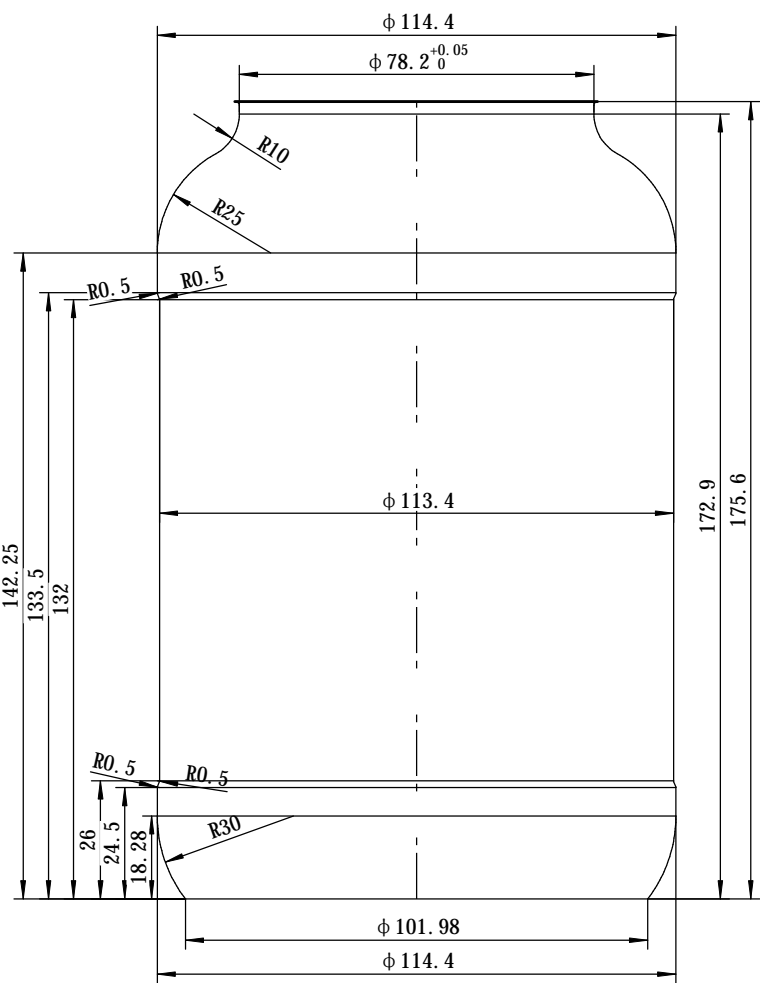


Mould+Bottom= 1686.2+19.5=1705.7ml±1.86ml



				CAPACITY	1530±10ml	WEIGHT	555±10g
				SCALE	1:1	DWG. NO	
				DRN	DATE	/BY	
End	changes			Name	DATE	2018.12.20 /BY	
					DATE	/BY	
					REMARK Dimensions are in mm		
					JOB NAME	I-82-1500	
MATERIAL:							

Dot code table (shown for glassbottle/must be made mirrored in mould)

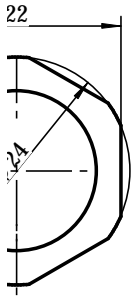
<i>Dot code</i>	<i>N°</i>	<i>Dot code</i>	<i>N°</i>	<i>Dot code</i>	<i>N°</i>
● ● ● ● ● ● . . ● . . ● ●	1	● ● ● . . ● . . ● ● ● ●	31	● ● . . ● ● ● . . ● ● ● ●	61
● ● ● ● ● . ● . ● . . ● ●	2	● ● . ● ● . ● . . ● ● ● ●	32	● ● . ● . . ● ● ● . ● ● ●	62
● ● ● ● ● . ● . . . ● . ● ●	3	● ● ● . . ● ● ● . . ● ● ● ●	33	● ● ● . ● . . . ● ● . ● ● ●	63
● ● ● ● ● . . ● ● . . ● ● ●	4	● ● ● . ● ● ● . ● . . ● ● ● ●	34	● ● . ● ● . ● . ● . ● ● ● ●	64
● ● ● ● ● . . ● . ● . ● ● ●	5	● ● ● . ● ● ● . . ● ● . ● ● ●	35	● ● . ● . ● ● ● ● . . ● ● ● ●	65
● ● ● ● ● . . ● . . ● ● ● ●	6	● ● ● . ● ● ● . . ● . ● ● ● ●	36	● ● . . ● ● ● ● ● . . ● ● ●	66
● ● ● ● . ● ● . ● . . ● ● ●	7	● ● ● . ● . ● ● ● . . ● ● ●	37	● ● . ● ● ● ● ● . ● . . ● ● ●	67
● ● ● ● . ● ● . . . ● . ● ● ●	8	● ● ● . ● . ● ● ● . ● . ● ● ●	38	● ● . ● ● ● ● ● . . ● . ● ● ●	68
● ● ● ● . ● . ● ● ● . . ● ● ●	9	● ● . ● ● ● ● . . ● ● ● . ● ● ●	39	● ● . . ● ● ● ● . ● ● . ● ● ●	69
● ● . . ● . . ● ● ● ● ● ● ●	10	● ● . . ● ● . . ● ● ● ● ● ●	40	● ● . . ● . ● ● ● . ● ● ● ● ●	70
● ● ● ● . . ● . . . ● ● ● ●	11	● ● . ● ● . . . ● . ● ● ● ● ●	41	● ● . ● . ● ● . . . ● ● ● ● ●	71
● ● ● ● . ● . ● . ● . ● ● ●	12	● ● ● . ● . ● . . . ● ● ● ● ●	42	● ● . . ● ● . ● ● . ● ● ● ●	72
● ● ● ● . ● . ● . . ● ● ● ●	13	● ● ● . . . ● . ● ● . ● ● ● ●	43	● ● . . ● ● ● . ● . ● ● ● ●	73
● ● ● ● . ● . . ● ● ● . ● ● ●	14	● ● . ● ● . ● . ● ● ● . ● ● ●	44	● ● . ● ● ● . . ● . ● ● ● ●	74
● ● ● ● . ● . . . ● . ● ● ● ●	15	● ● ● . ● . ● ● ● . . ● ● ● ●	45	● ● . ● ● . ● ● ● . . ● ● ● ●	75
● ● ● ● . . ● ● ● ● . . ● ● ●	16	● ● ● . ● . ● . ● ● ● . ● ● ●	46	● ● . . ● . ● ● ● ● ● . ● ● ●	76
● ● ● ● . . ● ● . ● . ● ● ●	17	● ● ● . ● . . . ● ● ● . ● ● ●	47	● ● . ● . ● ● . ● ● ● . ● ● ●	77
● ● ● ● . . ● ● . . ● ● ● ●	18	● ● ● . . . ● ● ● ● . . ● ● ●	48	● ● . ● ● ● . ● ● . . ● ● ●	78
● ● . ● ● ● . ● . ● . ● ● ●	19	● ● . ● ● . . . ● ● ● . ● ● ●	49	● ● . ● . ● ● ● ● . . ● ● ●	79
● ● . . ● . . ● . ● ● ● ● ●	20	● ● . ● . ● . . . ● ● ● ● ● ●	50	● ● . ● . . . ● ● . ● ● ● ● ●	80
● ● . ● . ● . . ● . ● ● ● ● ●	21	● ● ● . ● . . . ● . ● ● ● ● ●	51	● ● ● . . ● ● . . . ● ● ● ● ●	81
● ● ● . ● . ● . . ● . ● ● ● ●	22	● ● . . ● . . ● ● ● . ● ● ● ●	52	● ● . ● . ● . . ● ● ● . ● ● ●	82
● ● ● ● . . ● . ● ● . ● ● ●	23	● ● . ● ● . . . ● ● ● . ● ● ●	53	● ● . ● . ● ● . ● . ● ● ● ●	83
● ● ● ● . . ● . . . ● . ● ● ●	24	● ● ● . . . ● ● . ● . ● ● ● ●	54	● ● . . ● ● ● ● . . ● ● ● ●	84
● ● ● . ● ● ● . ● . . ● ● ●	25	● ● . ● . ● ● ● . ● . ● ● ●	55	● ● . ● ● ● . ● . . . ● ● ● ●	85
● ● ● . ● ● ● . . . ● . ● ● ●	26	● ● ● . . . ● ● ● . ● . ● ● ●	56	● ● . ● . . . ● ● ● ● . ● ● ●	86
● ● ● . ● ● . ● ● . . ● ● ●	27	● ● ● . . . ● ● . ● ● . ● ● ●	57	● ● . . ● ● . ● ● ● . ● ● ●	87
● ● ● . ● . ● . ● . ● . ● ● ●	28	● ● ● . . ● . ● ● ● . ● ● ●	58	● ● . ● ● . ● ● . ● . ● ● ●	88
● ● . ● . ● . ● ● ● . ● ● ●	29	● ● . ● ● . ● ● ● . . ● ● ●	59	● ● . . ● ● ● ● . ● . ● ● ●	89
● ● . ● . . . ● . ● ● ● ● ●	30	● ● ● . . . ● . . . ● ● ● ● ●	60	● ● . . ● ● . ● . ● ● ● ● ●	90

● -dot . -blank place

Example of marking a mould N° 1:

