

Plant name : SSR AQUA	Date: 24/03/2024
Location : Gudivada	
Print Date : 25/03/2024	Recipe : GANGADHAR-2024
	Shift No: 1

Batch report

Batch No : 032024-1650	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	6:49:16	441			
Shift No : 1	Main2	6:49:19	602			
Recipe Name : GANGADHAR-24						
Recipe Code : GANGADHAR-2024						
Recipe No : 1						

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	202.10	2.10	1.05	35
1	CM 100 + DORB 100 KRR	200.00	202.00	2.00	1.00	187
10	MBM 100 + DORB 100 KRR	200.00	194.50	-5.50	-2.75	517
6	MAZIE GANGADHAR	180.00	178.40	-1.60	-0.89	189
4	DDGS GANGADHAR	150.00	151.00	1.00	0.67	29
9	SALT DOC KRR	70.00	71.30	1.30	1.86	18
Total :		1,000.00	999.30	-0.70	-0.07	975

Batch No : 032024-1651	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	7:00:06	133			
Shift No : 1	Main2	7:00:08	381			
Recipe Name : GANGADHAR-24						
Recipe Code : GANGADHAR-2024						
Recipe No : 1						

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	202.20	2.20	1.10	33
1	CM 100 + DORB 100 KRR	200.00	201.50	1.50	0.75	53
10	MBM 100 + DORB 100 KRR	200.00	196.00	-4.00	-2.00	304
6	MAZIE GANGADHAR	180.00	181.10	1.10	0.61	29
4	DDGS GANGADHAR	150.00	151.00	1.00	0.67	27
9	SALT DOC KRR	70.00	71.10	1.10	1.57	18
Total :		1,000.00	1,002.90	2.90	0.29	464

Batch No : 032024-1652	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	7:07:17	131			
Shift No : 1	Main2	7:07:19	262			
Recipe Name : GANGADHAR-24						
Recipe Code : GANGADHAR-2024						
Recipe No : 1						

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	199.00	-1.00	-0.50	36
1	CM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	59
10	MBM 100 + DORB 100 KRR	200.00	197.60	-2.40	-1.20	189
6	MAZIE GANGADHAR	180.00	179.70	-0.30	-0.17	29
4	DDGS GANGADHAR	150.00	151.30	1.30	0.87	26
9	SALT DOC KRR	70.00	68.10	-1.90	-2.71	17
Total :		1,000.00	995.50	-4.50	-0.45	356

Batch No	: 032024-1653	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	7:12:38	128			
Shift No	: 1	Main2	7:12.40	257			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.90	-0.10	-0.05	35	
1	CM 100 + DORB 100 KRR	200.00	200.70	0.70	0.35	60	
10	MBM 100 + DORB 100 KRR	200.00	199.20	-0.80	-0.40	183	
6	MAZIE GANGADHAR	180.00	180.60	0.60	0.33	29	
4	DDGS GANGADHAR	150.00	150.00	0.00	0.00	25	
9	SALT DOC KRR	70.00	69.60	-0.40	-0.57	20	
Total :		1,000.00	1,000.00	0.00	0.00	352	

Batch No : 032024-1654		Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024		Main1	7:18:56	128			
Shift No : 1		Main2	7:18:58	247			
Recipe Name : GANGADHAR-24							
Recipe Code : GANGADHAR-2024							
Recipe No : 1							
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	200.40	0.40	0.20	36	
1	CM 100 + DORB 100 KRR	200.00	200.70	0.70	0.35	59	
10	MBM 100 + DORB 100 KRR	200.00	199.40	-0.60	-0.30	178	
6	MAZIE GANGADHAR	180.00	180.90	0.90	0.50	28	
4	DDGS GANGADHAR	150.00	151.60	1.60	1.07	25	
9	SALT DOC KRR	70.00	70.90	0.90	1.29	19	
Total :		1,000.00	1,003.90	3.90	0.39	345	

Batch No	: 032024-1655	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	7:24:08	127			
Shift No	: 1	Main2	7:24:10	247			
Recipe Name	: GANGADHAR-24						

Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	199.40	-0.60	-0.30	38
1	CM 100 + DORB 100 KRR	200.00	199.40	-0.60	-0.30	61
10	MBM 100 + DORB 100 KRR	200.00	199.90	-0.10	-0.05	176
6	MAZIE GANGADHAR	180.00	180.10	0.10	0.06	28
4	DDGS GANGADHAR	150.00	149.20	-0.80	-0.53	25
9	SALT DOC KRR	70.00	70.20	0.20	0.29	17
Total :		1,000.00	998.20	-1.80	-0.18	345

Batch No : 032024-1656	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	7:29:33	128			
Shift No : 1	Main2	7:29:35	369			
Recipe Name : GANGADHAR-24						
Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	199.90	-0.10	-0.05	38
1	CM 100 + DORB 100 KRR	200.00	199.90	-0.10	-0.05	61
10	MBM 100 + DORB 100 KRR	200.00	200.40	0.40	0.20	298
6	MAZIE GANGADHAR	180.00	180.30	0.30	0.17	28
4	DDGS GANGADHAR	150.00	150.90	0.90	0.60	25
9	SALT DOC KRR	70.00	72.30	2.30	3.29	17
Total :		1,000.00	1,003.70	3.70	0.37	467

Batch No : 032024-1657	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	7:47:56	132			
Shift No : 1	Main2	7:47:58	1280			
Recipe Name : GANGADHAR-24						
Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	200.20	0.20	0.10	40
1	CM 100 + DORB 100 KRR	200.00	199.70	-0.30	-0.15	60
10	MBM 100 + DORB 100 KRR	200.00	199.10	-0.90	-0.45	1202
6	MAZIE GANGADHAR	180.00	179.50	-0.50	-0.28	28
4	DDGS GANGADHAR	150.00	149.00	-1.00	-0.67	25
9	SALT DOC KRR	70.00	69.30	-0.70	-1.00	17
Total :		1,000.00	996.80	-3.20	-0.32	1372

Batch No : 032024-1658	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	8:10:15	127			

Shift No	:	1	Main2	8:10.17	1108		
Recipe Name	:	GANGADHAR-24					
Recipe Code	:	GANGADHAR-2024					
Recipe No	:	1					
Bin No		Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7		DORB (COM) KRR	200.00	200.40	0.40	0.20	41
1		CM 100 + DORB 100 KRR	200.00	200.00	0.00	0.00	58
10		MBM 100 + DORB 100 KRR	200.00	200.20	0.20	0.10	1036
6		MAZIE GANGADHAR	180.00	179.40	-0.60	-0.33	29
4		DDGS GANGADHAR	150.00	150.70	0.70	0.47	25
9		SALT DOC KRR	70.00	68.80	-1.20	-1.71	18
Total :			1,000.00	999.50	-0.50	-0.05	1207

Batch No	: 032024-1659	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	8:29:45	126			
Shift No	: 1	Main2	8:29:47	238			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.80	-0.20	-0.10	42	
1	CM 100 + DORB 100 KRR	200.00	201.00	1.00	0.50	59	
10	MBM 100 + DORB 100 KRR	200.00	200.40	0.40	0.20	164	
6	MAZIE GANGADHAR	180.00	178.40	-1.60	-0.89	29	
4	DDGS GANGADHAR	150.00	149.20	-0.80	-0.53	25	
9	SALT DOC KRR	70.00	70.00	0.00	0.00	18	
Total :		1,000.00	998.80	-1.20	-0.12	337	

