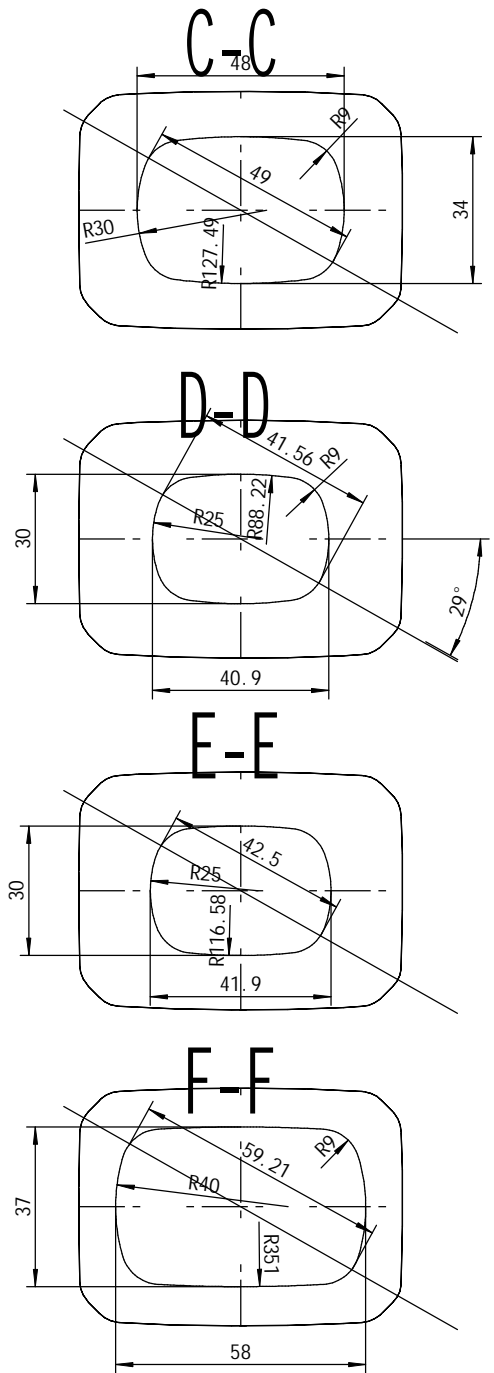
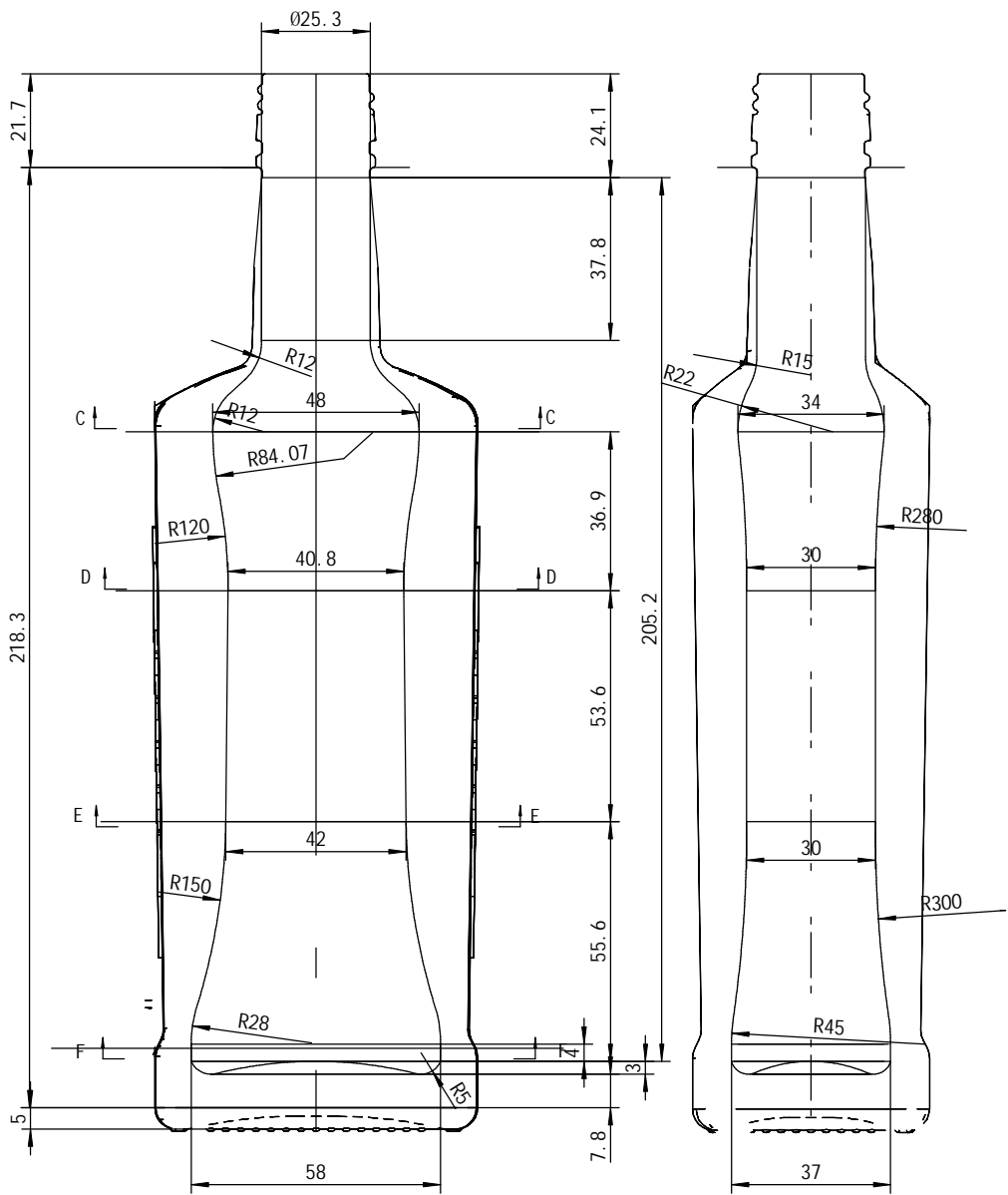


Neck Bore	
MOULD NECK	Ø25.7
BLANK NECK	Ø25.3
RING NECK	Ø25.5

BLANK DATA	
HOT GLASS FACTOR	440g x0.41
GOB CAPACITY	180.4ml
NR+GR-PL VOL.	8.6 ml
BM+BA DI SP.	229 ml
OVERCAP 31.7%	57.2ml
S.L. HT FROM NR LINE	
"L"	0.94



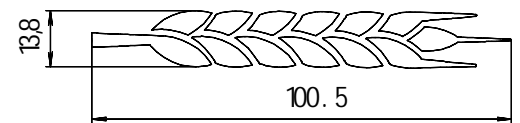
MOULD DATA

COLD GLASS FACTOR	440g x0.4
CAP TO O' FLOW	176+515ml
SHRINKAGE(1.7)%	691x1.017
DISP OF SEATED FIN ABOVE MOULD	703ml -11.6ml
MOULD & BP DISP.	691.4ml

