

BLANK DATA

HOT GLASS FACTOR	363g x0.41
GOB CAPACITY	148.83ml
NR+GR-PL VOL.	8.6 ml
BM+BA DISP.	198.4ml
OVERCAP 39 %	58.17ml
S.L.HT FROM NR LINE	210 mm
"L"	0.865

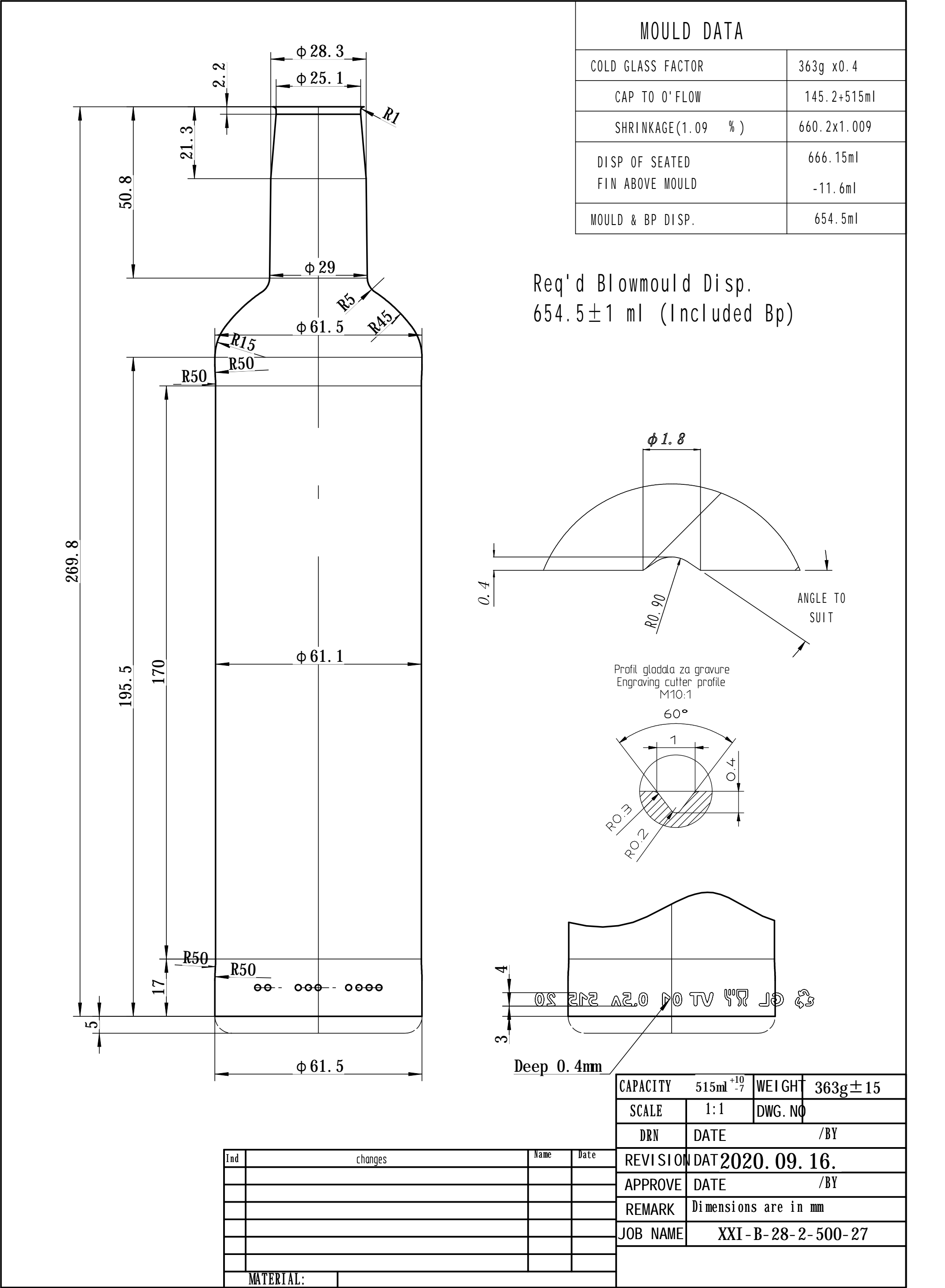
Neck Bore

MOULD NECK	φ25.2
BLANK NECK	φ24.9
RING NECK	φ25

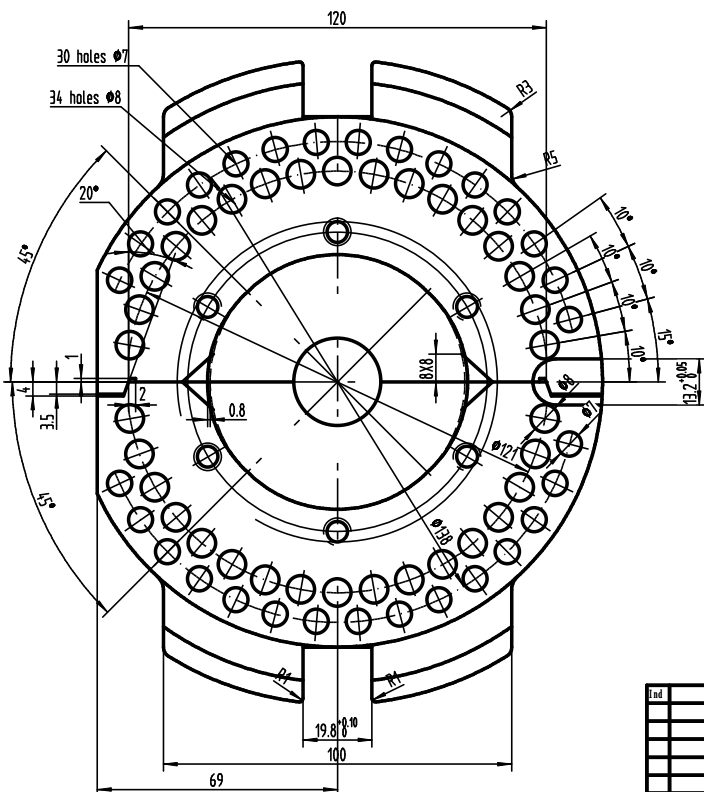
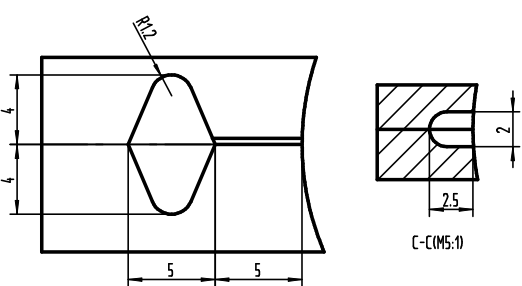
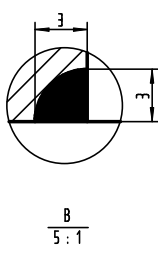
