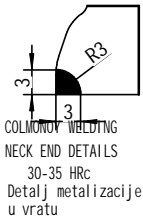
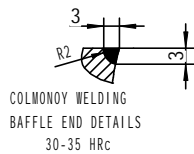
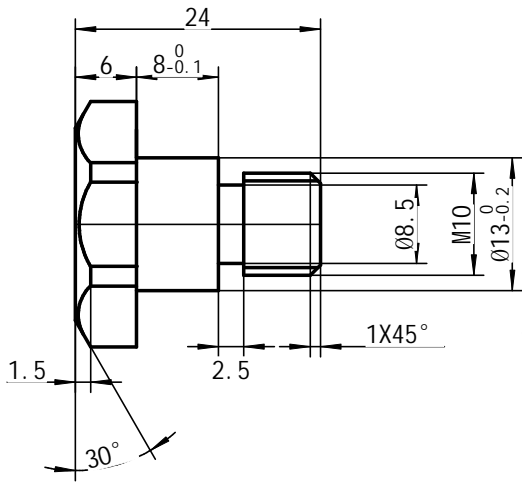
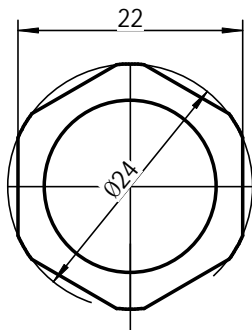


CAPACITY	515ml ⁺¹⁰ ₋₅	WEIGHT	385g±10
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2020.07.25. /BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-27-500-22		

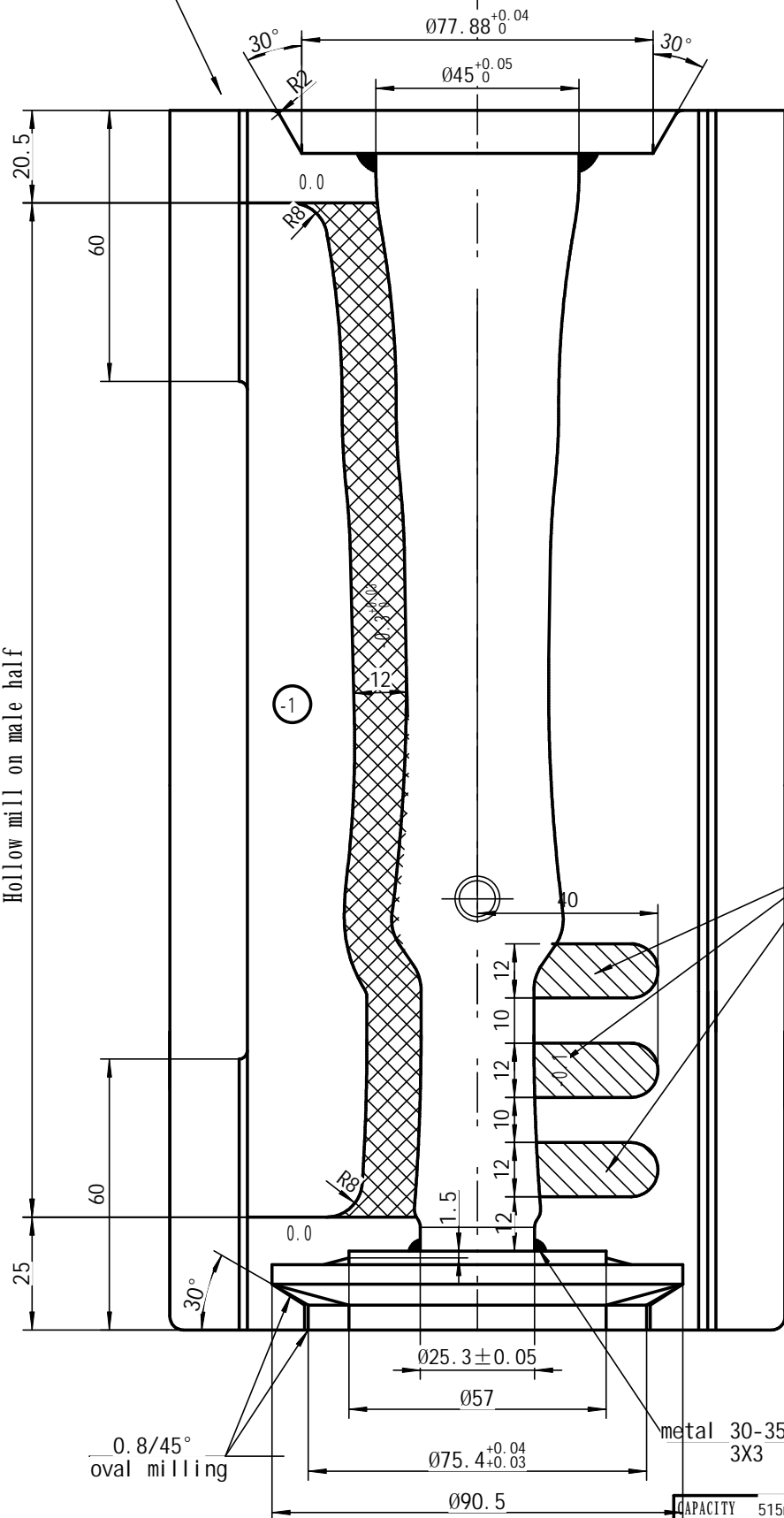
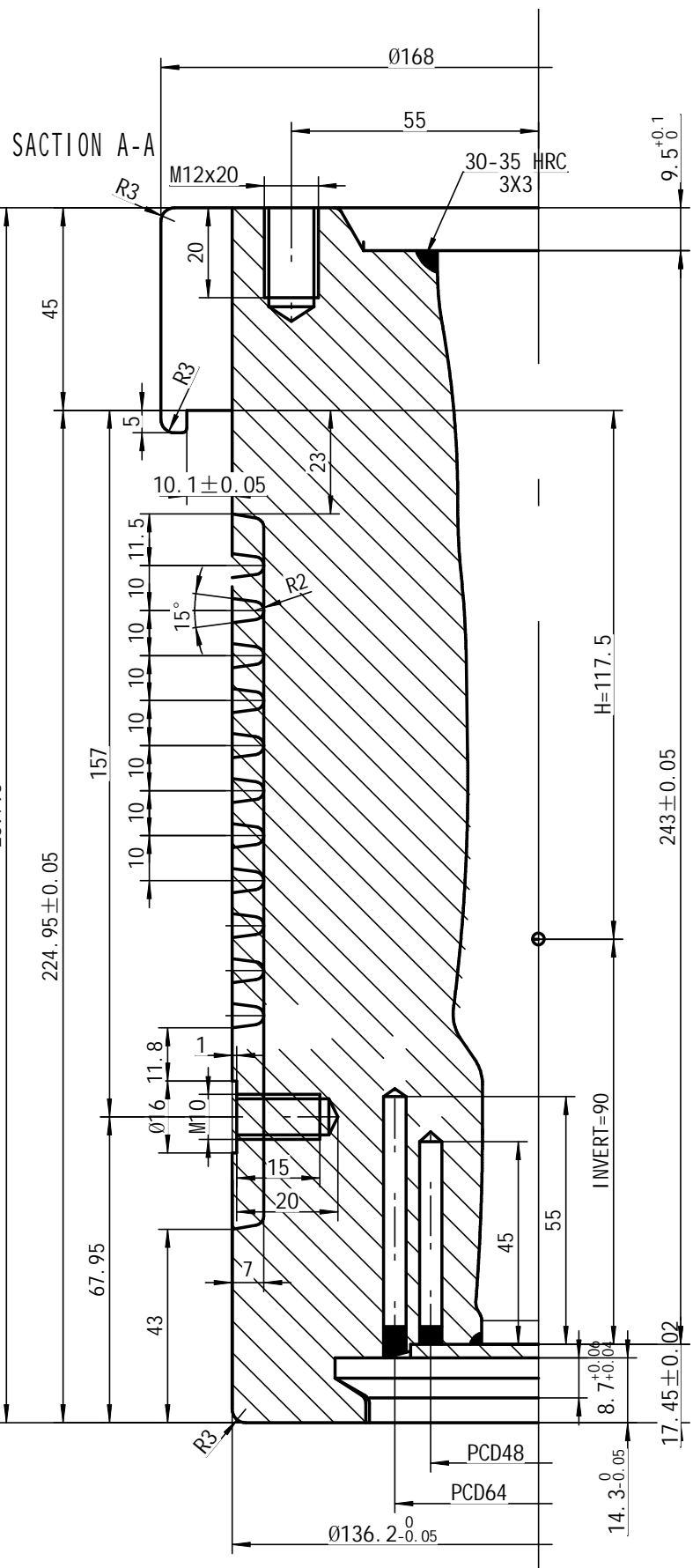
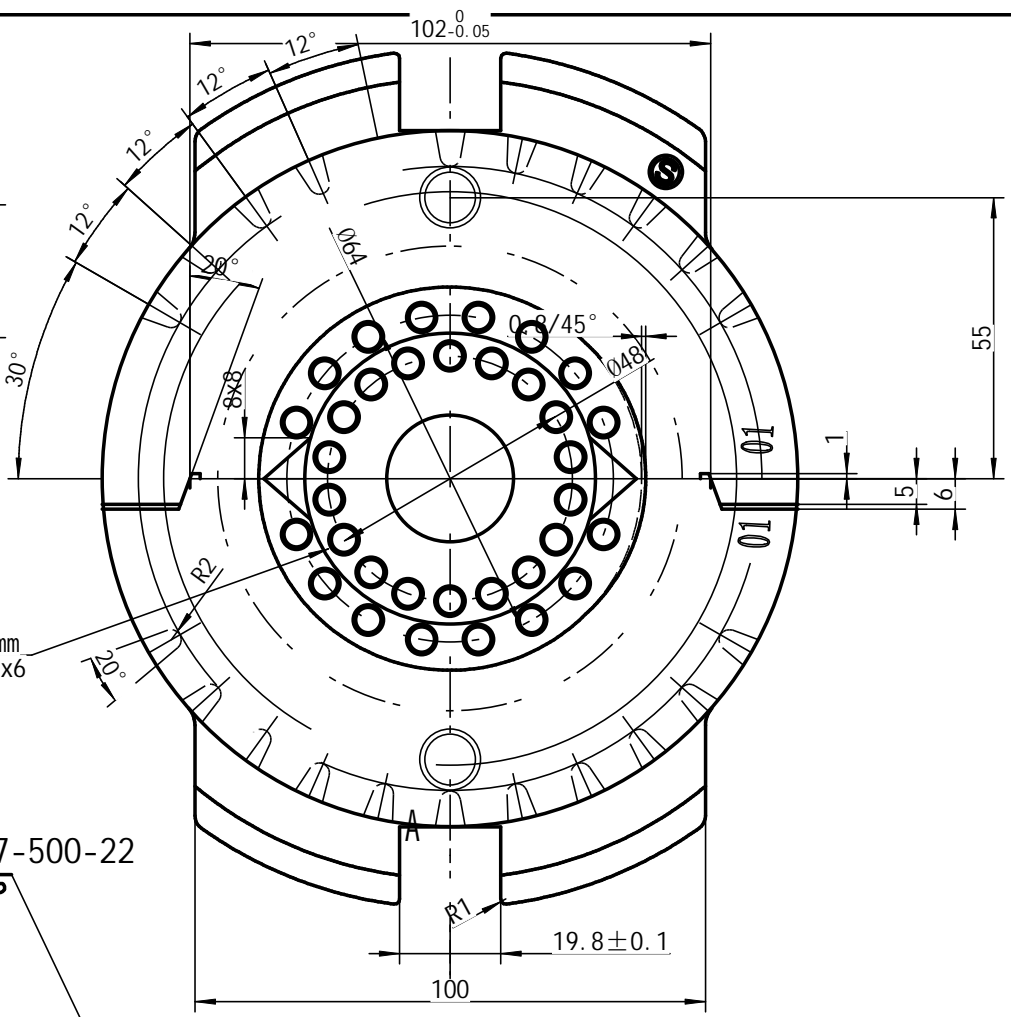
Ind		Name	Date
	changes		
		2021.02.0	
	MATERIAL:	Steel	

