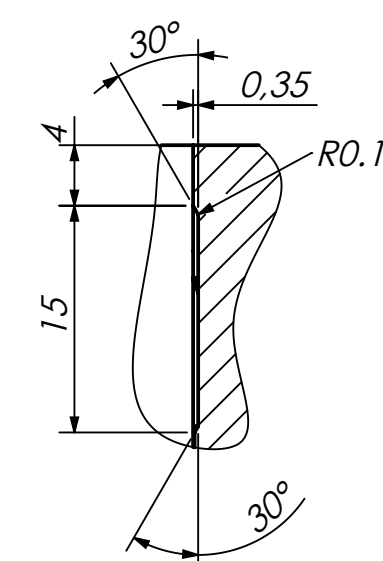
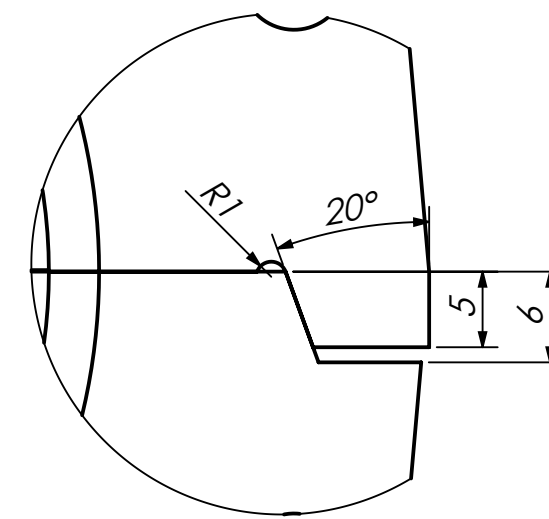
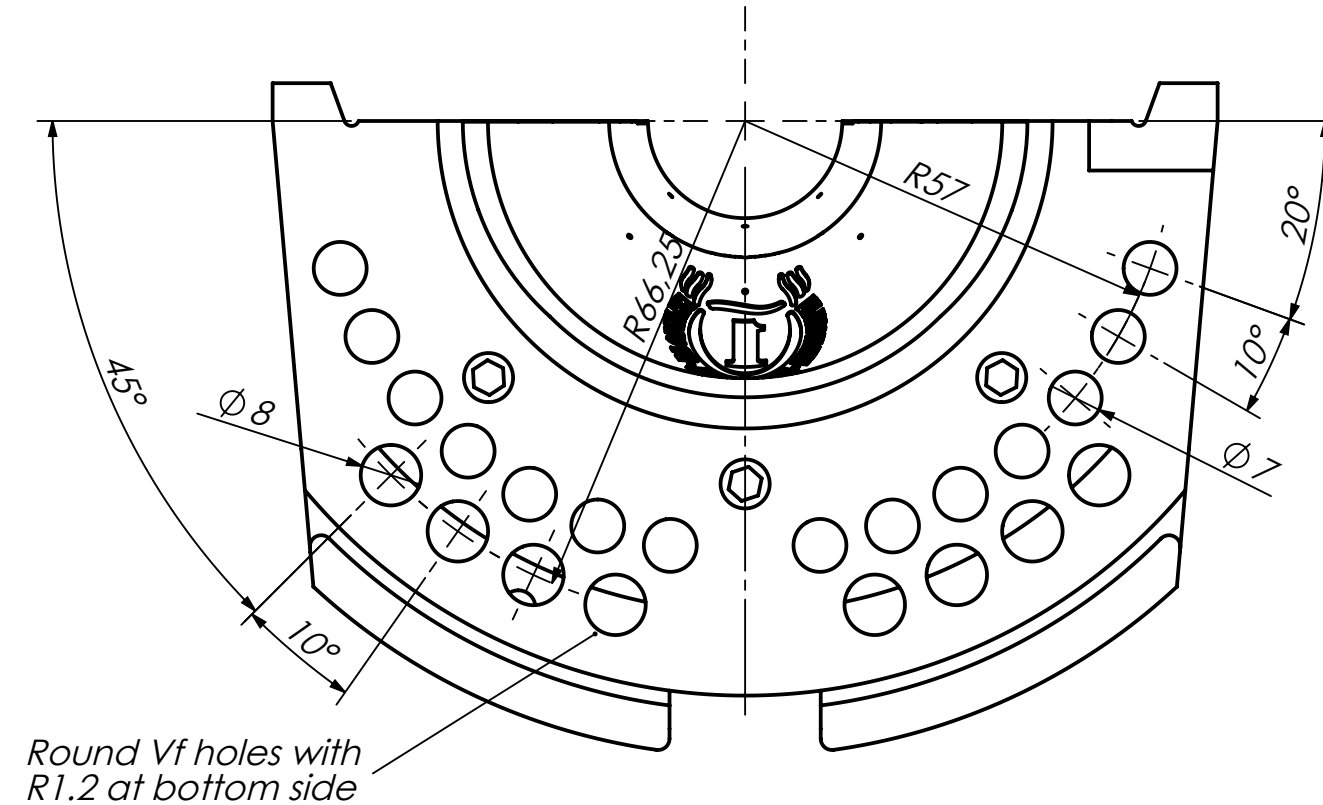


