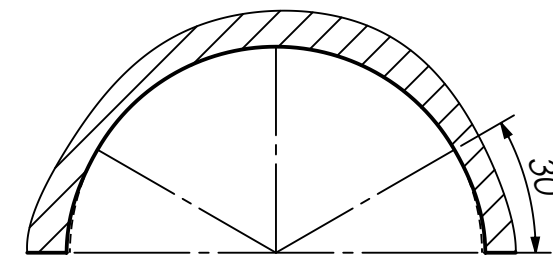
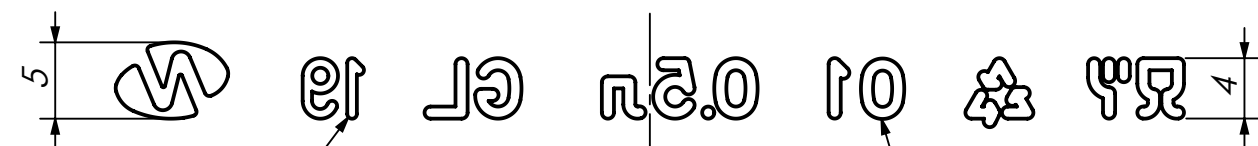


B (2 : 1)



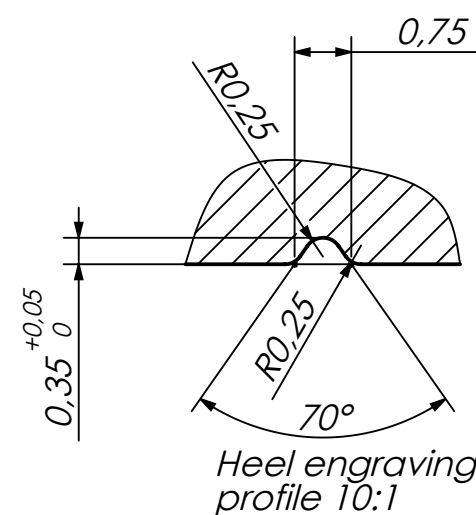
A-A

9 dot heel code
