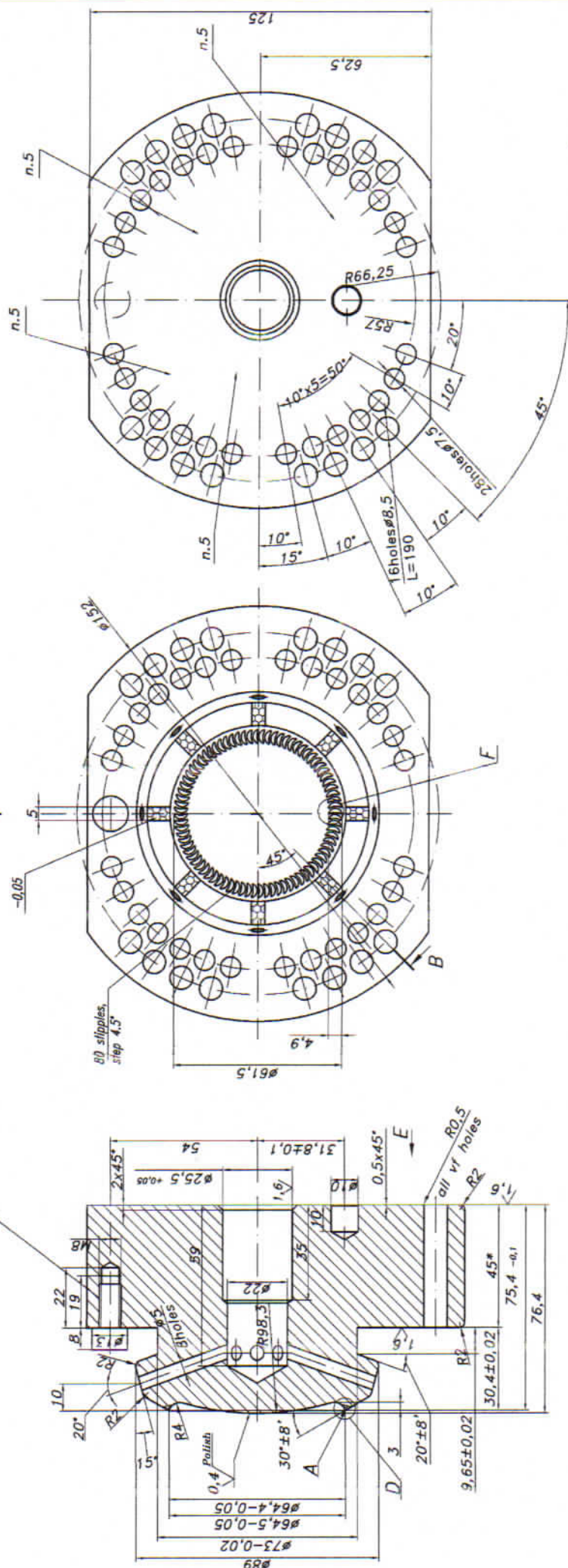


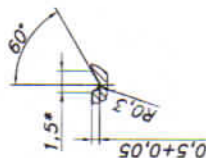
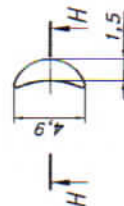
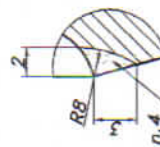
4




n.5



1. H14, h14, $\pm IT14/2$.
 2. Keep sharp edges A.
 3. *Reference only dimensions
 4. Hardness after welding HRC $\geq 35..40$.
 5. Mark: Bobr 0,5L
- Mark: 2518
Mark ordinal number ($h=10$) & PSI logo.
Depth of marking=0,2...0,3 mm.

 $H-H(4:1)$  $F(4:1)$  $D(4:1)$ [illegible]

 PSI Address: 108341, Plovdiv, Garmen - 7 B.O. - 14 000 000 Tel.: +37(812)3202958 Accounts: info@psi.com.bg	JOB TITLE/НАЗНАЧЕНИЕ ПАЗИТО: Bobr 0,5L		SCALE/ МАСШТАБ: 1:1
	MACHINE / МАШИНА: MAINTAIN.	DESIGNER / ПРОЕКТИРОВ: JORDANEP	DRAWING NUMBER / ЧЕРТЕЖЕН №: 2518-BOT-1
MATERIAL / МАТЕРИАЛ: CAST IRON (GS900)	WELDING / СВАРКА: MATCH (IRC: 35...40)	DATE / ДАТА: 14.01.15	
QUANTITY / КОЛИЧЕСТВО: DIMENSION / РАЗМЕР: CONNECTOR / ПОДСЪЕДИНАТЕЛ	INVERT CENTRE / ОБРАТЕН ЦЕНТЪР: (IF RELEVANT)		