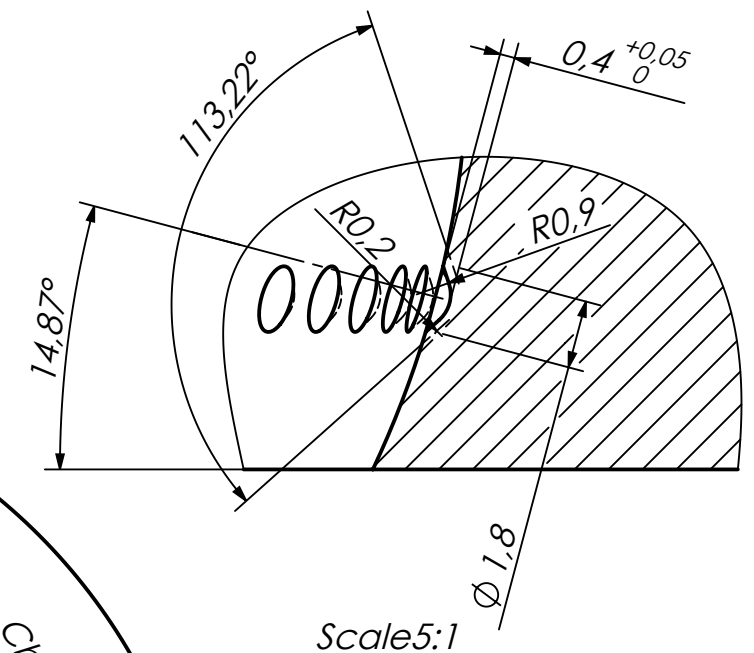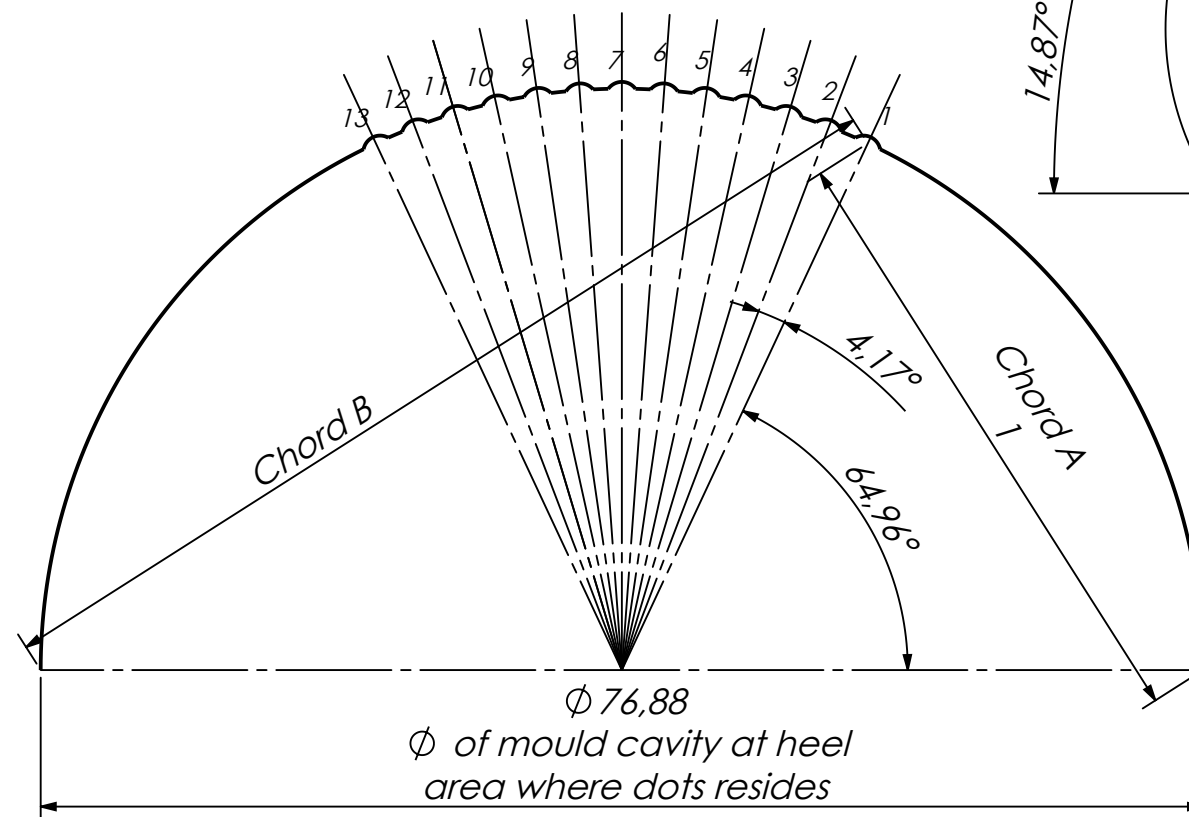Dot position detail ("o" represent engraved "dots")

Mould cavity view

The chart shows the dot patterns
as they appaer when looking into
the mould cavity held vertically
in front of observer

Tolerance between dots ±0.25

63,6

15   28 28 28 28 28 28 28 28 28 28 28 28 28   15

Ø 1,8

5

10

Stop dots   Start dots

1 min.

Window designating clear area around dotcode
(No heel engraving within windows specified area)

Note!

The dimension of dots given is the developed distance only
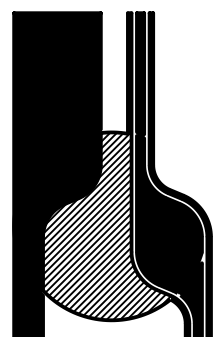&must be held to suit different cavity diameter.

Cavity indentification dots to appear in a straight line on
one side of heel as shown

The first 2 dots & the last 2 dots always appear

There are always 9 dots per cavity

Tolerance between dots to be held

113,22°

14,87°

0,4 +0,05 0

R0,2   R0,9

Ø 1,8

Scale5:1

	Chord A	Chord B
1	41,28	64,85
2	43,62	63,31
3	45,89	61,68
4	48,11	59,97
5	50,26	58,17
6	52,35	56,31
7	54,36	54,36
8	56,31	52,35
9	58,17	50,26
10	59,97	48,11
11	61,68	45,89
12	63,31	43,62
13	64,85	41,28

Chord B

Chord A

4,17°

64,96°

Ø 76,88
Ø of mould cavity at heel
area where dots resides

INVERT CENTRE :
'H' DIMENSION :
ASSEMBLY :
SCALE : 2:1

DO NOT SCALE DRAWING
IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED
DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05
REMOVE BURRS & SHARP EDGES IN
ACCORDANCE TO STANDARD PRACTICE
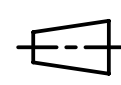
THIRD ANGLE
PROJECTION

SURFACE FINISH
CAST: ROUGH▽ FINE:▽▽ POLISH:▽▽▽

JOB NAME	X-28MCA-750		
ITEM	POWERS 16049A DOTCODE	QUANTITY	24
CUSTOMER	ELIVOZO	REF. NO.	
ORDER NO.	20190040	DRAWN BY	JBB
MATERIAL		CHECKED BY	
MACHINE	BB DG 5 1/2	DATE	23/05/2019

Rev A Weight was 480gr

REVISIONS

DRG No: BIEB830-08 A