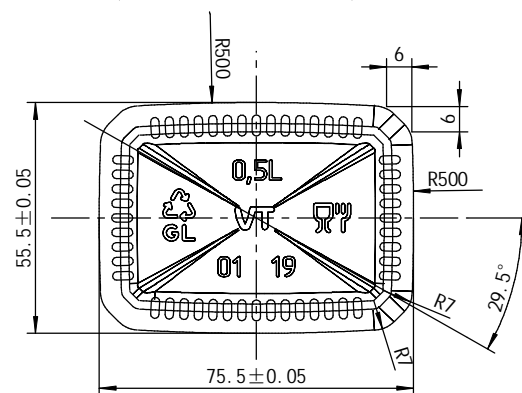
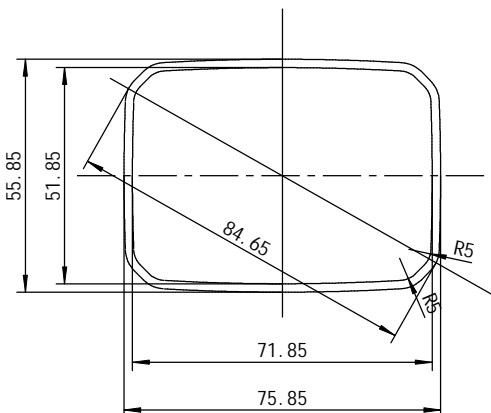
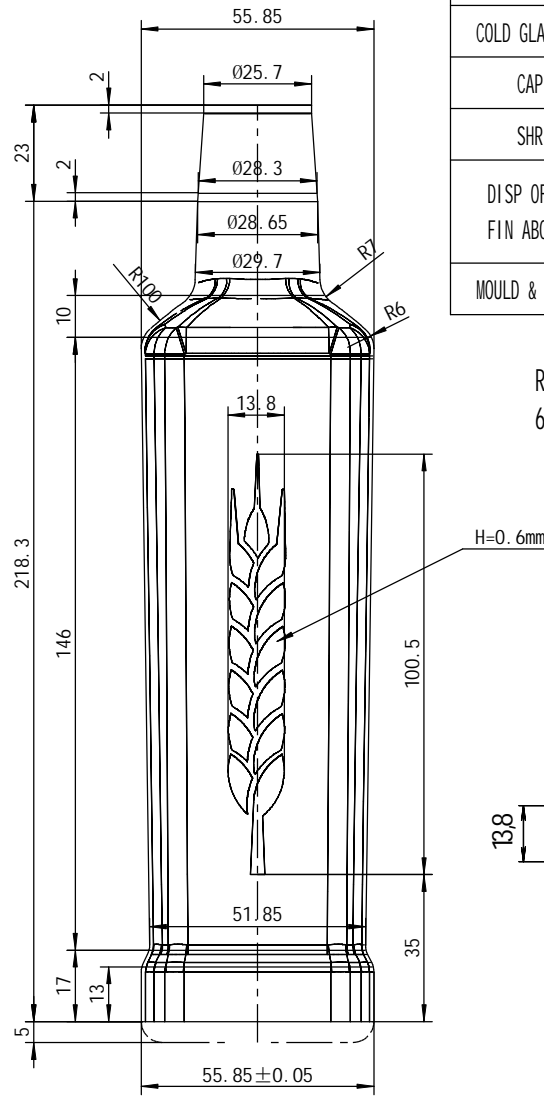
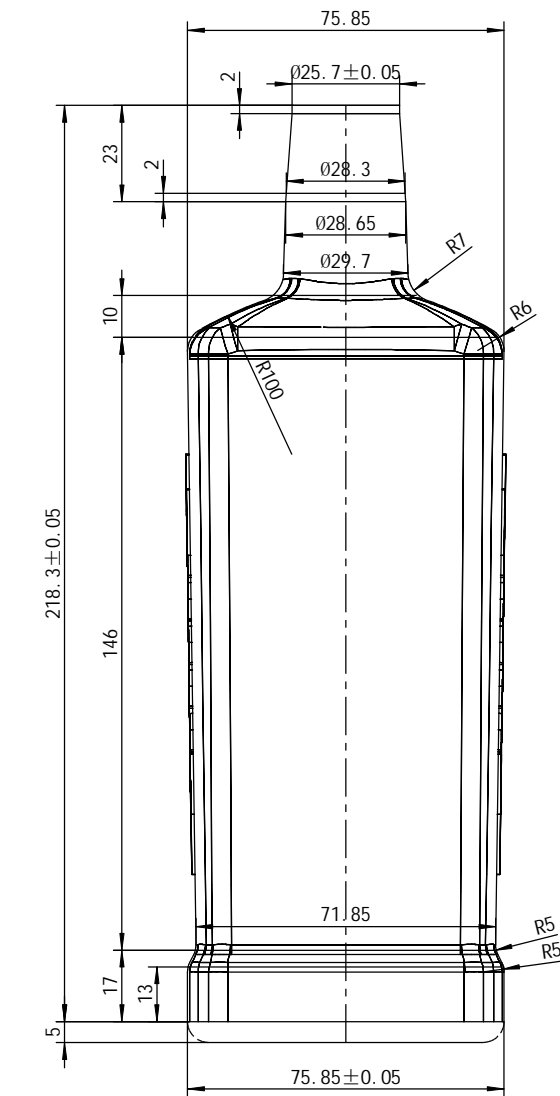
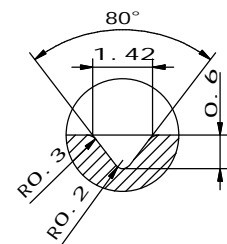
Req'd Blowmould Disp.
691.4±1.0 ml (Included Bp)

H=0.6mm

A?aae?i aea (1:1)



Profil glodala za gravure
Engraving cutter profile
M10: 1



Ind	changes	Name	Date

MATERIAL:

CAPACITY	515±10ml	WEIGHT	440±10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.05.04.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2b-500-1		

PAIR NO.1& UP
YEAR DATE

Technical drawing of a vertical cylindrical component with a tapered neck and a base. The drawing includes dimensions for diameters, depths, and lengths. Key features include a tapered vent at the neck, a central drill hole, and a base with oval milling. Annotations specify materials like 30-35HRC and 30-35 HRC, and a hard welded joint.

Dimensions and Annotations:

- Neck:** Taper vent 0.20 deep at neck. Top diameter: $\varnothing 63^{+0.05}_{-0}$. Neck diameter: $\varnothing 25.7^{+0.05}_{-0}$. Neck length: 10. Base of neck: 1.5x90°.
- Body:** 2X12- $\varnothing 0.6$ DRILL EACH HALF. Hard welded (2.5x2) 30-35 HRC.
- Base:** Taper vent 0.1 deep at bottom. Base diameter: $\varnothing 0.4$. Base length: 17.5. Base width: 6. Base material: 30-35HRC 3x3.
- Bottom:** oval milling 0.8/45. Bottom diameter: $87^{+0.05}_{-0}$. Total height: 103.

[illegible]

NECK END
COLUMN DETAIL

BOTTOM MATCH

MOULD SEAMS
COLMONOY DETAIL

UNLESS OTHERWISE SPECIFIED

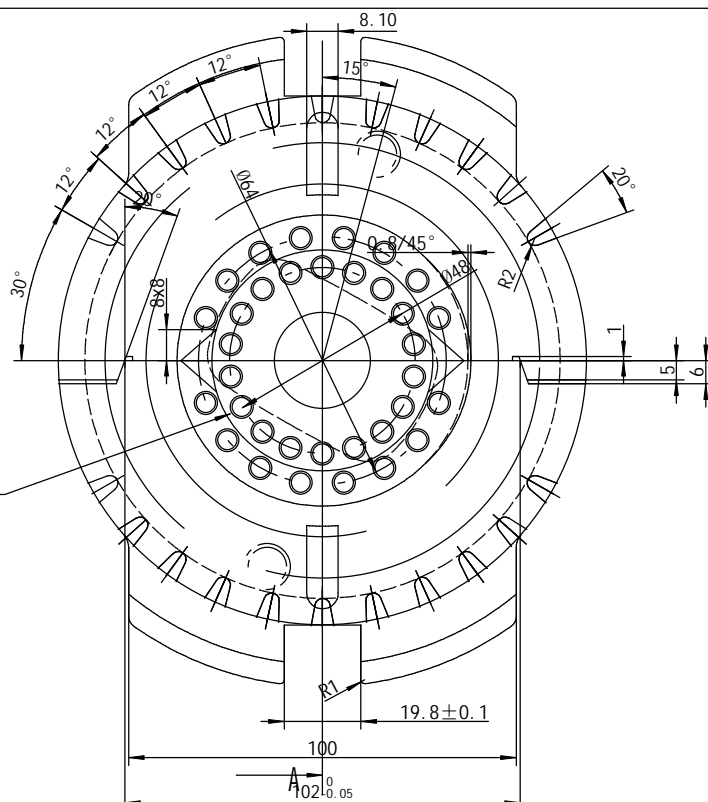
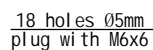
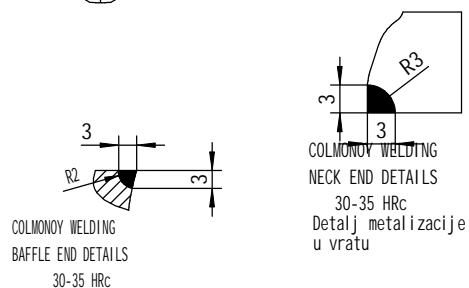
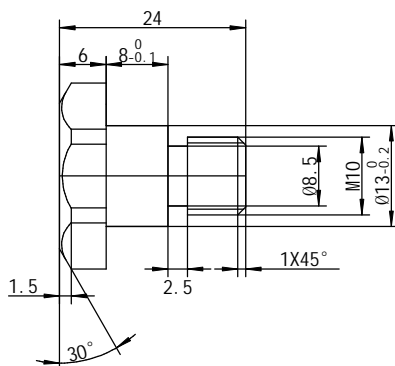
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

