1. **Operational Steps**
   1. Clean the machine & conveyer.
   2. On the machine switch.
   3. On the air pressure
   4. Check the sincere operation.
2. **Precautions**
   1. Don’t wear any such type of clothes such that it is struck in to the warm of Auto packing machine.
   2. Properly switch off the packing machine before cleaning.
   3. A 2nd person should be there to look after the cleaning of packing machine such that no other person does any kind of mischief.

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| **Author** | **Review** | **Approval** |
| **Signature** | **Signature** | **Signature** |
| IMRAN RASHEED | ABBAS ALI | AHSAN SB |
| APM | PM | GM |