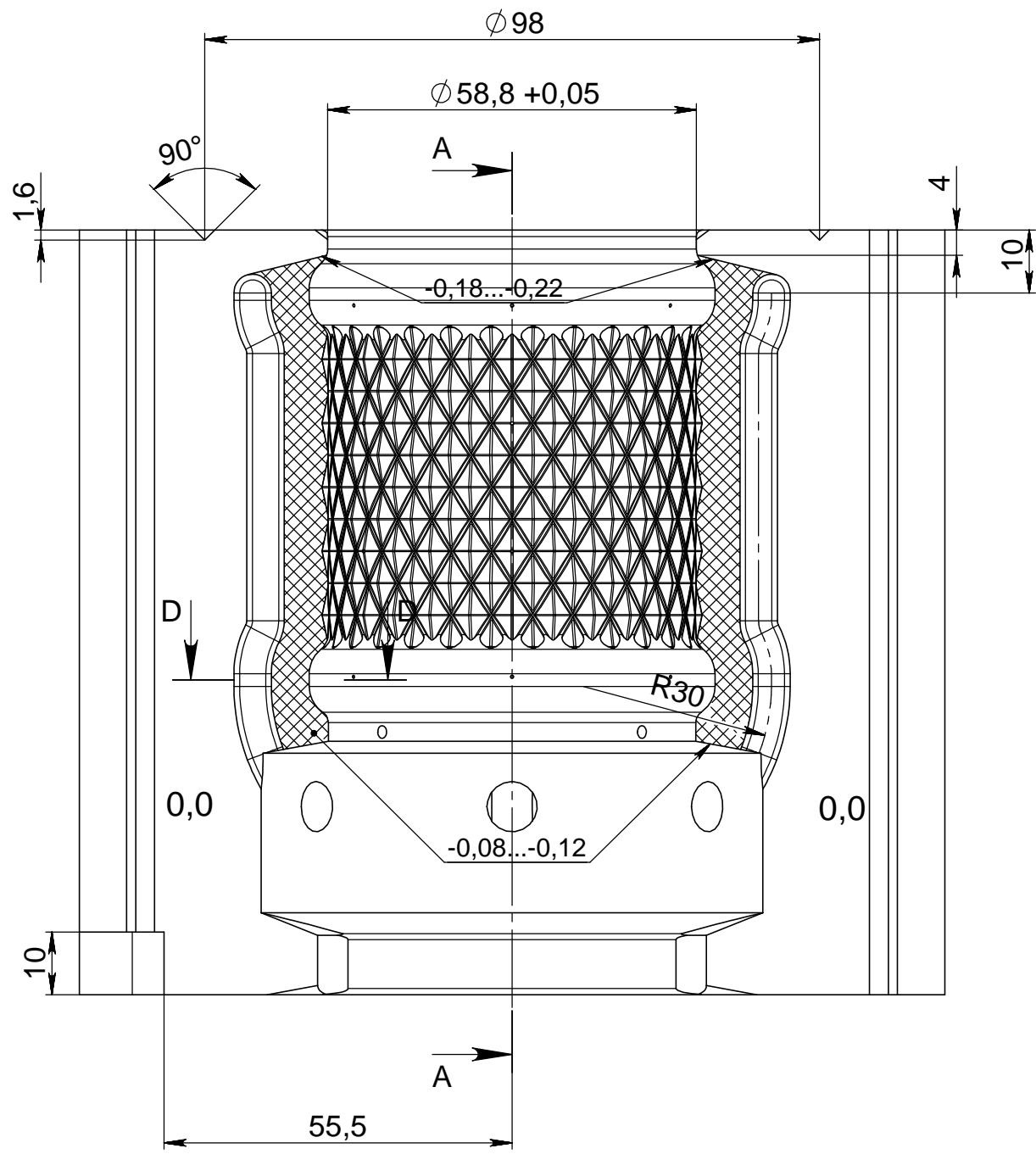
