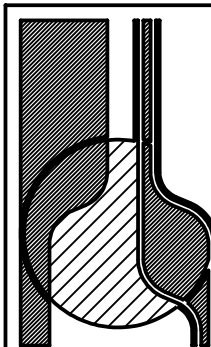


CONTAINER SPECIFICATION DATA					
CAPACITY		GLASS DETAIL		NECK FINISH DETAIL	
BRIM FULL	520	WEIGHT	340,00	TYPE	26-600
FILL POINT	500	COLOUR	Flint	SPEC,	
DESIGN DATA					
CONTAINER OVERAL HEIGHT	260	CHAMFER SEAT IN MOULD TOP	0,8R		
HEIGHT SHRINKAGE FACTOR GLASS	1,0024	MOULD NECK DIAMETER	25,2		
HEIGHT CONTRACTION ALLOWANCE	0,62	BLANK NECK DIAMETER	24,9		
O/HT. OF GLASS IN EQUIPMENT	260,62	RING NECK DIAMETER	25		
FINISH HEIGHT	18	SEATED FINISH HEIGHT	17,6		
MOULD EQUIPMENT DATA			Heye 5 DG BB		
INVERT	85,7	BLANK HOLDER/ASS No.	2101200097		
MOULD HOLDER/ASS No	2101200016	BLANK H-DIM	92,1		
MOULD H-DIM	66,7	NECKRING DOV ETAIL DIAMETER	89		
BOTTOMPLATE DOV ETAIL DIAMETER	92	BAFFLE FUNNEL DIAMETER	65,2		
BLOWHEAD No.	1	TAKE OUT TONGUE No	1		
VOLUME CALCULATIONS					
BLOWMOULD VOLUME CALCULATIONS					
GLASS VOLUME=GLASSWEIGHT /	2,5	DENSITY COLD GLAS	136,000		
VOLUME COMPLETE COLD CONTAINER = GLASSVOLUME+BRIMFULL			656,000		
VOL HOT CONTAINER = VOLUME COLD CONTAINER x	1,012	SINKAGE&SHRINKAGE	663,872		
VOLUME MOULD+BOTTOM = VOLUME HOT CONTAINER -	9,662	SEATED FINISH	654,210		
VOLUME BLOWMOULD CAVITY			647,051		
VOLUME BOTTOM CAVITY			7,159		
TOLERANCE ON TOTAL DISPLACEMENT			+/- 1,5		
BLOW BLOW BLANKMOULD VOLUME CALCULATION					
PARISON VOLUME = GLASSWEIGHT/	2,45	x OVERCAPACITY %	198,832		
VOL. BLANK+BAFFLE =	VOL. PARISON -	7,583	NECKRING-PLG VOLUME	191,249	
VOLUME BLANK CAVITY			187,017		
VOLUME BAFFLE CAVITY			4,232		
TOLERANCE ON TOTAL DISPLACEMENT			+/- 1		

INVERT CENTRE :-  
'H' DIMENSION :-  
ASSEMBLY :-  
SCALE : 1:1

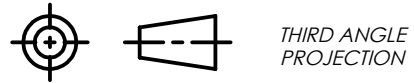


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DO NOT SCALE DRAWING  
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED  
DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05  
REMOVE BURRS & SHARP EDGES IN  
ACCORDANCE TO STANDARD PRACTICE



SURFACE FINISH  
CAST: ~ ROUGH FINE: ~ POLISH: ~

JOB NAME

500ml NEW ALIVARIA

ITEM

LAYOUT

QUANTITY

-

CUSTOMER

BELSTEKLO

REF. NO.

ORDER NO.

201770117

DRAWN BY

MATERIAL

-

CHECKED BY

MACHINE

Heye 5" BB DG

DATE

26-5-2017

REVISIONS

DRG No: BIEB702-04