

	VEDANTA LIMITED – VALUE ADDED BUSINESS	Document No:	VL/IMS/PID1/INST/WI/04
	INTEGRATED MANAGEMENT SYSTEM	Revision Date:	05/01/2022
	Work Instructions for Selection of Acceptance criteria for all MMTE	Revision No: Page No.:	03 1 of 1

SELECTION OF ACCEPTANCE CRITERIA FOR ALL MMTE

Objective: To determine the acceptance criteria of MMTE.

Scope: Applicable for all MMTE including calibration masters

Reference:

- 1) Test certificates, Manufacturer's Catalogues for MMTE

Performance Criteria : Acceptance criteria of MMTE

Aspect for the Activity : NA

Identification of Hazards: Nil

Responsibility: Sr. Engineer Instrumentation/Associate / Inst Technician

Procedure:

A) INSTRUMENTS CALIBRATED IN-HOUSE

The acceptance criteria will be decided taking in to the following.

- a) Tolerance specified in the process parameter.
- b) Accuracy specified by the manufacturer

B) CALIBRATION MASTERS.

Calibration masters are calibrated by external agency. Acceptance criteria for calibration masters are to be defined taking into consideration the following:

- a) Tolerance specified in process parameter.
- b) Acceptance criteria for process instrument.
- c) Accuracy specified in manufacturer's catalogue

Note : Associate Manager Instrumentation in consultation with Mgr. (PROD), considering the process requirements will arrive at acceptance criteria. Acceptance criteria for all MMTE are reviewed once in a year and signed by Associate/Deputy Manager Inst, HOD- E&I PID1 & Production Manager PID1

Prepared By: Associate Manager – Electrical & Instrumentation PID1	Reviewed & Issued By: Management Representative	Approved By: Head – Electrical & Instrumentation PID1
Signature:	Signature:	Signature:
Date: 05/01/2022	Date: 05/01/2022	Date 05/01/2022