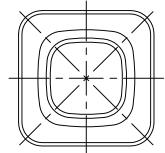


BLANK MO	ULD	
WEIGHT HOT GLASS FACTOR	420 x0.41	g
GOB CAPACITY	172.2	ml
OVERCAP 43.9%	+75.6	ml
NR NOL - PL VOL 12 3.2	-8.8	ml
CALC. BLK+BA DISPL.	239	ml
'L' RATIO		
CAP. TO SETTLE LINE		ml
S.L.HT. FROM NR LINE		mm
INVERT	75	mm
"H" DIM.	117.5	mm
HOLDER SIZE	#23	

BLOW MO	ULD	
WEIGHT COLD CLASS FACTOR	420 x0.4	g
CAP. TO O'FLOW	168 +513	
SHRINKAGE (1.9%)	681 X1.019	ml
DISPL. OF SEATED FIN. ABOVE MOULD	694.2 -10.7	ml ml
MLD + BP DISPL.	683.5	ml
INVERT	75	mm
"H" DIM.	57.15	mm
HOLDER SIZE	# 53	

XXI-ΚΠΜ-26-4-500-10



		WEIGHT
		BRIMFUL CAPACITY
		FILL POINT CAPACITY
TINISH:		FINISH TY
BLOW NECK	ø25.7	
BLANK NECK	ø25.3	SCALE MAC
RING NECK	ø25.5	1:1 B
TONG NECK		DRAW
BLOW NECK RAD	R1	01/04/2020
BLOW HEAD DEPTH	21.5	