



1. Both halves of mould (A and B) must be marked with same ordinal number and used together.
 2. Gap in mould joint must be not more than 0,05mm.
 3. Positional tolerance of forming cavity axis T 0,1mm. Base – joint plane
 4. Allowed deviation of forming cavity dimensions is not more than $\pm 0.05\text{mm}$. except for dimensions that are specially shown.
 5. Keep sharp edges K.
 6. *Reference only dimensions
 7. H14, h14, $\pm IT14/2$.
 8. Hardness after welding HRC32..38.
 9. Mark: 3Flyaga 0.2L
- Mark: 4865
- Mark ordinal number ($h=10$) & PSI logo.
- Depth of marking–0.2...0.3 mm.

Адрес: 199034, Россия,
Санкт-Петербург,
В.О., 14 линия, д. 7.
Тел.: +7(812)3202959
Контакт: info@psiglass.ru

		ASSEMBLY NUMBER/ НОМЕР СБОРКИ:	21	MATERIAL/ МАТЕРИАЛ:	CAST IRON (GS900)	MACHINE/ МАШИНА:	JOB TITLE/НАЗВАНИЕ РАБОТЫ: <i>XIII-V-28-2-200-3Flyaga (trial)</i>	SCALE/ МАСШТАБ:
		INVERT CENTRE/ ИНВЕРТ:	40	WELDING/ НАПЛАВКА:	NECK and BASE (HRC± 32...38)	EMHART-BB-DG-5 1/2"-8	DRAWING NUMBER/НОМЕР ЧЕРТЕЖА:	
DATE/ДАТА	REVISIONS/ИЗМЕНЕНИЯ	'H' DIMENSION/ РАЗМЕР 'Н':	69.85	QUANTITY/ КОЛИЧЕСТВО:		DATE/ ДАТА:	4865-BLK-2	