1. **Operational Steps**
   1. Thoroughly clean the dryer before putting the master badge in the dryer
   2. Completely close both discharges of the dryer before inserting the master badge into the dryer.
   3. Set the dryer temperature at 120 degree C, for filler set the time for 30 minutes while 20 minutes for prime grade
   4. Put the material into the dryer according to the capacity.
   5. Close the dryer at the set time and take out the master batch.
2. **Precautions**
   1. Do not touch the worm body of dryer
   2. Do not wear open clothes during work.
   3. Switch off the dryer when cleaning the dryer.