







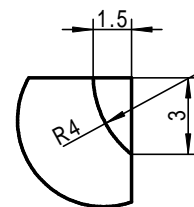
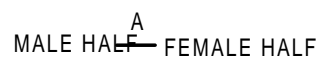




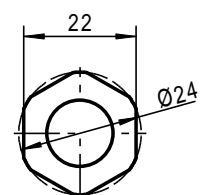
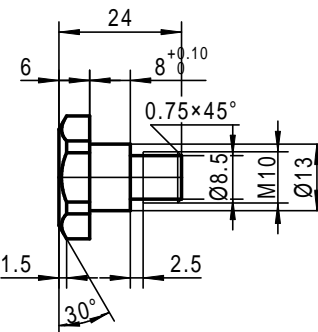


H=69.8

PAIR NO.1& UP  
YEAR DATE 

[illegible]

16 holes  $\phi 5\text{mm}$   
plug with M6x6

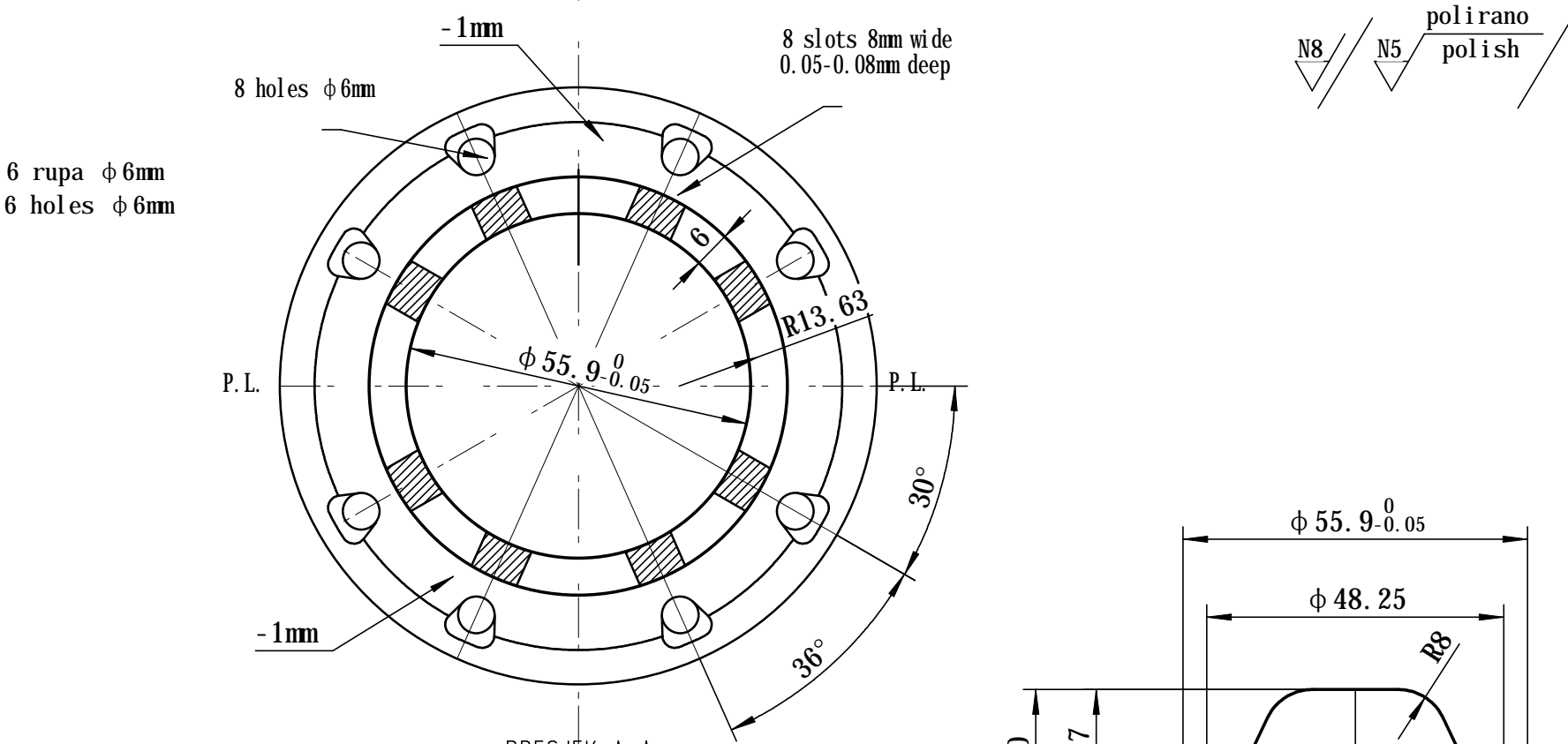


|          |                      |         |         |
|----------|----------------------|---------|---------|
| CAPACITY | 510±10mm             | WEIGHT  | 400±10g |
| SCALE    | 1:1                  | DWG. NO |         |
| DRN      | DATE /BY             |         |         |
| REVISION | DATE 2020.05.03. /BY |         |         |
| APPROVE  | DATE /BY             |         |         |
| REMARK   | Dimensions are in mm |         |         |
| JOB NAME | XXI-KNM-22B-500-20   |         |         |

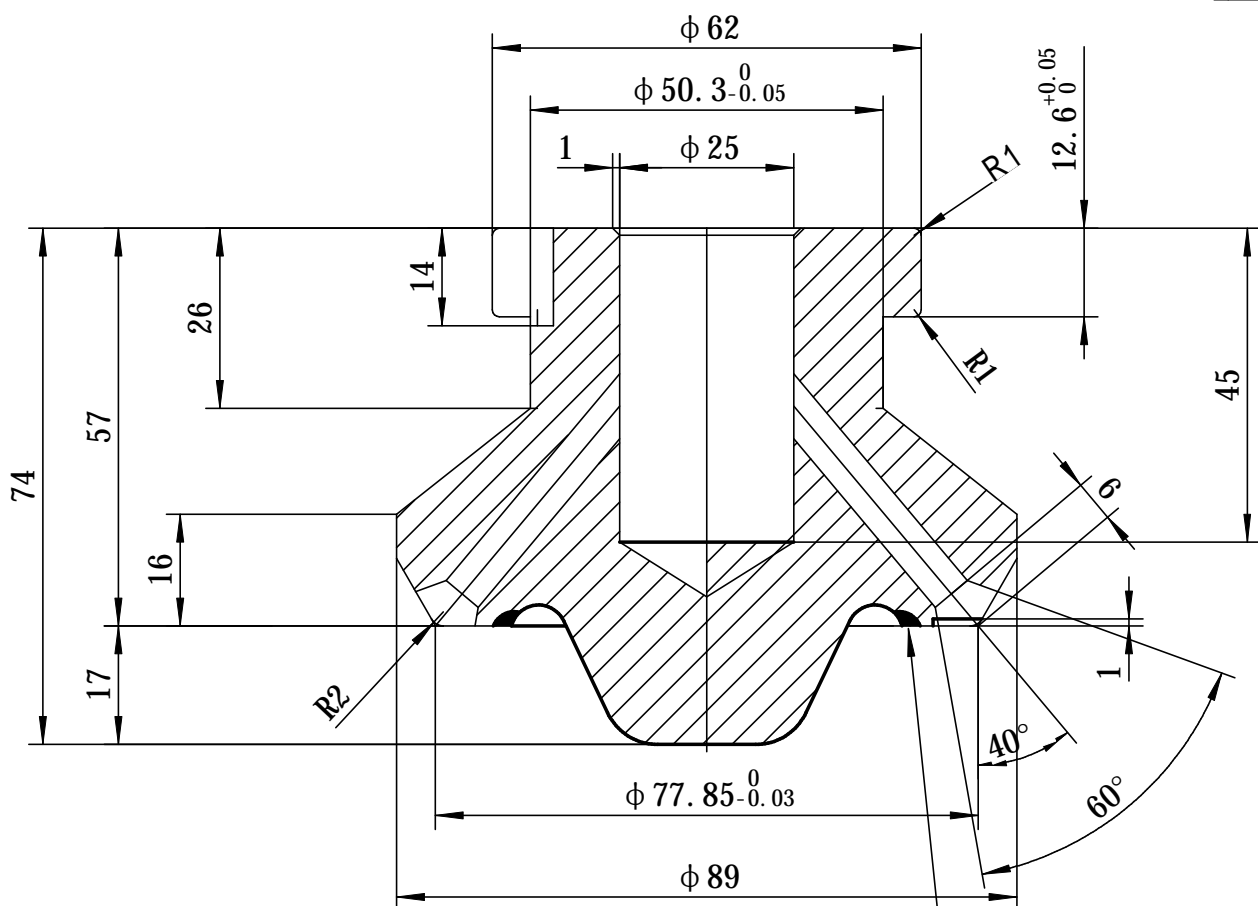
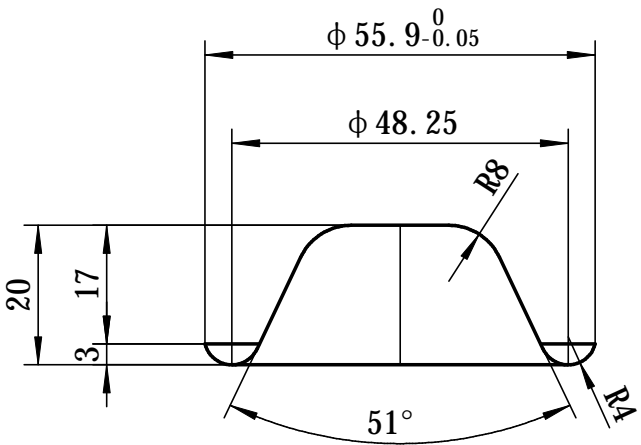
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| MATERIAL : | CAST IRON+METAL |
|------------|-----------------|

