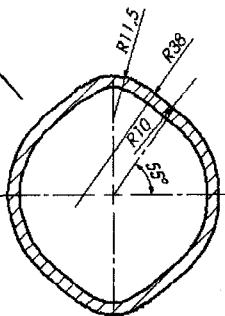
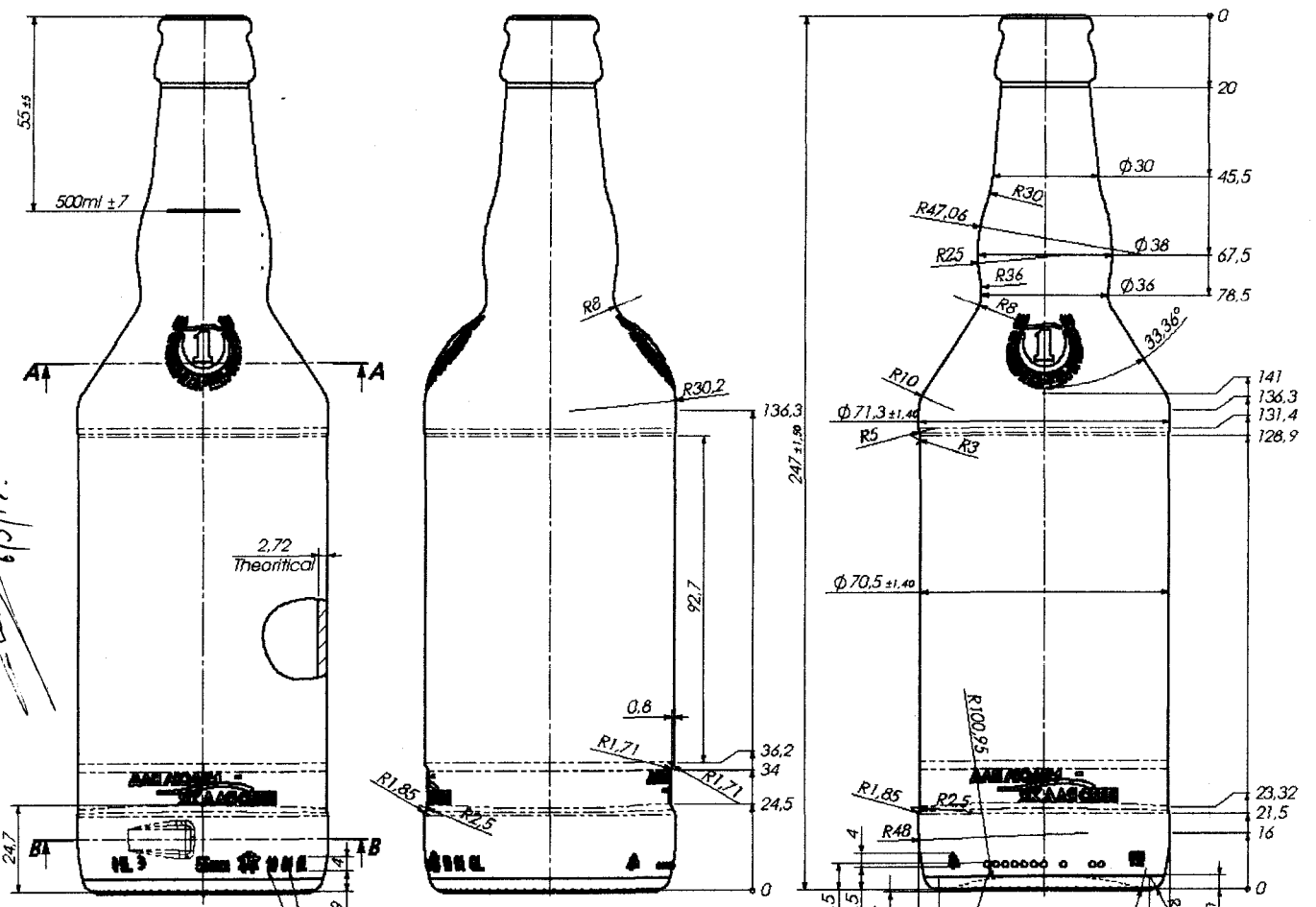
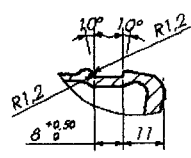


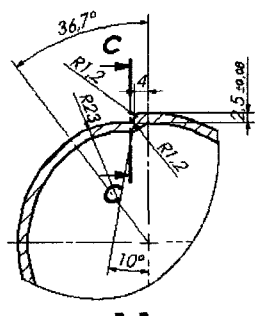
Согласовано: нар. уррр рррр А.Р. Габриелов 28.08.2019г.  
 U.S. Сынчаага  
 8/3/19.



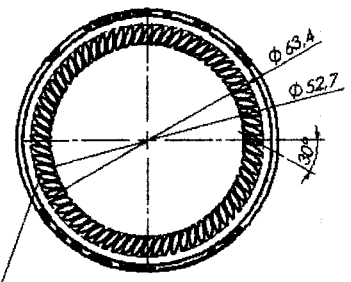
A-A



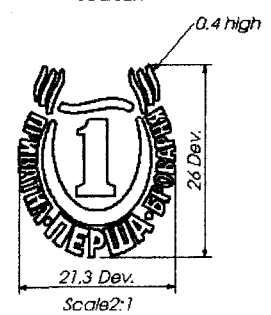
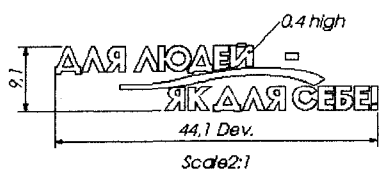
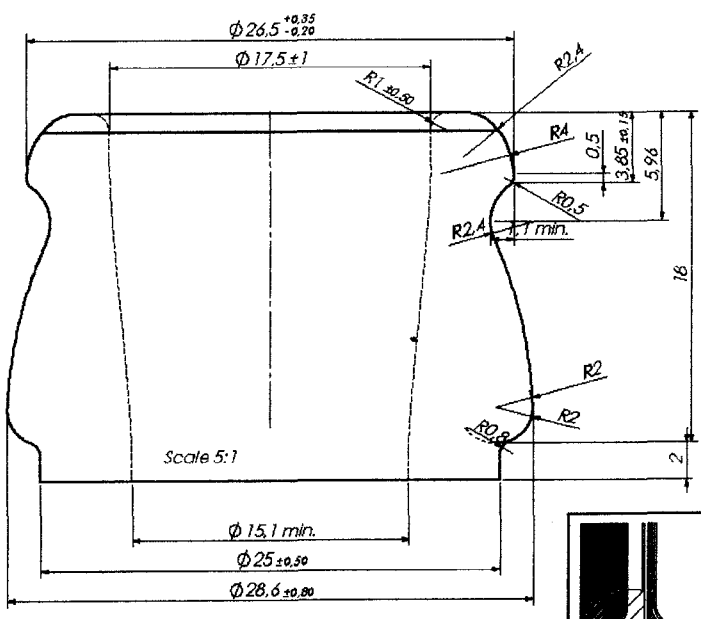
C-C




