

VEDANTA LIMITED – VALUE ADDED BUSINESS	Document No:	VL/IMS/PID1 /INST/WI/00
INTEGRATED MANAGEMENT SYSTEM	Revision Date:	11.10.2021
Work Instructions	Revision No:	06
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SR. NO.	NAME OF WORK INSTRUCTION	WORK INST. REF. NO	REVIEW DATE	CURRENT REV.	LAST REV.
1	CALIBRATION & VERIFICATION OF WEIGHING BINS/WEIGHBRIDGES /WEIGHING TANKS	WI/INST/01	05/01/2022	09	08
2	WORK INSTRUCTIONS FOR CALIBRATION OF LEVEL, PRESSURE & DP TRANSMITTER	WI/INST/02	05/01/2022	06	05
3	WORK INSTRUCTIONS FOR CALIBRATION OF TEMPERATURE & PYROMETER INDICATOR	WI/INST/03	05/01/2022	05	05
4	WORK INSTRUCTION FOR SELECTION OF ACCEPTANCE CRITERIA FOR ALL MMTE.	WI/INST/04	05/01/2022	03	03
5	WORK INSTRUCTIONS FOR THE CALIBRATION OF CAST IRON (C.I) WEIGHTS.	WI/INST/05	05/01/2022	05	05
6	WORK INSTRUCTIONS FOR THE CALIBRATION OF PRESSURE GAUGE.	WI/INST/06	05/01/2022	06	05
7	WORK INSTRUCTIONS FOR READING MANOMETER.	WI/INST/07	05/01/2022	05	04
8	WORK INSTRUCTIONS FOR THE CALIBRATION OF PORTABLE CO MONITOR/ONLINE CO MONITOR.	WI/INST/08	05/01/2022	07	06
9	WORK INSTRUCTION FOR CHECKING OF LIMIT SWITCHES/PROXIMITY SWITCHES MOUNTED ON ALL WEIGHING BINS/COKE GATES.	WI/INST/09	05/01/2022	06	06
10	WORK INSTRUCTIONS FOR CHECKING THERMOCOUPLES MOUNTED IN HEARTH/TUYERE/STACK/CROSSFLOW AREAS OF THE BLAST FURNACE	WI/INST/10	05/01/2022	07	06
11	WORK INSTRUCTIONS FOR WORKING IN CO CONCENTRATED AREAS	WI/INST/11	05/01/2022	06	06
12	WORK INSTRUCTION FOR CHECKING OF	WI/INST/12	05/01/2022	07	06



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	FURNACE TOP EQUIPMENTS .				
13	WORK INSTRUCTION FOR CLEANING OF DUST POT/IMPULSE PIPE DURING FURNACE SHUT DOWN.	WI/INST/13	05/01/2022	06	06
14	WORK INSTRUCTION FOR WORKING ON FLARESTACK GAS CONTROL VALVES, QUICK RELEASE VALVE AND LPG BURNER ASSEMBLY.	WI/INST/14	05/01/2022	08	08
15	WORK INSTRUCTION FOR WORKING ON INSTRUMENT/ELECTRICAL PANELS	WI/INST/15	05/01/2022	04	04
16	WORK INSTRUCTION FOR CHECKING OF FLOW, PRESSURE TRANSMITTERS, TC, RTD & PRESSURE GAUGE MOUNTED ON GAS LINE	WI/INST/16	05/01/2022	05	04
17	WORK INSTRUCTION TO CONTROL LEAKAGE OF GAS THROUGH AIR CONDITIONERS AND WATER COOLERS, REFILLING OF GAS IN ACS & ROUTINE CHECKS	WI/INST/17	05/01/2022	06	06
18	WORK INSTRUCTIONS FOR CHANGING OF STOVE DOME, COMBUSTION CHAMBER, HOT BLAST THERMOCOUPLE	WI/INST/18	05/01/2022	03	03
19	CHECKING AND BACK UP OF UPS SYSTEM BF1,BF2, HBS1,HBS2 & LAB	WI/INST/19	05/01/2022	02	02
20	WORKING ON ONLINE PYROMETER	WI/INST/20	05/01/2022	02	02
21	WORK INSTRUCTIONS FOR WORKING ON CRANE WEIGHING SYSTEM	WI/INST/21	05/01/2022	00	00

Prepared By:	Reviewed & Issued By:	Approved By:
Associate Manager– Electrical & Instrumentation PID1	Management Representative	Head – Electrical & Instrumentation PID1
Signature:	Signature:	Signature:
Date: 05/01/2022	Date: 05/01/2022	Date: 05/01/2022