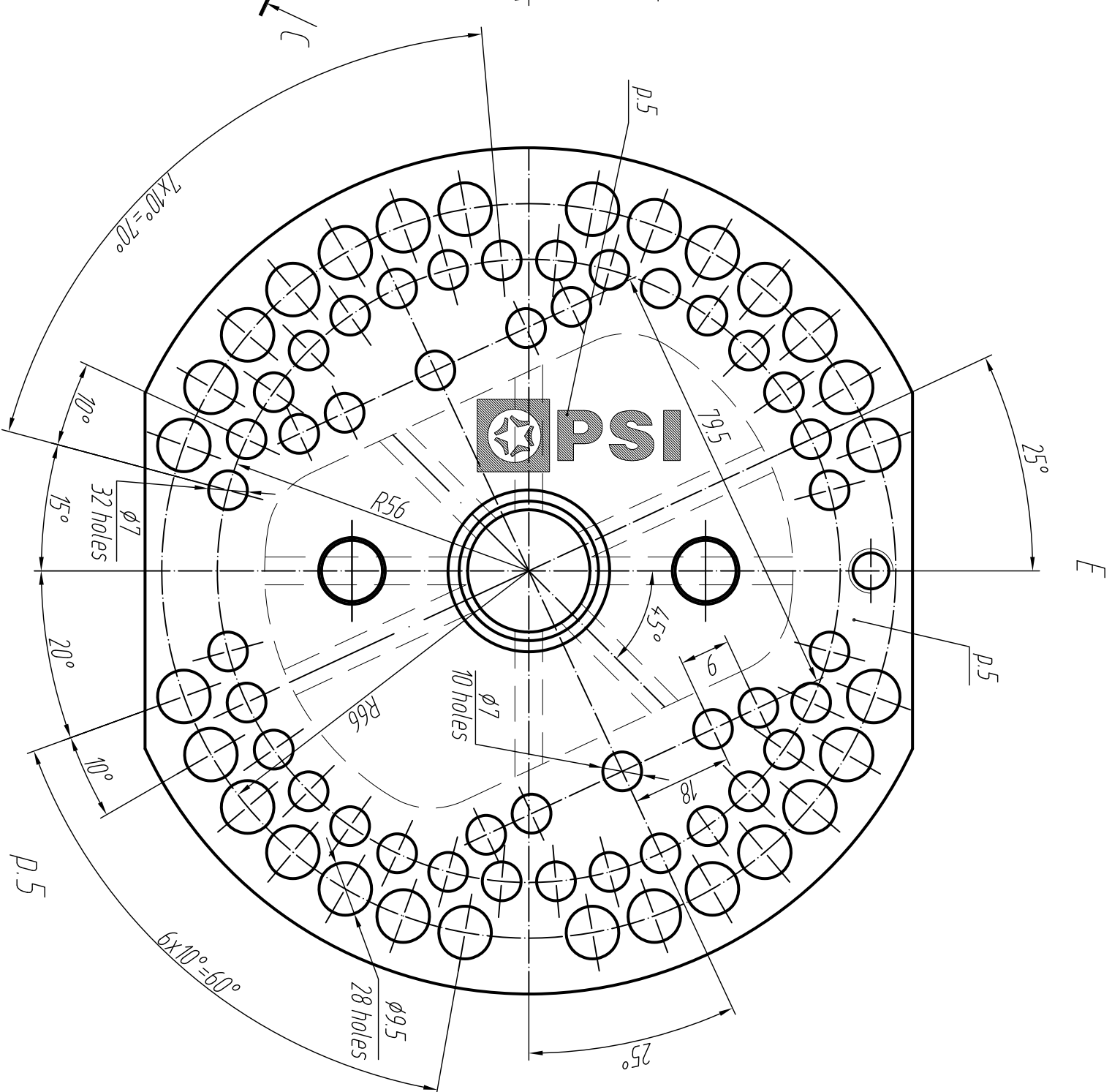
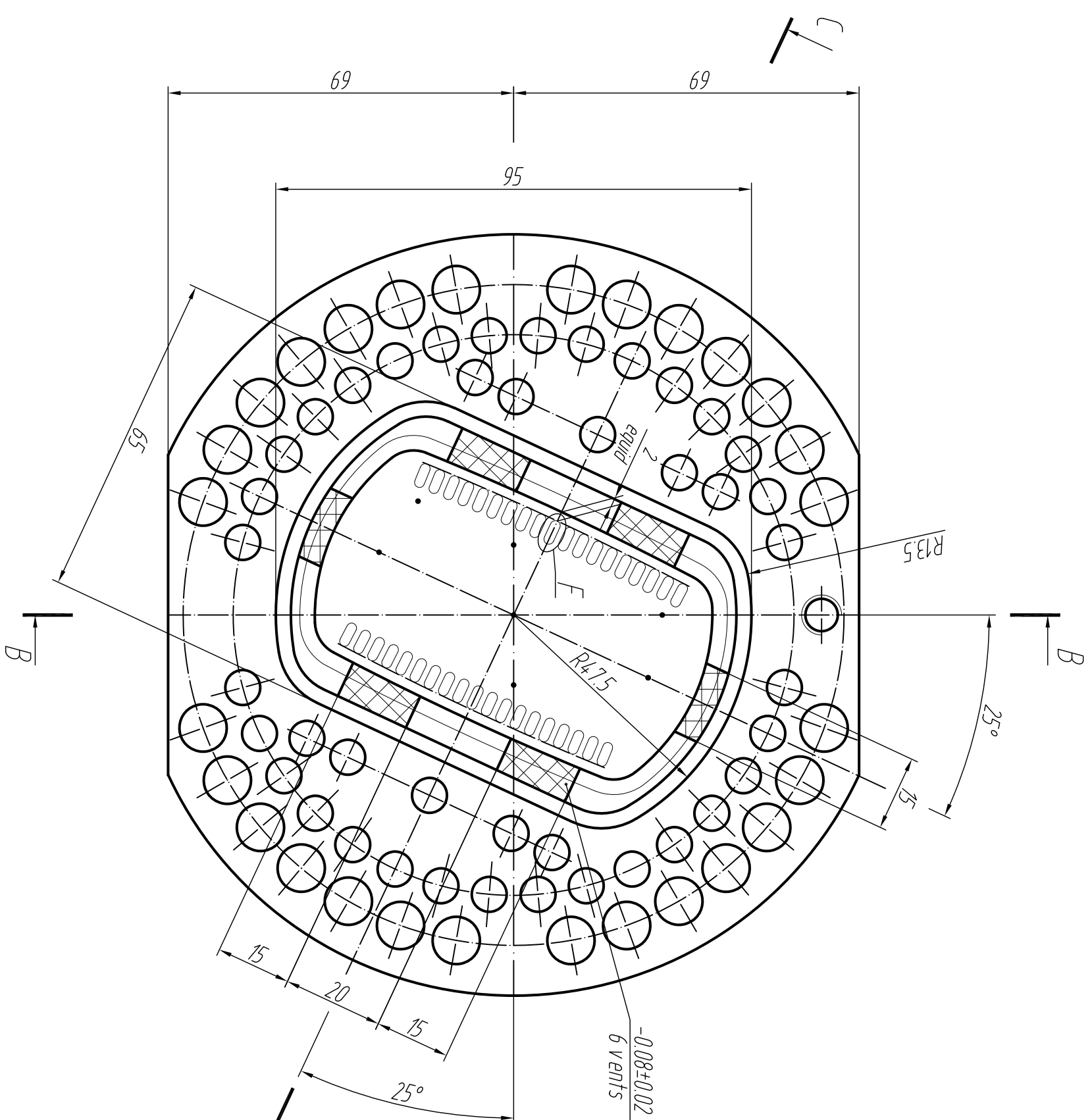
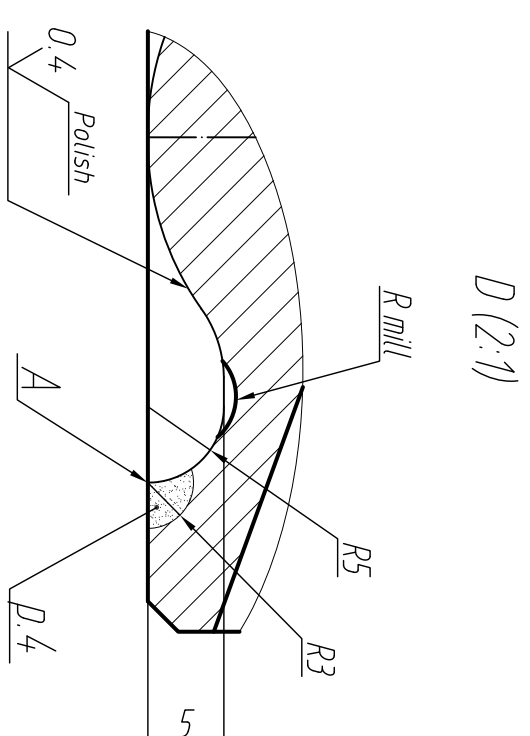
