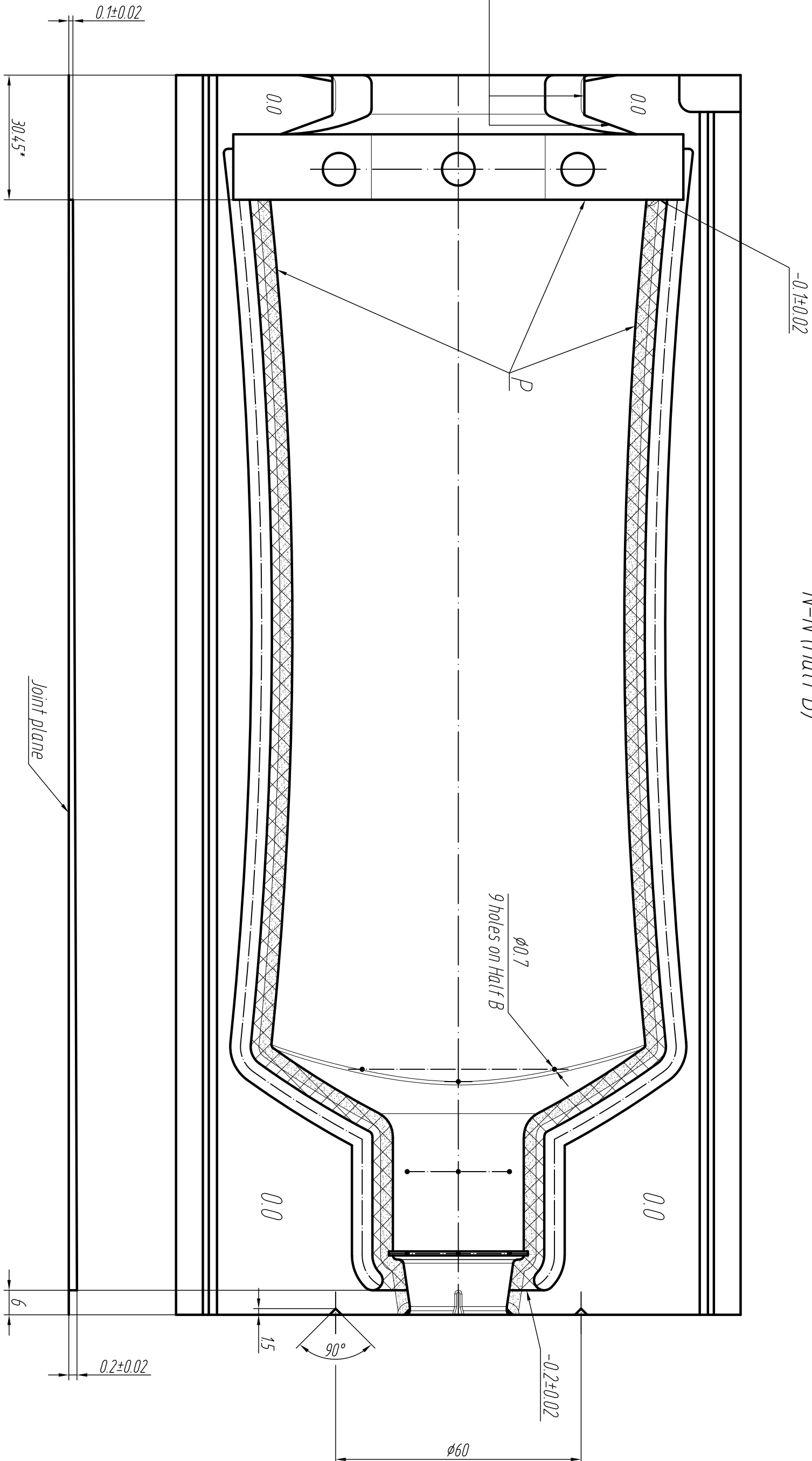
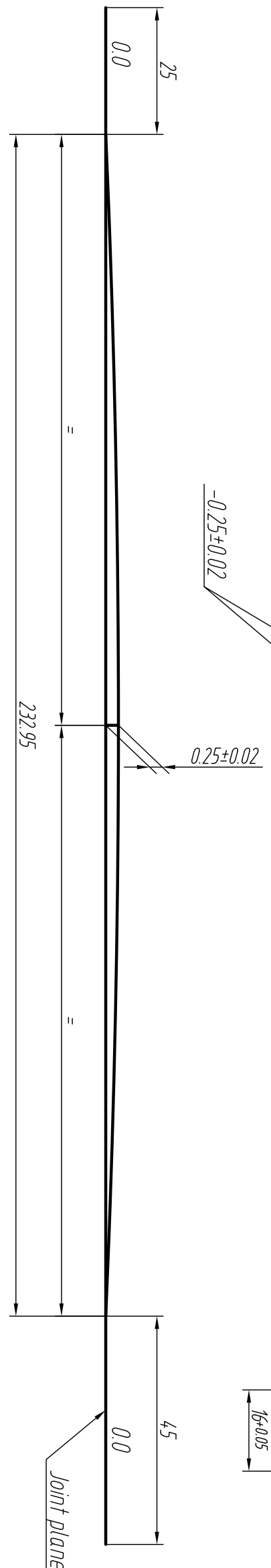
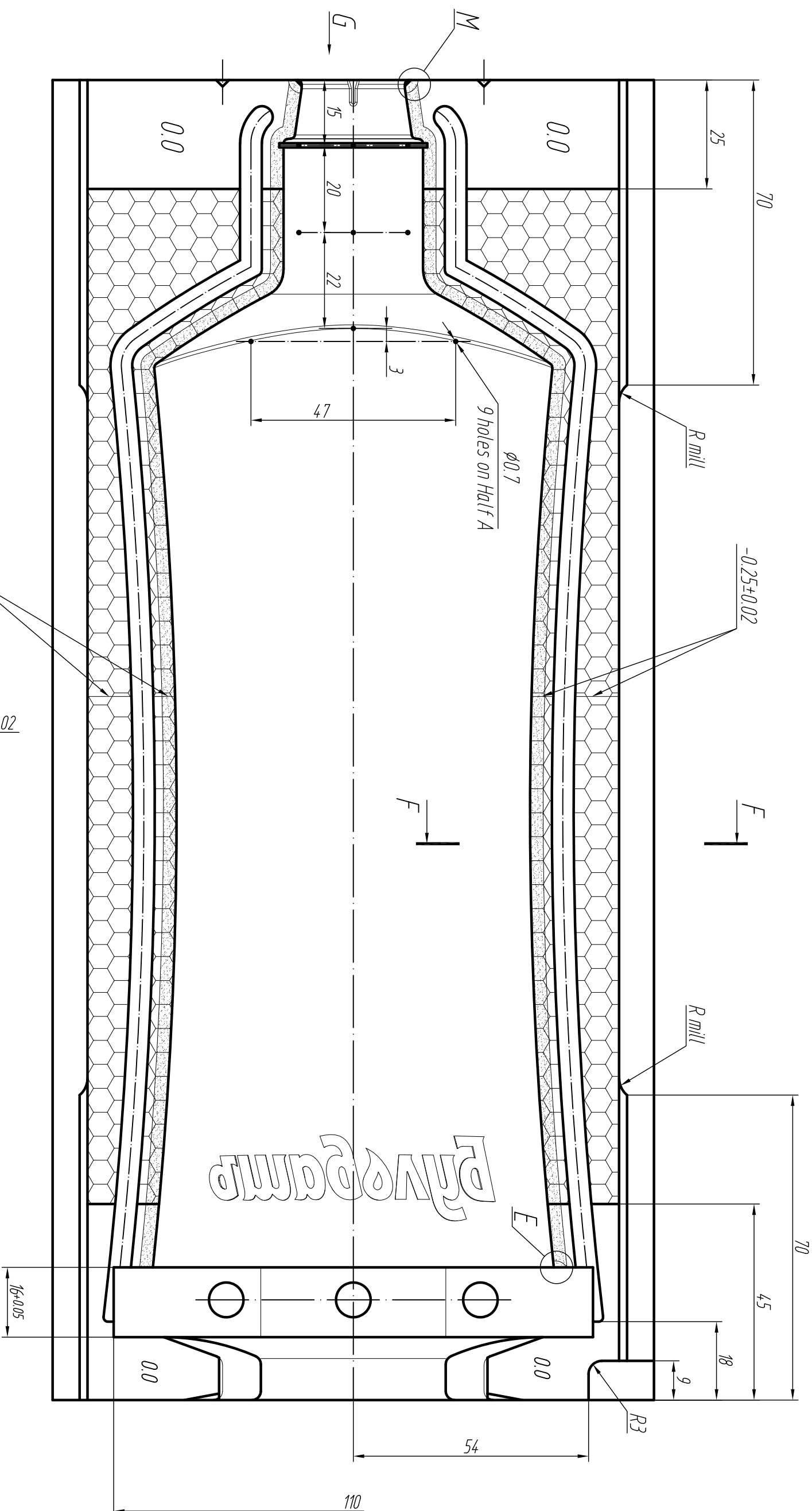
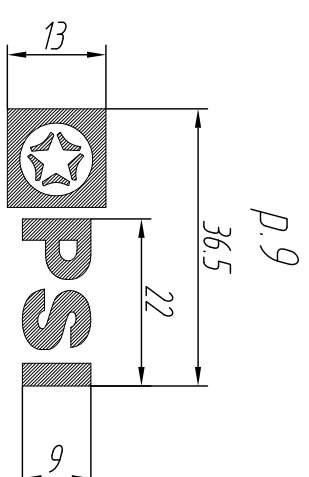


