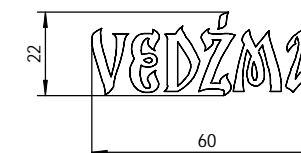
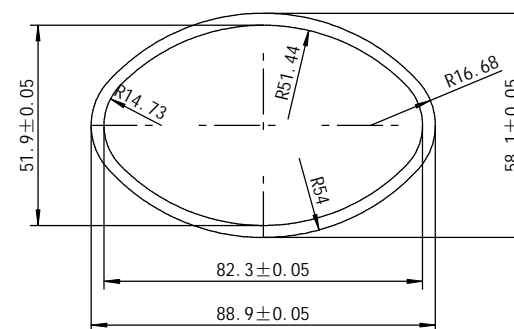
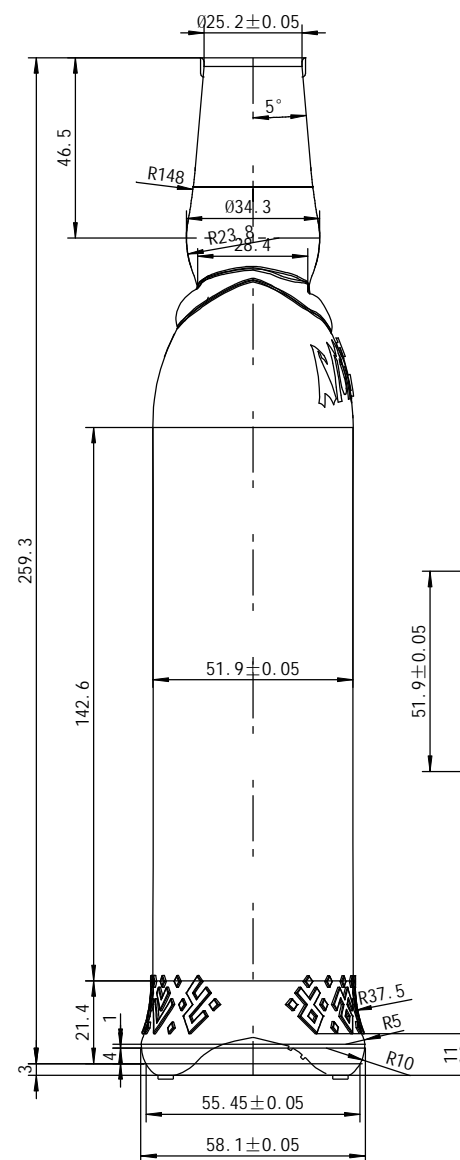
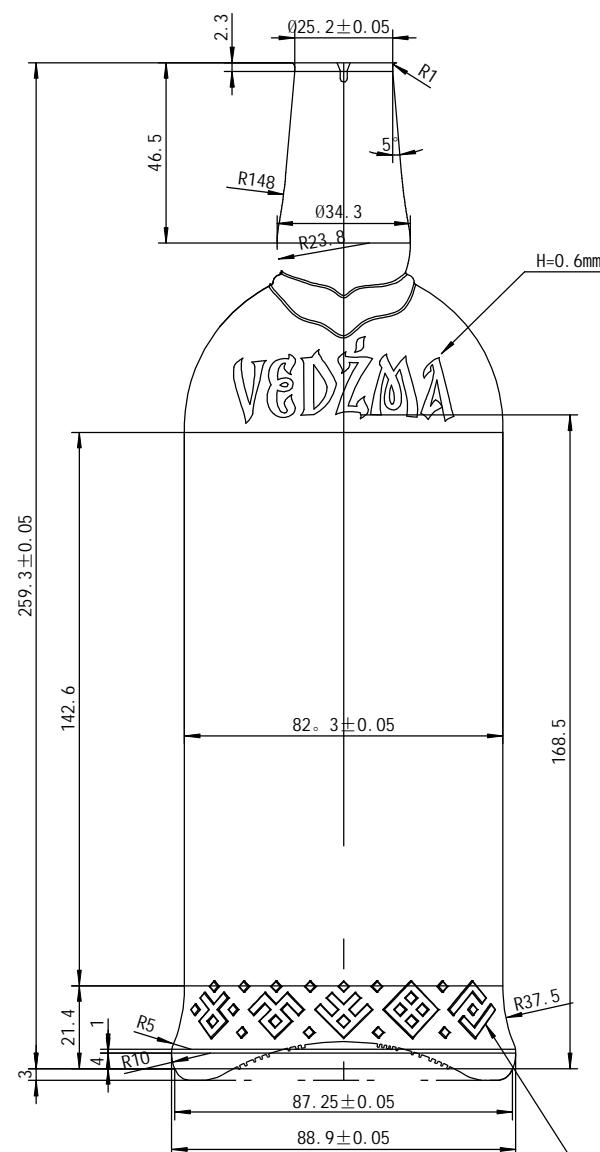


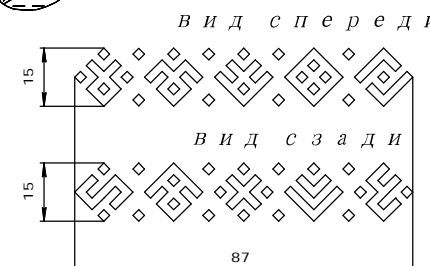
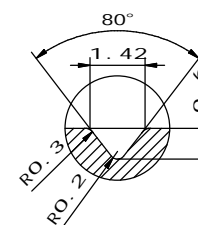
MOULD DATA

COLD GLASS FACTOR	380g x0.4
CAP TO O'FLOW	152+515ml
SHRINKAGE(1.013)%	667x1.013
DISP OF SEATED FIN ABOVE MOULD	675.6ml -10.6ml
MOULD & BP DISP.	665ml

Req'd Blowmould Disp.
665±1.0 ml (Included Bp)

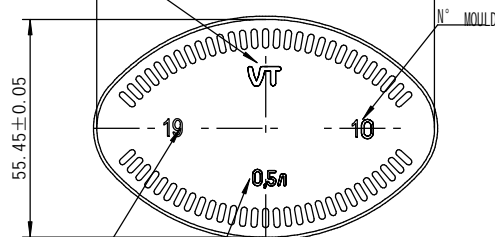


Profil glodalca za gravure
Engraving cutter profile
M10: 1



CAPACITY	515 ± 10ml	WEIGHT	380 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.03.26.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2.1-500		

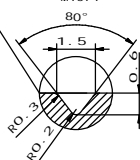
Tvornički znak
Trade mark



Godina proizvodnje
Year of production

Sadržaj
Capacity

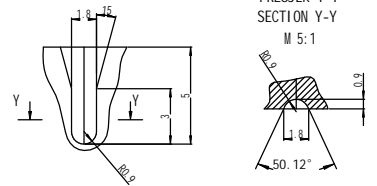
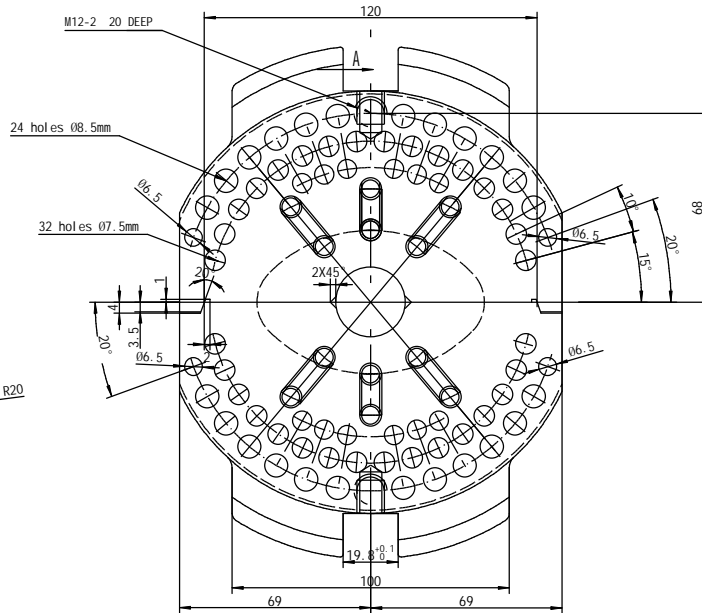
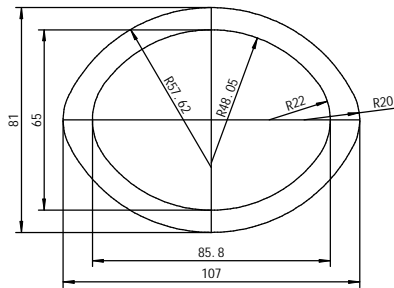
Profil glodalca za gravure
Engraving cutter profile
M10: 1