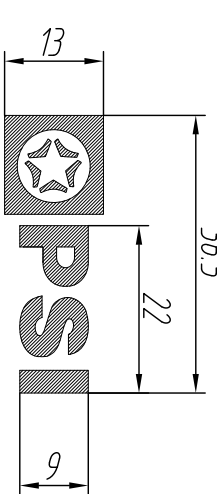
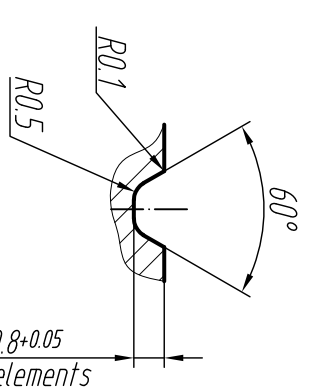
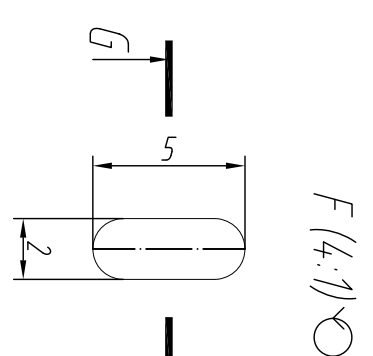
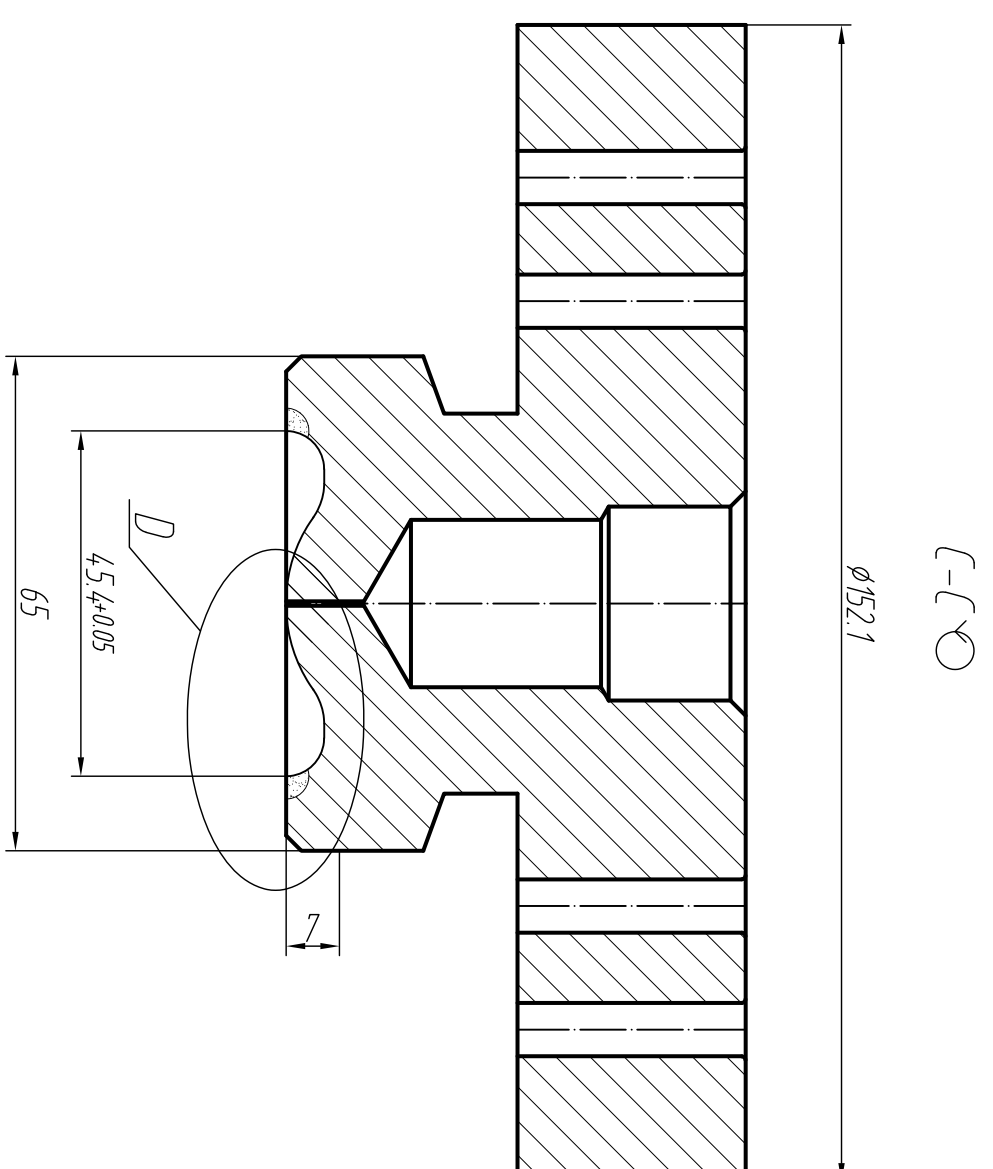
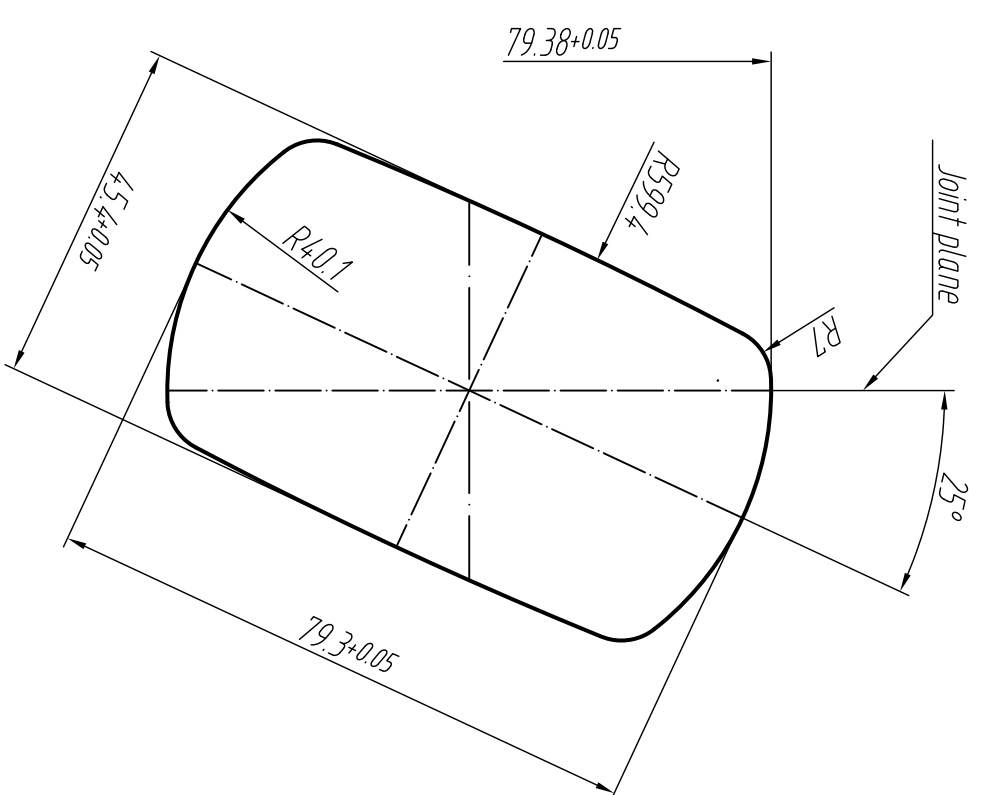


