

# DATA-CENTRIC CYBER THREAT IMPACT ANALYSER FOR IOT AND MANUFACTURING

**HITB GSEC Singapore  
CommSec Track**

**31 August 2018**

Presenter :

Lim Eng Woei  
Simon Eng



# Agenda

- Introduction to manufacturing
- Types of data in manufacturing shopfloor
- Current Situation and Limitation
- Damage Index
- Vulnerability Index
- Conclusion

# Research Background

- Manufacturing is third among top 5 industries at greater risk of cyber attack (IBM, Jul 2017).

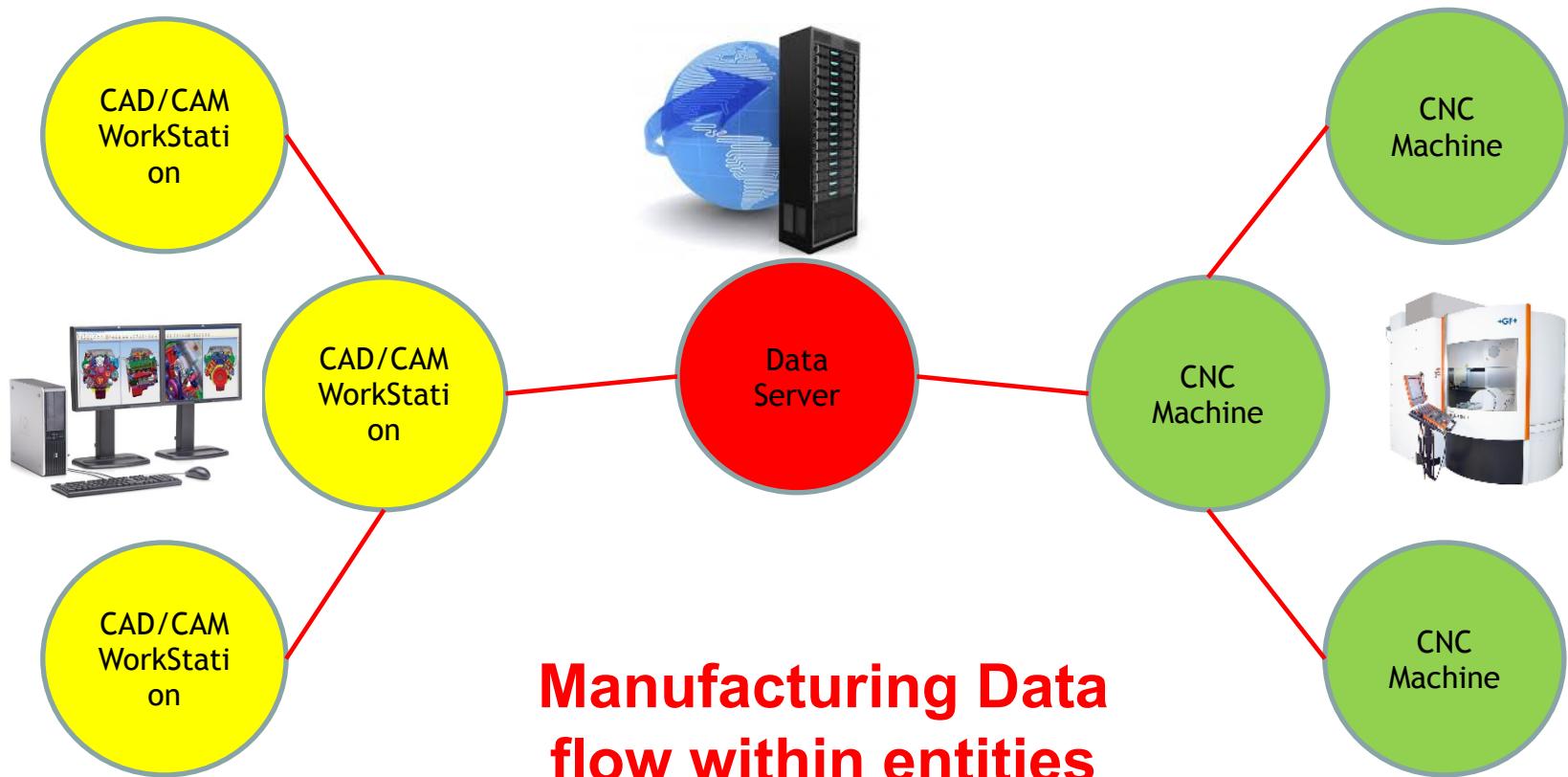
The screenshot shows a news article from ComputerWeekly.com. The header includes the website name, navigation links for IT Management, Industry Sectors, Technology Topics, and a search bar. A red box highlights the main headline: "Nearly half of UK manufacturers hit by cyber attacks". Below the headline is a summary paragraph: "Nearly half of UK manufacturers have been hit by a cyber security incident, according to a report by an industry organisation, which calls for greater government focus on the specific security needs of the sector". To the left of the text is a profile picture of Warwick Ashford, Security Editor, with the date 23 Apr 2018 18:45. Below the author's information are social media sharing icons for Facebook, Twitter, Google+, LinkedIn, and Email. To the right of the main article, there is a sidebar titled "Latest News" with two additional headlines: "Local councils should have a digital lead board level, says TechUK" and "Machine identity management crisis lo".

