



FINISH: III-3-53	
BLOW NECK	ø45.7
BLANK NECK	ø45.3
RING NECK	ø45.5
TONG NECK	ø46.1
BLOW NECK RAD	R1.2
BLOW HEAD, BLOW	12

BLANK MOULD	
WEIGHT HOT GLASS FACTOR	135 g x0.41
GOB CAPACITY	55.35 ml
NR VOL	26 ml
PL VOL	55.4 ml
CALC. BM+BA DISPL.	84.7 ml
INVERT	50 mm
"H" DIM.	28.58 mm
ASSEMBLY NO	

BLOW MOULD	
WEIGHT COLD CLASS FACTOR	135 g x0.4
CAP. TO O'FLOW	54 ml +184 ml
SHRINKAGE (1.00%)	238 ml X1.009
DISPL. OF SEATED FIN. ABOVE MOULD	239.6 ml -22.6 ml
FM + BP DISPL.	217 ml
INVERT	50 mm
"H" DIM.	9.53 mm
ASSEMBLY NO	

III-3-53-160-2			
WEIGHT		135±10g	
BRIMFUL CAPACITY		184±10ml	
FILL POINT CAPACITY		160±10ml	
FINISH TYPE:			
SCALE		MACHINE TYPE:	
1:1		BOTTERO DG 5 <sub>2</sub> "	
DRAW		CHECKED	APPROVED
28/10/2017			