Batch No	: 032024-1660	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	8:34:46	124			
Shift No	: 1	Main2	8:34:47	252			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	198.90	-1.10	-0.55	43	
1	CM 100 + DORB 100 KRR	200.00	199.50	-0.50	-0.25	56	
10	MBM 100 + DORB 100 KRR	200.00	200.30	0.30	0.15	178	
6	MAZIE GANGADHAR	180.00	180.70	0.70	0.39	30	
4	DDGS GANGADHAR	150.00	151.10	1.10	0.73	26	
9	SALT DOC KRR	70.00	69.20	-0.80	-1.14	17	
Total :		1,000.00	999.70	-0.30	-0.03	350	

Batch No	: 032024-1661	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	8:40:00	147			
Shift No	: 1	Main2	8:40.02	254			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	201.20	1.20	0.60	43	
1	CM 100 + DORB 100 KRR	200.00	200.40	0.40	0.20	74	
10	MBM 100 + DORB 100 KRR	200.00	199.30	-0.70	-0.35	173	
6	MAZIE GANGADHAR	180.00	181.60	1.60	0.89	28	
4	DDGS GANGADHAR	150.00	151.00	1.00	0.67	26	
9	SALT DOC KRR	70.00	70.10	0.10	0.14	17	
Total :		1,000.00	1,003.60	3.60	0.36	361	

Batch No	: 032024-1662	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	8:48:38	128			
Shift No	: 1	Main2	8:48.40	252			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	200.10	0.10	0.05	43	
1	CM 100 + DORB 100 KRR	200.00	198.20	-1.80	-0.90	58	
10	MBM 100 + DORB 100 KRR	200.00	199.70	-0.30	-0.15	173	
6	MAZIE GANGADHAR	180.00	178.10	-1.90	-1.06	29	
4	DDGS GANGADHAR	150.00	150.70	0.70	0.47	26	
9	SALT DOC KRR	70.00	70.80	0.80	1.14	18	
Total :		1,000.00	997.60	-2.40	-0.24	347	

Batch No	: 032024-1663	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	8:55:28	228			
Shift No	: 1	Main2	8:55.30	252			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.00	-1.00	-0.50	44	
1	CM 100 + DORB 100 KRR	200.00	201.00	1.00	0.50	159	
10	MBM 100 + DORB 100 KRR	200.00	200.60	0.60	0.30	176	
6	MAZIE GANGADHAR	180.00	180.20	0.20	0.11	30	
4	DDGS GANGADHAR	150.00	148.50	-1.50	-1.00	25	
9	SALT DOC KRR	70.00	70.70	0.70	1.00	18	

	Total :	1,000.00	1,000.00	0.00	0.00	452
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Batch No	: 032024-1664	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	9:01:18	134			
Shift No	: 1	Main2	9:01:20	459			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	201.70	1.70	0.85	43	
1	CM 100 + DORB 100 KRR	200.00	201.20	1.20	0.60	55	
10	MBM 100 + DORB 100 KRR	200.00	200.30	0.30	0.15	377	
6	MAZIE GANGADHAR	180.00	180.50	0.50	0.28	29	
4	DDGS GANGADHAR	150.00	150.10	0.10	0.07	25	
9	SALT DOC KRR	70.00	69.40	-0.60	-0.86	17	
Total :		1,000.00	1,003.20	3.20	0.32	546	

Batch No	: 032024-1665	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	9:11:22	134			
Shift No	: 1	Main2	9:11:24	374			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.60	-0.40	-0.20	41	
1	CM 100 + DORB 100 KRR	200.00	200.80	0.80	0.40	56	
10	MBM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	290	
6	MAZIE GANGADHAR	180.00	180.50	0.50	0.28	29	
4	DDGS GANGADHAR	150.00	150.40	0.40	0.27	25	
9	SALT DOC KRR	70.00	69.30	-0.70	-1.00	17	
Total :		1,000.00	1,000.40	0.40	0.04	458	

Batch No	: 032024-1666	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	9:18:40	125			
Shift No	: 1	Main2	9:18:41	415			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.00	-1.00	-0.50	41	
1	CM 100 + DORB 100 KRR	200.00	201.00	1.00	0.50	58	
10	MBM 100 + DORB 100 KRR	200.00	199.70	-0.30	-0.15	341	

6	MAZIE GANGADHAR	180.00	180.60	0.60	0.33	29
4	DDGS GANGADHAR	150.00	148.60	-1.40	-0.93	26
9	SALT DOC KRR	70.00	69.70	-0.30	-0.43	18
Total :		1,000.00	998.60	-1.40	-0.14	513

Batch No : 032024-1667		Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024		Main1	9:27:41	136			
Shift No : 1		Main2	9:27.43	373			
Recipe Name : GANGADHAR-24							
Recipe Code : GANGADHAR-2024							
Recipe No : 1							
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	200.50	0.50	0.25	43	
1	CM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	57	
10	MBM 100 + DORB 100 KRR	200.00	200.40	0.40	0.20	290	
6	MAZIE GANGADHAR	180.00	180.00	0.00	0.00	30	
4	DDGS GANGADHAR	150.00	151.50	1.50	1.00	25	
9	SALT DOC KRR	70.00	70.40	0.40	0.57	18	
Total :		1,000.00	1,002.60	2.60	0.26	463	

Batch No : 032024-1668		Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024		Main1	9:36:55	127			
Shift No : 1		Main2	9:36.57	270			
Recipe Name : GANGADHAR-24							
Recipe Code : GANGADHAR-2024							
Recipe No : 1							
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.20	-0.80	-0.40	45	
1	CM 100 + DORB 100 KRR	200.00	199.90	-0.10	-0.05	60	
10	MBM 100 + DORB 100 KRR	200.00	200.00	0.00	0.00	193	
6	MAZIE GANGADHAR	180.00	180.20	0.20	0.11	30	
4	DDGS GANGADHAR	150.00	149.60	-0.40	-0.27	26	
9	SALT DOC KRR	70.00	71.30	1.30	1.86	18	
Total :		1,000.00	1,000.20	0.20	0.02	372	

Batch No : 032024-1669		Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024		Main1	9:42:29	131			
Shift No : 1		Main2	9:42.31	322			
Recipe Name : GANGADHAR-24							
Recipe Code : GANGADHAR-2024							
Recipe No : 1							
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.10	-0.90	-0.45	44	

1	CM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	63
10	MBM 100 + DORB 100 KRR	200.00	200.00	0.00	0.00	245
6	MAZIE GANGADHAR	180.00	179.90	-0.10	-0.06	30
4	DDGS GANGADHAR	150.00	149.80	-0.20	-0.13	26
9	SALT DOC KRR	70.00	66.90	-3.10	-4.43	17
Total :		1,000.00	995.50	-4.50	-0.45	425

