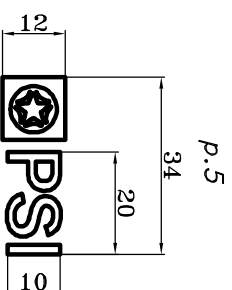
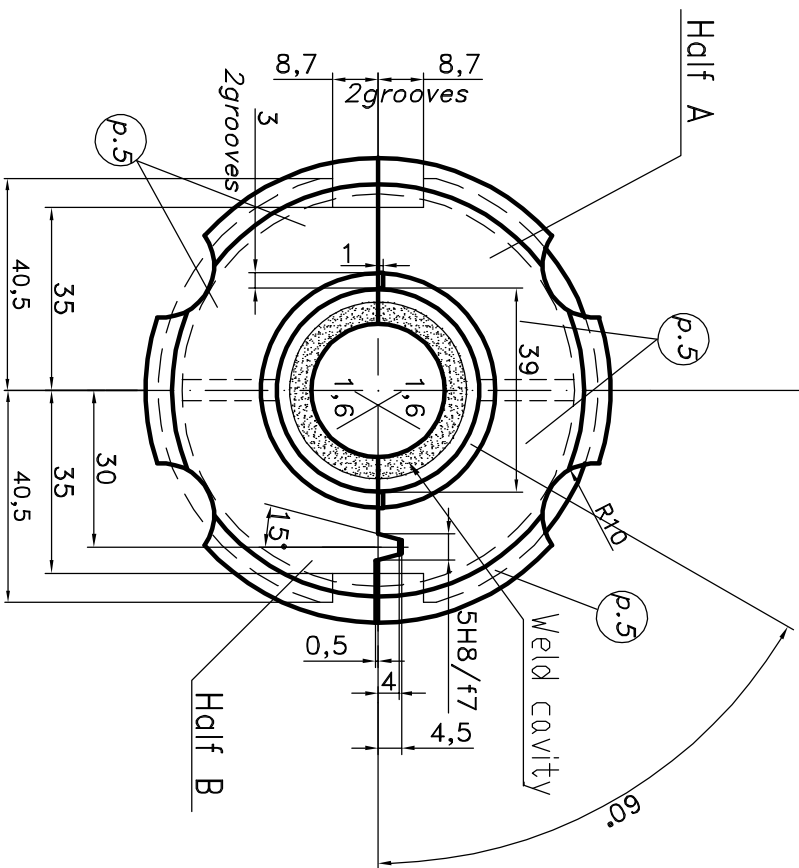


Thread start 90° from parting line
Tread runs out into bead
Cutter diameter 12,7
Pitch 3,63

TOLERANCES UNLESS OTHERWISE STATED : ± 0.05



1. H14,h14,±IT14/2.
 2. Positional tolerance of forming cavity axis T0,1mm. Base - joint plane.
 3. Keep sharp edges N.
 4. Gap in joint of ring must be not more than 0,05mm.
 5. Mark: XXI-B-28-2.1b-500-3
- Mark: 4221
- Mark ordinal number (h=7) & PSI logo.
- Depth of marking -0,2...0,3 mm.

	ASSEMBLY NUMBER/ HOMEP ЧЕРТОК	MATERIAL/ МАТЕРИАЛ	MACHINE/ ENHART МАШИНА	JOB TITLE/HASBAMHE PASOTI XXI-B-28-2.1b-500-3	SCALE/ МАШШТАБ
	INVERT CENTRE/ ИЗБЕРТ.	WELDING/ НАПЛАВКА	DESIGNER/ ДИЗАЙНЕР	DRAWING NUMBER/HOMEP ЧЕРТЕЖ	
	"H" DIMENSION/ ПАЗМЕР "Н"	QUANTITY/ КОЛИЧЕСТВО	DATE/ ДАТА	4221-NR-1	1:1
DATE/ДАТА	REVISIONS/ИЗМЕНЕНИЯ				