B-B



60 crescent stipples 0.4 deep



Rev A Weight and engraving modified

	JOB NAME		500ml YAK DA SEBE	
	CUSTOMER		BELSTEKLOPROM	
	FILLING	500ml ±7	PROCESS	Heve 5° BB DG
	BRIMFULL	520ml ±7	DRAWN BY	JB8
	WEIGHT	345g ±10/-5	CHECKED BY	-
FINISH		26-600	DATE	25-2-2019
DRG. NO. BIEB825-01 A				

BIEBOUW B.V.B.A.  
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 B-8755 Ruiselede  
 Belgium  
 Tel.: +32(0)51 686714  
 Fax: +32(0)51 689182  
 Email: info@biebouw.com

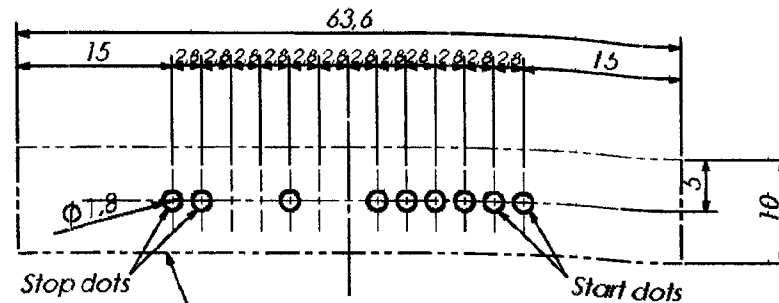
Dot position detail ("0" represent engraved "dots")

Cavity No.	14	13	12	11	10	9	8	7	6	5	4	3	2	1
01														
02														
03														
04														
05														
06														
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90														

### Mould cavity view

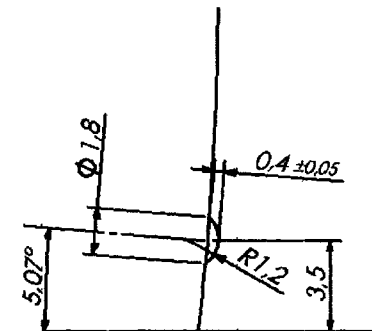
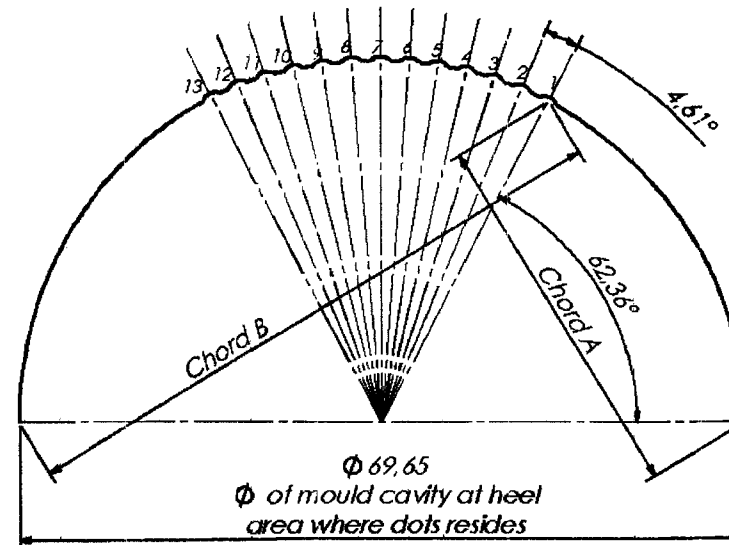
The chart shows the dot patterns as they appear when looking into the mould cavity held vertically in front of observer

Tolerance between dots  $\pm 0.25$



Window designating clear area around dotcode  
(No heel engraving within windows specified area)

	Chord A	Chord B
1	36,06	59,59
2	38,43	58,09
3	40,73	56,5
4	42,97	54,82
5	45,14	53,05
6	47,23	51,19
7	49,25	49,25
8	51,19	47,23
9	53,05	45,14
10	54,82	42,97
11	56,5	40,73
12	58,09	38,43
13	59,59	36,06



Scale 5:1

INVERT CENTRE:  
'H' DIMENSION :  
ASSEMBLY :  
SCALE : 2:1



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Email: info@biebouw.com

DO NOT SCALE DRAWING  
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED  
DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05  
REMOVE BURRS & SHARP EDGES IN  
ACCORDANCE TO STANDARD PRACTICE



THIRD ANGLE  
PROJECTION

SURFACE FINISH  
CAST: ~ ROUGH FINE: ~ POLISH ~

JOB NAME	500ml YAK DA SEBE		
ITEM	POWERS 16049A DOTCODE	QUANTITY	
CUSTOMER	BELSTEKLOPROM	REF. NO.	
ORDER NO.	20190058	DRAWN BY	JBB
MATERIAL	-	CHECKED BY	
MACHINE	Heye 5" BB DG	DATE	22-2-2019