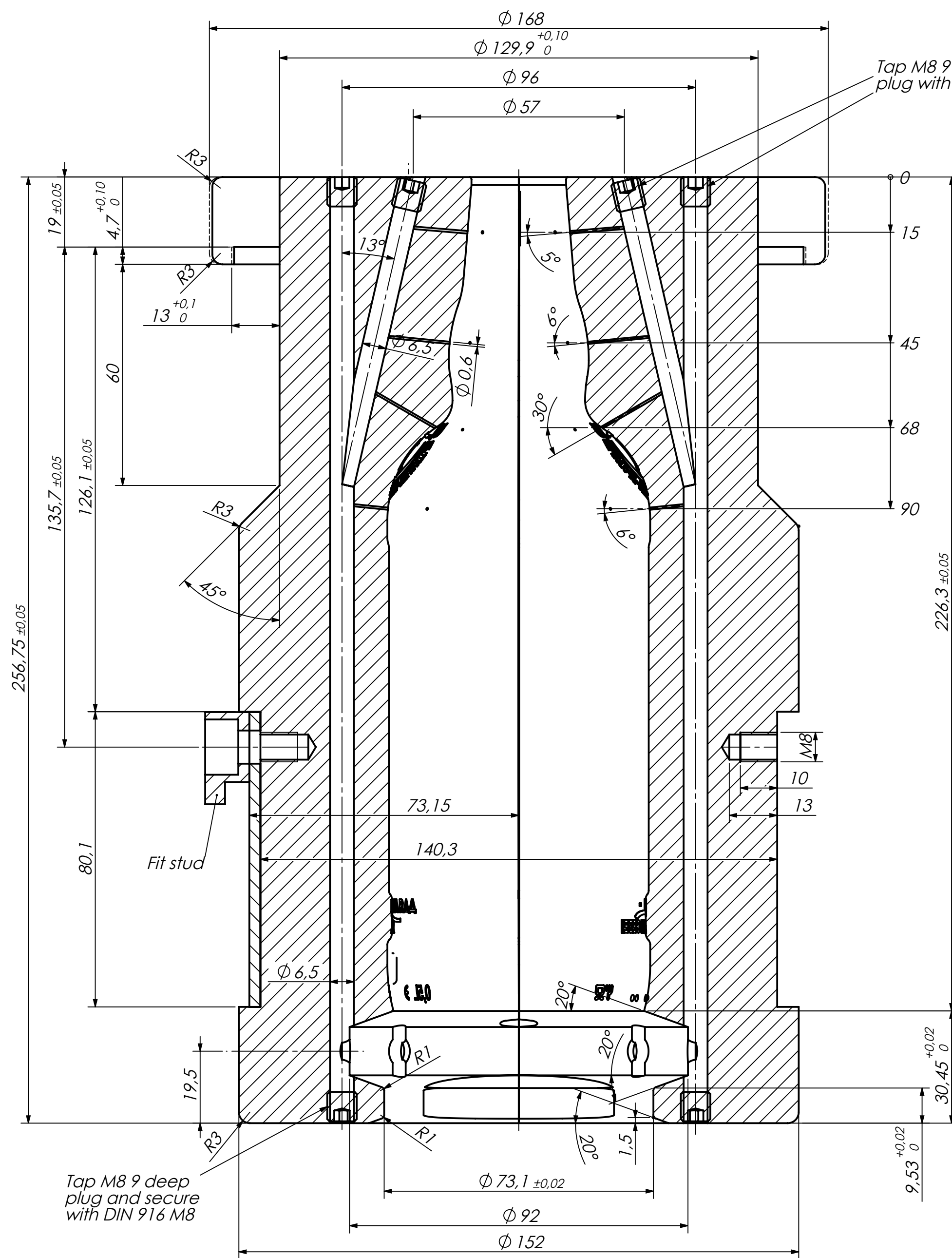
