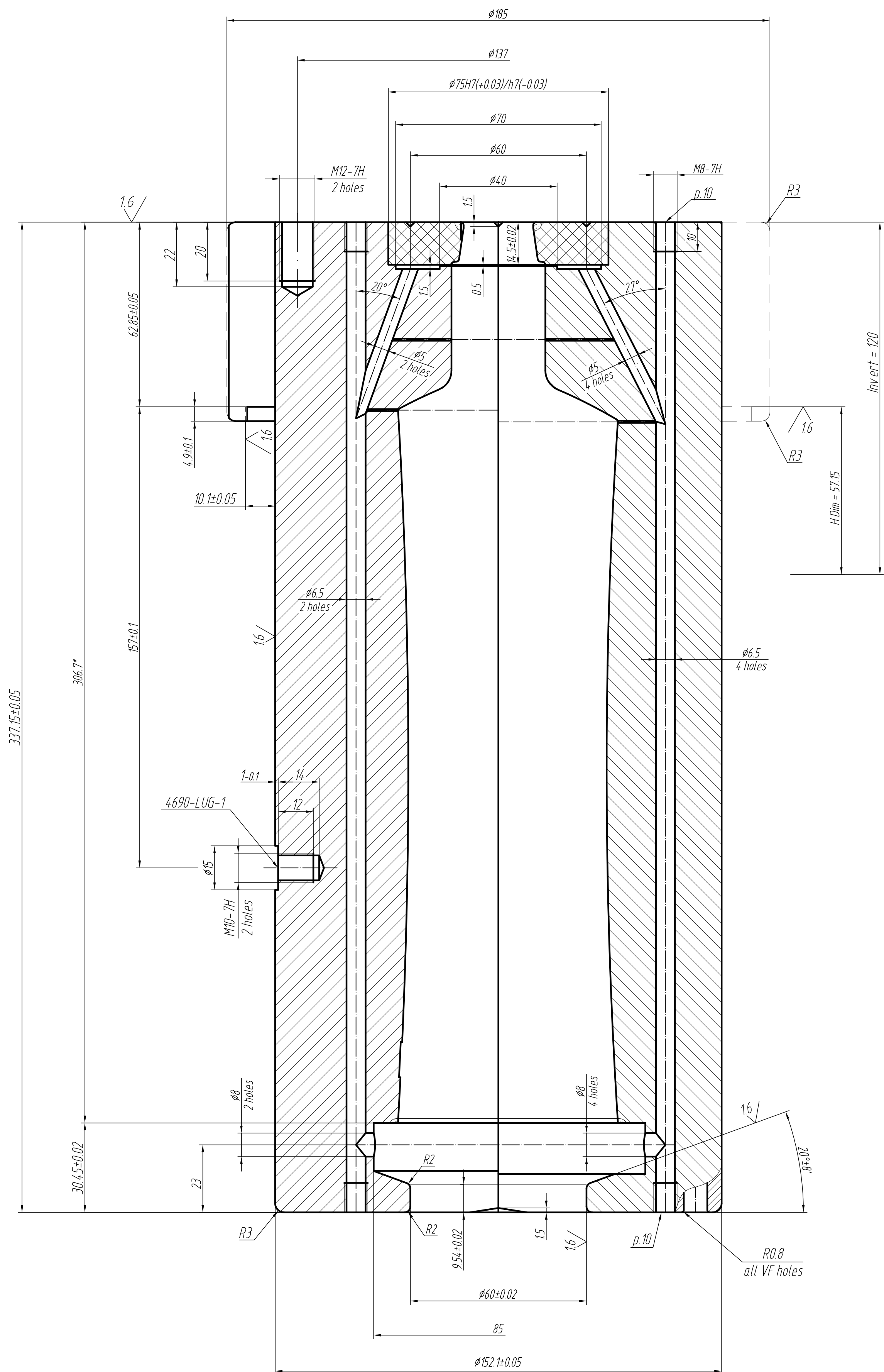


H-H (MLD1-1)



1. Both halves of mould (A & B) must be marked with same ordinal number and used together.

2. Gap in mould joint must be not more than 0.05 mm.

3. Positional tolerance of forming cavity axis  $T 0.1 \text{ mm}$ . Base – joint plane

4. Allowed deviation of forming cavity dimensions is not more than  $\pm 0.05$  mm, except for dimensions that are specially shown.

5. Keep sharp edges  $P$ .

6. \*Reference only dimensions

7. H14, h14, ±IT14/2.

8. Hardness after welding HRC35..40.

9. Mark: XXI-KPM-26-2-1000-18-ExtraNew

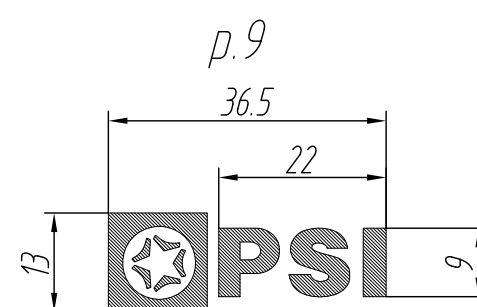
Mark: 4690/type2


Mark ordinal number ( $h=8$ ) & PSI logo.

Depth of marking-0.2...0.3 mm.

10. Cap holes with screws M8x8 and punch.

11. Cap holes with screws M6x8 and punch.



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JOB TITLE/НАЗВАНИЕ РАБОТЫ: XXI-KPM-26-2-1000-18-ExtraNew (trial)		SCALE/ МАШТАБ:
DRAWING NUMBER/НОМЕР ЧЕРТЕЖА: 4690-MLD3-3 (type 2)		1:1