Ind	changes	Name	Date

MATERIAL:

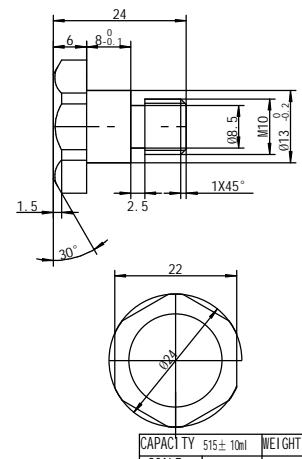
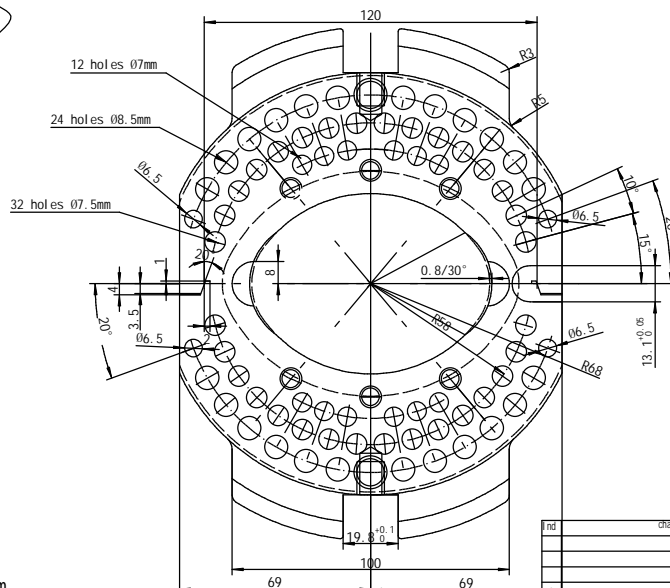
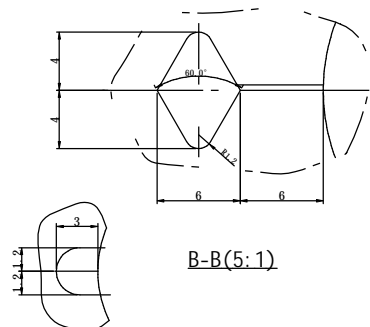
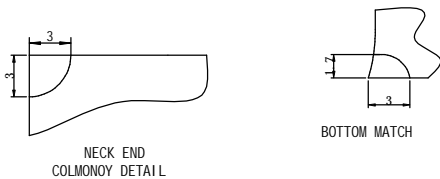
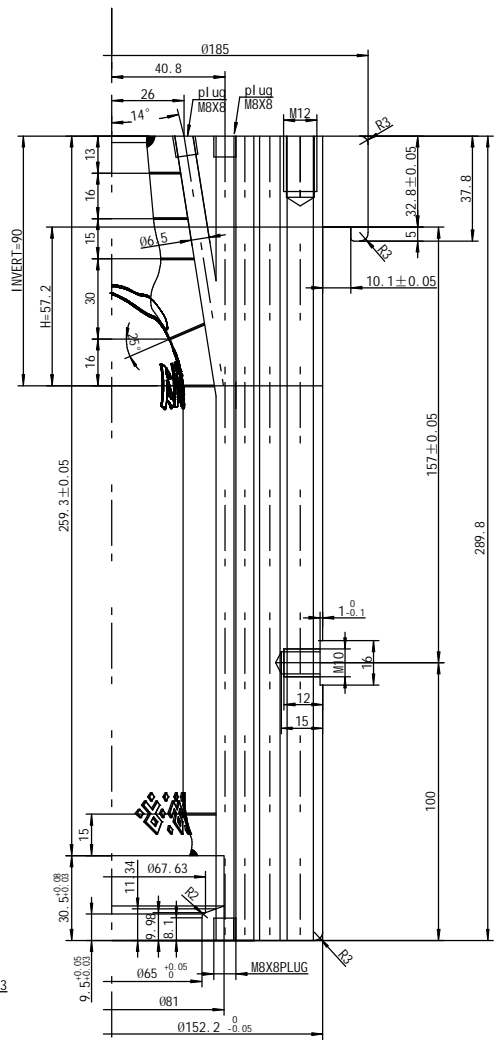
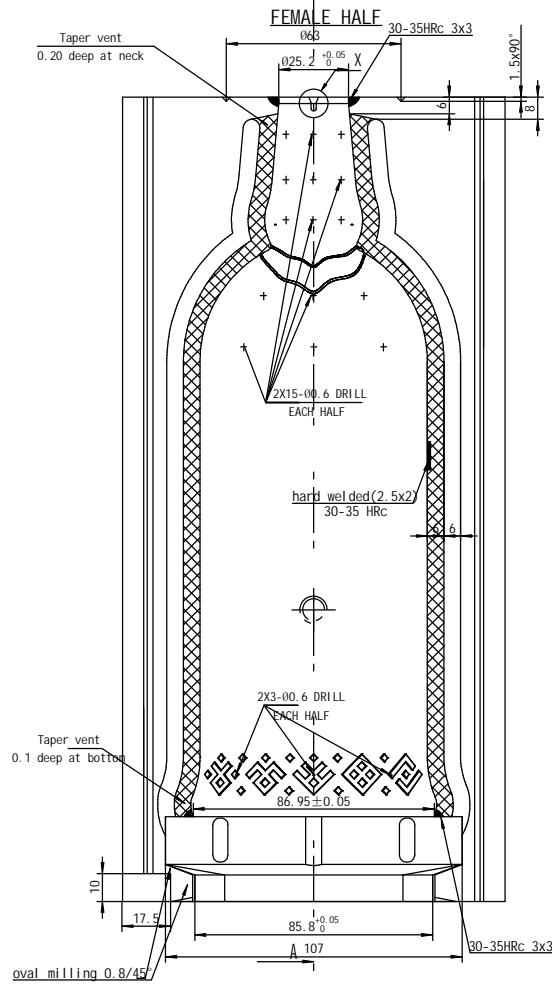
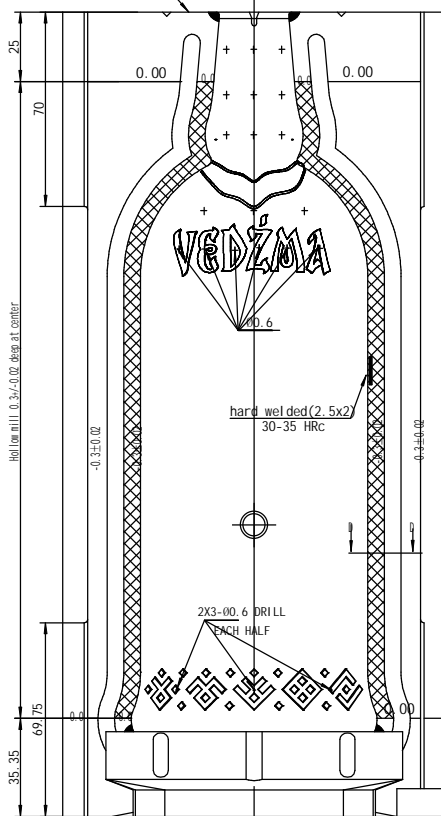
INVERT=90
H=57.2



MARK: VEDZMA-0.5

PAIR NO.1& UP
YEAR DATE

MALE HALF



MOULD SEAMS
COLMONOY DETAIL

B-B(5:1)

UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

CAPACITY	515 ± 10ml	WEIGHT	380 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 03. 26.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2. 1.500-4		

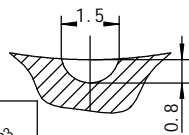
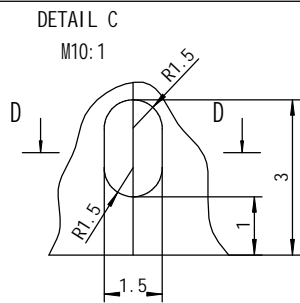
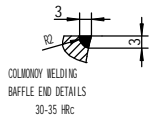
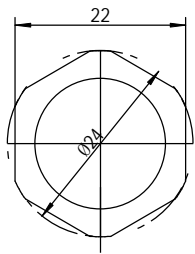
nd	changes	Name	Date
MATERIAL -	CAT IRON-METAL		



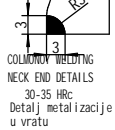
CAPACITY 550 104		WEIGHT 3002 103	
SCALE 1:1		DWG NO	
DRN		DATE	
REVISION DATE 2019.03.26		BY	
APPROVED DATE		BY	
REMARK Dimensions are in mm			
JOB NAME		XXI-B-28.2-1500-4	