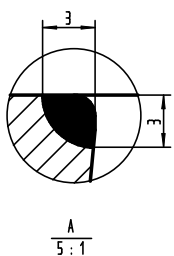
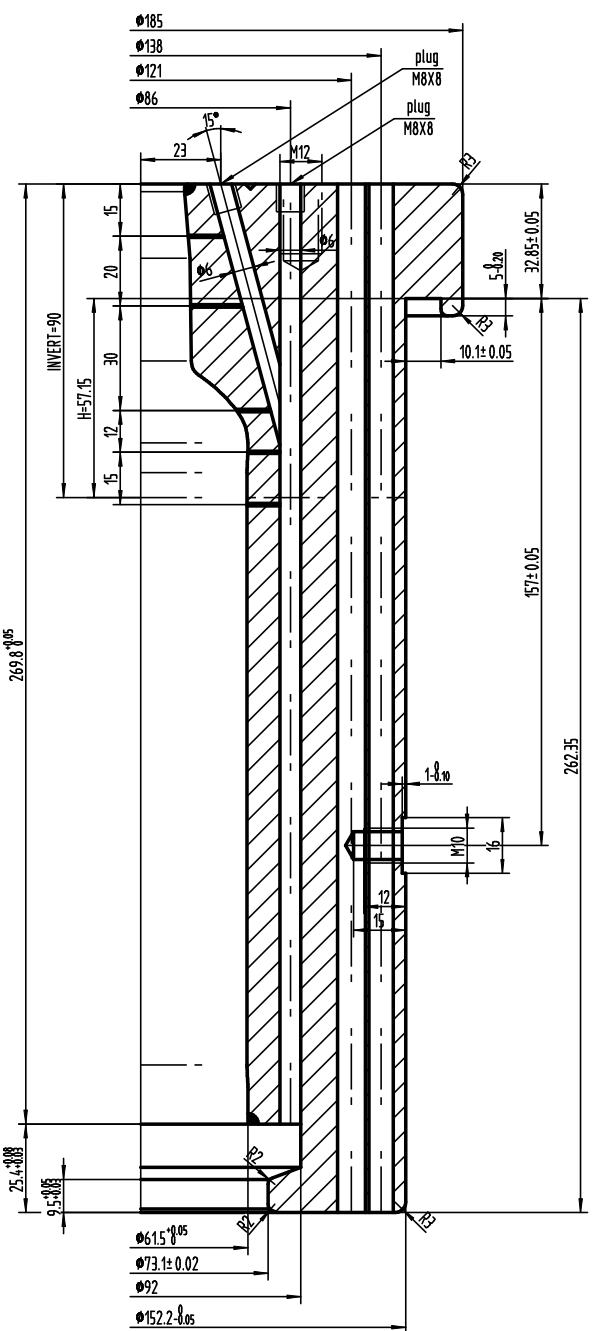
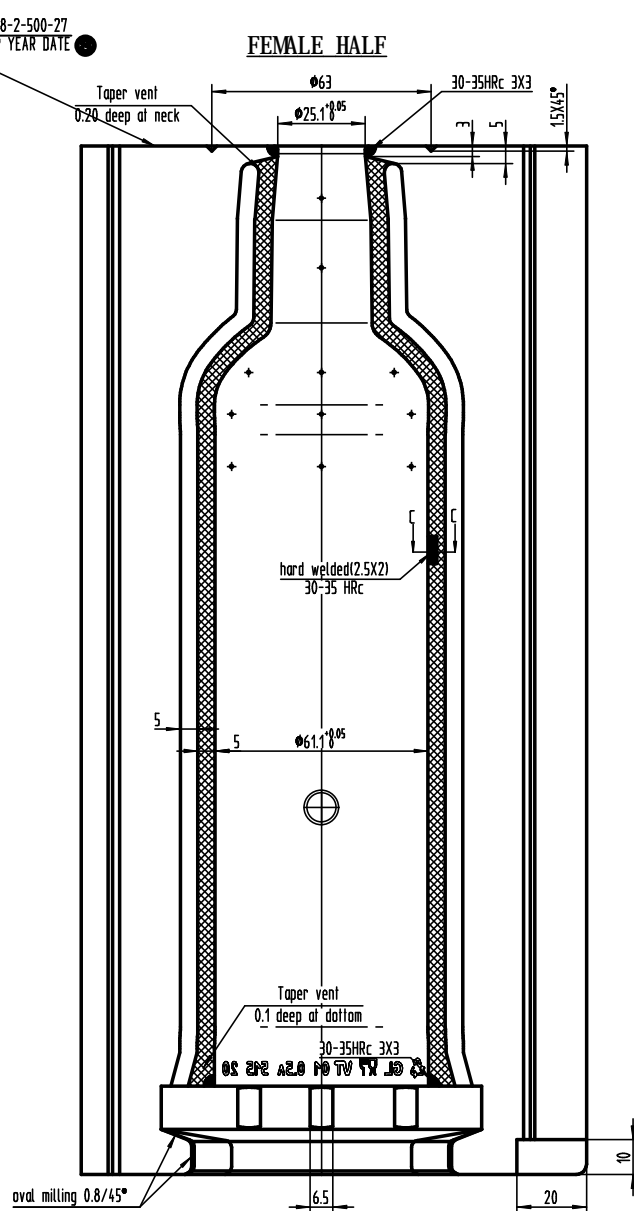
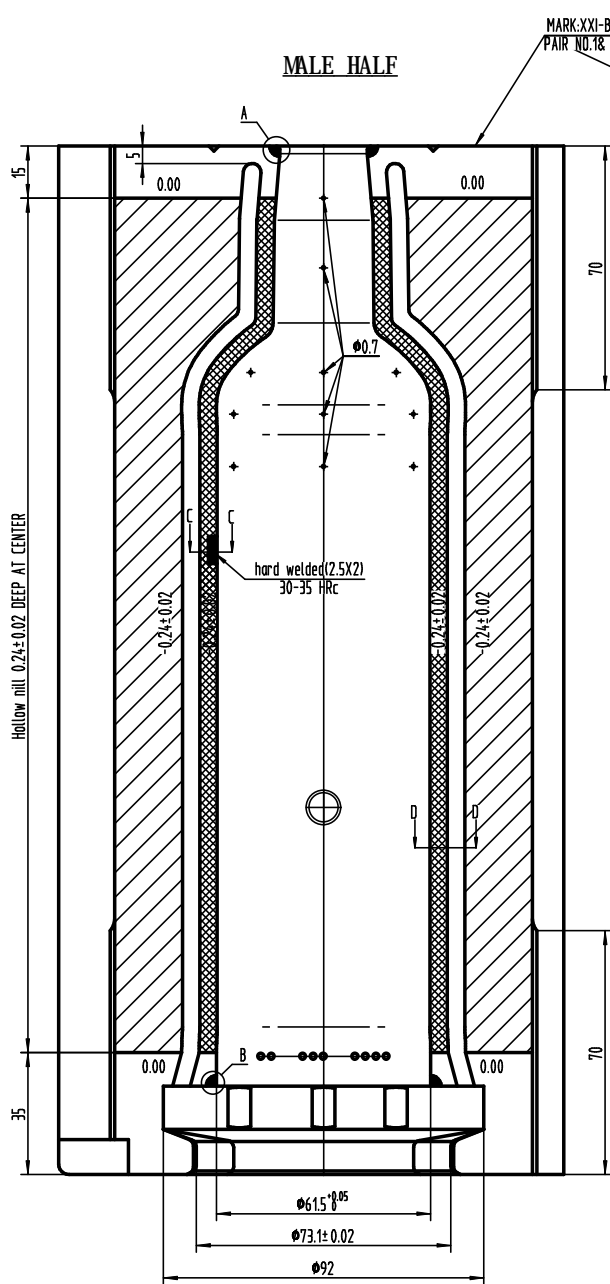
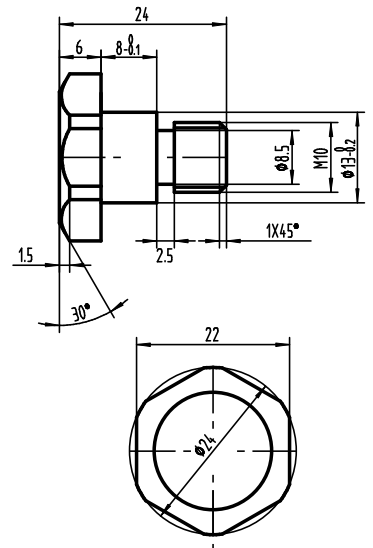
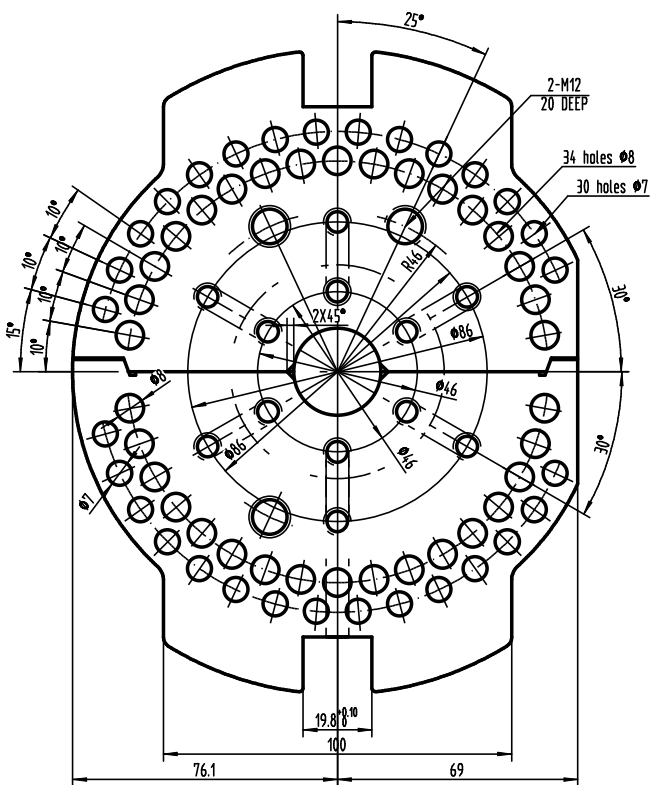
CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	363g±15
SCALE	1:1	DWG. NO.	
DRN	DATE	/BY	
REVISION	DATE	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-500-27		