Batch No	: 032024-1670	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	9:49:00	135			
Shift No	: 1	Main2	9:49.02	302			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	202.00	2.00	1.00	44	
1	CM 100 + DORB 100 KRR	200.00	199.10	-0.90	-0.45	63	
10	MBM 100 + DORB 100 KRR	200.00	199.40	-0.60	-0.30	221	
6	MAZIE GANGADHAR	180.00	180.00	0.00	0.00	30	
4	DDGS GANGADHAR	150.00	150.90	0.90	0.60	25	
9	SALT DOC KRR	70.00	71.30	1.30	1.86	18	
Total :		1,000.00	1,002.70	2.70	0.27	401	

Batch No	: 032024-1671	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	10:07:01	137			
Shift No	: 1	Main2	10:07.03	359			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.50	-0.50	-0.25	44	
1	CM 100 + DORB 100 KRR	200.00	199.30	-0.70	-0.35	62	
10	MBM 100 + DORB 100 KRR	200.00	199.40	-0.60	-0.30	270	
6	MAZIE GANGADHAR	180.00	180.00	0.00	0.00	30	
4	DDGS GANGADHAR	150.00	148.20	-1.80	-1.20	25	
9	SALT DOC KRR	70.00	71.10	1.10	1.57	17	
Total :		1,000.00	997.50	-2.50	-0.25	448	

Batch No	: 032024-1672	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	10:53:50	129			
Shift No	: 1	Main2	10:53.51	330			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
10	MBM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	253
7	DORB (COM) KRR	200.00	200.00	0.00	0.00	43
1	CM 100 + DORB 100 KRR	200.00	200.00	0.00	0.00	60
6	MAZIE GANGADHAR	180.00	180.20	0.20	0.11	29
4	DDGS GANGADHAR	150.00	150.50	0.50	0.33	26
9	SALT DOC KRR	70.00	68.80	-1.20	-1.71	17
Total :		1,000.00	999.30	-0.70	-0.07	428

Batch No	: 032024-1673	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	11:17:37	131			
Shift No	: 1	Main2	11:17.39	475			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	200.80	0.80	0.40	43
1	CM 100 + DORB 100 KRR	200.00	200.80	0.80	0.40	61
10	MBM 100 + DORB 100 KRR	200.00	200.30	0.30	0.15	402
6	MAZIE GANGADHAR	180.00	177.90	-2.10	-1.17	29
4	DDGS GANGADHAR	150.00	149.30	-0.70	-0.47	25
9	SALT DOC KRR	70.00	70.30	0.30	0.43	17
Total :		1,000.00	999.40	-0.60	-0.06	577

Batch No	: 032024-1674	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	11:26:36	137			
Shift No	: 1	Main2	11:26.38	472			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	200.60	0.60	0.30	42
1	CM 100 + DORB 100 KRR	200.00	200.10	0.10	0.05	62
10	MBM 100 + DORB 100 KRR	200.00	199.40	-0.60	-0.30	399
6	MAZIE GANGADHAR	180.00	181.10	1.10	0.61	29
4	DDGS GANGADHAR	150.00	151.20	1.20	0.80	25
9	SALT DOC KRR	70.00	69.60	-0.40	-0.57	17
Total :		1,000.00	1,002.00	2.00	0.20	574

Batch No	: 032024-1675	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	11:35:34	131			
Shift No	: 1	Main2	11:35.36	463			
Recipe Name	: GANGADHAR-24						

Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	199.40	-0.60	-0.30	42
1	CM 100 + DORB 100 KRR	200.00	199.50	-0.50	-0.25	63
10	MBM 100 + DORB 100 KRR	200.00	200.80	0.80	0.40	386
6	MAZIE GANGADHAR	180.00	180.50	0.50	0.28	29
4	DDGS GANGADHAR	150.00	150.40	0.40	0.27	26
9	SALT DOC KRR	70.00	70.30	0.30	0.43	17
Total :		1,000.00	1,000.90	0.90	0.09	563

Batch No : 032024-1676	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	11:44:43	144			
Shift No : 1	Main2	11:44.45	233			
Recipe Name : GANGADHAR-24						
Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	200.40	0.40	0.20	41
1	CM 100 + DORB 100 KRR	200.00	199.60	-0.40	-0.20	75
10	MBM 100 + DORB 100 KRR	200.00	200.50	0.50	0.25	161
6	MAZIE GANGADHAR	180.00	179.20	-0.80	-0.44	29
4	DDGS GANGADHAR	150.00	147.80	-2.20	-1.47	25
9	SALT DOC KRR	70.00	71.10	1.10	1.57	17
Total :		1,000.00	998.60	-1.40	-0.14	348

Batch No : 032024-1677	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	11:49:29	127			
Shift No : 1	Main2	11:49.31	234			
Recipe Name : GANGADHAR-24						
Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	200.90	0.90	0.45	40
1	CM 100 + DORB 100 KRR	200.00	200.70	0.70	0.35	59
10	MBM 100 + DORB 100 KRR	200.00	200.50	0.50	0.25	161
6	MAZIE GANGADHAR	180.00	181.40	1.40	0.78	28
4	DDGS GANGADHAR	150.00	149.70	-0.30	-0.20	26
9	SALT DOC KRR	70.00	69.30	-0.70	-1.00	17
Total :		1,000.00	1,002.50	2.50	0.25	331

Batch No : 032024-1678	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	11:54:36	162			

Shift No : 1

Main2

11:54.38

225

Recipe Name : GANGADHAR-24

Recipe Code : GANGADHAR-2024

Recipe No : 1

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	197.90	-2.10	-1.05	40
1	CM 100 + DORB 100 KRR	200.00	198.70	-1.30	-0.65	93
10	MBM 100 + DORB 100 KRR	200.00	199.60	-0.40	-0.20	150
6	MAZIE GANGADHAR	180.00	180.10	0.10	0.06	29
4	DDGS GANGADHAR	150.00	149.70	-0.30	-0.20	26
9	SALT DOC KRR	70.00	68.10	-1.90	-2.71	17
Total :		1,000.00	994.10	-5.90	-0.59	355

Batch No	: 032024-1679	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	11:59:04	132			
Shift No	: 1	Main2	11:59.06	231			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	201.30	1.30	0.65	40	
1	CM 100 + DORB 100 KRR	200.00	200.00	0.00	0.00	61	
10	MBM 100 + DORB 100 KRR	200.00	200.00	0.00	0.00	153	
6	MAZIE GANGADHAR	180.00	180.60	0.60	0.33	28	
4	DDGS GANGADHAR	150.00	150.10	0.10	0.07	25	
9	SALT DOC KRR	70.00	69.10	-0.90	-1.29	18	
Total :		1,000.00	1,001.10	1.10	0.11	325	

Batch No : 032024-1680		Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024		Main1	12:04:14	133			
Shift No : 1		Main2	12:04:16	234			
Recipe Name : GANGADHAR-24							
Recipe Code : GANGADHAR-2024							
Recipe No : 1							
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	200.80	0.80	0.40	41	
1	CM 100 + DORB 100 KRR	200.00	199.90	-0.10	-0.05	62	
10	MBM 100 + DORB 100 KRR	200.00	200.20	0.20	0.10	156	
6	MAZIE GANGADHAR	180.00	181.10	1.10	0.61	29	
4	DDGS GANGADHAR	150.00	150.40	0.40	0.27	26	
9	SALT DOC KRR	70.00	71.00	1.00	1.43	18	
Total :		1,000.00	1,003.40	3.40	0.34	332	

