1. **Operational Steps**
   1. Turn on the main Switch of printing machine.
   2. Press the **(Start)** button and wait for system ready.
   3. After system ready Press the **(pencil sign)** button and add new program help with **(F1).**
   4. Set Font size **(10\*16)** help with Right arrow keys
   5. Enter the program help with alpha bits and numeric keys.
   6. Save program help with **Pencil sign** and **F1.**
   7. Start printing after **printing button on.**
2. **Precautions**
   1. Don’t tamper with the machine button during the printing.
   2. Don’t tamper with the laser nozzle during printing.
   3. Don’t tamper with the machine any time without operator permission.