# Use Case Environment @

## Manufacturing Shopfloor



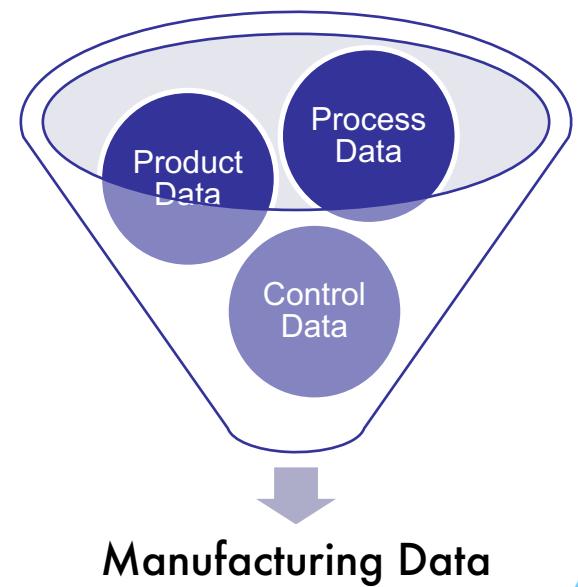
# System Data Network (SDN)



**Manufacturing Data  
flow within entities**

# Data Types

- **Product Data:** Technical information or virtual models of products, component or a system.
- **Process Data:** Data which govern the machine processes to produce physical product.
- **Control Data:** Data that is used to operate a system.

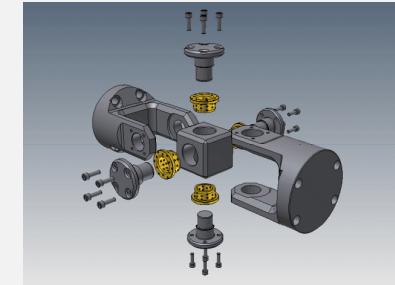
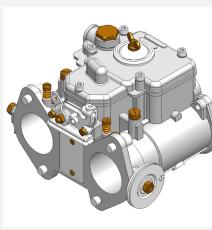
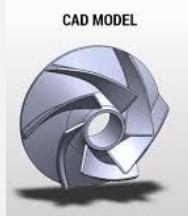