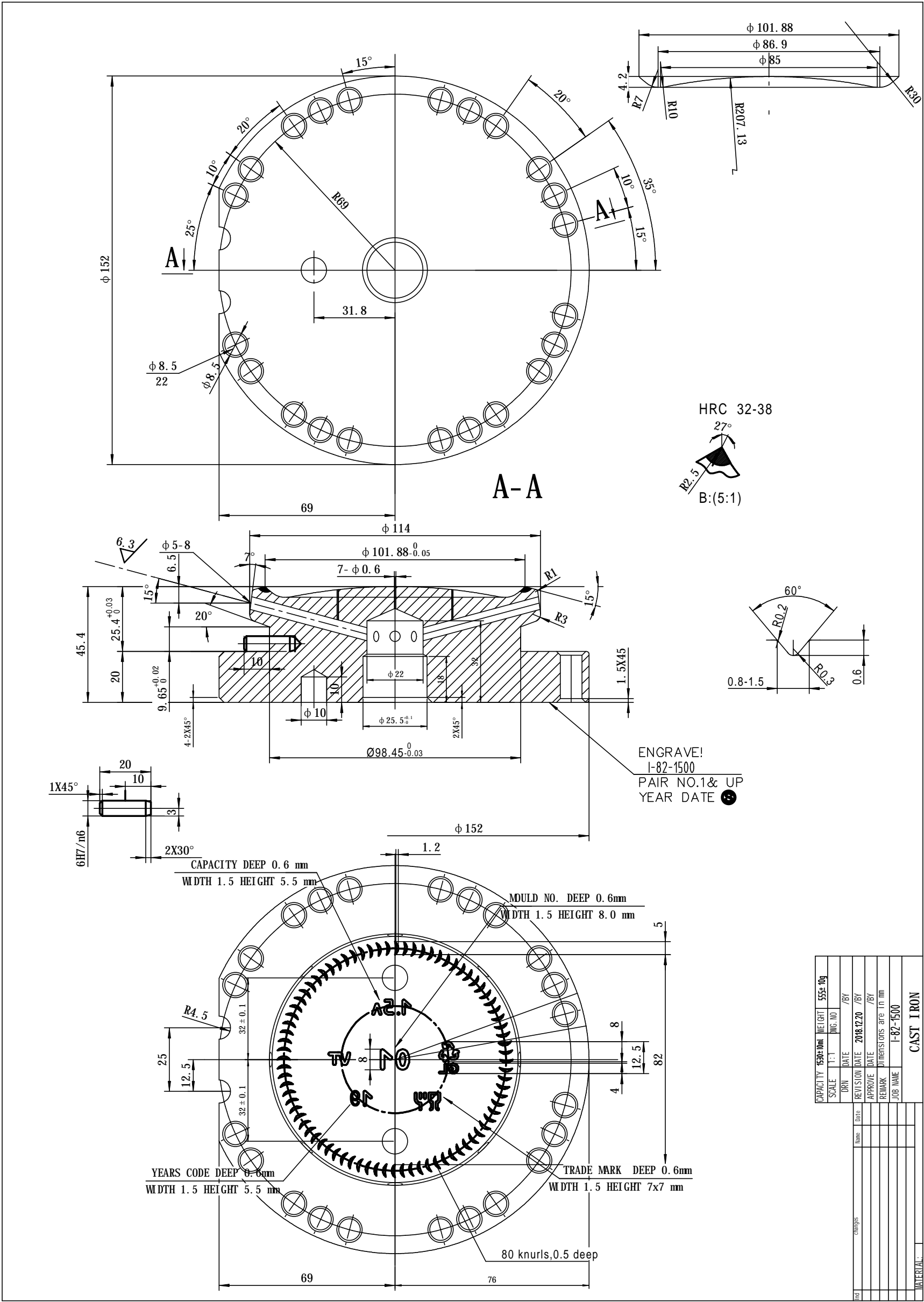
On bottle ● ● ● ● . . ● ● ● . . ● ●

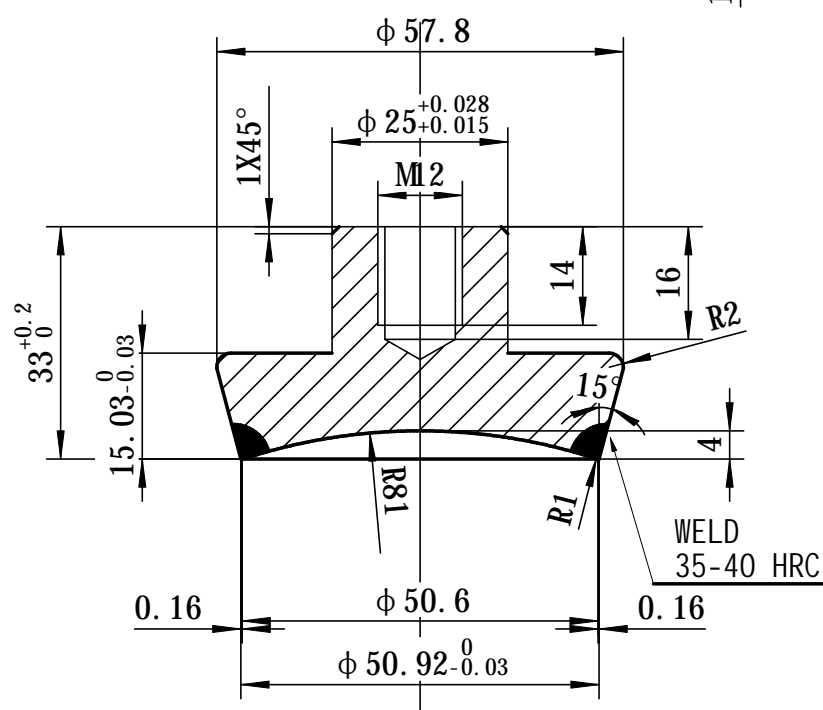
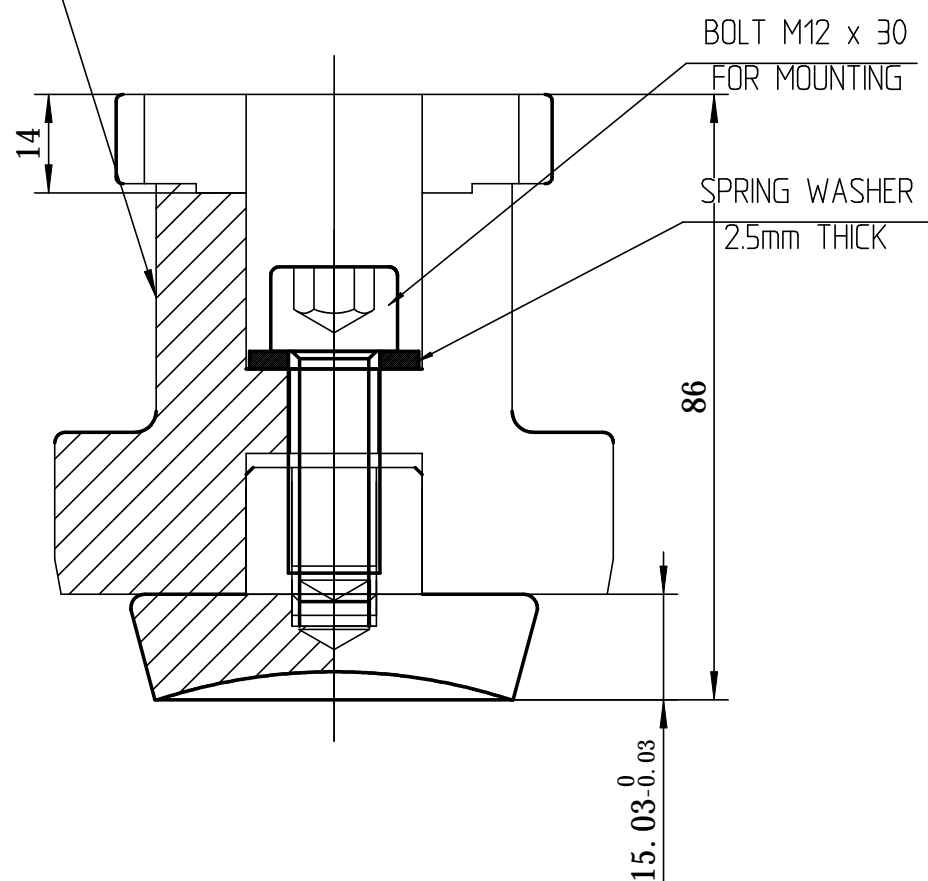
Drawing number: I-82-500



