1. **Operational Steps**
   1. First check the cleaning of the machine and the conveyor if the cleaning is done and start the next work.
   2. On the Main Switch Of packing machine.
   3. Check the Calibration of Packing Machine Scale and set the scale screen 00.00 help with (ZERO) button.
   4. Open the Pressure valve.
   5. Switch on of conveyor motor.
   6. Auto button on of packing machine.
   7. Start master batch packing in the Ariosto bags help with pressure jack.
2. **Precautions**
   1. Do not wear open clothes during work.
   2. Do not give your hand in the moving conveyor.
   3. You must have another person with you when cleaning the conveyor.
   4. Keep your hand save from pressure jack at the time of packing.
   5. Maintain personal hygiene and avoid mixing of hair, nails and bloods into the material