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

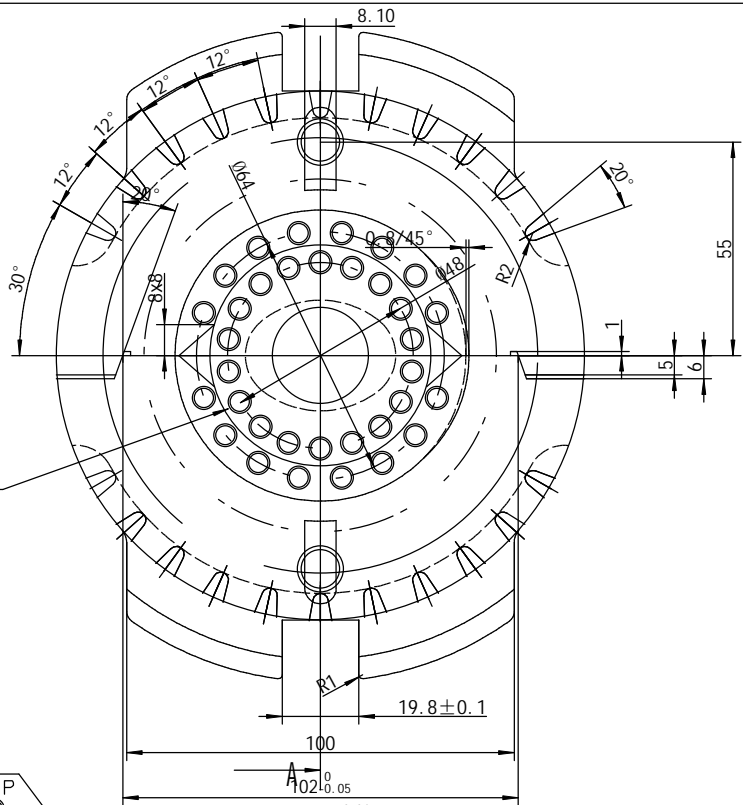
INVERT=90
H=117.5



18 holes Ø5mm
plug with M6x6

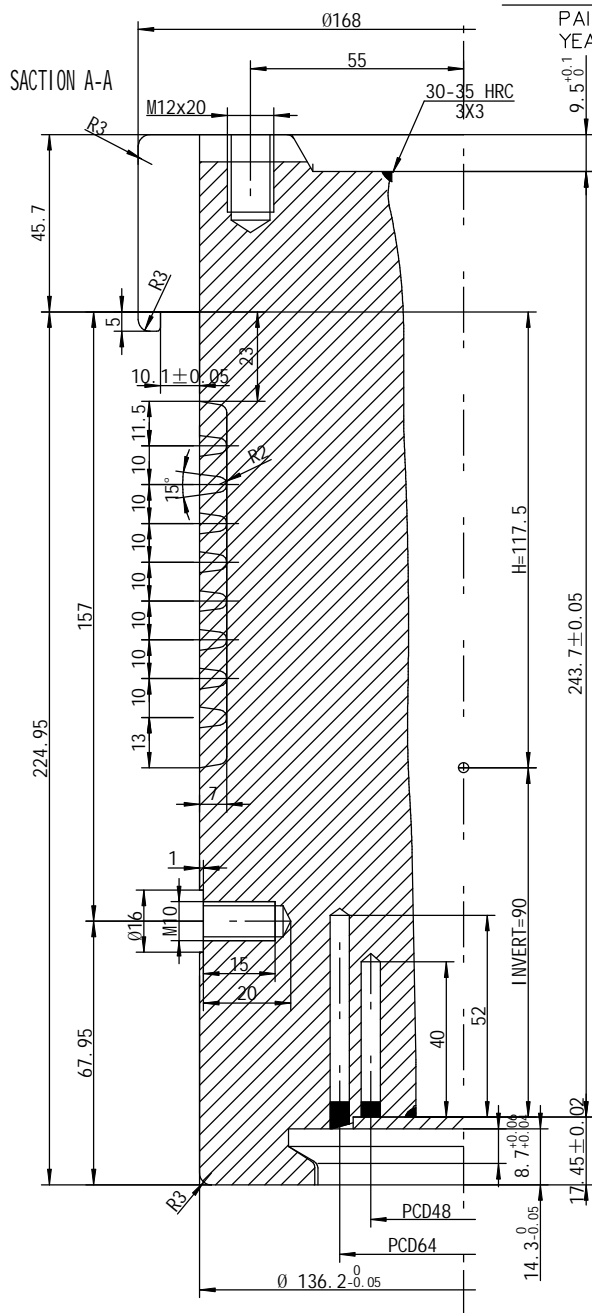


COLMONOV WELDING
NECK END DETAILS
30-35 HRC
Detalj metalizacije
u vratu

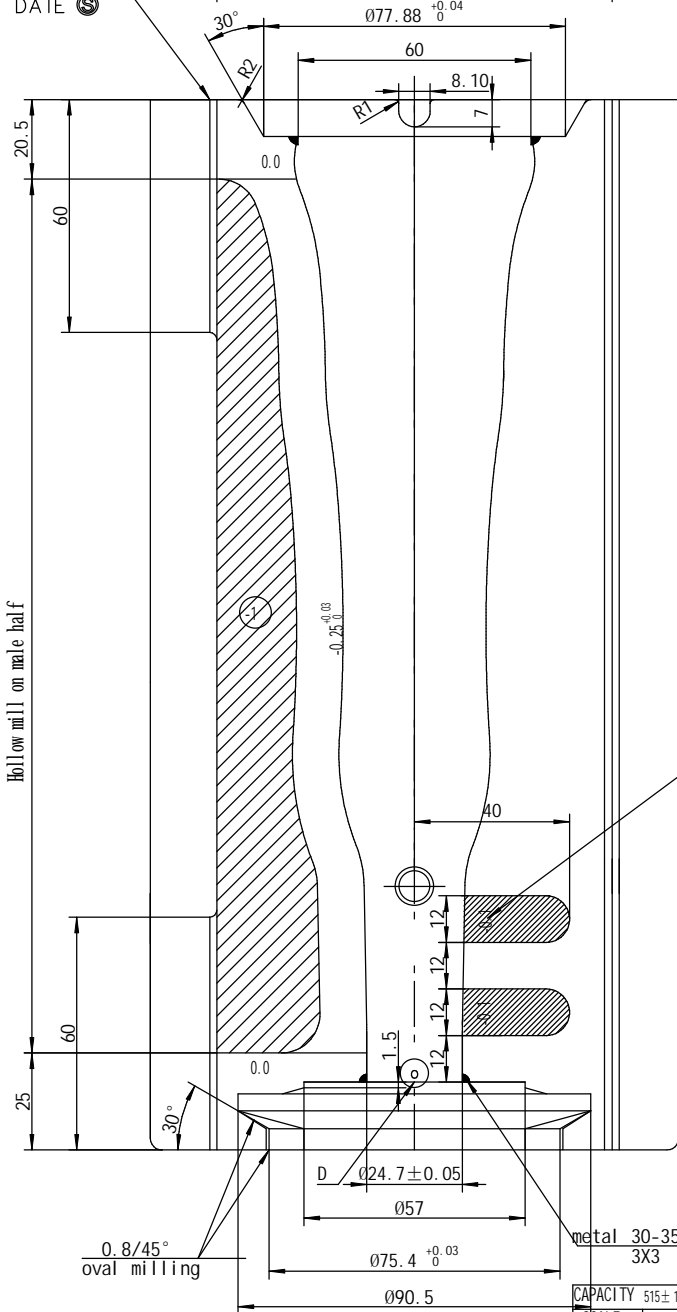


MARK: VEDZMA-0.5

PAIR NO.1& UP
YEAR DATE 



Hollow mill on male half



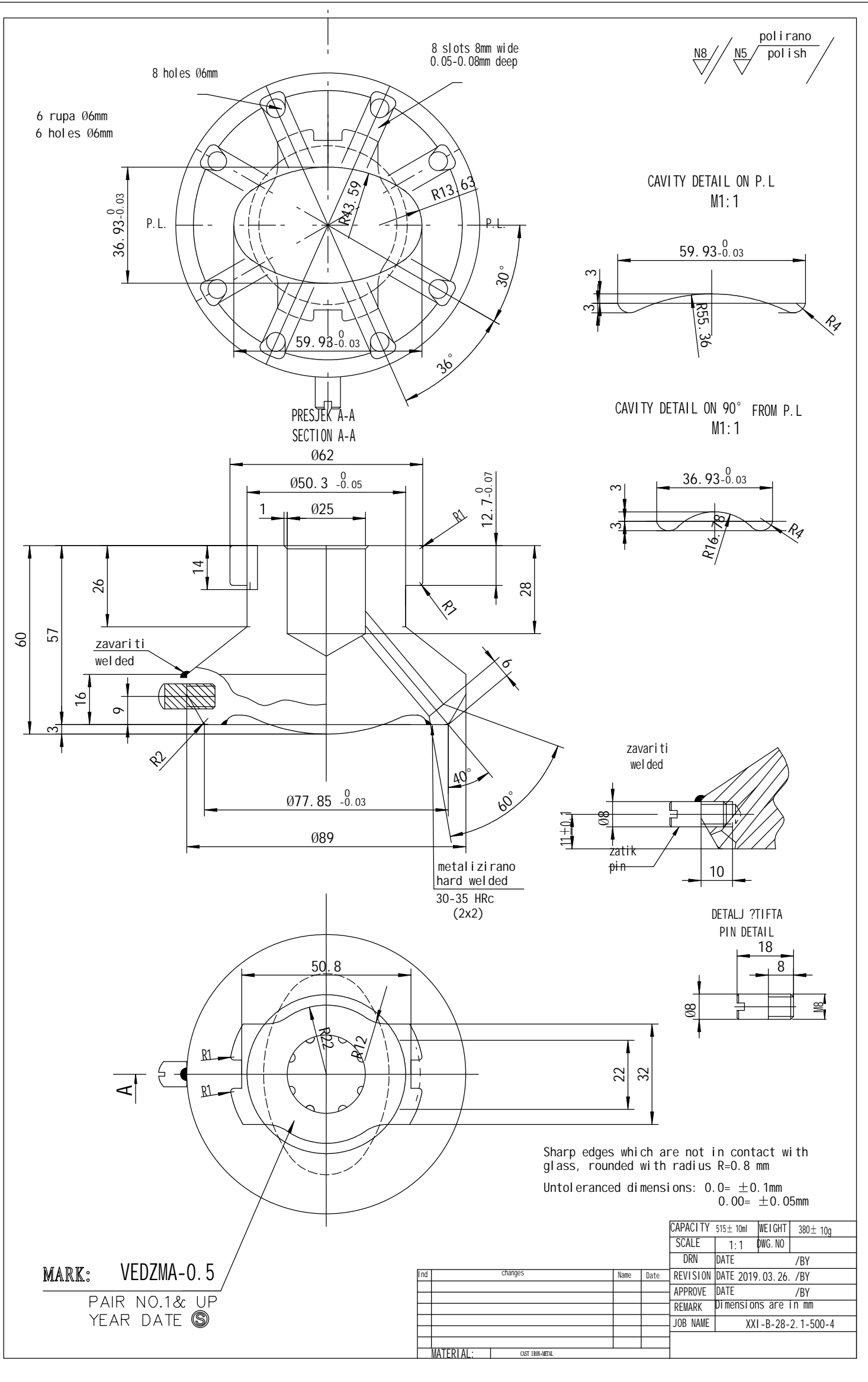
mill on male hair

metal	30-35 HRC
3X3	

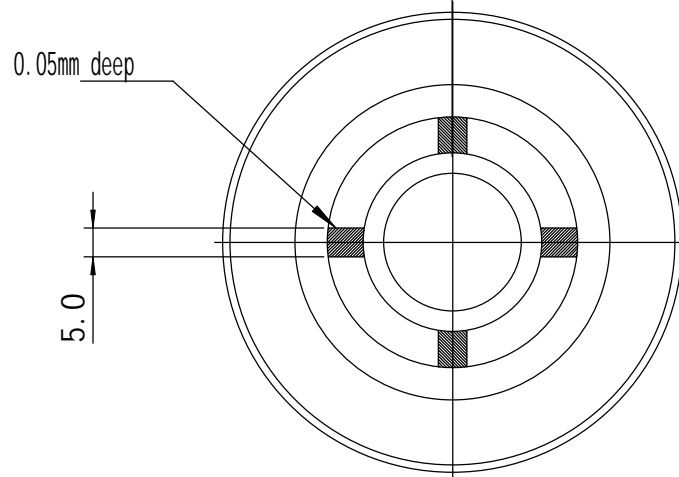
CAPACITY	515 ± 10ml	WEIGHT	380 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.03.26 /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2.1-500-4		

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date
MATERIAL	COST (TRAIL-BAL)		