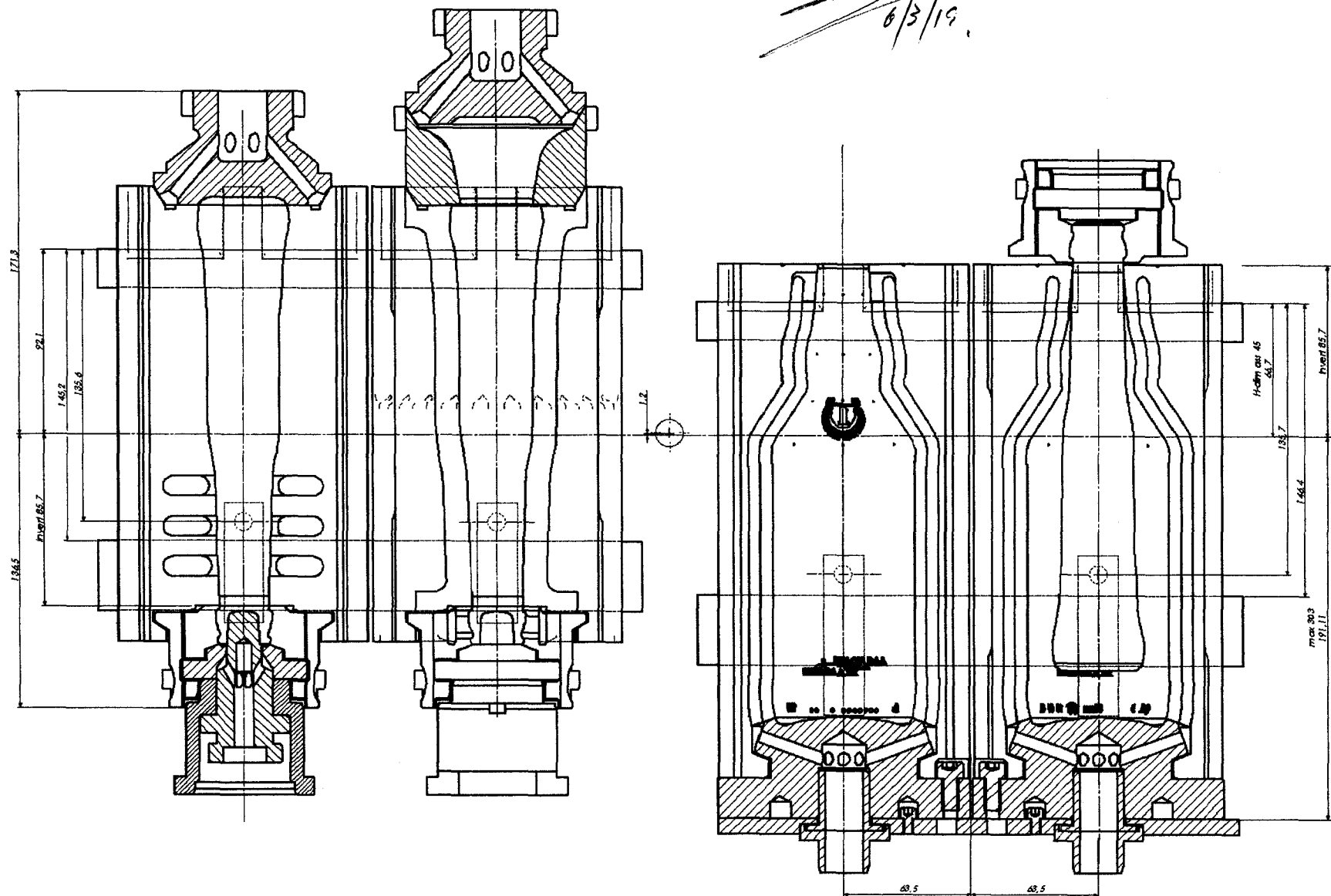
REVISIONS

DRG No: BIEB825-09


Солдсбако: НР? УРР Ріфур А.Р. іа бреленко 28.02.2019?

U.S. WYKRAK 45

6/3/19.



INVERT CENTRE : 85.7  
H DIMENSION : 92.1/144.7  
ASSEMBLY : 2101200097/2101200016  
SCALE : 1:1

 <p><b>BIEBOW BVBA</b> INDUSTRIESTRAAT 17 8-9755 Ruselede Tel. +32(0)51 286714 Fax. +32(0)51 289182 Email: info@biebow.com</p>	<p>DO NOT SCALE DRAWING IF IN DOUBT ASK</p>		<p>JOB NAME: 500ml YAK DA SEBE</p>		<p>QUANTITY: -</p>		
	<p>CUSTOMER: BEL STEKLOPROM</p>		<p>REF. NO. -</p>		<p>REVISIONS</p>		
	<p>ORDER NO: 20190038</p>		<p>DRAWN BY: JB</p>		<p>CHECKED BY: -</p>		
	<p>MATERIAL: -</p>		<p>DATE: 27-2-2019</p>		<p>DRG No: BIEB825-03</p>		
<p>MACHINE: Heys 5" B8 DG</p>		<p>DATE: 27-2-2019</p>		<p>DRG No: BIEB825-03</p>		<p>DRG No: BIEB825-03</p>	

Г. Р. Табунский  
У. Б. Табунский  
6/3/19.



INVERT CENTRE :  
'H' DIMENSION :  
ASSEMBLY :  
SCALE : 1:1



**SURFACE FINISH**  
GASTO: BOUNCY FINE W BOUNCY

7	MACHINE	Have 5" BB DG
---	---------	---------------

DATE
------

**DRG No: BIEB825-04**

Q. B. *W. B. v. B. v. B.*

0

0.05

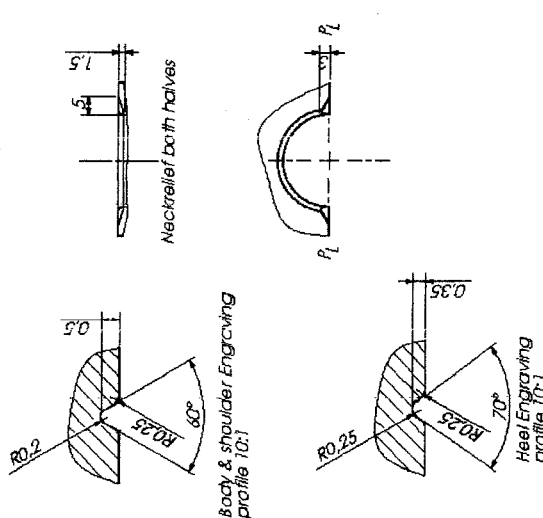
257.0

8.0

2.29

0.31

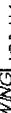
1.7



Volume mould + bottle	656.83 ml	656.00 gr $\pm$ -0.6
Volume mould	649.65 ml	647.54 gr
Volume bottom	7.18 ml	

