



BLANK MOULD		
WEIGHT	405	g
HOT GLASS FACTOR	x0.41	
GOB CAPACITY	166	ml
OVERCAP 44%	+73.2	ml
NR NOL - PL VOL	-9.2	ml
13.2	4	
CALC. BLK+BA DISPL.	230	ml
'L' RATIO		
CAP. TO SETTLE LINE		ml
S.L.HT. FROM NR LINE		mm
INVERT	80	mm
"H" DIM.	69.8	mm
HOLDER SIZE	#24	

BLOW MOULD		
WEIGHT	405	g
COLD CLASS FACTOR	x0.4	
CAP. TO O'FLOW	162	ml
	+512	ml
SHRINKAGE (1.7%)	674	ml
	x1.02	
DISPL. OF SEATED FIN. ABOVE MOULD	689.6	ml
	-12.2	ml
MLD + BP DISPL.	677.4	ml
INVERT	80	mm
"H" DIM.	57.2	mm
HOLDER SIZE	#53	

FINISH:	
BLOW NECK	ø25.2
BLANK NECK	ø24.8
RING NECK	ø25
TONG NECK	
BLOW NECK RAD	R1
BLOW HEAD DEPTH	22.7

FLYAGA 500		
WEIGHT	405±10g	
BRIMFUL CAPACITY	512±10ml	
FILL POINT CAPACITY	500±10ml	
FINISH TYPE: <div>-LAY-A2</div>		
SCALE	MACHINE TYPE:	
1:1	BOTTERO DG 5 ¹ / ₂ "	
DRAW	CHECKED	APPROVED
10/11/2017		