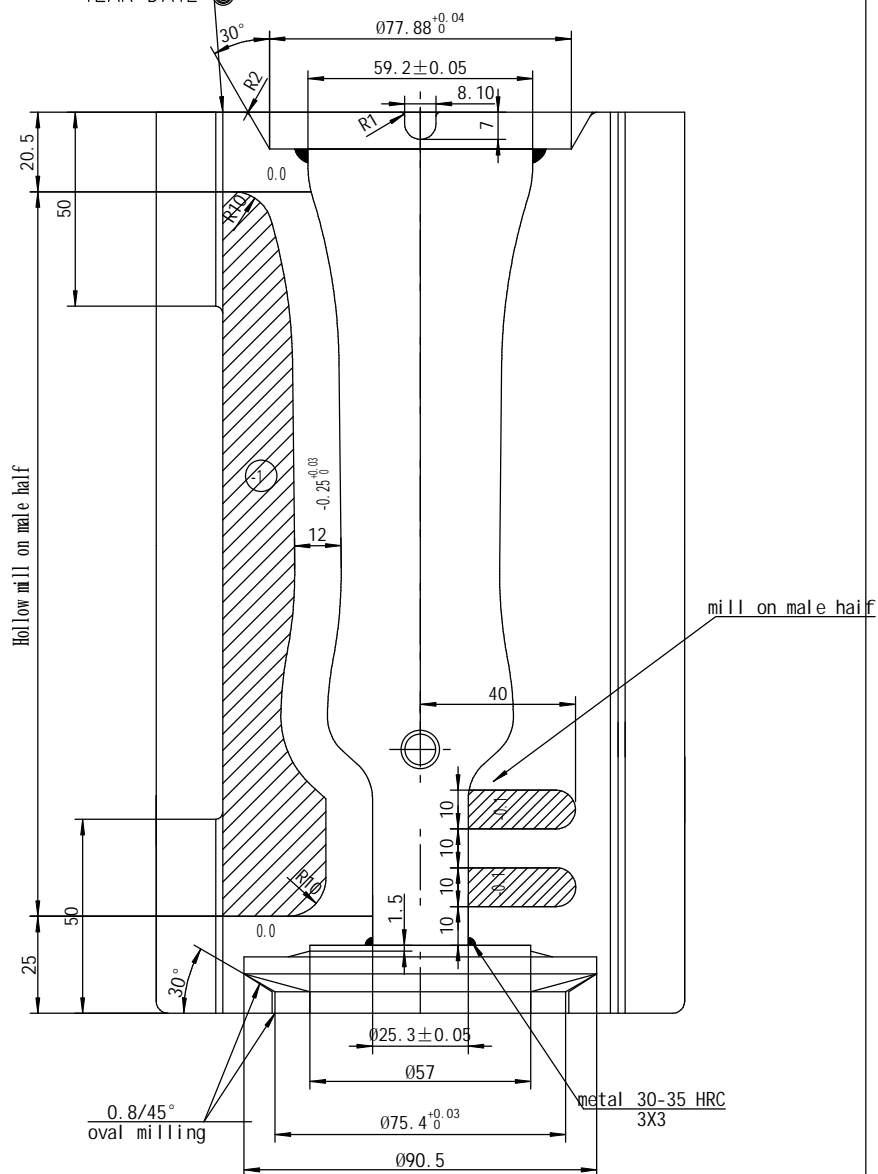
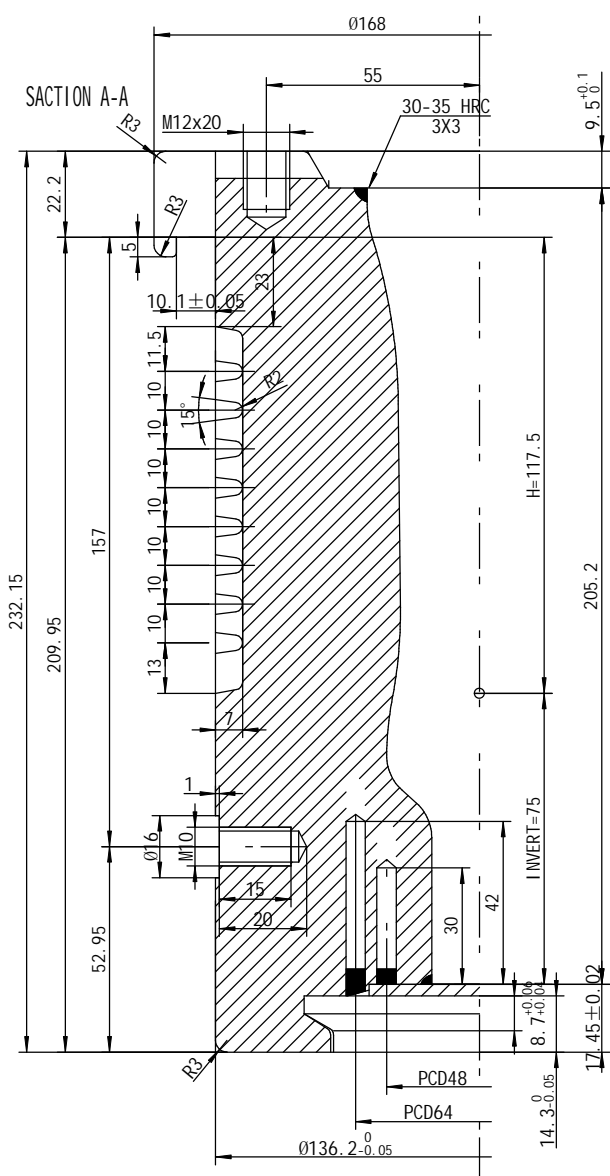
CAPACITY	515+10m	WEIGHT	440+0g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019.05.04/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2b-500-1		

Ind	changes	Name	Date
MATERIAL .			

Technical drawing of a circular part. The outer diameter is 22. The inner hole has a diameter of 24. The drawing shows the circular profile with a central hole, and the dimensions are indicated with arrows and text.

