; PROTECTION (Grid &amp; Generator)</b>	
Typical Transfer Time	10ms
Overload Protection (SMPS Load)	Circuit breaker
Output Short Circuit Protection	Circuit breaker
<b>MECHANICAL SPECIFICATIONS</b>	
Dimensions (W*H*D)	780*420*250mm
Net Weight (kg)	105Kg
<b>OPERATING ENVIRONMENT</b>	
Operation Temperature Range	0°C to 50°C
Storage Temperature	-20°C to 60°C