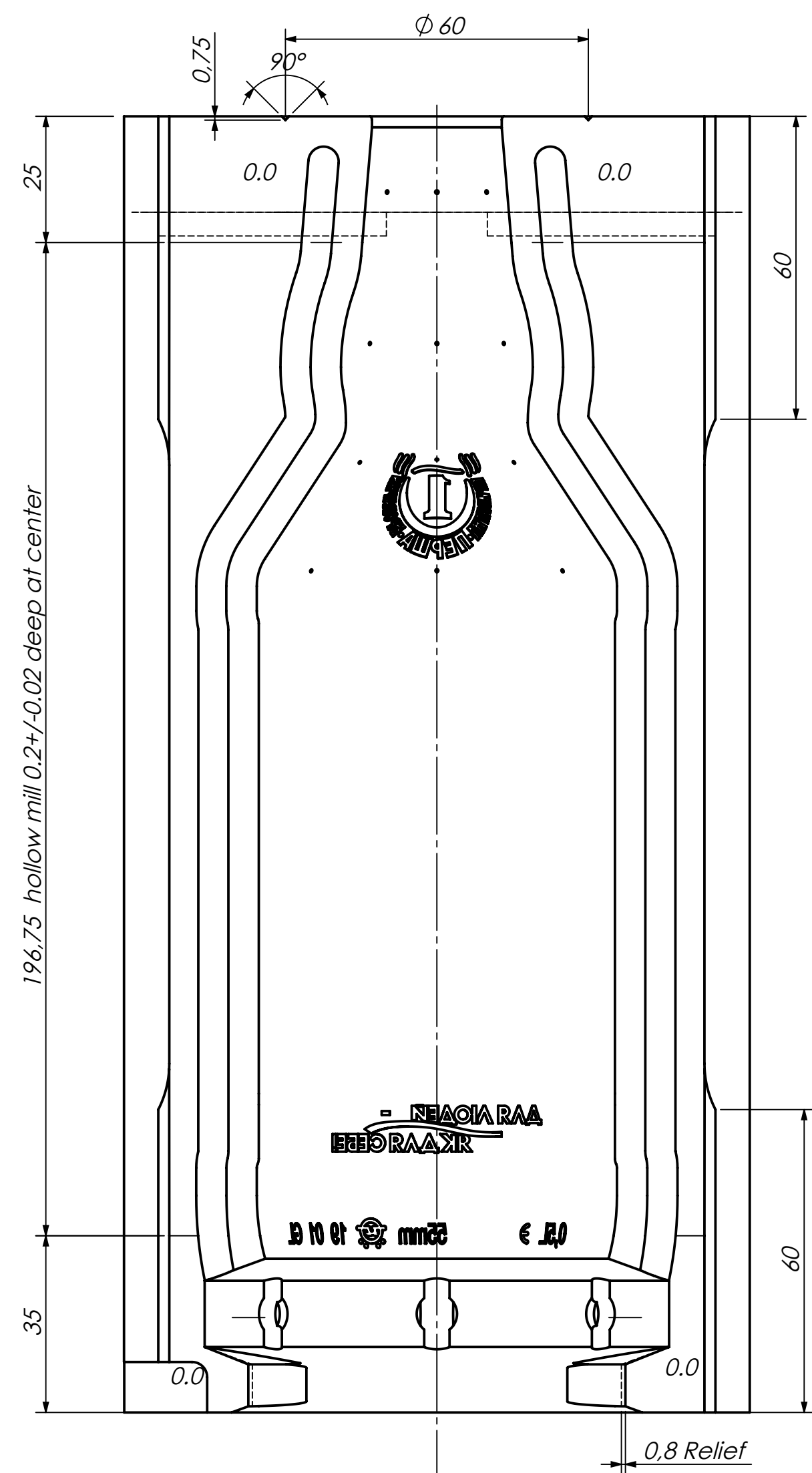
A (2 : 1)