0028 Conversion factor of 0.1

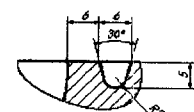
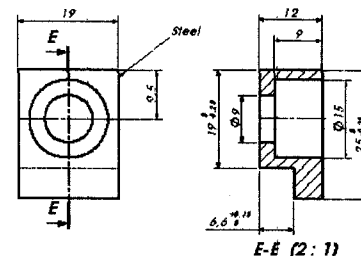
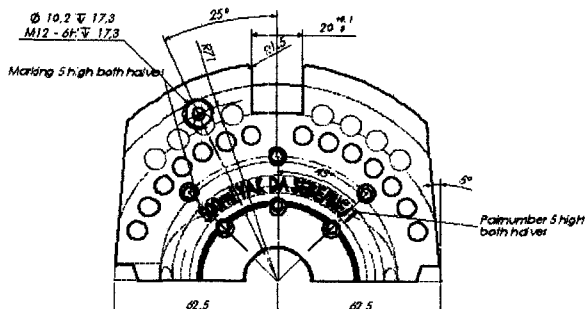
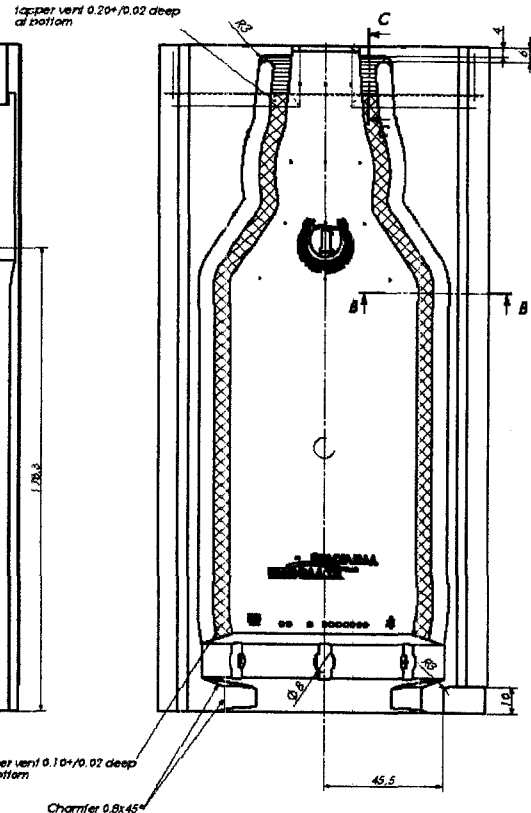
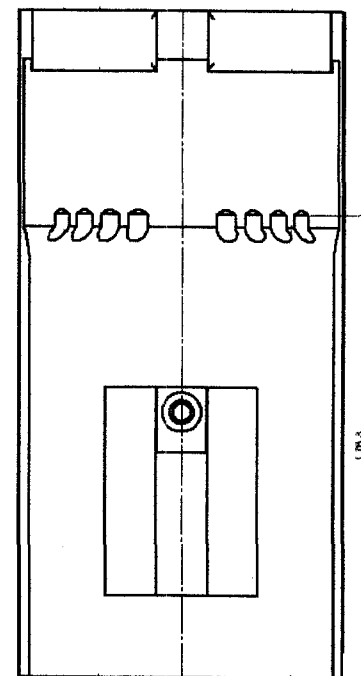
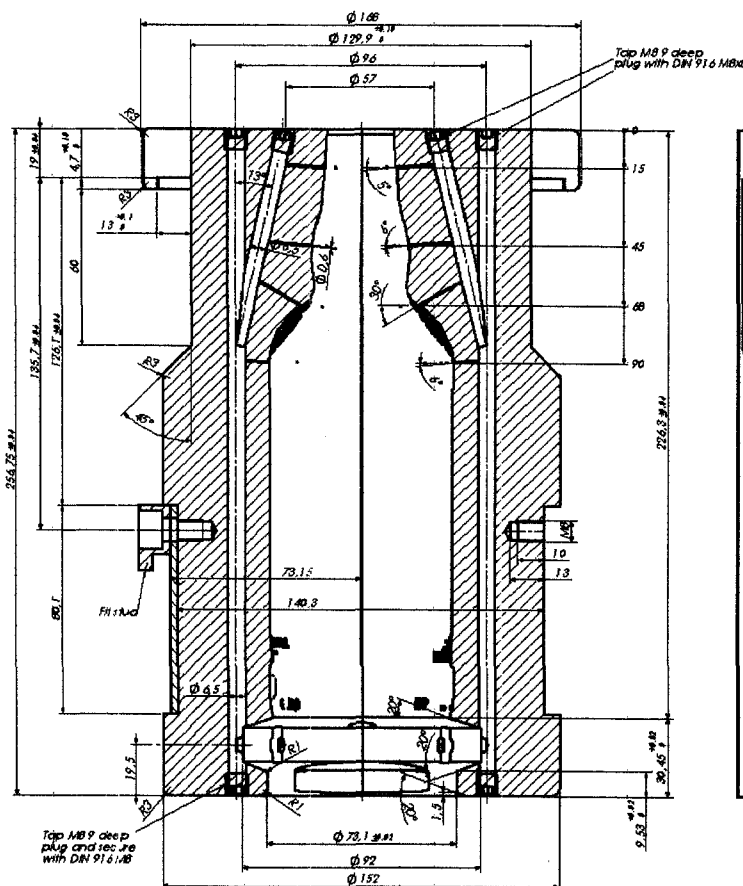
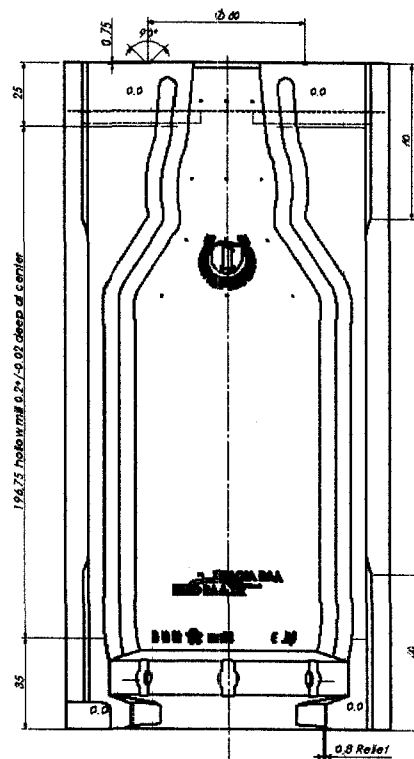
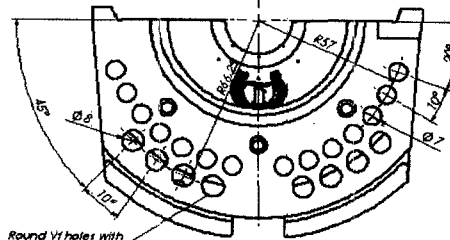
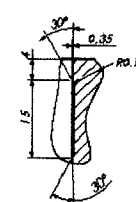
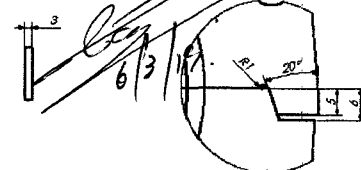
INVERT CENTRE :  
"H" DIMENSION :  
ASSEMBLY :  
SCALE : 1:1

BLOEMWIS BVBA INDUSTRIESTRAAT 17 B-8755 RUSSELGHE Tel.: +32 (0)51 686714 Fax.: +32 (0)51 689182 Email: info@bwbw.com	DO NOT SCALE DRAWING IF IN DOUBT ASK	JOB NAME	500ml YAK DA SEBE	
	TOLERANCES UNLESS OTHERWISE SPECIFIED	ITEM	BLOW MOULD CAVITY	QUANTITY
	FINISHES UNLESS OTHERWISE SPECIFIED	CUSTOMER	BELSTEKLOPPROM	REF. NO.
	PERFORMANCE TO STANDARD PRACINGS	ORDER NO.	201790058	DRAWN BY
		MATERIAL		CHECKED BY
	 THIRD ANGLE PROJECTION	MACHINE	Have 5" 88 DG	DATE
	CAVITY: 1 CLOSURE 1 SPR. 1 POLYPROPYLENE			25-2-2019

BIEBOUW BV/BA  
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Tel.: +32(0)51 686714  
Fax.: +32(0)51 689182  
Email: info@biebouw.be

**DRG No: BIEB825-07**

Technical drawing of a mechanical part, likely a turbine or pump component, showing a cross-section. The drawing includes dimensions: 106 (top width), 13.7 (left height), and 45° (bottom right chamfer). The part features a central circular opening, a series of small circular holes along the bottom edge, and a larger circular feature on the right side labeled 'A'.