Batch No	: 032024-1681	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	12:12:51	131			
Shift No	: 1	Main2	12:12:53	231			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.40	-0.60	-0.30	41	
1	CM 100 + DORB 100 KRR	200.00	199.90	-0.10	-0.05	62	
10	MBM 100 + DORB 100 KRR	200.00	199.90	-0.10	-0.05	158	
6	MAZIE GANGADHAR	180.00	180.60	0.60	0.33	28	
4	DDGS GANGADHAR	150.00	152.30	2.30	1.53	26	
9	SALT DOC KRR	70.00	70.40	0.40	0.57	19	
Total :		1,000.00	1,002.50	2.50	0.25	334	

Batch No	: 032024-1682	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	12:17:46	129			
Shift No	: 1	Main2	12:17:48	237			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.50	-0.50	-0.25	41	
1	CM 100 + DORB 100 KRR	200.00	200.70	0.70	0.35	61	
10	MBM 100 + DORB 100 KRR	200.00	200.10	0.10	0.05	165	
6	MAZIE GANGADHAR	180.00	181.10	1.10	0.61	28	
4	DDGS GANGADHAR	150.00	149.30	-0.70	-0.47	25	
9	SALT DOC KRR	70.00	70.20	0.20	0.29	18	
Total :		1,000.00	1,000.90	0.90	0.09	338	

Batch No	: 032024-1683	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	12:27:31	136			
Shift No	: 1	Main2	12:27:33	255			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	200.30	0.30	0.15	41	
1	CM 100 + DORB 100 KRR	200.00	200.70	0.70	0.35	62	
10	MBM 100 + DORB 100 KRR	200.00	200.10	0.10	0.05	181	
6	MAZIE GANGADHAR	180.00	180.50	0.50	0.28	29	
4	DDGS GANGADHAR	150.00	150.10	0.10	0.07	25	

9	SALT DOC KRR	70.00	69.60	-0.40	-0.57	17
Total :		1,000.00	1,001.30	1.30	0.13	355

Batch No	: 032024-1684	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	12:35:50	130			
Shift No	: 1	Main2	12:35.51	249			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.20	-0.80	-0.40	41	
1	CM 100 + DORB 100 KRR	200.00	200.20	0.20	0.10	62	
10	MBM 100 + DORB 100 KRR	200.00	199.70	-0.30	-0.15	176	
6	MAZIE GANGADHAR	180.00	180.90	0.90	0.50	28	
4	DDGS GANGADHAR	150.00	148.80	-1.20	-0.80	25	
9	SALT DOC KRR	70.00	70.50	0.50	0.71	17	
Total :		1,000.00	999.30	-0.70	-0.07	349	

Batch No	: 032024-1685	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	12:41:01	131			
Shift No	: 1	Main2	12:41.03	233			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	198.70	-1.30	-0.65	43	
1	CM 100 + DORB 100 KRR	200.00	199.50	-0.50	-0.25	61	
10	MBM 100 + DORB 100 KRR	200.00	199.70	-0.30	-0.15	160	
6	MAZIE GANGADHAR	180.00	182.40	2.40	1.33	29	
4	DDGS GANGADHAR	150.00	151.30	1.30	0.87	26	
9	SALT DOC KRR	70.00	70.60	0.60	0.86	17	
Total :		1,000.00	1,002.20	2.20	0.22	336	

Batch No	: 032024-1686	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	12:49:13	137			
Shift No	: 1	Main2	12:49.15	244			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	201.50	1.50	0.75	44	
1	CM 100 + DORB 100 KRR	200.00	200.20	0.20	0.10	59	

10	MBM 100 + DORB 100 KRR	200.00	200.00	0.00	0.00	158
6	MAZIE GANGADHAR	180.00	180.90	0.90	0.50	29
4	DDGS GANGADHAR	150.00	150.50	0.50	0.33	25
9	SALT DOC KRR	70.00	70.20	0.20	0.29	18
Total :		1,000.00	1,003.30	3.30	0.33	333

Batch No : 032024-1687		Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024		Main1	13:04:12	127			
Shift No : 2		Main2	13:04:15	263			
Recipe Name : GANGADHAR-24							
Recipe Code : GANGADHAR-2024							
Recipe No : 1							
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.30	-0.70	-0.35	42	
1	CM 100 + DORB 100 KRR	200.00	199.90	-0.10	-0.05	59	
10	MBM 100 + DORB 100 KRR	200.00	200.30	0.30	0.15	186	
6	MAZIE GANGADHAR	180.00	179.60	-0.40	-0.22	29	
4	DDGS GANGADHAR	150.00	151.00	1.00	0.67	26	
9	SALT DOC KRR	70.00	71.50	1.50	2.14	17	
Total :		1,000.00	1,001.60	1.60	0.16	359	

Batch No	: 032024-1688	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	13:09:41	127			
Shift No	: 2	Main2	13:09:43	238			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	201.30	1.30	0.65	42	
1	CM 100 + DORB 100 KRR	200.00	200.60	0.60	0.30	60	
10	MBM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	164	
6	MAZIE GANGADHAR	180.00	178.90	-1.10	-0.61	28	
4	DDGS GANGADHAR	150.00	147.80	-2.20	-1.47	25	
9	SALT DOC KRR	70.00	70.90	0.90	1.29	17	
Total :		1,000.00	999.30	-0.70	-0.07	336	

Batch No	:	032024-1689	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	:	24/03/2024	Main1	13:14:45	2949			
Shift No	:	2	Main2	13:14:47	238			
Recipe Name	:	GANGADHAR-24						
Recipe Code	:	GANGADHAR-2024						
Recipe No	:	1						
Bin No		Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	

7	DORB (COM) KRR	200.00	200.00	0.00	0.00	41
10	MBM 100 + DORB 100 KRR	200.00	200.10	0.10	0.05	165
1	CM 100 + DORB 100 KRR	200.00	198.60	-1.40	-0.70	2881
6	MAZIE GANGADHAR	180.00	181.00	1.00	0.56	28
4	DDGS GANGADHAR	150.00	149.10	-0.90	-0.60	25
9	SALT DOC KRR	70.00	67.10	-2.90	-4.14	17
Total :		1,000.00	995.90	-4.10	-0.41	3157

Batch No : 032024-1690		Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024		Main1	14:07:42	131			
Shift No : 2		Main2	14:07:44	347			
Recipe Name : GANGADHAR-24							
Recipe Code : GANGADHAR-2024							
Recipe No : 1							
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	201.90	1.90	0.95	41	
1	CM 100 + DORB 100 KRR	200.00	200.50	0.50	0.25	60	
10	MBM 100 + DORB 100 KRR	200.00	200.20	0.20	0.10	271	
6	MAZIE GANGADHAR	180.00	178.10	-1.90	-1.06	29	
4	DDGS GANGADHAR	150.00	150.30	0.30	0.20	26	
9	SALT DOC KRR	70.00	71.30	1.30	1.86	17	
Total :		1,000.00	1,002.30	2.30	0.23	444	