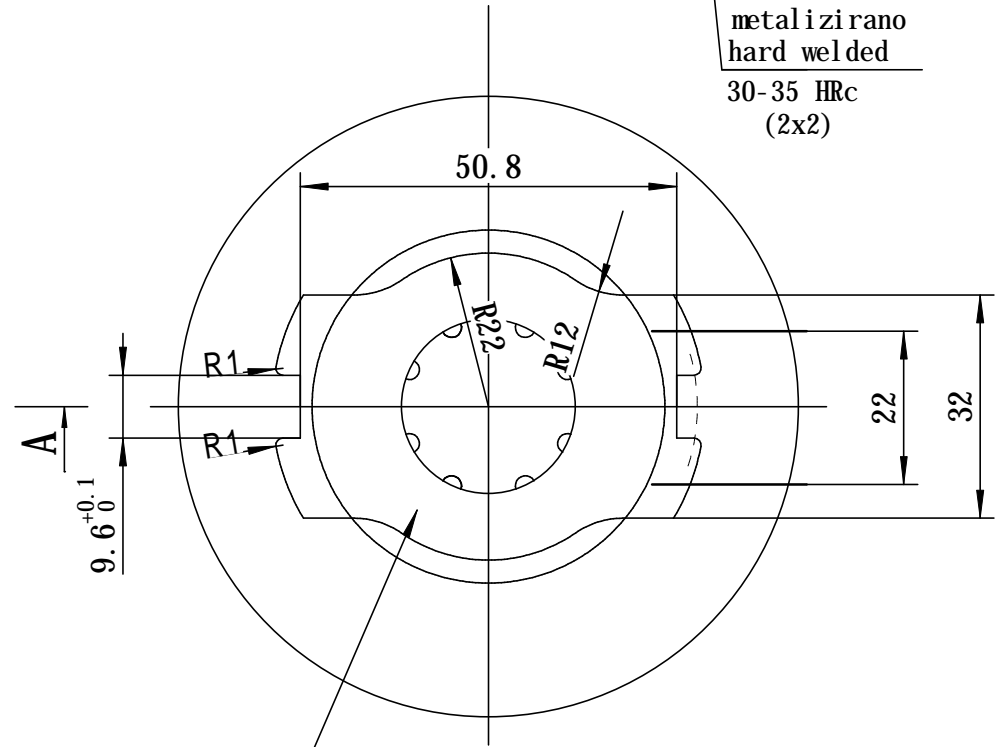
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| MATERIAL: | CAST IRON+METAL |
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PRESJEK A-A  
SECTION A-A



metalizirano  
hard welded  
30-35 HRc  
(2x2)



Sharp edges which are not in contact with glass, rounded with radius R=0.8 mm  
Untoleranced dimensions: 0.0= ±0.1mm  
0.00= ±0.05mm

MARK: XXI-KNM-22B-500-20  
PAIR NO.1& UP  
YEAR DATE

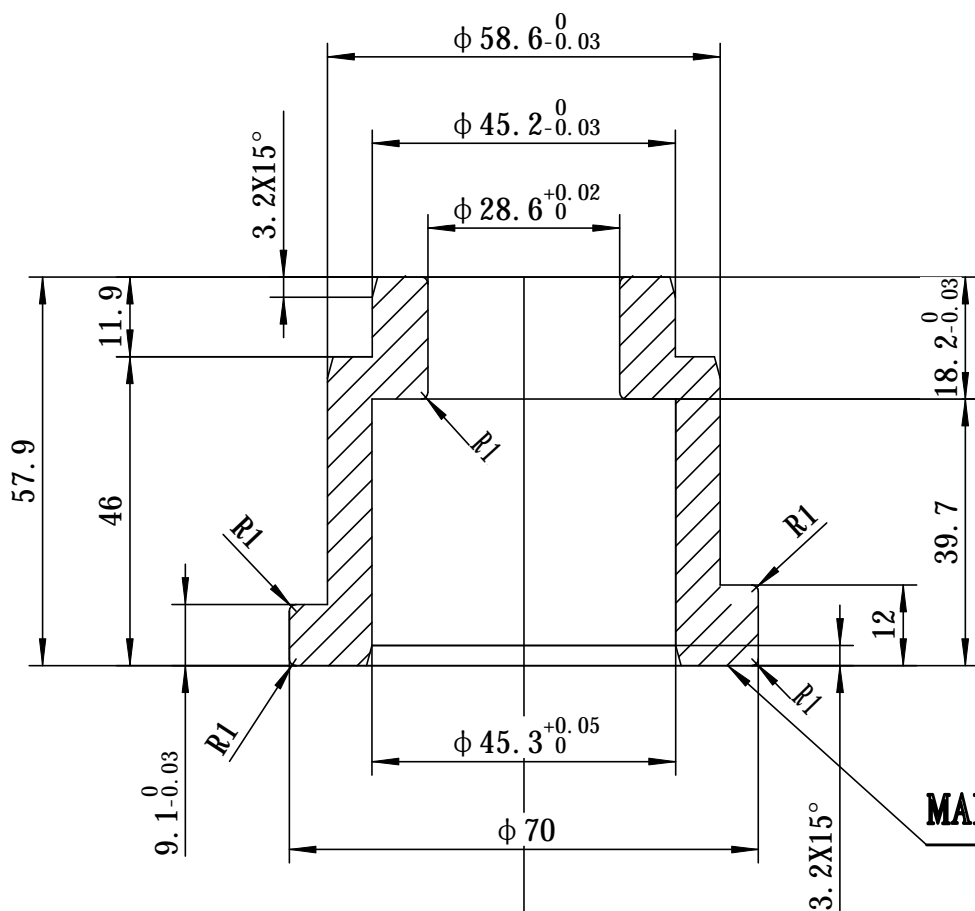
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MATERIAL: CAST IRON+METAL

|          |  |                        |         |  |          |
|----------|--|------------------------|---------|--|----------|
| CAPACITY |  | 510±10ml               | WEIGHT  |  | 400± 10g |
| SCALE    |  | 1: 1                   | DWG. NO |  |          |
| DRN      |  | DATE /BY               |         |  |          |
| REVISION |  | DATE 2020. 05. 03. /BY |         |  |          |
| APPROVE  |  | DATE /BY               |         |  |          |
| REMARK   |  | Dimensions are in mm   |         |  |          |
| JOB NAME |  | XXI-KNM-22B-500-20     |         |  |          |
|          |  |                        |         |  |          |

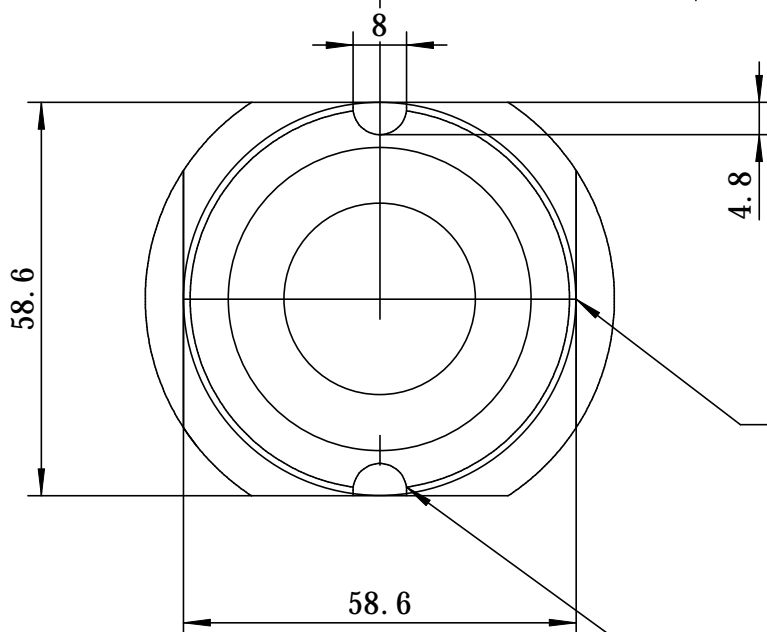






**MARK: XXI-KNM-22B-500-20**

PAIR NO.1& UP  
YEAR DATE 



MILL THESE SURFACES  
TANGENT TO  $\phi 58.6$

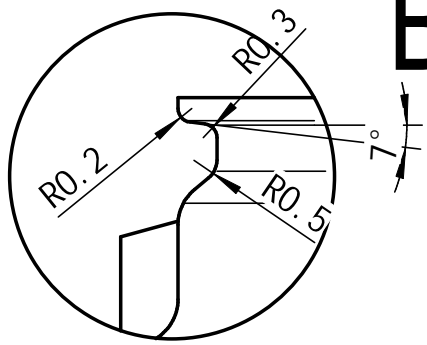
MILL 2 SPANNER SLOTS 5  
DEEP AS SHOWN

|          |                      |         |         |
|----------|----------------------|---------|---------|
| CAPACITY | 510±10ml             | WEIGHT  | 400±10g |
| SCALE    | 1: 1                 | DWG. NO |         |
| DRN      | DATE /BY             |         |         |
| REVISION | DATE 2020.05.03. /BY |         |         |
| APPROVE  | DATE /BY             |         |         |
| REMARK   | Dimensions are in mm |         |         |
| JOB NAME | XXI-KNM-22B-500-20   |         |         |
|          |                      |         |         |