# Examples of Data

## Precision Manufacturing Shopfloor

### Product Data

Computer-aided design (CAD) files



# Existing Situation and Limitations

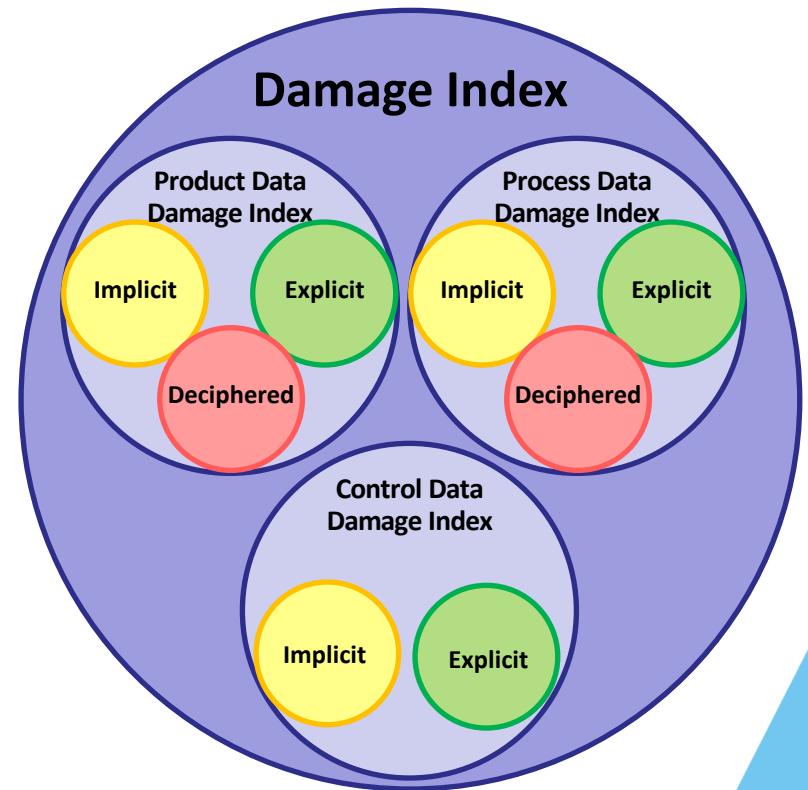
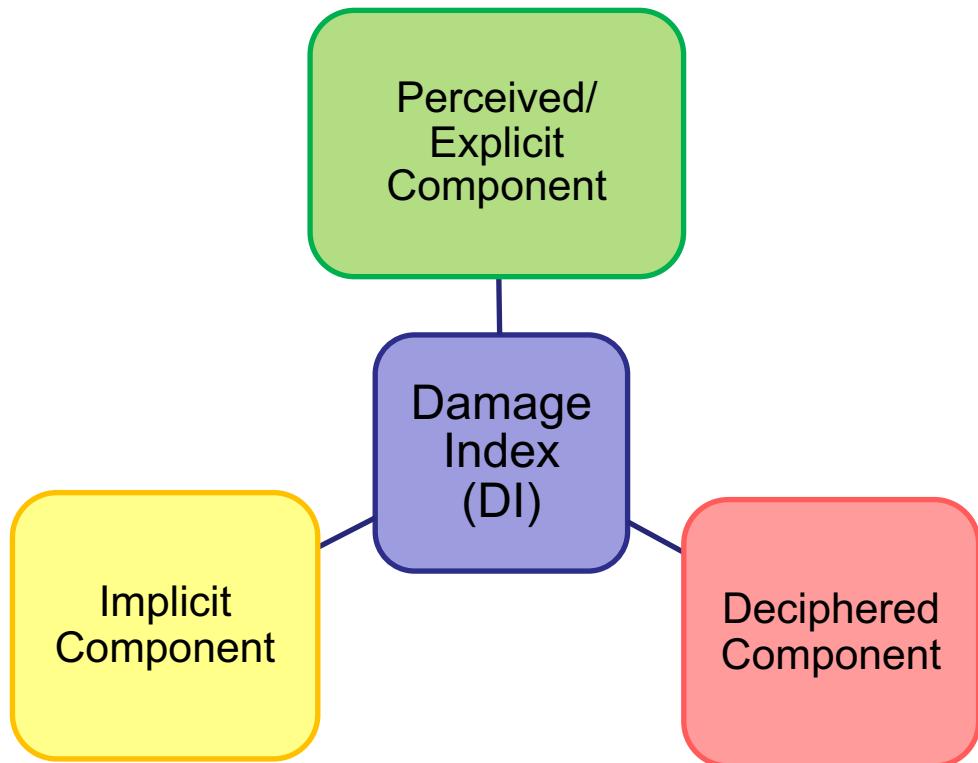
- Current cyber security approach, based on best practices:
  - ❖ IT asset centric
  - ❖ Require prioritisation of high value assets
- The above approach does not work for *manufacturing systems*
  - ❖ Cyber attacks target critical manufacturing data BUT not IT assets
  - ❖ Difficult to determine “real” value of assets

