

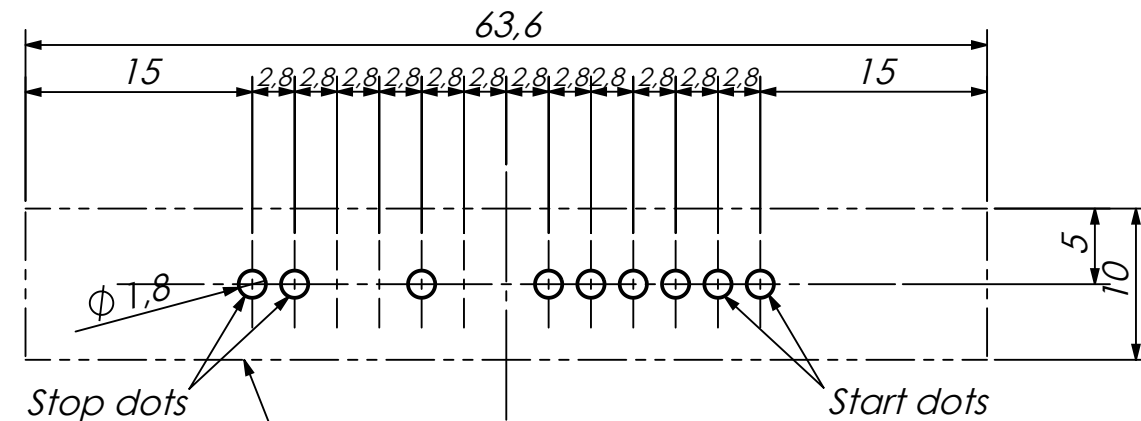
Dot position detail ("o" represent engraved "dots")

Cavity No.	14	13	12	11	10	9	8	7	6	5	4	3	2	1
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Mould cavity view

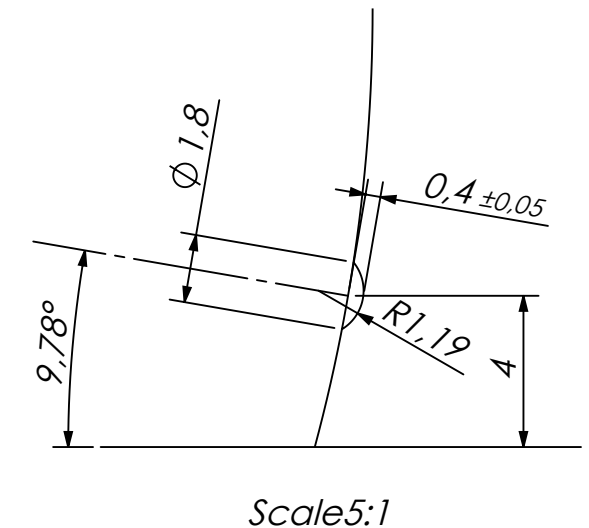
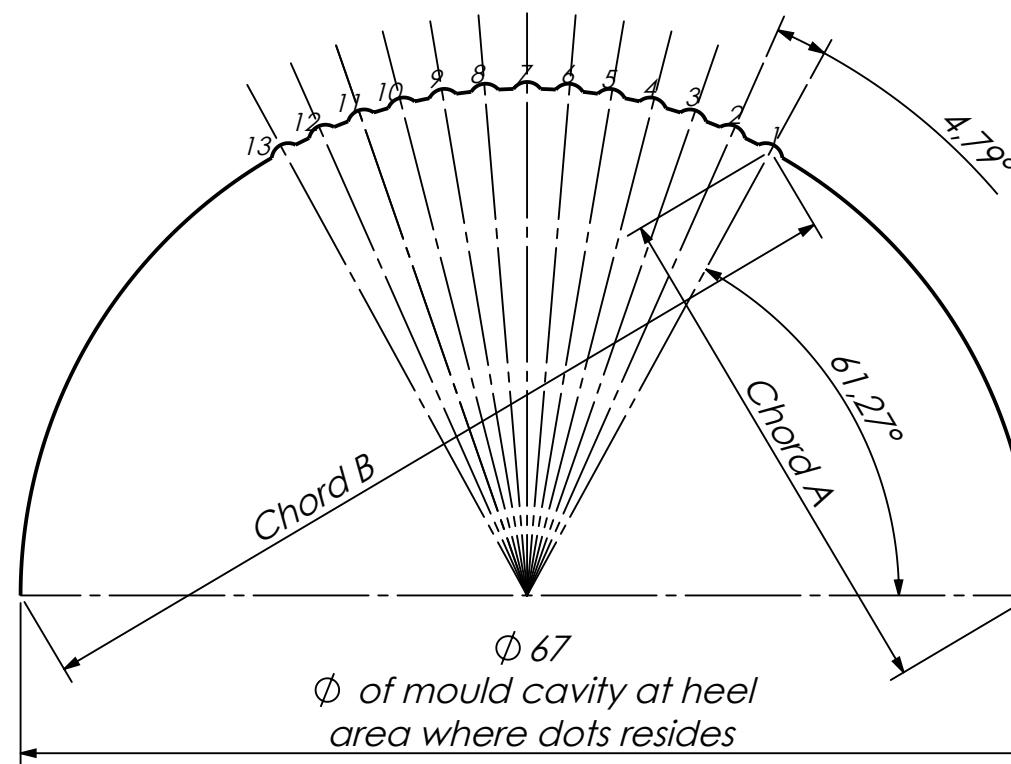
The chart shows the dot patterns as they appear when looking into the mould cavity held vertically in front of observer

Tolerance between dots ± 0.25

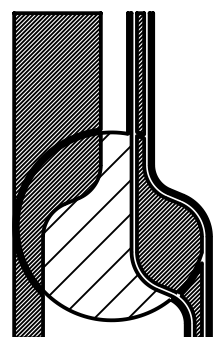


Window designating clear area around dotcode
(No heel engraving within windows specified area)

	Chord A	Chord B
1	34,14	57,65
2	36,52	56,17
3	38,83	54,6
4	41,08	52,93
5	43,26	51,17
6	45,36	49,31
7	47,38	47,38
8	49,31	45,36
9	51,17	43,26
10	52,93	41,08
11	54,6	38,83
12	56,17	36,52
13	57,65	34,14



INVERT CENTRE : -
'H' DIMENSION : -
ASSEMBLY : -
SCALE : 2:1

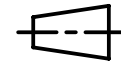


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DO NOT SCALE DRAWING
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED
DIMS: 0.0 \pm 0.2 DIMS: 0.00 \pm 0.05
REMOVE BURRS & SHARP EDGES IN
ACCORDANCE TO STANDARD PRACTICE



THIRD ANGLE
PROJECTION

SURFACE FINISH
CAST: ~ ROUGH ~ FINE: ~ POLISH: ~

JOB NAME 2-500-18 DESANT

ITEM POWERS 16049A DOTCODE

CUSTOMER BELSTEKLOPROM

ORDER NO. 20180155

MATERIAL -

MACHINE Heye 5" BB DG

QUANTITY -

REF. NO.

DRAWN BY JBB

CHECKED BY

DATE 4-8-2018

REVISIONS

DRG No: BIEB781-09