I-H

IT	555± 10g
0	
	/BY
0	/RY

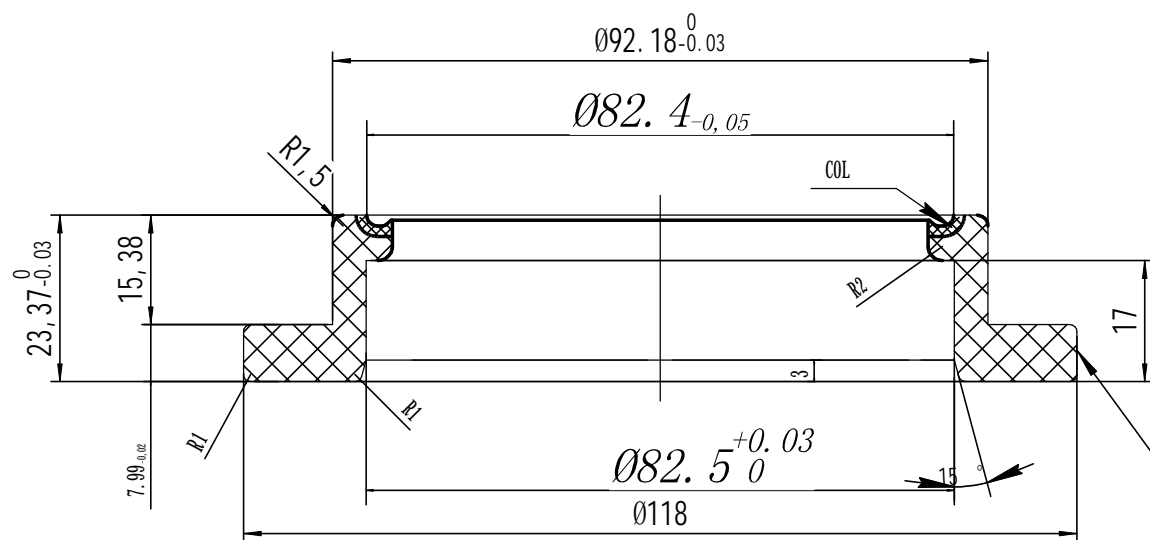




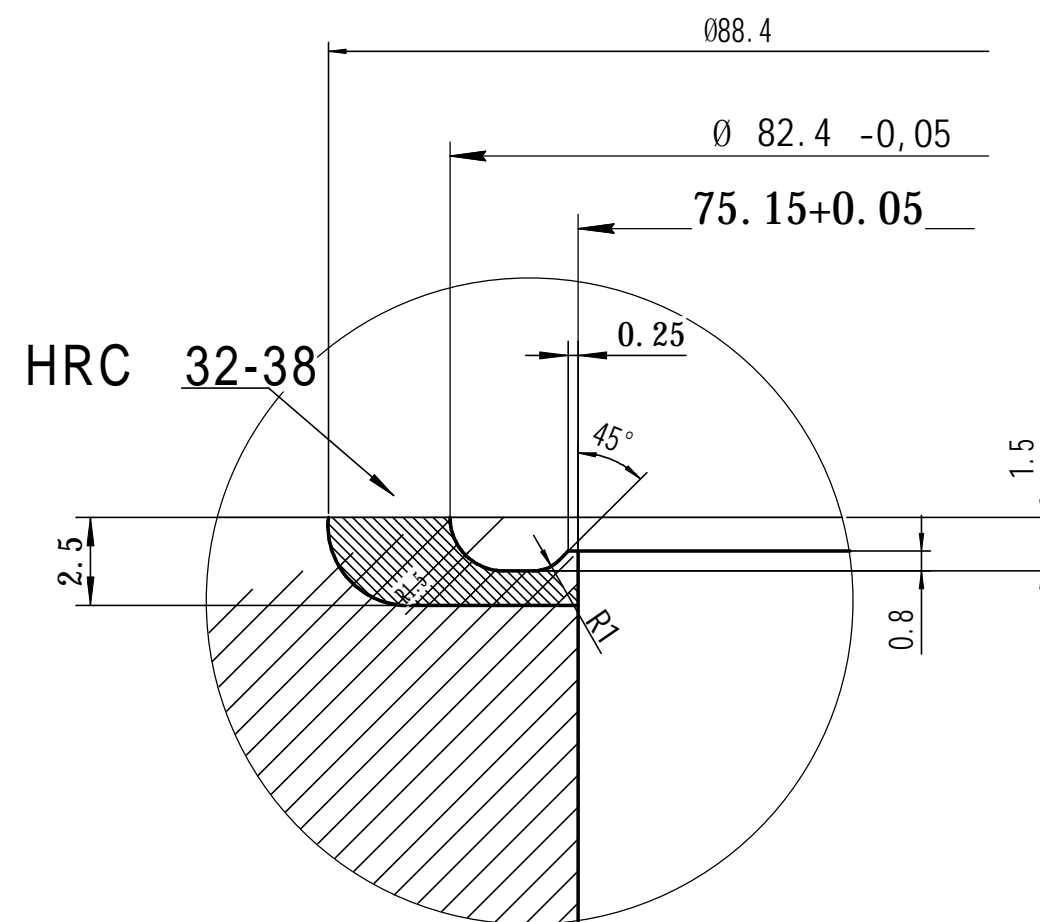
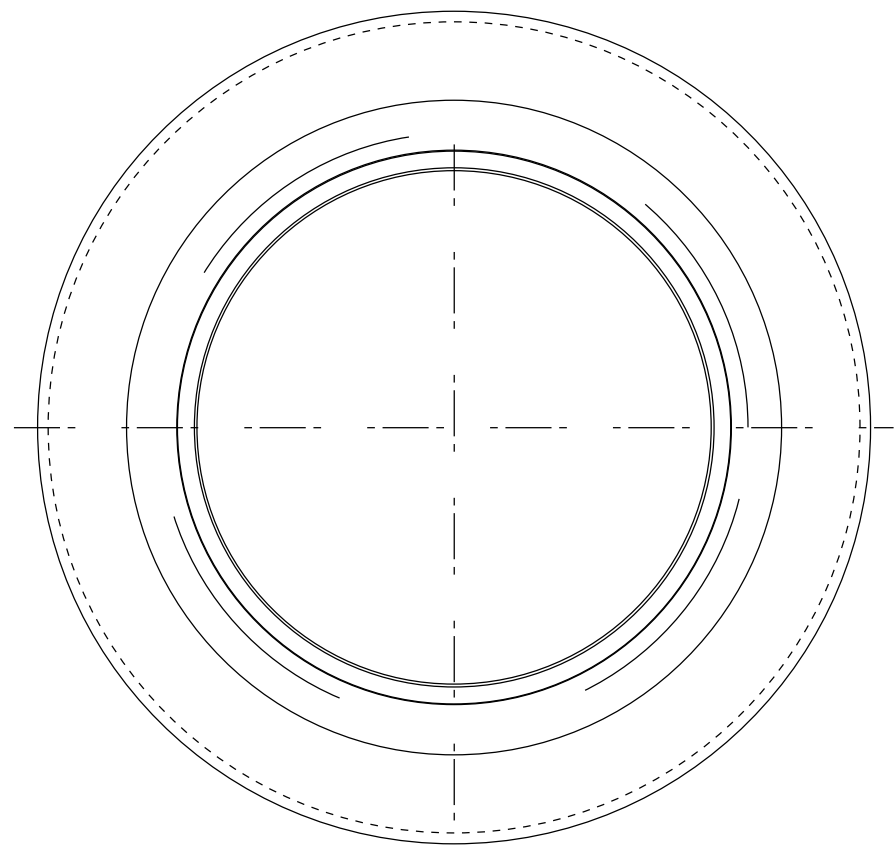
Mould:4.1 ml

CAPACITY	1530±10ml	WEIGHT	555± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2018.12.20	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	I-82-1500		

MATERIAL:	CAST IRON
-----------	-----------



ENGRAVE!
I-82-1500
PAIR NO.1& UP
YEAR DATE



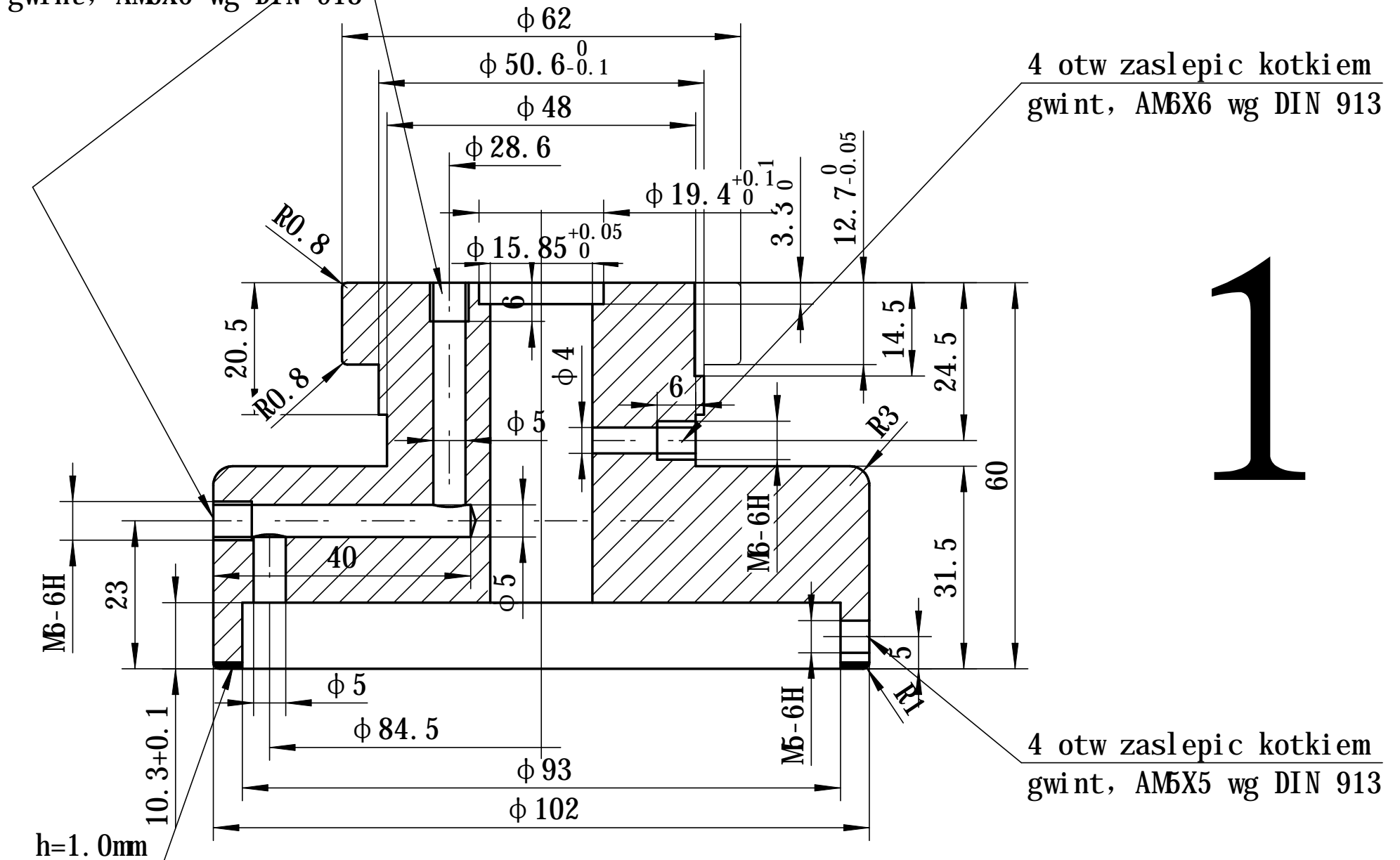
1

Ind	changes	Name	Date

MATERIAL: CAST IRON

CAPACITY	1530±10ml	WEIGHT	555± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2018.12.20	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	I-82-1500		