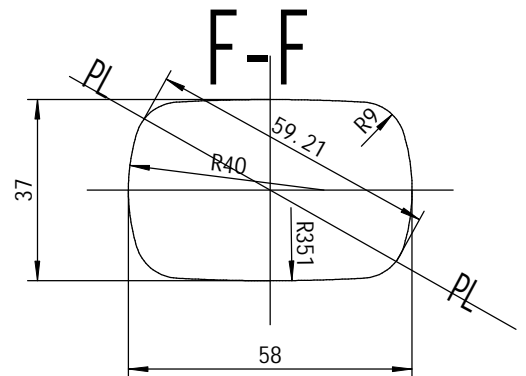


PAIR NO.1& UP
YEAR DATE



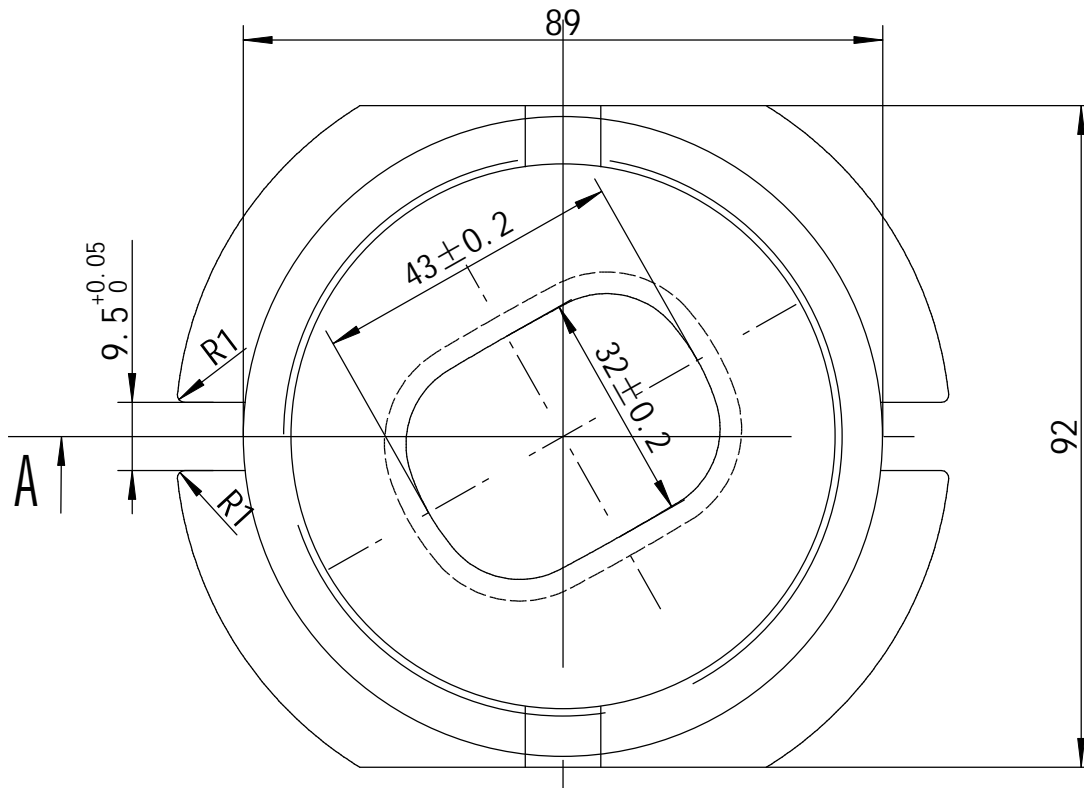
CAPACITY	515+10m	WEIGHT	440+10g
SCALE	1:1	DWG. NO.	
DRN	DATE	/BY	
REVISION	DATE	2019.05.04./BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2b-500-1		

5. 7ML



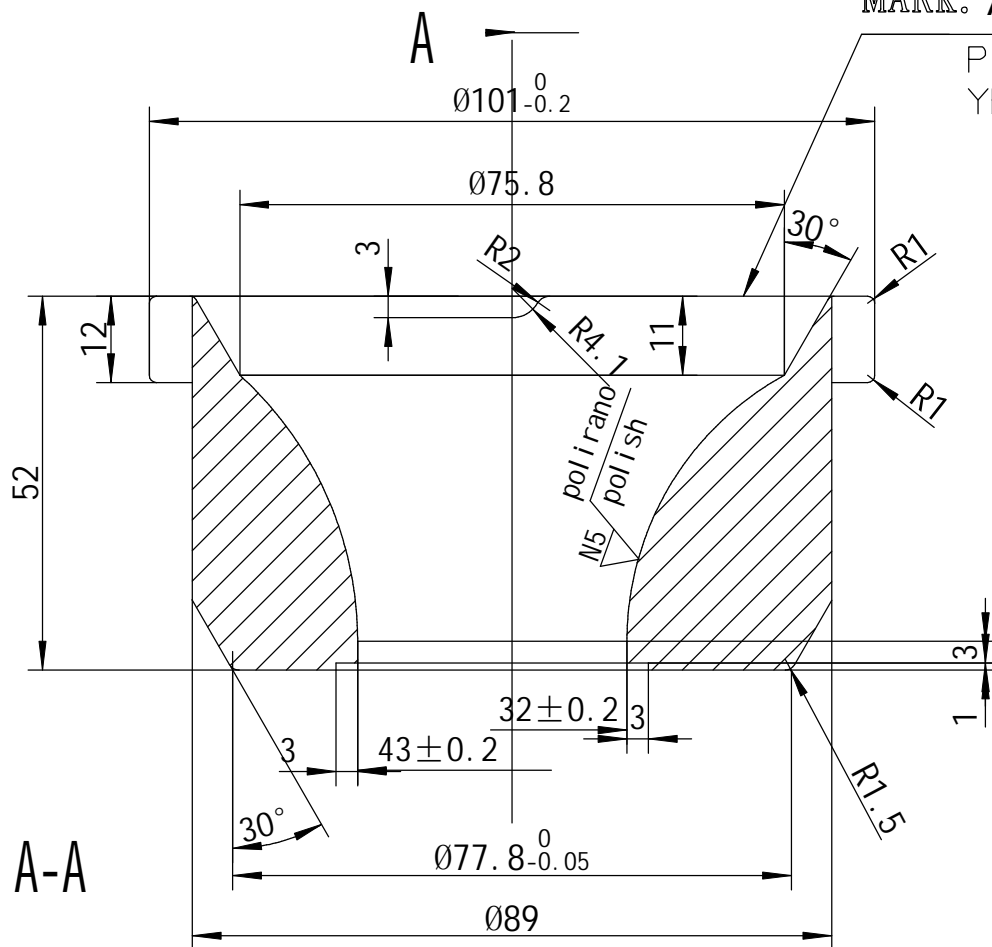
Ind	changes	Name	Date

MATERIAL:	CAST IRON+METAL
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MARK: XXI-B-28-2b-500-

PAIR NO.1 & UP
YEAR DATE ©



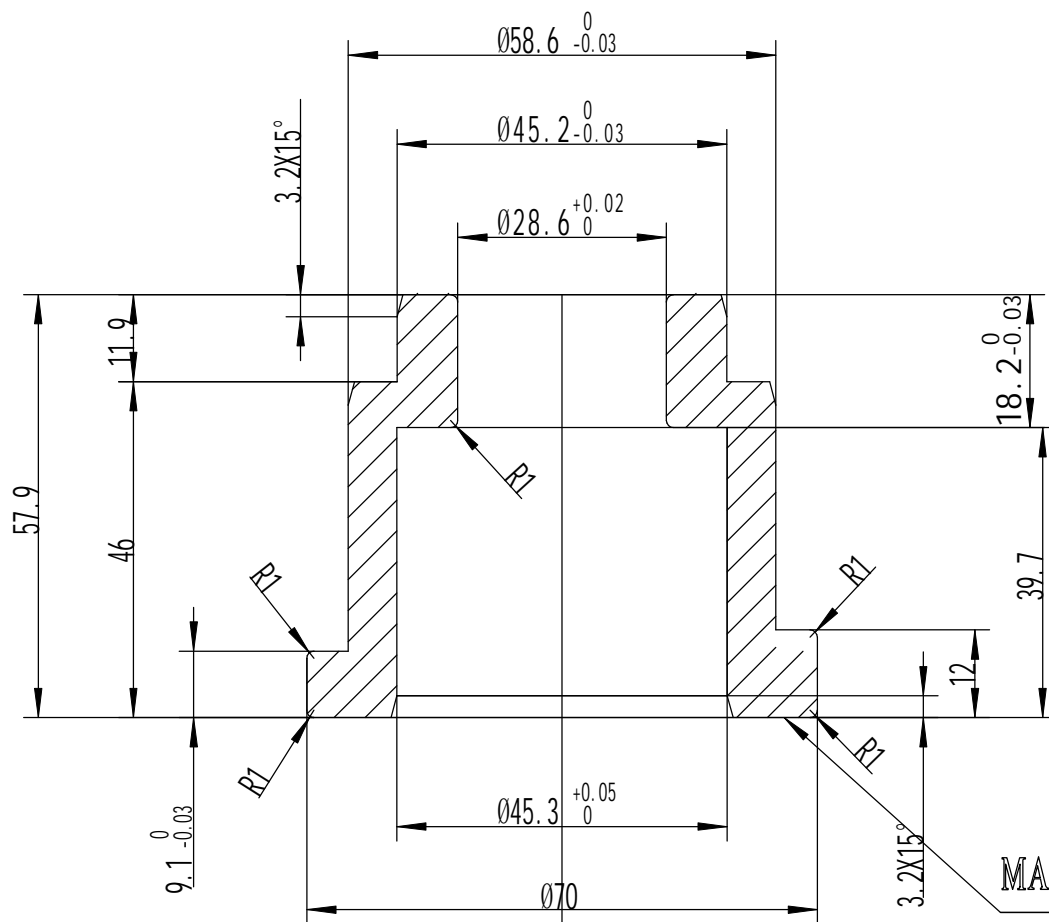
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date

