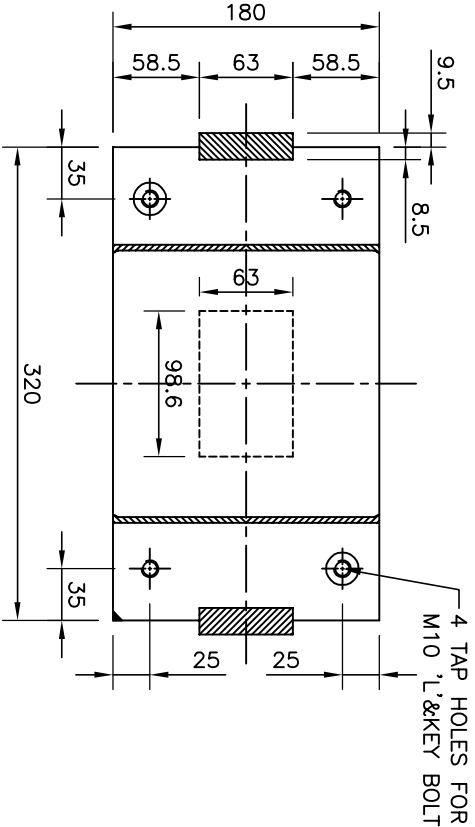
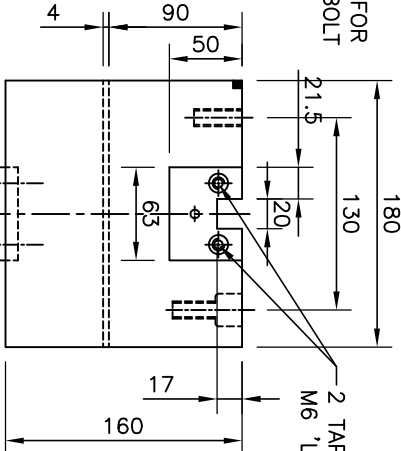
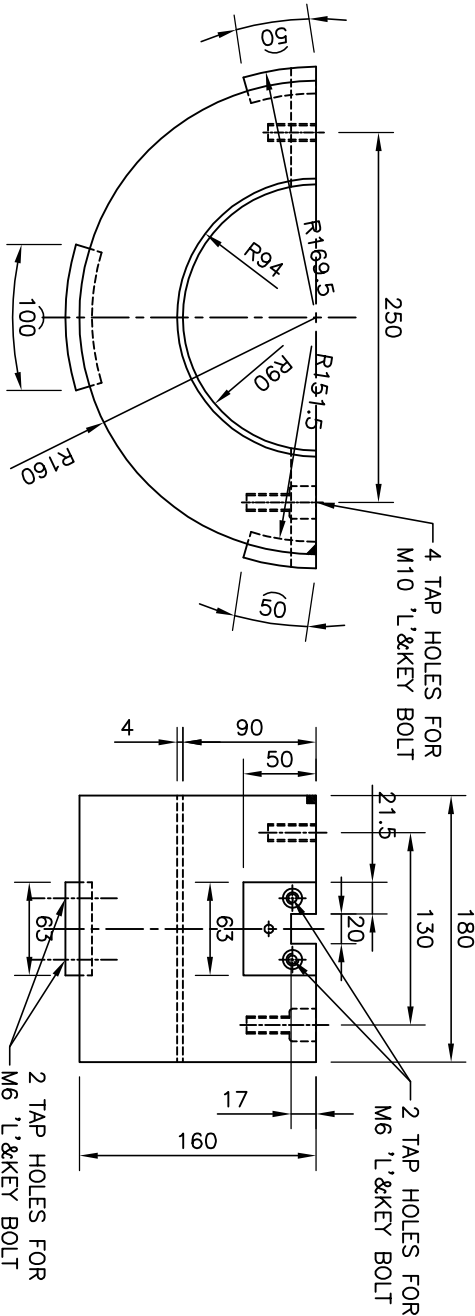
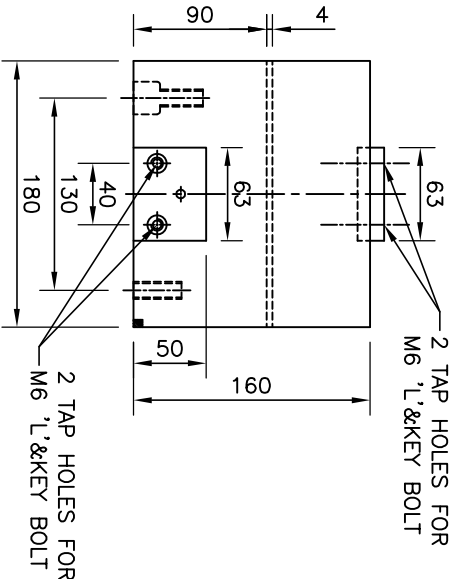
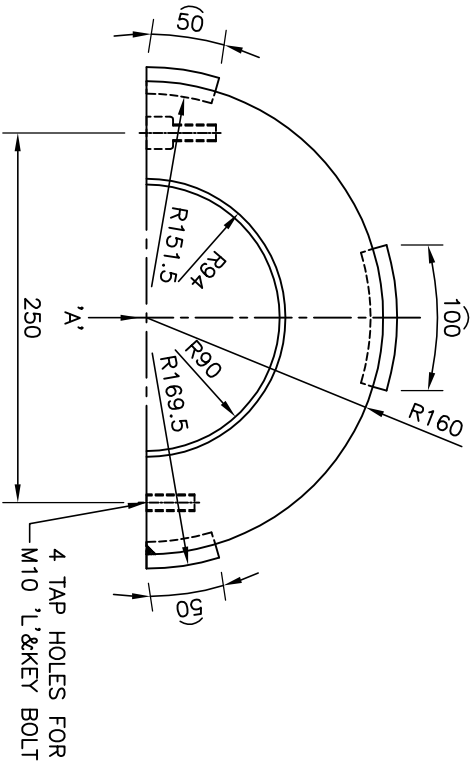
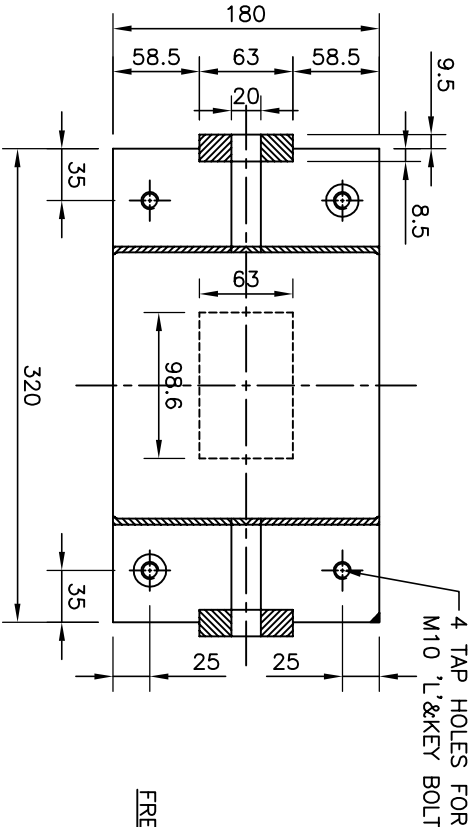