4 otw zaslepić kotkiem
gwint, AM6X6 wg DIN 913

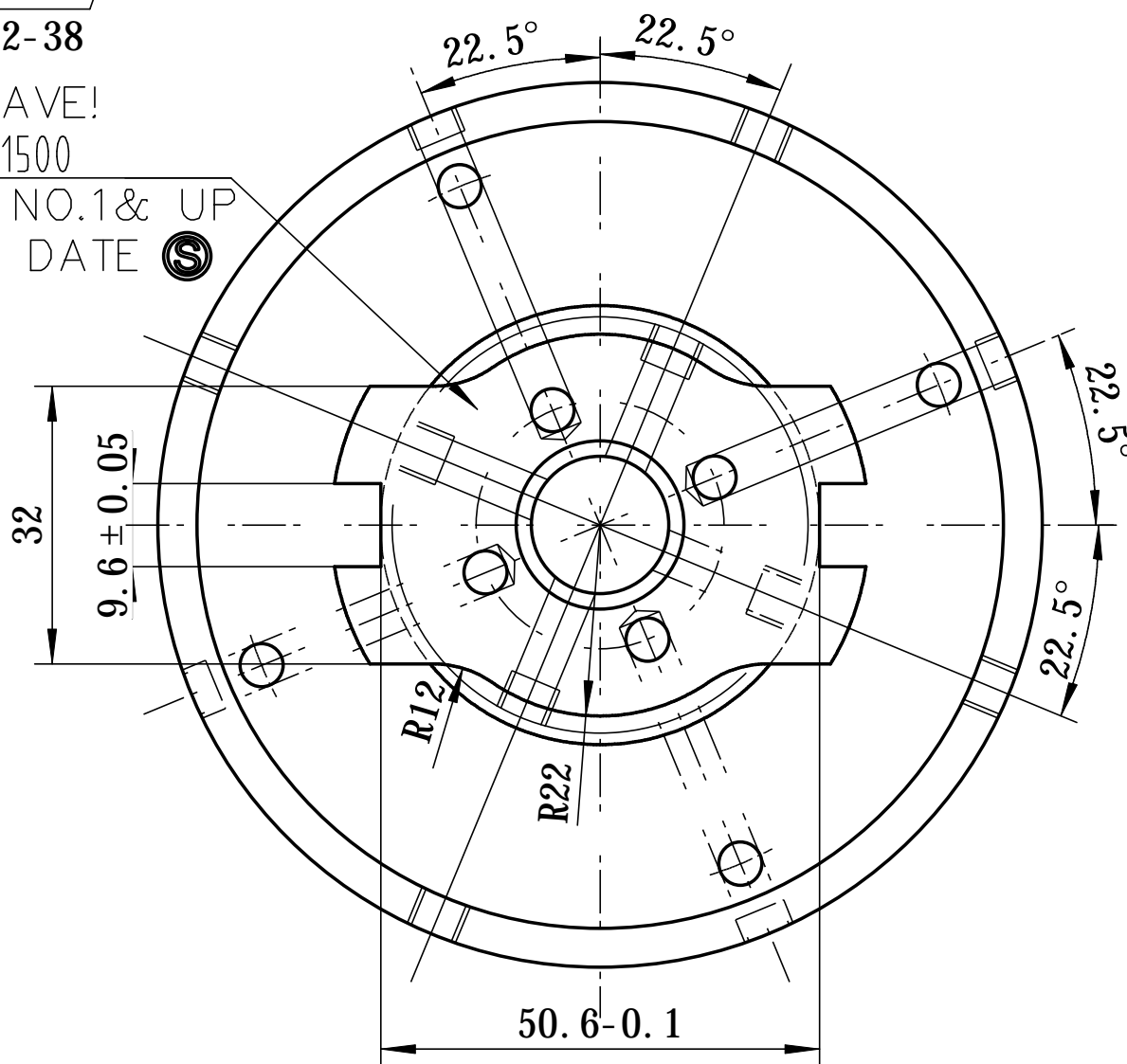


h=1.0mm
HRC 32-38

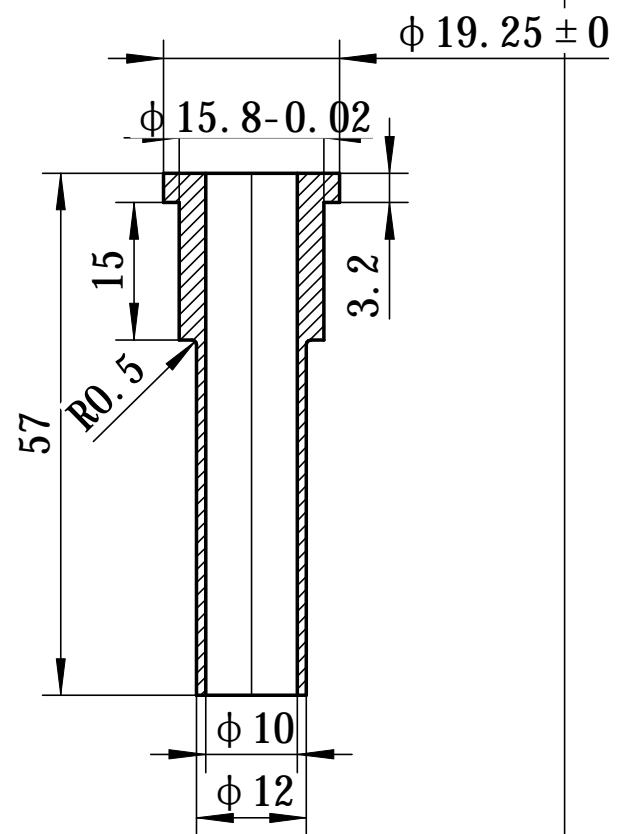
ENGRAVE!

1-82-1500

PAIR NO.1& UP
YEAR DATE 



roct 380-71



CAPACITY	1530±10ml	WEIGHT	555± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2018.12.20	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	I-82-1500		

Ind	changes	Name	Date
MATERIAL :	CAST IRON		

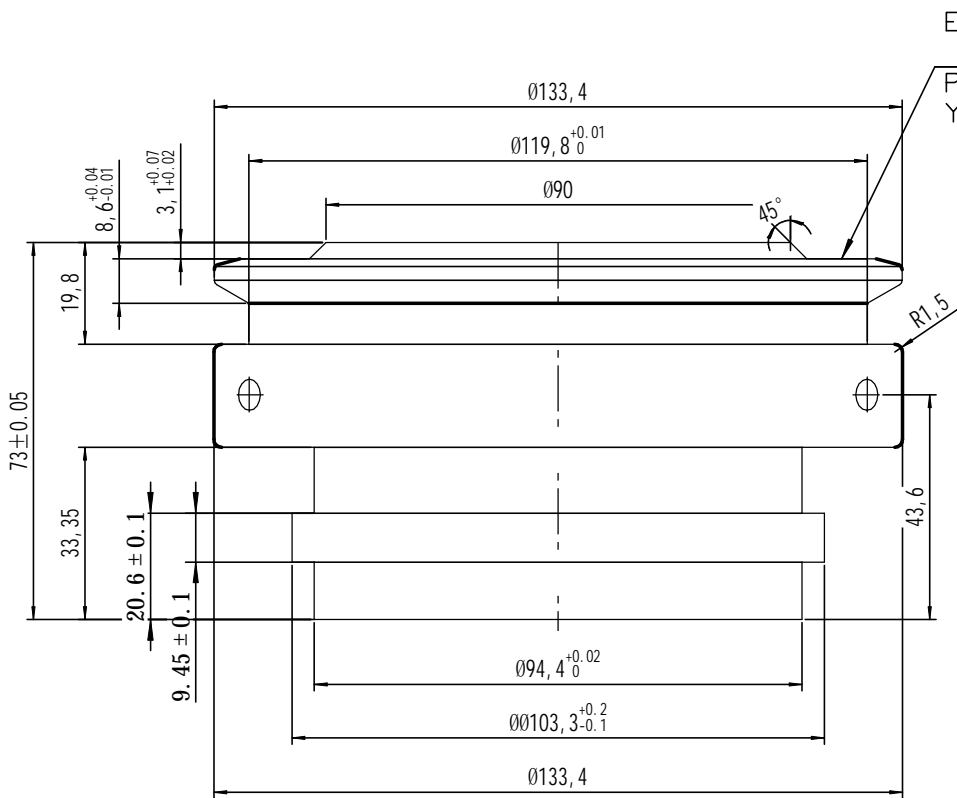
MATERIAL:	CAST IRON
-----------	-----------


Technical drawing of a gravestone with the following dimensions and specifications:

