

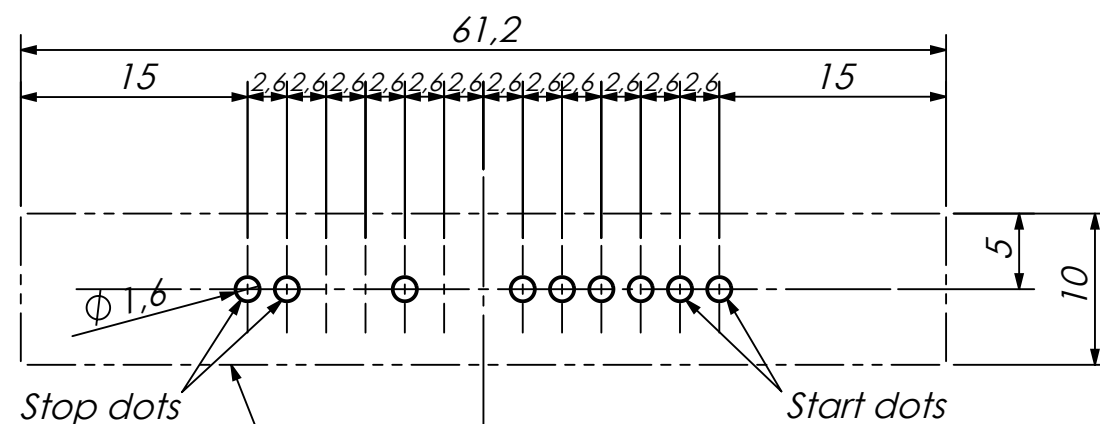
Dot position detail ("o" represent engraved "dots")

Cavity No.	14	13	12	11	10	9	8	7	6	5	4	3	2	1
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Mould cavity view

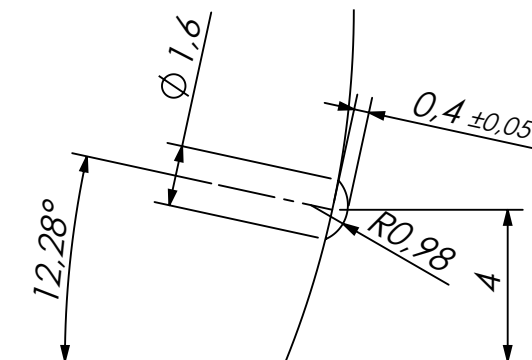
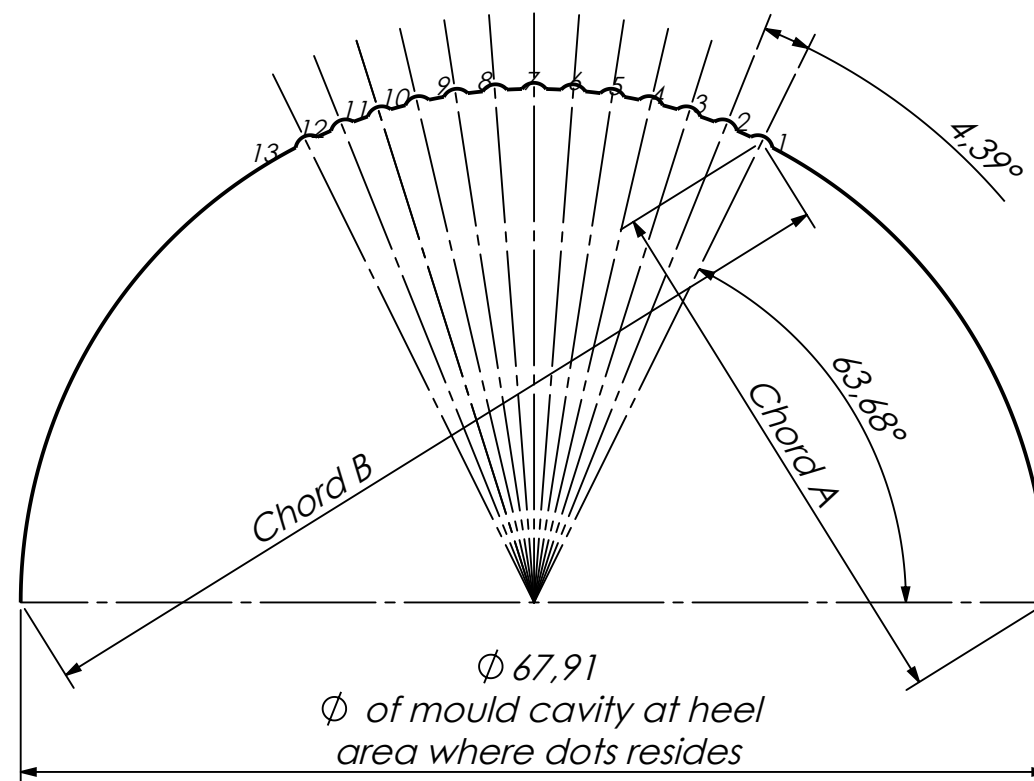
The chart shows the dot patterns as they appear when looking into the mould cavity held vertically in front of observer

Tolerance between dots ± 0.25



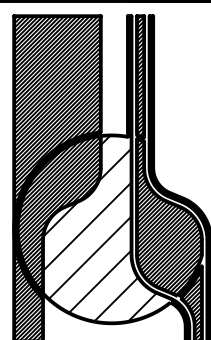
Window designating clear area around dotcode
(No heel engraving within windows specified area)

	Chord A	Chord B
1	35,82	57,69
2	38,01	56,28
3	40,13	54,78
4	42,2	53,21
5	44,21	51,55
6	46,15	49,82
7	48,02	48,02
8	49,82	46,15
9	51,55	44,21
10	53,21	42,2
11	54,78	40,13
12	56,28	38,01
13	57,69	35,82



Scale 5:1

INVERT CENTRE : -
'H' DIMENSION : -
ASSEMBLY : -
SCALE : 2:1



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DO NOT SCALE DRAWING
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED
DIMS: 0.0 \pm 0.2 DIMS: 0.00 \pm 0.05
REMOVE BURRS & SHARP EDGES IN
ACCORDANCE TO STANDARD PRACTICE



THIRD ANGLE
PROJECTION

SURFACE FINISH
CAST: ~ ROUGH ~ FINE: ~ POLISH: ~

JOB NAME

500ml ALIVARIA 1864

ITEM

POWERS 16049A DOTCODE

QUANTITY

-

CUSTOMER

BELSTEKLOPROM

REF. NO.

-

ORDER NO.

20190080

DRAWN BY

JBB

MATERIAL

-

CHECKED BY

-

MACHINE

Heye 5" BB DG

DATE

13-2-2019

REVISIONS

DRG No: BIEB829-09