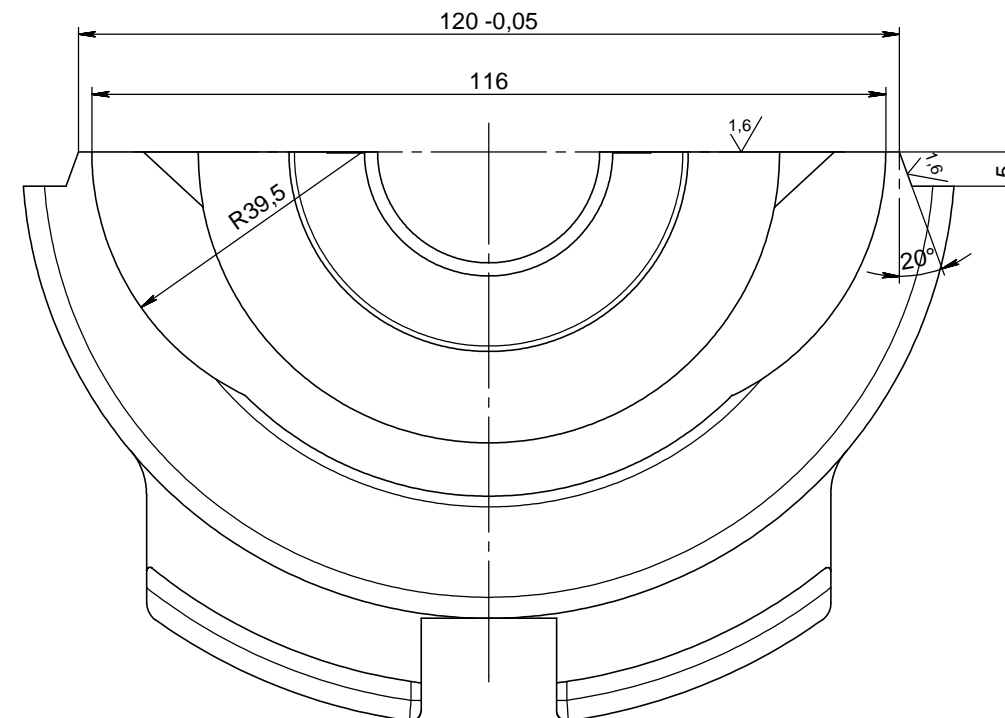
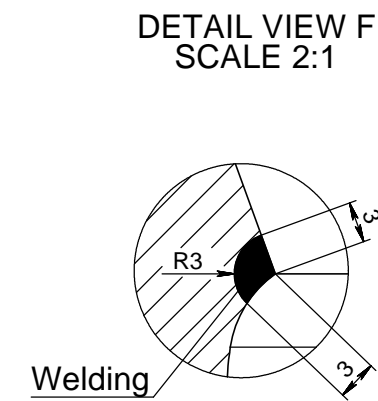


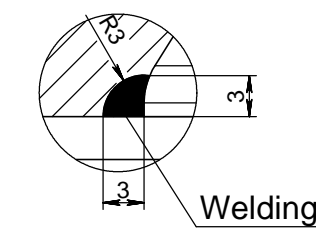
DETAIL A  
(FEMALE HALF)



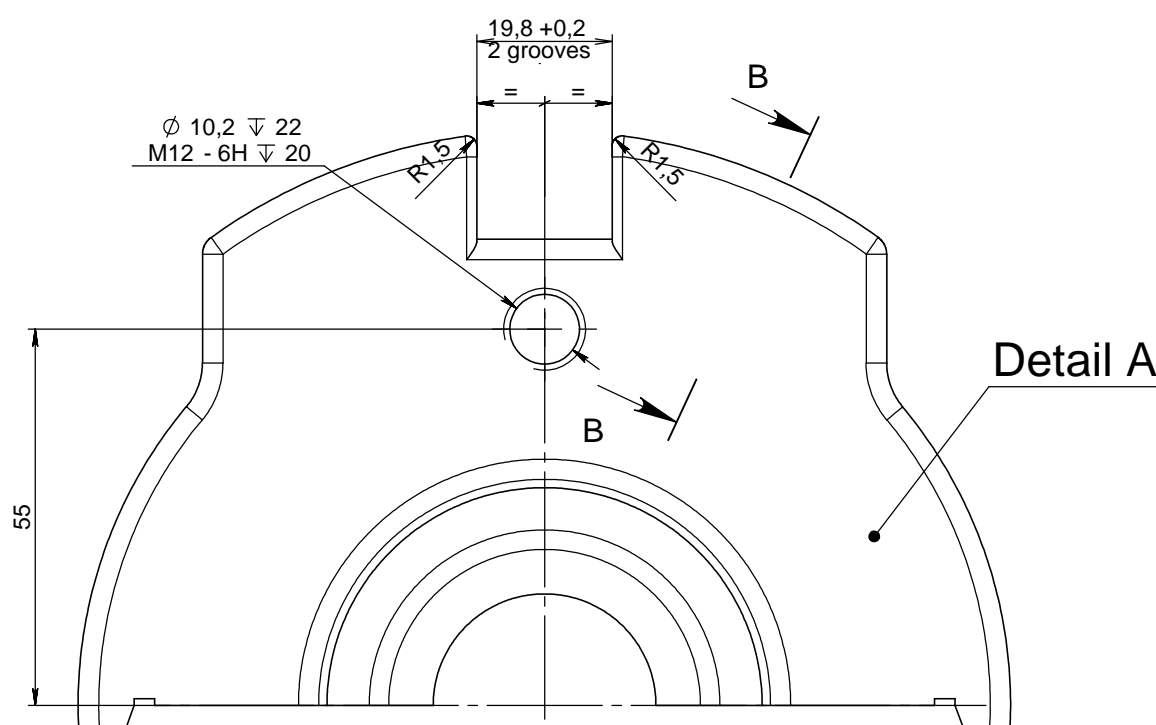
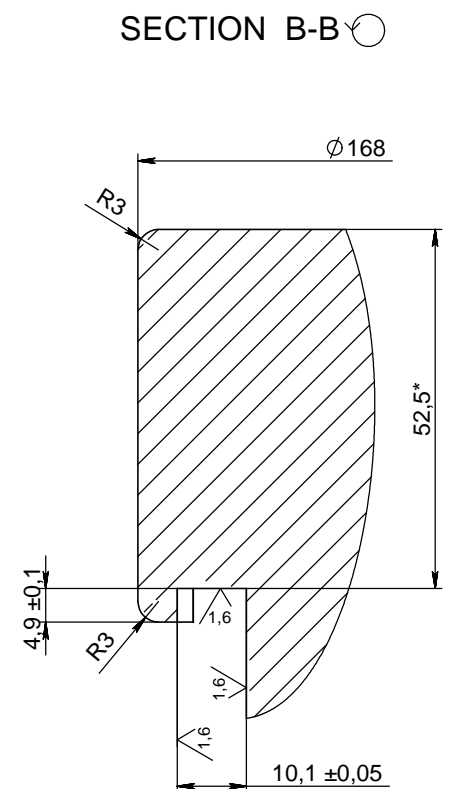
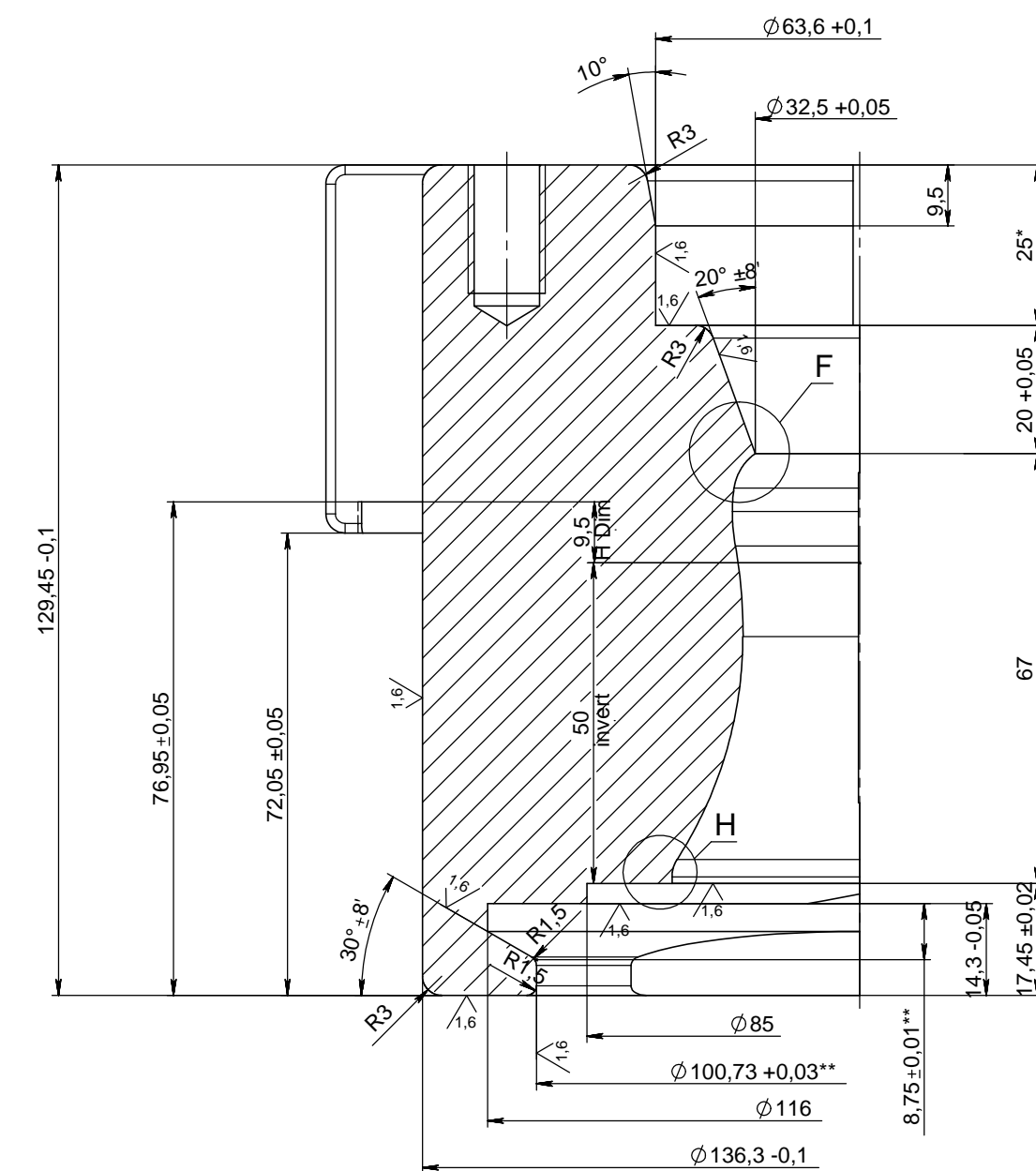