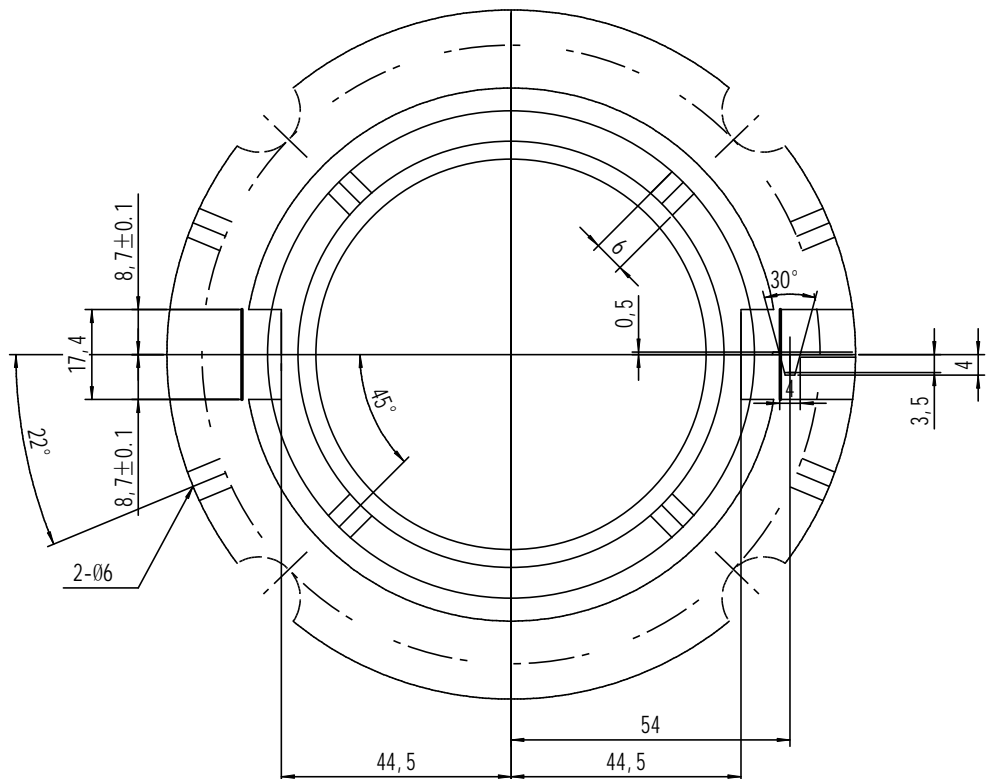
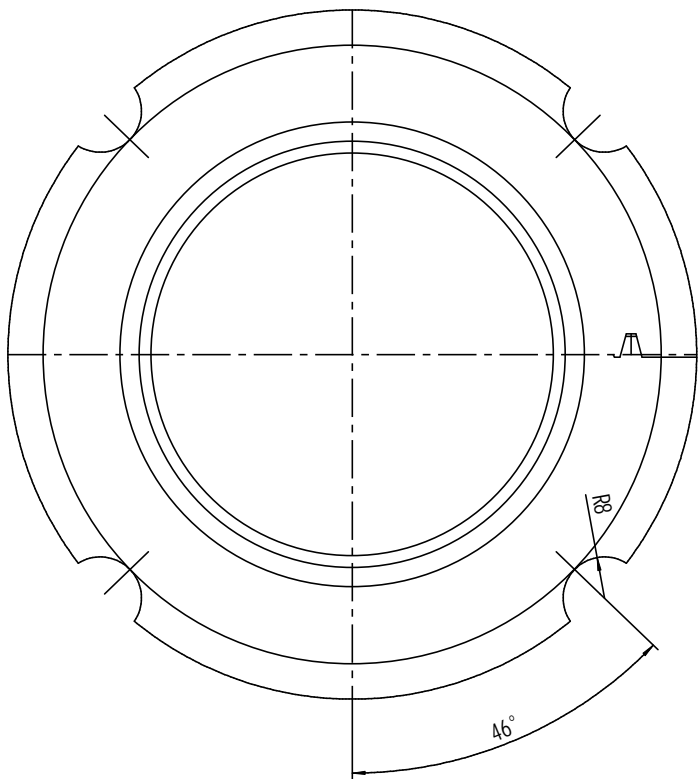
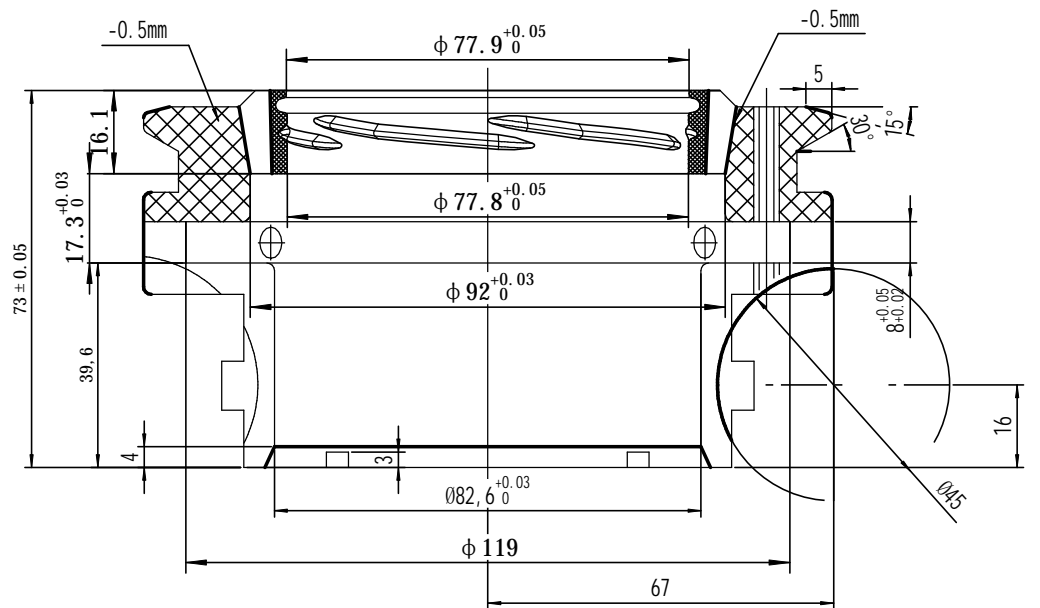
- Overall Dimensions:**
 - Height: 198.2
 - Width: 82.12
 - Base Width: 82.2-0.03
 - Base Thickness: 7.25
 - Stem Width: 66.25-0.05
 - Stem Thickness: 20
 - Stem Width: 55.8
 - Stem Thickness: 15.03
 - Stem Width: 46
 - Stem Thickness: 10.03
 - Stem Width: 34.77
 - Stem Width: 33.37
 - Stem Width: 69.66
 - Stem Width: 75
 - Stem Width: 53.88
 - Stem Width: 59.5
 - Stem Width: 131.69
- Curved Dimensions:**
 - Top Radius: R10.7
 - Top Radius: R14.2
 - Top Radius: R175
 - Top Radius: R178.5
 - Top Radius: R45
 - Top Radius: R10
 - Top Radius: R0.5
 - Top Radius: R0.5
 - Top Radius: R0.5
 - Top Radius: R1
 - Top Radius: R1
- Angles:**
 - Top Angle: 5°
 - Top Angle: 3X10°
 - Top Angle: 3X10°
- Material and Finish:**
 - METAL 0.5mm DEEP 32-38 HRC
- Engraving:**
 - ENGRAVE!
 - I-82-1500
 - PAIR NO.1& UP
 - YEAR DATE

CAPACITY	1530±10ml	WEIGHT	555± 10g
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2018.12.20 /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	I-82-1500		