**Half & half tolerance 0.05**

INVERT CENTRE: 85.7  
'H' DIMENSION: 66.7  
ASSEMBLY : 210100016  
SCALE : 1:1



**DO NOT SCALE DRAWING  
IF IN DOUBT ASK**

FOR PARTS BE SURE YOU HAVE THE RIGHT PARTS  
AND THE RIGHT SIZE AND THE RIGHT COLOR  
AND THE RIGHT TYPE AND THE RIGHT MATERIAL

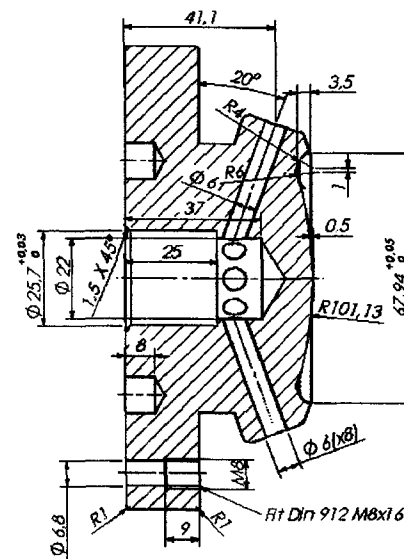
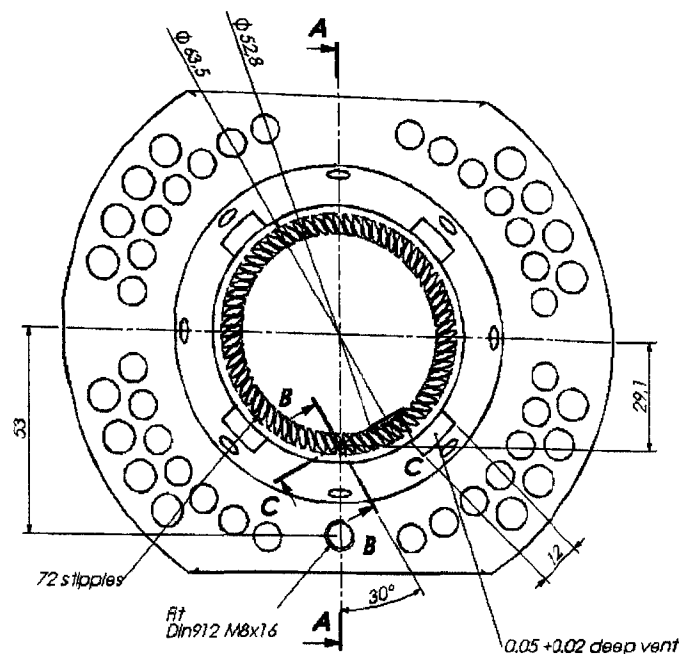
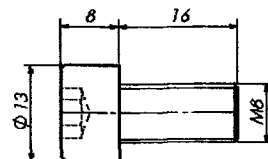
  

DO NOT SCALE DRAWING  
IF IN DOUBT ASK

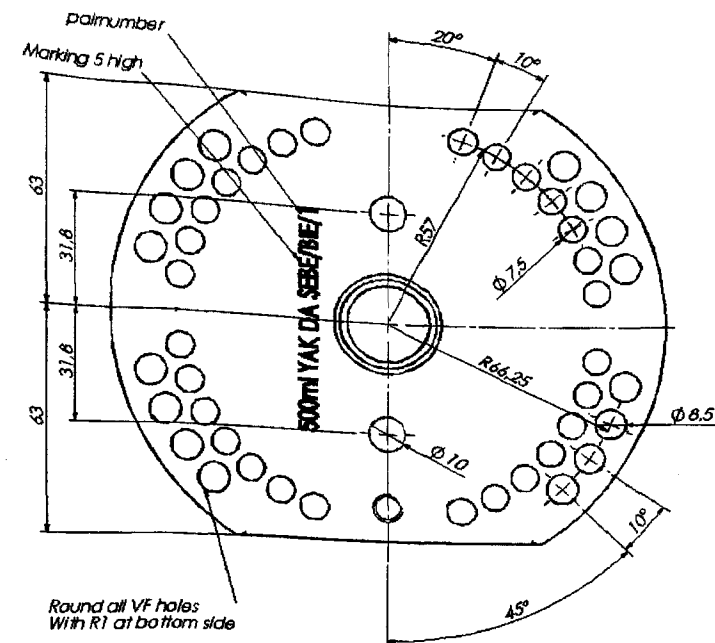
JOB NAME		500ml YAK DA SEBE			
ITEM		QUANTITY	28		
CUSTOMER		REF. NO.			
CND CR NO		DRAWN BY	JS	REVISIONS	
MATERIAL		CHECKED BY			
MACHINE		DATE	24-2-2018	DRG No: B16A25-05	

The technical drawing shows two views of a mechanical component:

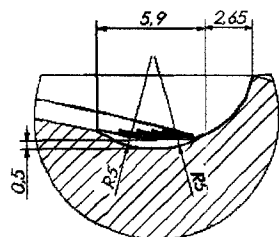
- Front View (Top):** A horizontal cylinder with a diameter of  $\Phi 89$ . It features three circular holes along its length. The right end has a conical section with a  $20^\circ$  taper angle and a fillet radius  $R2$ .
- Side View (Bottom):** Shows the profile of the component with a total width of  $\Phi 150$ . The central cylindrical section has a diameter of  $\Phi 73.05^{+0.03}_0$ . The left end has a vertical dimension of  $50.9$ , which includes a segment of  $50.5 \pm 0.05$  and a small offset of  $+0.02$ . Below this, a dimension of  $30.4^0_0$  is shown, followed by a distance of  $20$  from the centerline to the start of the main body.



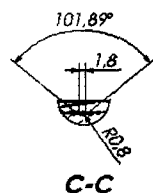
**SECTION A-A**



INVERT CENTRE :  
'H' DIMENSION :  
ASSEMBLY :  
SCALE : 1:1



B-B (5:1)



**C-C**

hardweld match 3wide 1.5 deep




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B-8755 Ruiselede

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Fax.: +32(0)51 689182  
Email: [info@biebouw.com](mailto:info@biebouw.com)

DO NOT SCALE DRAWING  
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED  
DIM: 0.0 +0.2 DIM: 0.00 +0.05  
REMOVE BURRS & SHARP EDGES IN  
ACCORDANCE TO STANDARD PRACTICE



SURFACE FINISH  
CAST: ☒ ROUGH ☐ FINE: ☒ POLISH ☒

5	JOB NAME	500ml YAK DA SEBE
---	----------	-------------------

ITEM	BOTTOMPLATE
------	-------------

CUSTOMER	BELSTEKLOPPROM
----------	----------------

ORDER NO.	20190058
-----------	----------

MATERIAL	CI
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MACHINE	Have 5" BB DG
---------	---------------