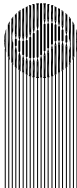

REV	DATE	DRAWN	CHECKED	DESCRIPTION



FREE BEARING(NDE)
UPPER HALF



FREE BEARING(NDE)
LOWER HALF

MATERIAL OF CONSTRUCTION:						
WELDING:						
CLIENT PIEP		<div> SESA GOA LTD. PIG IRON DIVISION - DESIGN DEPARTMENT</div>				
PROJECT SINTER						
PROJECTION 						
TITLE JOURNAL BEARING(FREE) FOR ESP ID FAN						
DRN. BY	SUBRATA	02/05/2012	SCALE	SHEET	DRG. NO.	REV.
CKD. BY	YOGESH P					
APPRV. BY			1:5	1 OF 2	2220-01683 B	-

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THE WRITTEN CONSENT OF THE COMPANY

NOTES :- 1. IF IN DOUBT ASK, DO NOT SCALE. 2. NOS. IN TRIANGLE DENOTES REV. 3. REMOVE SHARP EDGES 4. DIMENSIONS ARE IN mm. 5. DIMENSIONS SHOWN IN ARE CRITICAL 6. ANY DISCREPANCIES TO BE BROUGHT TO OUR NOTICE PRIOR TO EXECUTION	PLATE THICKNESS AND WELD SIZE										
	PLATE THICKNESS mm.		3	6	10	18	26	OVER			
			TO	TO	TO	TO	TO	38			
	WELD SIZE, mm.		3	5	6	10	14	20			
	GENERAL TOLERANCES FOR OPEN DIMENSIONS										
	DIMENSIONS		3	6	30	120	400	1000	2000	2000	
	UPTO		3	6	30	120	400	1000	2000	4000	
	FABRICATION		±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±4.0	±5.0
	MACHINING		±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	