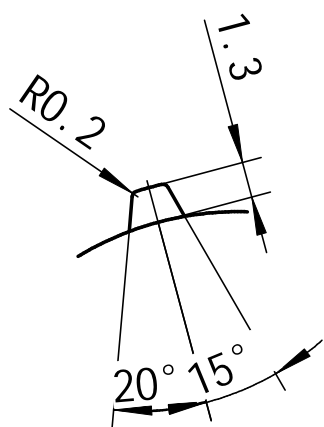
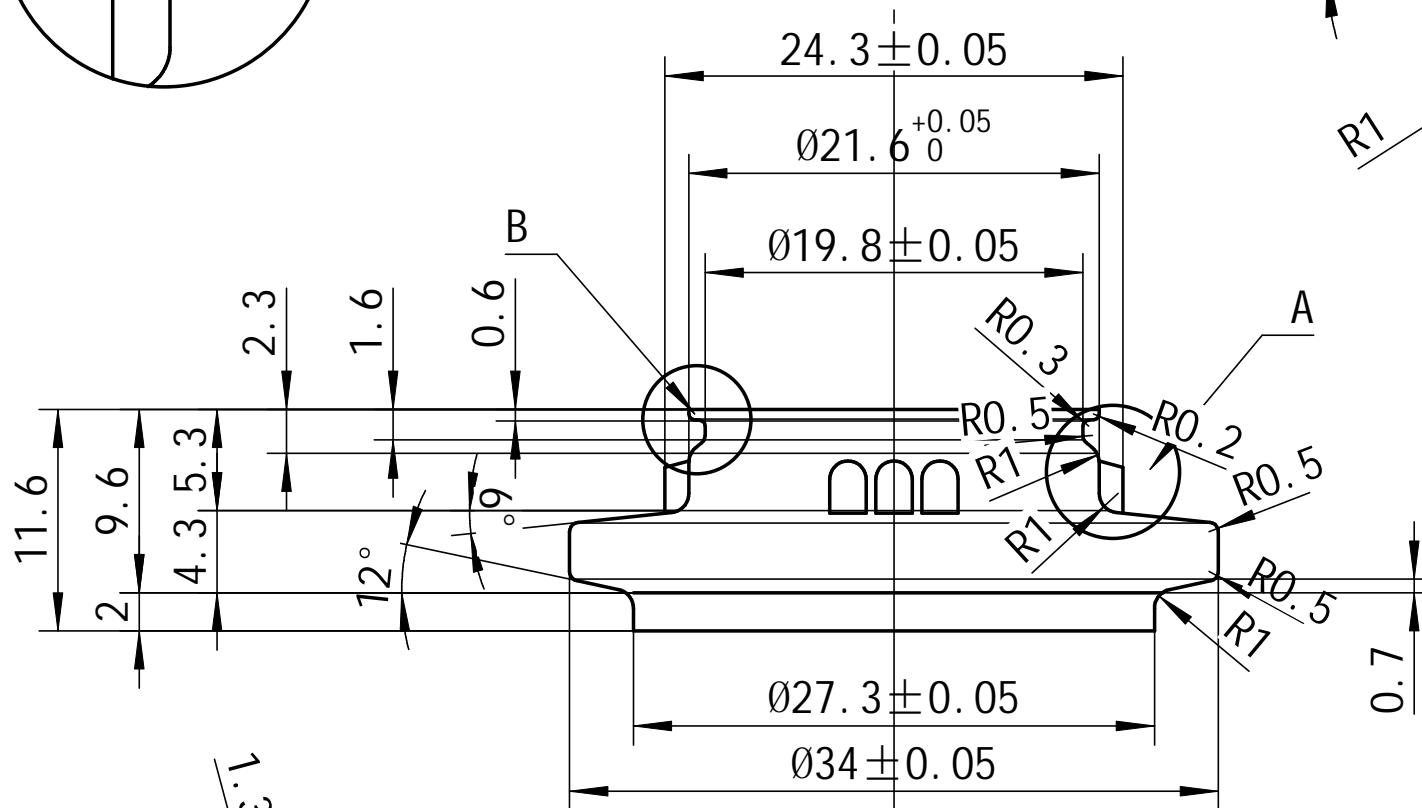
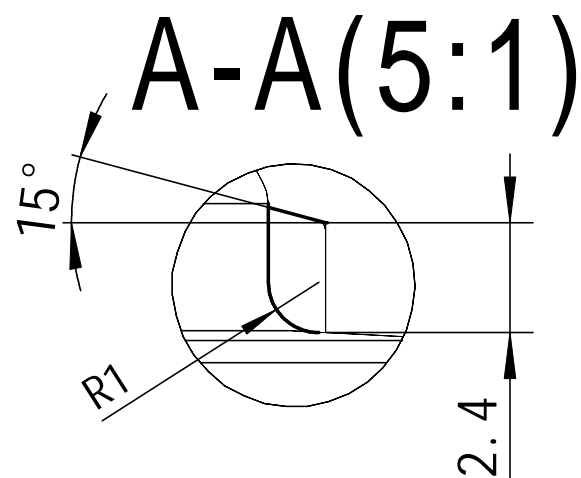
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MATERIAL: CAST IRON

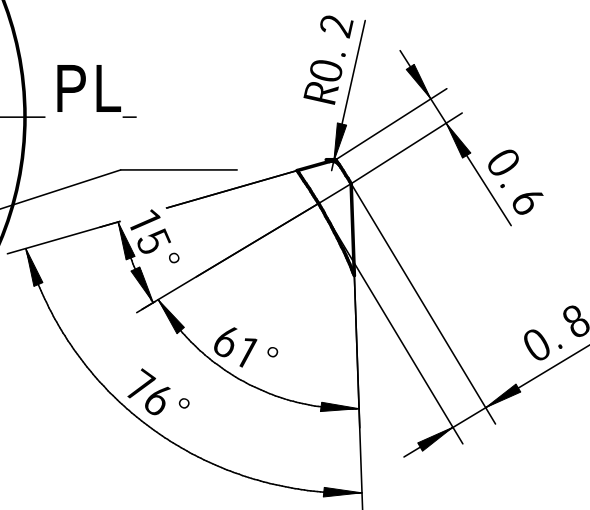
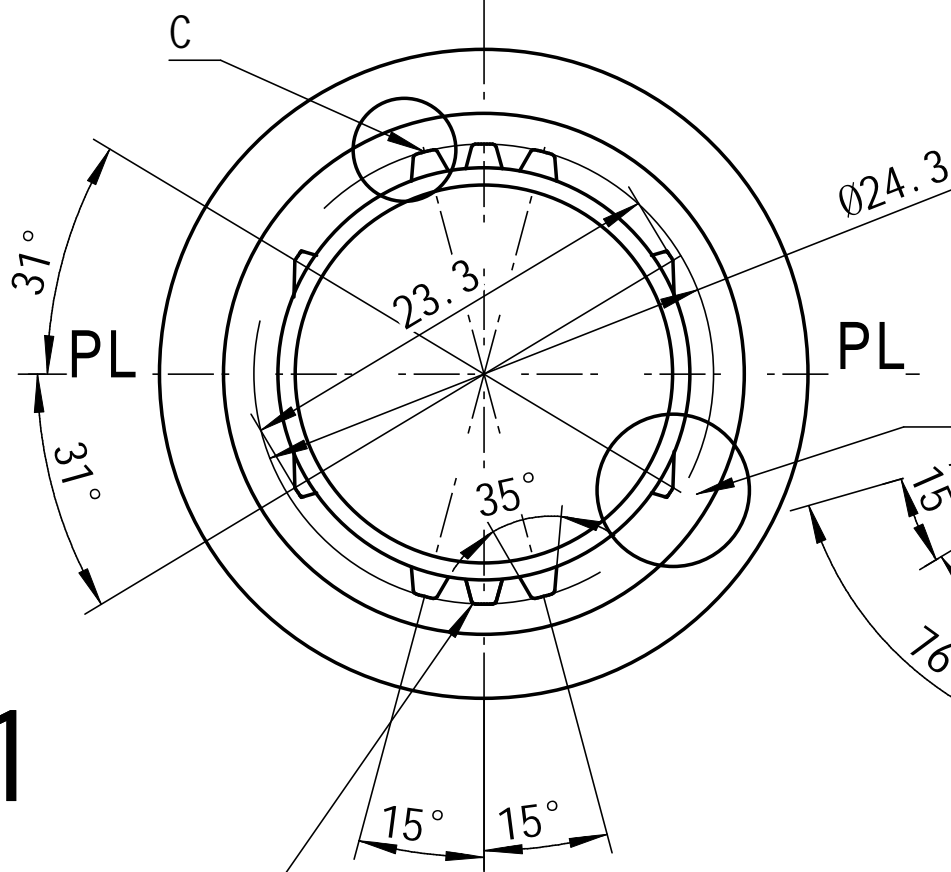