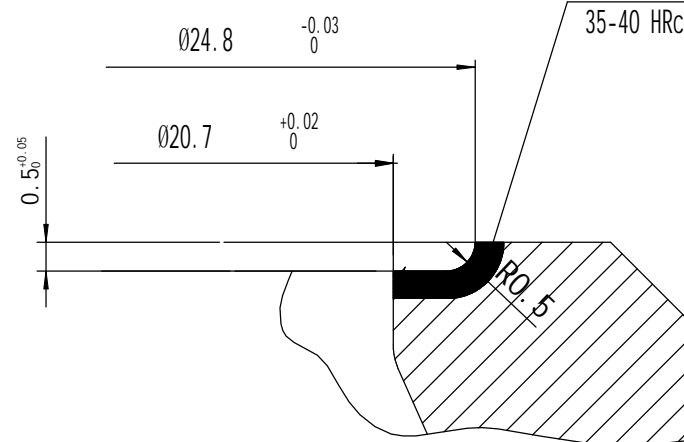


PAIR NO.1& UP
YEAR DATE ©



5.0

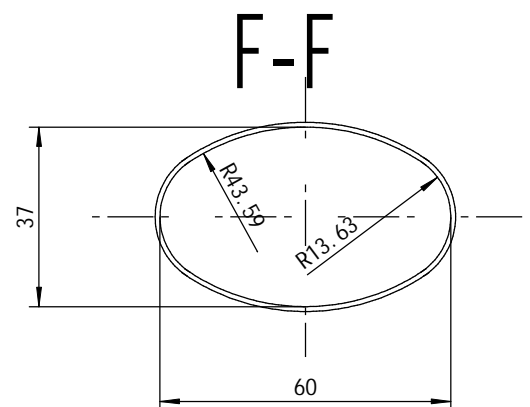
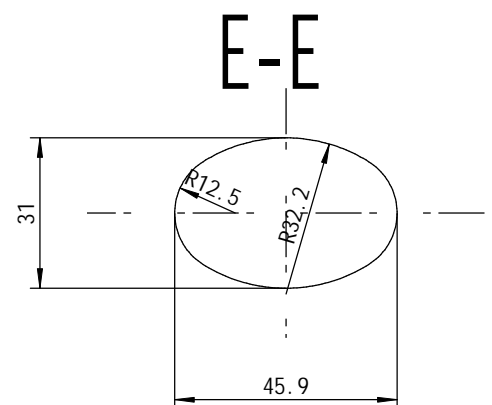
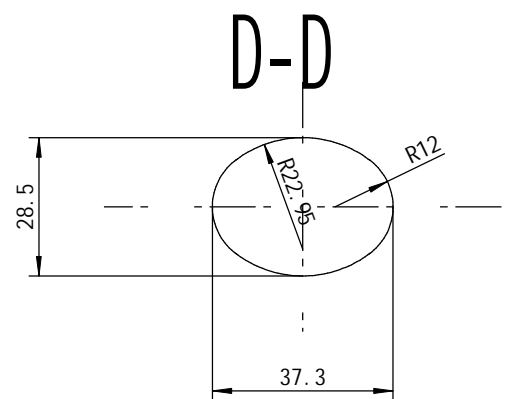
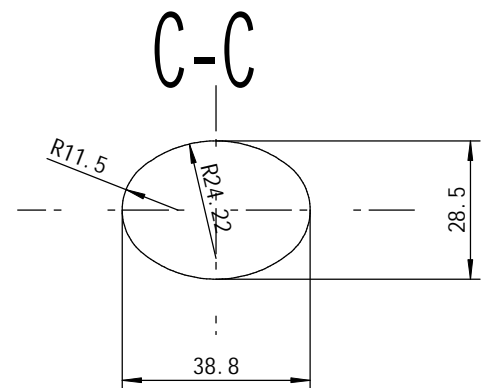
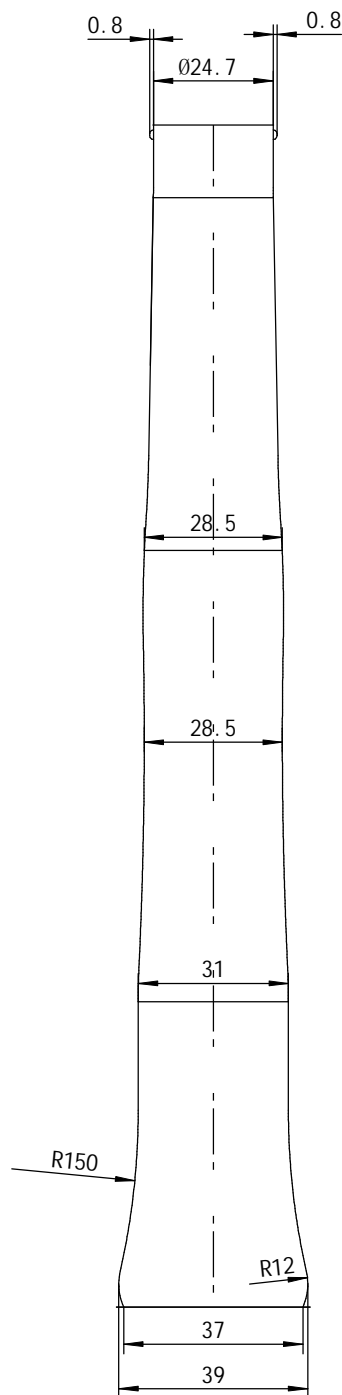
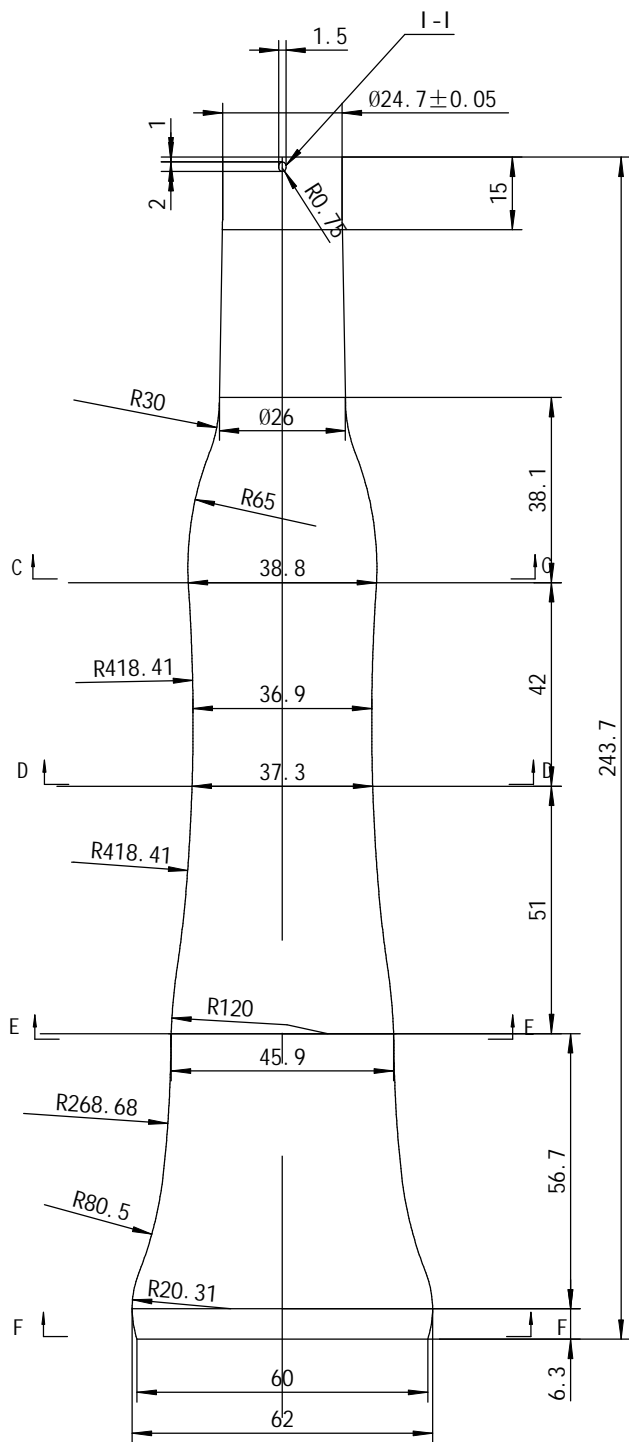
35-40 HRC


$$A(4 \circ 1)$$

ALL DIMENSIONS IN 2 DECIMALS $+0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date
