

	1	2	3	4	5	6	7	8	9	10	11	12	13
--	---	---	---	---	---	---	---	---	---	----	----	----	----

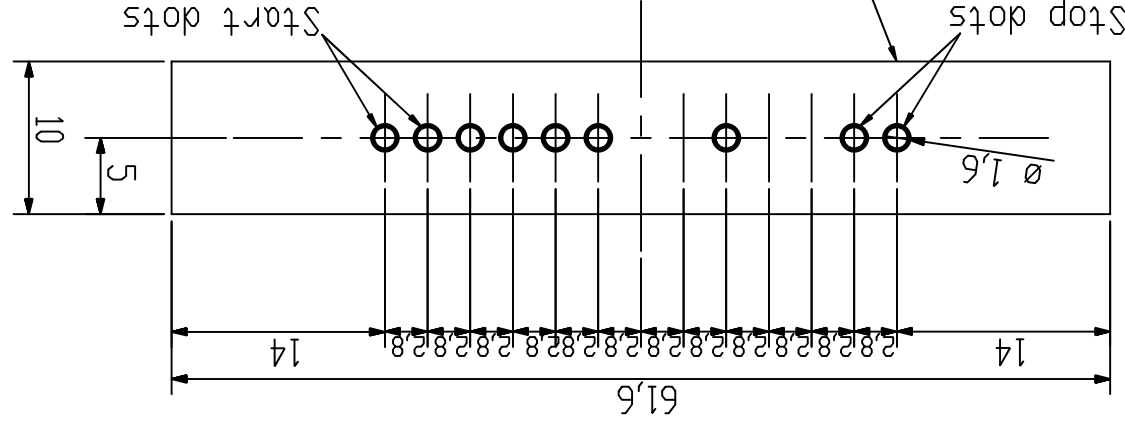
Cavity No.

Monday 17th Nov

The dimension of dots given is the developed distance only & must be held to suit different cavity diameter.

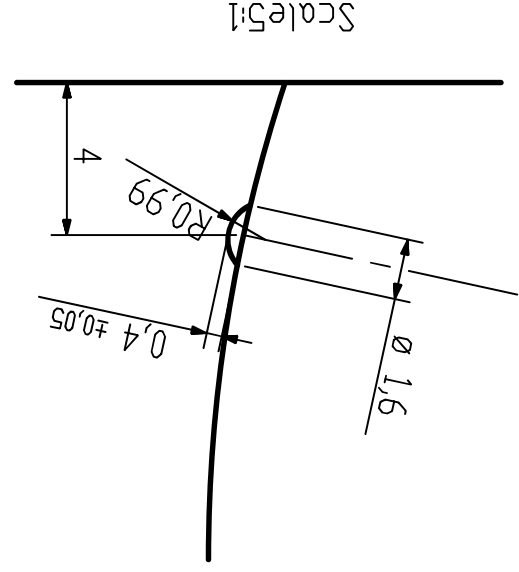
NOT

Tolerance between 0.25 and 0.5

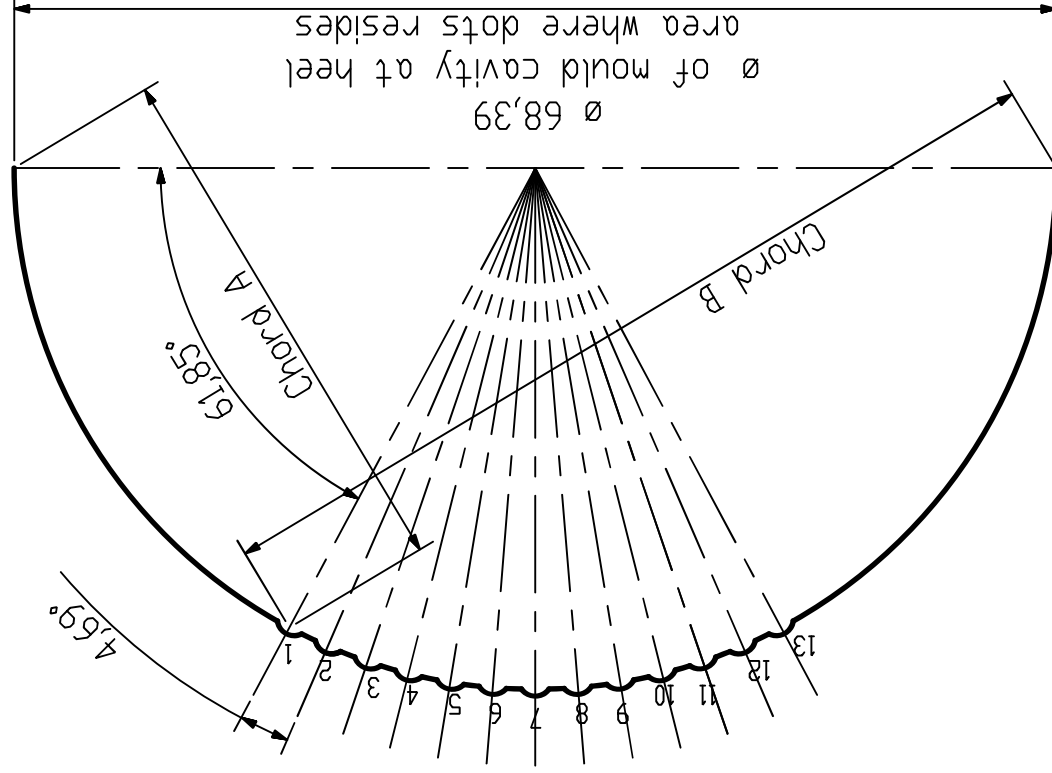


Window designating clear area around dotcode  
(No need engraving within window specified area)

The first 2 dots & the last 2 dots always are always 9 dots per cavity  
Tolerance between dots to be held



```
INVERT CENTRE : -
H' DIMENSION : -
ASSEMBLY : -
SCALE : 2:1
```



Chord A	35,15	58,67
Chord B	37,52	57,18
	39,83	55,6
	42,07	53,92
	44,24	52,15
	46,34	50,3
	48,36	48,36
	50,3	46,34
	52,15	44,24
	53,92	42,07
	55,6	39,83
	57,18	37,52
	58,67	35,15

DO NOT SCALE DRAWING IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED  
DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05  
REMOVE BURRS & SHARP EDGES IN  
ACCORDANCE TO STANDARD PRACTICE



THIRD ANGLE  
PROJECTION

ST: ~ ROUGH: Δ FINE: ΔΔ POLISH: ΔΔΔ

500ml PREMIUM BEER

POWERS 16049A DOTCODE

BELSTEKL0

201770276

ORDER NO.

## MATERIAL

Heye 5" BB DG

DATE \_\_\_\_\_

29-11-2017

## REVISIONS

DRG No: BIEB734-09

BIEBOU BVBA  
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B-8755 Kuiselede

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