see drawing AS829-03-13



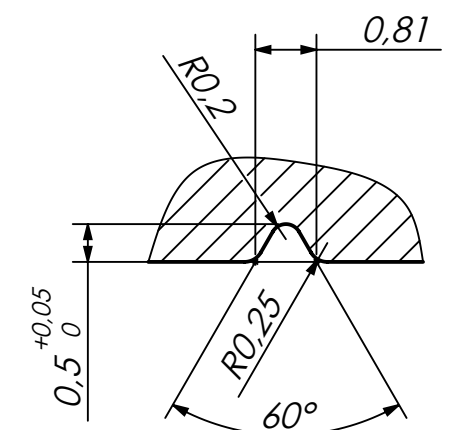
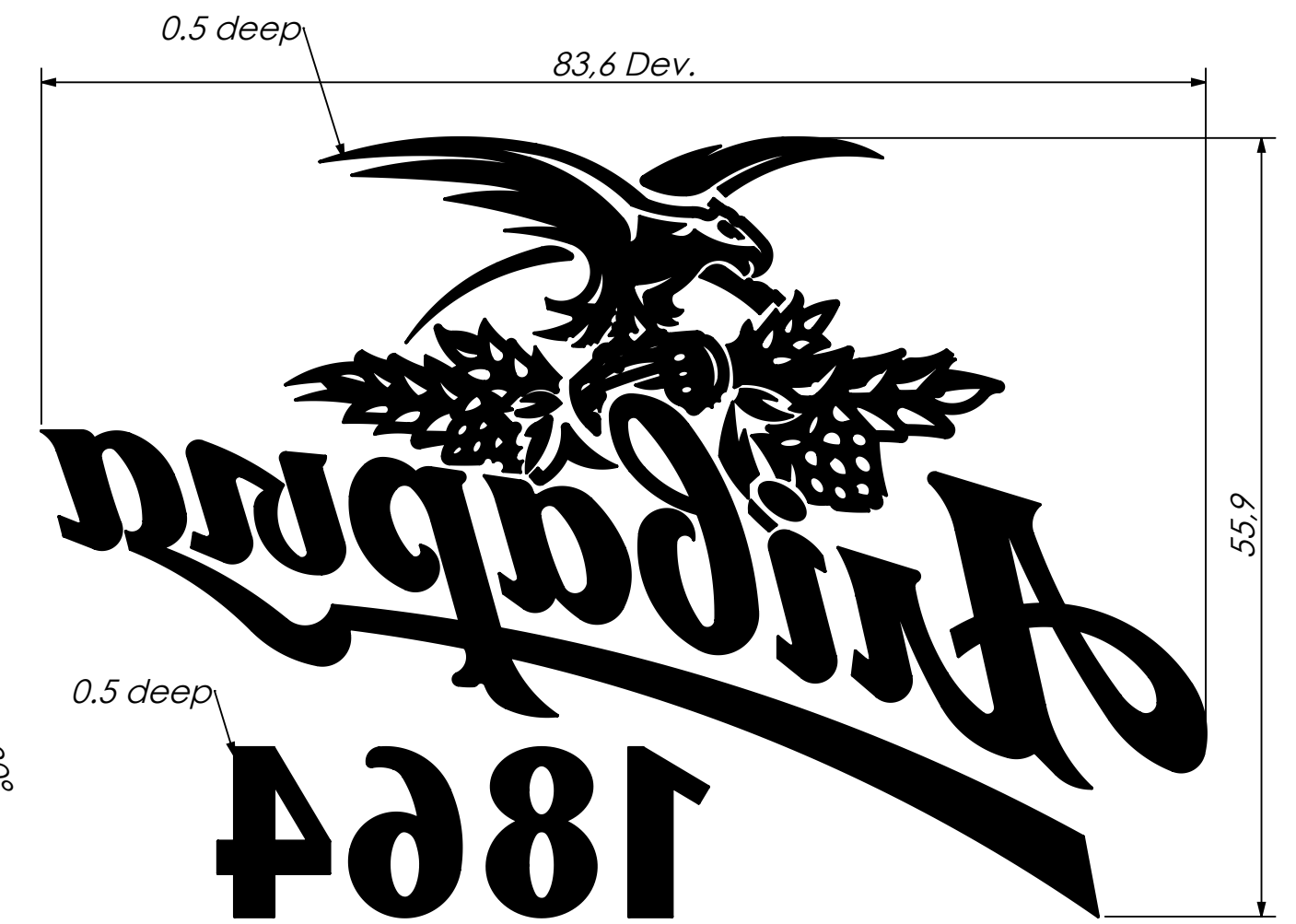
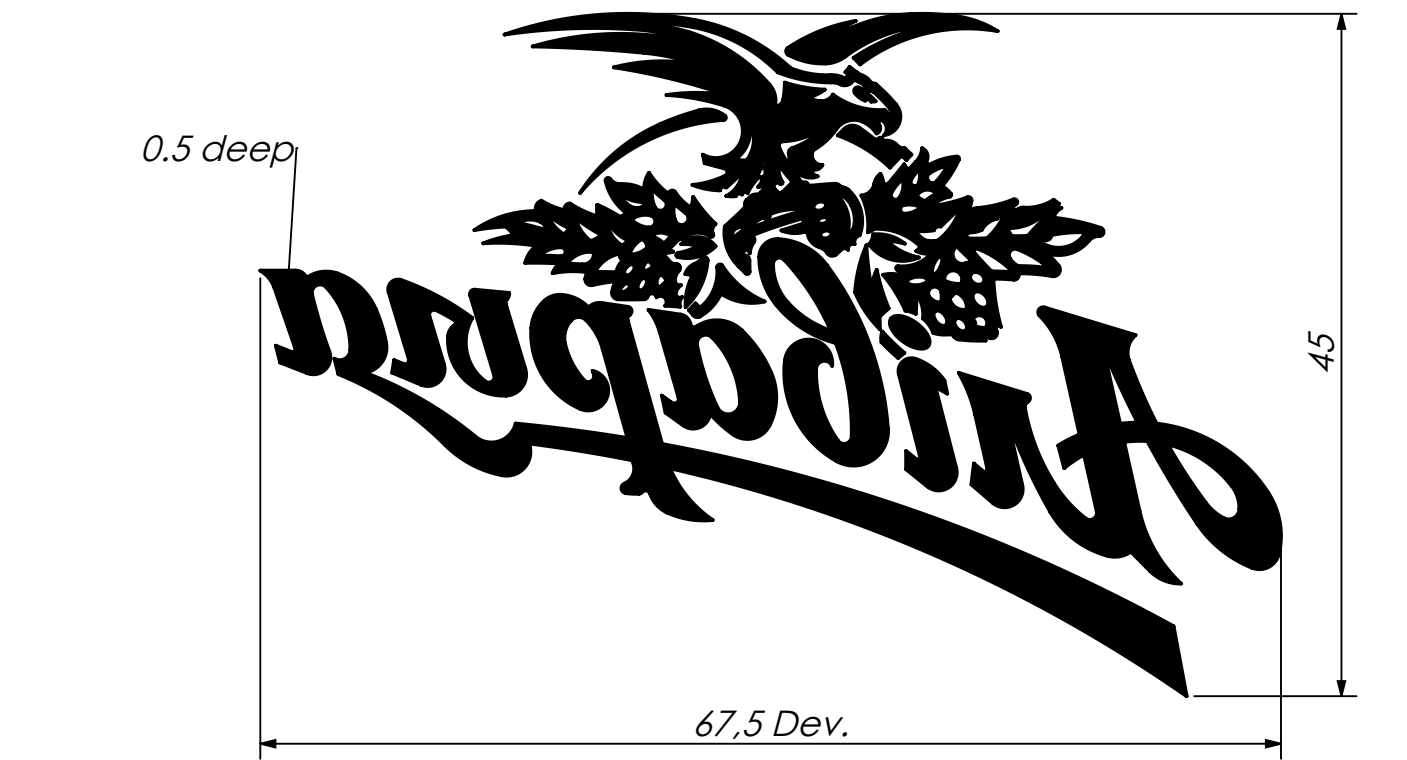
Scale: 2:1