MATERIAL :	CAST IRON+METAL		

CAPACITY	515 ± 10ml	WEIGHT	380 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.03.26. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2.1-500-4		



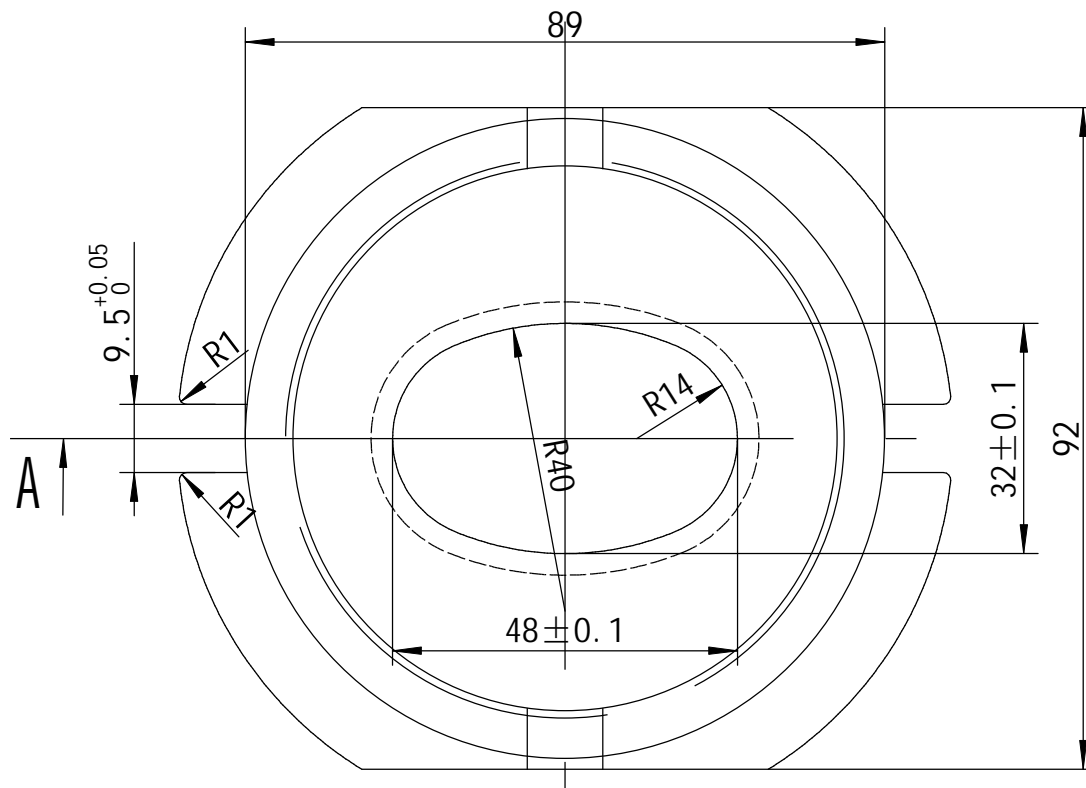
VOLUME BLANK + BAFFLE 216.4 ML ± 1.0 ml
 BLANK 2113.7 ML
 BAFFLE 5.7ML

UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS ± 0.05 mm

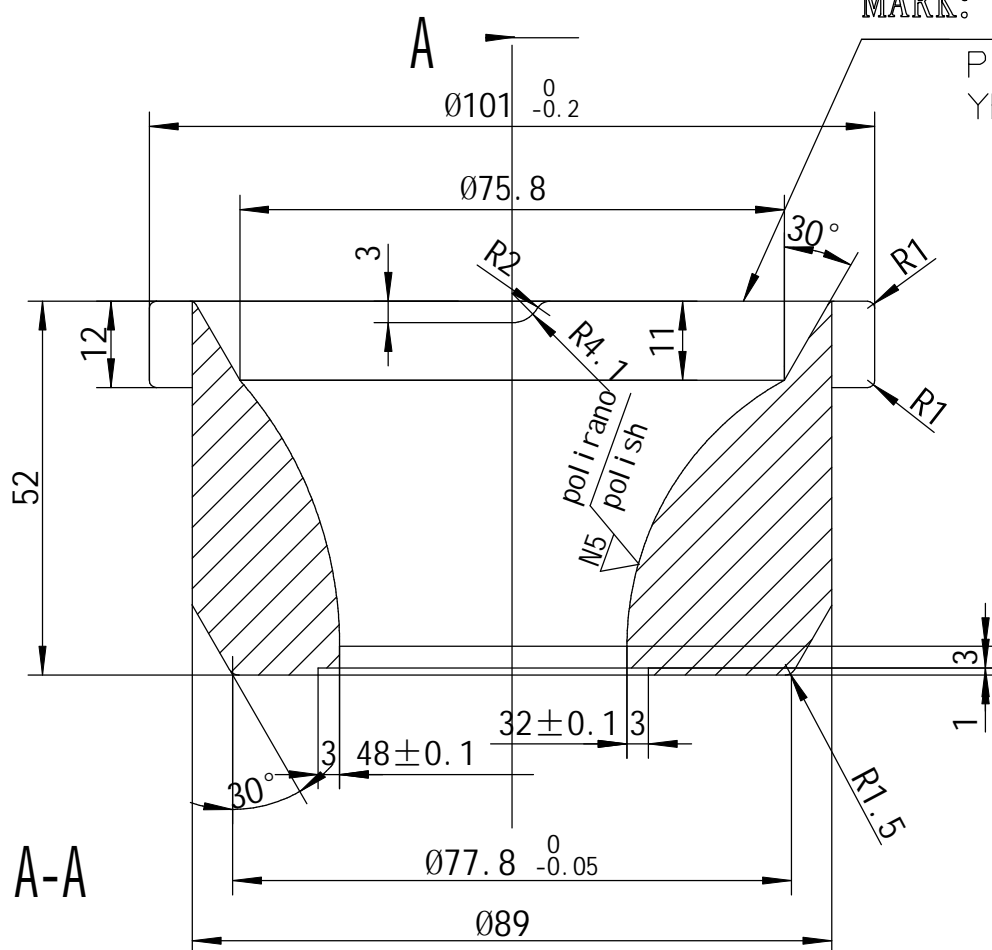
ALL DIMENSIONS IN 1 OR NO DECIMAL ± 0.05 mm

