IRIS OEE Starter Pack
Process Flow: Analytics Serving

Flowchart (bottom to top):

- **Start** — Input:
  - Start Date/Time
  - TimeSlideDuration N (in seconds)

- New Record Ceation TARGET(t)
- n = 1
- SOURCE Record Selection ← (dashed) **SOURCE (n)** OPC-UA Transforming OEE Base
- Identification Fields Assignment
- Customer Order Characteristics Assignment
- Customer Metrics Quantity Calculation
- Customer Metrics Time Calculation
- OEE Metrics Assignment
- n = N ?
  - No → n = n+1 → (back to SOURCE Record Selection)
  - Yes → OEE KPI Calculation
- OEE KPI Calculation
- OEE Analyitics TARGET(t) Record Saving → (dashed) **TARGET(t)** OEE Analytics Serving
- Stop Process?
  - No → New Record Ceation TARGET(t) → n = 1 → (back to SOURCE Record Selection)
  - Yes → **Stop**