



1. Both halves of mould (A & B) must be marked with same ordinal number and used together.

ASSEMBLY NUMBER/

НОМЕР СБОРКИ: INVERT CENTRE/

ИНВЕРТ:

53

100

- 'H' DIMENSION/ 57.15 QUANTITY/PA3MEP 'H': (PACCTOSHINE OT OCH POPMI) DO BEPXHER 195KW) KO/NYECTBO:

2. Gap in mould joint must be not more than 0.05 mm.

1

REVISIONS/ИЗМЕНЕНИЯ

- 3. Positional tolerance of forming cavity axis T 0.1 mm. Base joint plane
- 4. Allowed deviation of forming cavity dimensions is not more than ±0.05 mm. except for dimensions that are specially shown.
- 5. Keep sharp edges P.
- 6. *Reference only dimensions
- 7. H14, h14, ±IT14/2.

25.11.19

DATE/ДАТА

- 8. Hardness after welding HRC335..40.
- 9. Mark: XXI-KPM-26-2-700-17-ExtraNew Mark: 4692/type2
- Mark ordinal number (h=8) & PSI logo. Depth of marking-0.2...0.3 mm.
- 10. Cap holes with screws M8x8 and punch.

CAST IRON (GS900)

Base and edges (HRC 35...40)

MACHINE/ MAWWHA:

DESIGNER/

ДИЗАЙНЕР:

DATE/ ДАТА:

EMHART GLASS-BB-DG 5 1/2"-8

25.11.19

MATERIAL/ MATEPИA/I:

WELDING/

НАПЛАВКА:

	p. 9
-	36.5 -
	22

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DB TITLE/HAЗВАНИЕ РАБОТЫ:	
XXI-KPM-26-2-700-17-ExtraNew (trial)	
RAWING NUMBER/HOMEP YEPTEЖA:	

SCALE/ MACWTAB: 1:1 4692-MLD3-1 (type 2)