Batch report

Print Date	:	{print_date}

Batch No	:	B202509-01	**Scale**	**Start time**	**Dur(sec)**
Batch Date	:	2025-08-14			
Shift No	:	2	{scale1_id}	{scale1_start_time}	{scale1_dur_sec}
Recipe Name	:	Premium-Mix	{scale2_id}	{scale2_start_time}	{scale2_dur_sec}
Recipe Code	:	RC-994			
Recipe No	:	R-8198			

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosine Dur (sec)
1	Fly Ash	266.11	257.88	-8.23	-3.09	
3	Kaolin Clay	367.56	357.35	-10.21	-2.78	
4	Feldspar	211.23	223.57	12.34	5.84	
5	Limestone	139.81	143.27	3.46	2.47	
8	Cement Clinker	375.53	365.68	-9.85	-2.62	
9	Fly Ash	205.66	195.55	-10.11	-4.92	
14	Bauxite	223.83	215.81	-8.02	-3.58	
16	Magnesium Oxide	127.44	133.62	6.18	4.85	
20	Feldspar	165.58	157.38	-8.2	-4.95	
21	Calcite Powder	106.94	114.22	7.28	6.81	
	Total :	**2189.69**	**2164.33**	**-25.36**	**-1.970000000000000071**	

Batch No	:	B202509-02
Batch Date	:	2025-07-29
Shift No	:	2
Recipe Name	:	Blend-A
Recipe Code	:	RC-559
Recipe No	:	R-5491

Scale	Start time	Dur(sec)
{scale1_id}	{scale1_start_time}	{scale1_dur_sec}
{scale2_id}	{scale2_start_time}	{scale2_dur_sec}

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosine Dur (sec)
3	Fly Ash	413.93	412.27	-1.66	-0.4	
5	Iron Oxide	470.52	461.1	-9.42	-2.0	
7	Calcite Powder	394.63	399.57	4.94	1.25	
8	Kaolin Clay	388.29	370.53	-17.76	-4.57	
12	Iron Oxide	409.05	381.07	-27.98	-6.84	
16	Sodium Carbonate	369.65	348.31	-21.34	-5.77	
18	Fly Ash	297.62	292.97	-4.65	-1.56	
19	Iron Oxide	474.01	468.04	-5.97	-1.26	
20	Feldspar	204.38	200.68	-3.7	-1.81	
23	Calcite Powder	58.42	61.72	3.3	5.65	
24	Quartz Grit	359.65	361.28	1.63	0.45	
	Total :	3840.15	3757.54	-82.61	-16.86	950

Batch No	:	B202509-03
Batch Date	:	2025-08-23
Shift No	:	1
Recipe Name	:	Economy-Mix
Recipe Code	:	RC-166
Recipe No	:	R-7997

Scale	Start time	Dur(sec)
{scale1_id}	{scale1_start_time}	{scale1_dur_sec}
{scale2_id}	{scale2_start_time}	{scale2_dur_sec}

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosine Dur (sec)
5	Quartz Grit	456.74	478.01	21.27	4.66	
10	Kaolin Clay	495.84	477.79	-18.05	-3.64	
12	Quartz Grit	362.35	354.68	-7.67	-2.12	
15	Kaolin Clay	334.79	323.04	-11.75	-3.51	
21	Fly Ash	288.36	283.8	-4.56	-1.58	
24	Limestone	323.03	316.65	-6.38	-1.98	
	Total :	2261.11	2233.9700000000003	-27.14	-8.17	462

Batch No	:	B202509-04
Batch Date	:	2025-08-29
Shift No	:	1
Recipe Name	:	Economy-Mix
Recipe Code	:	RC-124
Recipe No	:	R-7721

Scale	Start time	Dur(sec)
{scale1_id}	{scale1_start_time}	{scale1_dur_sec}
{scale2_id}	{scale2_start_time}	{scale2_dur_sec}

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosine Dur (sec)
2	Alumina	440.12	420.92	-19.2	-4.36	
4	Gypsum	457.48	475.91	18.43	4.03	
7	Gypsum	492.75	467.81	-24.94	-5.06	
11	Silica Sand	177.45	188.49	11.04	6.22	
12	Magnesium Oxide	102.78	97.72	-5.06	-4.92	
15	Cement Clinker	79.66	82.19	2.53	3.18	
20	Alumina	128.62	124.46	-4.16	-3.23	
21	Silica Sand	154.76	148.88	-5.88	-3.8	
	Total :	2033.62	2006.38	-27.240000000070039999999999996		735

Batch No	:	B202509-05
Batch Date	:	2025-08-13
Shift No	:	3
Recipe Name	:	Blend-A
Recipe Code	:	RC-582
Recipe No	:	R-3647