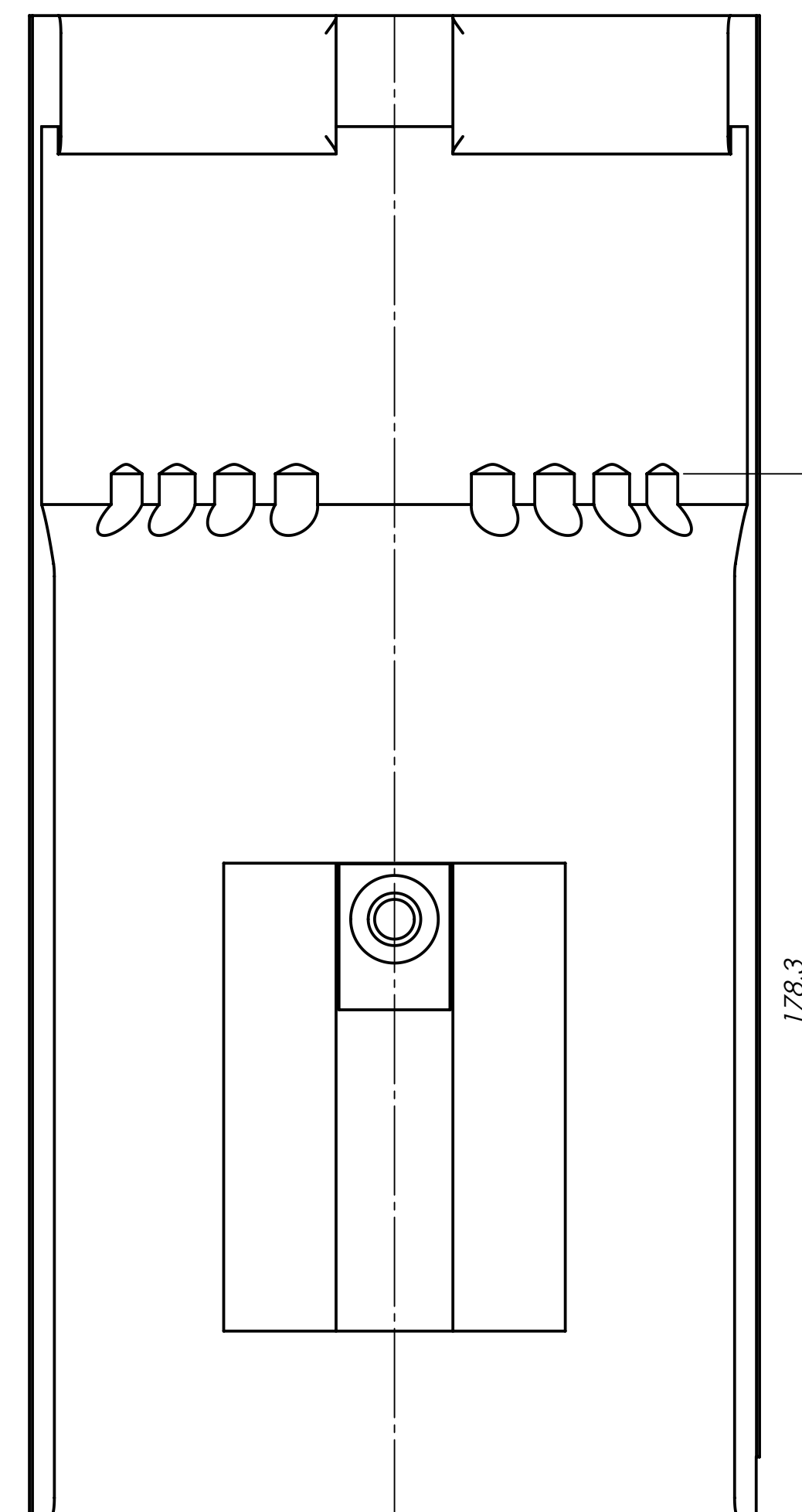
C-C (2 : 1)