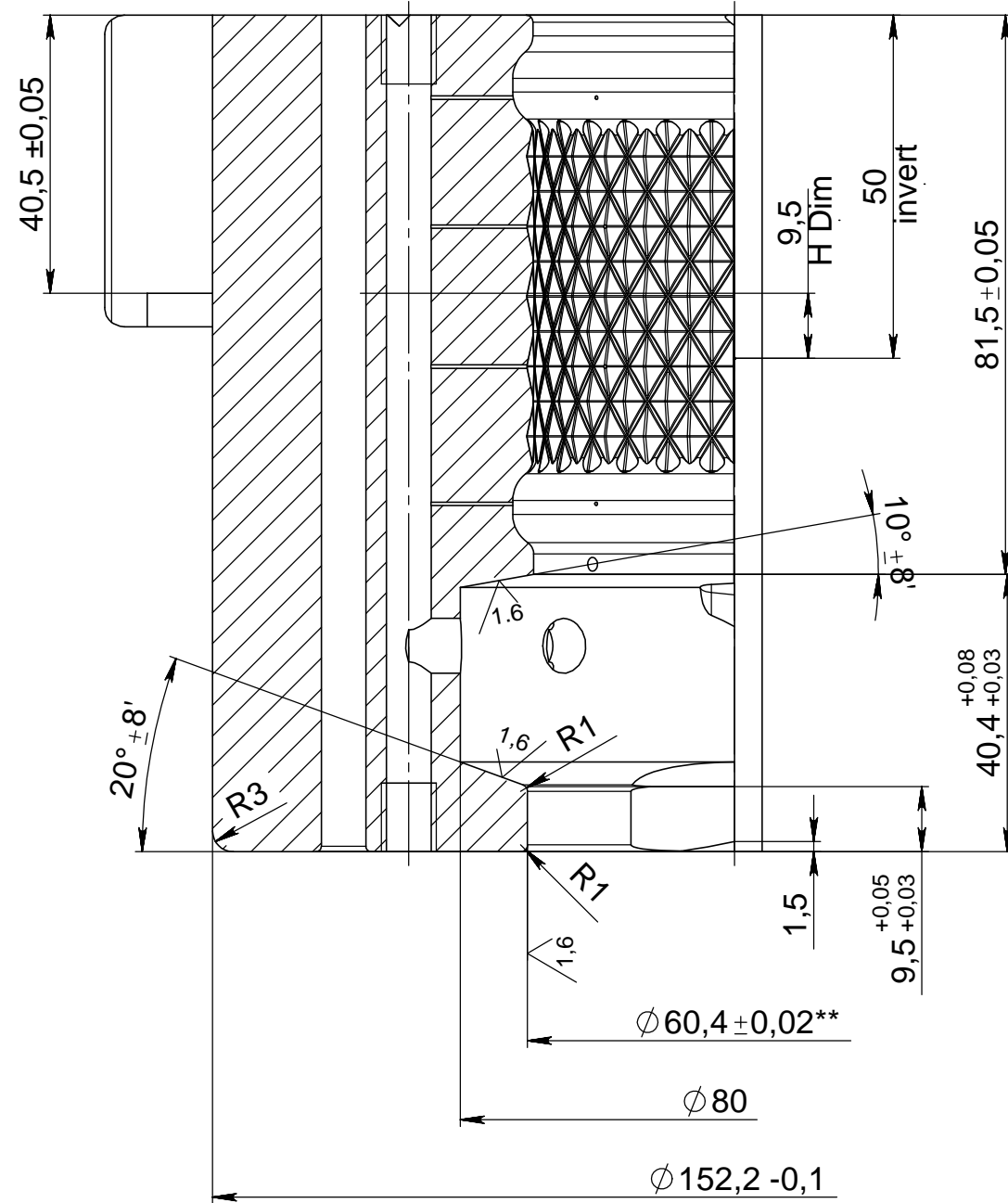