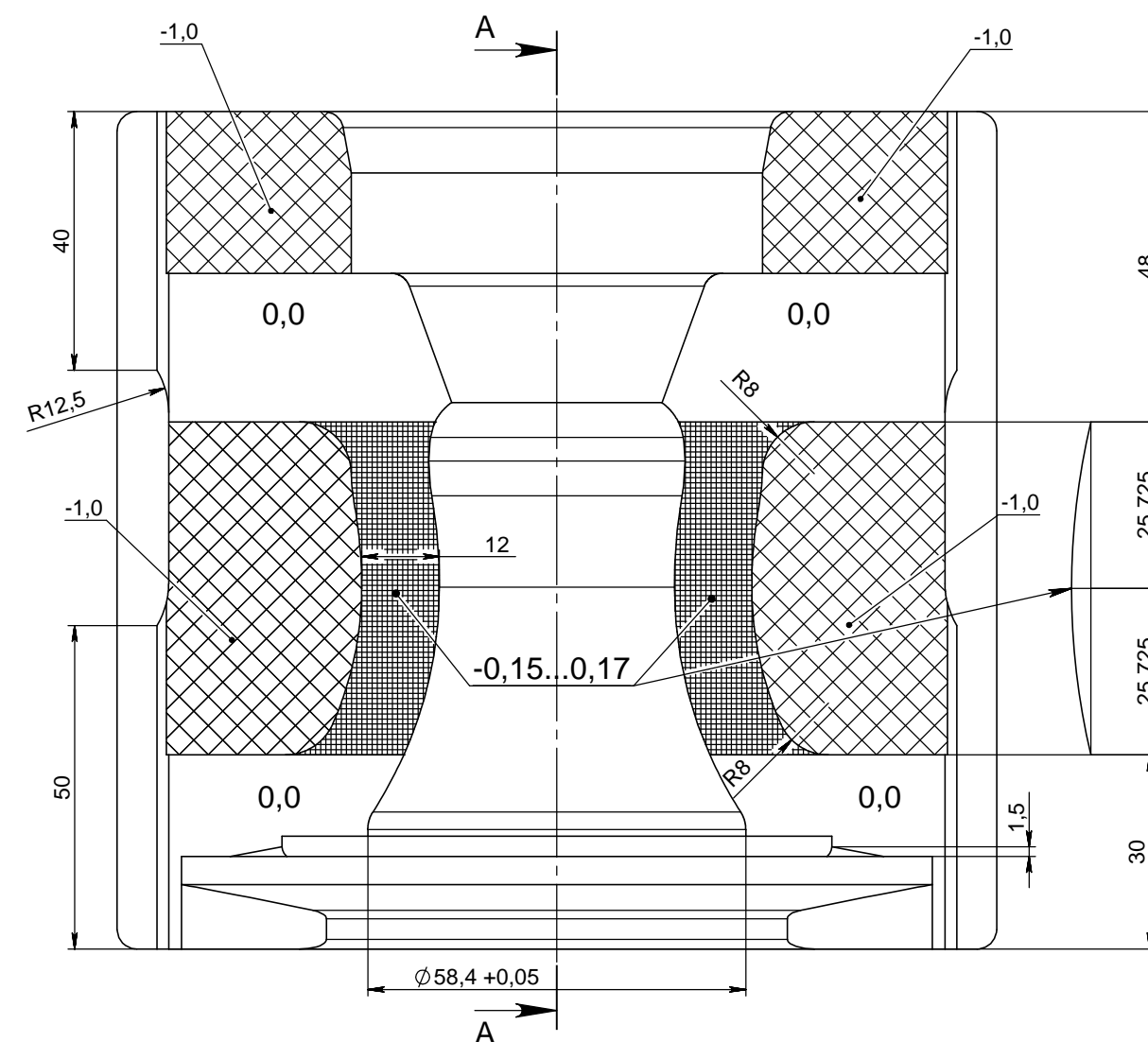
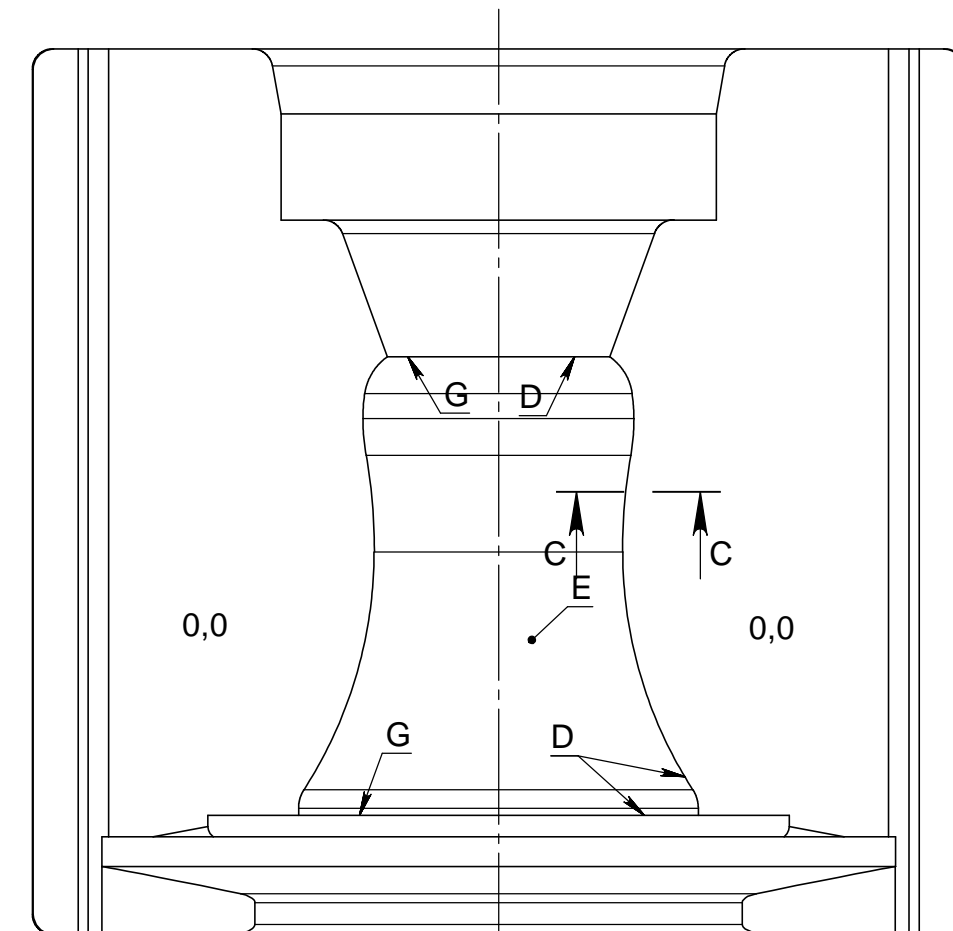
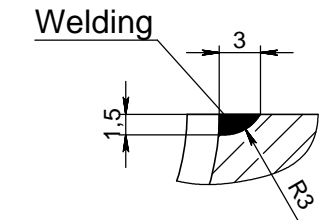
DETAIL B  
(MALE HALF)



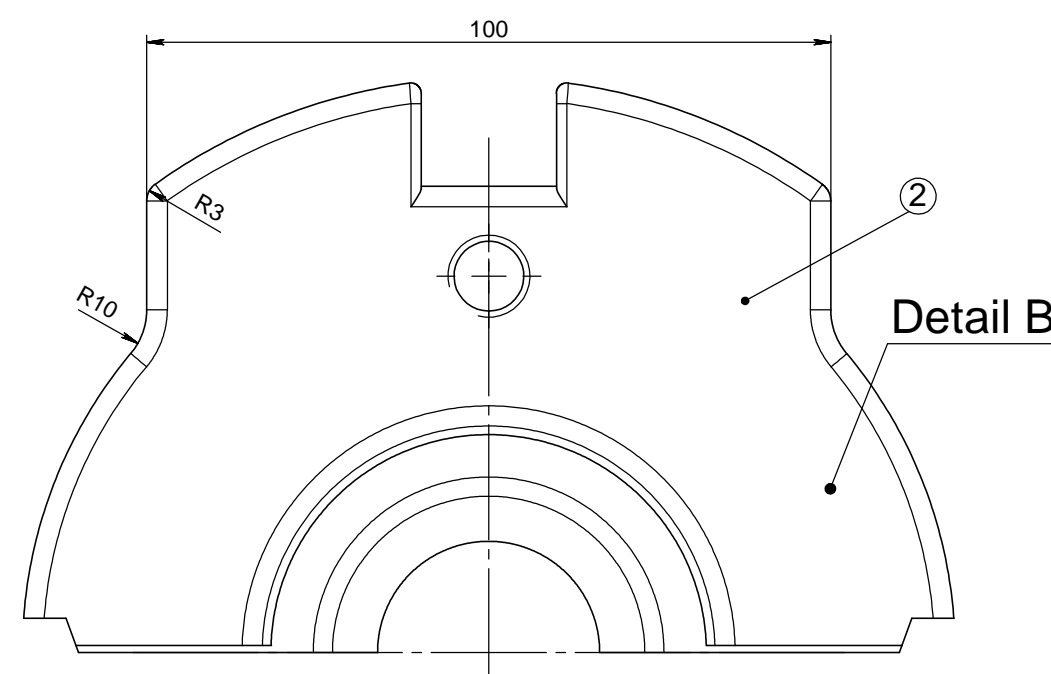
DETAIL VIEW F  
SCALE 2:1



DETAIL VIEW H  
SCALE 2:1



Detail A



Detail B

