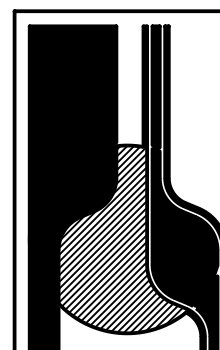


CONTAINER SPECIFICATION DATA					
CAPACITY		GLASS DETAIL		NECK FINISH DETAIL	
BRIM FULL	520	WEIGHT	345,00	TYPE	26-600
FILL POINT	500	COLOUR	Flint	SPEC,	
DESIGN DATA					
CONTAINER OVERALL HEIGHT	247	CHAMFER SEAT IN MOULD TOP	0,8R		
HEIGHT SHRINKAGE FACTOR GLASS	1,004	MOULD NECK DIAMETER	25,7		
HEIGHT CONTRACTION ALLOWANCE	0,99	BLANK NECK DIAMETER	25,3		
O/HT. OF GLASS IN EQUIPMENT	247,99	RING NECK DIAMETER	25,4		
FINISH HEIGHT	12	SEATED FINISH HEIGHT	11,3		
MOULD EQUIPMENT DATA			Heye 5 DG BB		
INVERT	85,7	BLANK HOLDER/ASS No.	2101200097		
MOULD HOLDER/ASS No	2101200016	BLANK H-DIM	92,1		
MOULD H-DIM	66,7	NECKRING DOVETAIL DIAMETER	89		
BOTTOMPLATE DOVETAIL DIAMETER	92	BAFFLE FUNNEL DIAMETER	65,2		
BLOWHEAD No.	1	TAKE OUT TONGUE No	1		
VOLUME CALCULATIONS					
BLOWMOULD VOLUME CALCULATIONS					
GLASS VOLUME=GLASSWEIGHT /	2,5	DENSITY COLD GLAS	138,000		
VOLUME COMPLETE COLD CONTAINER = GLASS VOLUME+BRIMFULL			658,000		
VOL. HOT CONTAINER = VOLUME COLD CONTAINER x	1,013	SINKAGE&SHRINKAGE	666,554		
VOLUME MOULD+BOTTOM = VOLUME HOT CONTAINER -	9,724	SEATED FINISH	656,830		
VOLUME BLOWMOULD CAVITY			649,648		
VOLUME BOTTOM CAVITY			7,182		
TOLERANCE ON TOTAL DISPLACEMENT			+/- 1,5		
BLOW BLOW BLANKMOULD VOLUME CALCULATION					
	HOT GLASS DENSITY	x OVERCAPACITY %			
PARISON VOLUME = GLASSWEIGHT/	2,43	41,674	201,142		
VOL. BLANK+BAFFLE =	VOL. PARISON -	7,276	NECKRING-PLG VOLUME	193,866	
VOLUME BLANK CAVITY				188,535	
VOLUME BAFFLE CAVITY				5,331	
TOLERANCE ON TOTAL DISPLACEMENT				+/- 1	

INVERT CENTRE :  
'H' DIMENSION :  
ASSEMBLY :  
SCALE : 1:1



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DO NOT SCALE DRAWING  
IF IN DOUBT ASK  
TOLERANCES UNLESS OTHERWISE SPECIFIED  
DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05  
REMOVE BURRS & SHARP EDGES IN  
ACCORDANCE TO STANDARD PRACTICE  
THIRD ANGLE  
PROJECTION  
SURFACE FINISH  
CAST: ~ ROUGH FINE: ~ POLISH: ~

JOB NAME	500ml YAK DA SEBE		
ITEM	LAYOUT	QUANTITY	
CUSTOMER	BELSTEKLOPROM	REF. NO.	
ORDER NO.	20190058	DRAWN BY	JBB
MATERIAL		CHECKED BY	
MACHINE	Heye 5" BB DG	DATE	22-2-2019

REVISIONS

DRG No: BIEB825-04