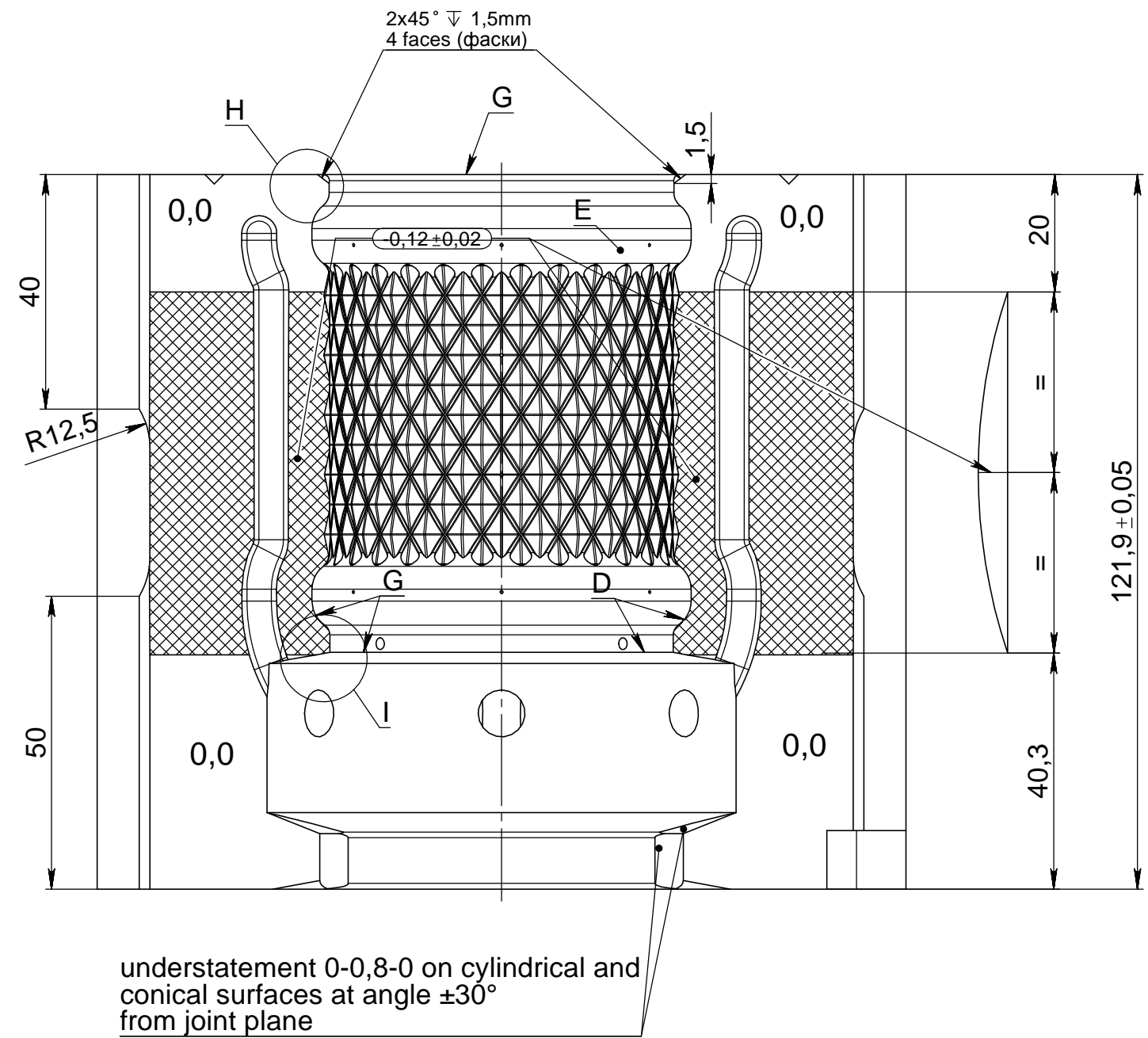
DETAIL A  
FEMALE HALF



SECTION A-A

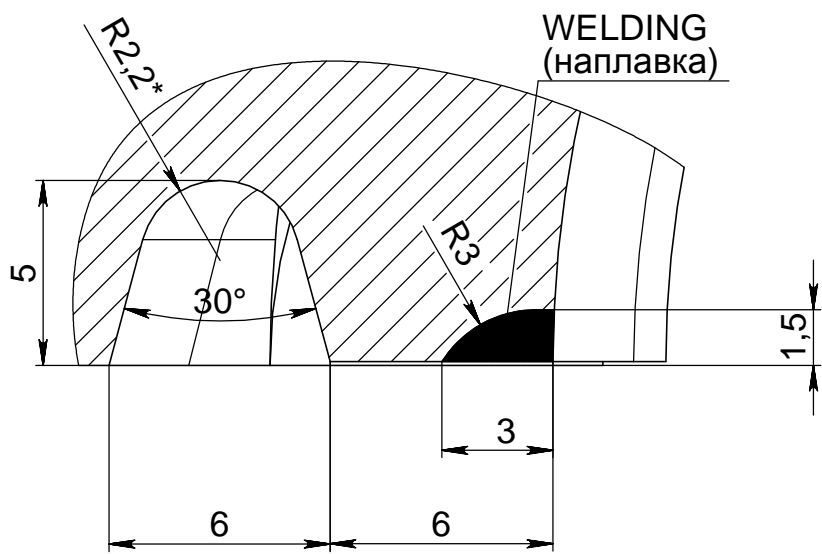


DETAIL B  
MALE HALF

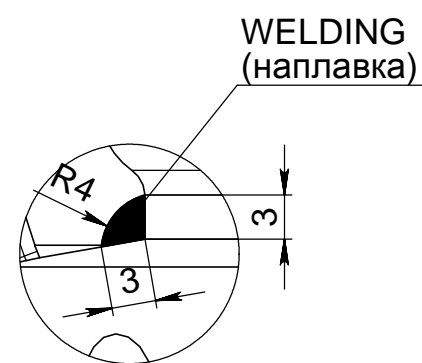


understatement 0-0,8-0 on cylindrical and conical surfaces at angle ±30° from joint plane

