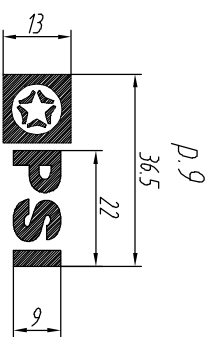


1. Both halves of mould (A & B) must be marked with same ordinal number and used together.
 2. Gap in mould joint must be not more than 0,05 mm.
 3. Positional tolerance of forming cavity axis T 0,1mm. Base – joint plane
 4. Allowed deviation of forming cavity dimensions is not more than $\pm 0,05$ mm except for dimensions that are specially shown.
 5. Keep sharp edges K.
 6. Reference only dimensions
 7. H14/h14, $\pm 1/14/2$.
 8. Hardness of after welding HRC35..40.
 9. Mark: X11-B-28-2-B-500-3
- Mark: 4221
- Mark ordinal number (n=10) & PSI logo.
- Depth of marking 0,2-0,3 mm.
-
- The drawing shows a cross-section of a mold half. It is a rectangular block with a width of 36.5 mm and a height of 22 mm. On the left side, there is a square feature with a width of 9 mm. Inside this square is a circular hole with a diameter of 13 mm. The hole is shaded with diagonal lines. To the right of the hole, the letters 'PSI' are printed in a bold, sans-serif font. The entire drawing is enclosed in a rectangular frame.



DATE/TIME	16.12.18	①	REVISIUNES/REVISIONES	1175	ASSEMBLY NUMBER/ HONDE CEEPIKA	23	MATERIAL/ VALPAINA	(AST IRON (S5800)	MACHINE (MOTOR CLASS: BB-05/107-8	SCALE/ MAGNIF.	1:1
					INVERT CENTRE/ HÄNDEPI.	95	VALDING/ HÄNDEPIKA	Nick and bore (B&S 1.0)	DESIGNER/ DRAFTER	JOB TITLE/HÄNDEPIKA	XXI-B-28-2-1b-500-3
					QUANTITY/ KÄNDEPIKA				DATE/ DATA	DRAWING NUMBER/HONDE CEEPIKA	4.21-BLK1-2
					NAME/HÄNDEPIKA						