INVERT=90

H=117.5

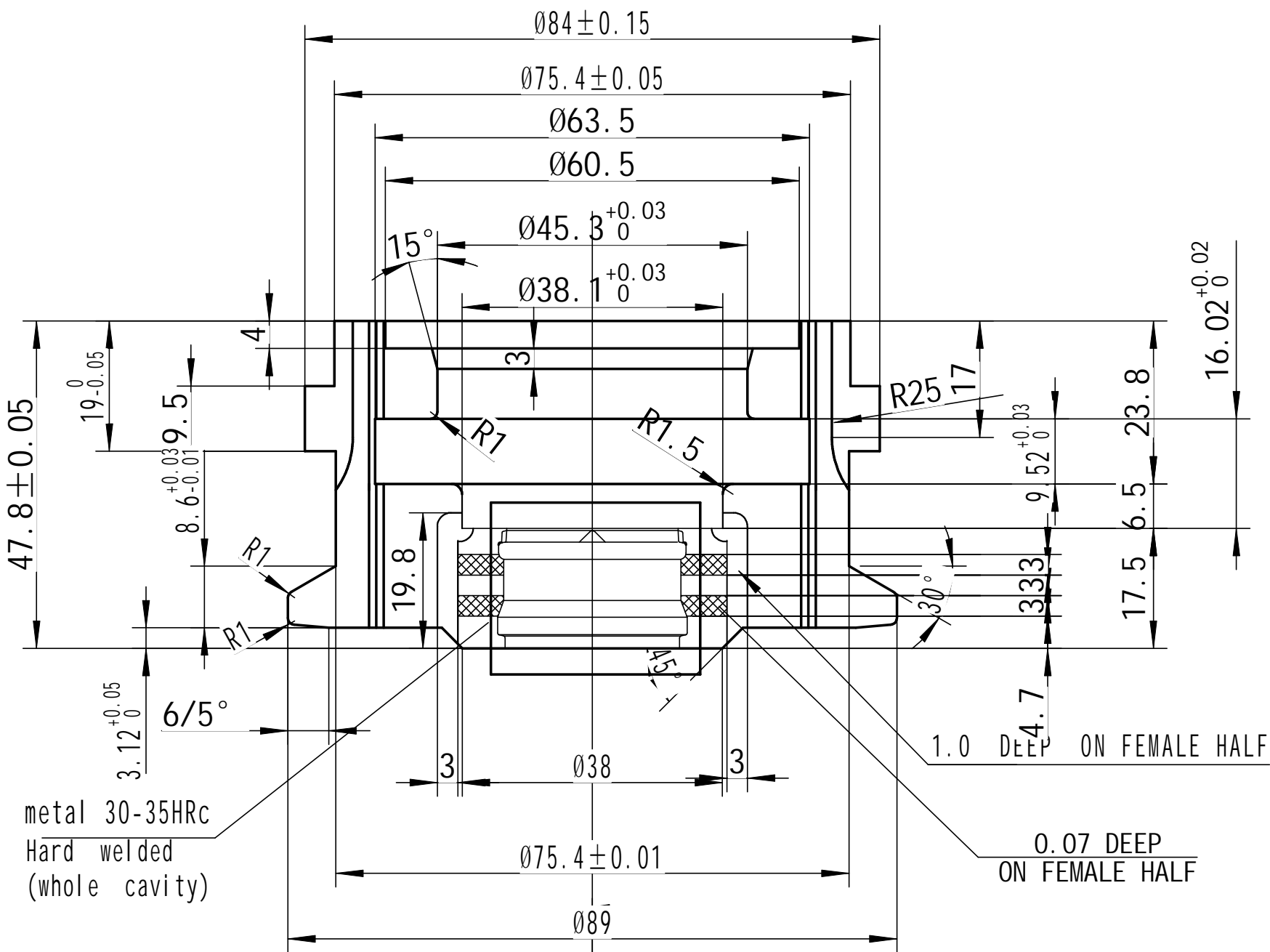


MARK: XXI-KNM-27-500-22
PAIR NO.1& UP
YEAR DATE



UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

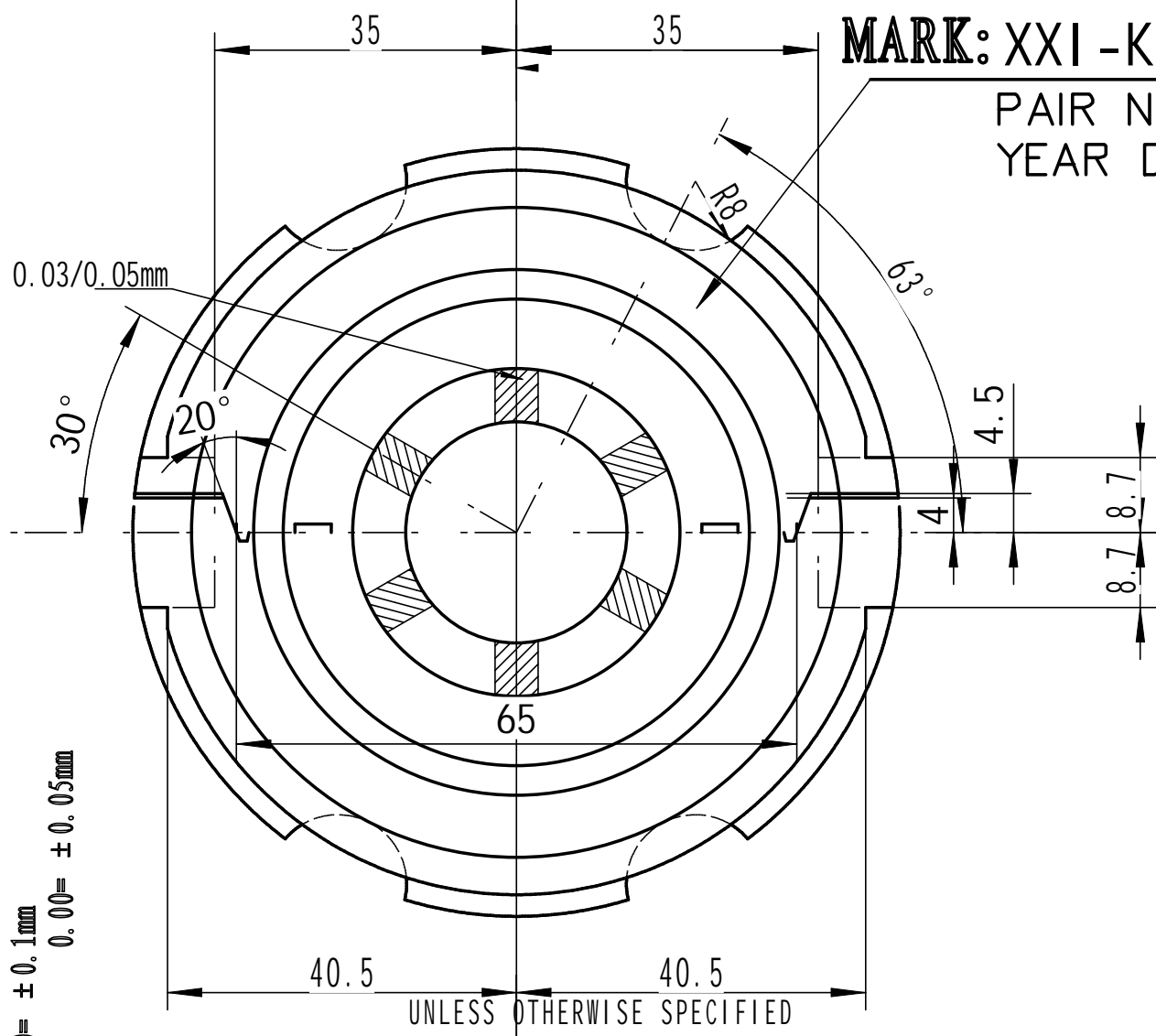
APACITY	515ml ± 10	WEIGHT	385g ± 10
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2020.07.25.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-27-500-22		
MATERIAL:	CAST IRON+METAL		



metal 30-35HRc
Hard welded
(whole cavity)

MARK: XXI-KNM-27-500-22
PAIR NO.1& UP
YEAR DATE ©

highlighted area for 0.03/0.05mm



ALL DIMENSIONS IN 2 DECIMALS ±0.05mm
ALL DIMENSIONS IN 1 OR NO DECIMAL ±0.05mm

Ind	changes	Name	Date
		2021.02.03.	

MATERIAL: BRONZE+ IRON

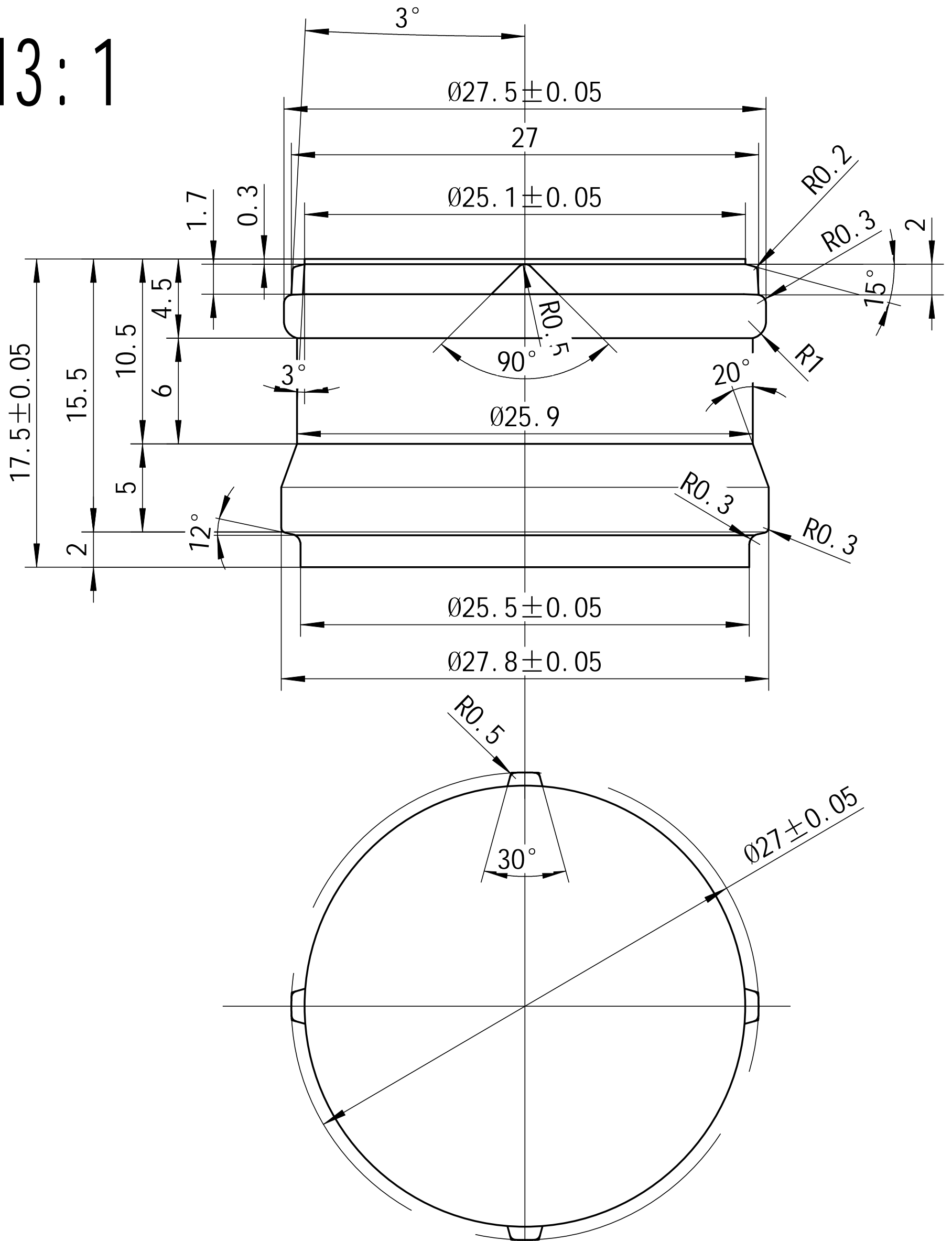
CAPACITY	515ml ^{+10/-5}	WEIGHT	385g±10
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2020.07.25.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-27-500-22		

