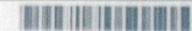
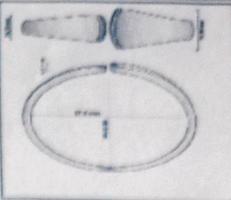


24/W/30849

BA-59419-015



Ord No	SO/24/COM/1836/1	Curr. Bag Qty	5.0	Order Qty	Net Wt	18.100	Design/ProdCategory/KT-Cat	BANGLE	BANGLE DIFFICULT	S925 Y	PO / Sub Po No
Customer	10252	OpBegQty		50.0	Gross Wt	18.130					
CustDsg		Design Size	7		Diamond Wt	0.150					
Wax Wt		Tolerance(Min-Max)	0.150	0.170	Col.Stone Wt	0.000					
ProcSeq	RWAX-RWXT-RWTR-RJC-RSPR-RSD-RFL-RPOL										
BagOpenDt	1 - Oct	Dia WSet	Dis HSet	Find Prod.	Find Pkg.	ProdDelivery	OrderQty	Fil. Prod Pts	POL Prod Pts		
	PWAX	PWSET	FWTR	PCAST	PSPRU	PBRP	50.0	8.00	2.00	300728232 JDB0 207284 070 K6	
							OTEC	PFIL	PMSET	PPOL	PFQC
	S - Sep	10 - Sep	11 - Sep	12 - Sep	13 - Sep			20 - Sep	20 - Sep	26 - Sep	PPKG



SCtg	Rm Code	Ln/Sv	Brdth	Ptr	Qty	Wt	SetCode	WQQty	HQty	Shape	Loc	In	Out	Gr Out	Loss	Ass	Sign
STEEL	STEEL1				1	0.001					PSPR						
-	S925					18.100					PFIL						
RD	RDSCWH14	1.500	2.000	0.008	7	0.059	WRDMSPVD	7			PPRP						
RD	RDSCWH14	1.000	1.500	0.007	13	0.091	WRDMSPVD	13			PSET						
											PPOL						

Ctg	SCtg	Qty	Wt	BQty	BWt	IssQty	IssWt
D	-	20	0.15	5.00	0.75		
M	-	1	0.00	5.00	0.01		
S	-	18.10	5.00	90.50			

Process Flow

JC CRITERIA

YELLOW	WHITE	PINK		TR Pcs	Wrong Size Pcs	Wrong Col/KT Pcs	Metal On Dia / Extra	Crack Pcs	LASER Pcs	SHAPE Pcs	SHORT Pcs	Diamond Missing

Instructions	M-Size Metal Wt.:	Frozen Wt. (Metal)	3A - FLAT [±5%]	RHOD	Y	FAKE PRONG	No
Design No of Parts	2 = (1+1)	Loss Model [%]	14	Frozen Wt. (Diamond)	Min Weight	Sub Remark	
Stamp Details	925+INDIA+JTW						
Size Instructions	BANGLE SIZE : 56-58 X 47-49 MM						
Design Instructions	DIAMOND AREA WHITE RHODIUM						
Customer Instructions	make 18 kt Yellow gold plating =0.125 u Pd + 1u 18 kt hamilton gold / Plating should be nickel free / Diamond area white rhodium						
Special Remarks							
Design Remarks	DIAMOND QUALITY MIN IJ I2-I3						
Design Part Description	1=A-PART,1=B-PART						
Rejection History							

STN	CST		SPR		FIL		SET		POL	
	RND	TAP								
Broken										
Missing										
Signature										

Customer Special Instructions

Faults