MATERIAL:

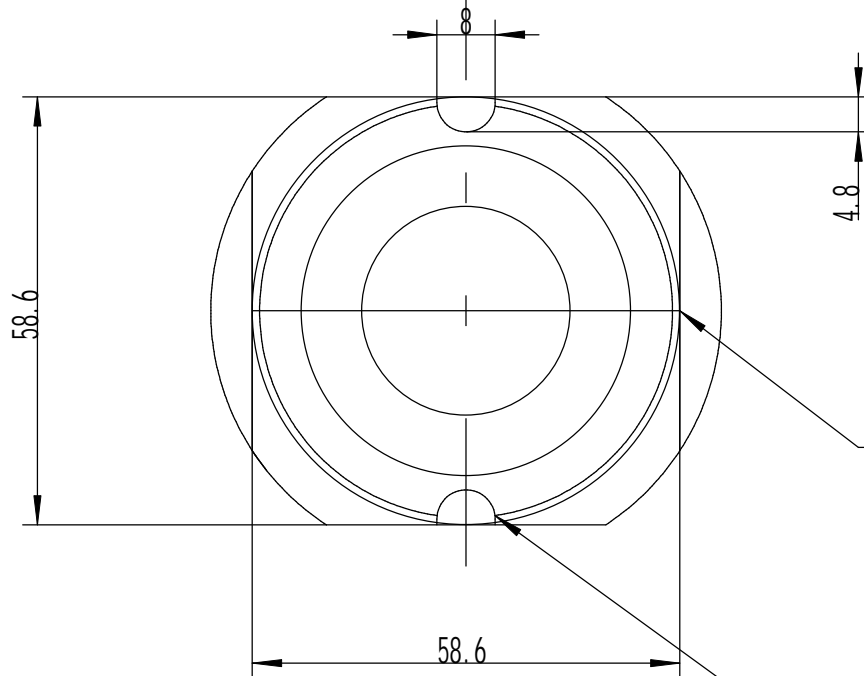
CAST IRON

CAPACITY	515 ± 10mm	WEIGHT	440 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2b-500-1		