Mould No.

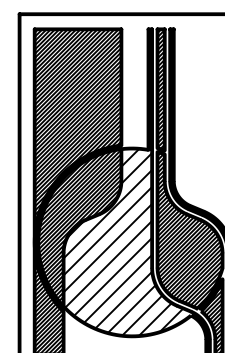


Volume mould+botto	681,10 ml	679,20 gr	+/- 0,8
Volume mould	671,10 ml	669,23 gr	
Volume bottom	10,00 ml		

1,0028 Conversion factor gr ml



INVERT CENTRE :-
'H' DIMENSION :-
ASSEMBLY :-
SCALE : 1:1

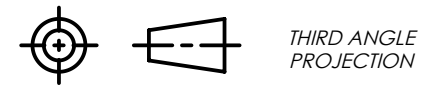


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DO NOT SCALE DRAWING
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED
DIMS: 0,0 \pm 0,2 DIMS: 0,00 \pm 0,05
REMOVE BURRS & SHARP EDGES IN
ACCORDANCE TO STANDARD PRACTICE



SURFACE FINISH
CAST: ~ ROUGH ~ FINE: ~ POLISH: ~

JOB NAME	500ml ALIVARIA 1864		
ITEM	BLOWMOULD CAVITY	QUANTITY	32
CUSTOMER	BELSTEKLOPPROM	REF. NO.	
ORDER NO.	20190080	DRAWN BY	
MATERIAL	-	CHECKED BY	
MACHINE	Heye 5" BB DG	DATE	13-2-2019
REVISIONS			
DRG No: BIEB829-07			