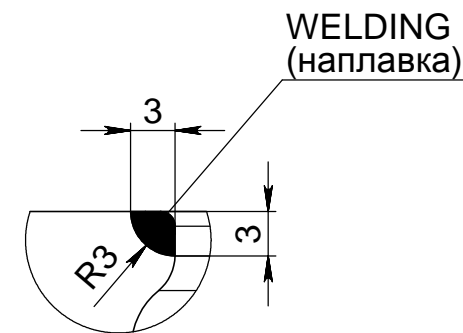
SECTION D-D  
SCALE 5 : 1



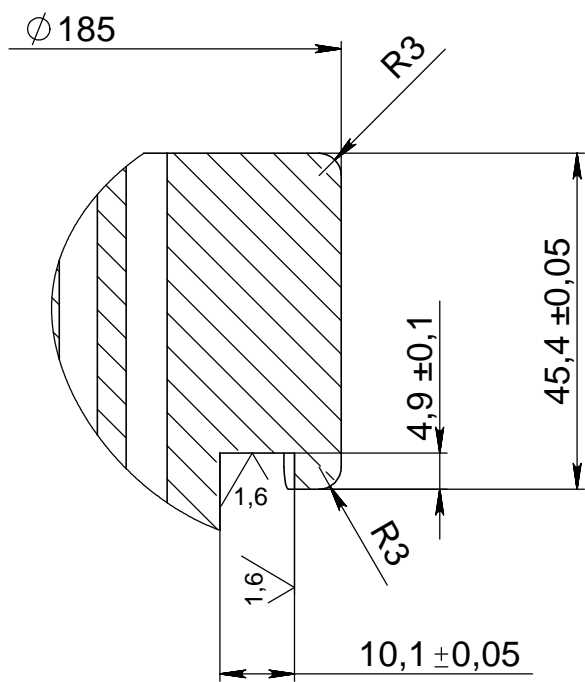
DETAIL VIEW I  
