

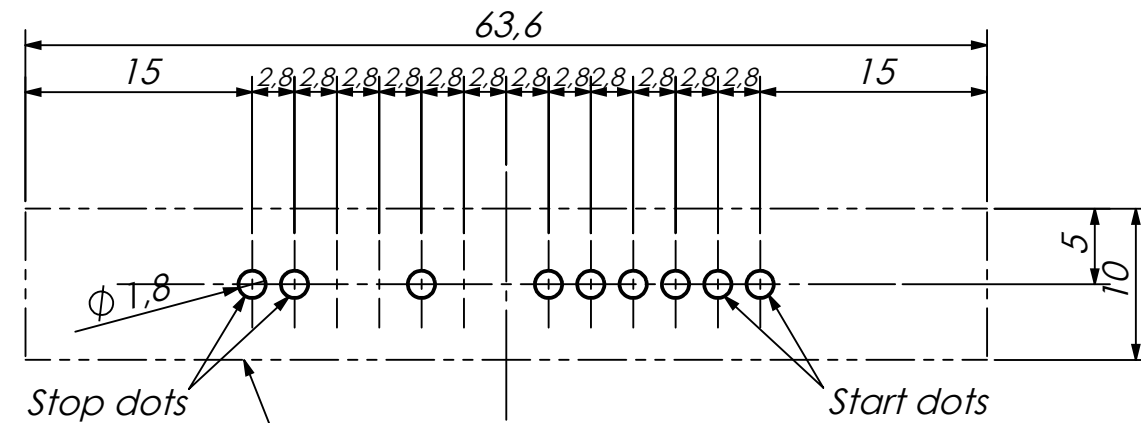
Dot position detail ("o" represent engraved "dots")

Cavity No.	1	2	3	4	5	6	7	8	9	10	11	12	13
01													
02													
03													
04													
05													
06													
07													
08													
09													
10													
11													
12													
13													
14													
15													
16													
17													
18													
19													
20													
21													
22													
23													
24													
25													
26													
27													
28													
29													
30													
31													
32													
33													
34													
35													
36													
37													
38													
39													
40													
41													
42													
43													
44													
45													
46													
47													
48													
49													
50													
51													
52													
53													
54													
55													
56													
57													
58													
59													
60													
61													
62													
63													
64													
65													
66													
67													
68													
69													
70													
71													
72													
73													
74													
75													
76													
77													
78													
79													
80													
81													
82													
83													
84													
85													
86													
87													
88													
89													
90													

Mould cavity view

The chart shows the dot patterns as they appear when looking up the glass bottle held vertically in front of observer

Tolerance between dots ± 0.25



Window designating clear area around dotcode
(No heel engraving within windows specified area)

Note!

The dimension of dots given is the developed distance only & must be held to suit different cavity diameter.