Scale	Start time	Dur(sec)
{scale1_id}	{scale1_start_time}	{scale1_dur_sec}
{scale2_id}	{scale2_start_time}	{scale2_dur_sec}

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosine Dur (sec)
4	Feldspar	468.05	441.46	-26.59	-5.68	
10	Magnesium Oxide	472.03	493.67	21.64	4.58	
12	Bauxite	475.83	448.77	-27.06	-5.69	
14	Feldspar	463.12	442.84	-20.28	-4.38	
15	Dolomite	124.53	118.6	-5.93	-4.76	
16	Kaolin Clay	401.81	376.62	-25.19	-6.27	
17	Quartz Grit	225.85	222.8	-3.05	-1.35	
20	Bauxite	88.36	91.4	3.04	3.44	
22	Feldspar	136.15	129.08	-7.07	-5.19	
23	Limestone	455.34	427.56	-27.78	-6.1	
	Total :	3311.07	3192.8	-118.27	-31.4	1000

Batch No	:	B202509-06
Batch Date	:	2025-08-02
Shift No	:	1
Recipe Name	:	Blend-B
Recipe Code	:	RC-962
Recipe No	:	R-3852

Scale	Start time	Dur(sec)
{scale1_id}	{scale1_start_time}	{scale1_dur_sec}
{scale2_id}	{scale2_start_time}	{scale2_dur_sec}

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosine Dur (sec)
2	Iron Oxide	178.49	179.86	1.37	0.77	
4	Dolomite	380.82	366.38	-14.44	-3.79	
5	Alumina	213.18	202.46	-10.72	-5.03	
7	Silica Sand	207.01	213.51	6.5	3.14	
8	Gypsum	320.07	306.92	-13.15	-4.11	
10	Silica Sand	66.85	66.58	-0.27	-0.4	
11	Quartz Grit	460.94	471.6	10.66	2.31	
16	Magnesium Oxide	241.34	237.4	-3.94	-1.63	
22	Calcite Powder	463.98	442.55	-21.43	-4.62	
	Total :	2532.68	2487.26	-45.42	-13.360000000000085	

Batch No	:	B202509-07
Batch Date	:	2025-08-12
Shift No	:	2
Recipe Name	:	Blend-A
Recipe Code	:	RC-488
Recipe No	:	R-9263

Scale	Start time	Dur(sec)
{scale1_id}	{scale1_start_time}	{scale1_dur_sec}
{scale2_id}	{scale2_start_time}	{scale2_dur_sec}

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosine Dur (sec)
1	Alumina	447.58	435.59	-11.99	-2.68	
4	Kaolin Clay	264.61	258.45	-6.16	-2.33	
9	Calcite Powder	303.24	317.58	14.34	4.73	
13	Quartz Grit	462.91	471.15	8.24	1.78	
16	Kaolin Clay	324.08	318.63	-5.45	-1.68	
17	Limestone	353.19	330.57	-22.62	-6.4	
20	Sodium Carbonate	85.24	89.66	4.42	5.19	
21	Kaolin Clay	254.85	250.81	-4.04	-1.59	
22	Iron Oxide	241.7	254.45	12.75	5.28	
	Total :	2737.4	2726.89	-10.510000000000309	0.0000000000000776	

Batch No	:	B202509-08
Batch Date	:	2025-08-19
Shift No	:	1
Recipe Name	:	Blend-A
Recipe Code	:	RC-992
Recipe No	:	R-1087

Scale	Start time	Dur(sec)
{scale1_id}	{scale1_start_time}	{scale1_dur_sec}
{scale2_id}	{scale2_start_time}	{scale2_dur_sec}

Bin No	Material Name	Set wt(Kg)	Ach wt(Kg)	Error(Kg)	Error %	Dosine Dur (sec)
2	Iron Oxide	53.61	55.62	2.01	3.75	
3	Magnesium Oxide	150.04	151.52	1.48	0.99	
5	Sodium Carbonate	285.27	281.3	-3.97	-1.39	
6	Calcite Powder	122.54	124.28	1.74	1.42	
7	Quartz Grit	163.24	173.38	10.14	6.21	
10	Fly Ash	137.75	138.71	0.96	0.7	
11	Fly Ash	200.51	191.51	-9.0	-4.49	
16	Limestone	456.27	447.6	-8.67	-1.9	
19	Dolomite	305.61	306.82	1.21	0.4	
23	Limestone	300.44	316.19	15.75	5.24	
	Total :	**2175.2799999999997**	**2186.93**	**11.65**	**10.93**	**972**