

## White Flour Mix

Dough Weight	Product	Rounder	First Tray Arrangement		Former or Processing	Final Tray Arrangement	Yield
Bun Heads 37 lbs  3 portions/head 8 heads/batch 4.8 lbs*/head	Submarine Buns	Height: 5 Time: ~2s (partial)	Join two balls, sticky sides together. Place on Dough Tray 5 x 6		Former Small Plate  Roller: 3 Plate: 2.5	3 x 6 (stretch lightly)	1 head = 1 tray 1 tray = 3 (6-packs)  Usually make: 3 heads = 3 trays = 9 (6-packs)
	Dinner Buns Bulk + 12-packs	Height: 5 Time: ~3s	Bulk  Solid Tray 3 x 4 or 3 x 6 (staggered)	12-packs  Solid Tray 4 groups of 6	N/A	N/A	1 head = 1.5 trays = 3 (12-packs)  Usually make: 5 heads for 12 bulk + 7 trays = 14 (12-packs)
Keiser Bun Heads  6.8 lbs/Head	Keiser Buns  Keiser Cheese Buns	Height: 8 Time: ~8s	Solid Tray  3 x 4		Cover, light proof. Keiser Stamp  For cheese, wet and sprinkle with chese	N/A	1 head = 3 trays 1 tray = 2 (6-packs)
Loaf Portion 29 lbs  1.3 lbs/loaf	White Bread Sesame-topped Butter Crust	N/A	Dough tray  3 x 4		Former Medium Plate  Roller: 6 Plate: 4	Loaf Tray  Sesame-topped: roll in sesame seeds	29 lbs = 24 loaves
Small Mixer 12 lbs dough + 1 pound cheese  1.3 lbs/loaf	Cheese Bread	N/A	Dough Tray  3 x 4		Former Medium Plate  Roller: 7 Plate: 4	Loaf Tray	1 batch = 10 loaves

\* 4.8 lbs = 4 lbs 8 oz

## Whole Wheat Flour Mix

Dough Weight	Product	Rounder	First Tray Arrangement		Former or Processing	Final Tray Arrangement	Yield
Dinner Bun Head 4.8 lbs*	Dinner Buns Bulk + 12-packs	Height: 5 Time: ~3s	Bulk  Solid Tray 3 x 4 or 3 x 6 (staggered)	12-packs  Solid Tray 4 groups of 6	N/A	N/A	1 head = 1.5 trays = 3 (12-packs)
Keiser Bun Head 6.8 lbs/Head	Keiser Buns	Height: 8 Time: ~8s	Solid Tray  3 x 4		Cover, light proof. Keiser Stamp	N/A	1 head = 3 trays 1 tray = 2 (6-packs)
Loaf Portion 29 lbs  1.3 lbs/loaf	Whole Wheat Bread	N/A	Dough tray  3 x 4		Former Medium Plate  Roller: 6 Plate: 4	Loaf Tray	29 lbs = 24 loaves

\* 4.8 lbs = 4 lbs 8 oz

## French Flour Mix

Dough Weight	Product	Rounder	First Tray Arrangement		Former or Processing	Final Tray Arrangement	Yield
Bun Heads 37 lbs  3 portions/head 8 heads/batch 4.8 lbs*/head	Air Liners (bulk)	Height: 5 Time: ~3s	Baguette Tray 4 x 5 (staggered)		N/A	N/A	1 tray = 20 buns
	Crusty Buns Bulk + 12-packs	Height: 5 Time: ~3s	Bulk  Solid Tray  3 x 4 or 3 x 6 (staggered)	12-packs  Solid Tray  4 groups of 6	N/A	N/A	1 head = 1.5 trays = 3 (12-packs)
Panini Bun Head 8 lbs	Panini Buns	Height: 8 Time: ~4s (partial)	Dough Tray  1 head per tray		Former Small Plate  Roller: 3 Plate: 2.5	Baguette Tray  3 x 5	1 head = 3 trays 1 tray = 2 (6-packs)
Loaf Portion 29 lbs  1.3 lbs/loaf	French Bread	N/A	Dough tray  3 x 4		Former Large Plate  Roller: 6 Plate: 3.5	French Bread Tray  1 per row (offset)	29 lbs = 24 loaves
	Dutch Crunch	N/A	Dough tray  3 x 4		Dutch Former Medium Plate Roller: 6 Plate: 4	Loaf Tray	

\* 4.8 lbs = 4 lbs 8 oz

## French Flour Mix

<p>Small Mixer 14 lbs dough + 12 oz Corn Meal + ~ 1/2 cup oil</p> <p>1.3 lbs/loaf</p>	Italian Bread	N/A	<p>Dough Tray</p> <p>3 x 4</p>	<p>Former Medium Plate</p> <p>Roller: 7 Plate: 4</p> <p>(inside out)</p>	<p>French Bread Tray</p> <p>1 per row (offset)</p> <p>Roll in Corn Meal</p>	<p>1 batch = 6 loaves</p>
<p>Baguette</p> <p>20.5 lbs</p>	Baguettes	N/A	<p>Dough Tray</p> <p>3 x 5</p>	<p>Former Large Plate</p> <p>Roller: 4 Plate: 3</p>	<p>Baguette Tray</p> <p>1 per row</p> <p>Hand form</p>	<p>20.5 lbs = 24 baguettes</p> <p>Usually make: 15 baguettes</p>

\* 4.8 lbs = 4 lbs 8 oz

## Soft Roll Flour Mix

Dough Weight	Product	Rounder	First Tray Arrangement	Former or Processing	Final Tray Arrangement	Yield
Bun Heads 35 lbs  3 portions/head 8 heads/batch 4.5 lbs*/head	Hot Dog Buns	Height: 5 Time: ~2s (partial)	Dough Tray  1 head per tray	Former Small Plate  Roller: 2 Plate: 2	Hot Dog Tray	1 head = 1.5 trays 1 tray = 3 (8-packs)  Usually make: 4 heads = 6 trays = 18 (8-packs)
	Hamburger Buns	Height: 5 Time: ~3s	Hamburger Tray	N/A	N/A	1 head = 1.5 trays 1 tray = 3 (8-packs)  Usually make: 4 heads = 6 trays = 18 (8-packs)
	Butter-topped Buns	Height: 5 Time: ~3s	Screen Tray  8 x 6	N/A	N/A	1 head = 2/3 tray = 3 (12-packs) 1 tray = 4 (12-packs)
Small Mixer 4.5 lbs dough + 2 oz cheese	Cheese hot dog buns	Height: 5 Time: ~2s (partial)	Dough Tray  1 head per tray	Former Small Plate  Roller: 3 Plate: 2	Hot Dog Tray  Spray and press in cheese	1 head = 1.5 trays 1 tray = 3 (8-packs)
	Cheese Hamburger Buns	Height: 5 Time: ~3s	Special Hamburger Tray (heavily oiled)  Press in cheese	N/A	N/A	1 head = 1.5 trays 1 tray = 3 (8-packs)  Usually make: 4 heads = 6 trays = 18 (8-packs)
Small Mixer 6 lbs dough + 2 oz poppy seeds	Poppy Seed Onion Buns	Height: 5 Time: ~3s	Screen Tray 3 x 4 Spray and press in onion	N/A	N/A	1 head = 3 trays 1 tray = 2 (6-packs)

\* 4.8 lbs = 4 lbs 8 oz