M-M (Half A)



- Both halves of mold (A & B) must be marked with same ordinal number and used together.
- Cap in mold joint must be not more than 0.05 mm.
- Positional tolerance of forming cavity axis T 0.1 mm. Base – joint plane
- Allowed deviation of forming cavity dimensions is not more than ±0.05 mm, except for dimensions that are specially shown.
- Keep sharp edges P
- Reference only dimensions
- H14, h14, s11/14, 12

- Hardness after welding HB 335-40.
- Mark XXI-KPM-26-2-700-17-ExtrNew
- Mark 4692/1type1
- Mark ordinal number (h=8) & PSI logo
- Depth of marking-0.2-0.3 mm
- Cap holes with screws M6x8 and punch
- Cap holes with screws M6x8 and punch



DATE/ DATA	REVISIONS/ИЗМЕНЕНИЯ	ASSEMBLY NUMBER/ ИДЕНТИФИКАЦИОННЫЙ НОМЕР	MATERIAL/ МАТЕРИАЛ	MACHINE/ МАШИНА	DESIGNER/ ПРОЕКТИРОВЩИК	DATE/ ДАТА	SCALE/ МАСШТАБ
25.11.19	⑦	53	CAST IRON (GS900)	EMART GLASS-BG-051V2-8	XXI-KPM-26-2-700-17-ExtrNew (trial)	4692-MLO-3 (type 1)	1:1
25.11.19	①	100	WELDING/ СВАРКА	ALL EDGES (IRC 35-40)	DESIGNER/ ПРОЕКТИРОВЩИК		
		57.5	QUANTITY/ КОЛИЧЕСТВО				