QUANTITY	28
----------	----

REF. NO.	
----------	--

DRAWN BY JBB

CHECKED BY	
------------	--

DATE	27-2-2
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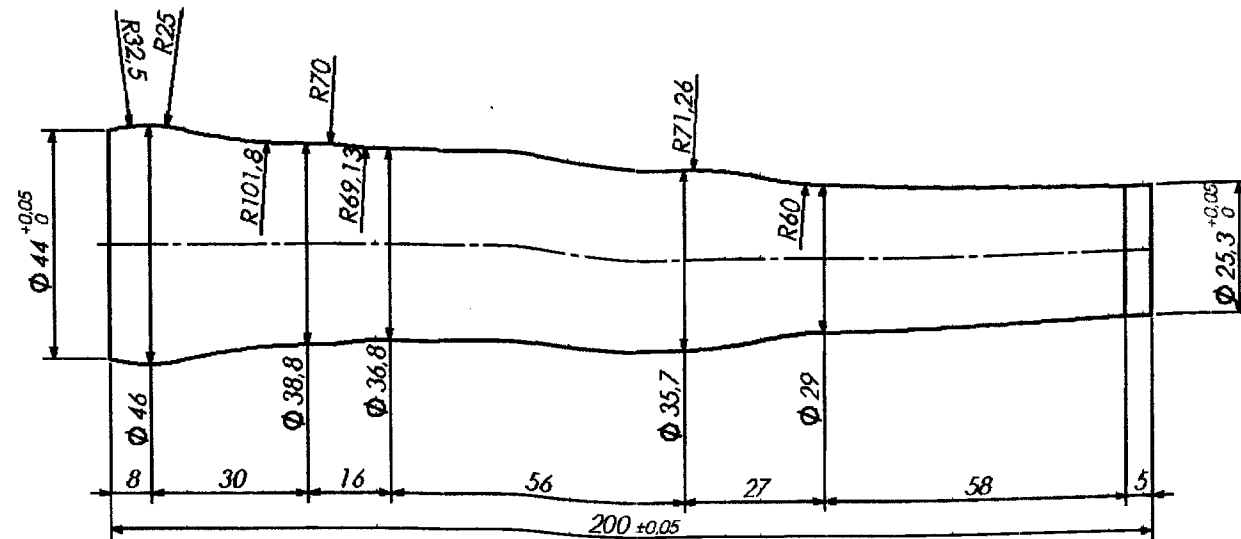
### REVISIONS

**DRG No: BIEB825-10**

Согласно: КЭЗ. УРР Грш А.Д. Габриелю 08.03.2019г.

И.В. Вукачич

6/3/19.



Volume blank+baffle	193,87 ml	193,32 gr	+/- 1,5
Volume blank	188,54 ml	188,01 gr	
Volume baffle	5,33 ml		

1,0028 Conversion factor gr ml

INVERT CENTRE :  
"H" DIMENSION :  
ASSEMBLY :  
SCALE : 1:1



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INDUSTRIESTRAAT 17  
B-8755 Ruiselede

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Fax.: +32(0)51 689182  
Email: info@biebouw.com

DO NOT SCALE DRAWING  
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED  
DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05  
REMOVE BURRS & SHARP EDGES IN  
ACCORDANCE TO STANDARD PRACTICE



THIRD ANGLE  
PROJECTION

SURFACE FINISH  
CAST: ROUGH FINE POLISH VERY FINE

JOB NAME	500ml YAK DA SEBE		
ITEM	BLANK CAVITY	QUANTITY	
CUSTOMER	BELSTEKLOPPROM	REF. NO.	
ORDER NO.	20190058	DRAWN BY	JBB
MATERIAL		CHECKED BY	
MACHINE	Heye 5" BB DG	DATE	22-2-2019

REVISIONS

DRG No: BIEB825-13

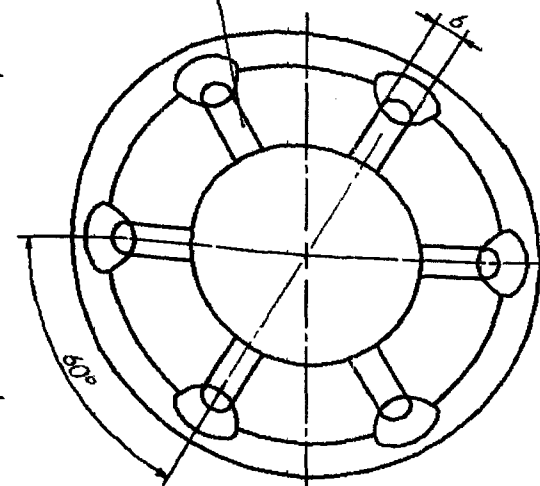
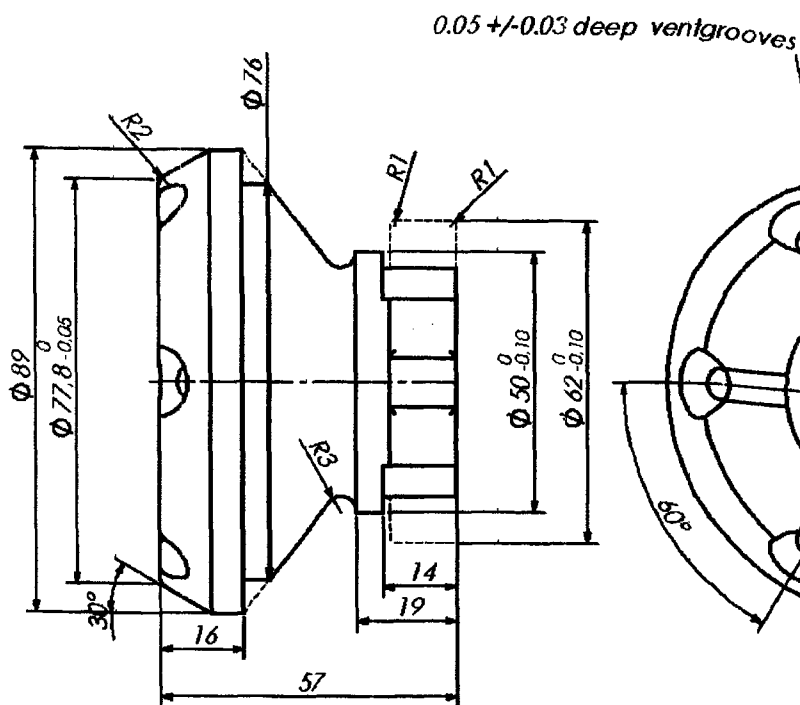
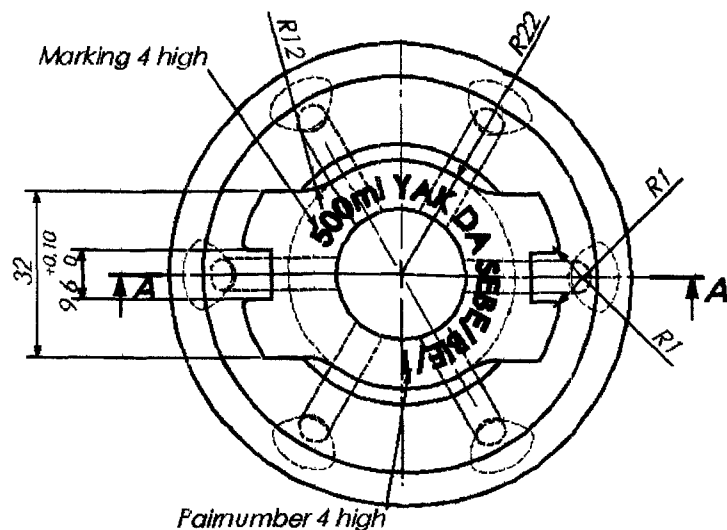
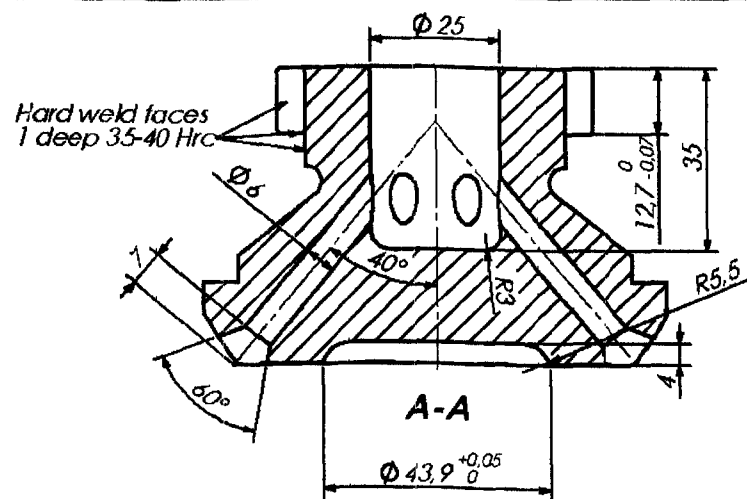


