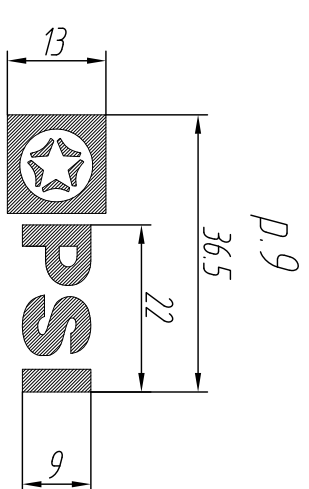


1. Both halves of mould (A & B) must be marked with some ordinal number and used together.
2. Gap in mould joint must be not more than 0.05mm.
3. Positional Tolerance of forming cavity axis ± 0.1 mm. Base – joint plane.
4. Allowed deviation of forming cavity dimensions is not more than ± 0.05 mm except for dimensions that are specially shown.
5. Keep sharp edges P .
6. Reference only dimensions
7. H14, h14, $\pm IT14/12$
8. Hardness after welding HRC35–40.
9. Mark: Razmov a 0.5L
- Mark: 4.755
- Mark: ordinal number (h=8) & PSL logo
- Depth of marking: 0.2 – 0.3 mm
10. Cap holes with screws M8x8 and punch.
Cap holes with screws M8x8 and punch.



	ASSEMBLY NUMBER/ НОМЕР СОБРА-	MATERIAL/ МАТЕРИАЛ	MACHINE / МАШИНА	JOB TITLE/НАЗВАНИЕ РАБОТЫ	SCALE/ МАСШТАБ
	HOWER CLOAK/ ИНВЕРТ ЦЕНТРЕ/ ИЗВЕРСТИ	CAST IRON (GS800) WELDING/ НАПЛАВКА	EMERALD GLASS-BB-005.1/2" 8 MALDINA	Работы в 0,5L	
25.12.19	①	90	All edges (HRC 35, 40) D0430HPEP	DRAWING NUMBER/НОМЕР ЧЕРТЕЖА:	1:1
DATE/ДАТА	REV./ДИМЕНСИОН	57.15	QUANTITY/ КОЛИЧЕСТВО	DATE/ ДАТА	
РЕВИЗИОН/ДИМЕНСИОН	ПАМЯТЬ Н-1: ПОДРОБНОСТИ ОТЛИВ ВЕРХНЕГО ДИНА ВЕРХНЕГО ДИНА			25.12.19	
				4.755-M1D-2	