Batch No : 032024-1691		Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024		Main1	14:22:29	126			
Shift No : 2		Main2	14:30:20	261			
Recipe Name : GANGADHAR-24							
Recipe Code : GANGADHAR-2024							
Recipe No : 1							
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
1	CM 100 + DORB 100 KRR	200.00	200.40	0.40	0.20	58	
7	DORB (COM) KRR	200.00	199.50	-0.50	-0.25	40	
10	MBM 100 + DORB 100 KRR	200.00	200.10	0.10	0.05	185	
6	MAZIE GANGADHAR	180.00	181.80	1.80	1.00	29	
4	DDGS GANGADHAR	150.00	150.90	0.90	0.60	26	
9	SALT DOC KRR	70.00	69.20	-0.80	-1.14	16	
Total :		1,000.00	1,001.90	1.90	0.19	354	

Batch No	: 032024-1692	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	14:35:41	125			
Shift No	: 2	Main2	14:39:47	224			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						

Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
1	CM 100 + DORB 100 KRR	200.00	200.90	0.90	0.45	56
7	DORB (COM) KRR	200.00	198.70	-1.30	-0.65	39
10	MBM 100 + DORB 100 KRR	200.00	200.20	0.20	0.10	157
6	MAZIE GANGADHAR	180.00	180.60	0.60	0.33	30
4	DDGS GANGADHAR	150.00	148.70	-1.30	-0.87	26
9	SALT DOC KRR	70.00	69.30	-0.70	-1.00	17
Total :		1,000.00	998.40	-1.60	-0.16	325

Batch No	: 032024-1693	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	14:45:46	1136			
Shift No	: 2	Main2	14:46:14	227			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
1	CM 100 + DORB 100 KRR	200.00	200.40	0.40	0.20	59
7	DORB (COM) KRR	200.00	200.20	0.20	0.10	40
10	MBM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	157
6	MAZIE GANGADHAR	180.00	180.50	0.50	0.28	29
4	DDGS GANGADHAR	150.00	144.00	-6.00	-4.00	1033
9	SALT DOC KRR	70.00	69.60	-0.40	-0.57	17
Total :		1,000.00	994.50	-5.50	-0.55	1335

Batch No	: 032024-1694	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	15:08:38	133			
Shift No	: 2	Main2	15:09:53	238			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
10	MBM 100 + DORB 100 KRR	200.00	200.20	0.20	0.10	169
1	CM 100 + DORB 100 KRR	200.00	199.00	-1.00	-0.50	58
7	DORB (COM) KRR	200.00	199.40	-0.60	-0.30	41
6	MAZIE GANGADHAR	180.00	180.10	0.10	0.06	29
4	DDGS KRR	150.00	151.20	1.20	0.80	28
9	SALT DOC KRR	70.00	71.60	1.60	2.29	17
Total :		1,000.00	1,001.50	1.50	0.15	342

Batch No	: 032024-1695	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	15:14:54	131			
Shift No	: 2	Main2	15:16:54	235			

Recipe Name : GANGADHAR-24
 Recipe Code : GANGADHAR-2024
 Recipe No : 1

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
1	CM 100 + DORB 100 KRR	200.00	200.50	0.50	0.25	59
7	DORB (COM) KRR	200.00	201.10	1.10	0.55	42
10	MBM 100 + DORB 100 KRR	200.00	199.70	-0.30	-0.15	164
6	MAZIE GANGADHAR	180.00	180.50	0.50	0.28	30
4	DDGS KRR	150.00	149.00	-1.00	-0.67	29
9	SALT DOC KRR	70.00	71.30	1.30	1.86	18
Total :		1,000.00	1,002.10	2.10	0.21	342

Batch No : 032024-1696 Scale Start time Dur(sec) Scale Start time Dur(sec)
 Batch Date : 24/03/2024 Main1 15:21:54 133
 Shift No : 2 Main2 15:24.36 243
 Recipe Name : GANGADHAR-24
 Recipe Code : GANGADHAR-2024
 Recipe No : 1

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
1	CM 100 + DORB 100 KRR	200.00	200.10	0.10	0.05	60
7	DORB (COM) KRR	200.00	199.20	-0.80	-0.40	42
10	MBM 100 + DORB 100 KRR	200.00	200.00	0.00	0.00	170
6	MAZIE GANGADHAR	180.00	179.70	-0.30	-0.17	29
4	DDGS KRR	150.00	151.20	1.20	0.80	29
9	SALT DOC KRR	70.00	70.60	0.60	0.86	18
Total :		1,000.00	1,000.80	0.80	0.08	348

Batch No : 032024-1697 Scale Start time Dur(sec) Scale Start time Dur(sec)
 Batch Date : 24/03/2024 Main1 15:29:46 129
 Shift No : 2 Main2 15:31.38 270
 Recipe Name : GANGADHAR-24
 Recipe Code : GANGADHAR-2024
 Recipe No : 1

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
1	CM 100 + DORB 100 KRR	200.00	199.90	-0.10	-0.05	59
7	DORB (COM) KRR	200.00	198.10	-1.90	-0.95	43
10	MBM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	201
6	MAZIE GANGADHAR	180.00	180.10	0.10	0.06	29
4	DDGS KRR	150.00	150.00	0.00	0.00	28
9	SALT DOC KRR	70.00	69.90	-0.10	-0.14	17
Total :		1,000.00	997.80	-2.20	-0.22	377

Batch No : 032024-1698 Scale Start time Dur(sec) Scale Start time Dur(sec)

Batch Date	: 24/03/2024	Main1	15:37:12	132		
Shift No	: 2	Main2	15:37:21	303		
Recipe Name	: GANGADHAR-24					
Recipe Code	: GANGADHAR-2024					
Recipe No	: 1					
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	200.20	0.20	0.10	44
1	CM 100 + DORB 100 KRR	200.00	200.00	0.00	0.00	60
10	MBM 100 + DORB 100 KRR	200.00	200.00	0.00	0.00	226
6	MAZIE GANGADHAR	180.00	180.00	0.00	0.00	29
4	DDGS KRR	150.00	150.70	0.70	0.47	28
9	SALT DOC KRR	70.00	68.40	-1.60	-2.29	17
Total :		1,000.00	999.30	-0.70	-0.07	404

Batch No	: 032024-1699	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	15:43:29	132			
Shift No	: 2	Main2	15:43:31	273			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	200.20	0.20	0.10	43	
1	CM 100 + DORB 100 KRR	200.00	200.30	0.30	0.15	60	
10	MBM 100 + DORB 100 KRR	200.00	199.60	-0.40	-0.20	200	
6	MAZIE GANGADHAR	180.00	179.70	-0.30	-0.17	29	
4	DDGS KRR	150.00	150.00	0.00	0.00	28	
9	SALT DOC KRR	70.00	69.40	-0.60	-0.86	17	
Total :		1,000.00	999.20	-0.80	-0.08	377	