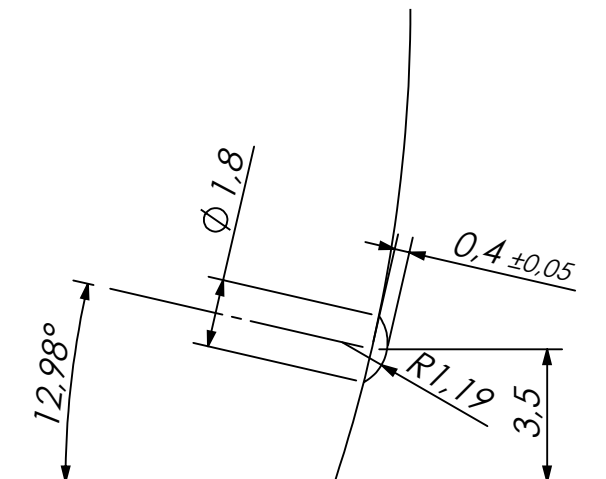
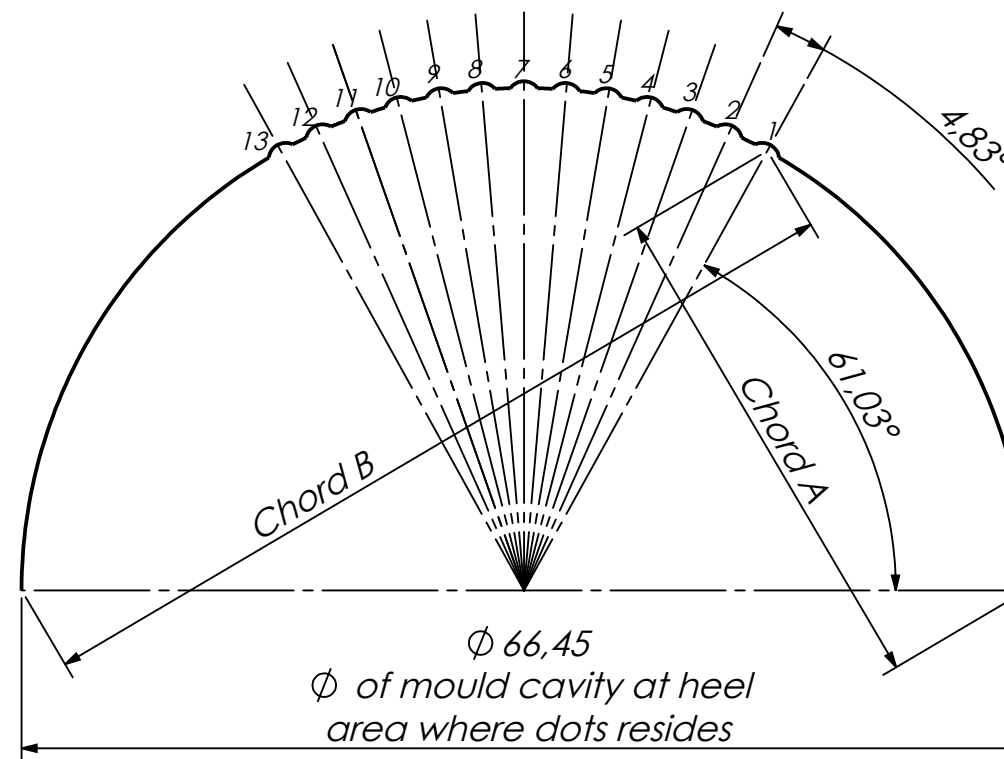
Cavity identification dots to appear in a straight line on one side of heel as shown

The first 2 dots & the last 2 dots always appear

There are always 9 dots per cavity

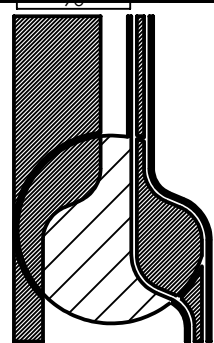
Tolerance between dots to be held

	Chord A	Chord B
1	33,74	57,25
2	36,12	55,77
3	38,44	54,2
4	40,69	52,54
5	42,87	50,78
6	44,97	48,92
7	46,99	46,99
8	48,92	44,97
9	50,78	42,87
10	52,54	40,69
11	54,2	38,44
12	55,77	36,12
13	57,25	33,74



Scale 5:1

INVERT CENTRE : -
'H' DIMENSION : -
ASSEMBLY : -
SCALE : 2:1

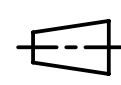


BIEBOUW BVBA
INDUSTRIESTRAAT 17
B-8755 Ruiselede

Tel.: +32(0)51 686714
Fax.: +32(0)51 689182
Email: info@biebouw.com

DO NOT SCALE DRAWING
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED
DIMS: 0.0 \pm 0.2 DIMS: 0.00 \pm 0.05
REMOVE BURRS & SHARP EDGES IN
ACCORDANCE TO STANDARD PRACTICE



THIRD ANGLE
PROJECTION

SURFACE FINISH
CAST: ~ ROUGH: ~ FINE: ~ POLISH: ~

JOB NAME	500ml NEW ALIVARIA		
ITEM	POWERS 16049A DOTCODE	QUANTITY	-
CUSTOMER	BELSTEKLO	REF. NO.	
ORDER NO.	201770117	DRAWN BY	JBB
MATERIAL	-	CHECKED BY	
MACHINE	Heye 5" BB DG	DATE	29-5-2017

REVISIONS

DRG No: BIEB702-09