

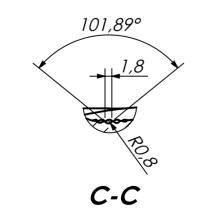
Round all VF holes With R1 at bottom side

SECTION A-A

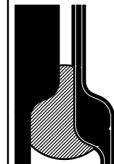
50

B-B (5:1)

5,9 2,65



hardweld match 3wide 1.5 deep



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	DO NOT SCALE DRAWING IF IN DOUBT ASK	JOB NAME	500ml YAK DA SEBE			
	TOLERANCES UNLESS OTHERWISE SPECIFIED DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05	ITEM	BOTTOMPLATE	QUANTITY	28	
	REMOVE BURRS & SHARP EDGES IN ACCORDANCE TO STANDARD PRACTICE	CUSTOMER	BELSTEKLOPROM	REF. NO.		
m	PROJECTION	ORDER NO.	20190058	DRAWN BY	' JBB	
		MATERIAL	CI	CHECKED BY		r
	SURFACE FINISH CAST: <b>↑</b> ROUGH <b>.▼</b> FINE: <b>▼▼</b> POLISH: <b>▼▼▼</b>	MACHINE	Heye 5" BB DG	DATE	23-2-2019	L

INVERT CENTRE:
'H' DIMENSION:
ASSEMBLY:
SCALE: 1:1

DRG No: BIEB825-10