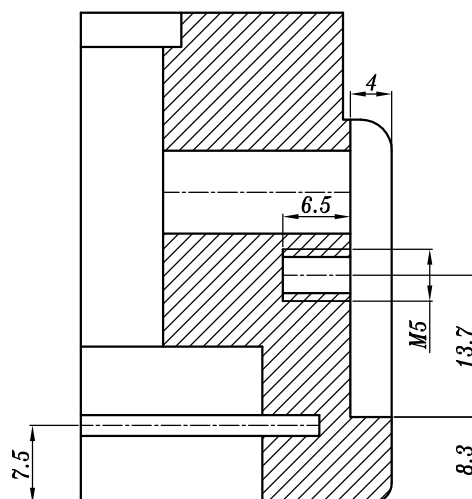


dubina glodanja 1mm
milling depth 1mm

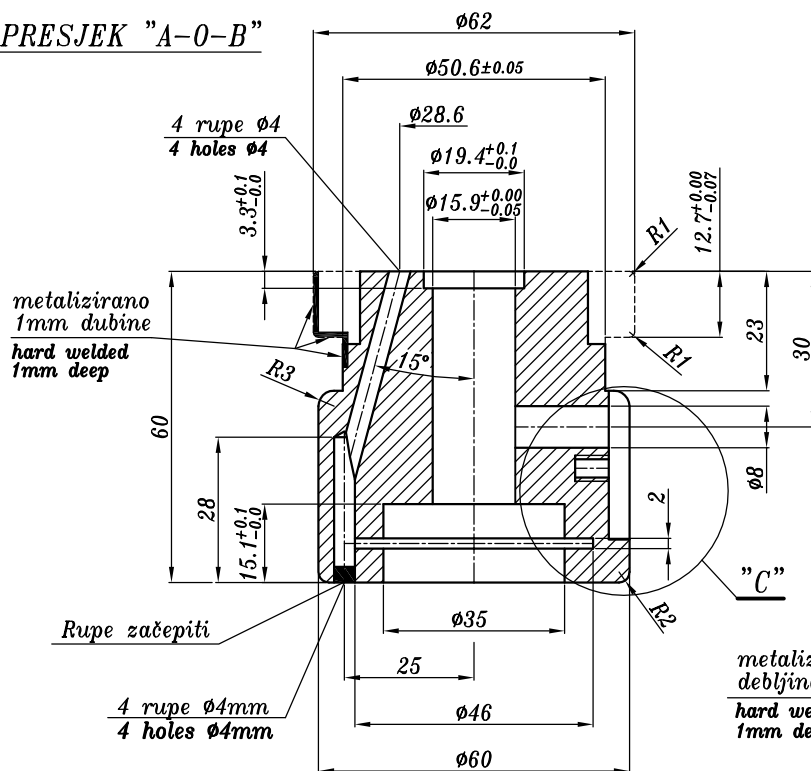
4 kanala za odzračivanje
dubine 0.8mm, širine 8mm

4 vent grooves 8mm wide,
0.8mm deep

DETALJ "C" M 2:1

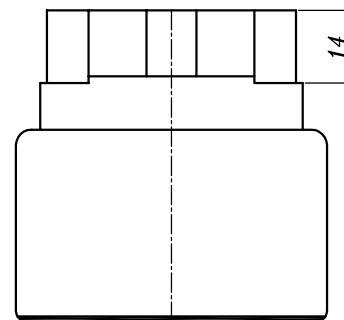


PRESJEK "A-0-B"

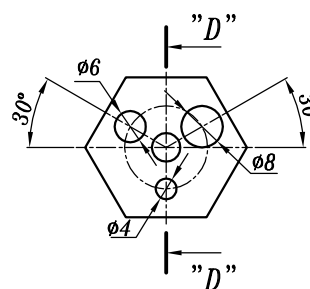
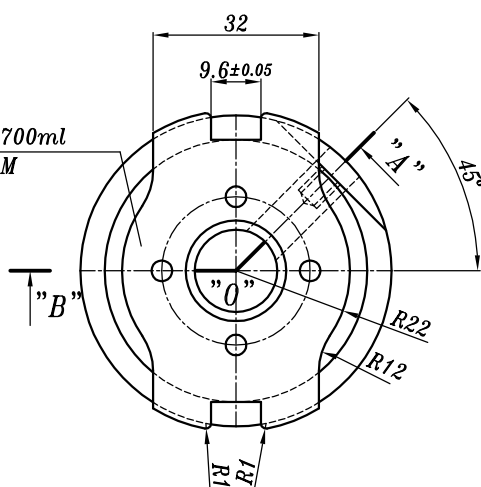


metalizirano 30-35 HRc
debljina met : 1mm

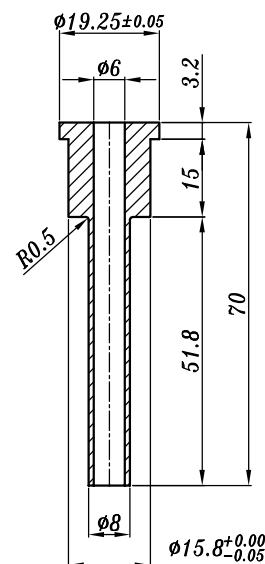
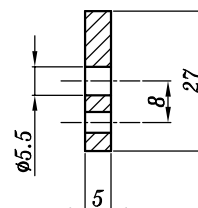
hard welded 30-35 HRc
1mm deep



ENGRAVE:
GRAVIRATI: X-K GRAPE 700ml
redni broj, 0M



PRESJEK "D-D"



CJEVČICA
MAT.: Č1530

M06910

Oštre rubove koji nisu u dodiru sa staklom skinuti sa $R=0.8\text{mm}$

Netolerirane mjere $0.0 = \pm 0.1\text{mm}$
 $0.00 = \pm 0.05\text{mm}$

				Kom.	PUHALJKA		Poz.	SIVI LIJEV	
					Naziv dijela			Materijal	Dimenzija
					Datum	Ime i prezime			
				Konstr.	19.08.16.	Boršić			
				Crtao	19.08.16.	Boršić			
				Pregl.	19.08.16.	TEPEŠ			
				Stroj:			Naziv:		
				HEYE - 5" DG			X-K GRAPE 700ml		
a				Proces: puhanu – puhanu (BB)					
Index	Revizija	Datum	Izmijenio	Mjerilo:	1:1		Kupac: GOMEL Broj nacrtu: 06–10		