0 re rubove koji nisu u dodiru
sa staklom zaobliti s R=0.8 mm
Netolerirane mjere: 0.0= ±0.1
0.00= ±0.05

Sharp edges which are not in contact with
glass, rounded with radius R=0.8 mm

Untoleranced dimensions: 0.0= ±0.1mm
0.00= ±0.05mm

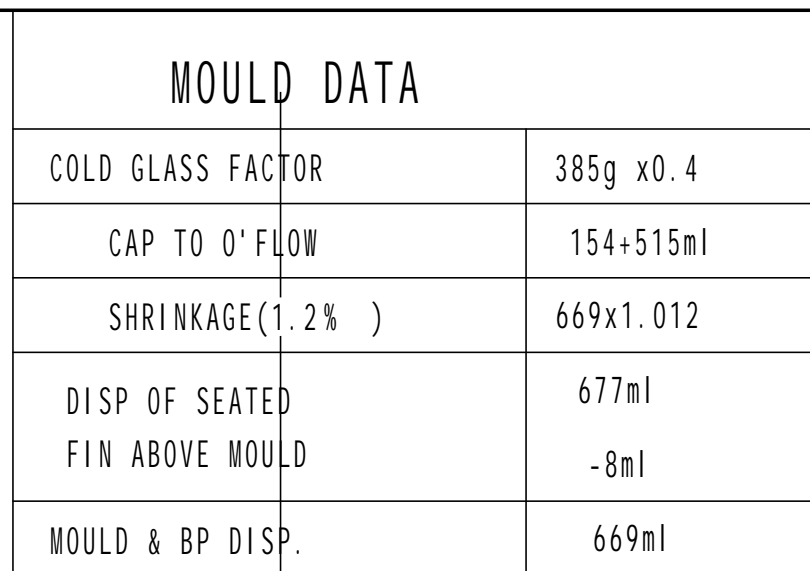
M3: 1



CAPACITY	515ml ⁺¹⁰ ₋₅	WEIGHT	385g \pm 10
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.07.25. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-27-500-22		

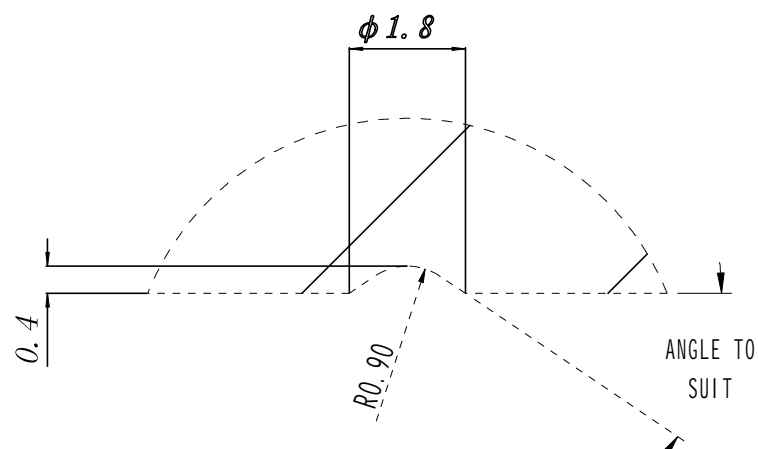
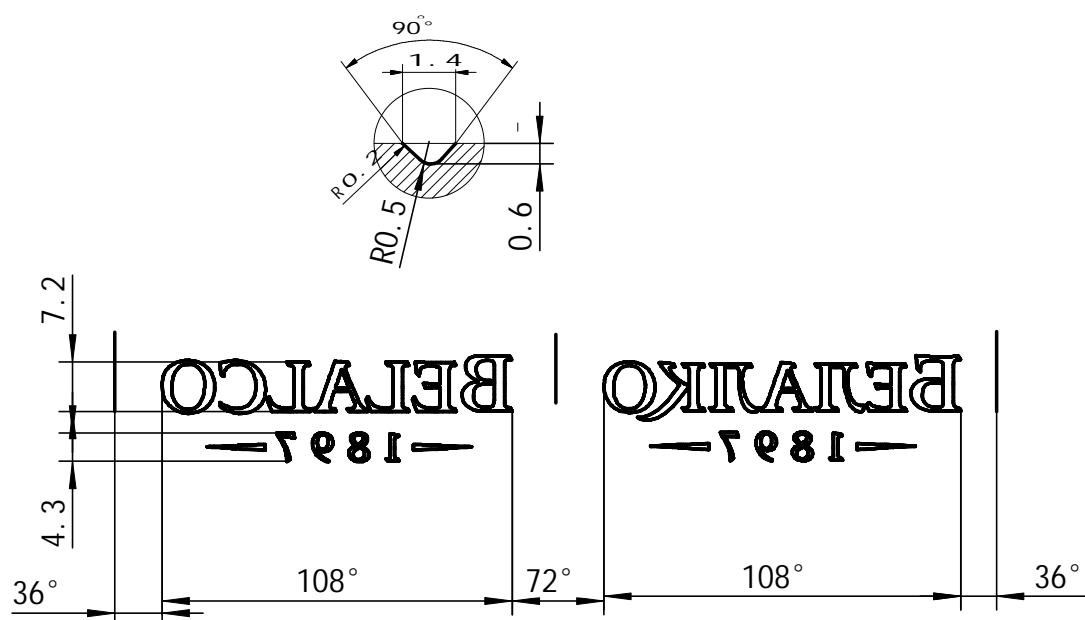
Ind	changes	Name	Date
MATERIAL:		BRONZE+ IRON	

MATERIAL:	BRONZE+ IRON
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Req'd Blowmould Disp.
669 ± 1.0 ml (Included Bp)

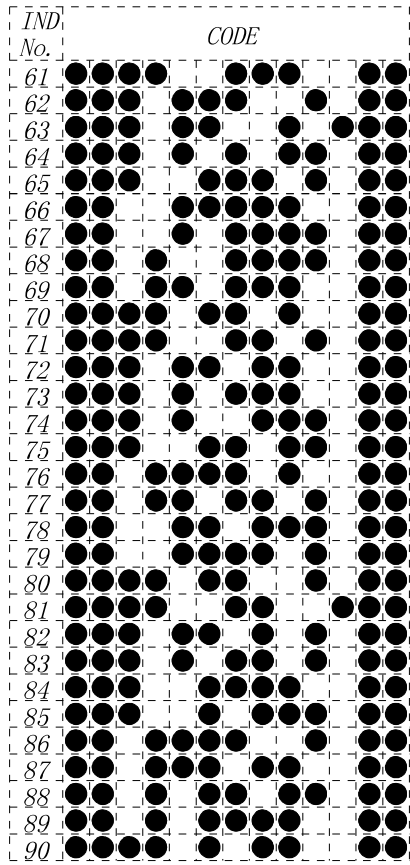
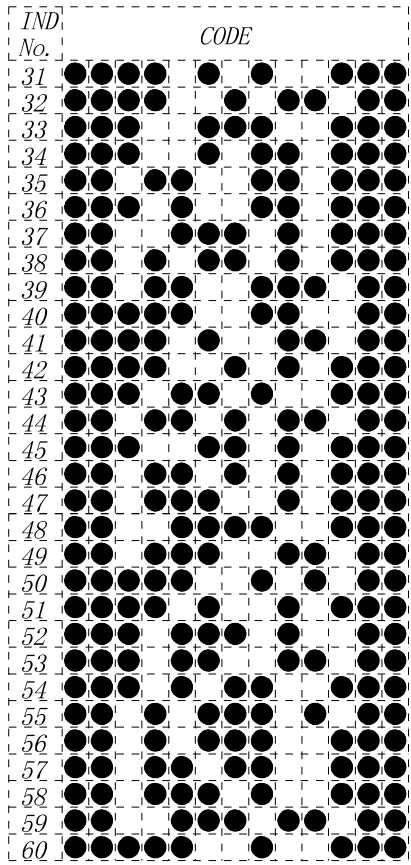
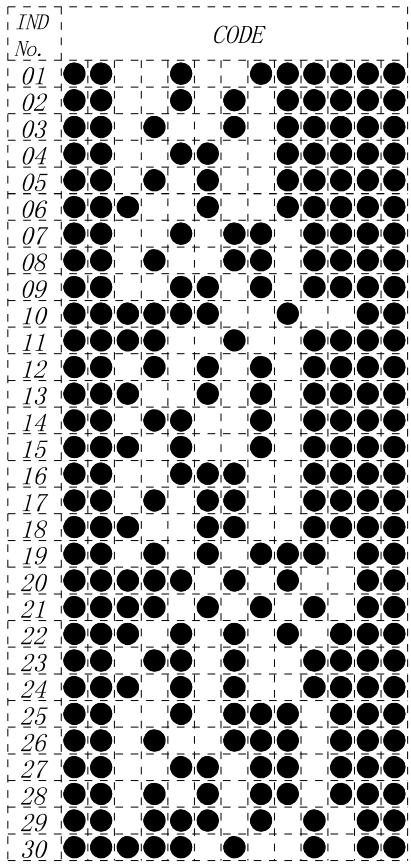
Profil glodala za gravuru
Engraving cutter profile
M10: 1



CAPACITY	515ml ⁺¹⁰ ₋₅	WEIGHT	385g \pm 10
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.07.25. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-27-500-22		

[illegible]

MATERIAL:



NOTE!
MOULD HELD VERTICALLY IN FRONT OF OBSERVER
THE "Os" REPRESENT THE ENGRAVED "DOTS"
THE " s" REPRESENT THE EMPTY SPACES

ANGULAR DIVISION "A"
(1/2 DEG MINIMUM)