Manufacturing needs a *data driven and data-differentiated* cyber security approach.

# Damage Index (DI)

- Quantify maximum extent of monetary damage
- Calculation of DI based on the ‘real value’ of stationary data which store in each system entities (“data at rest”).
- ‘Real Value’ made of:
  - ❖ Explicit/Perceived Component:
  - ❖ Implicit Component:
  - ❖ Deciphered Component
- Individual Damage Index (DI) for each data type (process vs product vs control data) will be calculated and sum up as each entity’s DI

# Damage Index (DI)



# DI – Explicit/Perceived Component

- Composed of :
  1. Price to purchase data
  2. Price to create data

- Formula:

Explicit Component=

$$\sum_{i=1}^n (Price\ to\ Purchase\ Data)_n + (No.\ hr\ to\ create\ data_n \times Hourly\ Rate)$$

*n is number of datasets*

- ❖ Same formula will be applied for all 3 data types (process vs product vs control data)

# DI – Implicit Component

➤ Refer to cost of non-availability of data

➤ Composed of :

1. Monetary loss during down time
2. Loss of reputation
3. Reduced market share

➤ Formula:

For Product/Process data

*Implicit component =*

$$(Down\ Time_n \times Hourly\ Rate) + \sum_{i=1}^n \left(1 + \frac{Job\ Revenue_n}{Yearly\ Revenue}\right) \times Job\ Price_n + \left(1.2 - \frac{Market\ Share\%}{100}\right)_n \times Job\ Price_n$$

For Control Data

*Implicit component =*

$$\sum_{i=1}^n (Down\ Time_n \times Avg.\ Hourly\ Revenue)$$

*n is number of datasets*

# DI – Deciphered Component

- Involves cost of compromising confidentiality of data.
- Estimate the monetary value of mining the stolen data.
- Composed of :
  1. Value of IP which can be obtained by mining the stolen data
- Formula:

Deciphered Component=

$$\sum_{i=1}^n \left( \frac{\text{Complexity Index}_n}{10} + \frac{\text{Criticality Index}_n}{5} \right) \times \text{Job Price}_n$$

