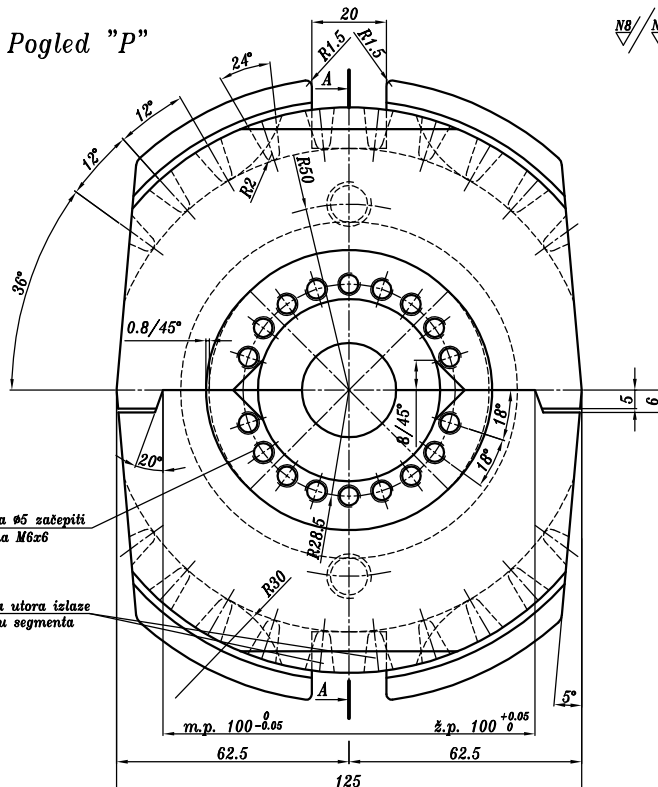


N8 // N5 polirano

2 uzduzna utora izlaze
u podrucju segmenta



Technical drawing of a mechanical part, likely a pump housing or valve body, showing a cross-section. The drawing includes dimensions in millimeters and tolerances. Key features include a central bore with a diameter of 152 mm, a top flange with a diameter of 168 mm, and a bottom flange with a diameter of 152 mm. The part is made of a material labeled "plocica 20x60x3". The drawing is labeled "GRAVTRA" in the top right corner.

BBH 500ml
redni broj, 0H

30°

$\phi 65.2 \pm 0.02$

$\phi 40.4^{+0.05}_{-0.00}$

5

15

0.0

0.0

60

147.7

0.0

12

-1.0

$-0.2^{+0.02}_{-0.00}$

-1.0

$-0.2^{+0.02}_{-0.00}$

18

18

15

0.0

0.0

60

0.0

1.5

$\phi 24.9^{+0.05}_{-0.00}$

$\phi 49$

$\phi 75.3^{+0.06}_{-0.03}$

$\phi 90.5$

0152

hard welded
METALIZIRANO
35-40 HRC
(spoj sa dnom i 15mm
po djelnoj liniji)
3x3 - spoj sa dnom
2.5x2 - po djelnoj liniji

hard welded
METALIZIRANO
35-40 HRC
(spoj sa grlom i 15mm
po djelnoj liniji)
3x3 - spoj sa grlom
2.5x2 - po djelnoj liniji

Glodati na muškoj polovici
od 0.0 na -0.2 ± 0.02 u sredini

2 ulaza prekinuti u
području segmenta

Glodati na muškoj polovici
1mm dubine

ovakvo glodati 0.8/45°

10

R2

R3

polirano

108196

Netolerirane mjere $0.0 = \pm 0.1 \text{ mm}$
 $0.00 = \pm 0.05 \text{ mm}$

					Kom.	PREDKALUP	Poz.	SIVI LJEV	
						Naziv dijela		Materijal	Dimenzija
						Datum	Ime i prezime		
					Konstr.	28.09.15.	KRKLEC		
					Črtao	28.09.15.	KRKLEC		
					Pregl.	28.09.15.	TEPEŠ		
					Stroj:			Naziv:	
b						HEYE -IS- 5" DG		BBH 500ml	
a					Proces:	nuhano - nuhanu (BR)	Kudac:	GOMFI	