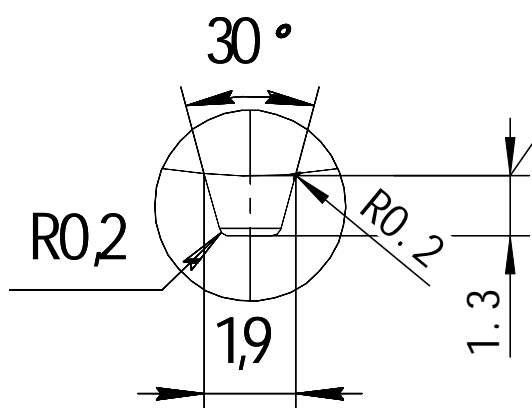
B-B(3:1)



C-C(3:1)



5:1



2020.08.11 修改

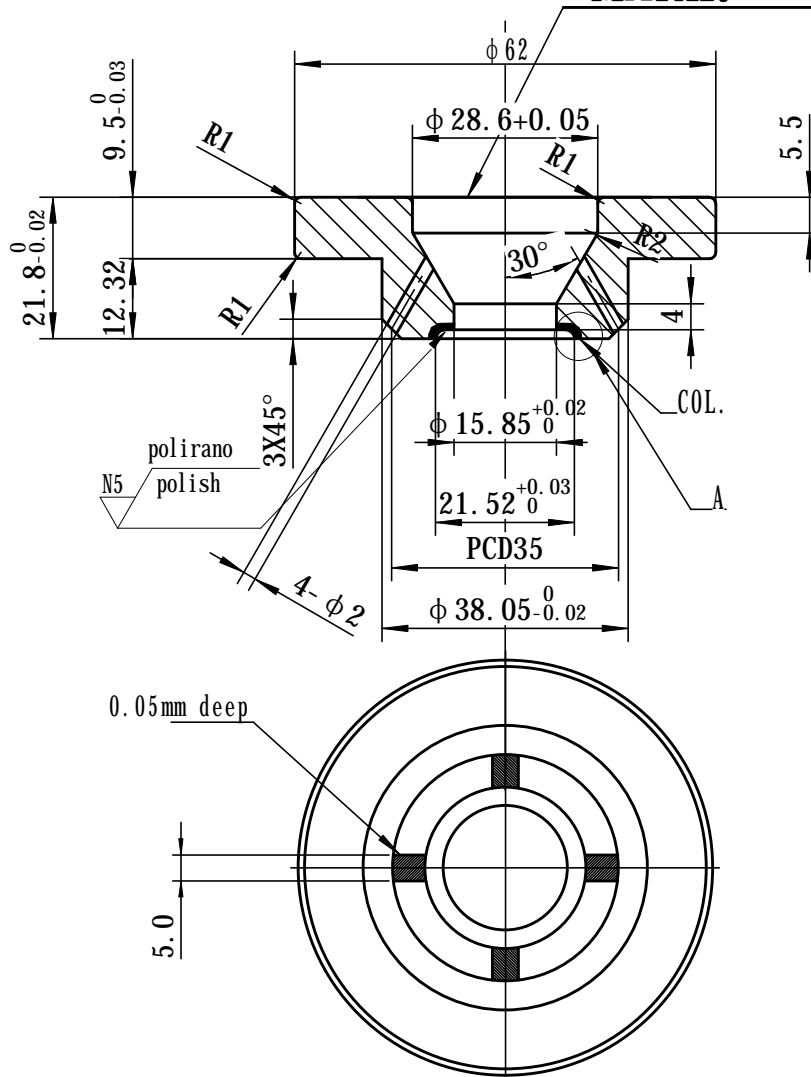
| Ind | changes | Name | Date |
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MATERIAL: I

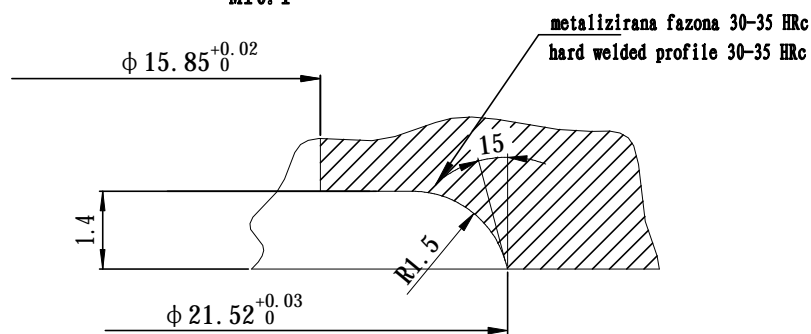
|                   |                      |         |          |
|-------------------|----------------------|---------|----------|
| CAPACITY 510±10ml |                      | WEIGHT  | 400± 10g |
| SCALE             | 1: 1                 | DWG. NO |          |
| DRN               | DATE /BY             |         |          |
| REVISION          | DATE 2020.05.03. /BY |         |          |
| APPROVE           | DATE /BY             |         |          |
| REMARK            | Dimensions are in mm |         |          |
| JOB NAME          | XXI -KNM-22B-500-20  |         |          |

MARK: XXI-KNM-22B-500-20

PAIR NO.1& UP  
YEAR DATE



DETALJ A  
DETAIL A  
M10: 1



UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS IN 2 DECIMALS  $\pm 0.05$ mm  
ALL DIMENSIONS IN 1 OR NO DECIMAL  $\pm 0.05$ mm

| Ind | changes | Name | Date |
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MATERIAL: CAST IRON+METAL

|          |                      |         |               |
|----------|----------------------|---------|---------------|
| CAPACITY | 510 $\pm$ 10ml       | WEIGHT  | 400 $\pm$ 10g |
| SCALE    | 1: 1                 | DWG. NO |               |
| DRN      | DATE                 | /BY     |               |
| REVISION | DATE 2020. 05. 03.   | /BY     |               |
| APPROVE  | DATE                 | /BY     |               |
| REMARK   | Dimensions are in mm |         |               |
| JOB NAME | XXI-KNM-22B-500-20   |         |               |

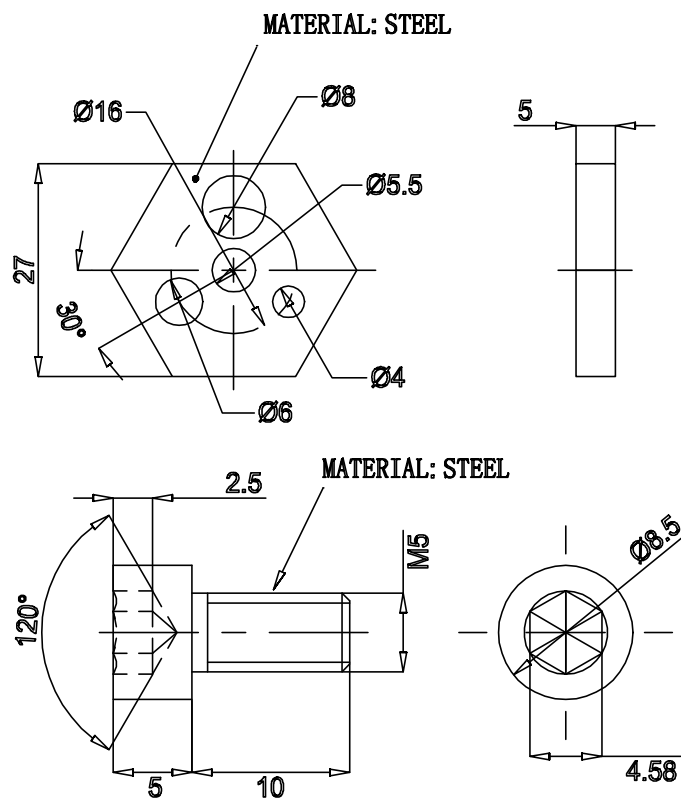
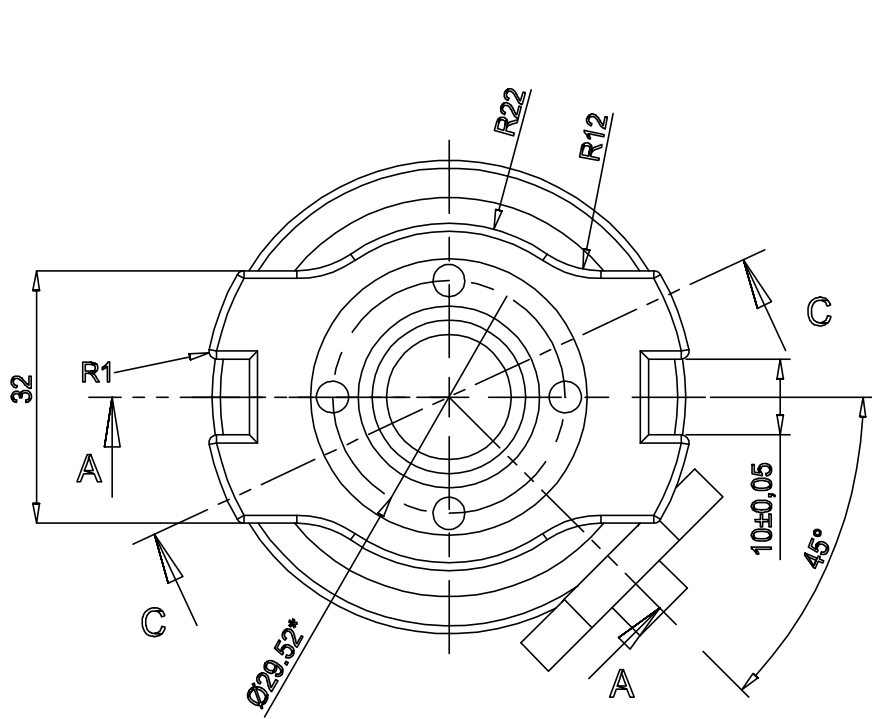
pol i rano  
pol i sh



metalizirano 30-35HRC  
debljina 1mm x 17mm vis.  
hard welded 30-35HRC  
deep 1mm x 17mm height

