Email: info@biebouw.com Eºx::+35(0)21 688185 16(:+35(0)21 686714 BIEBOUW BVBA INDUSTRIESTRAAT 17 B-8755 Ruiselede

Dot position detail ("o" represent engraved "dots")

ζανίτλ Νο.

28'67

81,78

9'SS 23'65

25'12

20'3

98'81

tE'9t

44,24

45,07

8,68

37,52

32'12

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ACCORDANCE TO STANDARD PRACTICE
KEWD∧E BNKK2 8 2H∀KЬ EDCE2 IN
DIW2; 0.0 ± 0.2 DIM2; 0.00 ± 0.05
TOLERANCES UNLESS OTHERWISE SPECIFIED
IF IN DOORT ASK

32'12

37,52

86'68

45,07

44,24

46,34

48,36

20'3 25,15

23,92

9'SS

81,78

28'67

Chord B

MACHINE

	// d d = // d = // d		111031111
1BB	DKAWN BY	201770276	ORDER NO.
	REF, NO,	BEC21EKCO	CUSTOMER
-	YTITNAUΩ	POWERS 16049A DOTCODE	ITEM
		200W1	10B NAME

DATE

SAST:

SURFACE FINISH

TREAT:

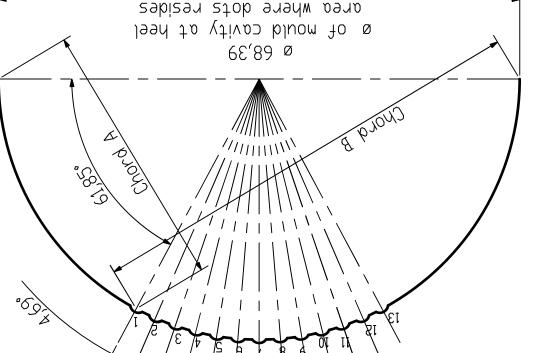
POLISH:

TREAT

TR Heye 5" BB DG 29-11-62 DKC NO: BIEB\34-00 CHECKED BA MATERIAL THIRD ANGLE PROJECTION **BENIZIONZ** DO NOT SCALE DRAWING

	S:1	;	37	2C∀
- :		Y	EWBF	122A
- :	NDI	EN2	DIWI	,H,
- : 3	ENTR	CE	ERT	ΛNΙ

Scale5:1



a of mould cavity at heel	
Chara	
	/

90'02	66 DX	01,6

\$ 66 Dy	
S0'07 7'0	0
	1,6

/window designating clear area around dotcode (No heel engraving within windows specified area)

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SŢ	ob tapt2							stob c	Stot
10		-	• • •	• •	+	- -	6	9'1 0	
	† I	- 8 5 8 -	8 5 8 5	5,8,2,8	5,8,2,8	8'28'2	8'28'2	*	_
		•		9'	<u> 19</u>	•			_

MOULG CAVITY VIEW as they appaer when looking up the glass bottle as they appaer when looking up the glass bottle held vertically in front of observer

Tolerance between dotation

Tolerance between dots to be held
There are always 9 dots per cavity
The first 2 dots & the last 2 dots always

vs appear

nwodz za Jaad to abiz ano Cavity indentification dots to appear in a straight line on

The dimension of dots given is the developed distance only &must be held to suit different cavity diameter.

<u>latoN</u>