**DRG No: BIEB825-12**

Сопло: №? УРР

В.В. Табуретко  
У.В. Шереметев

26.02.2019



Hard weld match 2.5 wide 2 deep

INVERT CENTRE :  
H' DIMENSION :  
ASSEMBLY :  
SCALE : 1:1



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INDUSTRIESTRAAT 17  
B-8755 Ruiselede

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Fax.: +32(0)51 689182  
Email: info@biebouw.com

DO NOT SCALE DRAWING  
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED  
DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05  
REMOVE BURRS & SHARP EDGES IN  
ACCORDANCE TO STANDARD PRACTICE



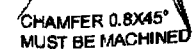
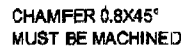
THIRD ANGLE  
PROJECTION

SURFACE FINISH  
CAST: ROUGH FINE: POLISH

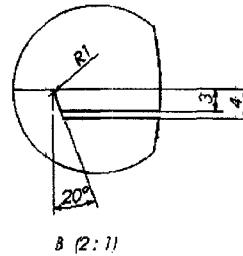
JOB NAME	500ml YAK DA SEBE		
ITEM	BAFFLE	QUANTITY	32
CUSTOMER	BELSTEKLOPROM	REF. NO.	
ORDER NO.	20190058	DRAWN BY	JBB
MATERIAL	CI	CHECKED BY	
MACHINE	Heye 5" BB DG	DATE	23-2-2019

REVISIONS	
DRG No: BIEB825-14	

Office R. R. Taberner and S. O. 20192  
J. B. Dymowski  
6/3/19.  
Hatched area  
0.03 + 0.02 deep





Stamp:  
26-600 dia 25.4 500mi YAK DA SEBE/Seriat No. /BIE  
both halves

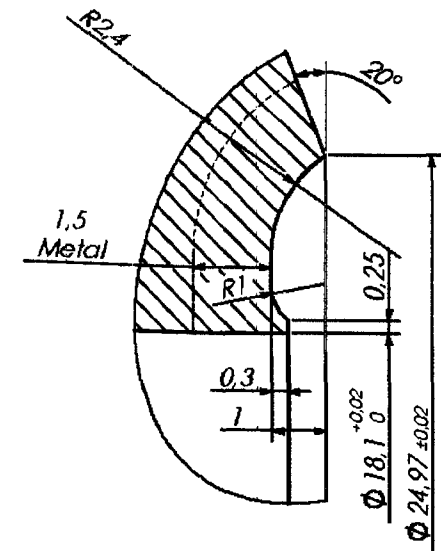
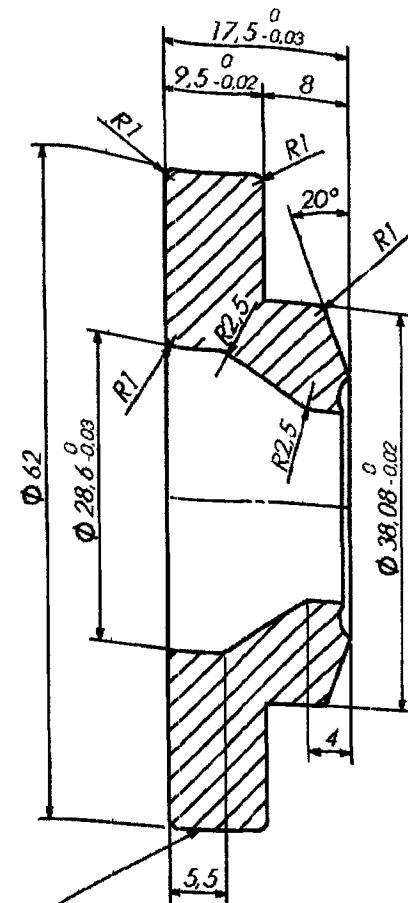
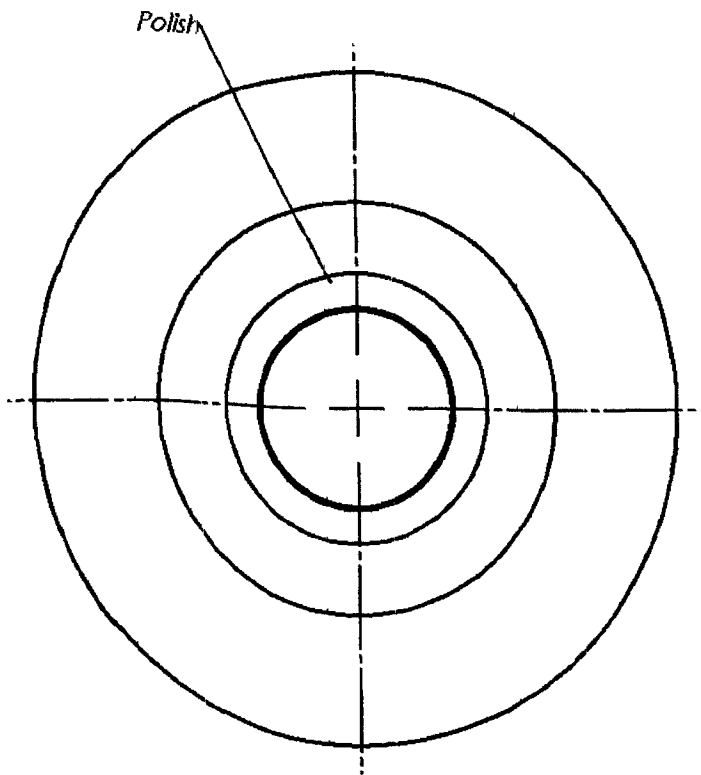


INVERT CENTRE :  
'H' DIMENSION :  
ASSEMBLY :  
SCALE : 1:1



DO NOT SCALE DRAWING IF IN DOUBT ASK		JOB NAME 26-600 dia 25.4 500ml YAK DA SEBE			
TOLERANCES UNLESS OTHERWISE SPECIFIED DIM: 0.0 + 0.0 DIM: 0.0 + 0.0 REMOVE BURRS & SHARP EDGES IN ACCORDANCE TO STANDARD PRACTICE		ITEM NECKRING	QUANTITY 70		
		CUSTOMER BELSTEKLOPPROM	REF. NO.		
 THIRD ANGLE PROJECTION		ORDER NO. 20190058	DRAWN BY JBB	REVISIONS	
 SURFACE FINISH CAST. TOUCHED FIN. POLISH		MATERIAL Bronze	CHECKED BY		
		MACHINE Heye 5" 88 DG	DATE 22-2-2019	DRG No: BIEB825-15	

U.S. 1st PAPER 28.02.2018 r.  
 U.S. 1st PAPER 28.02.2018 r.  
 6/3/19.



