

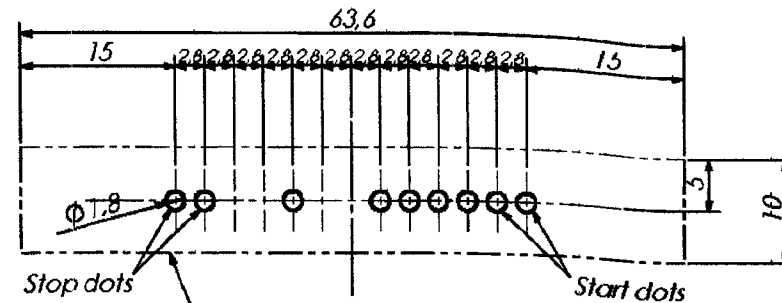
Dot position detail ("0" represent engraved "dots")

Cavity No.	14	13	12	11	10	9	8	7	6	5	4	3	2	1
01														
02														
03														
04														
05														
06														
07														
08														
09														
10														
11														
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														
26														
27														
28														
29														
30														
31														
32														
33														
34														
35														
36														
37														
38														
39														
40														
41														
42														
43														
44														
45														
46														
47														
48														
49														
50														
51														
52														
53														
54														
55														
56														
57														
58														
59														
60														
61														
62														
63														
64														
65														
66														
67														
68														
69														
70														
71														
72														
73														
74														
75														
76														
77														
78														
79														
80														
81														
82														
83														
84														
85														
86														
87														
88														
89														
90														

Mould cavity view

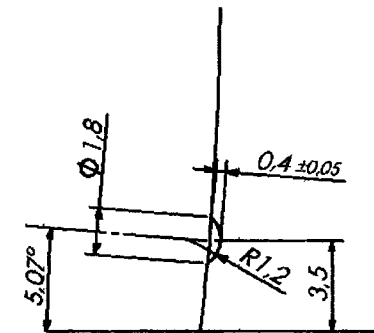
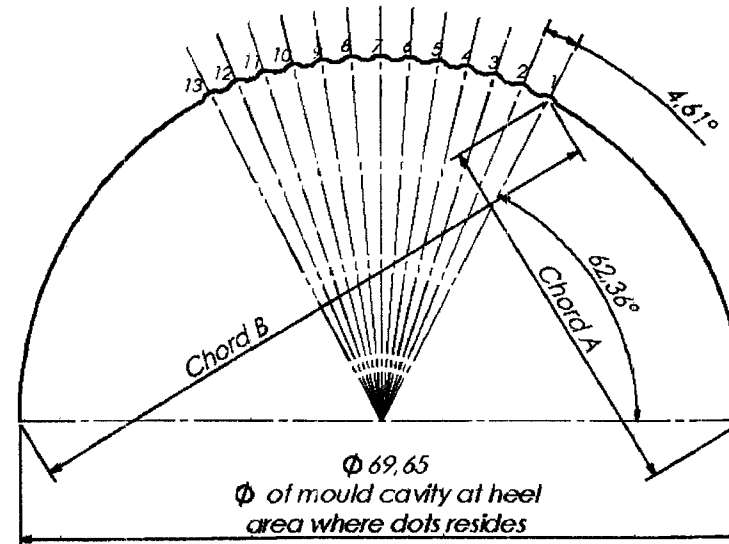
The chart shows the dot patterns as they appear when looking into the mould cavity held vertically in front of observer

Tolerance between dots ± 0.25



Window designating clear area around dotcode
(No heel engraving within windows specified area)

	Chord A	Chord B
1	36,06	59,59
2	38,43	58,09
3	40,73	56,5
4	42,97	54,82
5	45,14	53,05
6	47,23	51,19
7	49,25	49,25
8	51,19	47,23
9	53,05	45,14
10	54,82	42,97
11	56,5	40,73
12	58,09	38,43
13	59,59	36,06



Scale 5:1

INVERT CENTRE :
'H' DIMENSION :
ASSEMBLY :
SCALE : 2:1



BIEBOUW BVBA
INDUSTRIESTRAAT 17
B-8755 Ruiselede

Tel: +32(0)51 686714
Fax: +32(0)51 689182
Email: info@biebouw.com

DO NOT SCALE DRAWING
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED
DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05
REMOVE BURRS & SHARP EDGES IN
ACCORDANCE TO STANDARD PRACTICE



SURFACE FINISH
CAST: ~ ROUGH FINE: ~ POLISH ~

JOB NAME	500ml YAK DA SEBE		
ITEM	POWERS 16049A DOTCODE	QUANTITY	
CUSTOMER	BELSTEKLOPROM	REF. NO.	
ORDER NO.	20190058	DRAWN BY	JBB
MATERIAL	-	CHECKED BY	
MACHINE	Heye 5" BB DG	DATE	22-2-2019

REVISIONS

DRG No: BIEB825-09