*n is number of datasets*

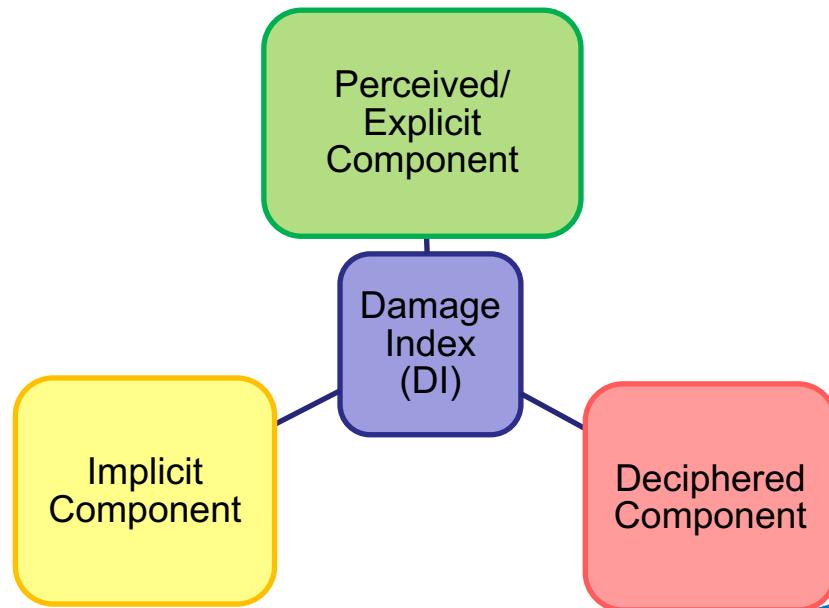
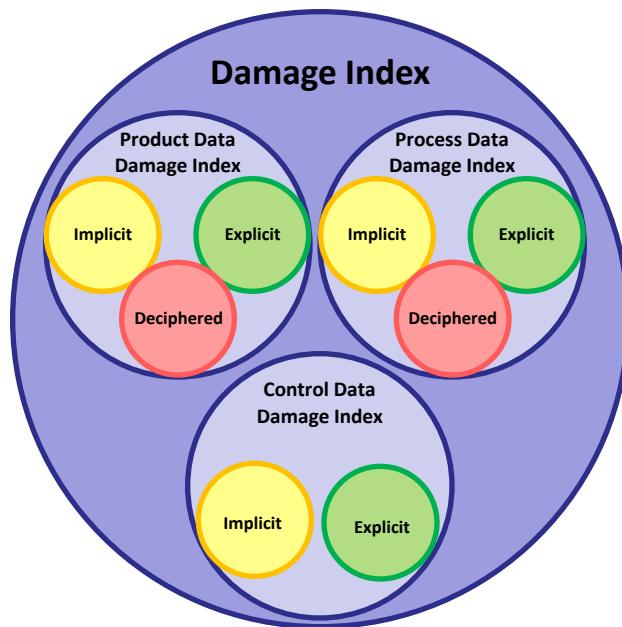
- Deciphered component only involve product and process data but not for control data.

# Damage Index (DI)

Damage Index=

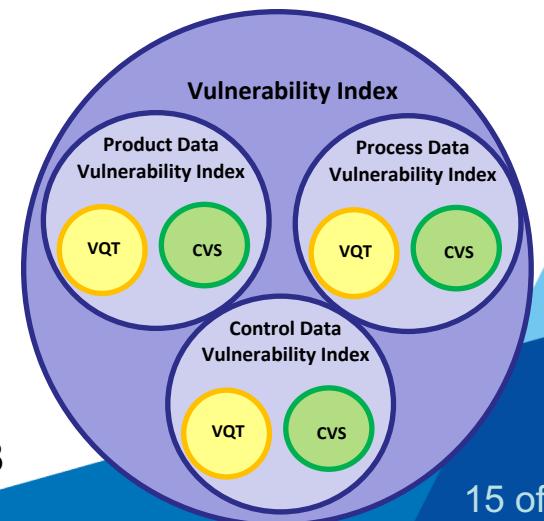
*Explicit Component + Implicit Component + Deciphered Component*

*Avg. Single Job Price*



# Vulnerability Index (VI)

- Serve as reference to implement adaptive cyber security to each manufacturing system entity.
- VI formula is derived from :
  1. Data type to cyber security principles correlation. The correlation is tabulated into Vulnerability Quantification Table (VQT).
  2. Common Vulnerability Score (CVS) of hardware and software within each system entities.



# Data Type to Cyber Security Principles Correlation

## Data Type:

- Product data
- Process data
- Control data

## Cyber Security Principles: (CIA)

- **Confidentiality:** Assurance of data access by authorized entities only.
- **Integrity:** Refers to data not altered, modified or corrupted.
- **Availability:** Relates to accessibility of data when needed

➤ The correlation is tabulated in a Vulnerability Quantification Table (VQT).

