



FINISH:

BLOW NECK	ø25.2
BLANK NECK	ø24.8
RING NECK	ø25
TONG NECK	ø25.9
BLOW NECK RAD	R1
BLOW HEAD DEPTH	22.2

BLANK MOULD

WEIGHT	435	g
HOT GLASS FACTOR	x0.41	
GOB CAPACITY	178.35	ml
OVERCAP 42.9%	+76.5	ml
NR NOL - PL VOL	-9	ml
13	4	
CALC. BLK+BA DISPL.	245.8	ml
'L' RATIO	0.79	
CAP. TO SETTLE LINE	169.35	ml
S.L.HT. FROM NR LINE	193	mm
INVERT	95	mm
"H" DIM.	117.5	mm
HOLDER SIZE	#23	

BLOW MOULD

WEIGHT	435	g
COLD CLASS FACTOR	x0.4	
CAP. TO O'FLOW	174	ml
	+720	ml
SHRINKAGE (1%)	894	ml
	x1.01	
DISPL. OF SEATED FIN. ABOVE MOULD	902.9	ml
	-11.9	ml
MLD + BP DISPL.	891	ml
INVERT	95	mm
"H" DIM.	57.2	mm
HOLDER SIZE	#53	

XXI-B-28-2.16-700

WEIGHT	435±10g	
BRIMFUL CAPACITY	720±10ml	
FILL POINT CAPACITY	700±10ml	
FINISH TYPE: XXI-B-28-2.16-700		
SCALE	MACHINE TYPE:	
1:1	BOTTERO DG 5 ¹ / ₂ "	
DRAW	CHECKED	APPROVED
11/05/2018		