3.76°

NOTE!
THESE AREAS MUST BE LEFT SMOOTH
WITHOUT ANY ENGRAVING

12 X A

$\phi 1.8$

0.4

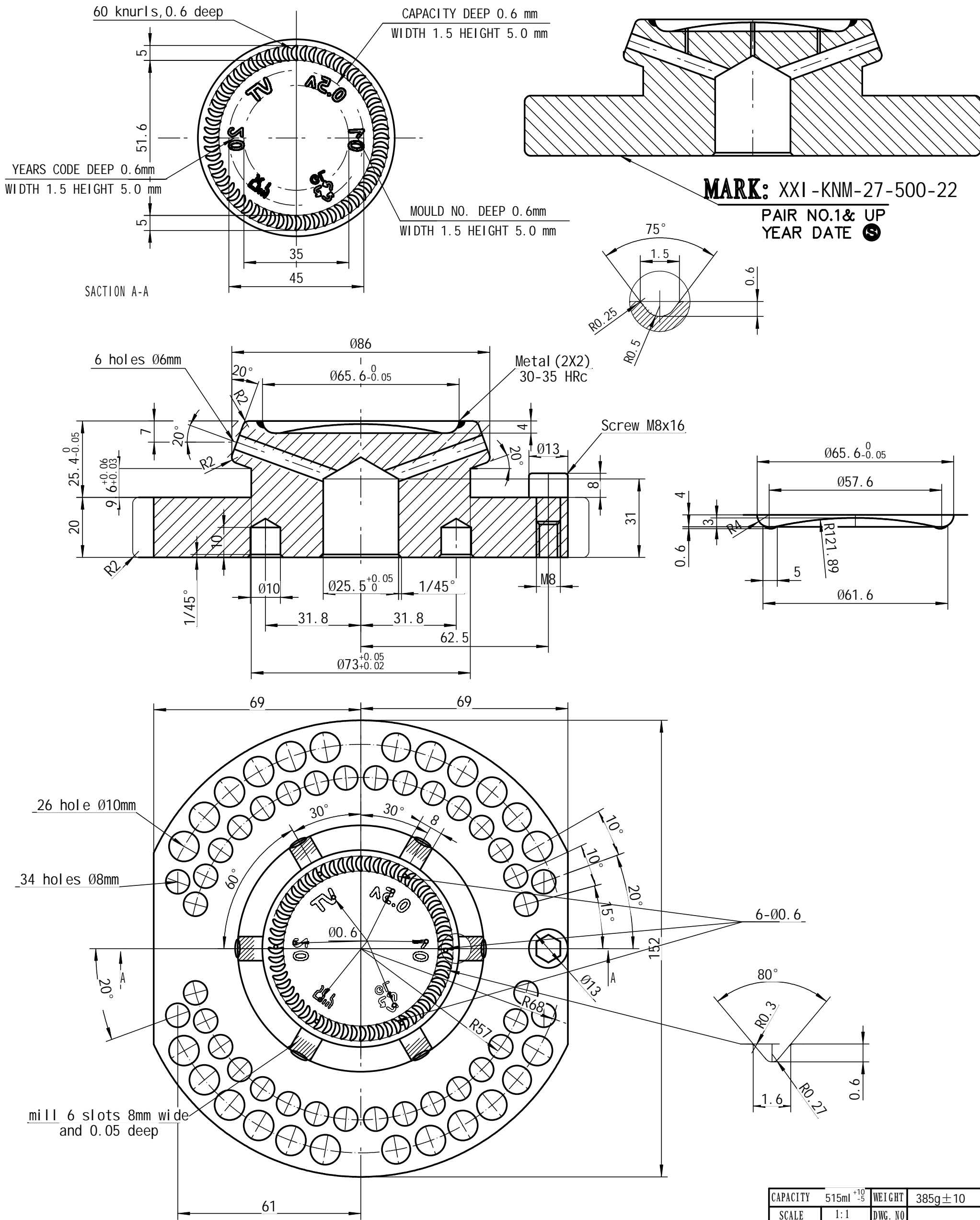
R0.90

ANGLE TO
SUIT

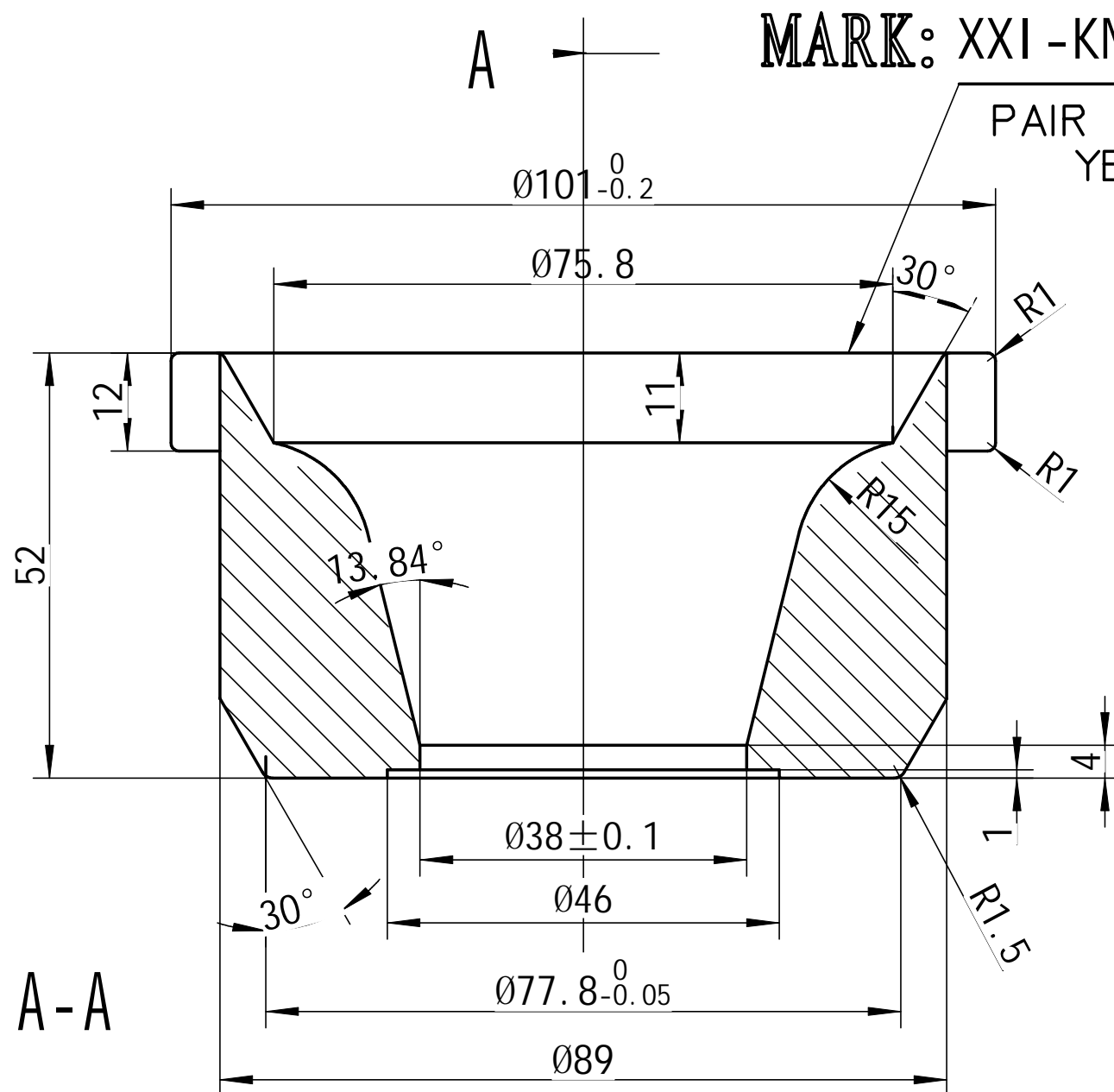
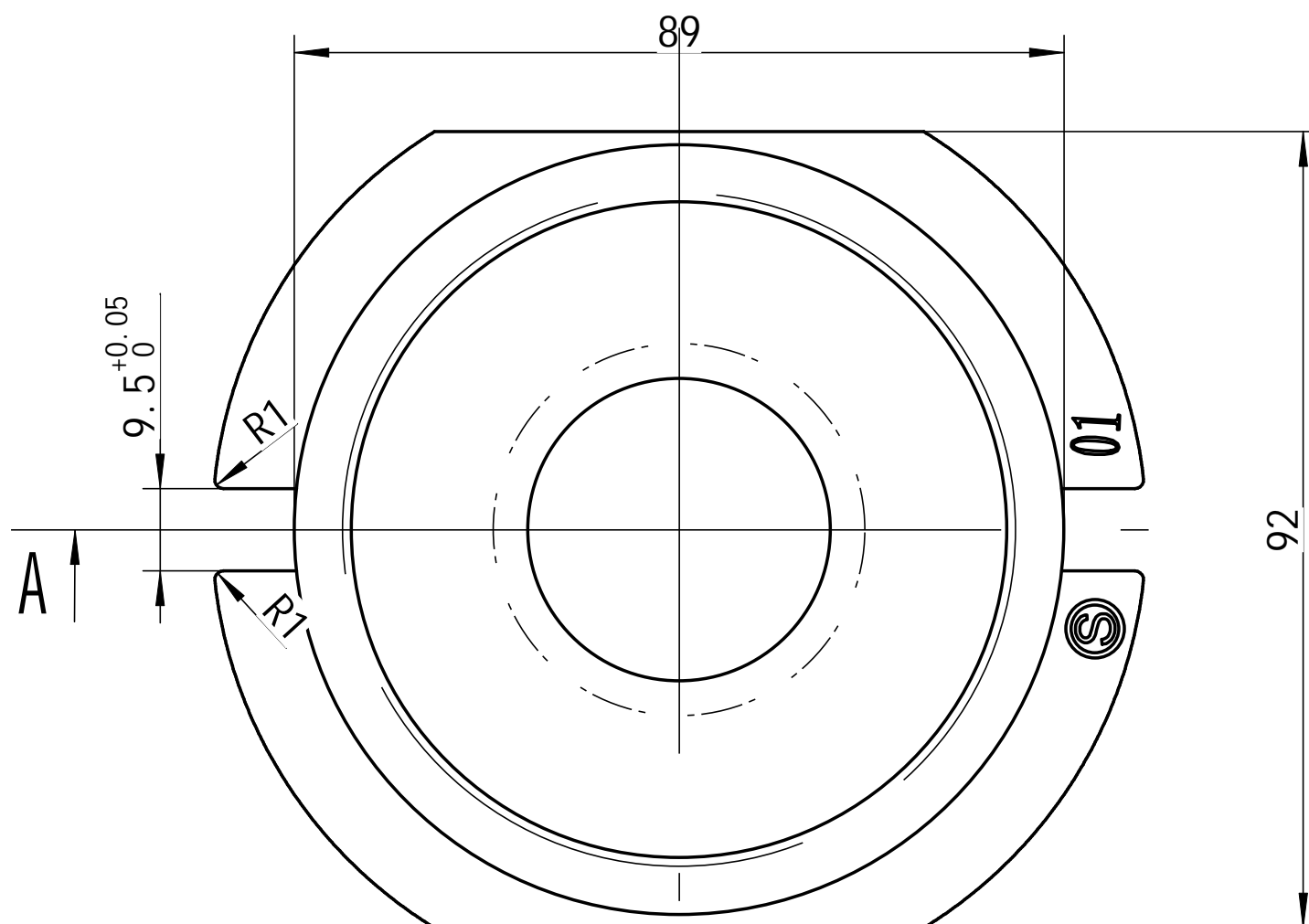
SECTION THRU' DOT

POLISH OFF SHARP EDGES.