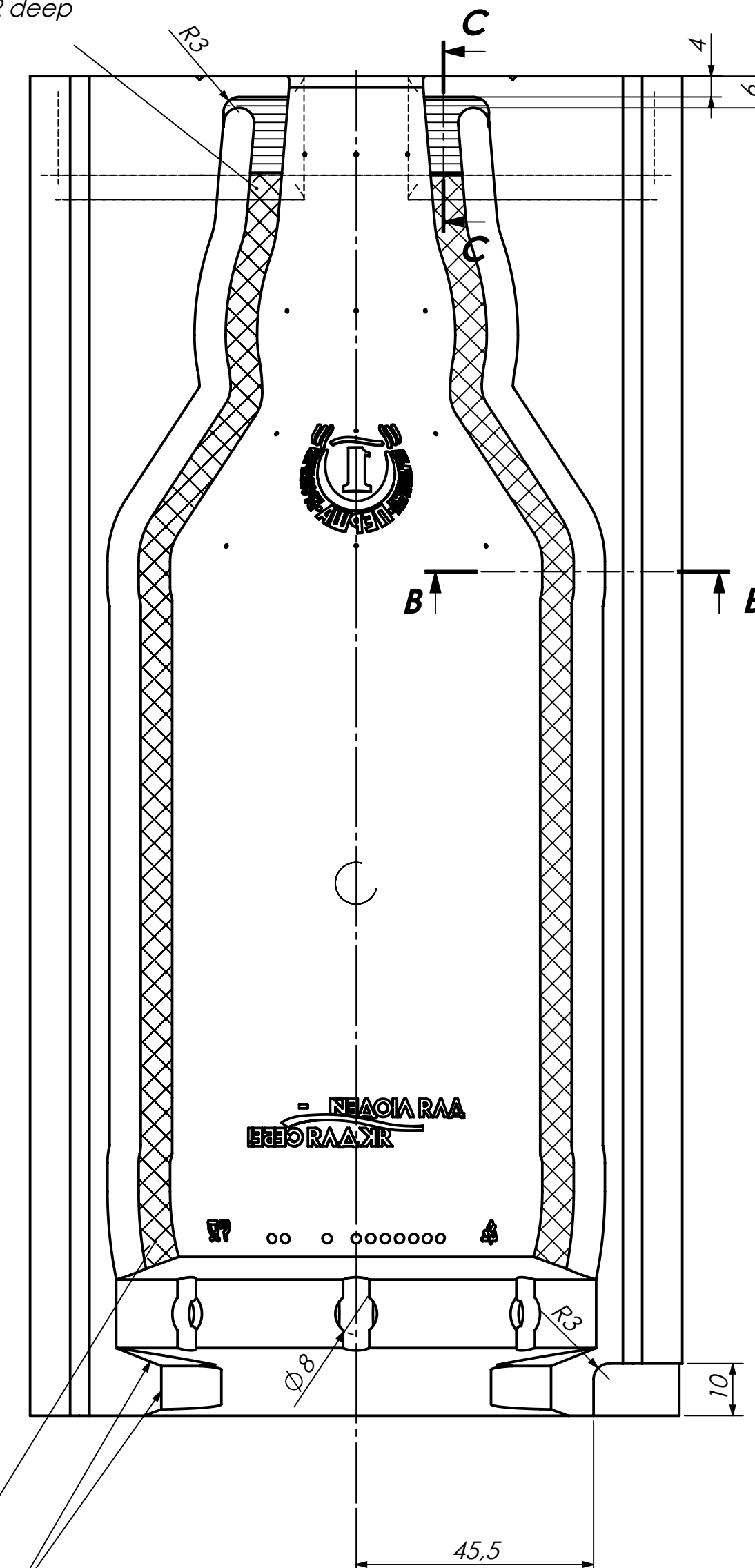
Round Vf holes with R1.2 at bottom side



Tap M8 9 deep plug