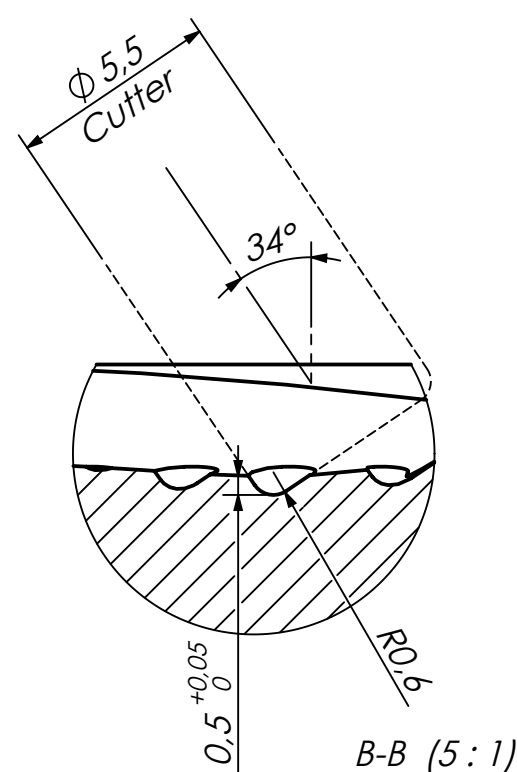
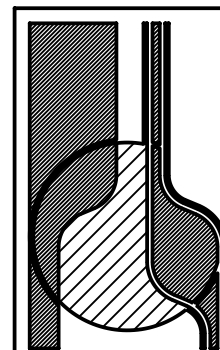


Round all VF holes  
With R1 at bottom side

INVERT CENTRE :-  
'H' DIMENSION :-  
ASSEMBLY :-  
SCALE : 1:1



*hardweld match 3wide 1.5 deep*

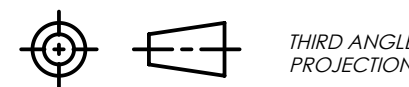


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**B-8755 Ruiselede**

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**Fax.: +32(0)51 689182**  
**Email: [info@biebouw.com](mailto:info@biebouw.com)**

DO NOT SCALE DRAWING  
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED  
DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05  
REMOVE BURRS & SHARP EDGES IN  
ACCORDANCE TO STANDARD PRACTICE



*SURFACE FINISH*  
CAST: ~ ROUGH: ▽ FINE: ▽▽ POLISH: ▽▽▽

|          |                 |
|----------|-----------------|
| JOB NAME | 2-500-18 DESANT |
|----------|-----------------|

| <i>ITEM</i> | <i>BOTTOMPLATE</i> |
|-------------|--------------------|
|-------------|--------------------|

|          |                |
|----------|----------------|
| CUSTOMER | BELSTEKLOPPROM |
|----------|----------------|

|           |          |
|-----------|----------|
| ORDER NO. | 20180155 |
|-----------|----------|

|                 |    |
|-----------------|----|
| <i>MATERIAL</i> | CI |
|-----------------|----|

|         |               |
|---------|---------------|
| MACHINE | Heye 5" BB DG |
|---------|---------------|

|          |    |
|----------|----|
| QUANTITY | 28 |
|----------|----|

|  |          |
|--|----------|
|  | REF. NO. |
|--|----------|

|  |                 |
|--|-----------------|
|  | <i>DRAWN BY</i> |
|--|-----------------|

|  |            |
|--|------------|
|  | CHECKED BY |
|--|------------|

|  |             |          |
|--|-------------|----------|
|  | <i>DATE</i> | 7-8-2018 |
|--|-------------|----------|

Rev A Modified to bieb702 bottom

## REVISIONS

DRG No: BIEB781-10 A