Ind	changes	Name	Date
MATERIAL :	Steel 20		

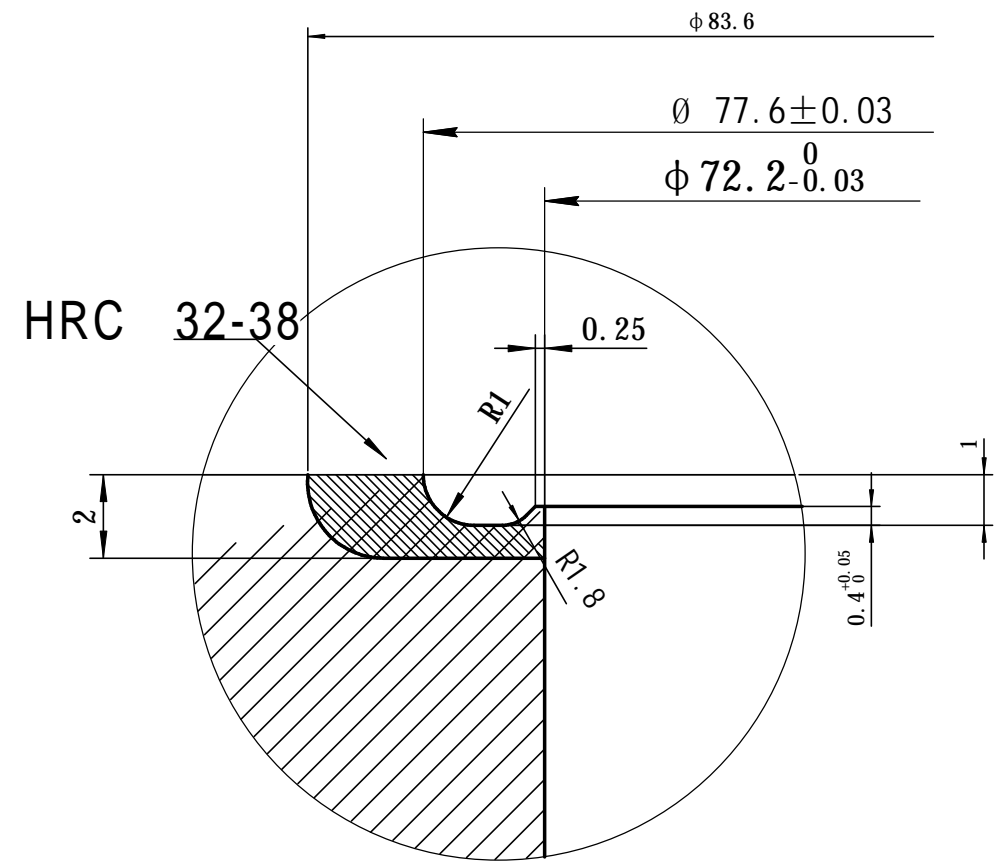
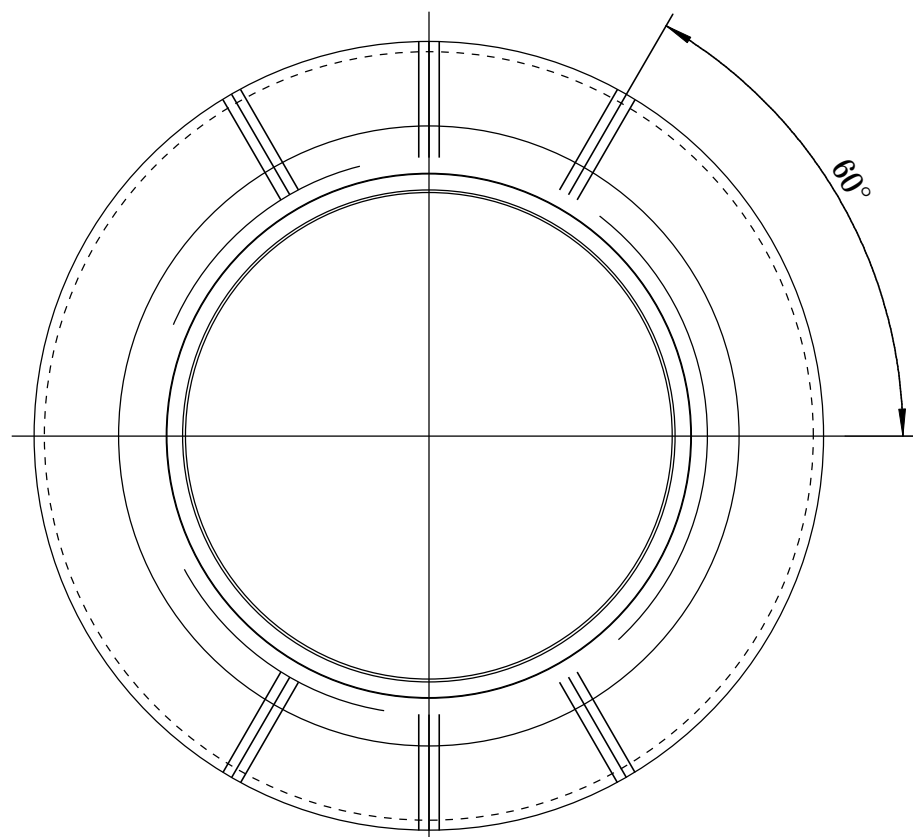
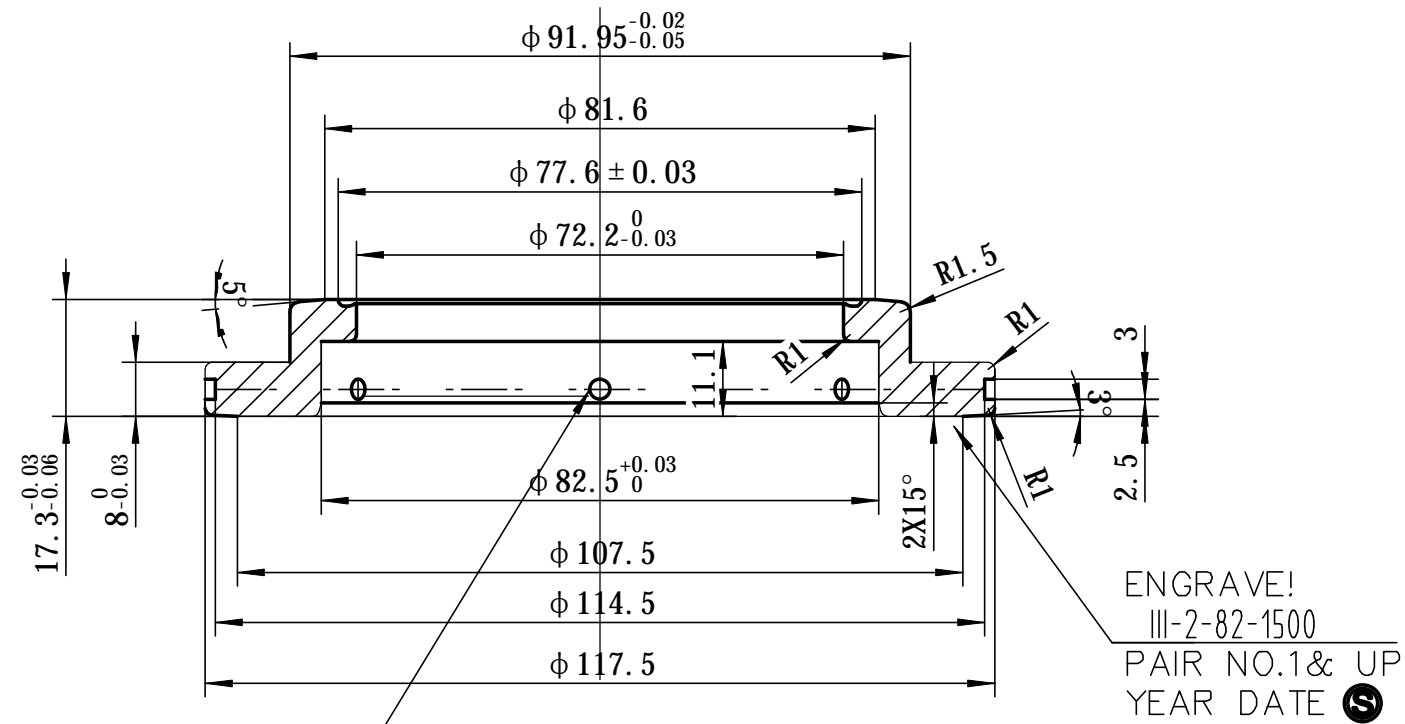


ENGRAVE!
III-2-82-1500
PAIR NO.1& UP
YEAR DATE 



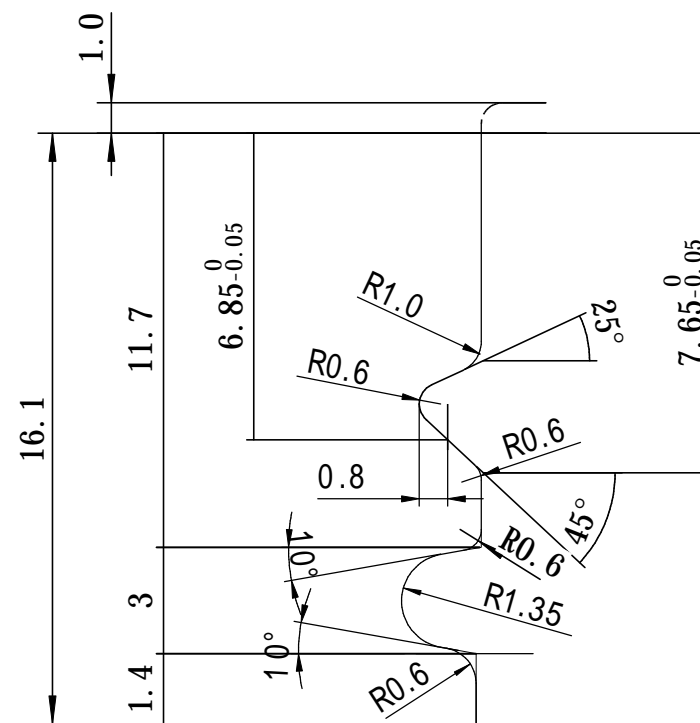
2

				CAPACITY	1530±10ml	WEIGHT	555± 10g	
				SCALE	1: 1	DWG. NO		
				DRN	DATE			/BY
				REVISION	DATE	2018.12.20	/BY	
nd	changes	Name	Date	APPROVE	DATE			
				REMARK	Dimensions are in mm			
				JOB NAME	III-2-82-1500			
	</							

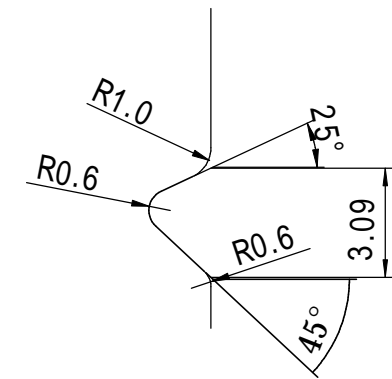


2

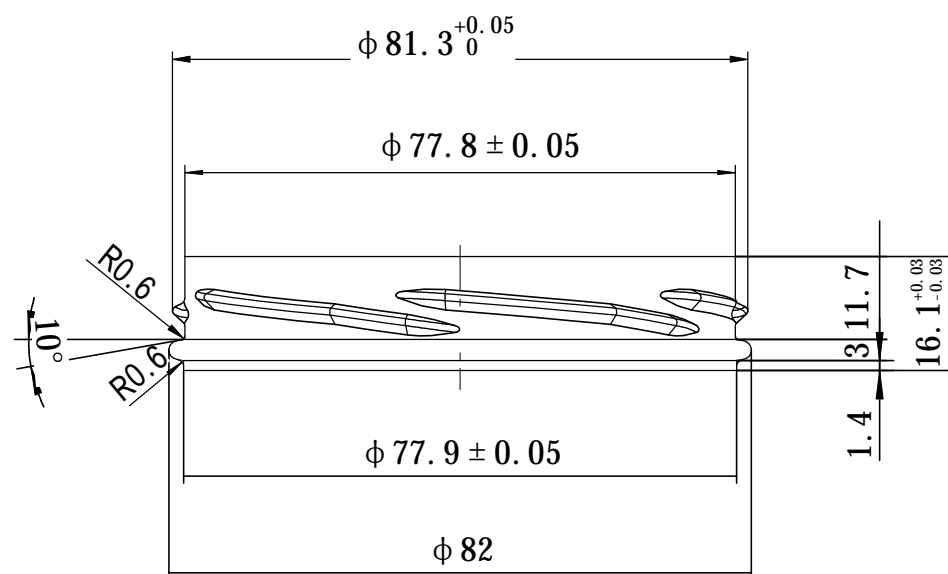
Ind	changes	Name	Date	CAPACITY	1530±10ml	WEIGHT	555± 10g
				SCALE	1:1	DWG. NO	
				DRN	DATE	/BY	
				REVISION	DATE	2018.12.20	/BY
				APPROVE	DATE	/BY	
				REMARK	Dimensions are in mm		
				JOB NAME	III-2-82-1500		
				MATERIAL:	CAST IRON		



