

24/M/67102

R-32358-070B

Ord No	SO/24/SPO/1744/B	Curr. Bag Qty	1.0	Order Qty	Net Wt	1.350	Design/ProdCategory/KT-Cat										
Customer	10014	OpBagQty	1.0		Gross Wt	1.370	RING										
CustDsg		Design Size	0		Diamond Wt	0.120	RING MEDIUM										
Wax Wt	0.111	Tolerance(Min-Max)	0.120	0.170	Col Stone Wt	0.000	14K W										
ProcSeq	RWAX-RWTR-RJC-RSPR-RFIL-REPL-ROTC-RPPL-RSET-RPOL						PO / Sub Po No										
BagOpndDt		Dia WSet	Dia HSet	Find Prod.	Find Pkg.	ProdDelivery	OrderQty	FL Fnd Pnts	POF Fnd Pnts								
1 - Oct		1 - Jan	3 - Oct	1 - Jan	1 - Jan		1.0	1.00	1.00								
PWAX		PWSET	PWTR	PCAST	PSPRU	FBRP	OPEC	PFIL	PMSET								
2 - Oct		3 - Oct	3 - Oct	3 - Oct				4 - Oct	5 - Oct								
3 - Oct		3 - Oct						7 - Oct	7 - Oct								
SCTg Rm Code	UV/SV	Breath	Ptr	Qty	Wt	SetCode	WQty	HQty	Shape	Loc	In	Out	Gr.Out	Loss	Add	Sign	
- G14WNS					1.350				M	PSPR		1.51					
RD	RDFCW4HNQ36	+00	+00	0.005	23	MRDMIPRD		23		PFIL							
PSET					0.122					PPRP							
PPOL										PSET							
PPOL										PPOL							
Ctg	SCtg	Qty	Wt	BQty	BWt	IssQty	IssWt	Process Flow									
D	-	23	0.12	1.00	0.12			(RWAX) WAXING, (RWTR) TREE MAKING + CASTING, (RJC) SEGREGATION OF PCS, (RSPR) SPRU GRINDING + FINISHING, (RFIL) FILING, (ROTC) DISC FINISHING, (REPL) ELECTRO POLISHING, (RPPL) PRE-POLISHING, (RSET) METAL SETTING, (RPOL) FULL POLISHING									
G	-		1.35	1.00	1.35												
JC WT [Gr.Wt.]	JC CRITERIA																
YELLOW	WHITE	PINK		TR Pcs	Wrong Size Pcs	Wrong Col/KT Pcs	Metal On Dia / Extra	Crack Pcs	LASER Pcs	SHAPE Pcs	SHORT Pcs	Diamond Missing					
Instructions	M-Size Metal Wt.:				Frozen Wt. (Metal)	3A - FLAT [±5%]	RHOD	Y	FAKE PRONG	No							
Design No of Parts	1	Loss Model [%]		Frozen Wt. (Diamond)	Min Weight	Sub Remark											
Stamp Details	14K 0.12 NEW WINDOW LOGO EVER MORE LOGO																
Size Instructions																	
Design Instructions	PLEASE WEDDING BAND PEFTLY MATCHING TO BE ENGAGEMENT RING																
Customer Instructions																	
Special Remarks																	
Design Remarks	MATCHING WEDDER FOR STYLE NUMBER R-32358-070																
Design Part Description	BAND																
Rejection History																	
Design Mould	ALLOY MODEL			STN	CST		SPR		FIL		SET		POL				
				RND	TAP	RND	TAP	RND	TAP	RND	TAP	RND	TAP	RND	TAP		
				Broken													
				Missing													
				Signature													
Customer Complaints																	
Faults																	