



Ø8 75,95 ±0,05 90 Ø 10/ 23,8 \emptyset 21,5 Ø 28,5 -0,10 Ø 37 -0,10 Ø 45,2 -0,10

Scale 5:1 HARD WELD PLUNGER TIP 1 MM DEEP

SECTION A-A

INVERT CENTRE: 'H' DIMENSION : **ASSEMBLY** SCALE : 1:1

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14	
82	
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DO NOT SCALE DRAWING IF IN DOUBT ASK TOLERANCES UNLESS OTHERWISE SPECIFIED DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05 REMOVE BURRS & SHARP EDGES IN ACCORDANCE TO STANDARD PRACTICE THIRD ANGLE PROJECTION

JOB NAME 26-600 500MI YAK DA SEBE QUANTITY 40 ITEM **PLUNGER** CUSTOMER BELSTEKLOPROM REF. NO. DRAWN BY JBB ORDER NO. 20190058 CHECKED BY MATERIAL STEEL SURFACE FINISH CAST: **↑** ROUGH**, FINE: ▼** POLISH: ▼▼ 22-2-2019 MACHINE Heye 5" BB DG DATE

REVISIONS

DRG No: BIEB825-20