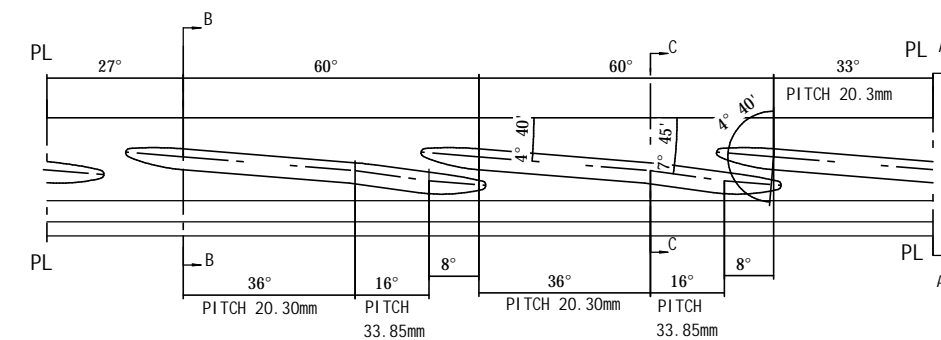
SCALE =5: 1



SCALE =10: 1



HELIX ANGLE $4^{\circ} 40'$ AND $7^{\circ} 45'$



SCALE 2: 1

2

[illegible]

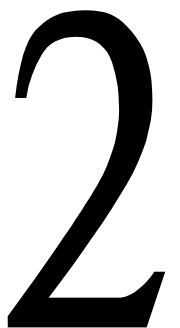
CAPACITY	1530±10ml	WEIGHT	555± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2018.12.20 /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	III-2-82-1500		

[illegible]

Ind	changes	Name	Date
MATERIAL :	Steel 20		


4 otw zaslepic kotkiem
gwint, AM6X6 wg ~~DIN~~ 913

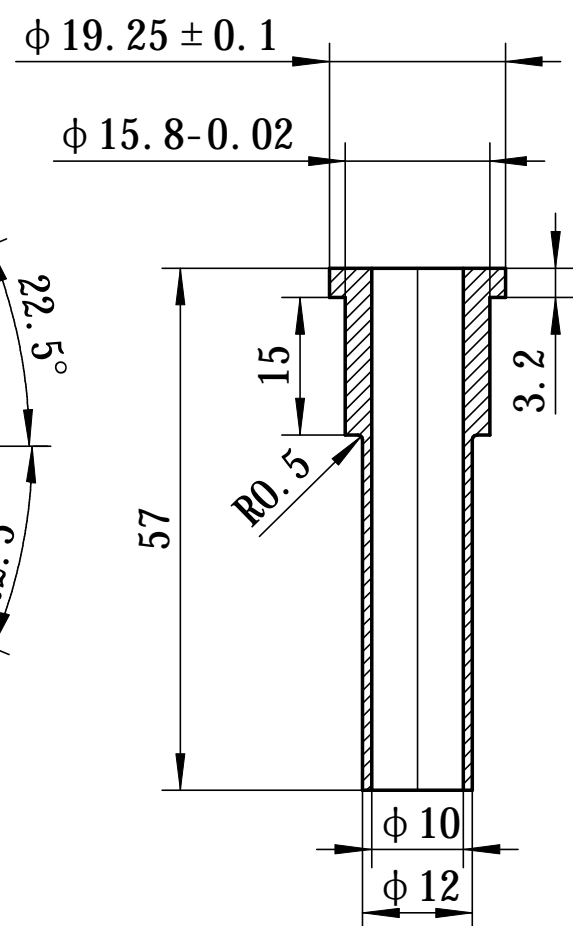
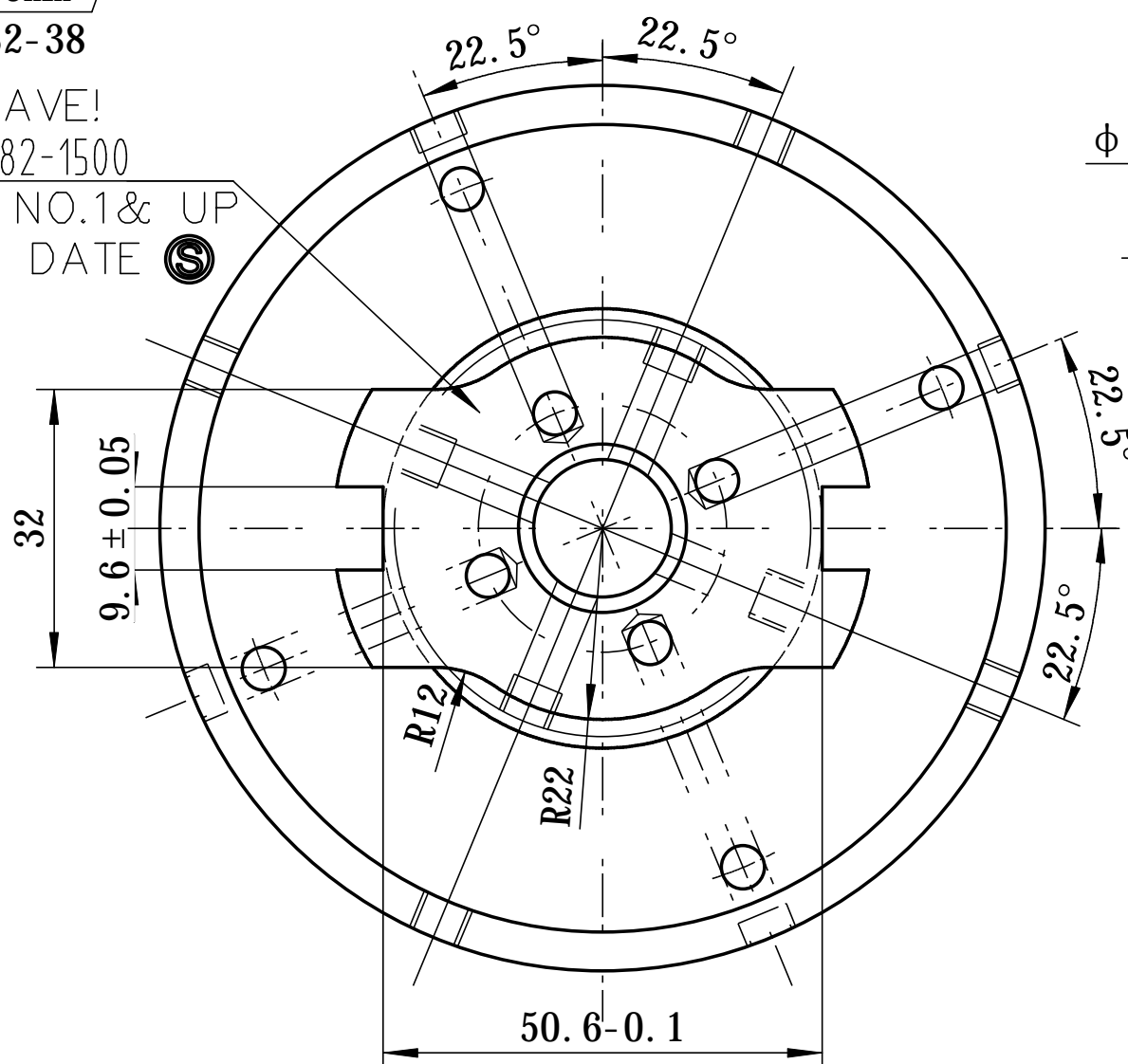
4 otw zaslepic kotkiem
gwint, AM6X6 wg DIN 913



4 otw zaslepic kotkiem
gwint, AM5X8 wg DIN 913

h=1.0mm
HRC 32-38

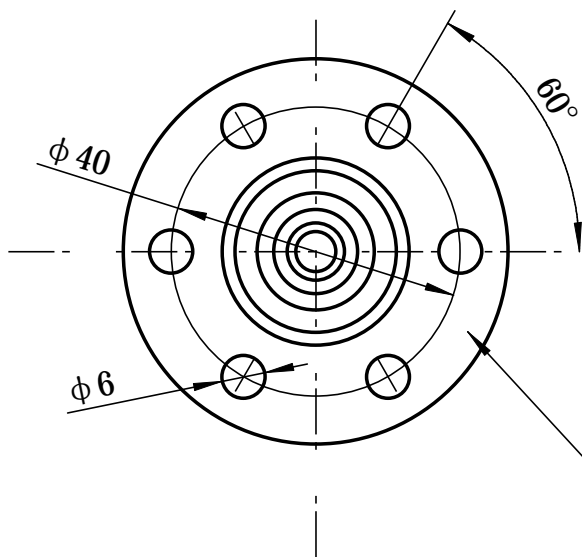
ENGRAVE!
III-2-82-1500
PAIR NO.1& UP
YEAR DATE 