MARK:XXI -B-28-2b-500-

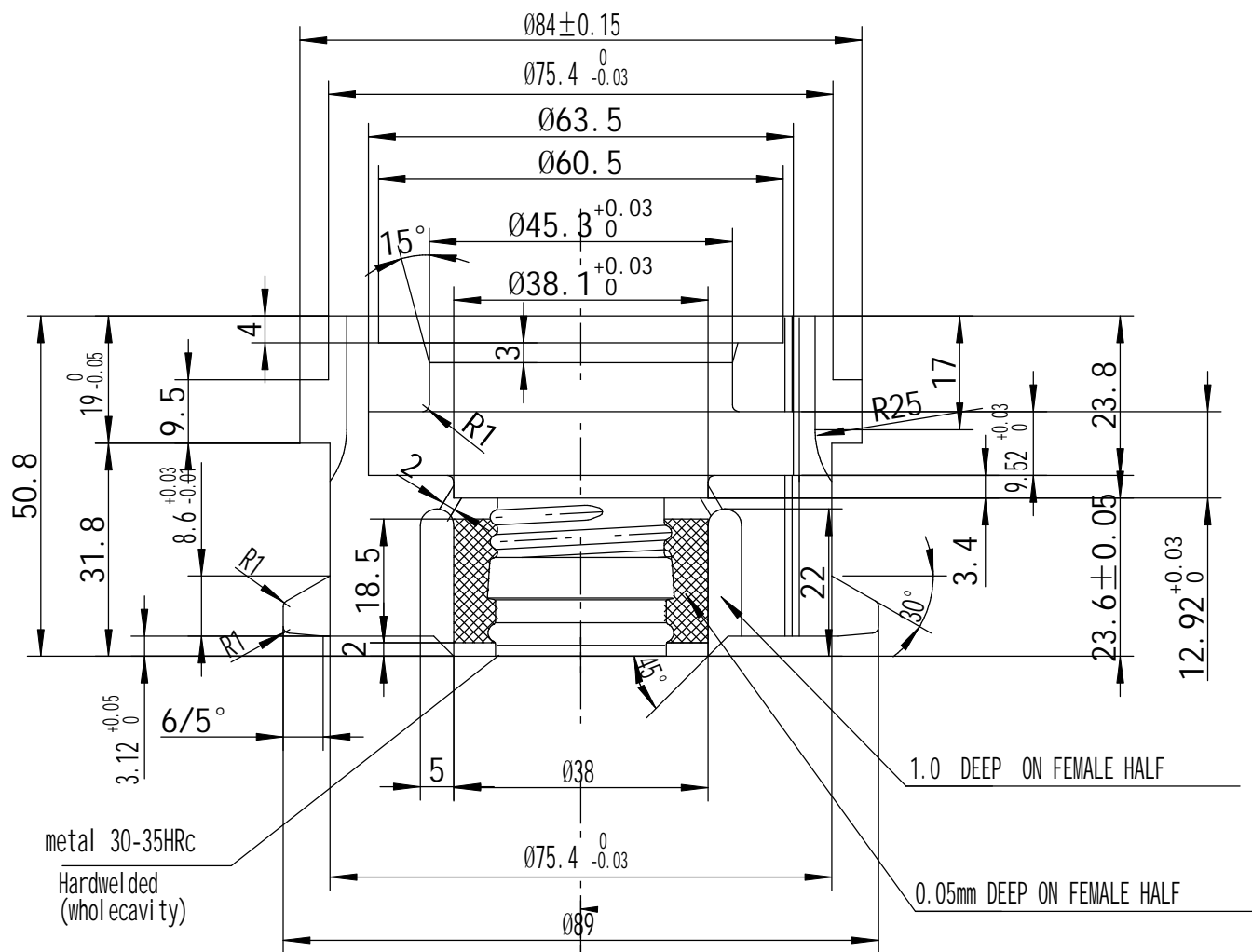
PAIR NO.1& UP
YEAR DATE ©



MILL THESE SURFACES
TANGENT TO Ø58.6

MILL 2 SPANNER SLOTS 5
DEEP AS SHOWN

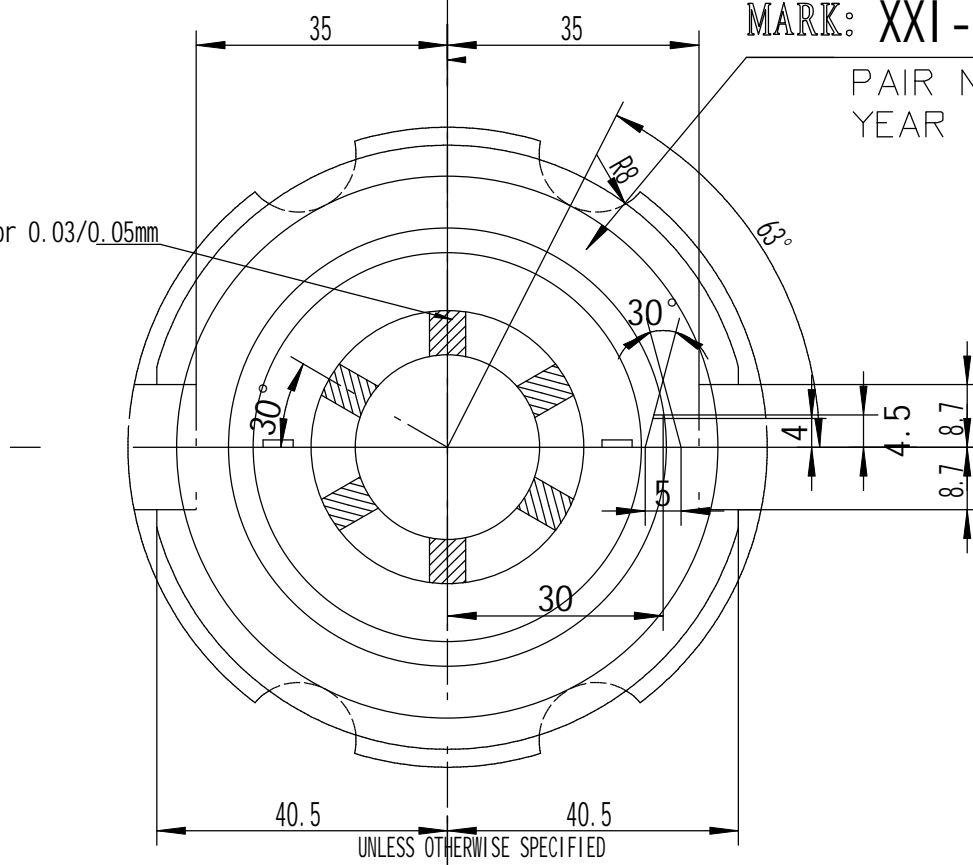
				CAPACITY		515±10mm	WEIGHT	440±10g
				SCALE		1:1	DWG. NO	
				DRN	DATE /BY			
Ind	changes			Name	Date	REVISION DATE 2019.05.04./BY		
						APPROVE DATE /BY		
						REMARK Dimensions are in mm		
						JOB NAME XXI -B-28-2b-500-1		
MATERIAL:		CAST IRON						



MARK: XXI-B-28-2b-500-1

PAIR NO.1 & UP
YEAR DATE

highlighted area for 0.03/0.05mm



ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

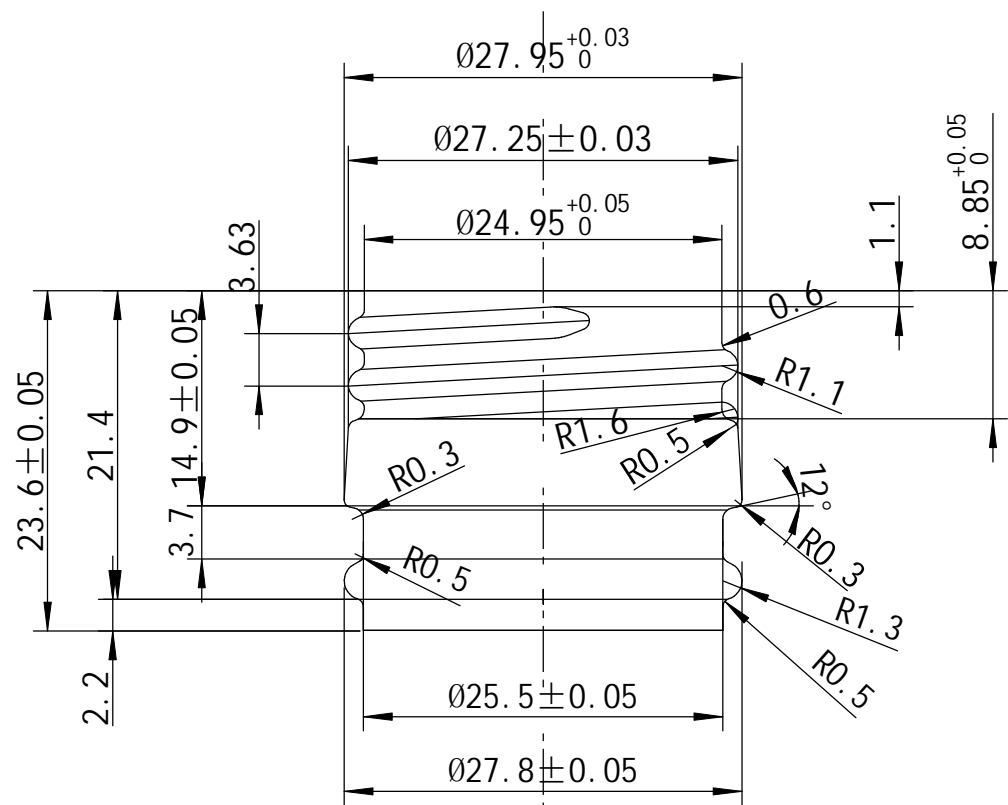
Ind	changes	Name	Date

MATERIAL: Bronze+Col.

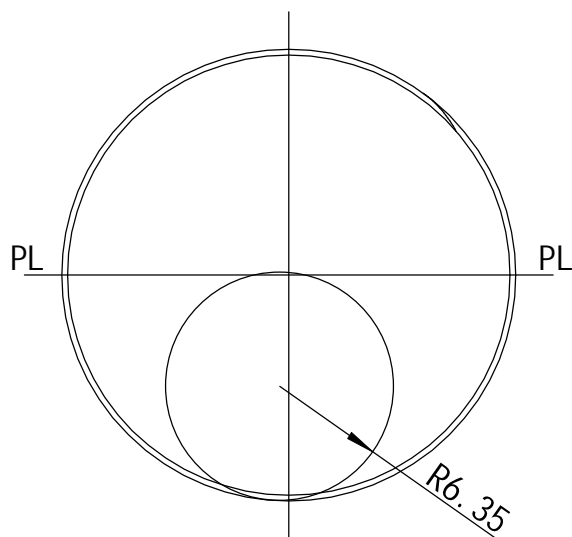
CAPACITY	WEIGHT
SCALE 1:1	DWG. NO
DRN	DATE /BY
REVISION	DATE 2019.05.04. /BY
APPROVE	DATE /BY
REMARK	Dimensions are in mm
JOB NAME	XXI-B-28-2b-500-1

PICTH: 3.63 MM

CUTTER DIA 12.70 MM.