- Unspecified limit deviations of dimensions H14, h14, +/-IT14/2
- Mark: 19249 / L-4  
Mark ordinal number  
Depth of marking - 0.3mm.
- Details A and B must be marked with same ordinal number, processed and used together
- Edges G must be metallized HRc 32...38
- Forming surface E must be polished Ra 0,16
- Keep sharp edge D
- \* - Reference only dimensions
- \*\* - Must be controlled using complex caliber
- - dimension must be controlled and additionally put on the checklist

ASSEMBLY NUMBER: НОМЕР СБОРКИ:	1	MATERIAL: МАТЕРИАЛ:	Cast iron Чугун	MACHINE: МАШИНА:	Emhart-PB-DG-5_1/2"	JOB TITLE/НАЗВАНИЕ РАБОТЫ:	CX-60-Lamp	SCALE: МАСШТАБ:	1:1
INVERT CENTRE: ИНВЕРТ:	50	WELDING: НАПЛАВКА:		DATE:	03.06.20	DRAWING NUMBER/НОМЕР ЧЕРТЕЖА:	19249-BLK1-2		
'H' DIMENSION: РАЗМЕР 'H': (РАССТОЯНИЕ ОТ ОСИ ФОРМЫ ДО ВЕРХНЕЙ ГУБКИ)	9,5	QUANTITY: КОЛИЧЕСТВО:	all edges по всем кромкам						