Batch No	: 032024-1700	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	15:50:06	126			
Shift No	: 2	Main2	15:50:08	456			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	200.20	0.20	0.10	43	
1	CM 100 + DORB 100 KRR	200.00	199.40	-0.60	-0.30	59	
10	MBM 100 + DORB 100 KRR	200.00	200.10	0.10	0.05	383	
6	MAZIE GANGADHAR	180.00	179.10	-0.90	-0.50	29	
4	DDGS KRR	150.00	149.90	-0.10	-0.07	28	
9	SALT DOC KRR	70.00	71.30	1.30	1.86	17	

	Total :	1,000.00	1,000.00	0.00	0.00	559
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Batch No	: 032024-1701	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	15:59:41	134			
Shift No	: 2	Main2	15:59:43	221			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	201.40	1.40	0.70	43	
1	CM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	59	
10	MBM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	144	
6	MAZIE GANGADHAR	180.00	180.30	0.30	0.17	29	
4	DDGS KRR	150.00	150.00	0.00	0.00	29	
9	SALT DOC KRR	70.00	69.80	-0.20	-0.29	17	
Total :		1,000.00	1,001.10	1.10	0.11	321	

Batch No	: 032024-1702	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	16:11:24	137			
Shift No	: 2	Main2	16:11:26	228			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	197.90	-2.10	-1.05	42	
1	CM 100 + DORB 100 KRR	200.00	200.00	0.00	0.00	60	
10	MBM 100 + DORB 100 KRR	200.00	200.60	0.60	0.30	148	
6	MAZIE GANGADHAR	180.00	180.60	0.60	0.33	29	
4	DDGS KRR	150.00	150.70	0.70	0.47	28	
9	SALT DOC KRR	70.00	68.90	-1.10	-1.57	17	
Total :		1,000.00	998.70	-1.30	-0.13	324	

Batch No	: 032024-1703	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	16:16:49	135			
Shift No	: 2	Main2	16:16:51	224			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	200.50	0.50	0.25	43	
1	CM 100 + DORB 100 KRR	200.00	200.20	0.20	0.10	60	
10	MBM 100 + DORB 100 KRR	200.00	200.10	0.10	0.05	142	

6	MAZIE GANGADHAR	180.00	179.20	-0.80	-0.44	29
4	DDGS KRR	150.00	148.30	-1.70	-1.13	28
9	SALT DOC KRR	70.00	69.50	-0.50	-0.71	17
Total :		1,000.00	997.80	-2.20	-0.22	319

Batch No	: 032024-1704	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	16:27:31	133			
Shift No	: 2	Main2	16:27:33	205			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	201.30	1.30	0.65	42	
1	CM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	60	
10	MBM 100 + DORB 100 KRR	200.00	200.40	0.40	0.20	132	
6	MAZIE GANGADHAR	180.00	180.10	0.10	0.06	29	
4	DDGS KRR	150.00	149.20	-0.80	-0.53	27	
9	SALT DOC KRR	70.00	69.80	-0.20	-0.29	18	
Total :		1,000.00	1,000.60	0.60	0.06	308	

Batch No	: 032024-1705	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	16:38:59	136			
Shift No	: 2	Main2	16:39:01	211			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.50	-0.50	-0.25	42	
1	CM 100 + DORB 100 KRR	200.00	200.70	0.70	0.35	59	
10	MBM 100 + DORB 100 KRR	200.00	199.40	-0.60	-0.30	131	
6	MAZIE GANGADHAR	180.00	177.80	-2.20	-1.22	30	
4	DDGS KRR	150.00	150.50	0.50	0.33	29	
9	SALT DOC KRR	70.00	71.20	1.20	1.71	18	
Total :		1,000.00	999.10	-0.90	-0.09	309	

Batch No	: 032024-1706	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	16:47:18	134			
Shift No	: 2	Main2	16:47:20	218			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	201.20	1.20	0.60	41	

1	CM 100 + DORB 100 KRR	200.00	200.10	0.10	0.05	58
10	MBM 100 + DORB 100 KRR	200.00	200.10	0.10	0.05	142
6	MAZIE GANGADHAR	180.00	182.00	2.00	1.11	29
4	DDGS KRR	150.00	150.90	0.90	0.60	29
9	SALT DOC KRR	70.00	70.50	0.50	0.71	18
Total :		1,000.00	1,004.80	4.80	0.48	317

Batch No	: 032024-1707	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	16:59:48	136			
Shift No	: 2	Main2	16:59:50	203			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.10	-0.90	-0.45	41	
1	CM 100 + DORB 100 KRR	200.00	199.70	-0.30	-0.15	59	
10	MBM 100 + DORB 100 KRR	200.00	199.80	-0.20	-0.10	131	
6	MAZIE GANGADHAR	180.00	181.00	1.00	0.56	29	
4	DDGS KRR	150.00	149.80	-0.20	-0.13	28	
9	SALT DOC KRR	70.00	68.70	-1.30	-1.86	17	
Total :		1,000.00	998.10	-1.90	-0.19	305	

Batch No	: 032024-1708	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	17:11:38	1903			
Shift No	: 2	Main2	17:11:39	212			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	198.90	-1.10	-0.55	40	
10	MBM 100 + DORB 100 KRR	200.00	200.10	0.10	0.05	138	
1	CM 100 + DORB 100 KRR	200.00	197.20	-2.80	-1.40	1832	
6	MAZIE GANGADHAR	180.00	179.30	-0.70	-0.39	30	
4	DDGS KRR	150.00	148.90	-1.10	-0.73	29	
9	SALT DOC KRR	70.00	70.80	0.80	1.14	18	
Total :		1,000.00	995.20	-4.80	-0.48	2087	

Batch No	: 032024-1709	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	17:51:30	469			
Shift No	: 2	Main2	17:51:33	223			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
10	MBM 100 + DORB	200.00	199.40	-0.60	-0.30	147
7	100 KRR					
7	DORB (COM) KRR	200.00	201.00	1.00	0.50	42
1	CM 100 KRR+ DORB	200.00	201.80	1.80	0.90	82
	100 GANGADHAR					
6	MAZIE GANGADHAR	180.00	174.50	-5.50	-3.06	340
4	DDGS KRR	150.00	149.80	-0.20	-0.13	28
9	SALT DOC KRR	70.00	68.90	-1.10	-1.57	18
Total :		1,000.00	995.40	-4.60	-0.46	657

Batch No	: 032024-1710	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	18:00:24	1850			
Shift No	: 2	Main2	18:00:26	214			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	197.90	-2.10	-1.05	43
1	CM 100 KRR+ DORB	200.00	200.90	0.90	0.45	52
	100 GANGADHAR					
10	MBM 100 + DORB	200.00	199.70	-0.30	-0.15	140
	100 KRR					
6	MAZIE GANGADHAR	180.00	177.70	-2.30	-1.28	1754
4	DDGS KRR	150.00	149.80	-0.20	-0.13	28
9	SALT DOC KRR	70.00	70.40	0.40	0.57	17
Total :		1,000.00	996.40	-3.60	-0.36	2034

Batch No	: 032024-1711	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	18:32:19	135			
Shift No	: 2	Main2	18:32:20	225			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	201.60	1.60	0.80	45
1	CM 100 KRR+ DORB	200.00	200.70	0.70	0.35	53
	100 GANGADHAR					
10	MBM 100 + DORB	200.00	200.30	0.30	0.15	135
	100 KRR					
6	MAZIE GANGADHAR	180.00	183.60	3.60	2.00	31
4	DDGS KRR	150.00	151.10	1.10	0.73	29
9	SALT DOC KRR	70.00	70.30	0.30	0.43	19
Total :		1,000.00	1,007.60	7.60	0.76	312