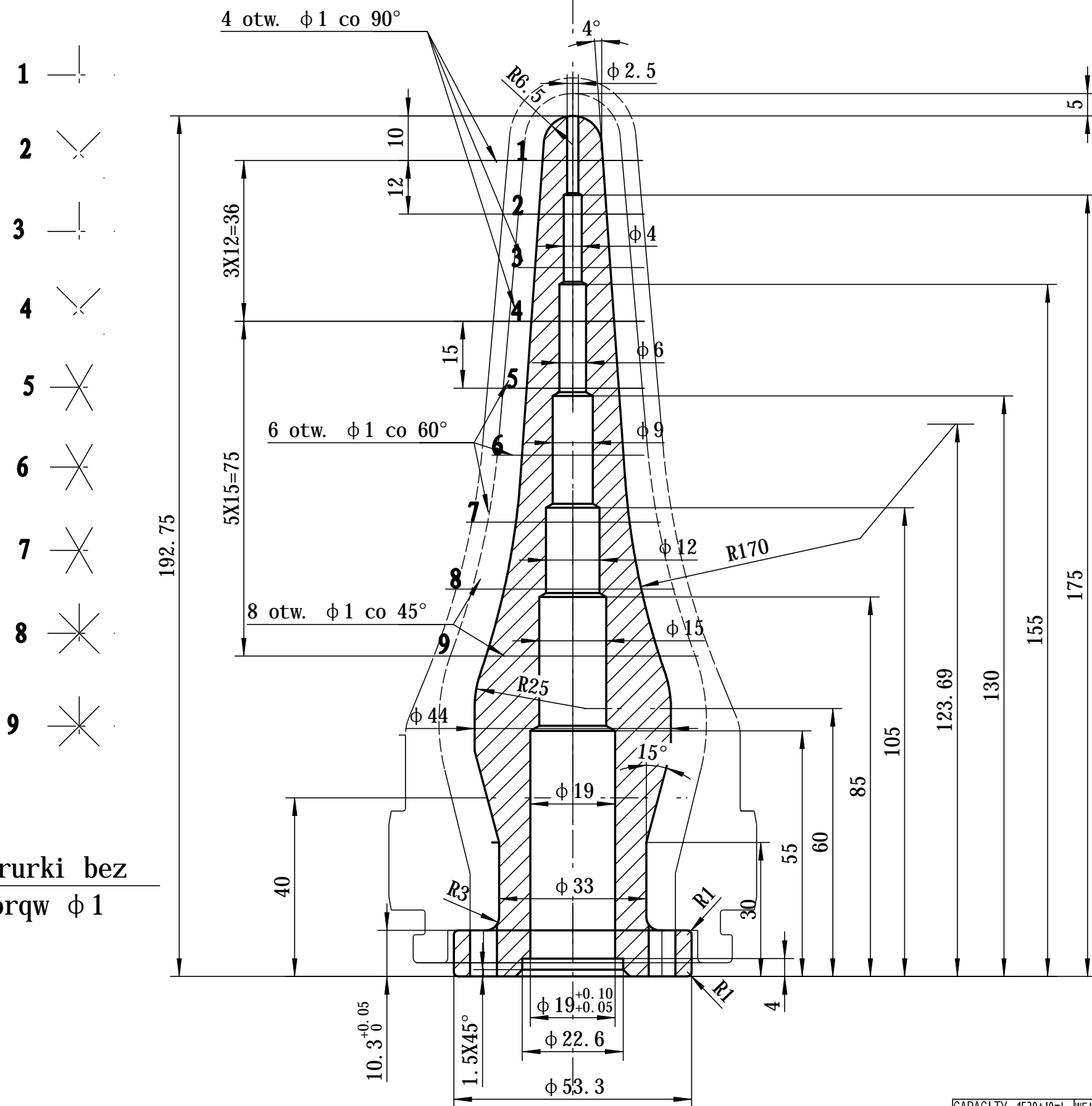
CAPACITY	1530±10ml	WEIGHT	555± 10g
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2018.12.20 /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	III-2-82-1500		

Ind	changes	Name	Date
MATERIAL :	CAST IRON		

MATERIAL:	CAST IRON
-----------	-----------



ENGRAVE!
I-82-1500
PAIR NO.1& UP
YEAR DATE 



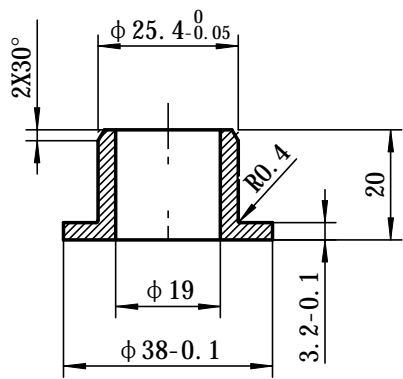
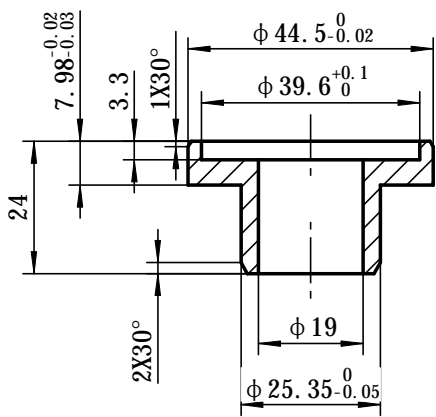
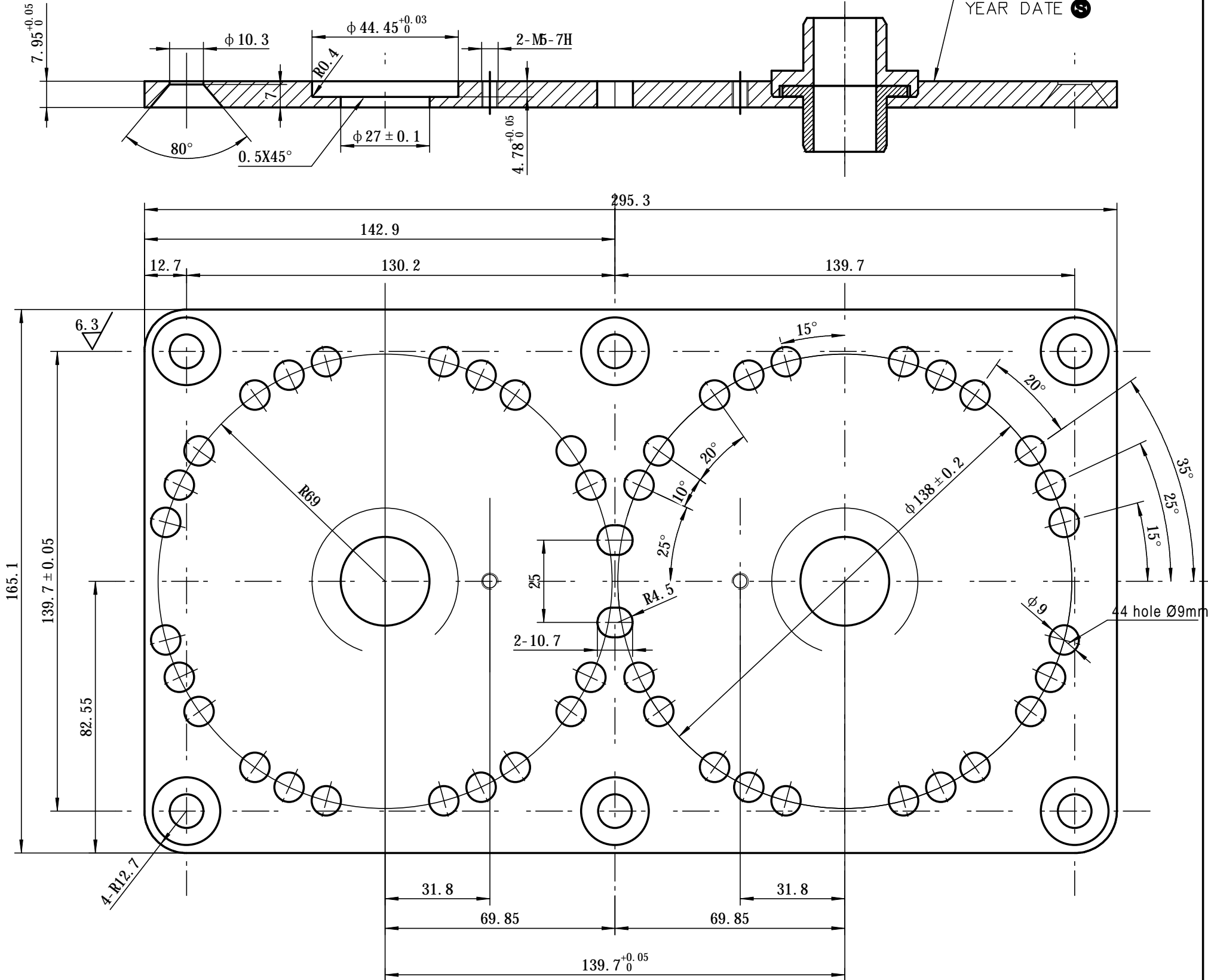
Widok rurki bez
otworów $\phi 1$

CAPACITY	1530±10ml	WEIGHT	555± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2018.12.20	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	I-82-1500		

Ind	changes	Name	Date

MATERIAL: Steel

ENGRAVE!
I-82-1500
PAIR NO.1& UP
YEAR DATE



CAPACITY	1530±10ml	WEIGHT	555±10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2018.12.20	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	I-82-1500		

Ind	changes	Name	Date

MATERIAL: Steel