with DIN 916 M8x8

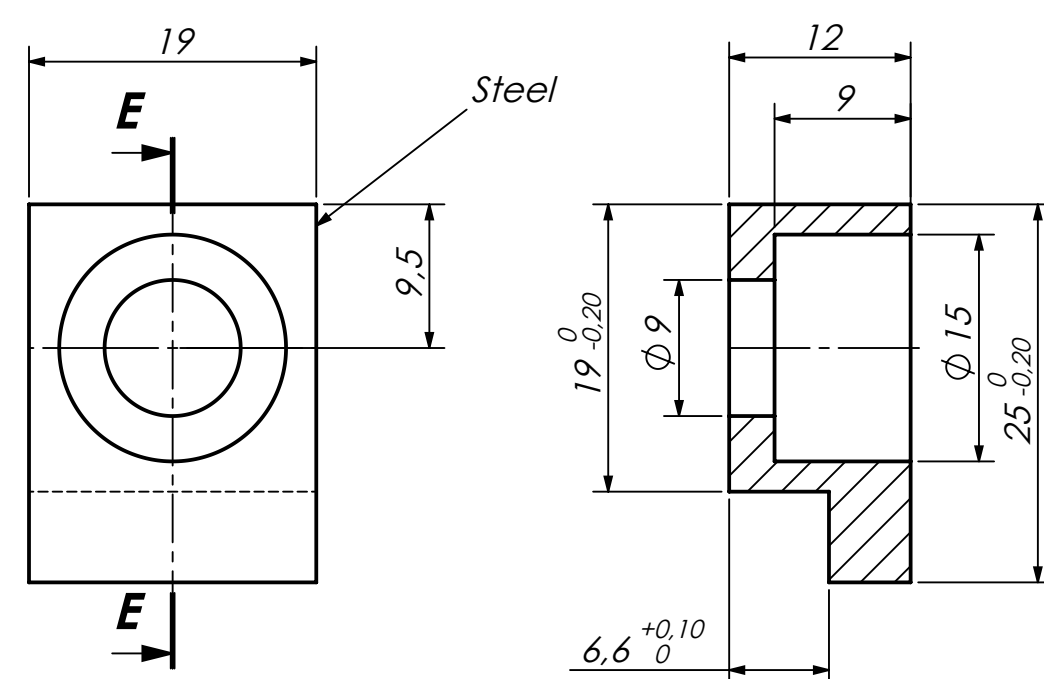
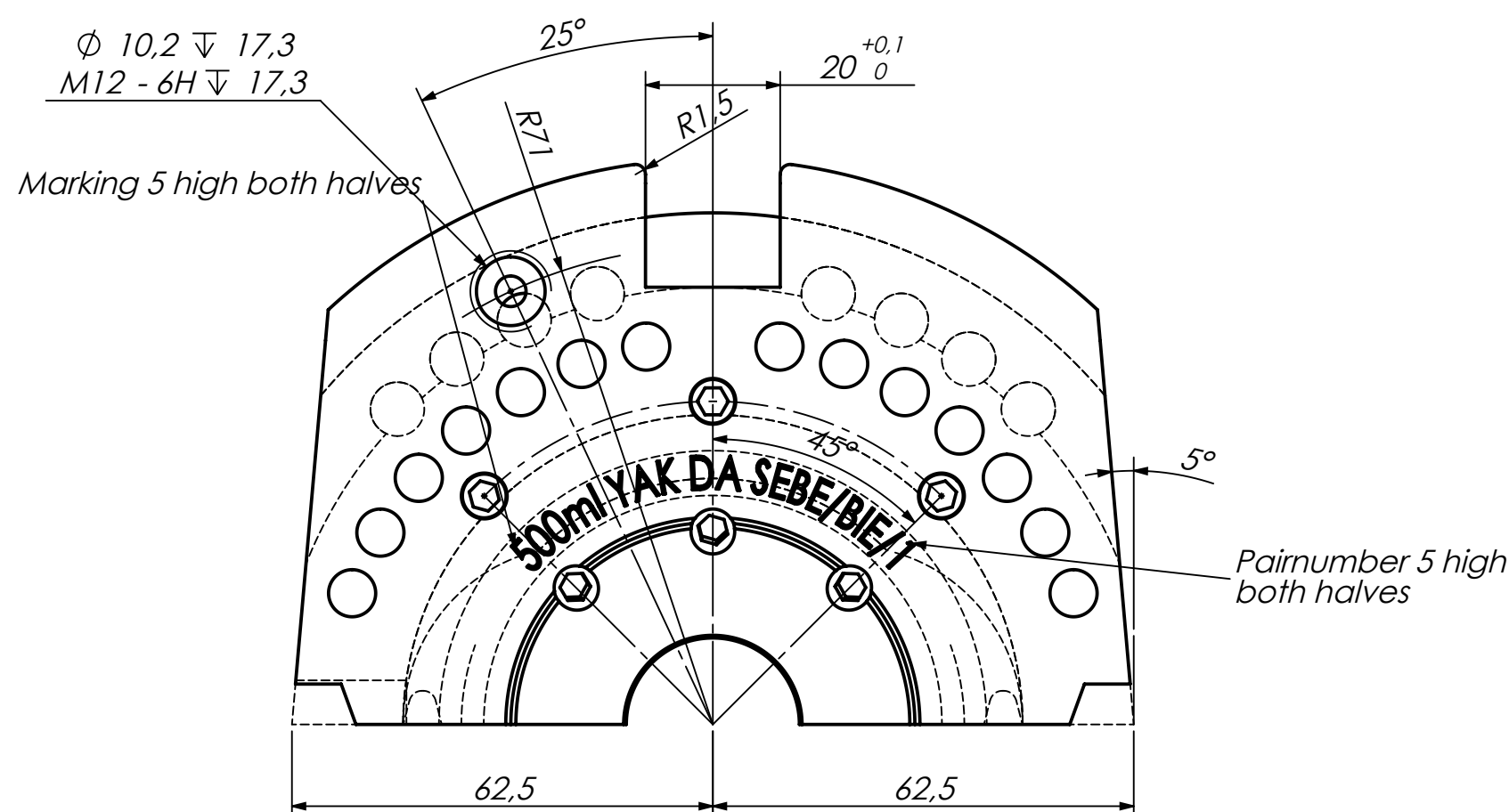


