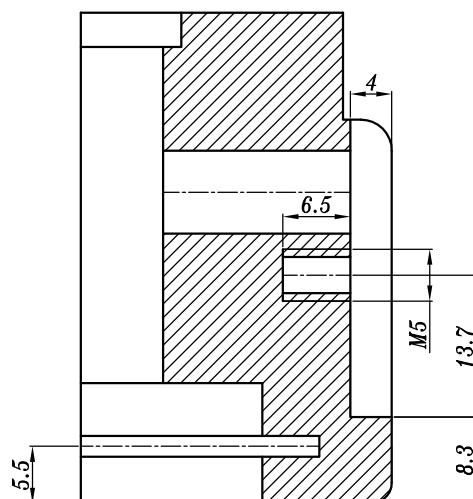


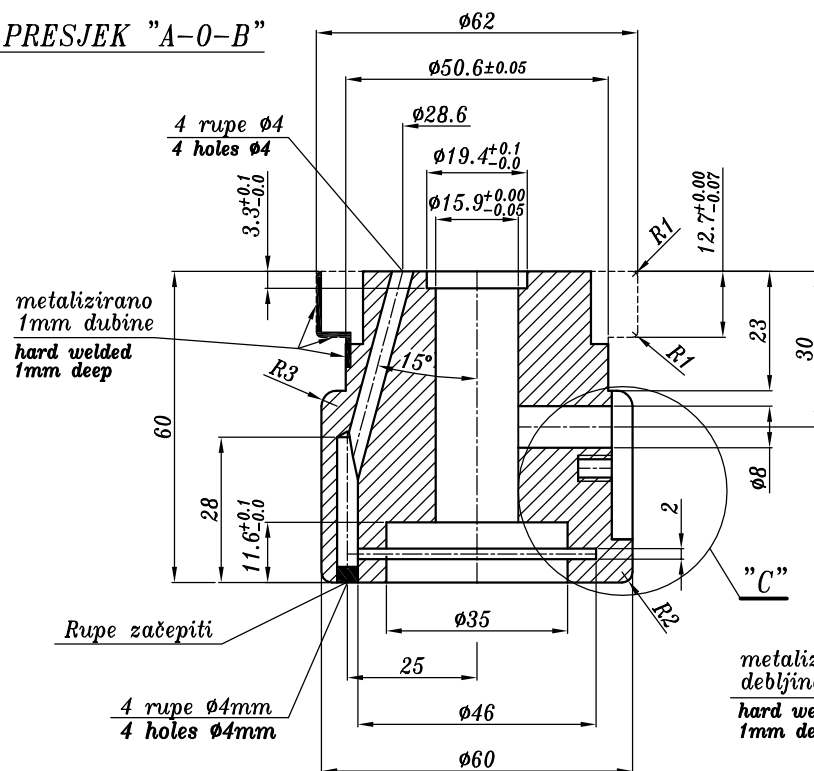
dubina glodanja 1mm
milling depth 1mm

4 kanala za odzračivanje
dubine 0.8mm, širine 8mm
4 vent grooves 8mm wide,
0.8mm deep

DETALJ "C" M 2:1

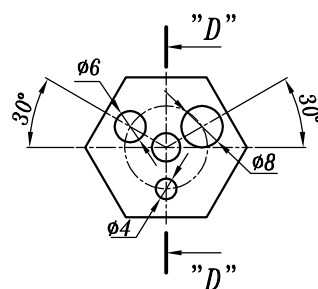
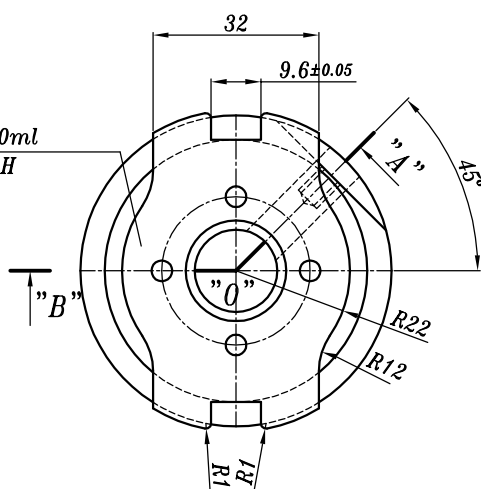


PRESJEK "A-0-B"

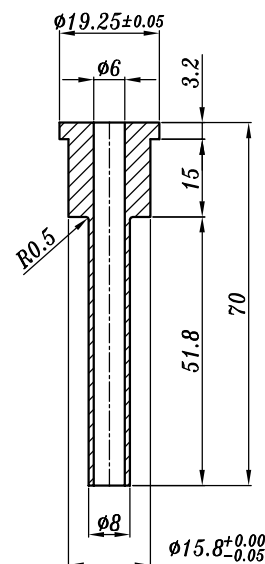
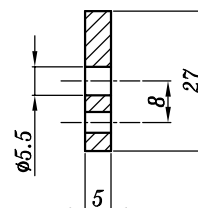


metalizirano 30-35 HRC
debljina met : 1mm
hard welded 30-35 HRC
1mm deep

ENGRAVE:
GRAVIRATI: FLASCHE 330ml
redni broj, OH



PRESJEK "D-D"



CJEVČICA
MAT.: Č1530

M00521

Oštre rubove koji nisu u dodiru sa
staklom skinuti sa R=0.8mm

Netolerirane mjere 0.0= ±0.1mm
0.00= ±0.05mm

				PUHALJKA		SIVI LIJEV	
				Kom.	Naziv dijela	Poz.	Materijal
				Datum	Ime i prezime		
				Konstr.	19.02.16. Pavić		
				Crtao	19.02.16. Pavić		
				Pregl.	19.02.16. TEPEŠ		
				Stroj:		Naziv:	
				HEYE - IS - 5" DG		FLASCHE 330ml	
a	izmjena cjevčice; metalizacija bajoneta	29.02.16.	Valek	Proces: puhanje — puhanje (BB)		Kupac: GOMEL	
Index	Revizija	Datum	Izmjenio	Mjerilo: 1:1		Broj nacrt: 06-10	