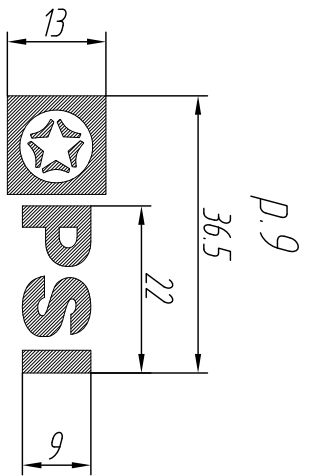


- Both halves of mold (A & B) must be marked with same ordinal number and used together.
- Gap in mold joint must be not more than 0.05 mm.
- Positional tolerance of forming cavity axis T 0.1 mm Base - joint plane
- Allowed deviation of forming cavity dimensions is not more than ±0.05 mm, except for dimensions that are specially shown.
- Keep sharp edges P
- Reference only dimensions
- H14, h14, ±114/2.

- Hardness after welding HRC 35-40.
- Mark XXI-KPM-26-2-1000-18-EXTraNew
- Mark 4690/1type2
- Mark ordinal number (h=8) & PSI logo
- Depth of marking-0.2, 0.3 mm
- Top holes with screws M8x8 and punch
- Top holes with screws M6x8 and punch



DATE/ DATA	REVISONS/ИЗМЕНЕНИЯ	ASSEMBLY NUMBER/ СБОРКА	53	MATERIAL/ МАТЕРИАЛ	CAST IRON (GGP10)	MACHINE/ МАШИНА	EMHART GLASS-BB-065V2-8	JOB TITLE/НАЗВАНИЕ ПРОЕКТА	XXI-KPM-26-2-1000-18-EXTraNew (1101)	SCALE/ МАСШТАБ	1:1
25.11.19	①	INVERT. CENTRE/ ИНВЕРТ. ЦЕНТР	120	WELDING/ СВАРКА	Base and seam (HRC 35-40)	DESIGNER/ ПРОЕКТИРОВЩИК		DRAWING NUMBER/НОМЕР ЧЕРТЕЖА	4690-MD1-3 (type 2)		
25.11.19		HT. DIMENSION/ ВЫСОТА	57.5	PACKING/ УПАКОВКА		DATE/ ДАТА	25.11.19				

Адрес: 199034, Россия, Санкт-Петербург, Б.О., 14 линия, д. 7, литер. "А", этаж 3, корпус 1, индустриальный