tapper vent 0.20+/-0.02 deep at bottom

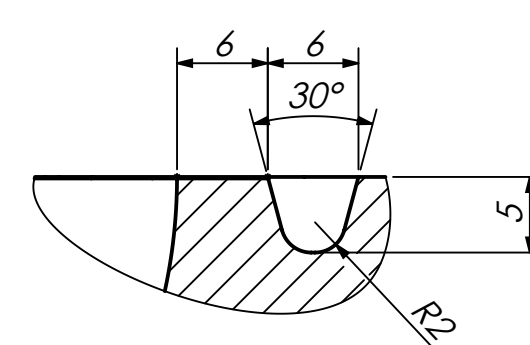


tapper vent 0.10+/-0.02 deep at bottom

Chamfer 0.8x45°



E-E (2 : 1)

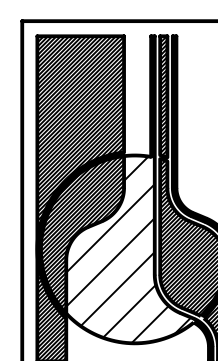


SECTION B-B
SCALE (2 : 1)

Half & half tolerance 0.05

Hard weld match and neck 3x3
Hard weld joint 1.2 deep 3 wide
Mould cavity see drawing BIEB825-07

INVERT CENTRE : 85.7
'H' DIMENSION : 66.7
ASSEMBLY : 210100016
SCALE : 1:1



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DO NOT SCALE DRAWING
IF IN DOUBT ASK
TOLERANCES UNLESS OTHERWISE SPECIFIED
DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05
REMOVE BURRS & SHARP EDGES IN
ACCORDANCE TO STANDARD PRACTICE
THIRD ANGLE
PROJECTION
SURFACE FINISH
CAST: ROUGH FINE POLISH

JOB NAME	500ml YAK DA SEBE		
ITEM	BLOWMOULD	QUANTITY	28
CUSTOMER	BELSTEKLOPROM	REF. NO.	
ORDER NO.	20190058	DRAWN BY	JBB
MATERIAL	Cast iron Q3	CHECKED BY	
MACHINE	Heye 5" B8 DG	DATE	25-2-2019

REVISIONS	
DRG No: BIEB825-05	