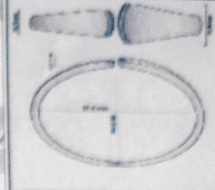


24/W/30849

BA-59419-015



Ord No	SO/24/COM/1836/1	Curr. Bag Qty	5.0	Order Qty	Net Wt	18.100	Design/ProdCategory/KT-Col	
Customer	10252	OpBagQty		50.0	Gross Wt	18.130	BANGLE	
CustDsg		Design Size	7		Diamond Wt	0.150	BANGLE DIFFICULT	
Wax Wt		Tolerance(Min-Max)	0.150	0.170	Col.Stone Wt	0.000	S925 Y	
ProcSeq	RWAX-RWXT-RWTR-RJC-RSPR-RSRD-RFIL-RPOL							
BagConDt	Dia WSet	Dia HSet	Find Prod	Find Pkg	Prod Delvry	OrderQty	Fil Prd Ppts	POL Prd Ppts
1 - Oct	4 - Sep	1 - Jan	1 - Jan	1 - Jan	50.0	8.00	2.00	300728232 JD80 207284 070 K4
PWAX	PWSET	PWTR	PCAST	PSPRU	PBRP	OTEC	PFIL	PMSET
5 - Sep	10 - Sep	11 - Sep	12 - Sep	13 - Sep			20 - Sep	20 - Sep
							26 - Sep	28 - Sep
SCTg	Rm Code	Liv/Sv	Brdth	Ptr	Qty	Wt	SetCode	WQty
STEEL	STEEL1				1	0.001		HQty
-	S925					18.100		Shape
RD	RDSCWH14	1.500	2.000	0.008	7	0.059	WRDMSPVD	7
RD	RDSCWH14	1.000	1.500	0.007	13	0.091	WRDMSPVD	13
								Loe
								In
								Out
								Gr Out
								Loss
								Ass
								Sign
								PSPR
								PFIL
								PBRP
								PSET
								PPOL



Ctg	SCTg	Qty	Wt	BQty	BWt	IssQty	IssWt
D	-	20	0.15	5.00	0.75		
M	-	1	0.00	5.00	0.01		
S	-		18.10	5.00	90.50		

Process Flow

JC WT [Gr.Wt.]

JC CRITERIA

YELLOW	WHITE	PINK	TR Pcs	Wrong Size Pcs	Wrong Col/KT Pcs	Metal On Dia / Extra	Crack Pcs	LASER Pcs	SHAPE Pcs	SHORT Pcs	Diamond Missing

Instructions	M-Size Metal Wt.:	Frozen Wt. (Metal)	3A - FLAT [±5%]	RHOD	Y	FAKE PRONG	No
Design No of Parts	2 = (1+1)	Loss Model [%]	14	Frozen Wt. (Diamond)	Min Weight	Sub Remark	
Stamp Details	925+INDIA+JTW						
Size Instructions	BANGLE SIZE : 56-58 X 47-49 MM						
Design Instructions	DIAMOND AREA WHITE RHODIUM						
Customer Instructions	make 18 kt Yellow gold plating =0.125 u Pd + 1u 18 kt hamilton gold / Plating should be nickel free / Diamond area white rhodium						
Special Remarks							
Design Remarks	DIAMOND QUALITY MIN IJ I2-3						
Design Part Description	1=A-PART,1=B-PART						
Rejection History							

STN	CST		SPR		FIL		SET		POL	
	RND	TAP	RND	TAP	RND	TAP	RND	TAP	RND	TAP
Broken										
Missing										
Signature										

Customer Special Instructions

Faults