Ind	changes	Name	Date

MATERIAL:



INVERT=90
H=57.15

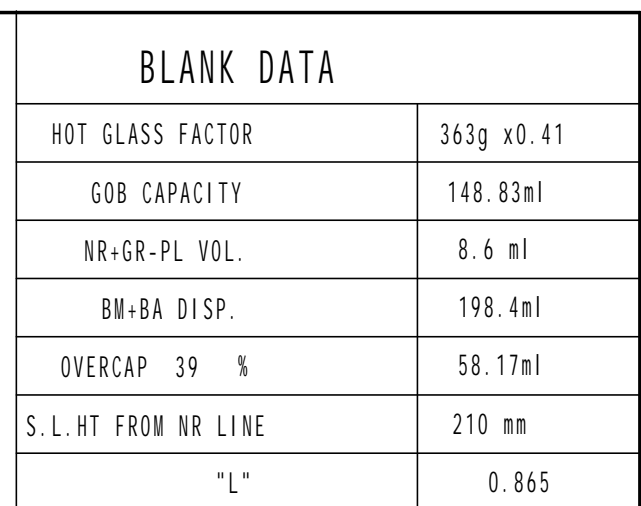


MOULD SEAMS
COLMNOY DETAIL
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS ±0.05mm
ALL DIMENSIONS IN 1 OR NO DECIMAL ±0.05mm

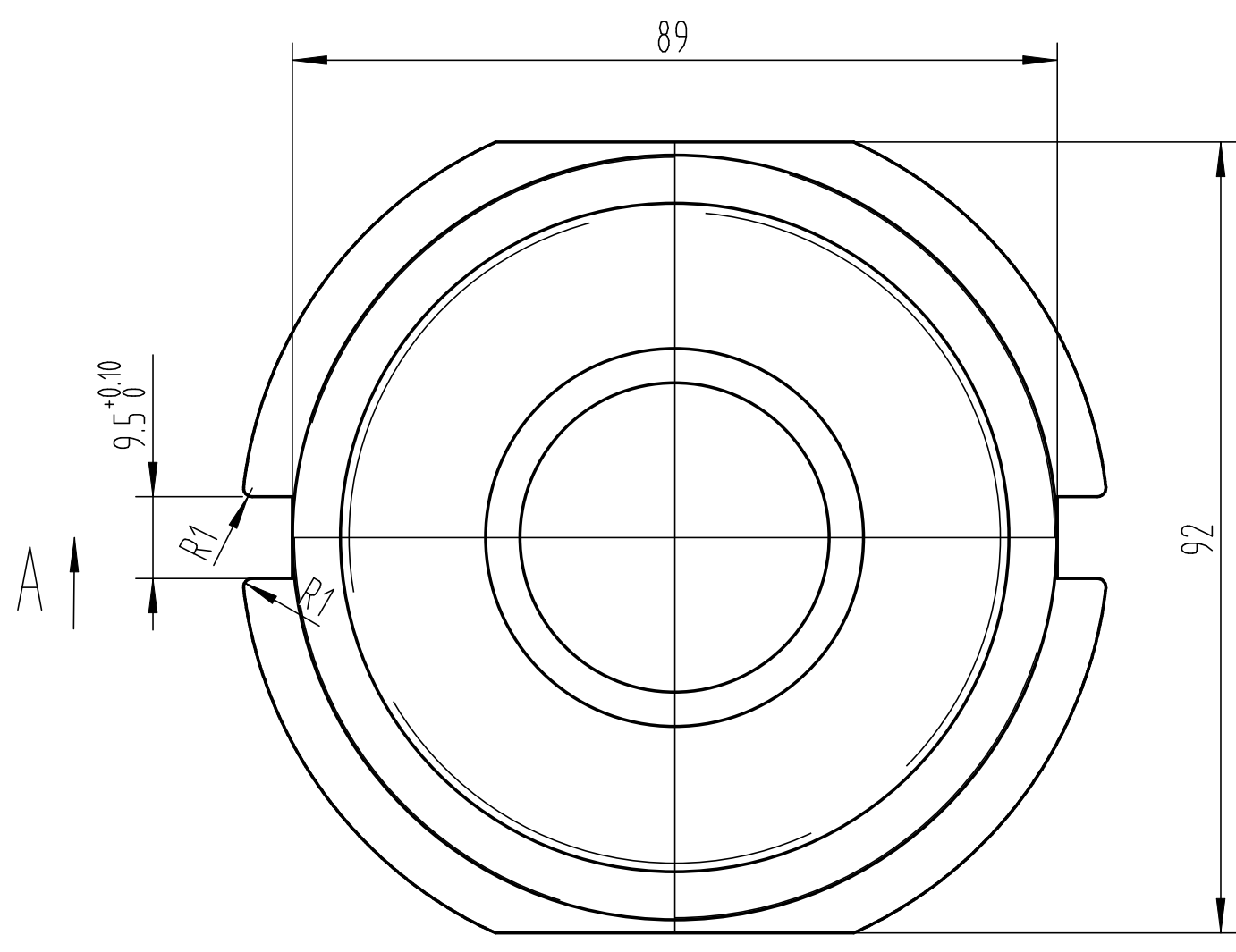
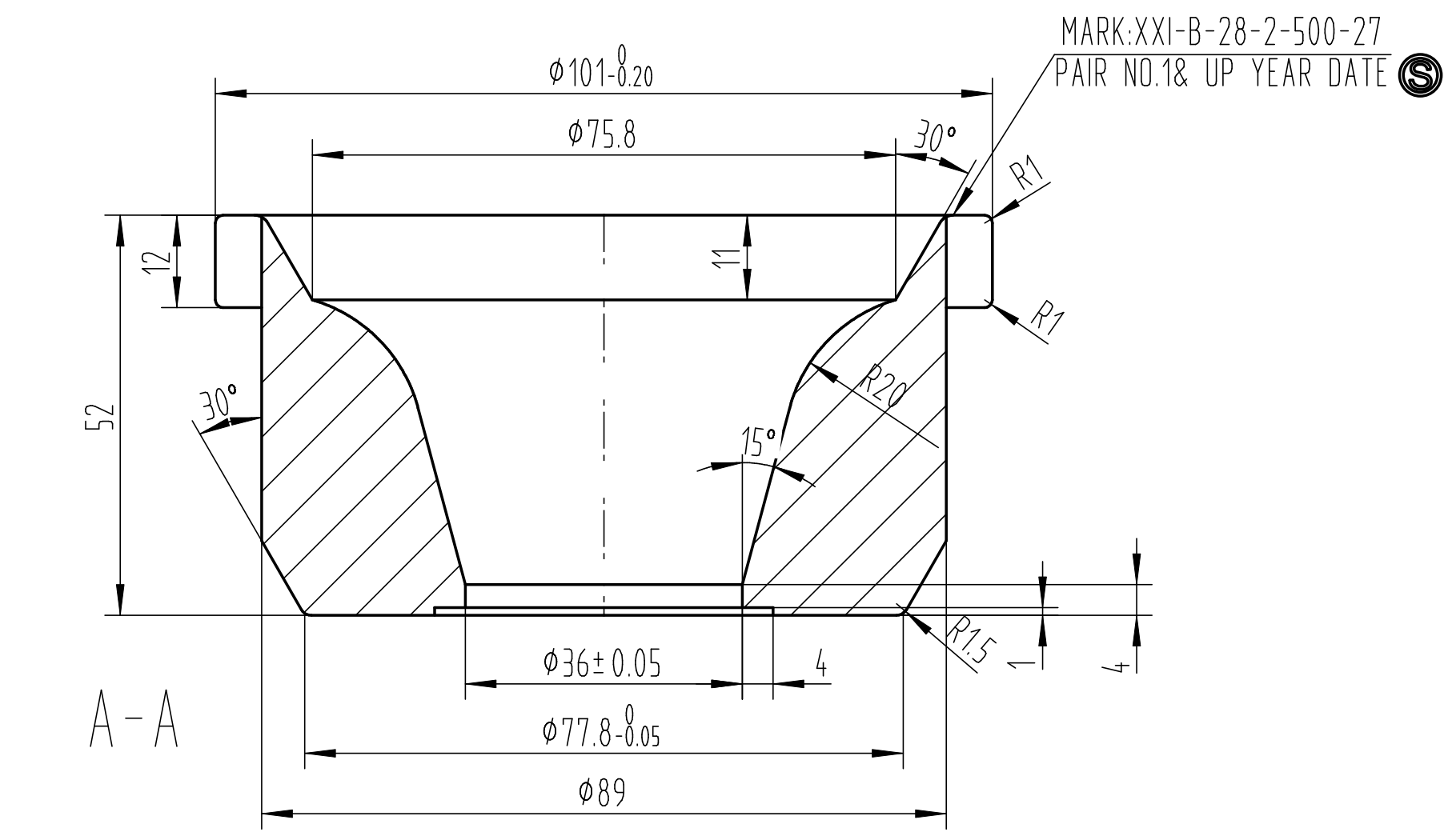
changes	name	date

