Customer: Akmal Packages

Ink Code: AQF-8068 (Black) Date: 24-11-2021

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| **Tested Parameters** | **Standard Method** | **PCC** |
| Viscosity Pure (sec, FC4) | ASTM D1200 | 82 |
| Printing Viscosity (sec, FC4) | ASTM D1200 | 82 |
| Drying time | PCC/LAB/SOP-001 | As per PCC Std |
| pH | PCC/LAB/WI-014 | 7.8-8.5 |
| Rub Test | PCC/LAB/WI-016 | As per PCC Std |
| Gloss | ASTM D2369 | 22.4 |

**Shade**

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|  |
| **PCC** |

\*Viscosity is checked at controlled temperature (25°C). Actual viscosity may vary depending on ambient temperature.

***NOTE: This print has been taken on PCC substrate because of the unavailability of customer substrate.***

Evaluator: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Approved by: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Customer: Akmal Packages

Ink Code: AQF-6374 (Cyan) Date: 24-11-2021

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| **Tested Parameters** | **Standard Method** | **PCC** |
| Viscosity Pure (sec, FC4) | ASTM D1200 | 120 |
| Printing Viscosity (sec, FC4) | ASTM D1200 | 120 |
| Drying time | PCC/LAB/SOP-001 | As per PCC Std |
| pH | PCC/LAB/WI-014 | 7.8-8.5 |
| Rub Test | PCC/LAB/WI-016 | As per PCC Std |
| Gloss | ASTM D2369 | 24.6 |

**Shade**

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|  |
| **PCC** |

\*Viscosity is checked at controlled temperature (25°C). Actual viscosity may vary depending on ambient temperature.

***NOTE: This print has been taken on PCC substrate because of the unavailability of customer substrate.***

Evaluator: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Approved by: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Customer: Akmal Packages

Ink Code: AQF-2116 (Yellow) Date: 24-11-2021

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| **Tested Parameters** | **Standard Method** | **PCC** |
| Viscosity Pure (sec, FC4) | ASTM D1200 | 63 |
| Printing Viscosity (sec, FC4) | ASTM D1200 | 63 |
| Drying time | PCC/LAB/SOP-001 | As per PCC Std |
| pH | PCC/LAB/WI-014 | 7.8-8.5 |
| Rub Test | PCC/LAB/WI-016 | As per PCC Std |
| Gloss | ASTM D2369 | 22.6 |

**Shade**

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|  |
| **PCC** |

\*Viscosity is checked at controlled temperature (25°C). Actual viscosity may vary depending on ambient temperature.

***NOTE: This print has been taken on PCC substrate because of the unavailability of customer substrate.***

Evaluator: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Approved by: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Customer: Akmal Packages

Ink Code: AQF-4371 (Magenta) Date: 24-11-2021

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| **Tested Parameters** | **Standard Method** | **PCC** |
| Viscosity Pure (sec, FC4) | ASTM D1200 | 75 |
| Printing Viscosity (sec, FC4) | ASTM D1200 | 75 |
| Drying time | PCC/LAB/SOP-001 | As per PCC Std |
| pH | PCC/LAB/WI-014 | 7.8-8.5 |
| Rub Test | PCC/LAB/WI-016 | As per PCC Std |
| Gloss | ASTM D2369 | 49.7 |

**Shade**

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|  |
| **PCC** |

\*Viscosity is checked at controlled temperature (25°C). Actual viscosity may vary depending on ambient temperature.

***NOTE: This print has been taken on PCC substrate because of the unavailability of customer substrate.***

Evaluator: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Approved by: \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_