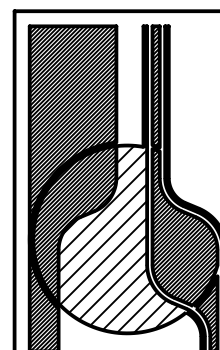


CONTAINER SPECIFICATION DATA					
CAPACITY		GLASS DETAIL		NECK FINISH DETAIL	
BRIM FULL	542	WEIGHT	340,00	TYPE	26-600
FILL POINT	500	COLOUR	Flint	SPEC,	
DESIGN DATA					
CONTAINER OVERAL HEIGHT	257,5	CHAMFER SEAT IN MOULD TOP			0,8R
HEIGHT SHRINKAGE FACTOR GLASS	1,004	MOULD NECK DIAMETER			25,7
HEIGHT CONTRACTION ALLOWANCE	1,03	BLANK NECK DIAMETER			25,3
O/HT. OF GLASS IN EQUIPMENT	258,53	RING NECK DIAMETER			25,4
FINISH HEIGHT	12	SEATED FINISH HEIGHT			11,3
MOULD EQUIPMENT DATA				Heye 5 DG BB	
INVERT	85,7	BLANK HOLDER/ASS No.		2101200097	
MOULD HOLDER/ASS No	2101200016	BLANK H-DIM		92,1	
MOULD H-DIM	66,7	NECKRING DOVETAIL DIAMETER		89	
BOTTOMPLATE DOVETAIL DIAMETER	92	BAFFLE FUNNEL DIAMETER		65,2	
BLOWHEAD No.	1	TAKE OUT TONGUE No		1	
VOLUME CALCULATIONS					
BLOWMOULD VOLUME CALCULATIONS					
GLASSVOLUME=GLASSWEIGHT /	2,5 DENSITY COLD GLAS			136,000	
VOLUME COMPLETE COLD CONTAINER = GLASSVOLUME+BRIMFULL				678,000	
VOL HOT CONTAINER = VOLUME COLD CONTAINER x		1,013 SINKAGE&SHRINKAGE		686,814	
VOLUME MOULD+BOTTOM = VOLUME HOT CONTAINER -		5,801 SEATED FINISH		681,013	
VOLUME BLOWMOULD CAVITY				671,100	
VOLUME BOTTOM CAVITY				9,913	
TOLERANCE ON TOTAL DISPLACEMENT				+/- 1,5	
BLOW BLOW BLANKMOULD VOLUME CALCULATION					
	HOT GLASS DENSITY	x OVERCAPACITY %			
PARISON VOLUME = GLASSWEIGHT/	2,43	41,3		197,704	
VOL. BLANK+BAFFLE =		VOL. PARISON -		5,009 NECKRING-PLG VOLUME	
VOLUME BLANK CAVITY				187,790	
VOLUME BAFFLE CAVITY				4,905	
TOLERANCE ON TOTAL DISPLACEMENT				+/- 1	

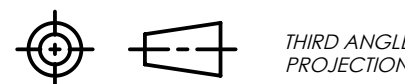
INVERT CENTRE :-
'H' DIMENSION :-
ASSEMBLY :-
SCALE : 1:1



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DO NOT SCALE DRAWING
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED
DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05
REMOVE BURRS & SHARP EDGES IN
ACCORDANCE TO STANDARD PRACTICE



SURFACE FINISH
CAST: ~ ROUGH FINE: ~ POLISH: ~

JOB NAME	500ml ALIVARIA 1864			REVISIONS	
ITEM	LAYOUT	QUANTITY	-		
CUSTOMER	BELSTEKLOPPROM	REF. NO.			
ORDER NO.	20190080	DRAWN BY		DRG No: BIEB829-04	
MATERIAL	-	CHECKED BY			
MACHINE	Heye 5" BB DG	DATE	13-2-2019		