CAPACITY	515ml ±10	WEIGHT	363g ±15
SCALE	1:1	DWG. NO.	
DRN	DATE	/BY	
REVISION	DATE	2020.09.17.	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-500-27		

MATERIAL: CAST IRON-METAL



CAPACITY	515 ⁺¹⁰ ₋₇ mm	WEIGHT	363g ± 15
SCALE	1: P/L	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2020. 09. 17.	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-500-27		

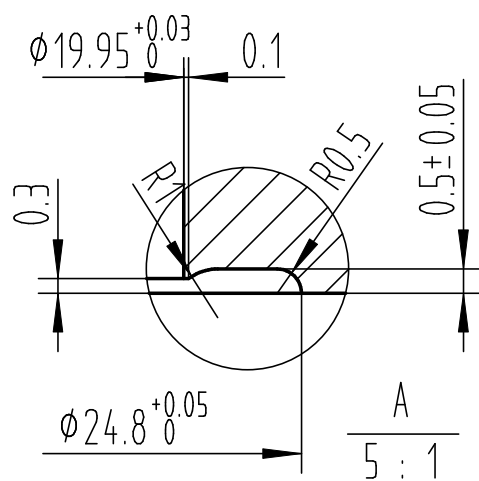


UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

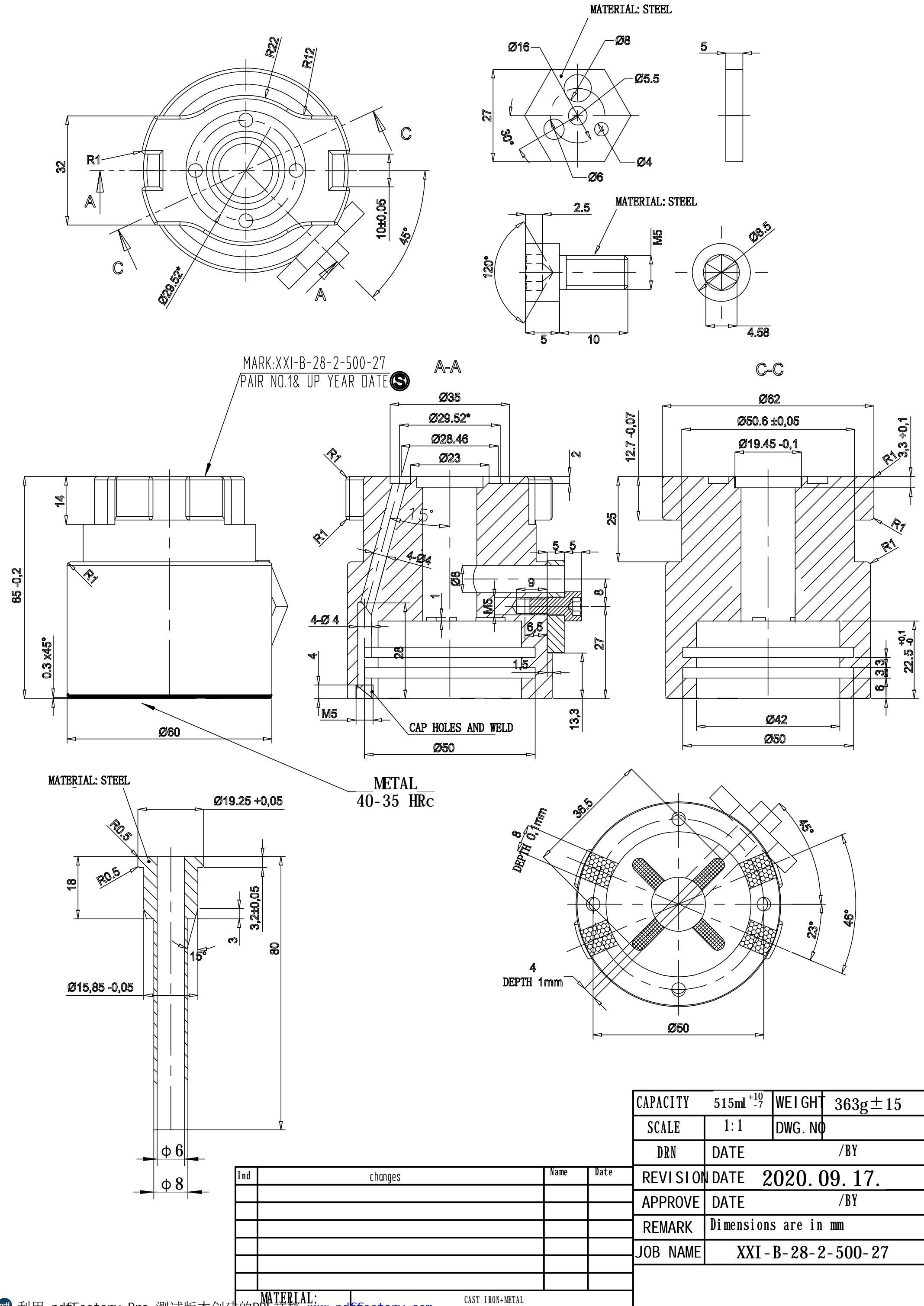
Ind	changes	Name	Date

CAPACITY	515ml ^{+10/-7}	WEIGHT	363g ± 15
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2020.09.17.	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-500-27		

MATERIAL: CAST IRON



				CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	363g±15
				SCALE	1:1	DWG. NO	
				DRN	DATE /BY		
Ind	changes			Name	Date	REVISION	DATE 2020.09.17.
						APPROVE	DATE /BY
						REMARK	Dimensions are in mm
						JOB NAME	XXI-B-28-2-500-27
MATERIAL:		CAST IRON+METAL					