12 X A



UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS ±0.05mm
ALL DIMENSIONS IN 1 OR NO DECIMAL ±0.05mm



MARK: XXI-KNM-27-500-22

PAIR NO.1& UP
YEAR DATE



UNLESS OTHERWISE SPECIFIED

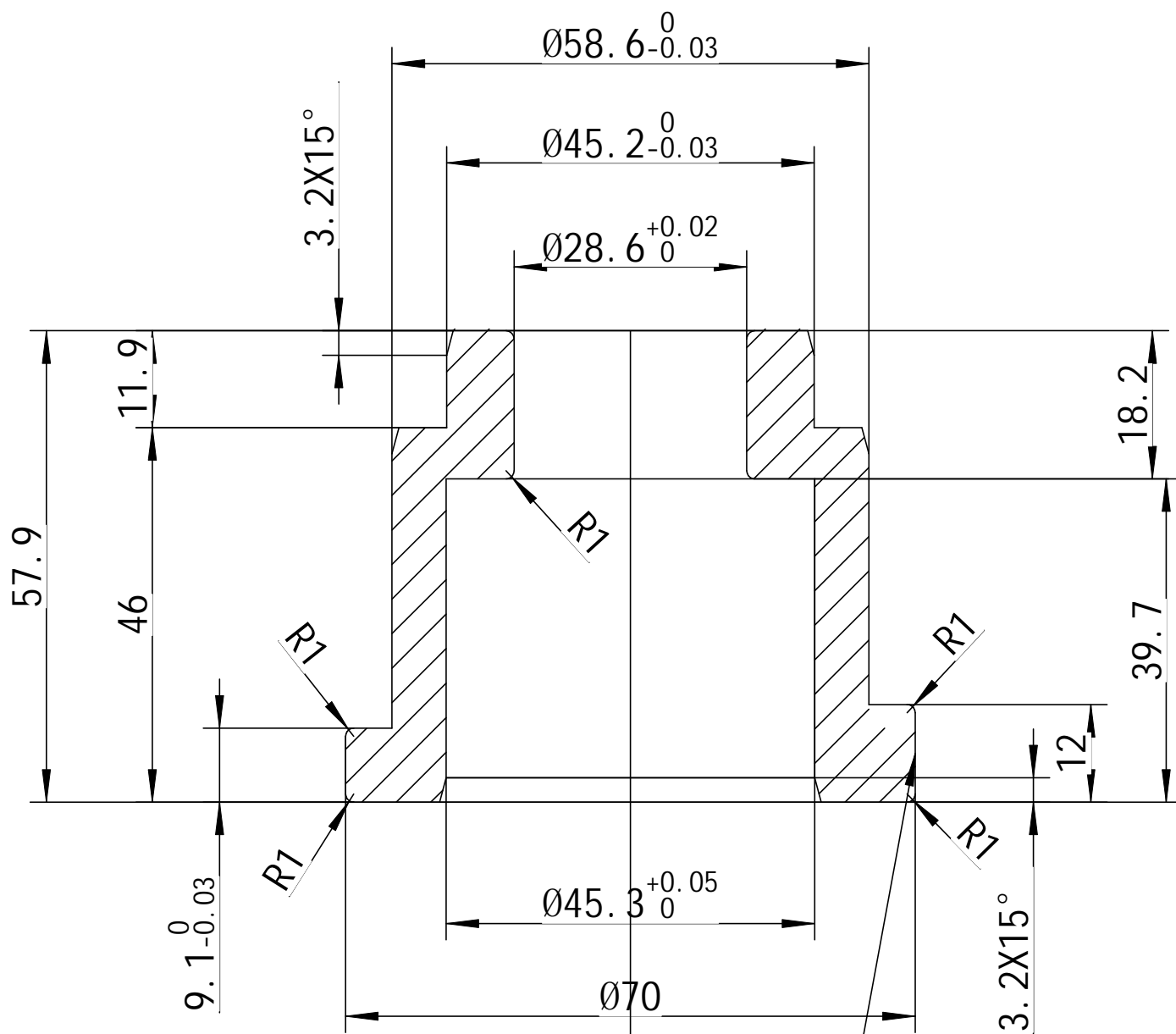
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

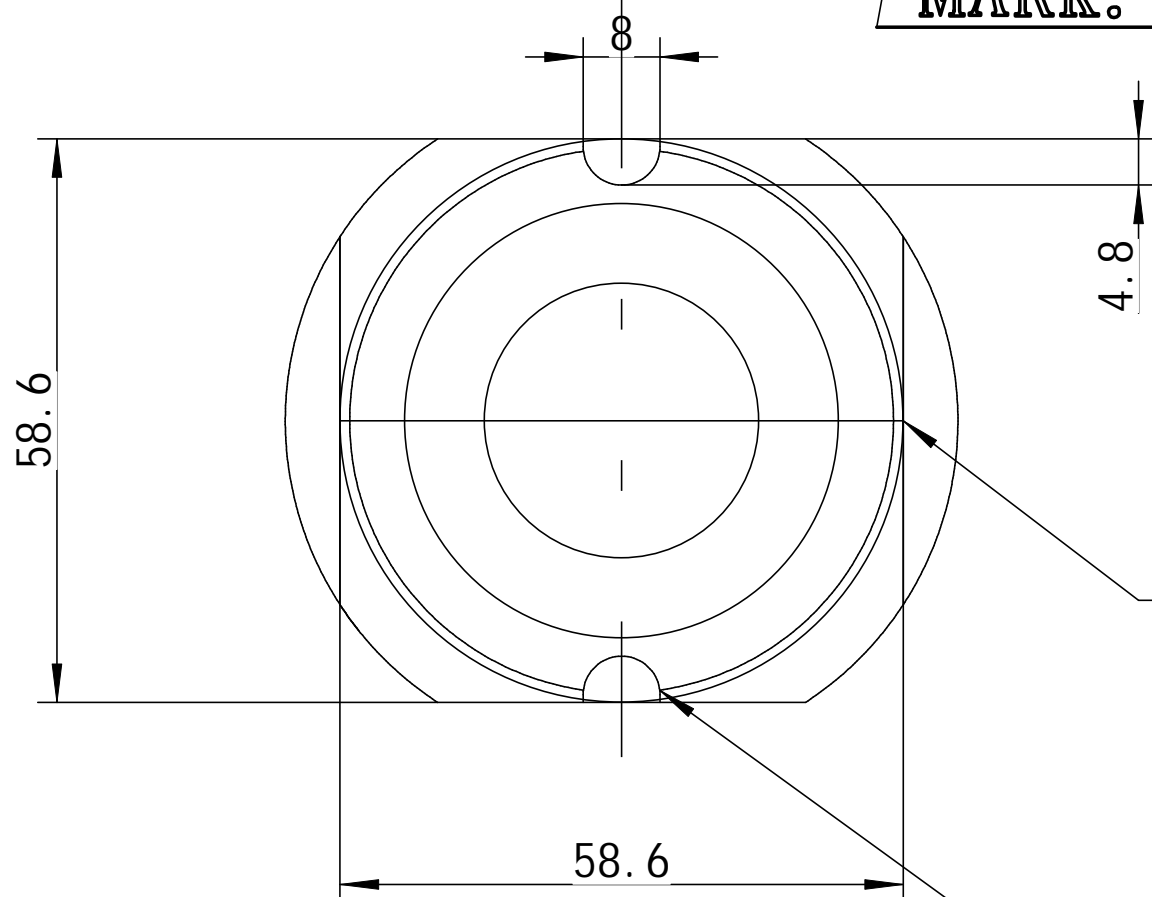
Ind	changes	Name	Date

MATERIAL: CAST IRON

CAPACITY	515ml ⁺¹⁰ ₋₅	WEIGHT	385g ± 10
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.07.25. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-27-500-22		



MARK: XXI-KNM-27-500-22



PAIR NO.1& UP
YEAR DATE




MILL THESE SURFACES
TANGENT TO Ø58.6

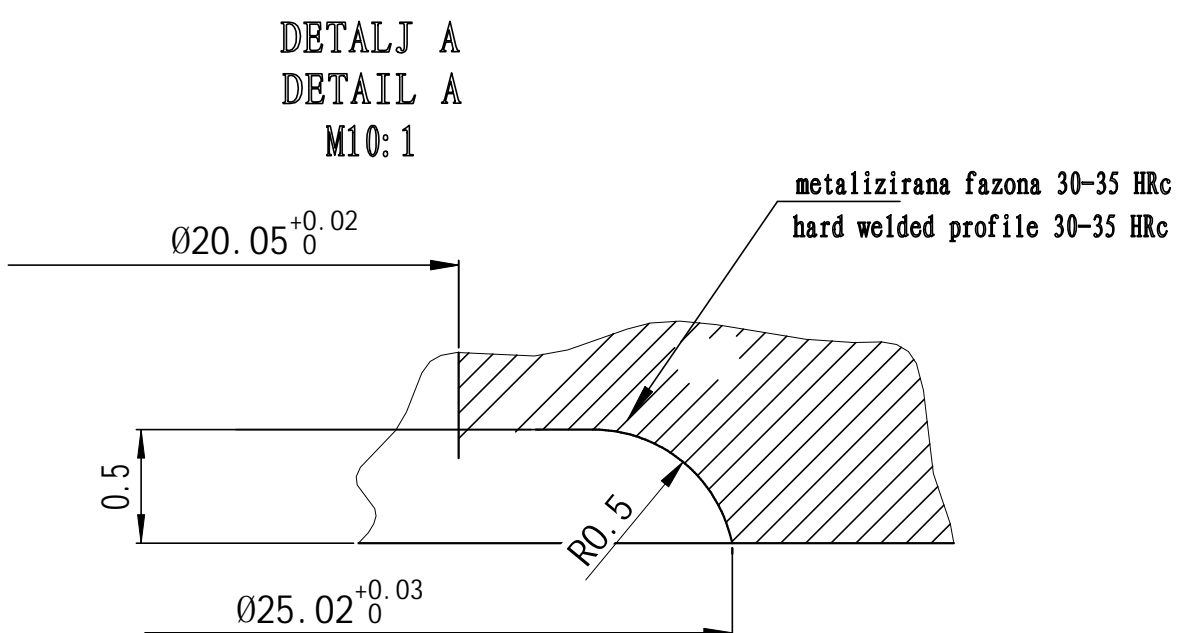
MILL 2 SPANNER SLOTS 5
DEEP AS SHOWN

CAPACITY	515ml ⁺¹⁰ ₋₅	WEIGHT	385g±10
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.07.25. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-27-500-22		

