



FINISH:	
BLOW NECK	Ø25.2
BLANK NECK	Ø24.8
RING NECK	Ø25
TONG NECK	Ø25.9
BLOW NECK RAD	R1
BLOW HEAD DEPTH	22.3

BLANK MOULD	
WEIGHT HOT GLASS FACTOR	320 g x0.41
GOB CAPACITY	131.2 ml
OVERCAP 48.7%	+64 ml
NR NOL — PL VOL	—9.2 ml
13.2 4	
CALC. BLK+BA DISPL.	186 ml
'L' RATIO	
CAP. TO SETTLE LINE	ml
S.L.HT. FROM NR LINE	mm
INVERT	85 mm
"H" DIM.	117.5 mm
HOLDER SIZE	#23

BLOW MOULD	
WEIGHT COLD CLASS FACTOR	320 g x0.4
CAP. TO O'FLOW	118 ml +515 ml
SHRINKAGE (1.5%)	643 ml x1.014
DISPL. OF SEATED FIN. ABOVE MOULD	652 ml -12.2 ml
MLD + BP DISPL.	639.8 ml
INVERT	85 mm
"H" DIM.	57.2 mm
HOLDER SIZE	#53

KALINA 500		
WEIGHT	320±10g	
BRIMFUL CAPACITY	515±10ml	
FILL POINT CAPACITY	500±10ml	
FINISH TYPE:		
SCALE	MACHINE TYPE:	
1:1	BOTTERO DG 5½"	
DRAW	CHECKED	APPROVED
11/08/2017		