				CAPACITY	515± 10ml	WEIGHT	380± 10g
				SCALE	1: 1	DWG. NO	
				DRN	DATE	/BY	
Ind	changes			Name	Date	REVISION	DATE 2019. 03. 26. /BY
						APPROVE	DATE /BY
						REMARK	Dimensions are in mm
						JOB NAME	XXI-B-28-2.1-500



MARK: VEDZMA-0.5

PAIR NO.1& UP
YEAR DATE ©



UNLESS OTHERWISE SPECIFIED

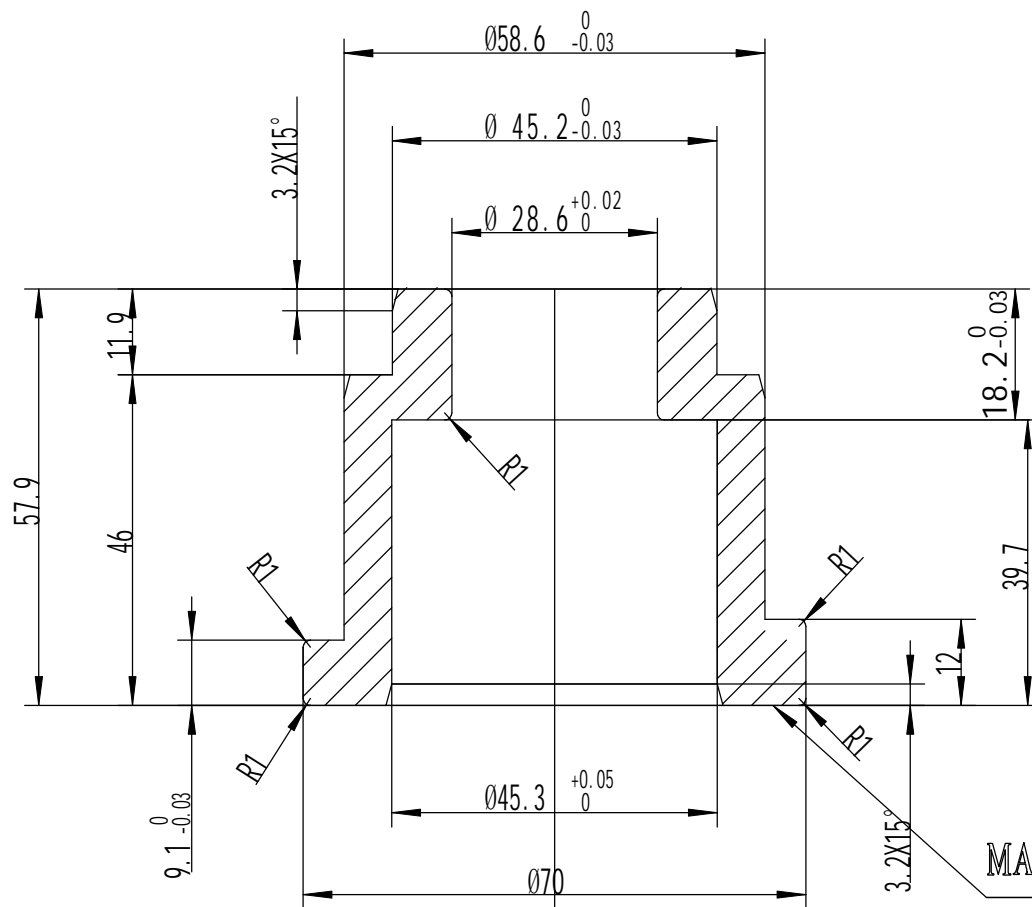
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date

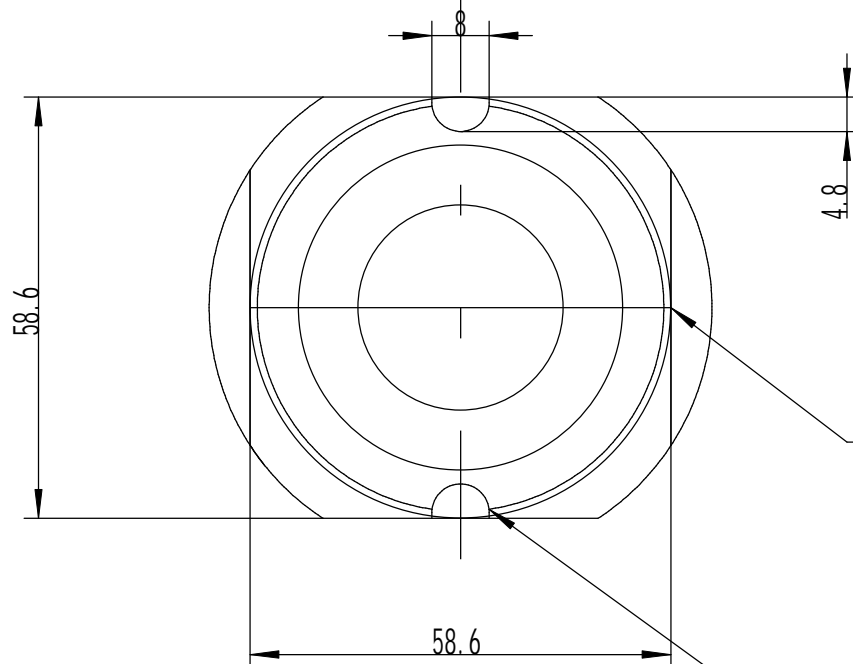
MATERIAL: CAST IRON

CAPACITY	515 ± 10ml	WEIGHT	380 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 03. 26.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2.1-500-4		