Product Data	0.5	0.2	0.3	→ Sum=1.0
Process Data	0.4	0.4	0.2	→ Sum=1.0
Control Data	0.2	0.6	0.2	→ Sum=1.0
Confidentiality		Integrity	Availability	

- ❖ VQT is to be tailored for different manufacturing system

# Common Vulnerability Score System (CVSS)

- Common Vulnerability Score System (CVSS) is a free and open industry standard for accessing the severity of computer system security vulnerabilities.
- For Vulnerability Index (VI) calculation, only the “Impact Matrix” from CVSS
- Impact Matrix- rate the impact on the Confidentiality, Integrity, and Availability (CIA) of data processed by the system upon attack.
- CVS of each system entities need to be computed and put in matrix form.

# Vulnerability Index (VI)

- Formula:

$$V = \begin{bmatrix} V_{VI \text{ for Product Data}} \\ V_{VI \text{ for Process Data}} \\ V_{VI \text{ for Control Data}} \end{bmatrix} = Q \times C$$

Where  $V, Q$  and  $C$  all are matrices

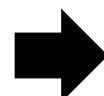
$V \rightarrow$  Vulnerability Index Matrix

$Q \rightarrow$  Vulnerability Quantification Matrix

$C \rightarrow$  CVSS Weighted Score Matrix

- Vulnerability Quantification Matrix,  $Q$

Product Data	0.5 → $Q_{1,1}$	0.2 → $Q_{1,2}$	0.3 → $Q_{1,3}$
Process Data	0.4 → $Q_{2,1}$	0.4 → $Q_{2,2}$	0.2 → $Q_{2,3}$
Control Data	0.2 → $Q_{3,1}$	0.6 → $Q_{3,2}$	0.2 → $Q_{3,3}$
	Confidentiality	Integrity	Availability



$$Q = \begin{bmatrix} Q_{1,1} & Q_{1,2} & Q_{1,3} \\ Q_{2,1} & Q_{2,2} & Q_{2,3} \\ Q_{3,1} & Q_{3,2} & Q_{3,3} \end{bmatrix}$$

- CVSS Weighted Score Matrix,  $C$

$$C = \begin{bmatrix} C_1 \\ C_2 \\ C_3 \end{bmatrix}, \quad C_1 = (\text{Count of high score for Confidentiality} \times 1) + (\text{Count of low score for Confidentiality} \times 0.5)$$
$$C_2 = (\text{Count of high score for Integrity} \times 1) + (\text{Count of low score for Integrity} \times 0.5)$$
$$C_3 = (\text{Count of high score for Availability} \times 1) + (\text{Count of low score for Availability} \times 0.5)$$

# Example - Vulnerability Index (VI)

Entities	Hardware	Software	Total No. of CVSS Confidentiality	Total No. of CVSS Integrity	Total No. of CVSS Availability
5-axis CNC Micron Machine 1	<ul style="list-style-type: none"> <li>Simplified PC (with Ethernet Card)</li> <li>Siemens PLC</li> </ul>	<ul style="list-style-type: none"> <li>Windows XP</li> </ul>	<ul style="list-style-type: none"> <li>High = 2</li> <li>Low = 0</li> <li>None = 1</li> </ul>	<ul style="list-style-type: none"> <li>High = 2</li> <li>Low = 1</li> <li>None = 0</li> </ul>	<ul style="list-style-type: none"> <li>High = 2</li> <li>Low = 0</li> <li>None = 1</li> </ul>
Total CVSS Score (per category) # High =1; Low=0.5; None =0			(2*1) + (0*0.5) +(1*0) <u>=2</u>	(2*1) + (1*0.5) + (0*0) <u>=2.5</u>	(2*1) + (0*0.5) + (1*0) <u>=2</u>

CVSS Weighted Score Matrix

$$\rightarrow C = \begin{bmatrix} C_1 \\ C_2 \\ C_3 \end{bmatrix} = \begin{bmatrix} 2 \\ 2.5 \\ 2 \end{bmatrix}$$

Vulnerability Quantification Table (VQT)