E-E (4:1)



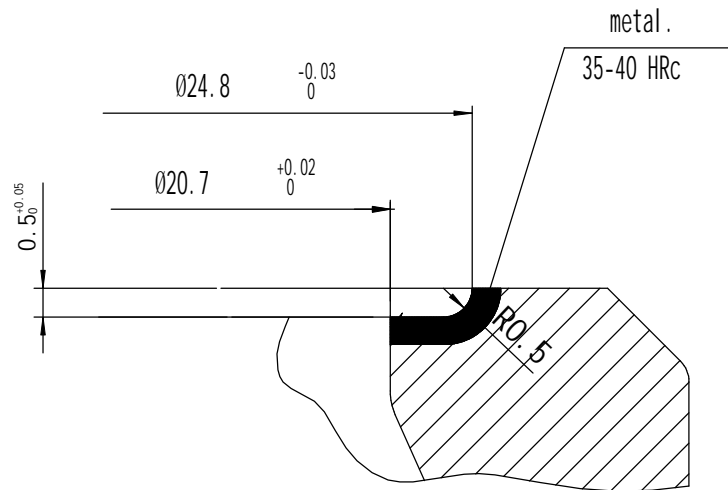
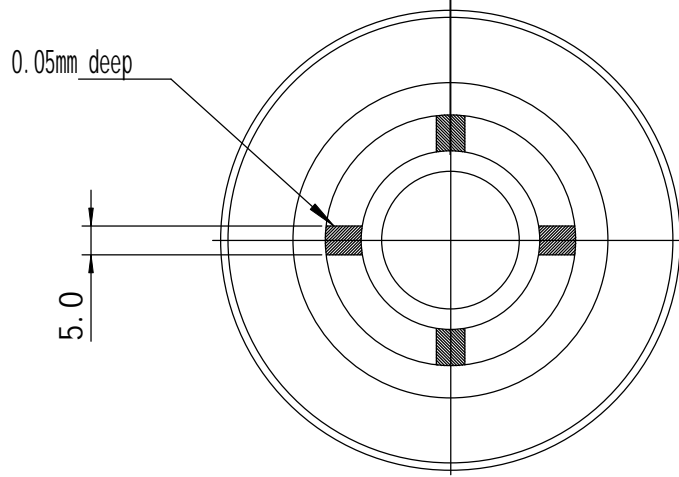
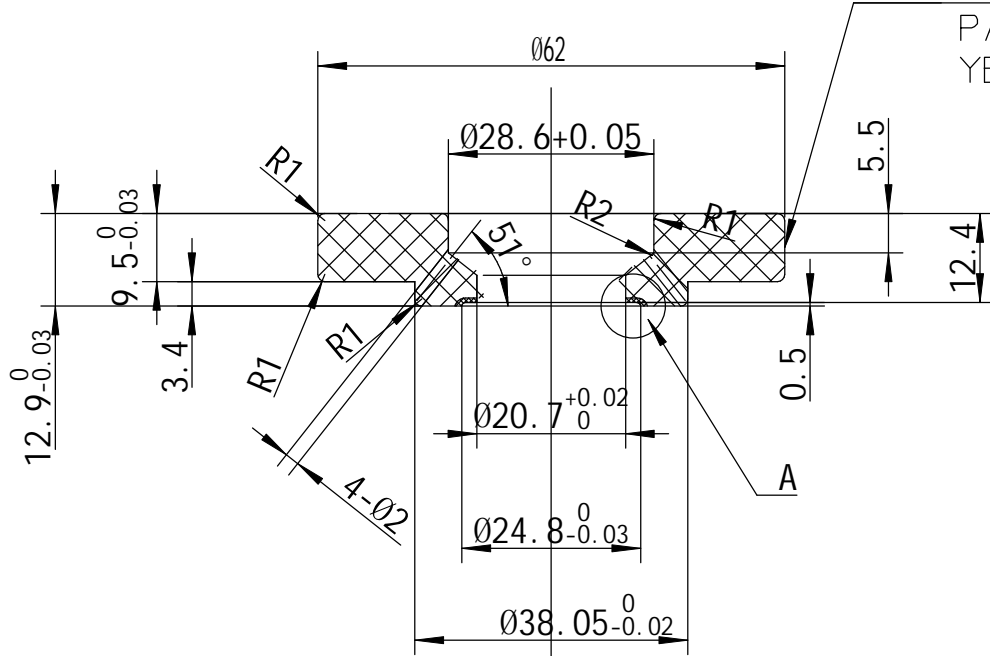
Ind	changes	Name	Date

MATERIAL:

CAPACITY		WEIGHT	
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019. 05. 04./BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI -B-28-2b-500-1		

MARK: XXI -B-28-2b-500-1

PAIR NO.1& UP
YEAR DATE ©

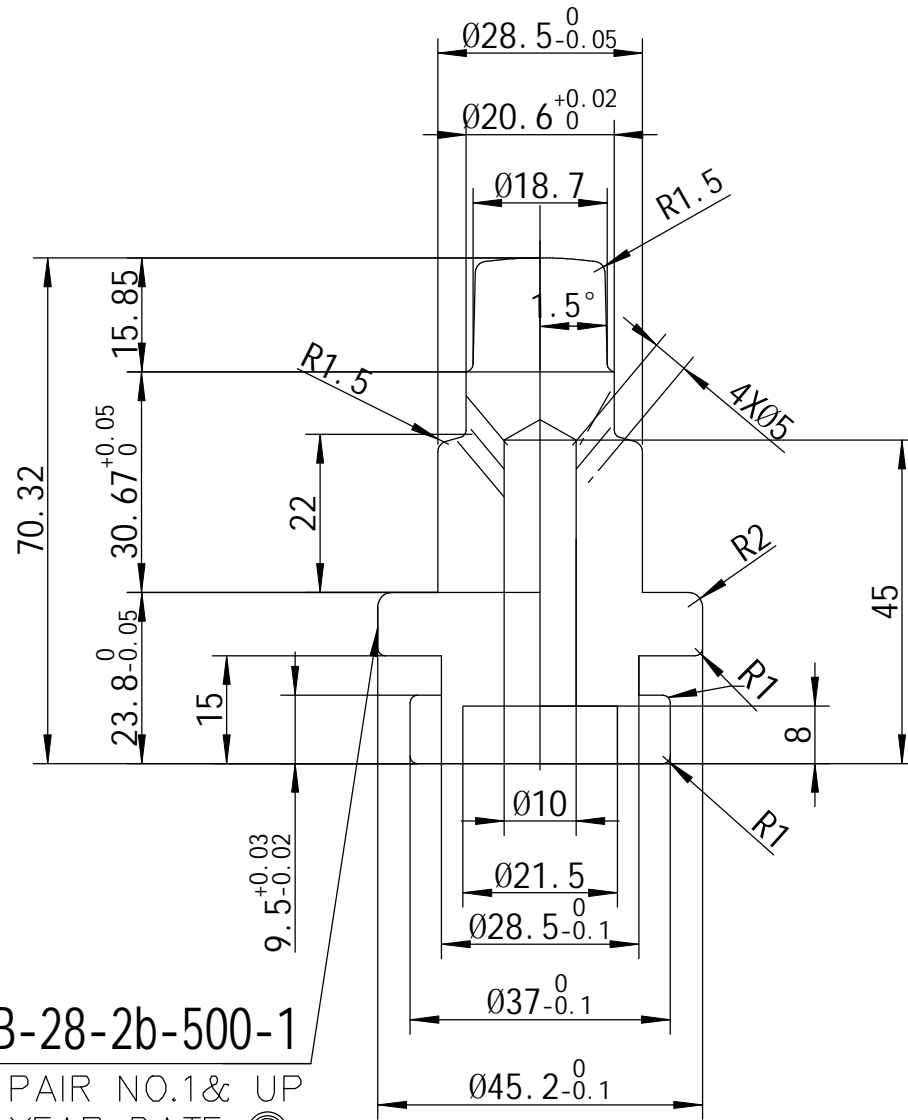

$$A(4 \circ 1)$$

UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date
MATERIAL:		CAST IRON+METAL	

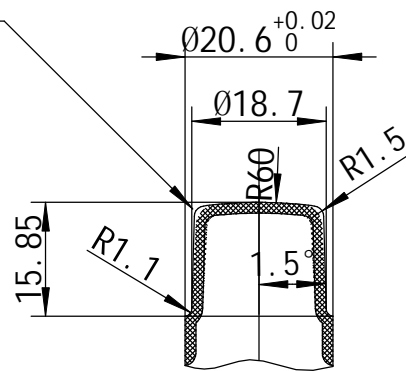
CAPACITY		WEIGHT	
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019. 05. 04. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2b-500-1		