MARK:XXI-B-28-2-500-27
PAIR NO.1& UP YEAR DATE

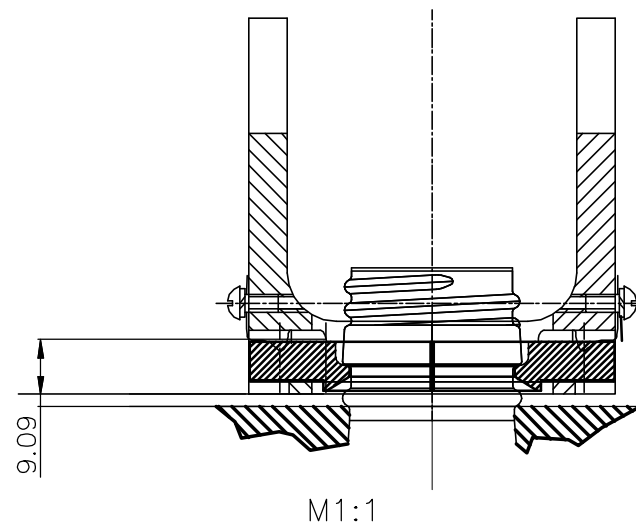
A-A

C-C

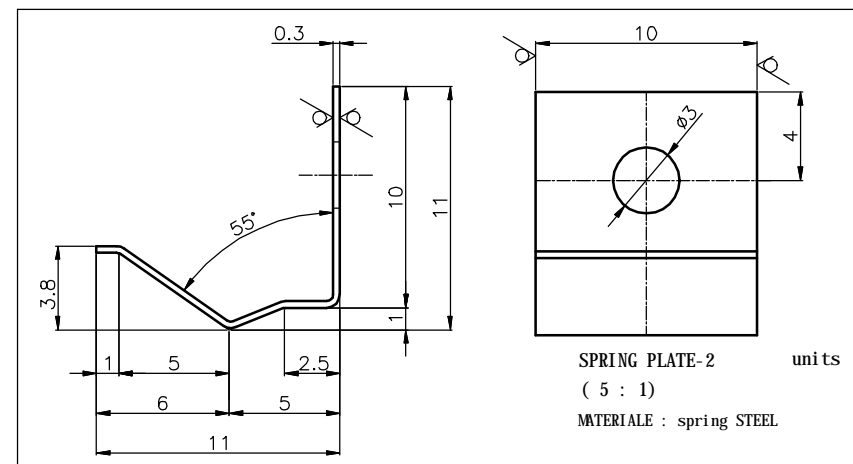
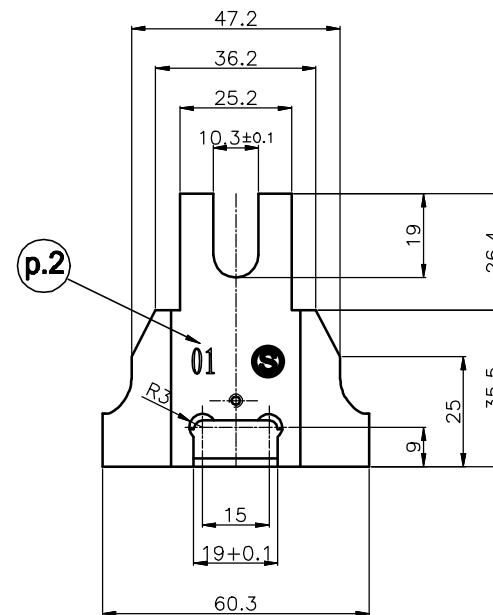
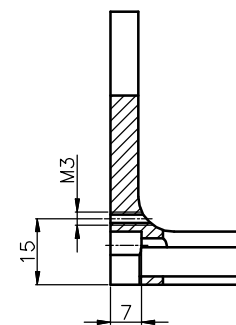
METAL
40-35 HRC

CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	363g±15
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.09.17.		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-500-27		

Ind	changes	Name	Date



A-A



1. Unspecified limit deviations of dimensions H14, h14, +/-IT14/2
3. Make in pairs, mark with same ordinal number & use together
4. * - Reference only dimensions