Product Data	0.5 → Q <sub>1,1</sub>	0.2 → Q <sub>1,2</sub>	0.3 → Q <sub>1,3</sub>
Process Data	0.4 → Q <sub>2,1</sub>	0.4 → Q <sub>2,2</sub>	0.2 → Q <sub>2,3</sub>
Control Data	0.2 → Q <sub>3,1</sub>	0.6 → Q <sub>3,2</sub>	0.2 → Q <sub>3,3</sub>
	Confidentiality	Integrity	Availability

Vulnerability Quantification Matrix

$$\rightarrow Q = \begin{bmatrix} Q_{1,1} & Q_{1,2} & Q_{1,3} \\ Q_{2,1} & Q_{2,2} & Q_{2,3} \\ Q_{3,1} & Q_{3,2} & Q_{3,3} \end{bmatrix}$$

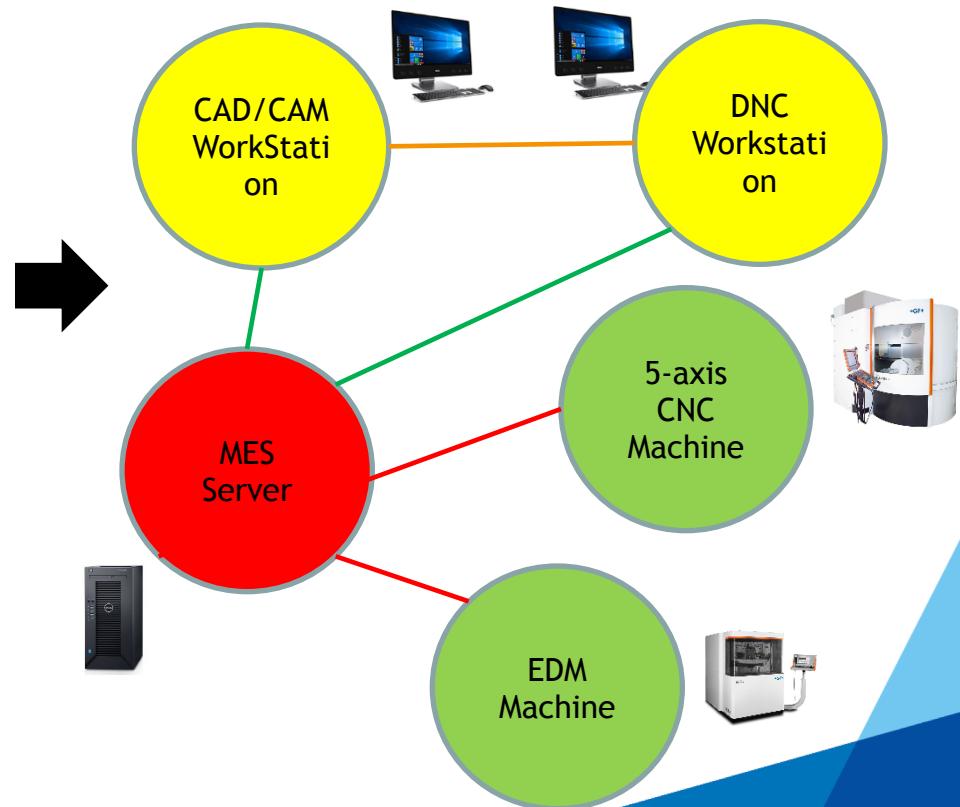
$$V = \begin{bmatrix} V_{VI \text{ for Product Data}} \\ V_{VI \text{ for Process Data}} \\ V_{VI \text{ for Control Data}} \end{bmatrix} = Q \times C = \begin{bmatrix} 0.5 & 0.2 & 0.3 \\ 0.4 & 0.4 & 0.2 \\ 0.2 & 0.6 & 0.2 \end{bmatrix} \times \begin{bmatrix} 2 \\ 2.5 \\ 2 \end{bmatrix} = \begin{bmatrix} 2.1 \\ 2.2 \\ 2.3 \end{bmatrix}$$

