



BLANK MOULD

WEIGHT	405	g
HOT GLASS FACTOR	x0.41	
GOB CAPACITY	166.05	ml
OVERCAP 40.5%	+67.15	ml
NR NOL - PL VOL	-9.2	ml
13.2	4	
CALC. BLK+BA DISPL.	224	ml
'L' RATIO		
CAP. TO SETTLE LINE		ml
S.L.HT. FROM NR LINE		mm
INVERT	95	mm
"H" DIM.	117.5	mm
HOLDER SIZE	#23	

BLOW MOULD

WEIGHT	405	g
COLD CLASS FACTOR	x0.4	
CAP. TO O'FLOW	160	ml
SHRINKAGE (1.7%)	+520	ml
DISPL. OF SEATED FIN. ABOVE MOULD	680	ml
MLD + BP DISPL.	x1.02	
INVERT	694.5	ml
"H" DIM.	-12.2	ml
HOLDER SIZE	682.3	ml
INVERT	95	mm
"H" DIM.	57.2	mm
HOLDER SIZE	#53	

FINISH:	
BLOW NECK	ø25.7
BLANK NECK	ø25.3
RING NECK	ø25.5
TONG NECK	
BLOW NECK RAD	R1
BLOW HEAD DEPTH	21.7

KEPIL 500

WEIGHT	405±10g		
BRIMFUL CAPACITY	520±10ml		
FILL POINT CAPACITY	500±10ml		
FINISH TYPE:			
KEPIL 500 -LAY-A1			
SCALE	MACHINE TYPE:		
1:1	BOTTERO DG 5 ¹ / ₂ "		
DRAW	CHECKED	APPROVED	
06/02/2018			