



P.B. BLANKMOULD DISPLACEMENT CALCULATIONS	
GLASS WEIGHT , g	140
GLASS WEIGHT / 2,43 CONSTANT, mls	57.61
+ DISPLACEMENT OF PLUNGER, mls	61.09
= DISPLACEMENT OF TOTAL PARISON, mls	118.70
- DISP'T OF SOLID FINISH, mls	24.43
= DISP'T OF BLANK+ BAFFLE (calculated), mls	94.27
DISP'T OF BLANK + BAFFLE (model), mls	94.27
- DISP'T OF BAFFLE CAVITY, mls	1.23
DISP'T OF BLANKMOULD CAVITY ONLY , mls	93.04
TOLERANCE ON TOTAL DISPLACEMENT	±0.3

MACHINE: МАШИНА: Emhart-PB-DG-5_1/2"	JOB TITLE/НАЗВАНИЕ РАБОТЫ: CX-60-Lamp	SCALE: МАСШТАБ: 1:1
	DRAWING NUMBER/НОМЕР ЧЕРТЕЖА: 19249-LAY-1	
DATE: ДАТА: 28.05.20		