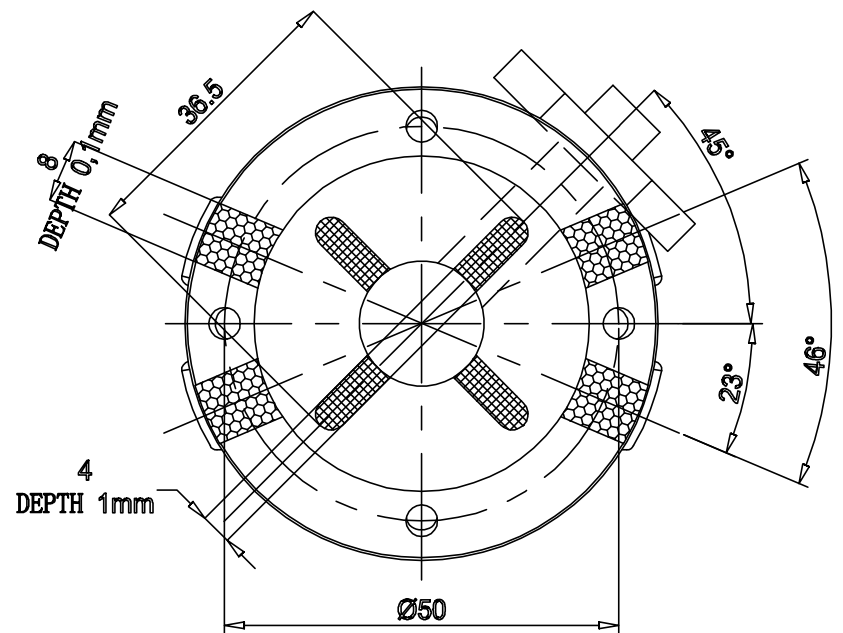
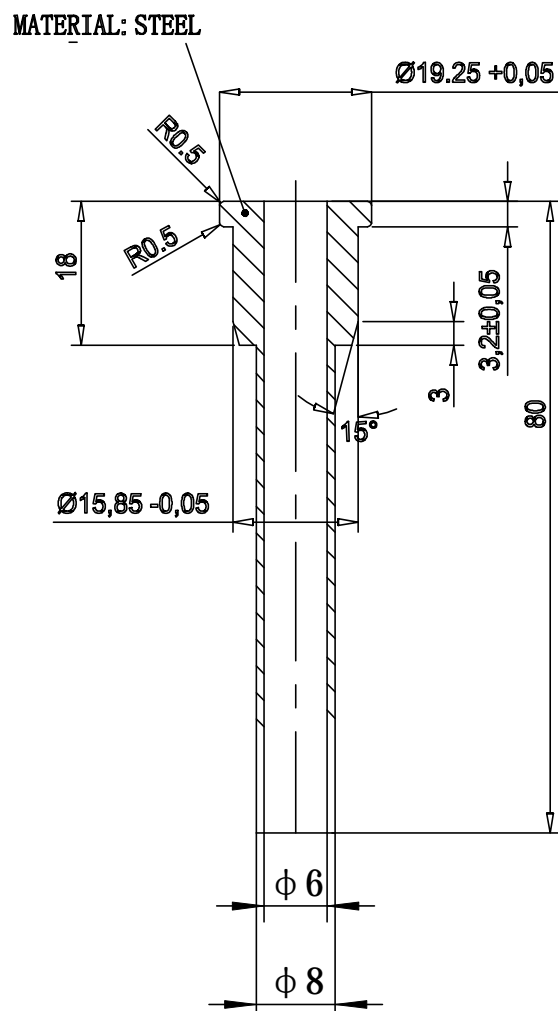
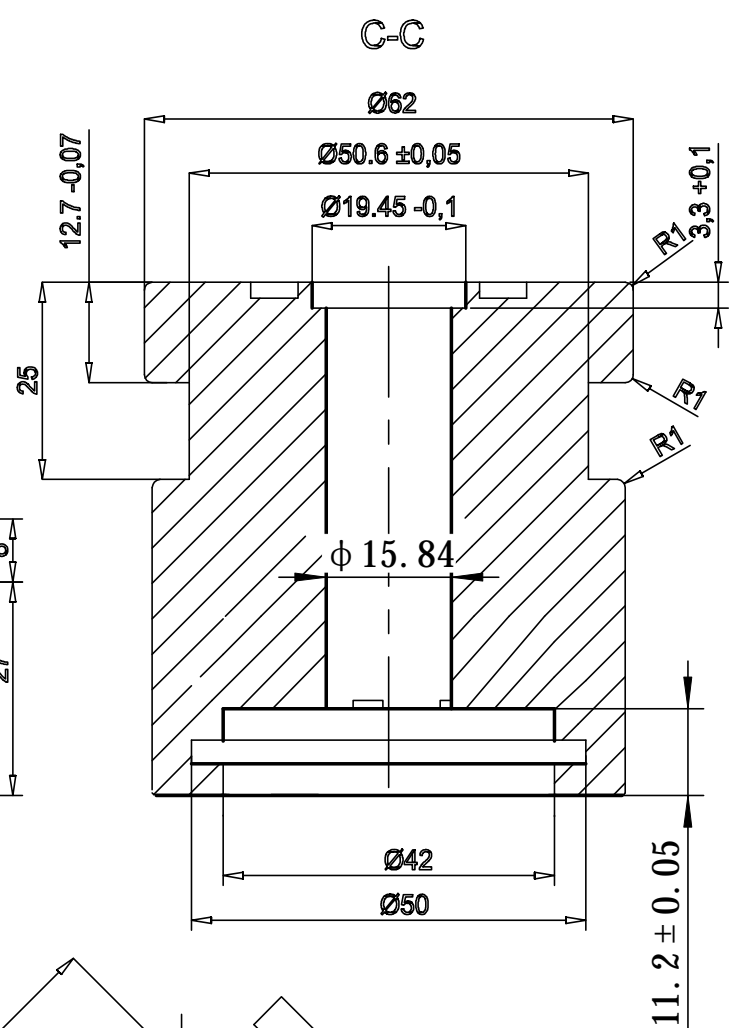
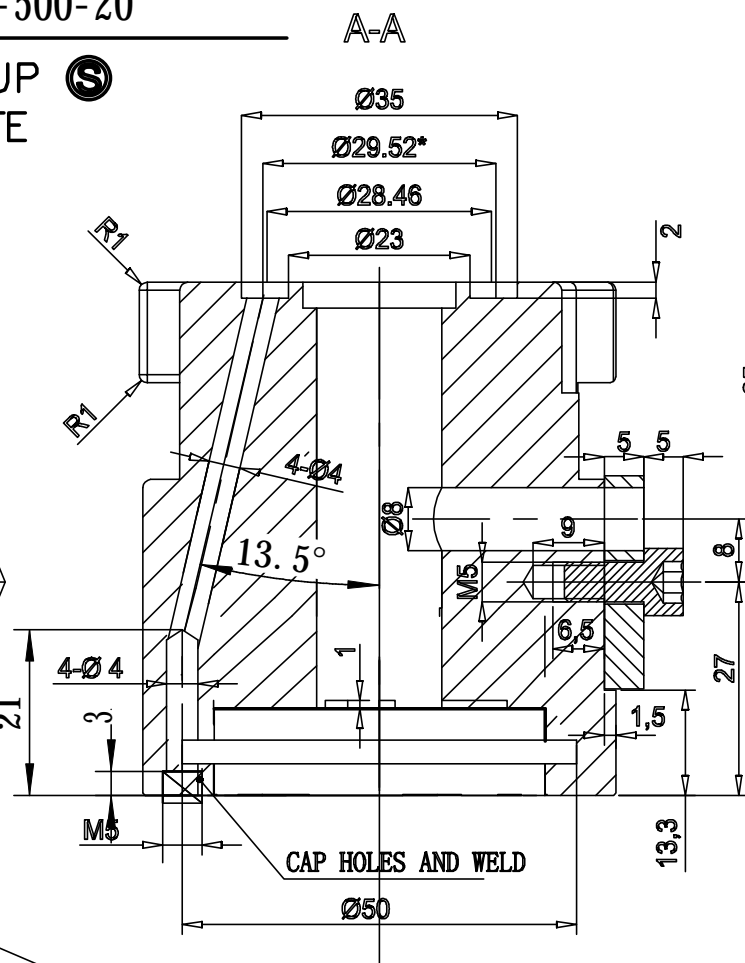
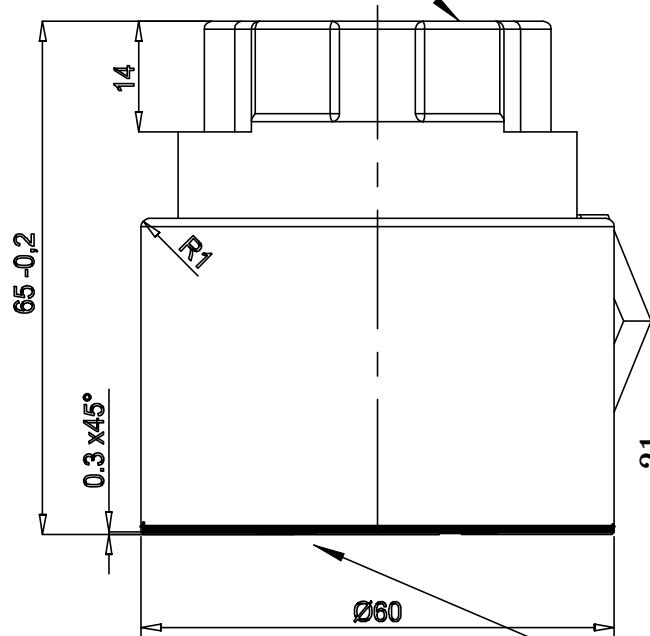
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| MATERIAL: | STEEL+METAL |      |      |