Scale 10:1

Stamp  
 26-600 500ml YAK DA SEBE/Serial No. /BIE

CAVITY FULLY HARD WELDED

INVERT CENTRE :  
 'H' DIMENSION :  
 ASSEMBLY :  
 SCALE : 1:1



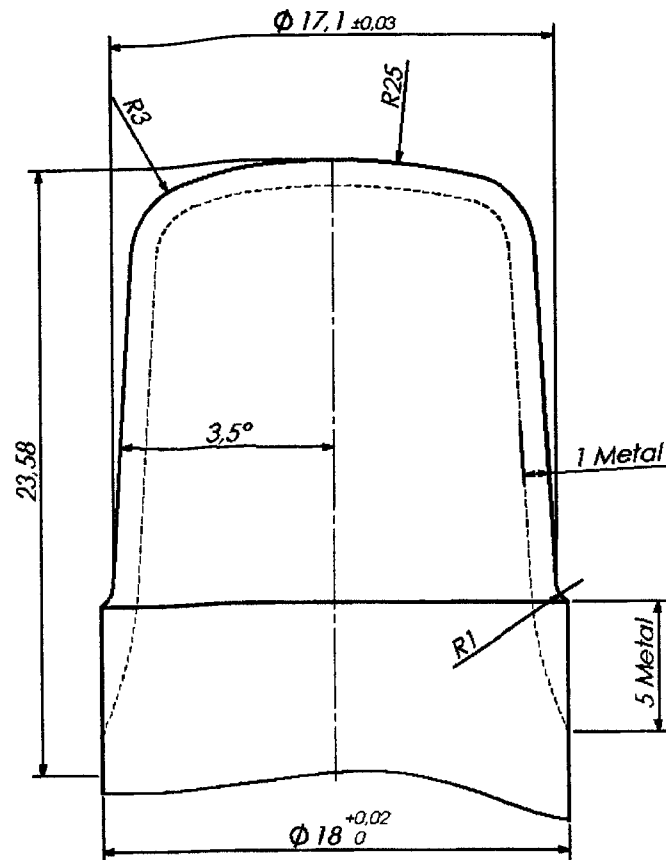
BIEBOUW BVBA  
 INDUSTRIESTRAAT 17  
 B-8755 Ruiselede  
 Tel.: +32(0)51 686714  
 Fax.: +32(0)51 689182  
 Email: info@biebouw.com

DO NOT SCALE DRAWING  
 IF IN DOUBT ASK  
 TOLERANCES UNLESS OTHERWISE SPECIFIED  
 DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.08  
 REMOVE BURRS & SHARP EDGES IN  
 ACCORDANCE TO STANDARD PRACTICE  
 THIRD ANGLE  
 PROJECTION  
 SURFACE FINISH  
 CAST: R ROUGH F FINE: P POLISH

JOB NAME	26-600 500ml YAK DA SEBE		
ITEM	Guideplate	QUANTITY	100
CUSTOMER	BELSTEKLOPROM	REF. NO.	
ORDER NO.	20190058	DRAWN BY	JBB
MATERIAL	CI	CHECKED BY	
MACHINE	Heye 5" BB DG	DATE	22-2-2019

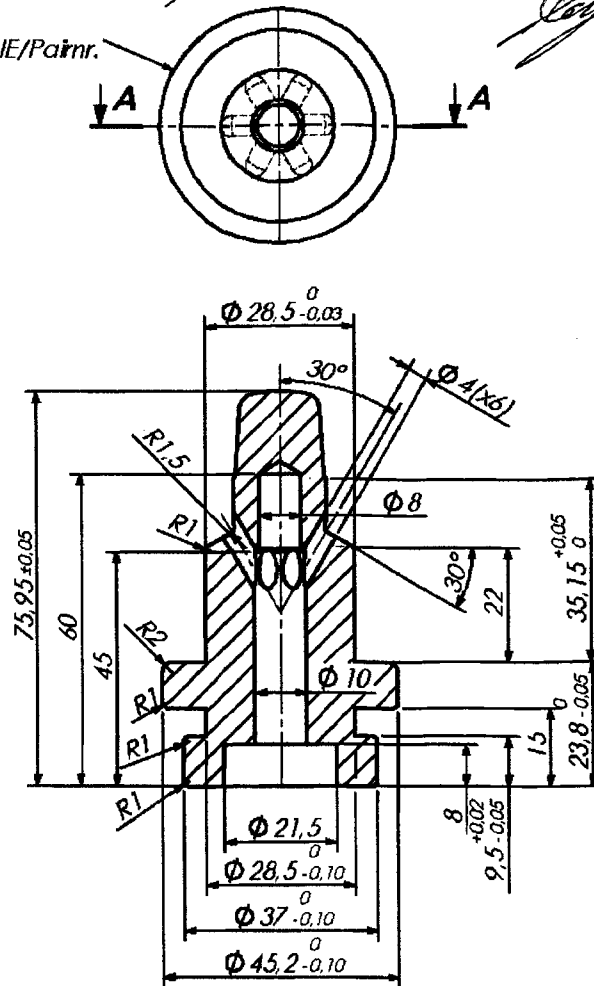
REVISIONS	
<b>DRG No: BIEB825-19</b>	

60212026040: H2? 3PT F. P. P. 1964/1965 29.02.2019  
 U.S. CYCLOPROM  
 Engrave: 26-600 500ml YAK DA SEBE/BIE/Painr.  
 6/2/19



Scale 5:1

HARD WELD PLUNGER TIP 1 MM DEEP



SECTION A-A

INVERT CENTRE :  
 'H' DIMENSION :  
 ASSEMBLY :  
 SCALE : 1:1



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DO NOT SCALE DRAWING  
 IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED  
 DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05  
 REMOVE BURRS & SHARP EDGES IN  
 ACCORDANCE TO STANDARD PRACTICE



THIRD ANGLE  
 PROJECTION

SURFACE FINISH  
 CAST: ROUGH FINE: POLISH:

JOB NAME 26-600 500ml YAK DA SEBE

ITEM PLUNGER

QUANTITY 40

CUSTOMER BELSTEKLOPROM

REF. NO.

ORDER NO. 20190058

DRAWN BY JBB

MATERIAL STEEL

CHECKED BY

MACHINE Heye 5" BB DG

DATE 27-2-2019

REVISIONS

DRG No: BIEB825-20