Ind	changes	Name	Date
MATERIAL:	Steel		

47.6 \pm 0.1

23.8 \pm 0.05

23.8 \pm 0.05

6.35

INSERT
2 units

M3

SPRING PLATE-2

units

Spring WASHER D3 - 2units

SCREW M5x8 - 2 units

25.2

10.3

19

61.9

SPRING PLATE-2

units

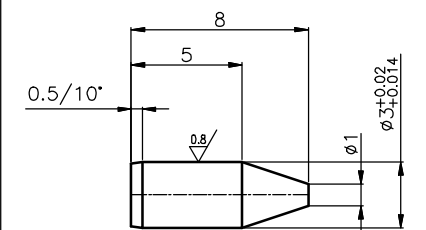
Ø67

60.3

60.3

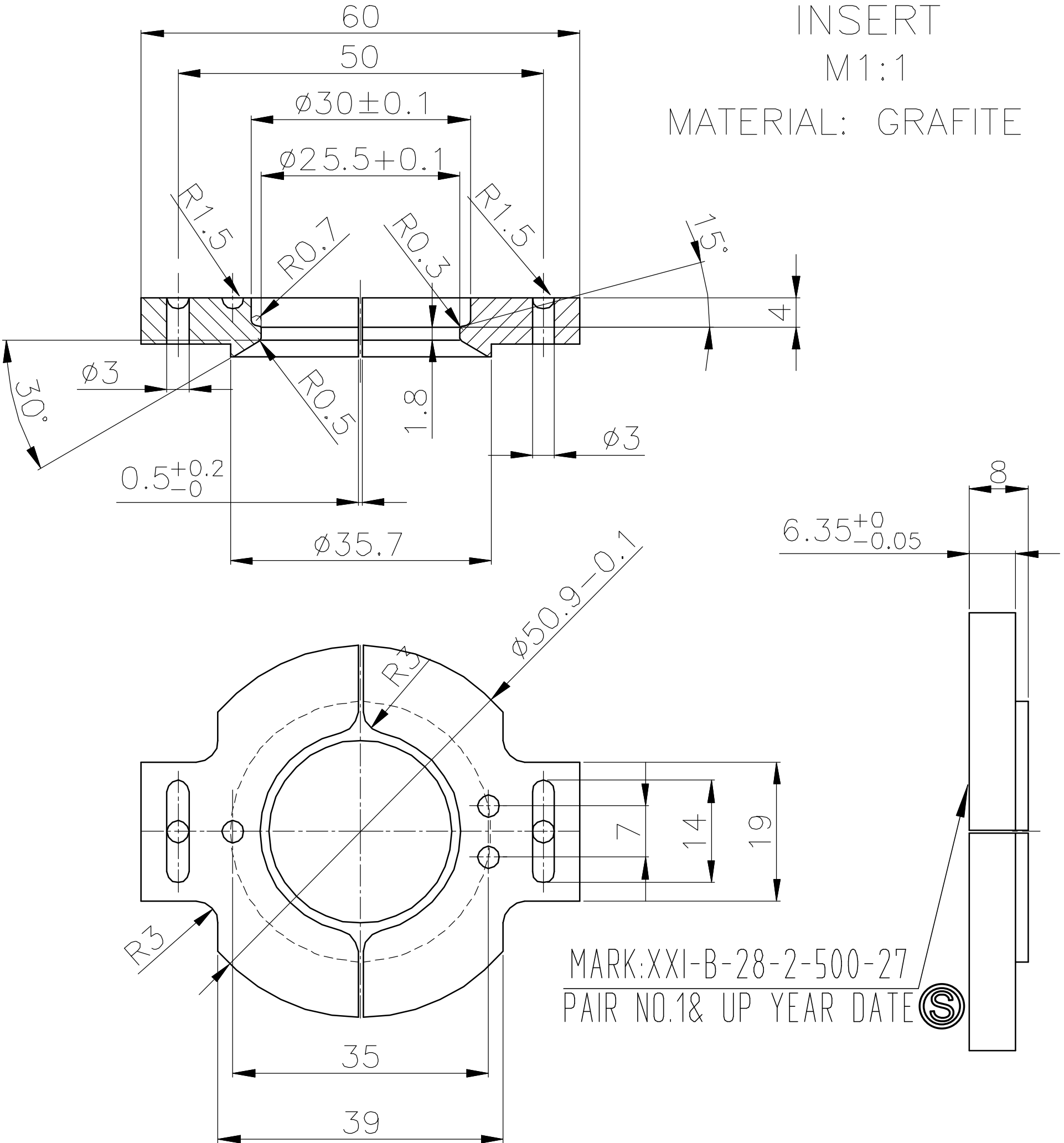
HOLDER-2 units

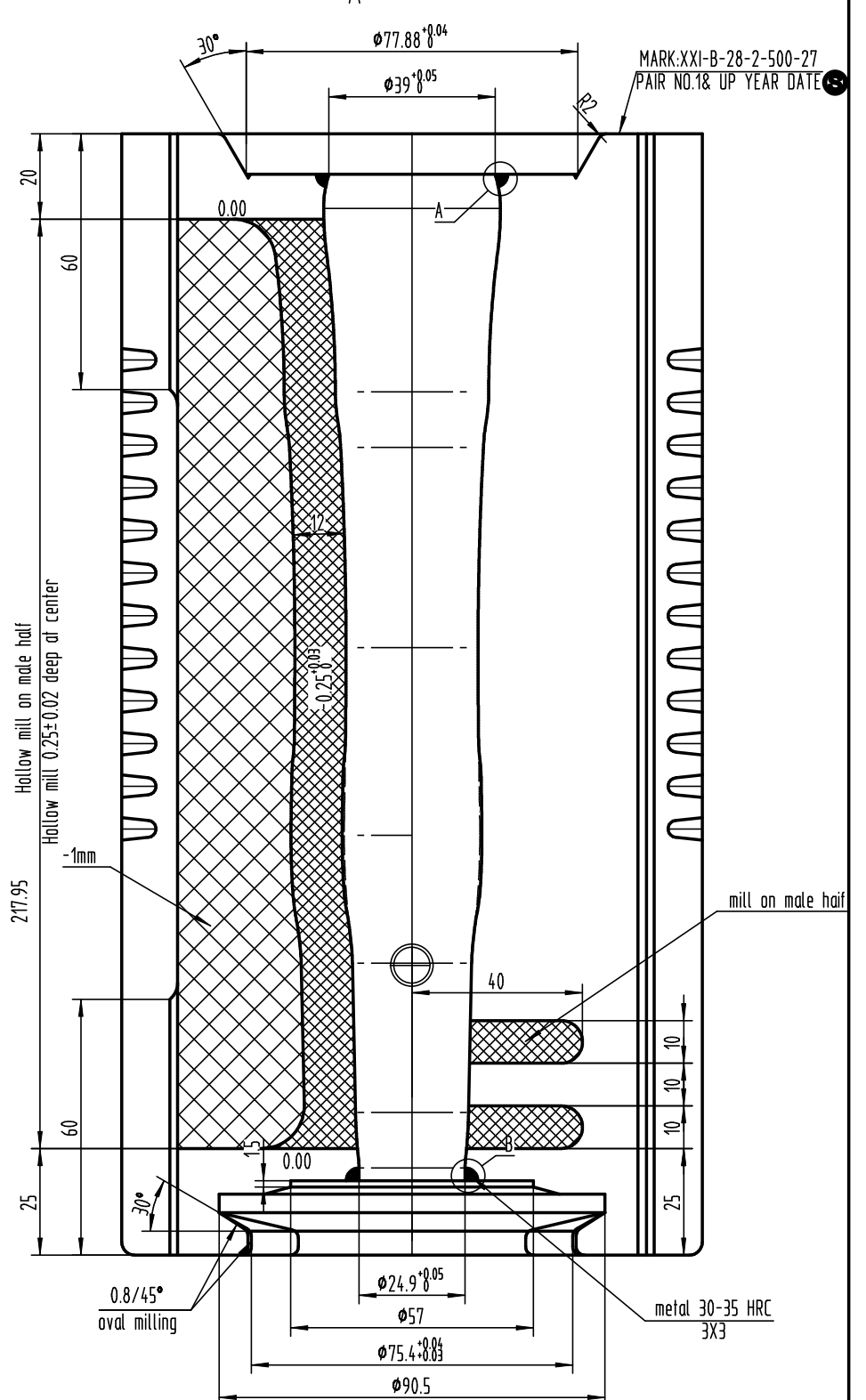
PIN - 2 units



PIN - 2 units
(5 : 1)
MATERIALE : STEEL

CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	363g \pm 15
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.09.17.		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI - B - 28 - 2 - 500 - 27		

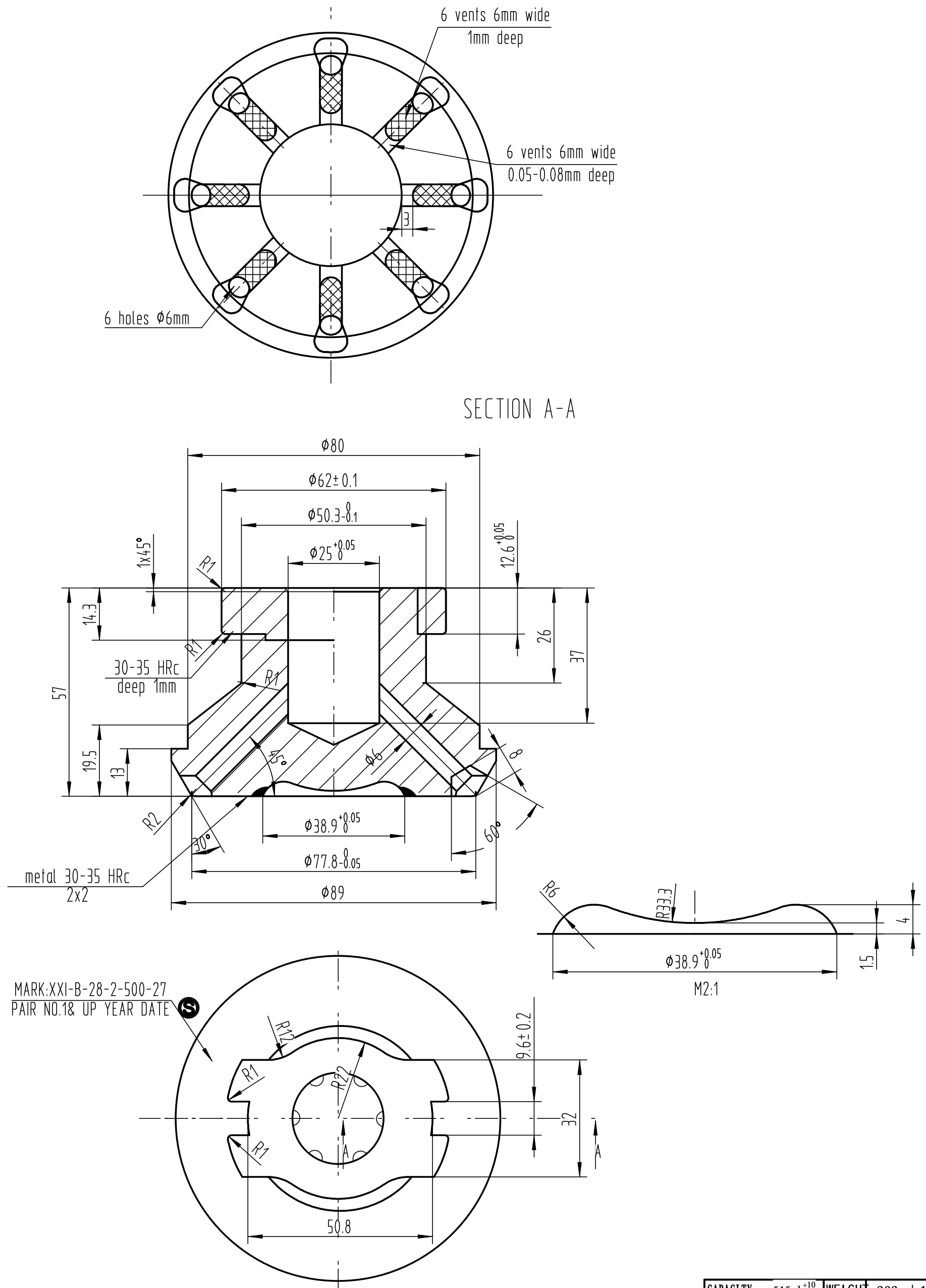


$$H=117.5$$


UNLESS OTHERWISE SPECIFIED
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ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

