

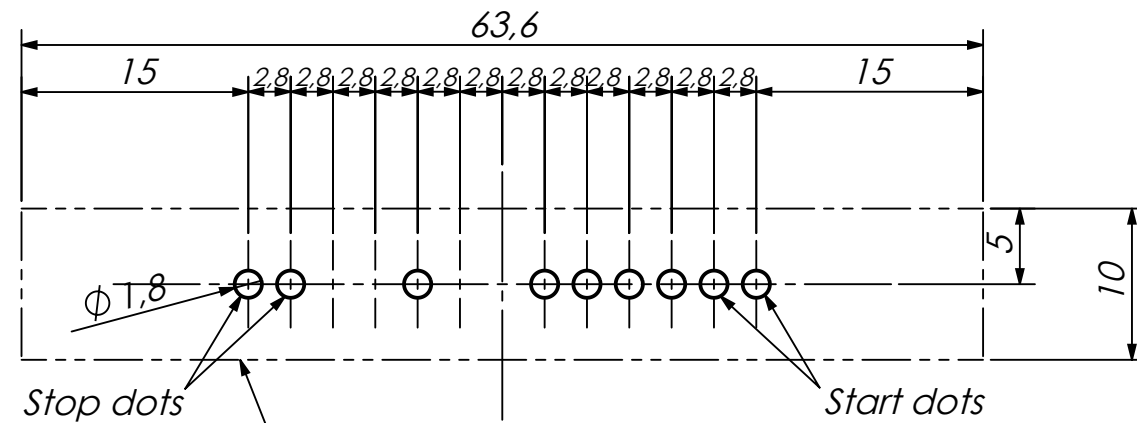
Dot position detail ("o" represent engraved "dots")

Cavity No.	14	13	12	11	10	9	8	7	6	5	4	3	2	1
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## Mould cavity view

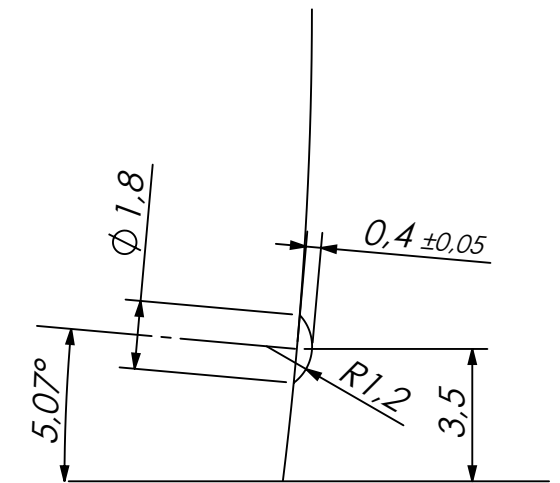
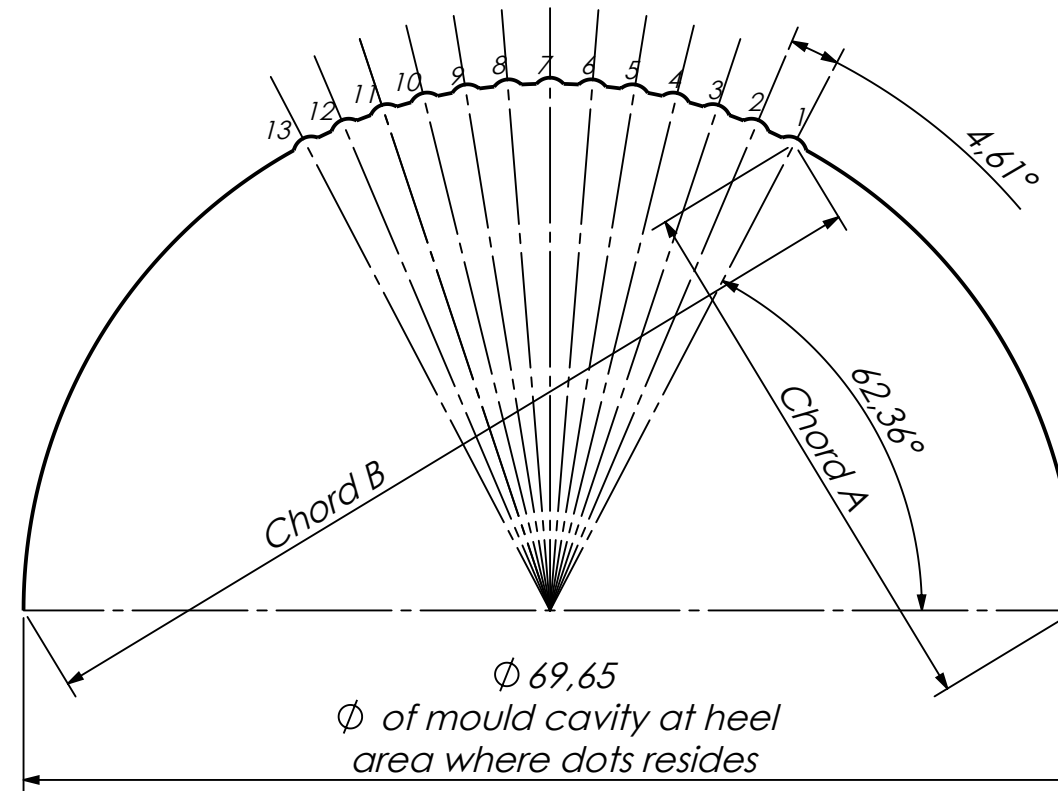
The chart shows the dot patterns as they appear when looking into the mould cavity held vertically in front of observer

Tolerance between dots  $\pm 0.25$



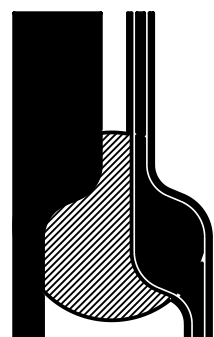
Window designating clear area around dotcode  
(No heel engraving within windows specified area)

	Chord A	Chord B
1	36,06	59,59
2	38,43	58,09
3	40,73	56,5
4	42,97	54,82
5	45,14	53,05
6	47,23	51,19
7	49,25	49,25
8	51,19	47,23
9	53,05	45,14
10	54,82	42,97
11	56,5	40,73
12	58,09	38,43
13	59,59	36,06



Scale 5:1

INVERT CENTRE :  
'H' DIMENSION :  
ASSEMBLY :  
SCALE : 2:1

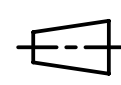


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DO NOT SCALE DRAWING  
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED  
DIMS: 0.0  $\pm$  0.2 DIMS: 0.00  $\pm$  0.05  
REMOVE BURRS & SHARP EDGES IN  
ACCORDANCE TO STANDARD PRACTICE



THIRD ANGLE  
PROJECTION

SURFACE FINISH  
CAST: ~ ROUGH ~ FINE: ~ POLISH: ~

JOB NAME 500ml YAK DA SEBE

ITEM POWERS 16049A DOTCODE

CUSTOMER BELSTEKLOPPROM

ORDER NO. 20190058

MATERIAL -

MACHINE Heye 5" BB DG

QUANTITY

REF. NO.

DRAWN BY JBB

CHECKED BY

DATE

22-2-2019

REVISIONS

**DRG No: BIEB825-09**