MARK: VEDZMA-0.5

PAIR NO.1& UP
YEAR DATE ©



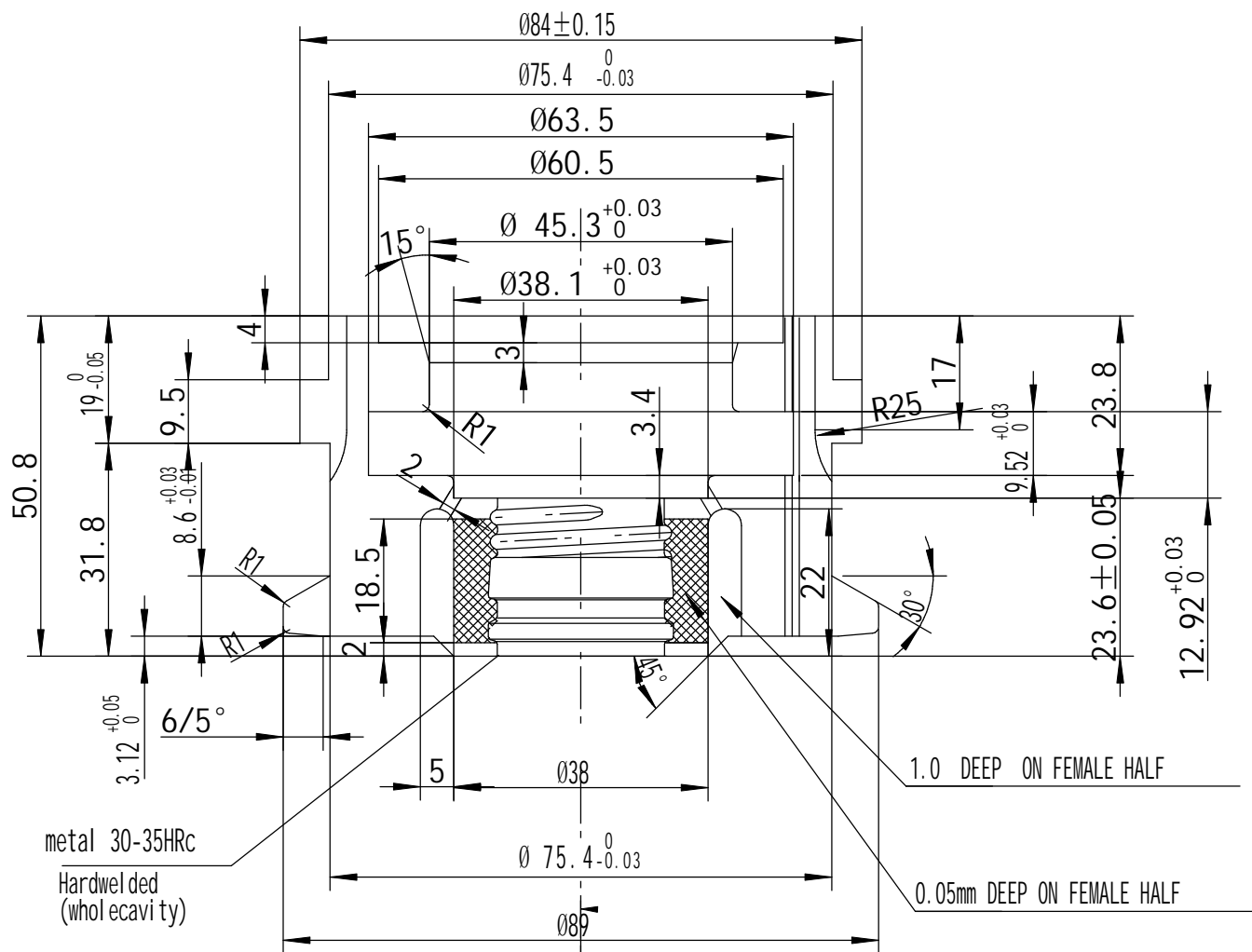
MILL THESE SURFACES
TANGENT TO Ø58.6

MILL 2 SPANNER SLOTS 5
DEEP AS SHOWN

Ind	changes	Name	Date

MATERIAL: CAST IRON

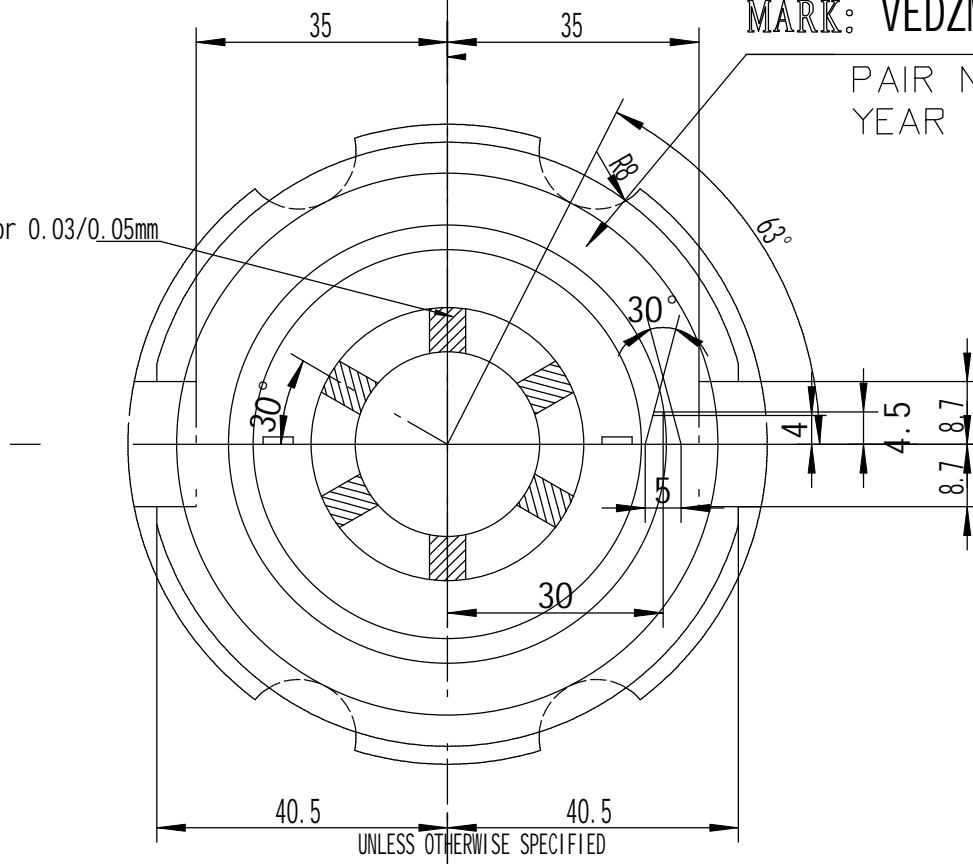
CAPACITY	515 ± 10ml	WEIGHT	380 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 03. 26.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2.1-500-4		



MARK: VEDZMA-0.5

PAIR NO.1 & UP
YEAR DATE

highlighted area for 0.03/0.05mm



ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

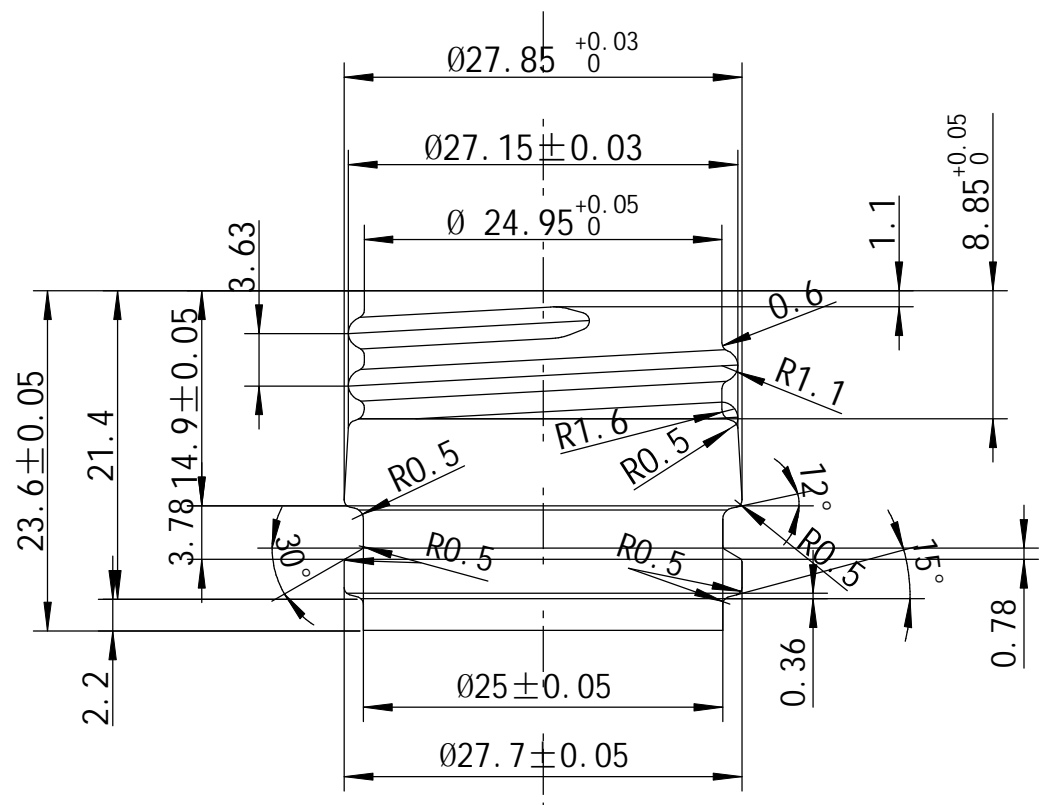
Ind	changes	Name	Date

MATERIAL: Bronze+Col.

