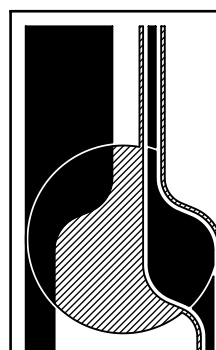


CONTAINER SPECIFICATION DATA					
CAPACITY		GLASS DETAIL		NECK FINISH DETAIL	
BRIM FULL	780	WEIGHT	450,00	TY PE	28-MCA
FILL POINT	750	COLOUR	Amber	SPEC,	Gost
DESIGN DATA					
CONTAINER OVERAL HEIGHT		287	CHAMFER SEAT IN MOULD TOP		1,2
HEIGHT SHRINKAGE FACTOR GLASS		1,0045	MOULD NECK DIAMETER		25,2
HEIGHT CONTRACTION ALLOWANCE		1,29	BLANK NECK DIAMETER		24,9
O/HT. OF GLASS IN EQUIPMENT		288,29	RING NECK DIAMETER		25
FINISH HEIGHT		14,35	SEA TED FINISH HEIGHT		14,41
MOULD EQUIPMENT DATA			EMHART 5 1/2 IS BB DG		
INVERT	100	BLANK HOLDER/ASS No.			23
MOULD HOLDER/ASS No	53	BLANK H-DIM			117,5
MOULD H-DIM	57,15	NECKRING DOVETAIL DIAMETER			89
BOTTOMPLATE DOVETAIL DIAMETER	92	BAFFLE FUNNEL DIAMETER			65,2
BLOWHEAD No.	1	TAKE OUT TONGUE No			1
VOLUME CALCULATIONS					
BLOWMOULD VOLUME CALCULATIONS					
GLASS VOLUME=GLASSWEIGHT /		2,48 DENSITY COLD GLAS			181,452
VOLUME COMPLETE COLD CONTAINER = GLASSVOLUME+BRIMFULL					961,452
VOL HOT CONTAINER = VOLUME COLD CONTAINER x			1,010 SINKAGE&SHRINKAGE		971,066
VOLUME MOULD+BOTTOM = VOLUME HOT CONTAINER -			7,845 SEA TED FINISH		963,221
VOLUME BLOWMOULD CAVITY					954,471
VOLUME BOTTOM CAVITY					8,750
TOLERANCE ON TOTAL DISPLACEMENT					+/- 1
BLOW BLOW BLANKMOULD VOLUME CALCULATION					
		HOT GLASS DENSITY	x OVERCAPACITY %		
PARISON VOLUME = GLASSWEIGHT/		2,45	43,444		263,469
VOL. BLANK+BAFFLE =		VOL. PARISON -		5,072 NECKRING-PLG VOLUME	258,397
VOLUME BLANK CAVITY					252,338
VOLUME BAFFLE CAVITY					6,059
TOLERANCE ON TOTAL DISPLACEMENT					+/- 1,5

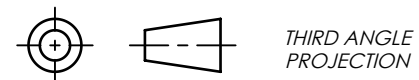
INVERT CENTRE :
'H' DIMENSION :
ASSEMBLY :
SCALE : 1:1



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DO NOT SCALE DRAWING
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED
DIMS: 0,0 ± 0,2 DIMS: 0,00 ± 0,05
REMOVE BURRS & SHARP EDGES IN
ACCORDANCE TO STANDARD PRACTICE



SURFACE FINISH
CAST: ~ ROUGH FINE: ~ POLISH: ~

JOB NAME	X-28MCA-750			Rev A Weight was 480gr	
ITEM	LAYOUT	QUANTITY			
CUSTOMER	ELIVOZO	REF. NO.			
ORDER NO.	20190040	DRAWN BY	JBB	REVISIONS	
MATERIAL		CHECKED BY			
MACHINE	Emhart BB DG 5 1/2	DATE	23/05/2019	DRG No: BIEB830-04 A	