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| **s/r** | **Parts** | **Work Descriptions** |
| **1** | **Roller Surface**  **Alignment** | Check the condition of roller surface notifies the scratches and its alignment. |
| **2** | **Simplex Chain** | Check the condition of Simplex ChainAnd also regressing and its looseness. |
| **3** | **Heaters** | Checking the condition of Heaters whether its heaters are working and proper controlling. |
| **4** | **Bearings** | Check the working condition of bearings and greasing. |
| **5** | **Electrical Connections & Motor** | Checking the electrical connection of machine and also checking of electric motor. |
| **6** | **Limit switches** | Check the working condition of Limit switches and its working. |
| **7** | **Worm and Worm wheal** | Check the working condition of Worm and Worm wheal and its workings and also its greasing. |
| **8** | **Oil Level** | Check the oil level and fulfil its level. |
| **9** | **Control panel** | Check the whole electrical control circuit. |

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| **Author** | **Reviewed by** | **Approved by** |
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| Dated: 15/09/2018 | Dated:15/09/2018 | Dated:15/09/2018 |