



1. F2, h14, = 14/2.
2. Keep sharp edges B.
3. \*Reference only dimensions
4. Hardness after welding HRC35-40.
5. Mark: BxR 0,5L  
Mark: 253  
Mark ordinal number (n-1);  
Depth of marking 0.2-0.3 mm.



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JOB TITLE/НАЗВАНИЕ РАБОТЫ  
Bobr 0,5L

DRAWING NUMBER/HOMEP KEPT EXA:  
2518-BAF-1

14

	ASSEMBLY NUMBER/ HONEY COMB	MATERIAL/ MATERIAL	CAST IRON (GS900)	MACHINE/ MACHINE	Haye-DB-DG-5'-10	JOB TITLE/HASBANE PASOTIA	SCALE/ MAGNITUDE
	INVERT CENTRE/ INVERT	WELDING/ WELDING	MATCH (HRC 35...40)	DESIGNER/ DESIGNER		Bobr 0,5L	
DATE / DATA	REVISIONS / KONTROL	QUANTITY / KANTITAS	10.01.15	DATE / DATA	14.01.15	DRAWING NUMBER/HONEY COMB	2518-BAF-1