DRILL Ø6,8 - TAP M8
FIT Ø8.0 X 16.0 LONG
STEEL PIN


$$\sqrt{6.3}$$

Glasforming surface

 $D(2:1)$

1. H14, h14, ±IT14/2.
2. Keep sharp edges A.
3. *Reference only dimensions
4. Hardness after welding HRC35, 40
5. Mark- Razmova 0.5L

Mark- 4.755

Mark ordinal number (n=10) & PSI logo

Depth of marking-0.2...0.3 mm.



Адрес: 199034, Россия, Санкт-Петербург,
В.О., 14 линия, д. 7.
Тел.: +7(812)3202959
Контакт: info@sigclass.ru

	MATERIAL / МАТЕРИАЛ	CAST IRON (GS900)	MACHINE / МАШИНА	EMHART GLASS-BB-D05 1/2" - 8	JOB TITLE/НАЗНАЧЕНИЕ РАБОТЫ: Разнов. 0.5L	SCALE / МАСШТАБ:
	WELDING / НАПЛАВКА	MATCH (HRCS 35, 40)	DESIGNER / Дизайнер			
25.12.19		①	QUANTITY / КОЛИЧЕСТВО	DATE / ДАТА	DRAWING NUMBER/НОМЕР ЧЕРТЕЖА: 4.7755-B01-2	1:1
DATE/ДАТА	REVISIONS/ИЗМЕНЕНИЯ					

Milling of cavity must be performed according to the 3D model