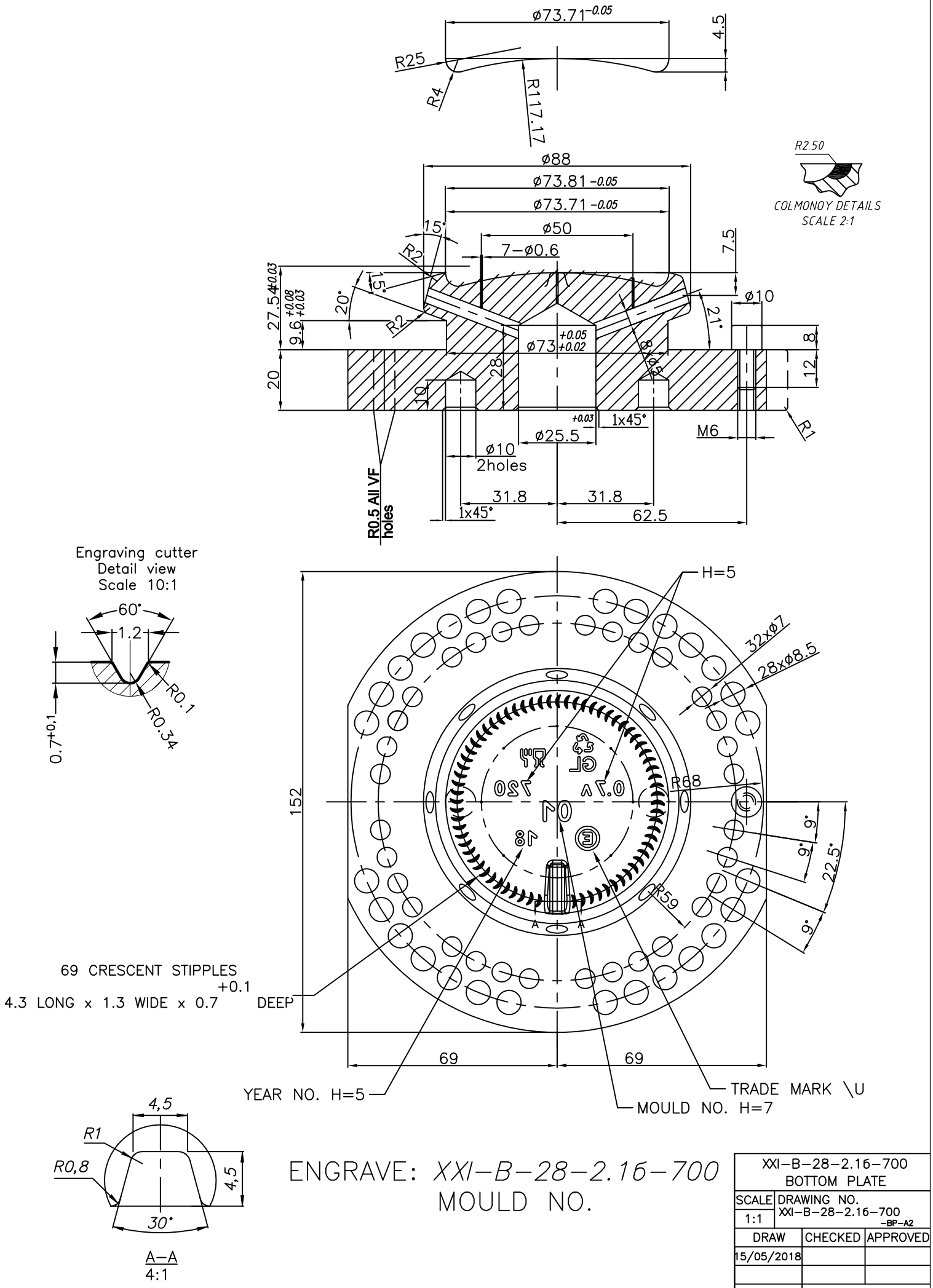
ø73.71 -0.05
4.5
R25
R4
R117.17
R2.50
COLMONOY DETAILS
SCALE 2:1
ø88
ø73.81 -0.05
ø73.71 -0.05
ø50
7-ø0.6
15°
R2
7.5
27.5 +0.03
9.6 +0.08 +0.03
20°
15°
R2
ø10
21°
ø73 +0.05 +0.02
8
12
20
28
10
8
R8
+0.03
1x45°
ø25.5
M6
R1
ø10
2holes
31.8
31.8
1x45°
62.5
R0.5 All VF holes
Engraving cutter
Detail view
Scale 10:1
60°
1.2
R0.1
R0.34
0.7+0.1
H=5
32xø7
28xø8.5
152
R68
9°
9°
22.5°
9°
R59
69 CRESCENT STIPPLES
4.3 LONG x 1.3 WIDE x 0.7 +0.1 DEEP
69
69
YEAR NO. H=5
TRADE MARK \U
MOULD NO. H=7
4,5
R1
R0,8
4,5
30°
A-A
4:1
ENGRAVE: XXI-B-28-2.16-700
MOULD NO.
XXI-B-28-2.16-700
BOTTOM PLATE
SCALE 1:1
DRAWING NO. XXI-B-28-2.16-700 -BP-A2
DRAW 15/05/2018
CHECKED
APPROVED
MATERIAL CAST IRON
QUANTITY