# Research Demonstrator

Nanyang Polytechnic Singapore  
Digital Manufacturing Lab

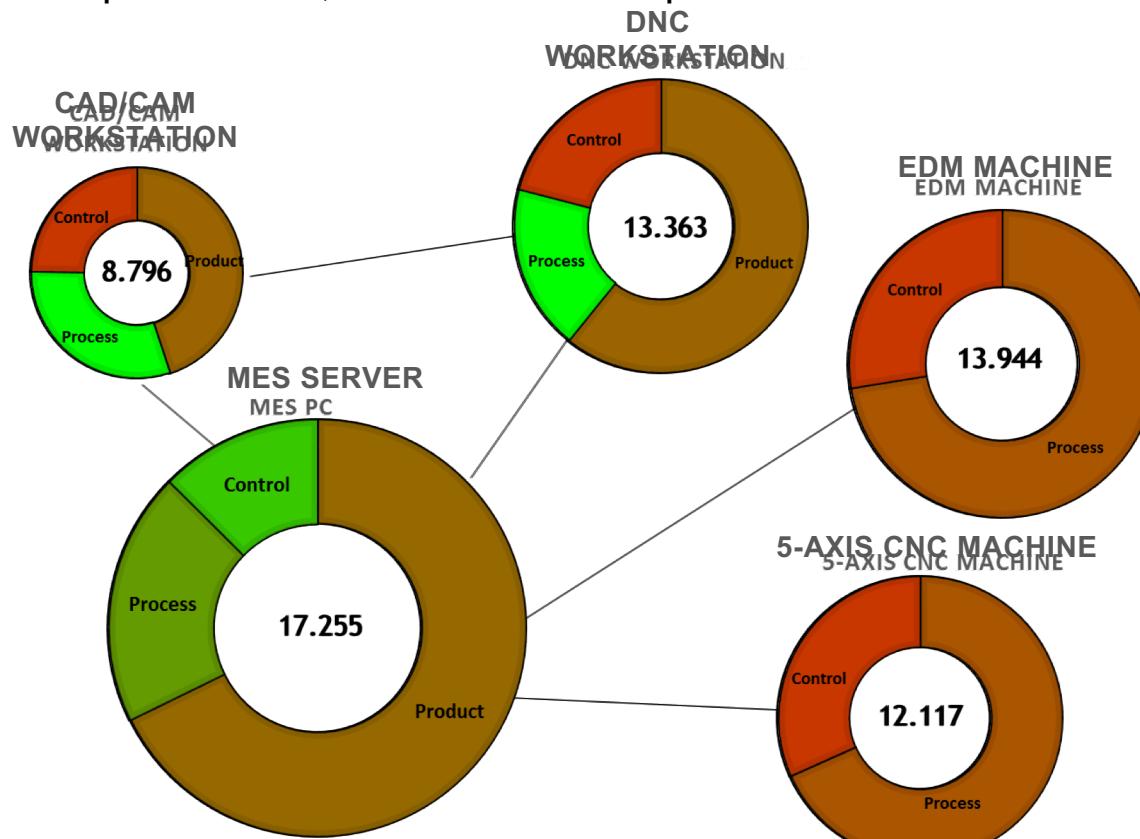


System Data Network (SDN)



# System Vulnerability Map (SVM)

- Serves as cyber security landscape visualisation tool for enterprises.
- Represented by nodes and lines.
- Node size represents DI, colour of node represents VI.



# Conclusions

- Data-Driven and Data-Differentiated approach is needed to handle the heterogeneity of manufacturing system.
- Damage Index (DI) and Vulnerability Index (VI) serve as good indicators to determine highest value entities to be protected and level of protection to be implemented.
- SVM provides graphical visualisation for manufacturing owners to prioritize and optimize resources for the enterprise.

# Future Work

- Expand the matrix to cover, 1) data in-use/work-in-progress, 2) data on move.
- Develop a machine learning technique to stochastically determine the DI and VI mathematical metrics.
- Expend and test bedding the DI and VI model on different industry such as chemical plant system, oil and gas industry and etc.

# Thank You