Ind	changes	Name	Date

MATERIAL: CAST IRON

PAIR NO.1& UP 
YEAR DATE



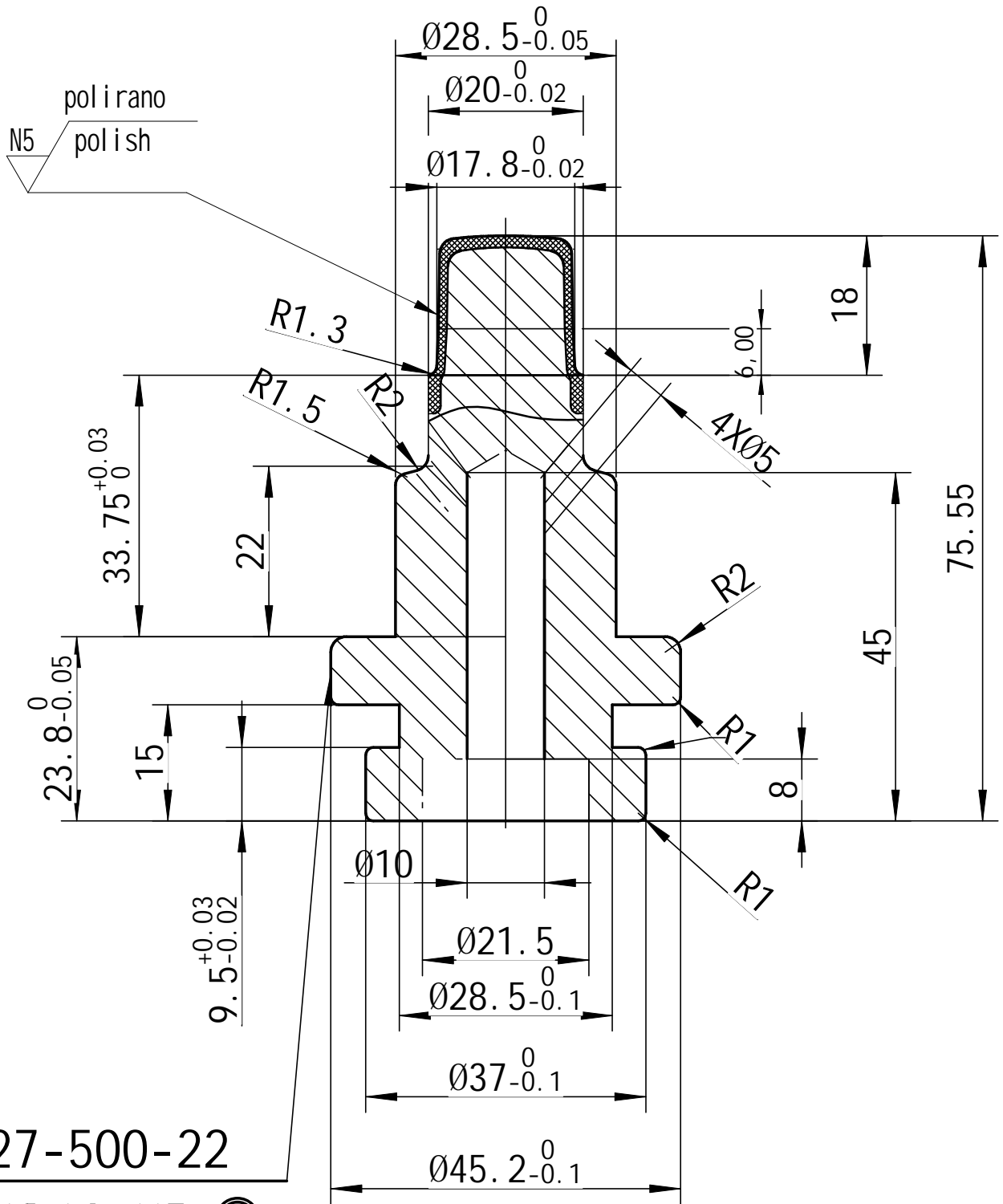
metalizirana fazona 30-35 HRC
hard welded profile 30-35 HRC

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

CAPACITY	515ml ⁺¹⁰ ₋₅	WEIGHT	385g ± 10
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.07.25. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-27-500-22		

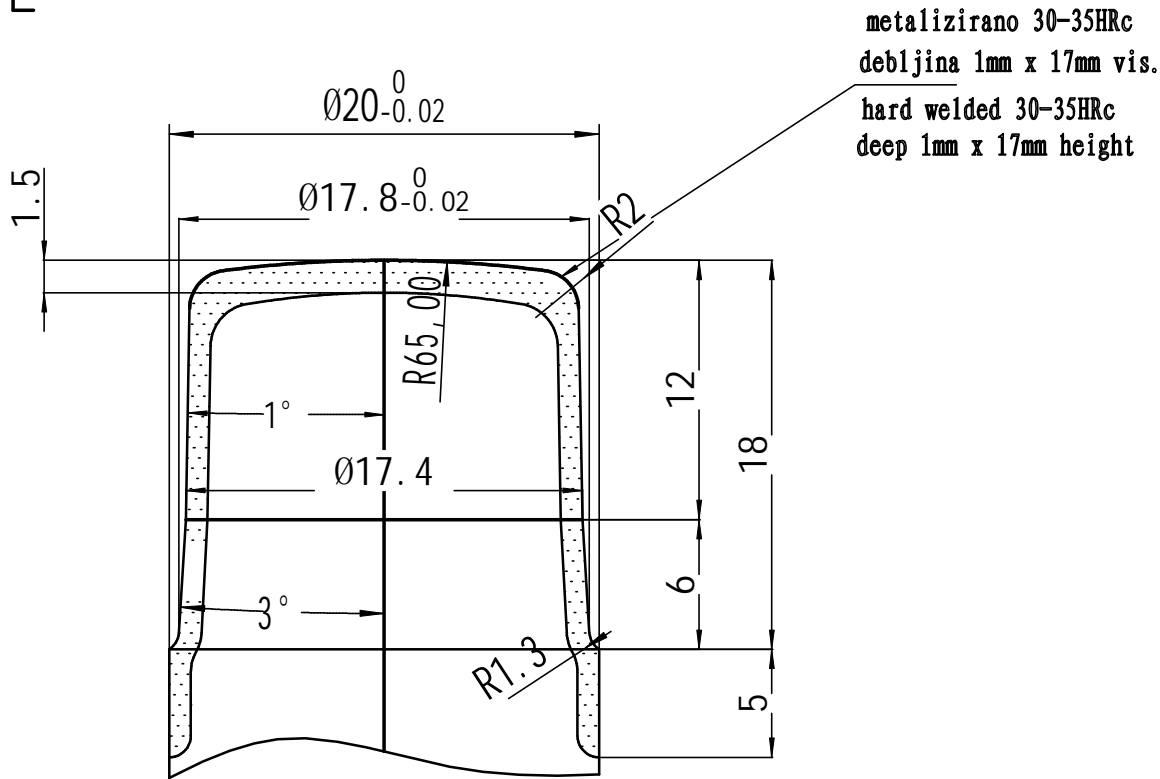
Ind	changes	Name	Date
MATERIAL:		CAST IRON+METAL	

N8
N5
polirano
polish



MARK: XXI-KNM-27-500-22

PAIR NO.1& UP
YEAR DATE

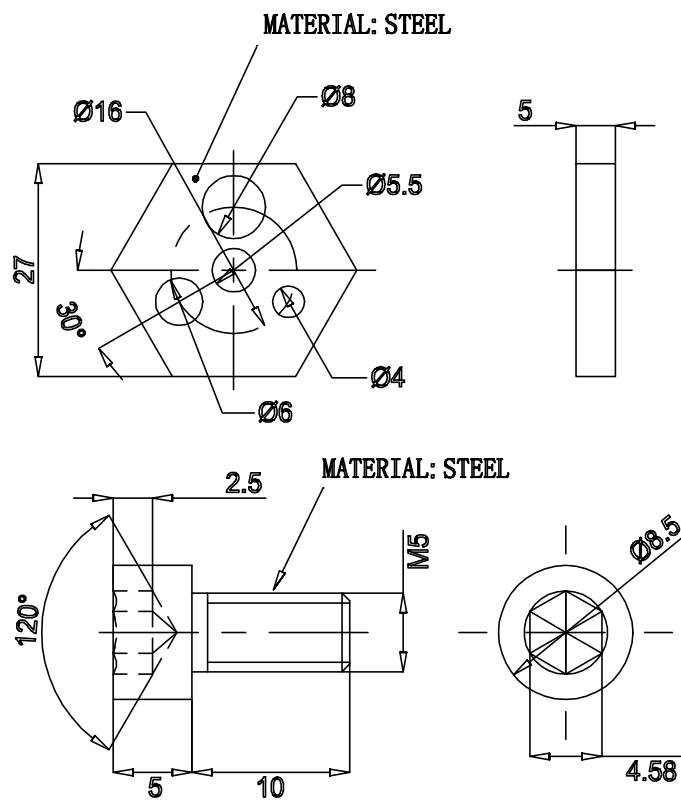
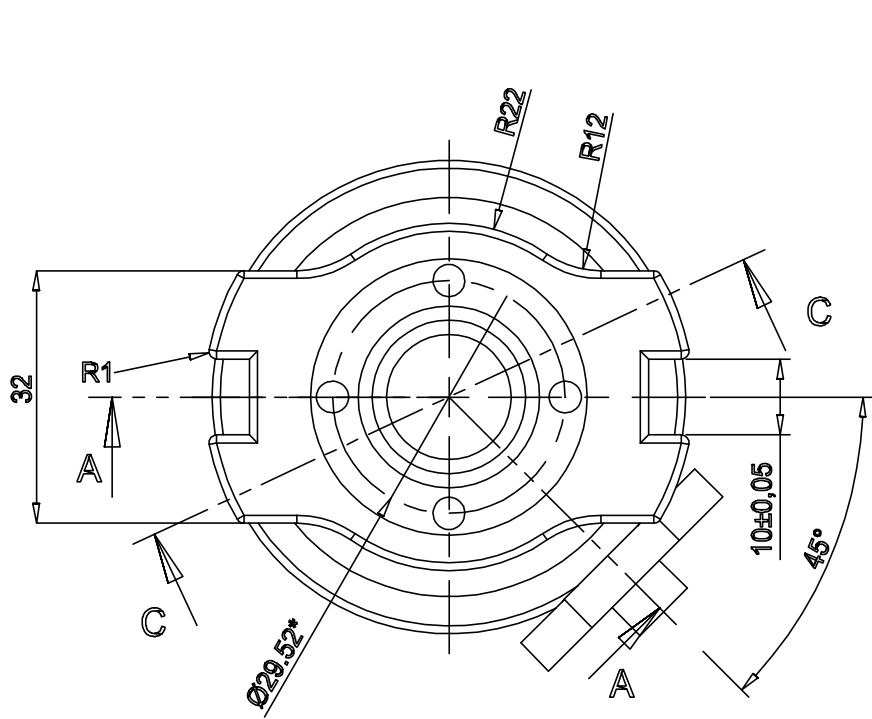


UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date

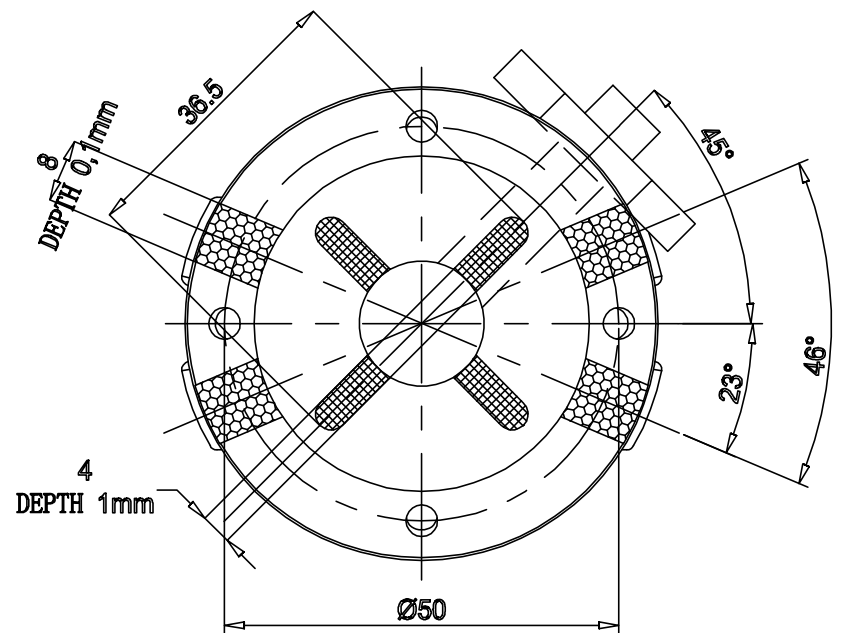
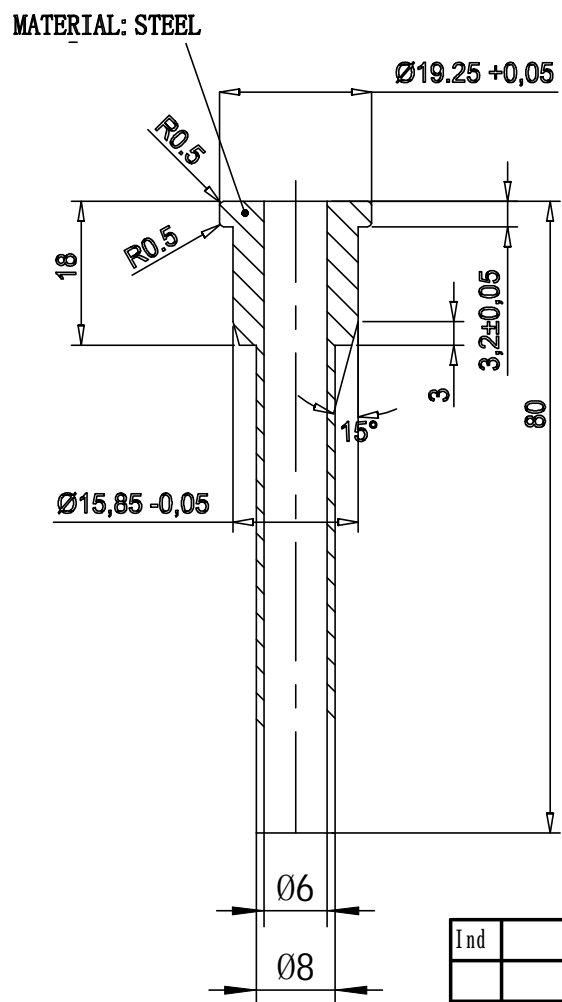
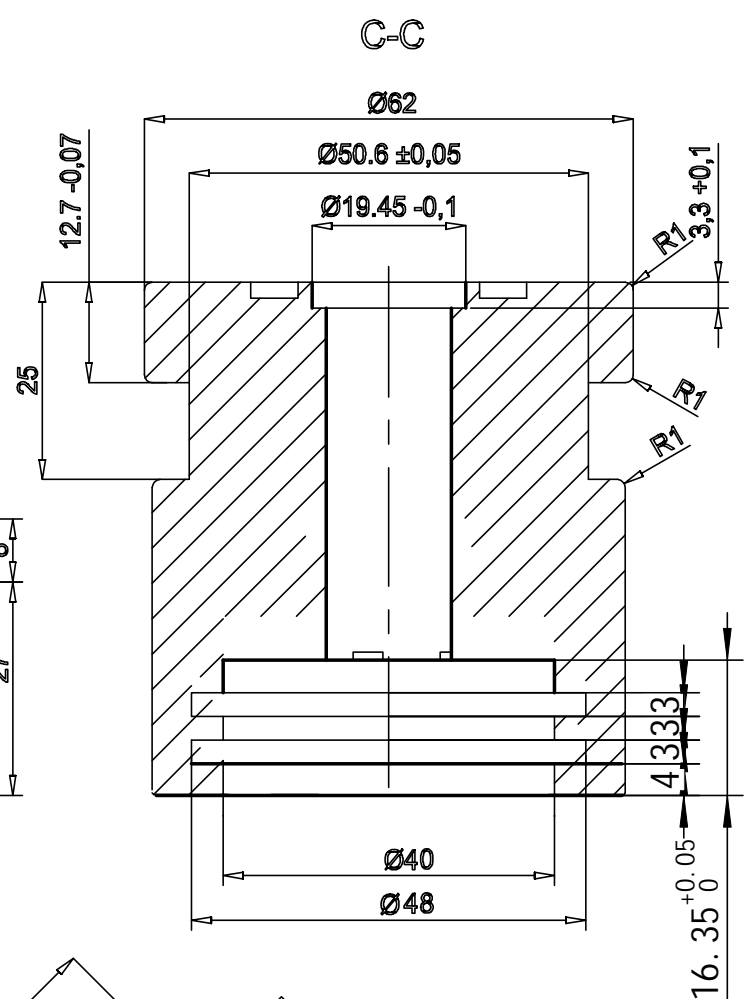
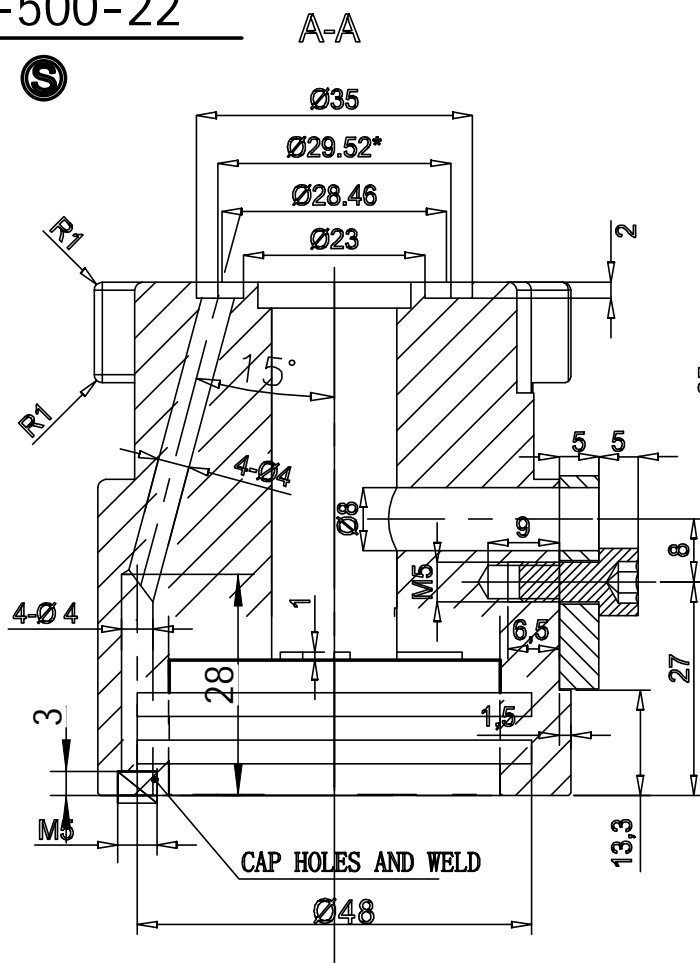
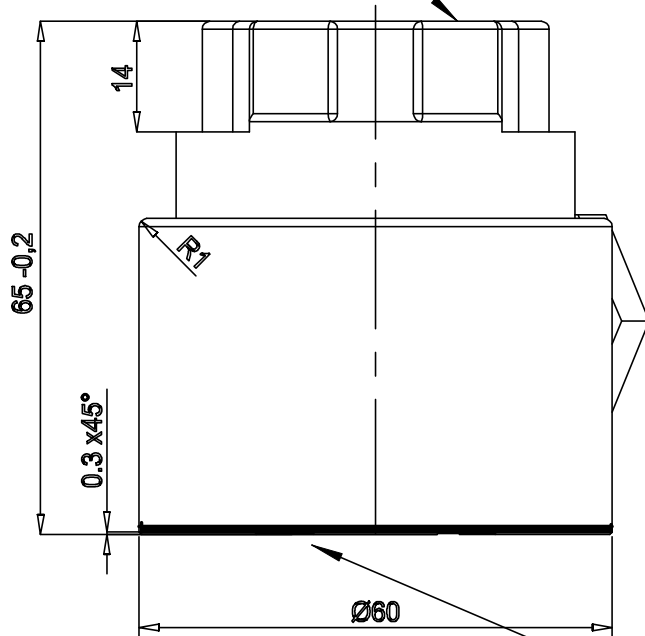
MATERIAL: Ctil+METAL

CAPACITY	515ml ^{+10 -5}	WEIGHT	385g±10
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.07.25. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-27-500-22		



MARK: XXI-KNM-27-500-22

PAIR NO.1& UP
YEAR DATE

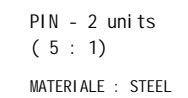
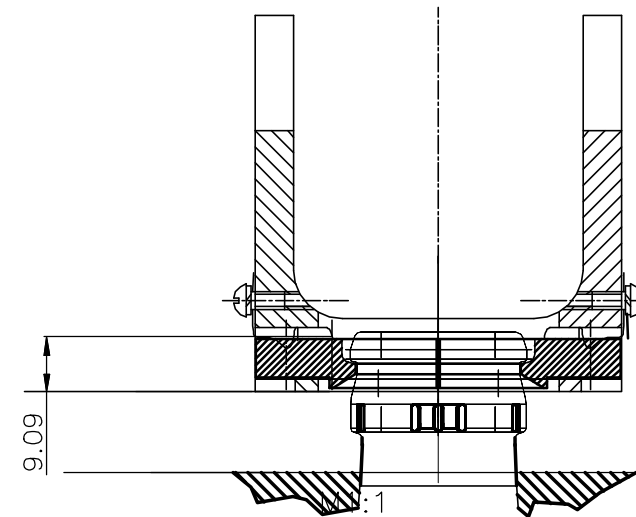