MARK: XXI-B-28-2b-500-1

PAIR NO.1& UP
YEAR DATE ©

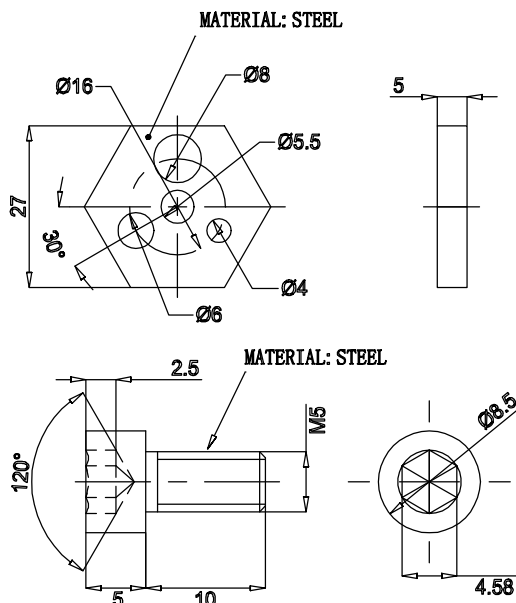
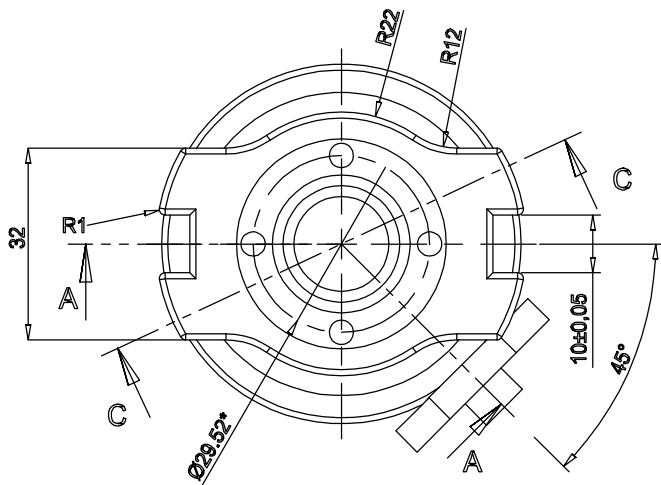
Hard welded 30-35 HRc
1mm deep



Ind	changes	Name	Date

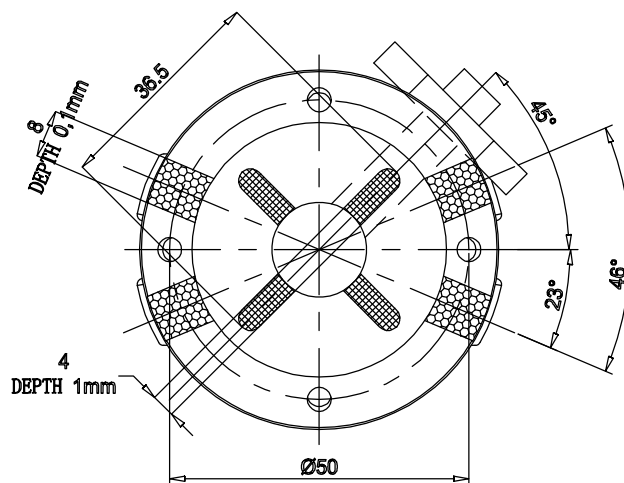
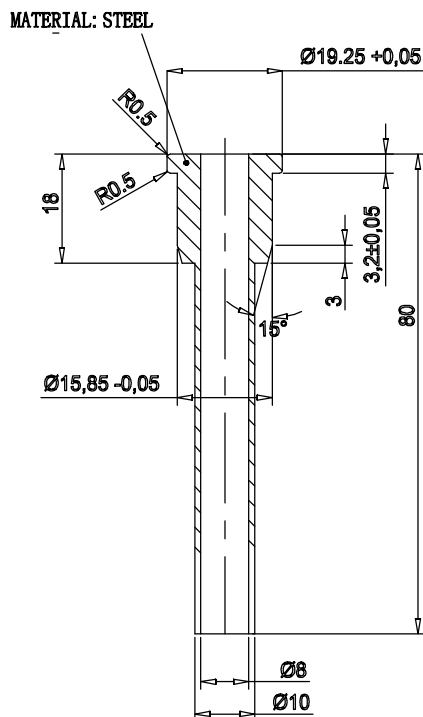
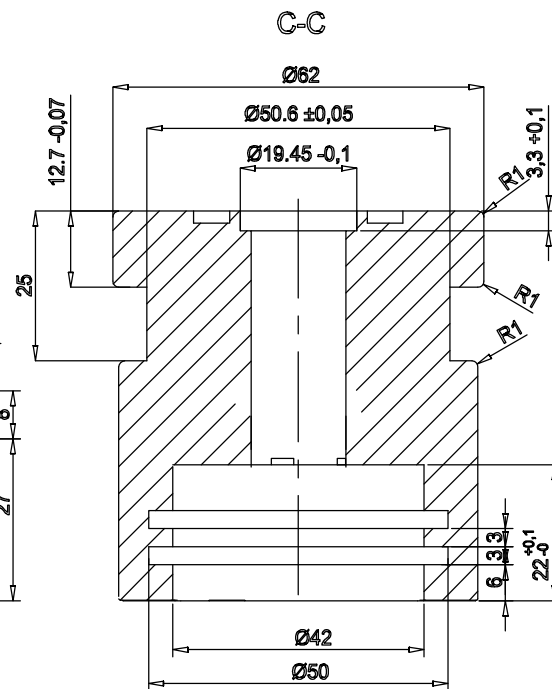
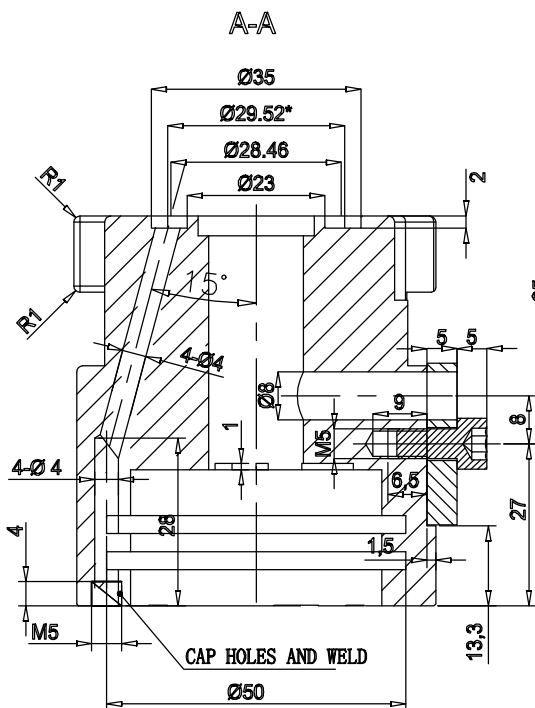
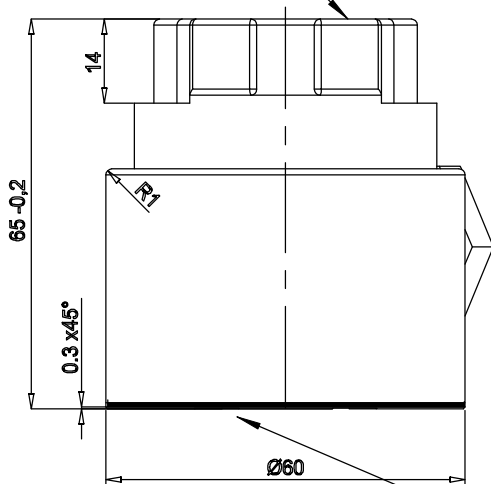
MATERIAL: CAST IRON+METAL

CAPACITY		WEIGHT	
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 05. 04.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2b-500-1		



MARK: XXI-B-28-2b-500-1

PAIR NO.1& UP
YEAR DATE ©



CAPACITY	WEIGHT
SCALE 1:1	DWG. NO
DRN DATE /BY	REVISION DATE 2019.05.04./BY
APPROVE DATE /BY	REMARK Dimensions are in mm
JOB NAME XXI-B-28-2b-500-1	

Ind	changes	Name	Date

MATERIAL: CAST IRON-METAL