1. **Operational Steps**
   1. When the trial is ok from QC side then we received Master batch by weight from production.
   2. Compare each grade running on the line with this standard.
   3. If the grade needs to dry, clean the dryer thoroughly before putting the Master batch in the dryer.
   4. Make sure to check the calibration of the scale before starting packing.
   5. Leave the liner mouth open for at least five minutes after placing the master batch in the packing bags.
   6. Make sure to use magnets while start the packing.
   7. Special attention to the dry time when drying the master batch.
   8. Master batch packing will be 20 kg or 30 kg/bags according to customer requirement; normally it’s for 25kg.
   9. Dispatch the packed bags at end of the shift to FG store.
2. **Precautions**
   1. Keep the packing area clean and wash your hands before you start packing.
   2. Be sure to use a sheet under the packing machine, filter and dryer.
   3. Use new bags in each grade.
   4. Maintain personal hygiene and avoid mixing of hair, nails and bloods into the material