[illegible]

CAPACITY	515ml ⁺¹⁰ / ₋₇	WEIGHT	363g ± 15
SCALE	1:1	DWG. NO.	
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REVISION	DATE	2020.09.17.	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-500-27		

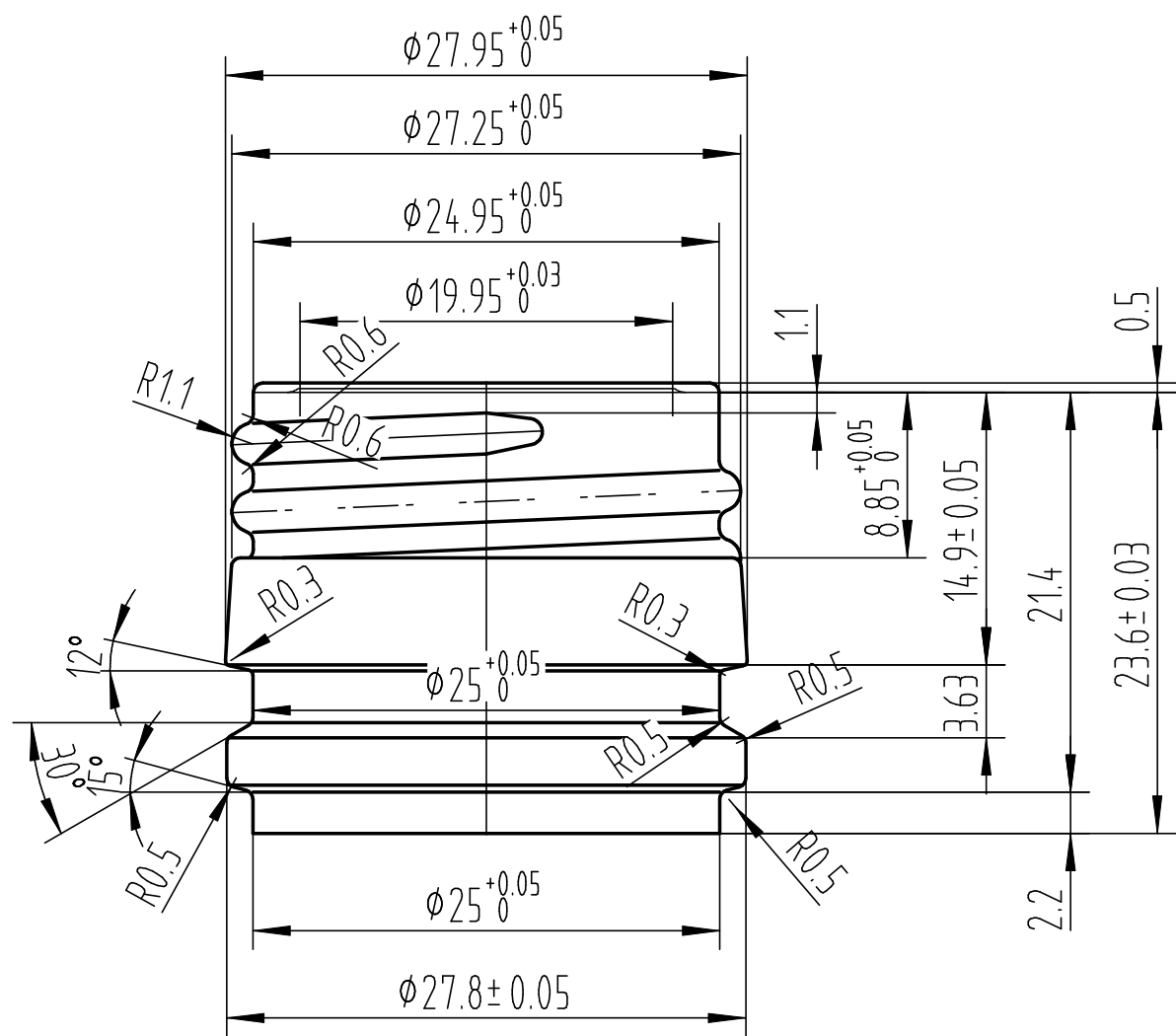


UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

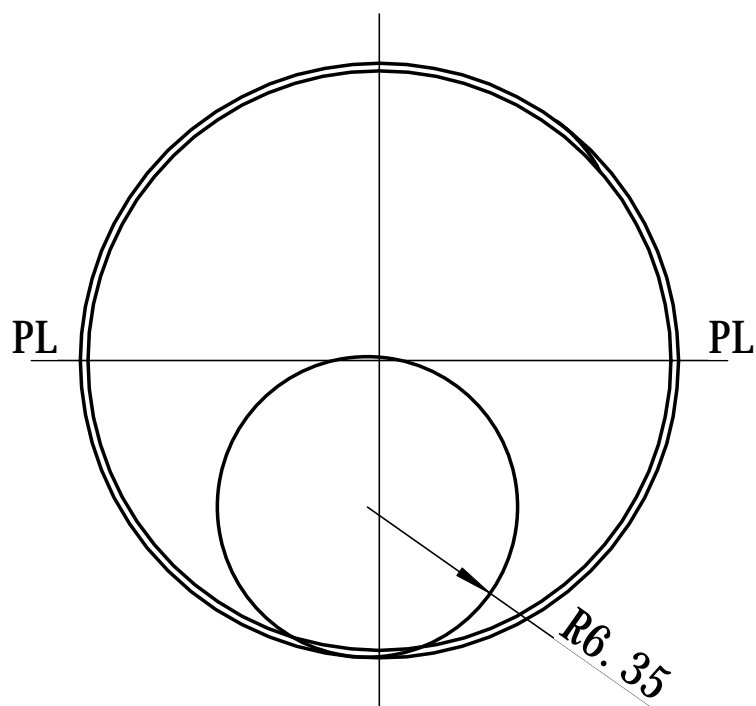
Ind	changes	Name	Date

MATERIAL: CAST IRON+METAL

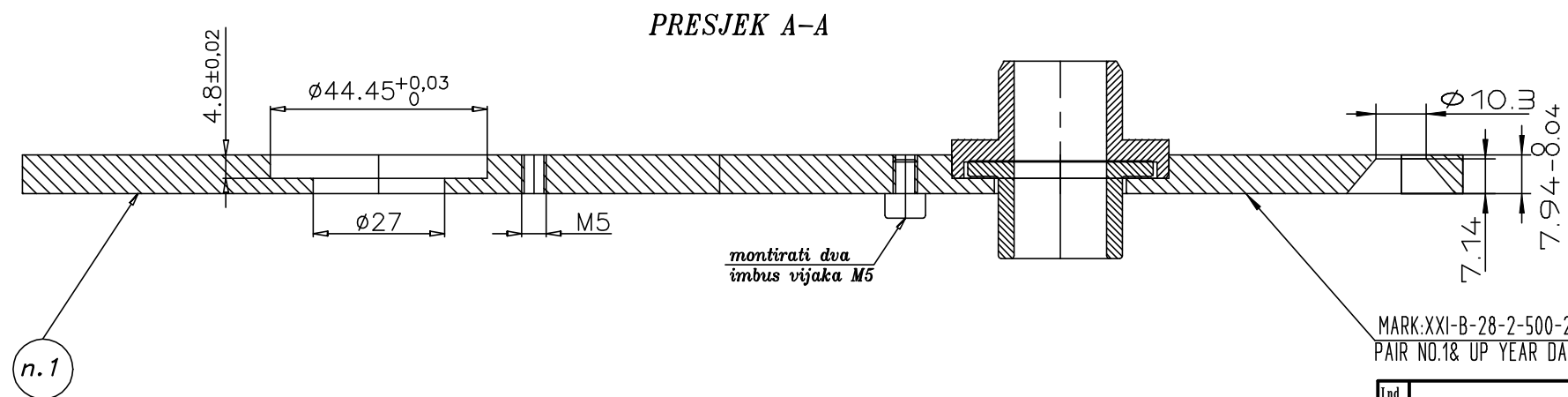
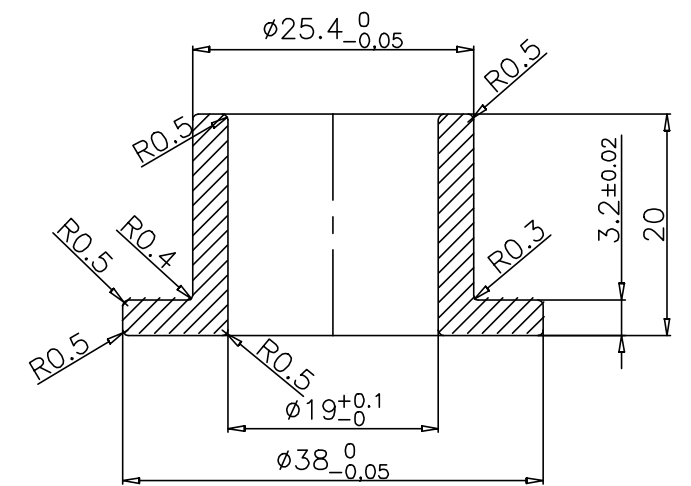
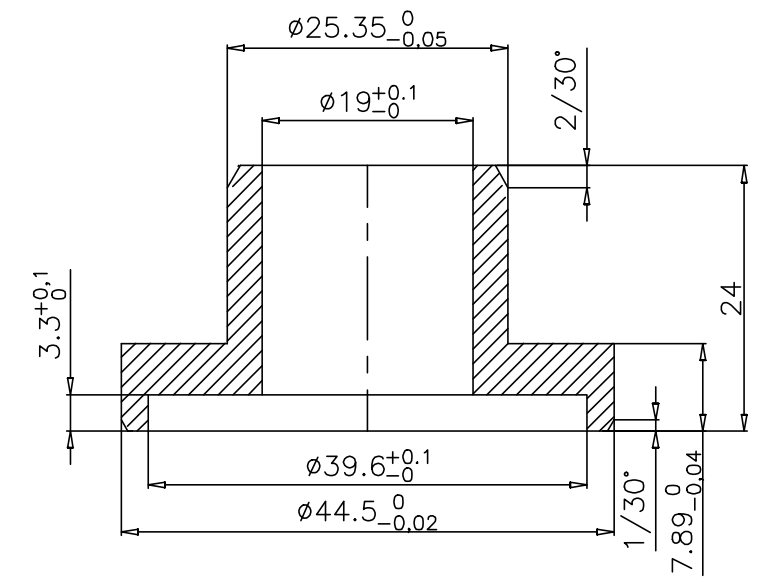
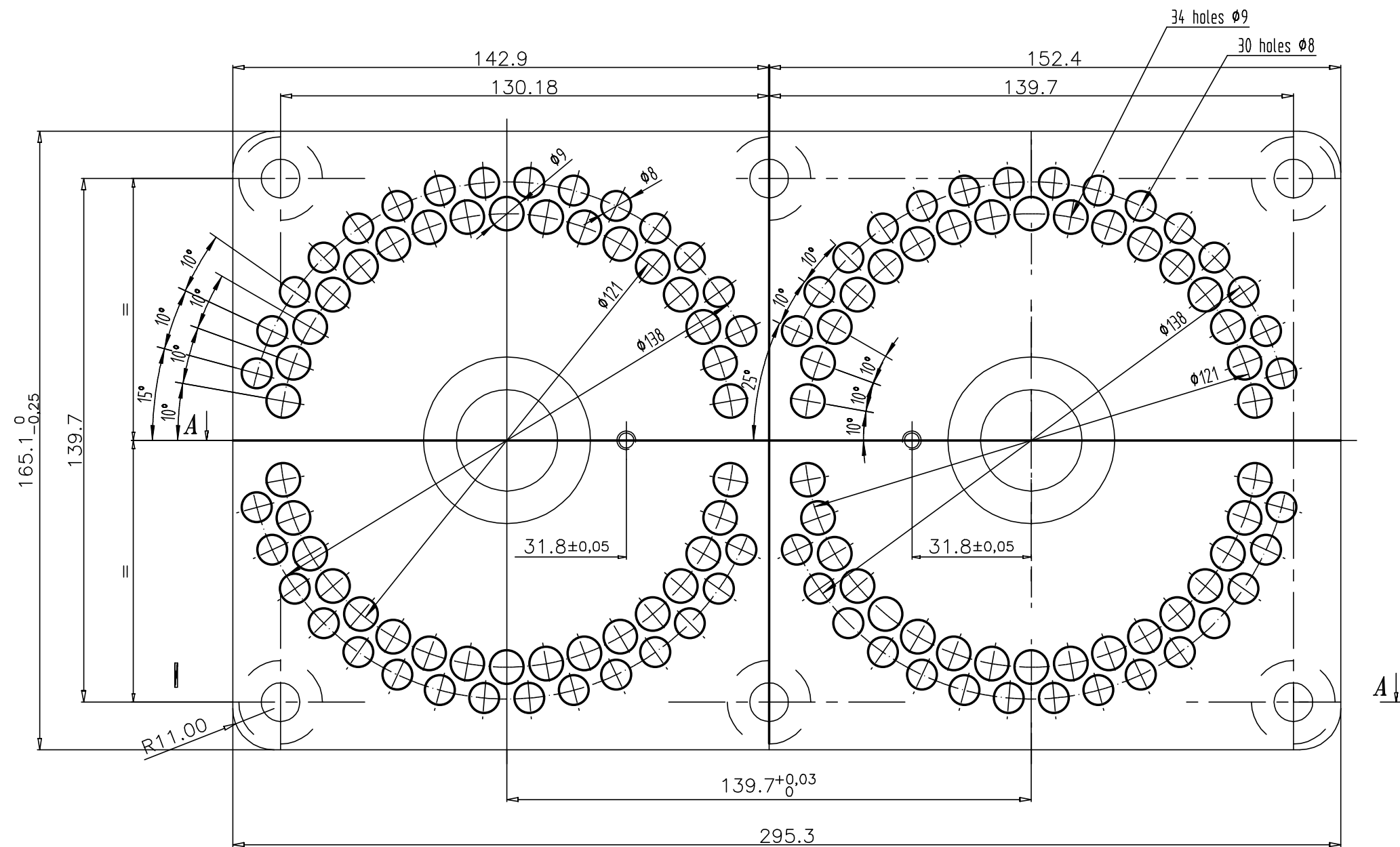
CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	363g ± 15
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2020. 09. 17.	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-500-27		



M2:1



				CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	363g±15
				SCALE	1:1	DWG. NO	
				DRN	DATE /BY		
				REVISION	DATE 2020. 09. 17.		
				APPROVE	DATE /BY		
				REMARK	Dimensions are in mm		
				JOB NAME	XXI - B - 28 - 2 - 500 - 27		
MATERIAL:							



CAPACITY	515ml ⁺¹⁰ / ₋₇	WEIGHT	363g ± 15
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.09.17.		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-500-27		

Ind	changes	Name	Date
MATERIAL:	Steel		