



MOULD DATA

COLD GLASS FACTOR	570g x0.4
CAP TO O'FLOW	228+715ml
SHRINKAGE(1.01)%	943x1.01
DISP OF SEATED FIN ABOVE MOULD	952.4ml -11.6ml
MOULD & BP DISP.	940.8ml

Req'd Blowmould Disp.
940.8±1.0 ml (Included Bp)

Ind	changes	Name	Date

MATERIAL:

CAPACITY	715± 10ml	WEIGHT	570± 10g
SCALE	1:1	DWG.NO	
DRN	DATE	/BY	
REVISION	DATE 2019.06.05.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-700		