Batch No	: 032024-1712	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	18:39:27	127			
Shift No	: 2	Main2	18:39:29	215			
Recipe Name	: GANGADHAR-24						

Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	200.60	0.60	0.30	44
1	CM 100 KRR+ DORB	200.00	200.70	0.70	0.35	52
10	100 GANGADHAR					
	MBM 100 + DORB	200.00	200.40	0.40	0.20	132
	100 KRR					
6	MAZIE GANGADHAR	180.00	182.30	2.30	1.28	29
4	DDGS KRR	150.00	148.90	-1.10	-0.73	28
9	SALT DOC KRR	70.00	69.90	-0.10	-0.14	18
Total :		1,000.00	1,002.80	2.80	0.28	303

Batch No : 032024-1713	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	18:43:47	125			
Shift No : 2	Main2	18:43.50	476			
Recipe Name : GANGADHAR-24						
Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	200.50	0.50	0.25	43
1	CM 100 KRR+ DORB	200.00	199.10	-0.90	-0.45	51
10	100 GANGADHAR					
	MBM 100 + DORB	200.00	209.00	9.00	4.50	403
	100 KRR					
6	MAZIE GANGADHAR	180.00	182.10	2.10	1.17	28
4	DDGS KRR	150.00	151.10	1.10	0.73	28
9	SALT DOC KRR	70.00	67.40	-2.60	-3.71	17
Total :		1,000.00	1,009.20	9.20	0.92	570

Batch No : 032024-1714	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	18:53:10	131			
Shift No : 2	Main2	18:53.12	616			
Recipe Name : GANGADHAR-24						
Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
7	DORB (COM) KRR	200.00	200.30	0.30	0.15	40
1	CM 100 KRR+ DORB	200.00	200.40	0.40	0.20	52
10	100 GANGADHAR					
	MBM 100 + DORB	200.00	195.80	-4.20	-2.10	534
	100 KRR					
6	MAZIE GANGADHAR	180.00	179.30	-0.70	-0.39	28
4	DDGS KRR	150.00	149.00	-1.00	-0.67	29
9	SALT DOC KRR	70.00	69.60	-0.40	-0.57	17
Total :		1,000.00	994.40	-5.60	-0.56	700

Batch No : 032024-1715	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	19:10:09	125			

Shift No	: 2	Main2	19:10.11	286		
Recipe Name	: GANGADHAR-24					
Recipe Code	: GANGADHAR-2024					
Recipe No	: 1					
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
10	MBM 100 KRR + DORB100	200.00	199.70	-0.30	-0.15	211
	GANGADHAR					
7	DORB (COM) KRR	200.00	198.40	-1.60	-0.80	41
1	CM 100 KRR+ DORB	200.00	201.00	1.00	0.50	55
	100 GANGADHAR					
6	MAZIE GANGADHAR	180.00	180.90	0.90	0.50	27
4	DDGS KRR	150.00	150.40	0.40	0.27	29
9	SALT DOC KRR	70.00	71.20	1.20	1.71	19
Total :		1,000.00	1,001.60	1.60	0.16	382

Batch No	: 032024-1716	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	19:15:39	133			
Shift No	: 2	Main2	19:15.42	243			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	200.70	0.70	0.35	42	
1	CM 100 KRR+ DORB	200.00	198.40	-1.60	-0.80	56	
10	100 GANGADHAR						
	MBM 100 KRR +	200.00	200.20	0.20	0.10	81	
	DORB100						
6	GANGADHAR						
	MAZIE GANGADHAR	180.00	180.90	0.90	0.50	27	
4	DDGS KRR	150.00	150.70	0.70	0.47	29	
9	SALT DOC KRR	70.00	66.10	-3.90	-5.57	92	
Total :		1,000.00	997.00	-3.00	-0.30	327	

Batch No	: 032024-1717	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	19:22:00	133			
Shift No	: 2	Main2	19:22.03	743			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	199.70	-0.30	-0.15	43	
1	CM 100 KRR+ DORB	200.00	200.60	0.60	0.30	57	
10	100 GANGADHAR MBM 100 KRR + DORB100	200.00	198.60	-1.40	-0.70	164	
6	GANGADHAR MAZIE GANGADHAR	180.00	181.30	1.30	0.72	28	
4	DDGS KRR	150.00	149.50	-0.50	-0.33	29	

9	SALT DOC KRR	70.00	71.90	1.90	2.71	520
Total :		1,000.00	1,001.60	1.60	0.16	841

Batch No	: 032024-1718	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	19:35:06	122			
Shift No	: 2	Main2	19:35.08	361			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	200.40	0.40	0.20	42	
1	CM 100 KRR+ DORB	200.00	200.50	0.50	0.25	55	
10	100 GANGADHAR						
	MBM 100 KRR +	200.00	199.70	-0.30	-0.15	188	
	DORB100						
	GANGADHAR						
6	MAZIE GANGADHAR	180.00	180.00	0.00	0.00	28	
4	DDGS KRR	150.00	150.80	0.80	0.53	28	
9	SALT DOC KRR	70.00	66.70	-3.30	-4.71	113	
Total :		1,000.00	998.10	-1.90	-0.19	454	

Batch No	: 032024-1719	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	19:42:06	255			
Shift No	: 2	Main2	19:42.08	190			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB (COM) KRR	200.00	200.50	0.50	0.25	39	
1	CM 100 KRR+ DORB	200.00	199.00	-1.00	-0.50	55	
	100 GANGADHAR						
10	MBM 100 KRR +	200.00	200.40	0.40	0.20	109	
	DORB100						
	GANGADHAR						
6	MAZIE GANGADHAR	180.00	180.20	0.20	0.11	28	
4	DDGS KRR	150.00	156.50	6.50	4.33	156	
9	SALT DOC KRR	70.00	73.50	3.50	5.00	25	
Total :		1,000.00	1,010.10	10.10	1.01	412	

Batch No	:	032024-1720	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	:	24/03/2024	Main1	19:55:36	93			
Shift No	:	2	Main2	19:55.38	378			
Recipe Name	:	GANGADHAR-24						
Recipe Code	:	GANGADHAR-2024						
Recipe No	:	1						
Bin No		Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
1		CM 100 KRR+ DORB 100 GANGADHAR	200.00	201.20	1.20	0.60	57	

7	DORB (COM) KRR	200.00	194.90	-5.10	-2.55	148
10	MBM 100 KRR + DORB100	200.00	199.30	-0.70	-0.35	149
6	GANGADHAR MAZIE GANGADHAR	180.00	181.20	1.20	0.67	28
12	DDGS KRR	150.00	146.10	-3.90	-2.60	32
9	SALT DOC KRR	70.00	72.30	2.30	3.29	18
Total :		1,000.00	995.00	-5.00	-0.50	432