MARK: XXI-KNM-22B-500-20

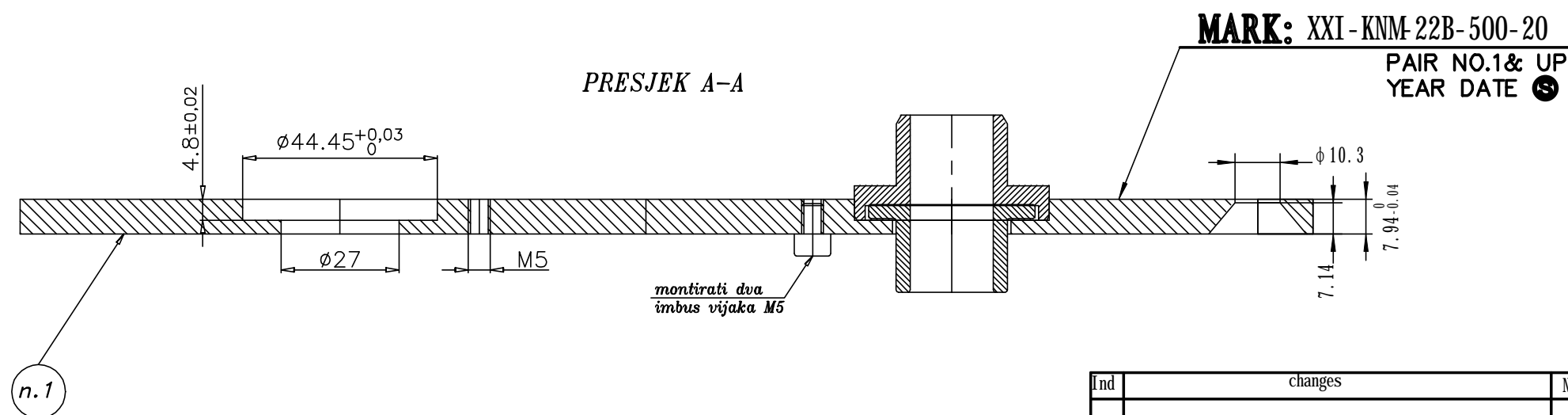
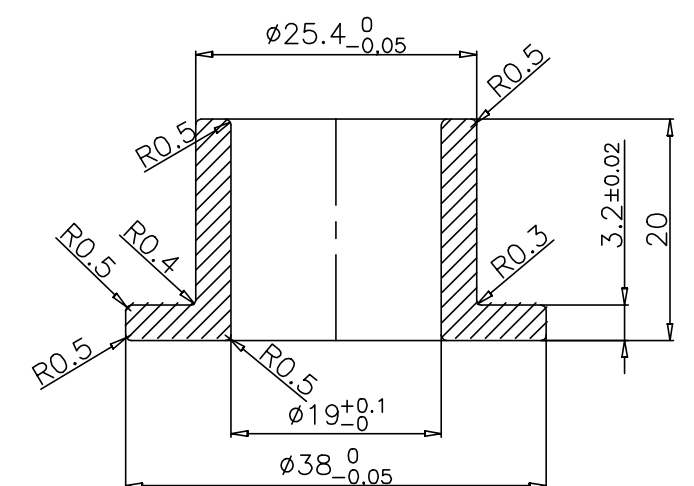
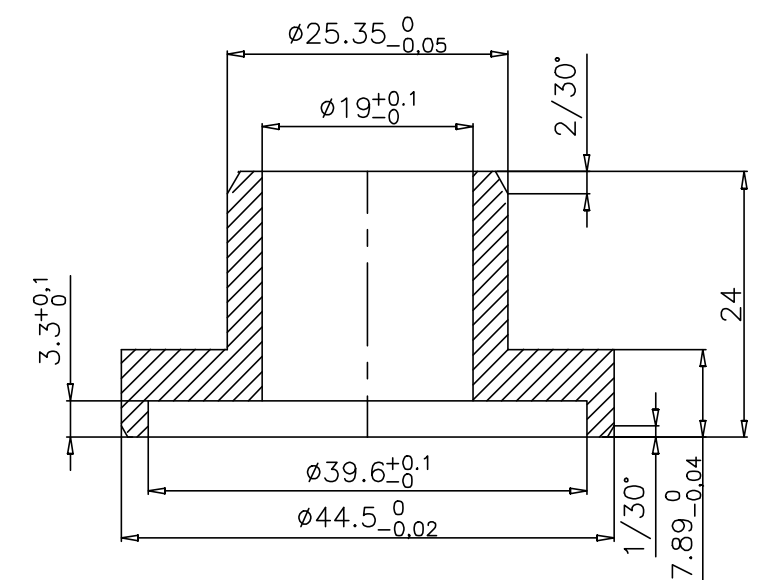
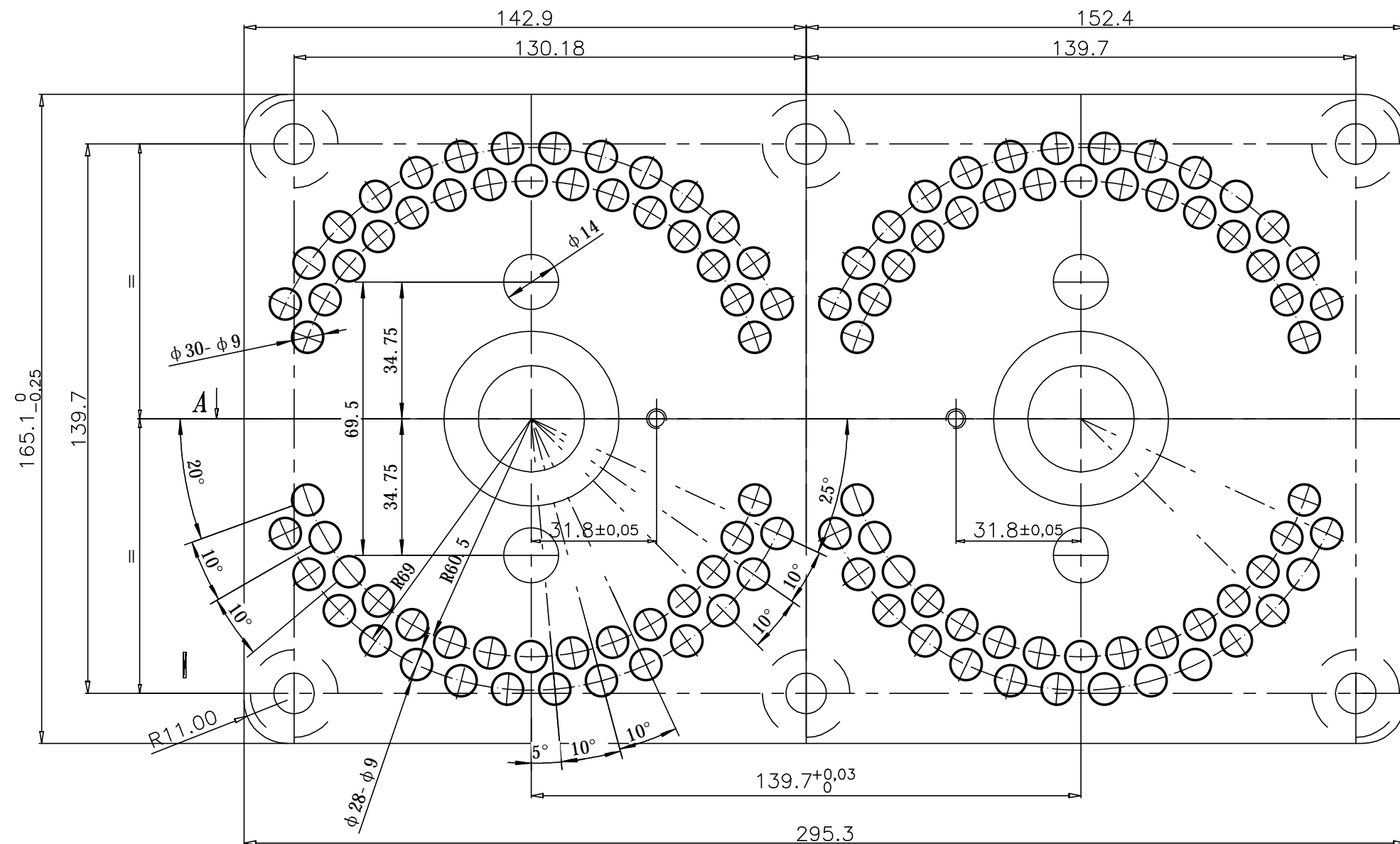
PAIR NO.1& UP  
YEAR DATE