SCALE 2 : 1



DETAIL VIEW H  
SCALE 2 : 1

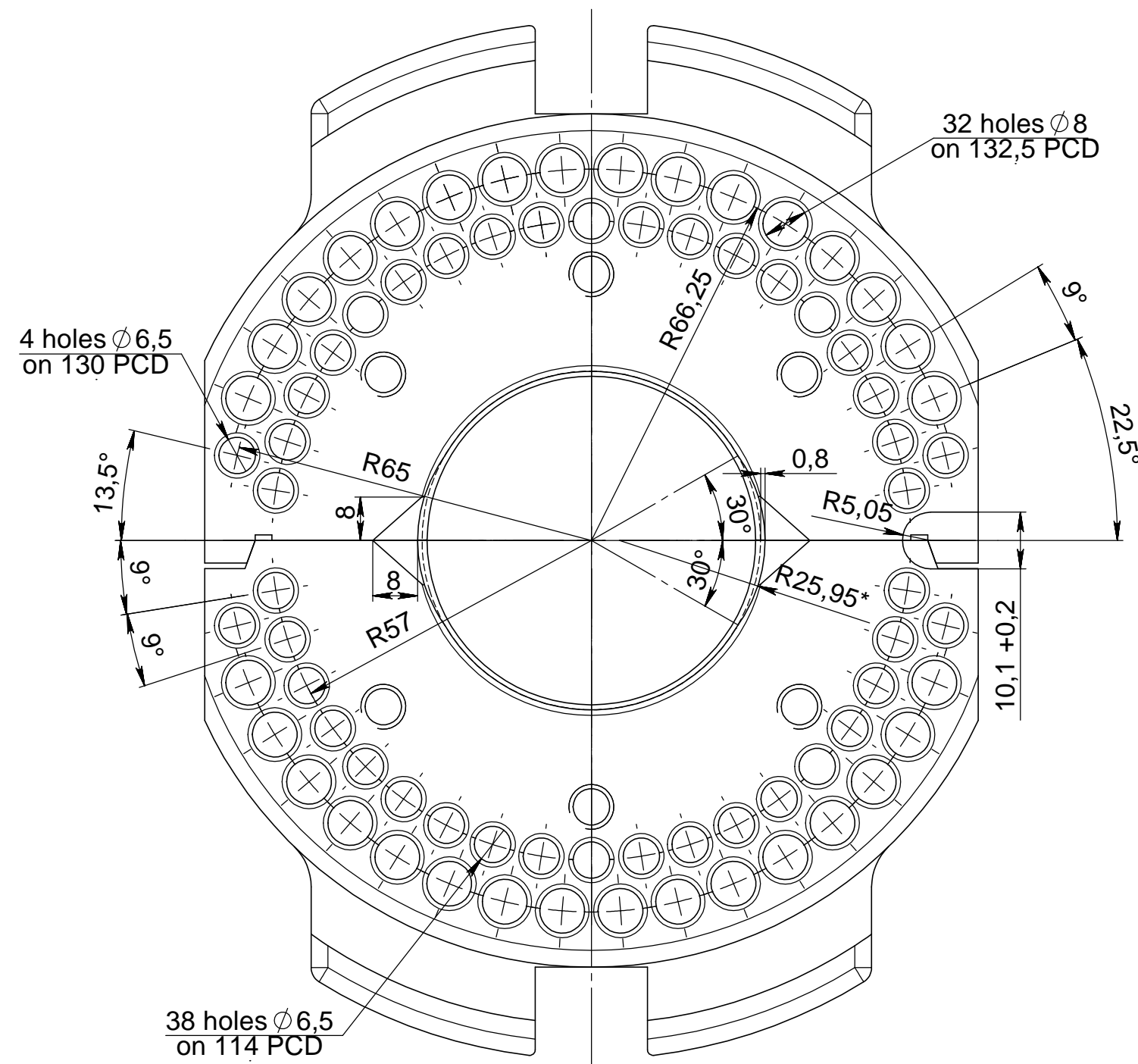
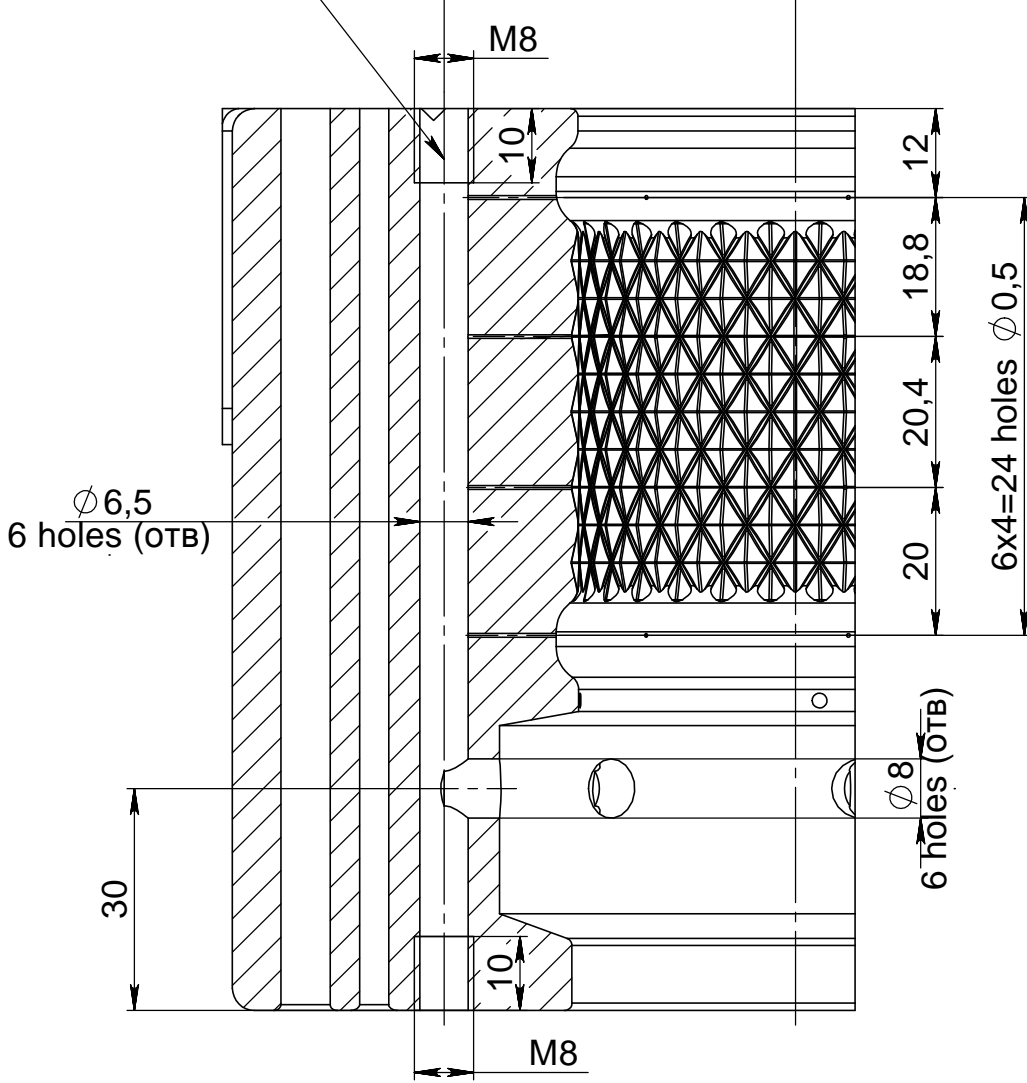