Batch No : 032024-1721		Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024		Main1	20:11:08	98			
Shift No : 2		Main2	20:11.10	255			
Recipe Name : GANGADHAR-24							
Recipe Code : GANGADHAR-2024							
Recipe No : 1							
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
7	DORB GANGADHAR	200.00	207.60	7.60	3.80	42	
1	CM 100 KRR+ DORB	200.00	199.30	-0.70	-0.35	57	
10	100 GANGADHAR						
	MBM 100 KRR +	200.00	199.80	-0.20	-0.10	134	
	DORB100						
	GANGADHAR						
6	MAZIE GANGADHAR	180.00	181.10	1.10	0.61	28	
12	DDGS KRR	150.00	147.30	-2.70	-1.80	30	
9	SALT DOC KRR	70.00	68.90	-1.10	-1.57	16	
Total :		1,000.00	1,004.00	4.00	0.40	307	

Batch No	: 032024-1722	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	20:16:48	148			
Shift No	: 2	Main2	20:16.50	225			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
1	CM 100 KRR+ DORB	200.00	201.10	1.10	0.55	111	
10	100 GANGADHAR						
	MBM 100 KRR +	200.00	200.40	0.40	0.20	111	
	DORB100						
7	GANGADHAR						
	DORB GANGADHAR	200.00	202.60	2.60	1.30	35	
6	MAZIE GANGADHAR	180.00	178.80	-1.20	-0.67	28	
12	DDGS KRR	150.00	149.00	-1.00	-0.67	33	
9	SALT DOC KRR	70.00	70.10	0.10	0.14	18	
Total :		1,000.00	1,002.00	2.00	0.20	336	

Batch No	: 032024-1723	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	20:21:40	99			
Shift No	: 2	Main2	20:21.42	212			
Recipe Name	: GANGADHAR-24						

Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
1	CM 100 KRR+ DORB	200.00	198.10	-1.90	-0.95	57
10	100 GANGADHAR					
	MBM 100 KRR +	200.00	200.60	0.60	0.30	104
	DORB100					
	GANGADHAR					
7	DORB GANGADHAR	200.00	202.50	2.50	1.25	36
6	MAZIE GANGADHAR	180.00	180.40	0.40	0.22	28
12	DDGS KRR	150.00	149.70	-0.30	-0.20	32
9	SALT DOC KRR	70.00	70.00	0.00	0.00	18
Total :		1,000.00	1,001.30	1.30	0.13	275

Batch No : 032024-1724	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	20:29:51	98			
Shift No : 2	Main2	20:29:54	224			
Recipe Name : GANGADHAR-24						
Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
1	CM 100 KRR+ DORB	200.00	199.60	-0.40	-0.20	58
10	100 GANGADHAR					
	MBM 100 KRR +	200.00	200.00	0.00	0.00	115
	DORB100					
	GANGADHAR					
7	DORB GANGADHAR	200.00	200.60	0.60	0.30	36
6	MAZIE GANGADHAR	180.00	180.60	0.60	0.33	28
12	DDGS KRR	150.00	149.90	-0.10	-0.07	33
9	SALT DOC KRR	70.00	68.60	-1.40	-2.00	16
Total :		1,000.00	999.30	-0.70	-0.07	286

Batch No : 032024-1725	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date : 24/03/2024	Main1	20:40:32	101			
Shift No : 2	Main2	20:40:34	246			
Recipe Name : GANGADHAR-24						
Recipe Code : GANGADHAR-2024						
Recipe No : 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)
1	CM 100 KRR+ DORB	200.00	200.40	0.40	0.20	57
10	100 GANGADHAR					
	MBM 100 KRR +	200.00	198.60	-1.40	-0.70	135
	DORB100					
	GANGADHAR					
7	DORB GANGADHAR	200.00	200.30	0.30	0.15	36
6	MAZIE GANGADHAR	180.00	180.00	0.00	0.00	28
12	DDGS KRR	150.00	149.30	-0.70	-0.47	33
9	SALT DOC KRR	70.00	70.00	0.00	0.00	17
Total :		1,000.00	998.60	-1.40	-0.14	306

Batch No	: 032024-1726	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	21:00:13	102			
Shift No	: 3	Main2	21:00:17	286			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
1	CM 100 KRR+ DORB	200.00	198.30	-1.70	-0.85	63	
10	100 GANGADHAR						
	MBM 100 KRR +	200.00	201.10	1.10	0.55	184	
	DORB100						
7	GANGADHAR						
	DORB GANGADHAR	200.00	199.90	-0.10	-0.05	36	
6	MAZIE GANGADHAR	180.00	179.20	-0.80	-0.44	28	
12	DDGS KRR	150.00	150.30	0.30	0.20	32	
9	SALT DOC KRR	70.00	71.30	1.30	1.86	18	
Total :		1,000.00	1,000.10	0.10	0.01	361	

Batch No	: 032024-1727	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	21:05:46	2060			
Shift No	: 3	Main2	21:05:48	208			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
10	MBM 100 KRR + DORB100 GANGADHAR	200.00	199.90	-0.10	-0.05	99	
7	DORB GANGADHAR	200.00	200.70	0.70	0.35	36	
1	CM 100 KRR+ DORB 100 GANGADHAR	200.00	199.20	-0.80	-0.40	2024	
6	MAZIE GANGADHAR	180.00	180.70	0.70	0.39	28	
12	DDGS KRR	150.00	149.80	-0.20	-0.13	31	
9	SALT DOC KRR	70.00	71.40	1.40	2.00	17	
Total :		1,000.00	1,001.70	1.70	0.17	2235	

Batch No	: 032024-1728	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	21:42:29	111			
Shift No	: 3	Main2	21:42:31	293			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
1	CM 100 KRR+ DORB	200.00	198.50	-1.50	-0.75	73	
10	100 GANGADHAR						
	MBM 100 KRR +	200.00	200.40	0.40	0.20	183	
	DORB100						
	GANGADHAR						
7	DORB GANGADHAR	200.00	200.60	0.60	0.30	35	

6	MAZIE GANGADHAR	180.00	179.60	-0.40	-0.22	29
12	DDGS KRR	150.00	150.40	0.40	0.27	33
9	SALT DOC KRR	70.00	68.70	-1.30	-1.86	17
Total :		1,000.00	998.20	-1.80	-0.18	370

Batch No	: 032024-1729	Scale	Start time	Dur(sec)	Scale	Start time	Dur(sec)
Batch Date	: 24/03/2024	Main1	21:47:52	324			
Shift No	: 3	Main2	21:47:53	204			
Recipe Name	: GANGADHAR-24						
Recipe Code	: GANGADHAR-2024						
Recipe No	: 1						
Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosing Dur (sec)	
10	MBM 100 KRR + DORB100	200.00	199.80	-0.20	-0.10	96	
7	GANGADHAR DORB	200.00	198.70	-1.30	-0.65	35	
1	CM 100 KRR+ DORB 100 GANGADHAR	200.00	205.60	5.60	2.80	280	
6	MAZIE GANGADHAR	180.00	178.80	-1.20	-0.67	30	
12	DDGS KRR	150.00	149.60	-0.40	-0.27	32	
9	SALT DOC KRR	70.00	68.10	-1.90	-2.71	17	
Total :		1,000.00	1,000.60	0.60	0.06	490	