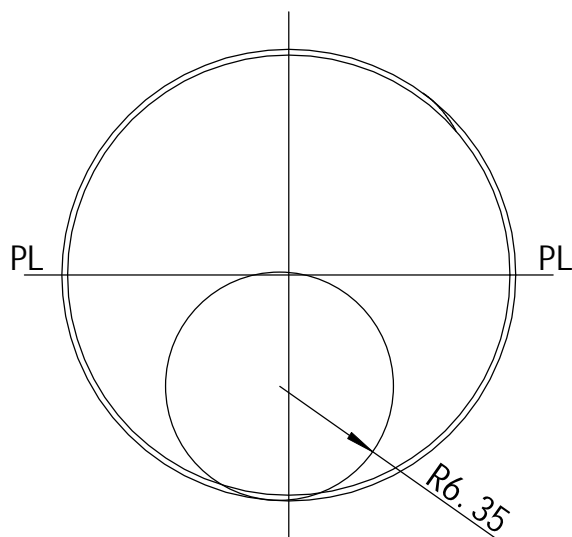
CAPACITY	515 \pm 10ml	WEIGHT	380 \pm 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.03.26.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2.1-500-4		

PICTH: 3.63 MM

CUTTER DIA 12.70 MM.



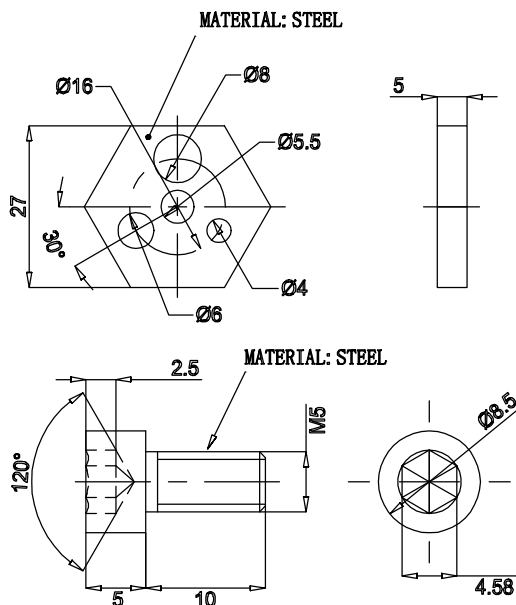
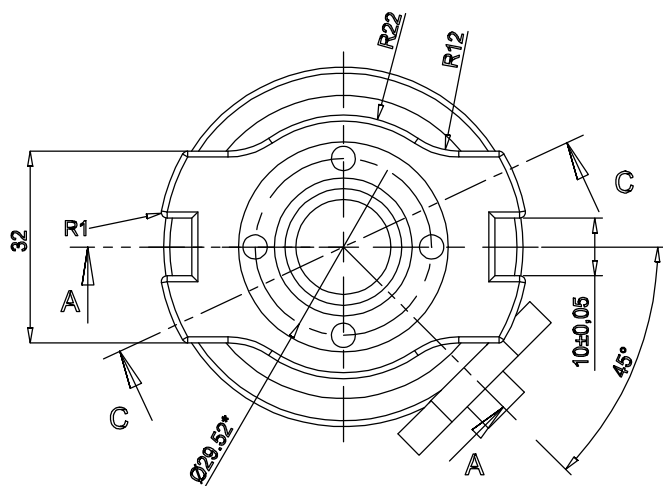
E-E (4:1)



Ind	changes	Name	Date

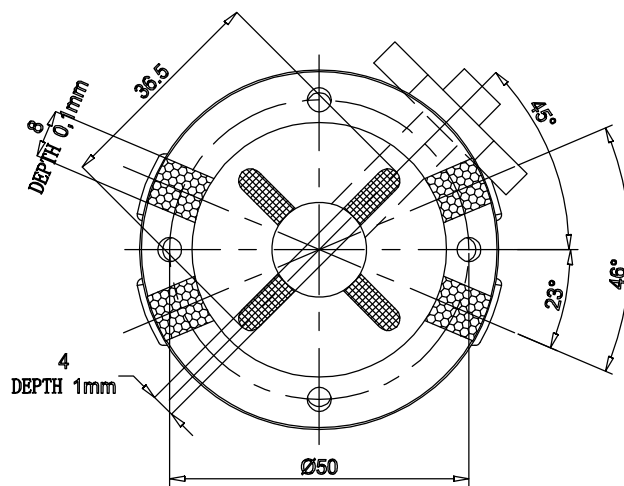
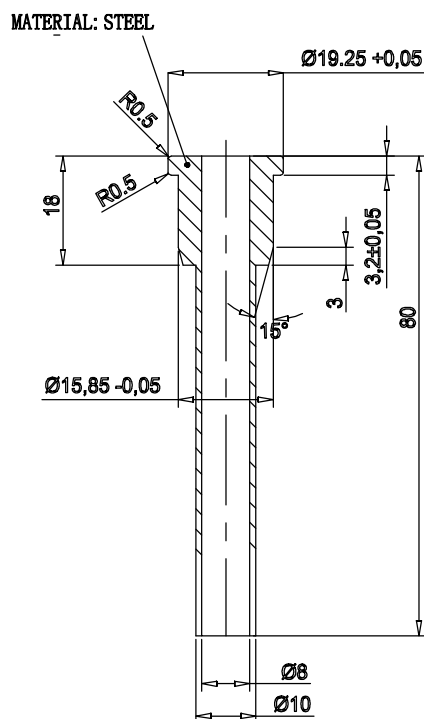
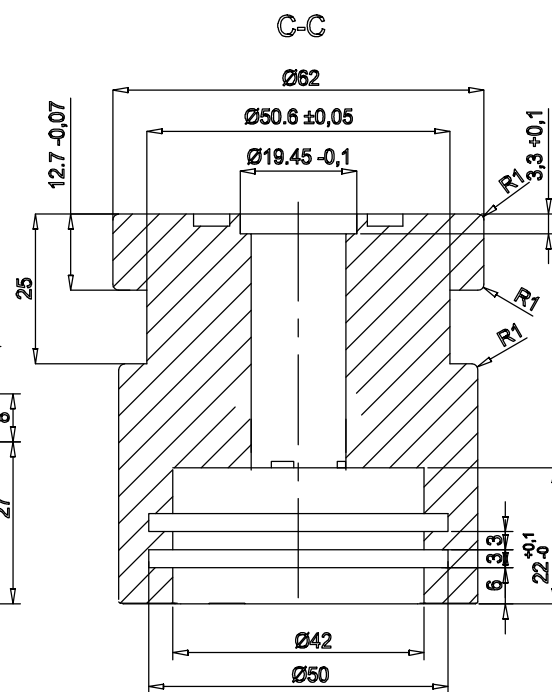
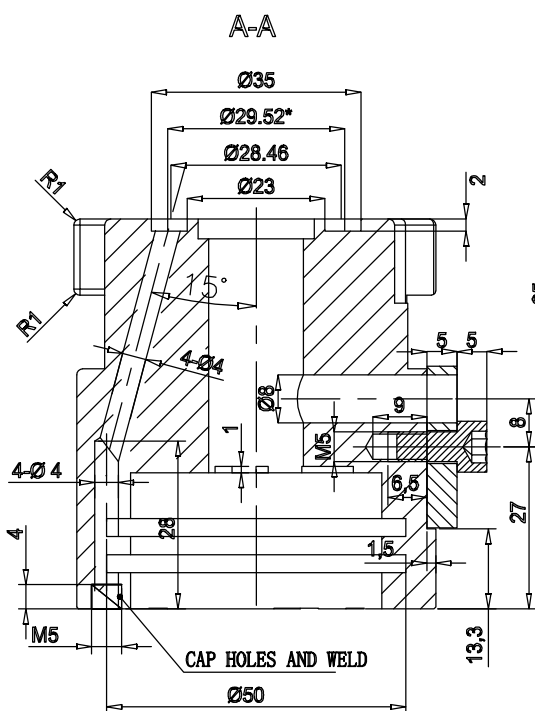
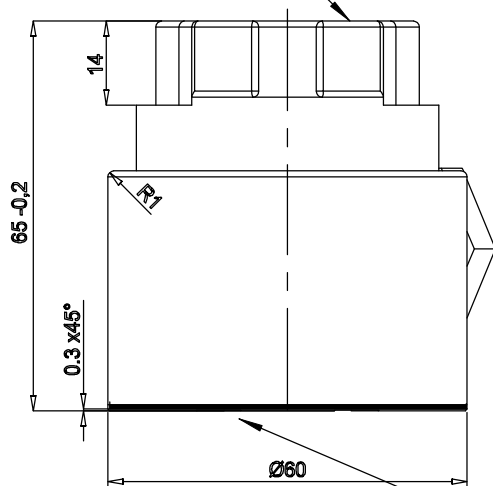
MATERIAL:

CAPACITY	515 ± 10ml	WEIGHT	380 ± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019. 03. 26. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2.1-500-4		



MARK: VEDZMA-0.5

PAIR NO.1& UP
YEAR DATE ©



CAPACITY	515 ± 10ml	WEIGHT	380 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.03.26.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2.1-500-4		

Ind	changes	Name	Date

MATERIAL: CAST IRON-METAL

