

24/M/67102

R-32358-070B



Ord No	SQ/24/SPC/1744/8		Cur. Bag Qty	1.0	Order Qty		Net Wt	1.350	Design/ProdCategory/KT-Col RING RING MEDIUM 14K W PG / Sub Pg No PG145266								
Customer	10014		OpBagQty	1.0	1.0	Gross Wt	1.370										
CustDsg			Design Size	O		Diamond Wt	0.120										
Wax Wt	0.111		Tolerance(Min-Max)	0.120	0.170	Col Stone Wt	0.000										
ProcSeq	RWAX-RWTR-RJC-RSPR-RFIL-REPL-ROTC-RPPL-RSET-RPOL																
BagOpenID	Dia WSet	Dia HSet	Find.Prod.	Find.Pkg.	ProdDelvry	OrderQty	FIL Prd Pts	POE Prd Pts									
1 - Oct	1 - Jan	3 - Oct	1 - Jan	1 - Jan		1.0	1.00	1.00									
PWAX	PWSET	PWTR	PCAST	PSPRU	PBRP	OTEC	PFIL	PMSET	PPOL	PFDC	PPRG						
1 - Oct	1 - Jan	3 - Oct	3 - Oct	3 - Oct			4 - Oct	5 - Oct	7 - Oct	7 - Oct							
SCtg	Rm Code	Ln/Sv	Brdth	Ptr	Qty	Wt	SetCode	WQty	HQty	Shape	Loc	In	Out	Gr Out	Loss	Ass.	Sign
-	G14WNS					1.350											
RD	RDFCWNQ36	+00	+00	0.005	23	0.122	MRODMIPRD		23	M	PSPR		1.51				
											PFIL						
											PPRP						
											PSET						
											PPOL						

Process Flow

(RWAX) WAXING, (RWTR) TREE MAKING + CASTING, (RJC) SEGREGATION OF PCS, (RSPR) SPRU GRINDING + FINISHING, (RFIL) FILING, (ROTC) DISC FINISHING, (REPL) ELECTRO POLISHING, (RPPL) PRE-POLISHING, (RSET) METAL SETTING, (RPOL) FULL POLISHING

JC WT [Gr.Wt.]

YELLOW

WHITE

PINK

TR Pcs

Wrong
Size PcsWrong
Col/KT PcsMetal On
Dia / ExtraCrack
PcsLASER
PcsSHAPE
PcsSHORT
Pcs

Diamond Missing

JC CRITERIA

Instructions

M-Size Metal Wt.:

Frozen Wt.
(Metal)3A - FLAT [$\pm 5\%$]

RHOD

Y

FAKE
PRONG

No

Frozen Wt.
(Diamond)

Min Weight

Sub Remark

Design No of Parts

1

Loss Model
[%]

Stamp Details

14K 0.12 NEW WINDOW LOGO EVER MORE LOGO

Size Instructions

Design Instructions PLEASE WEDDING BAND PERFECTLY MATCHING TO BE ENGAGEMENT RING

Customer Instructions

Special Remarks

Design Remarks MATCHING WEDDER FOR STYLE NUMBER R-32358-070

Design Part Description BAND

Rejection History

Design Mould ALLOY MODEL

STN

CST

SPR

FIL

SET

POL

RND

TAP

RND

TAP

RND

TAP

RND

TAP

RND

TAP

Broken

Missing

Signature

Customer Complaints

Faults