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|----------|----------------------|---------|---------|
| CAPACITY | 510±10ml             | WEIGHT  | 400±10g |
| SCALE    | 1:1                  | DWG. NO |         |
| DRN      | DATE                 | /BY     |         |
| REVISION | DATE 2020. 05. 03.   | /BY     |         |
| APPROVE  | DATE                 | /BY     |         |
| REMARK   | Dimensions are in mm |         |         |
| JOB NAME | XXI-KNM-22B-500-20   |         |         |

MATERIAL: CAST IRON+METAL



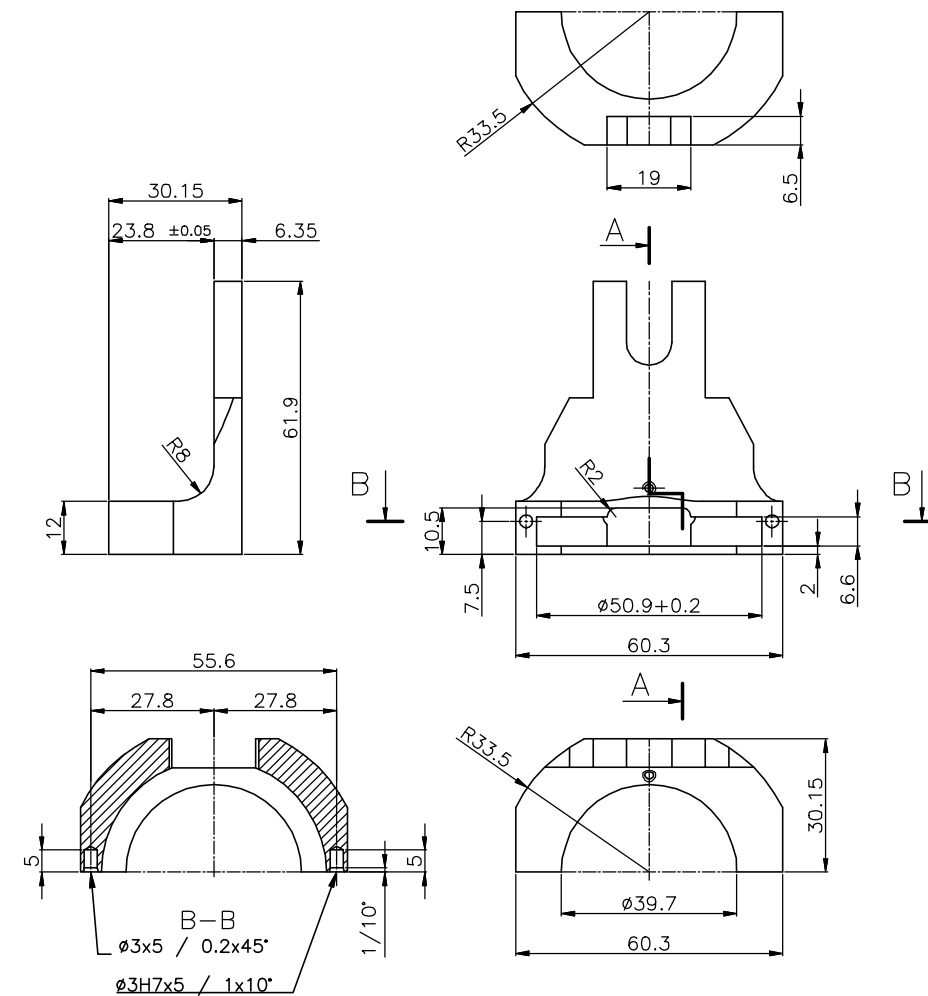
**MARK: XXI-KNM-22B-500-20**

PAIR NO.1& UP  
YEAR DATE **S**

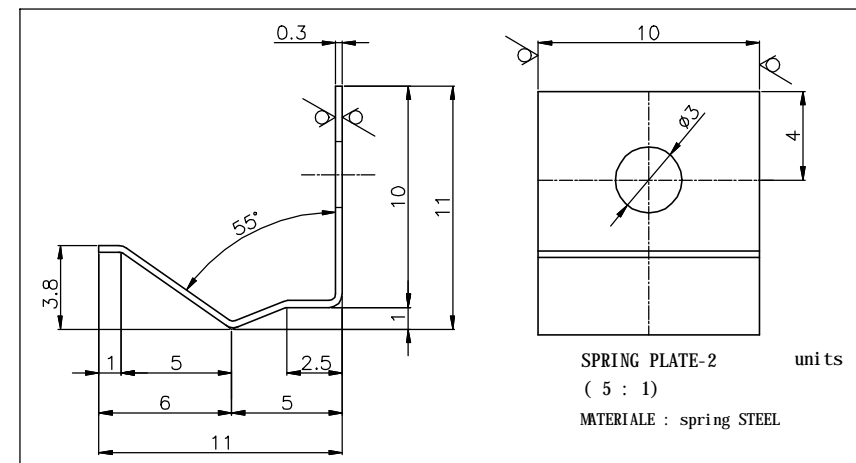
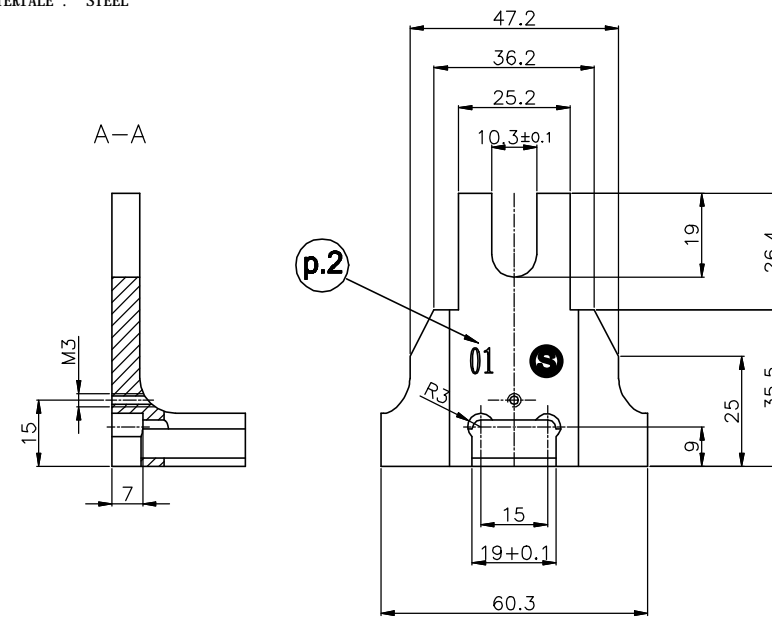
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MATERIAL: Steel

