

Half 3

$$E-E \quad \textcircled{y}$$

$$195,25 \pm 0,05$$
[illegible]

Half A

steel plate 2pcs

HANGER LUG(2:1)
2 pieces
MATERIAL : STEEL

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1. Both halves of mould (A & B) must be marked with same ordinal number.
 2. Casted log, must be not more than 0.05mm.
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 4. Positional tolerance of forming cavity ends 0.1mm. Base - joint along
 5. Allowed deviation of forming cavity dimensions is not more than ± 0.05 mm,
 6. except for dimensions that are specially shown.
 7. Keep sharp edges K.
 8. *Reference only dimensions
 9. 10. H14, H14, $\pm IT14/2$
 11. 11. Hardness after welding HRC35...40.
 12. Mark: Bobr. 0.5L
 13. Mark: 2518
 14. Mark ordinal number (n=10) & PSJ logo.
 15. Depth of marking—0.2...0.3 mm.

The drawing shows a rectangular mold part with the following dimensions: total width 34, total height 12, and a central rectangular area with width 12 and height 19.6. A circular logo with the letters 'PSJ' is located in the center of the 12x19.6 area. The drawing is labeled 'n.9'.

Составлено
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