SECTION F-F

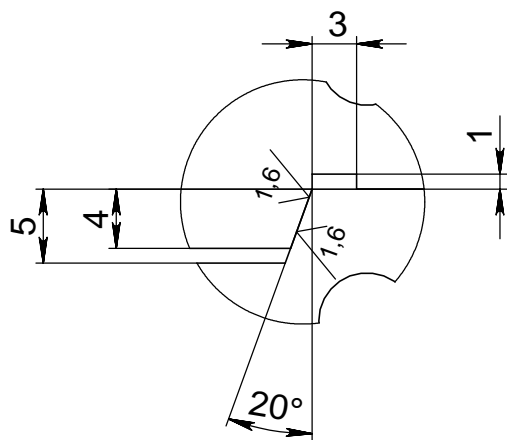


cap 12 holes with plugs M8x8 DIN913  
plugs must be punched  
Заглушить 12 отв винтами M8x8 DIN913  
ЗАКЕРНИТЬ ЗАГЛУШКИ

SECTION C-C



DETAIL VIEW B  
SCALE 2 : 1



- Unspecified limit deviations of dimensions H12, h12, ±IT12/2
- Mark: 19249 / L-4  
Mark ordinal number  
Depth of marking - 0.3mm.
- Details A and B must be marked with same ordinal number, processed and used together
- Edges G must be metallized 32...38 HRC
- Forming surface E must be polished Ra 0,16
- Keep sharp edge D
- \* - Reference only dimensions
- \*\* - Must be controlled using complex caliber
- Mold halves clearance not more than 0.05mm
- Positional tolerance cavity axis T 0.05mm, base - the parting plane
- - dimension must be controlled and additionally put on the checklist

ASSEMBLY NUMBER: НОМЕР СБОРКИ:	11	MATERIAL: МАТЕРИАЛ:	Cast iron Чугун	MACHINE: МАШИНА:	Emhart-PB-DG-5_1/2"	JOB TITLE/НАЗВАНИЕ РАБОТЫ:	CX-60-Lamp	SCALE: МАСШТАБ:	1:1
INVERT CENTRE: ИНВЕРТ:	50	WELDING: НАПЛАВКА:	all edges по всем кромкам	DATE:	03.06.20	DRAWING NUMBER/НОМЕР ЧЕРТЕЖА:	19249-MLD1-2		
H DIMENSION: РАЗМЕР Н:	9,5	QUANTITY: КОЛИЧЕСТВО:							