Sharp edges which are not in contact with glass, rounded with radius R=0.8 mm

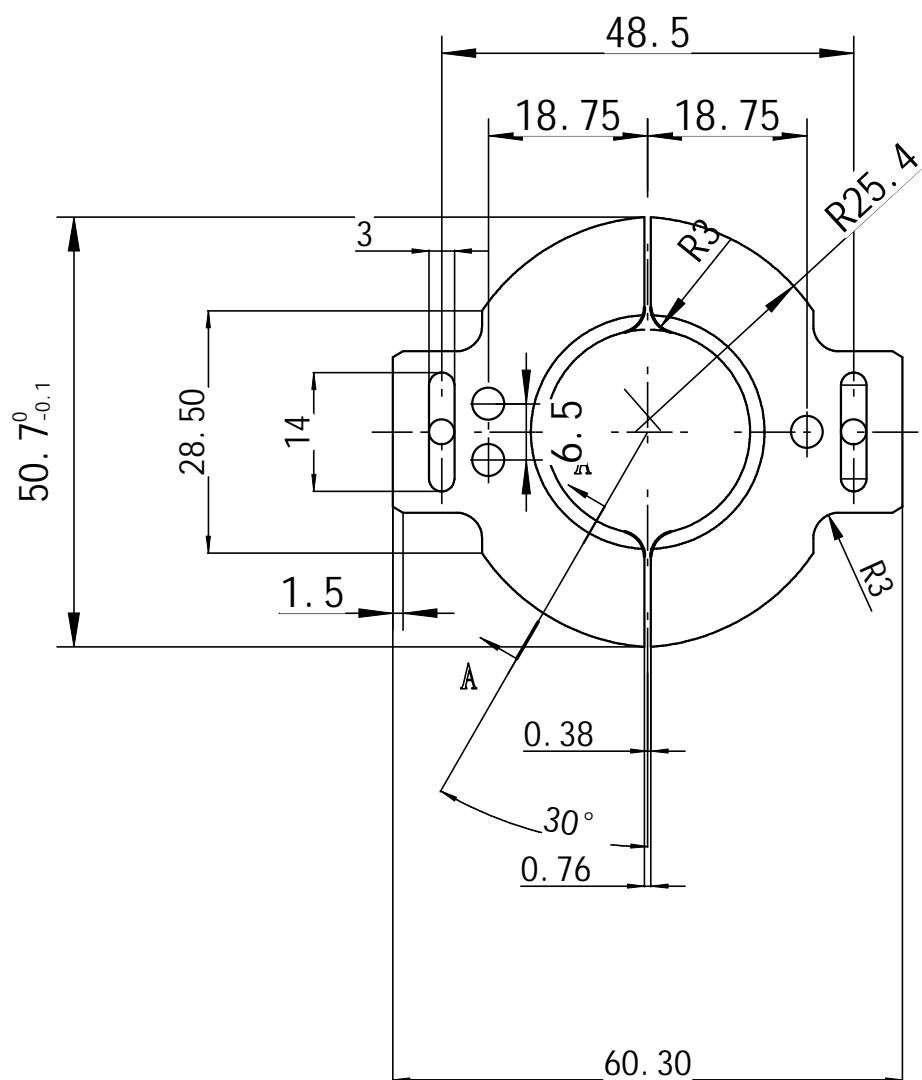
Untoleranced dimensions: 0.0= ± 0.1mm
0.00= ± 0.05mm

Ind	changes	Name	Date

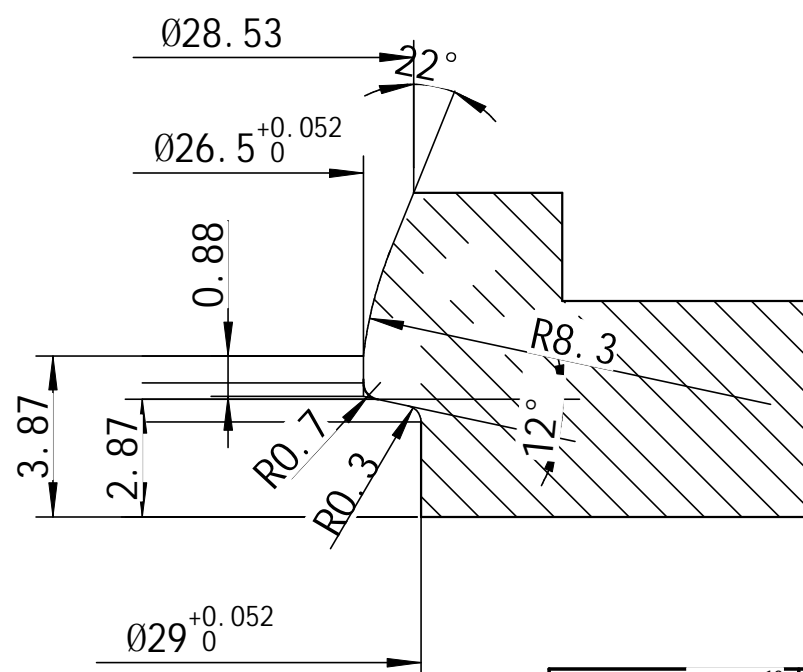
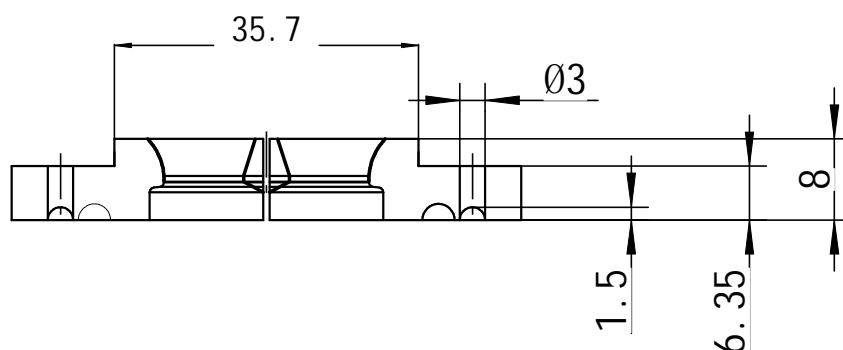
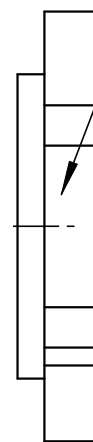
CAPACITY	515ml ⁺¹⁰ / ₋₅	WEIGHT	385g ± 10
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2020.07.25.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-27-500-22		



- | Ind | changes | Name | Date |
|-----------|---------|------|------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| MATERIAL: | | | |
| | Steel | | |



XXI-KNM-27-500-22



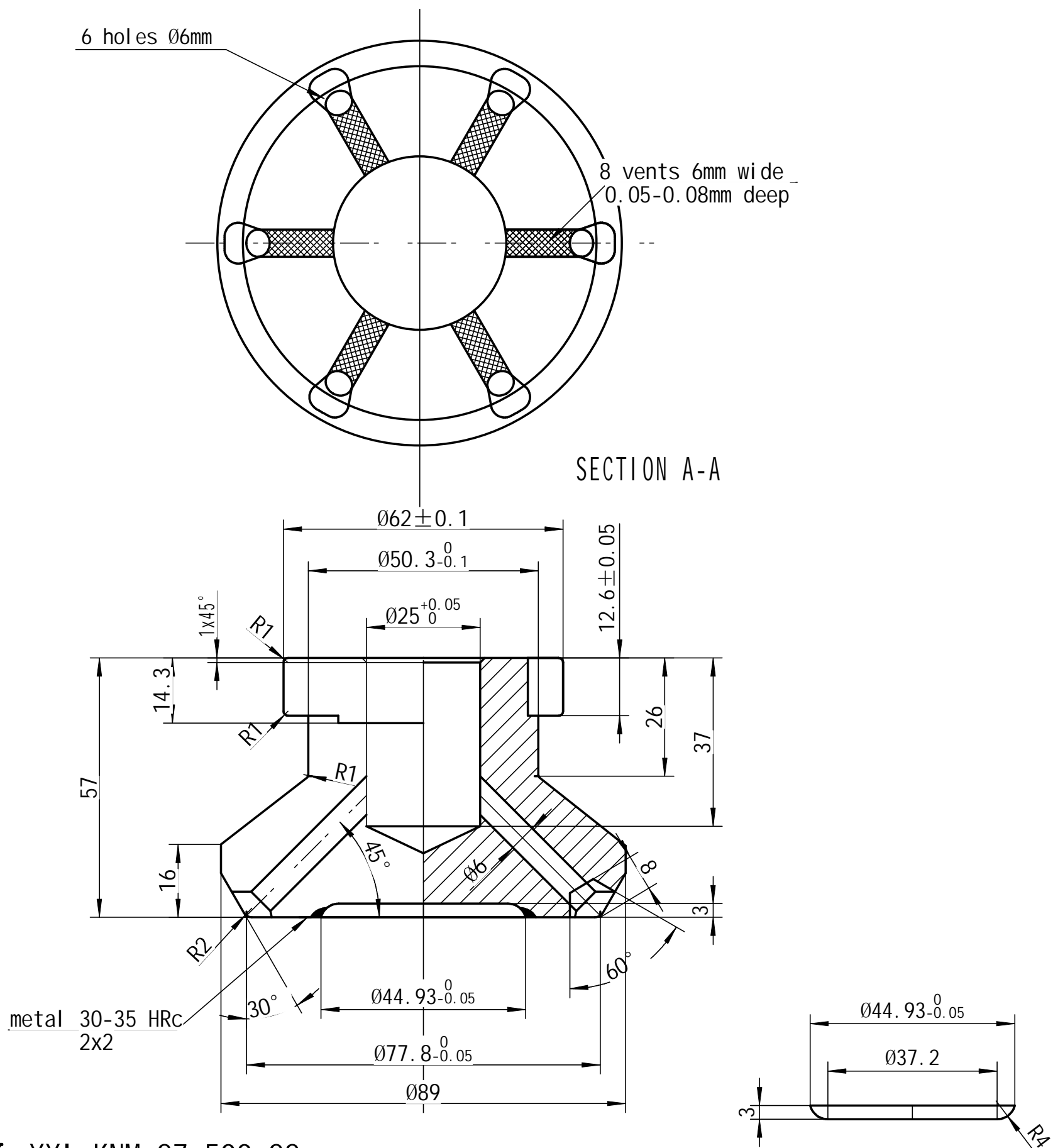
Sharp edges which are not in contact with glass, rounded with radius R=0.8 mm

Untoleranced dimensions: 0.0= ±0.1mm
0.00= ±0.05mm

Ind	changes	Name	Date

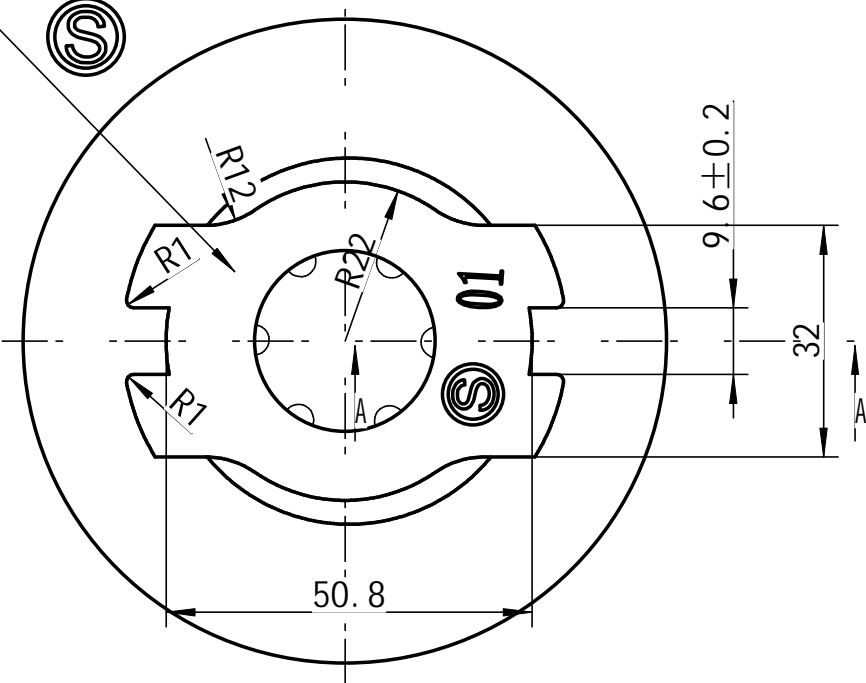
MATERIAL: GRAPHIT

CAPACITY	515ml ⁺¹⁰ ₋₅	WEIGHT	385g±10
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2020.07.25.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-27-500-22		



MARK: XXI-KNM-27-500-22

PAIR NO.1& UP
YEAR DATE



UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS ±0.05mm
ALL DIMENSIONS IN 1 OR NO DECIMAL ±0.05mm

				CAPACITY	515ml ⁺¹⁰ ₋₅	WEIGHT	385g ± 10
				SCALE	1:1	DWG. NO	
				DRN	DATE /BY		
Ind	changes			Name	Date		