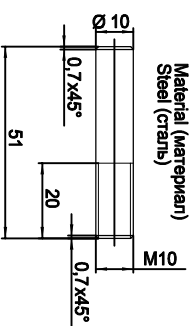
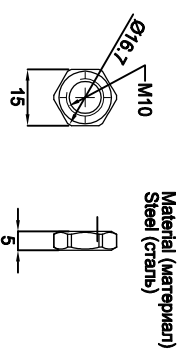


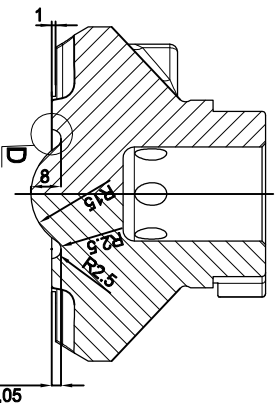
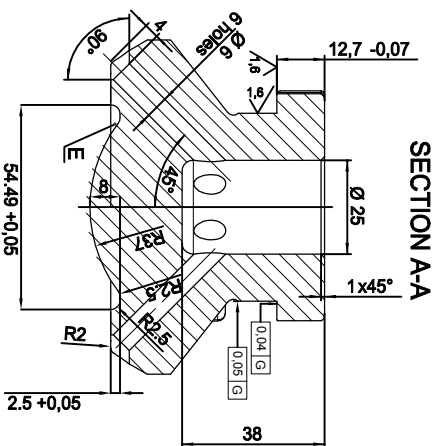
DETAIL A



DETAIL B



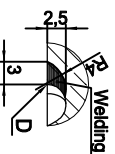
SECTION B-B



DETAIL C



DETAIL VIEW D  
SCALE 2 : 1



1. Unspecified limit deviations of dimensions H12, h12, ±IT12/22
2. Mark: SYAVAK 500
3. Depth of marking - 0.3mm.
4. Mark ordinal number
5. Surface E must be polished Ra 0,16
6. Keep sharp edge D
7. Match must be welded 32...38 HRC
8. \* - Reference only dimensions
9. \*\* - Must be controlled using complex caliber

Material:	Cast Iron	Machine:	IS-8B-DG-5 175°-8	ТД "Меркурий"
Welding:	Math (HRC 32...38)	Date	15.08.17	3зтабap
Мат.:	Литц	№ документа	Инженер	Дата
FK-ZV-IS8-5-5-CCBKHT00-04				