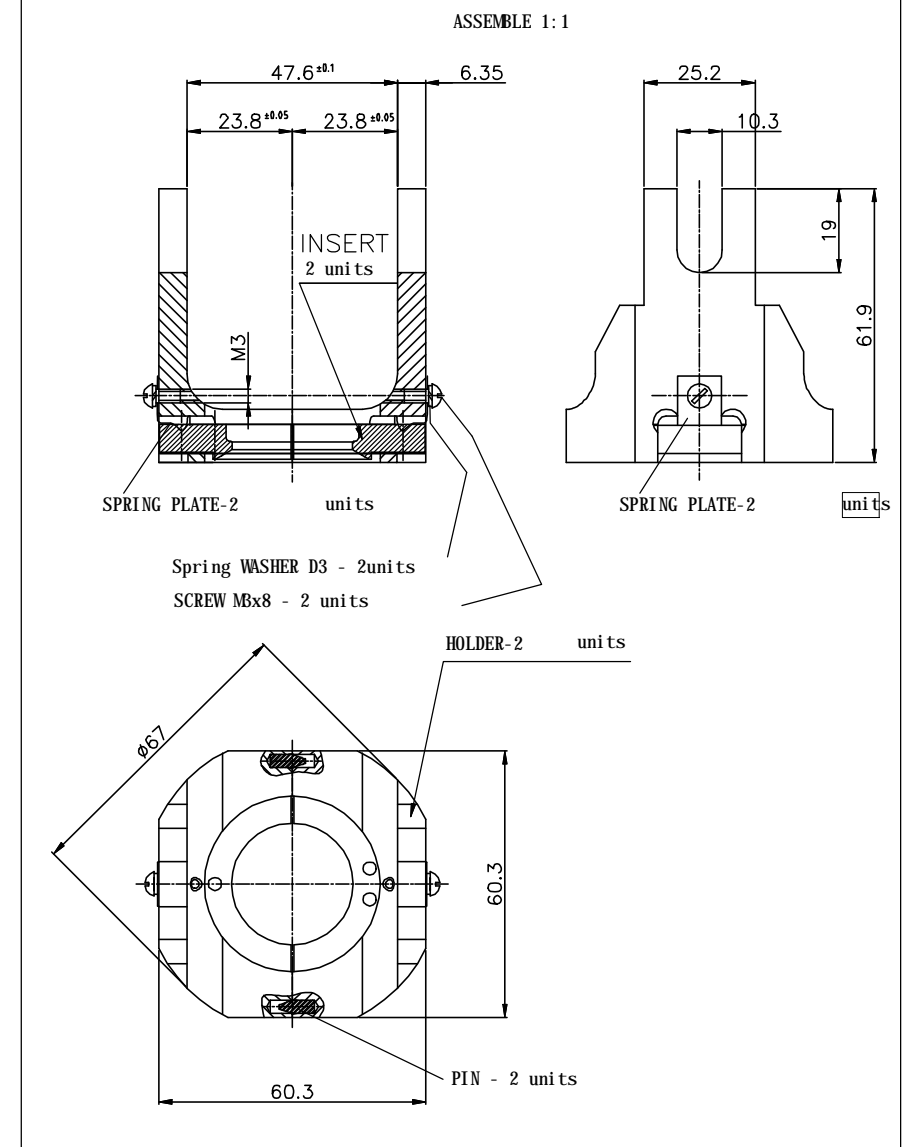
|          |                      |         |          |
|----------|----------------------|---------|----------|
| CAPACITY | 510±10m              | WEIGHT  | 400± 10g |
| SCALE    | 1:1                  | DWG. NO |          |
| DRN      | DATE                 | /BY     |          |
| REVISION | DATE 2020. 05. 03.   | /BY     |          |
| APPROVE  | DATE                 | /BY     |          |
| REMARK   | Dimensions are in mm |         |          |
| JOB NAME | XXI-KNM-22B-500-20   |         |          |



HOLDER-2 units  
( 1 : 1 )  
MATERIALE : STEEL



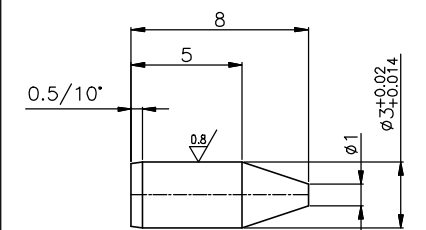
SPRING PLATE-2 units  
( 5 : 1 )  
MATERIALE : spring STEEL



Spring WASHER D3 - 2units  
SCREW M8x8 - 2 units

HOLDER-2 units

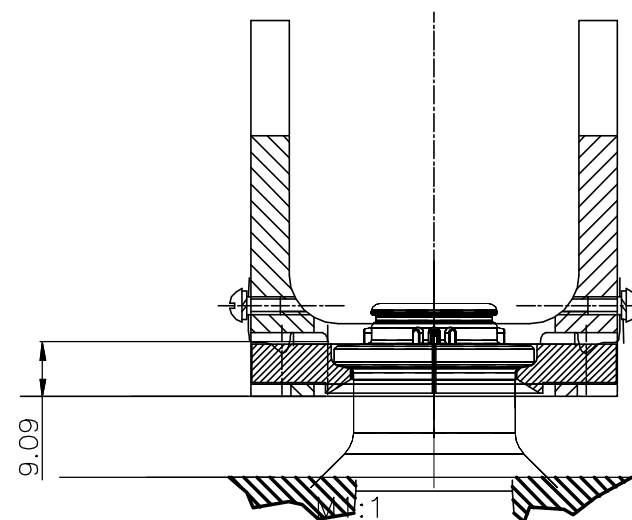
PIN - 2 units



PIN - 2 units  
( 5 : 1 )

MATERIALE : STEEL

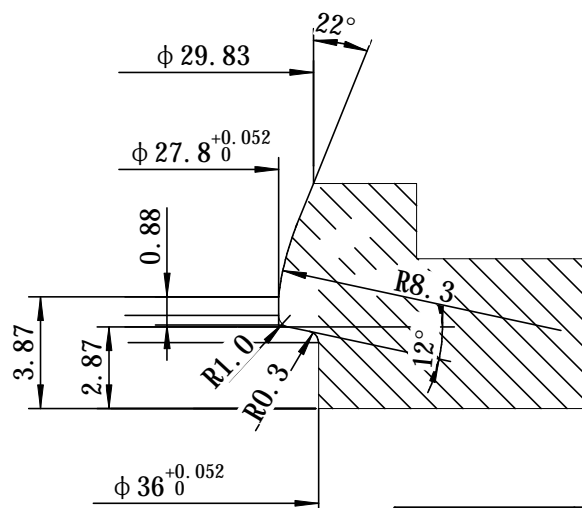
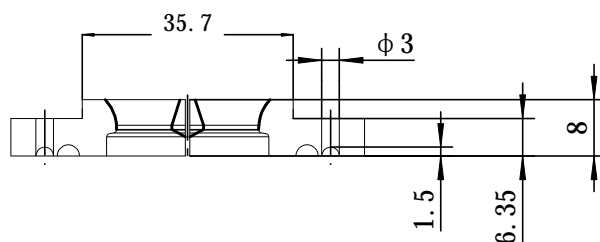
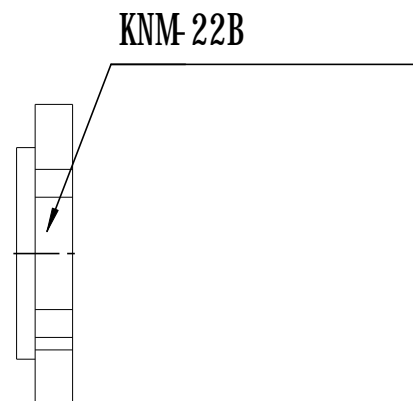
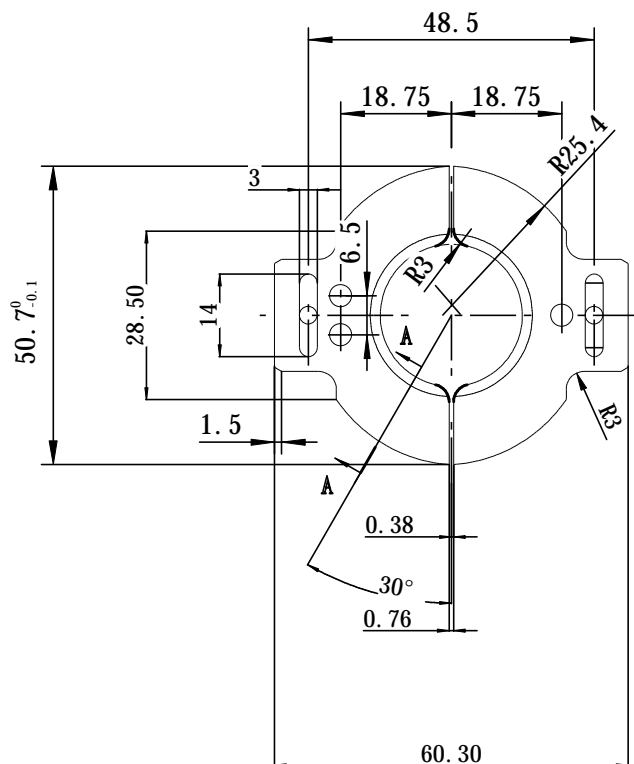
1. Unspecified limit deviations of dimensions H14, h14, +/-IT14/2
3. Make in pairs, mark with same ordinal number & use together
4. \* - Reference only dimensions



|          |                      |         |         |
|----------|----------------------|---------|---------|
| CAPACITY | 510±10ml             | WEIGHT  | 400±10g |
| SCALE    | 1:1                  | DWG. NO |         |
| DRN      | DATE                 | /BY     |         |
| REVISION | DATE 2020.05.03.     | /BY     |         |
| APPROVE  | DATE                 | /BY     |         |
| REMARK   | Dimensions are in mm |         |         |
| JOB NAME | XXI-KNM-22B-500-20   |         |         |

| Ind | changes | Name | Date |
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MATERIAL: Steel



Sharp edges which are not in contact with glass, rounded with radius  $R=0.8\text{ mm}$

Untoleranced dimensions:  $0.0 = \pm 0.1\text{ mm}$   
 $0.00 = \pm 0.05\text{ mm}$

| Ind | changes | Name | Date |
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MATERIAL: GRAPHIT

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|----------|----------------------|---------|----------|
| CAPACITY | 510±10ml             | WEIGHT  | 400± 10g |
| SCALE    | 1: 1                 | DWG. NO |          |
| DRN      | DATE /BY             |         |          |
| REVISION | DATE 2020.05.03. /BY |         |          |
| APPROVE  | DATE /BY             |         |          |
| REMARK   | Dimensions are in mm |         |          |
| JOB NAME | XXI-KNM-22B-500-20   |         |          |