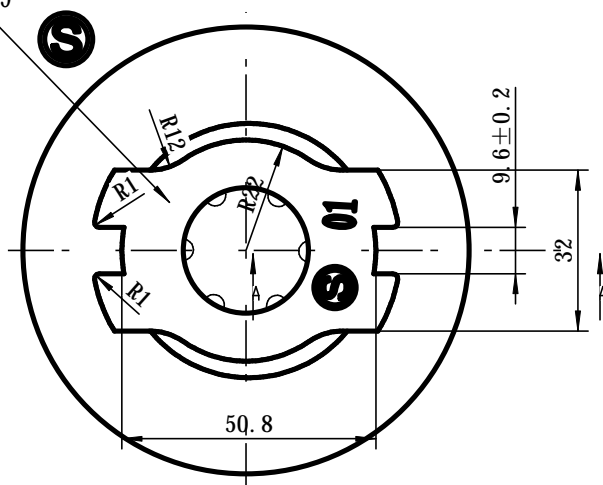


MARK: XXI-B-28-2-450-19

**PAIR NO.1& UP
YEAR DATE**



UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

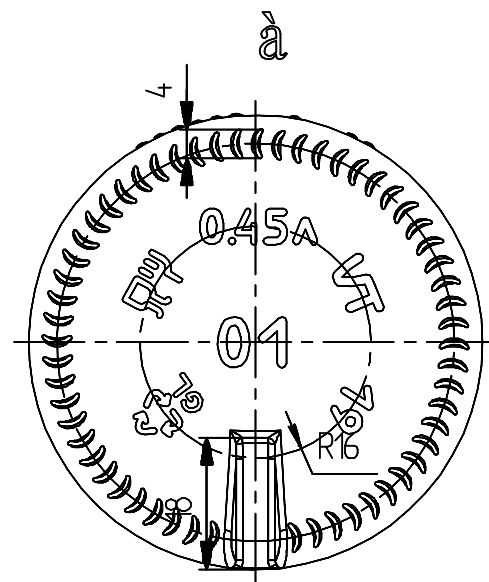
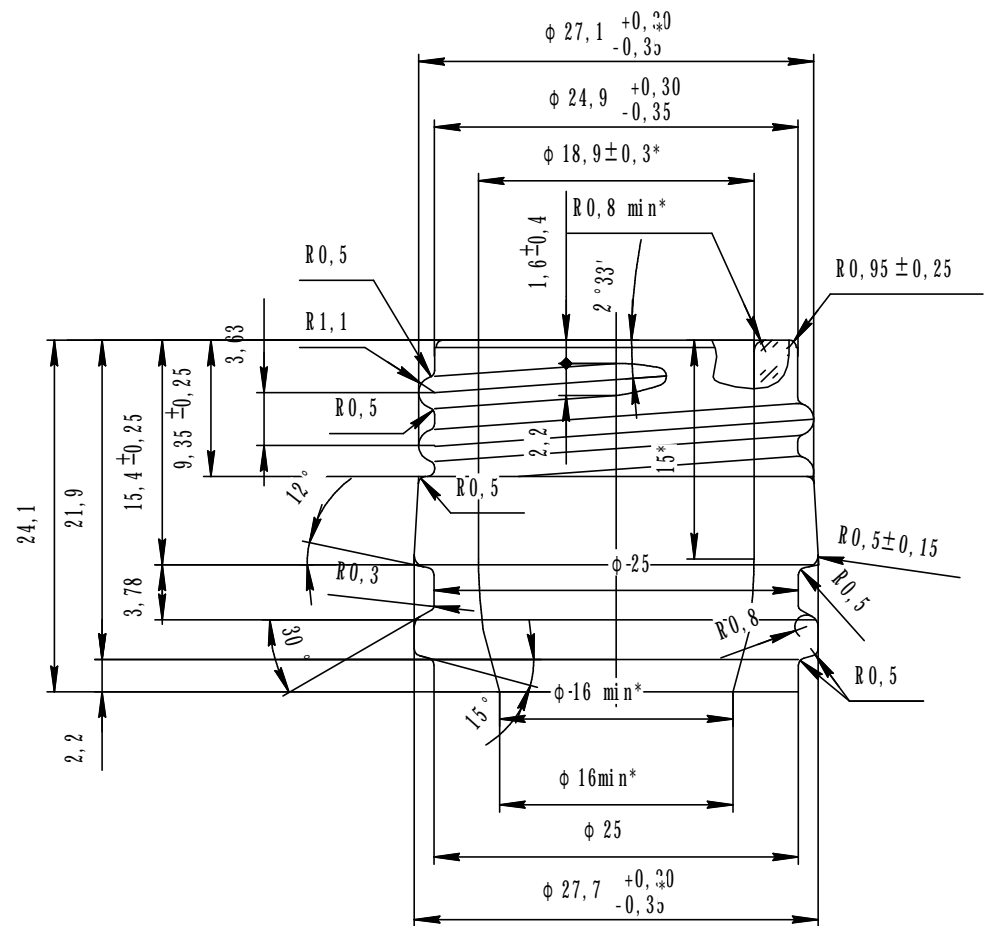
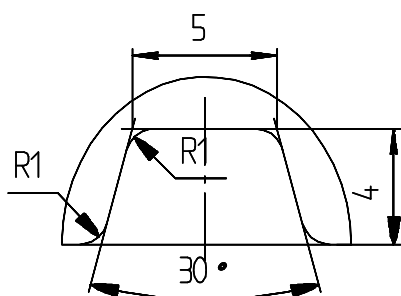
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

nd	changes	Name	Date

MATERIAL: cast iron

CAPACITY	465 ^{±8} ml	WEIGHT	305±10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 11. 01	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-450-19		

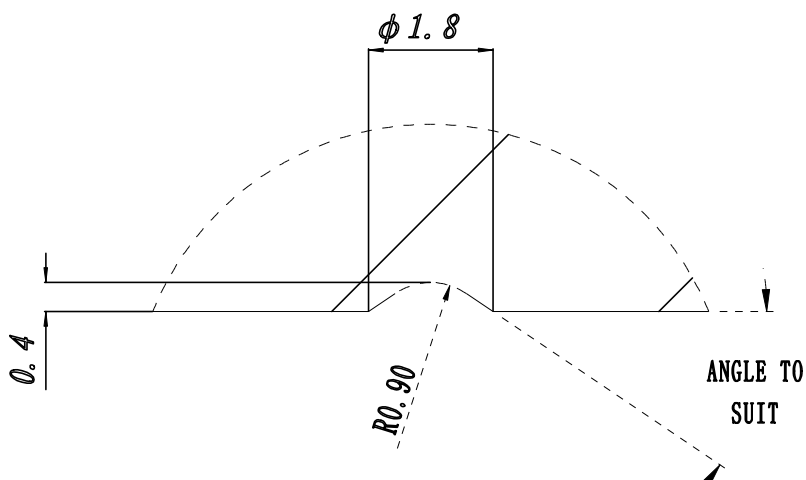
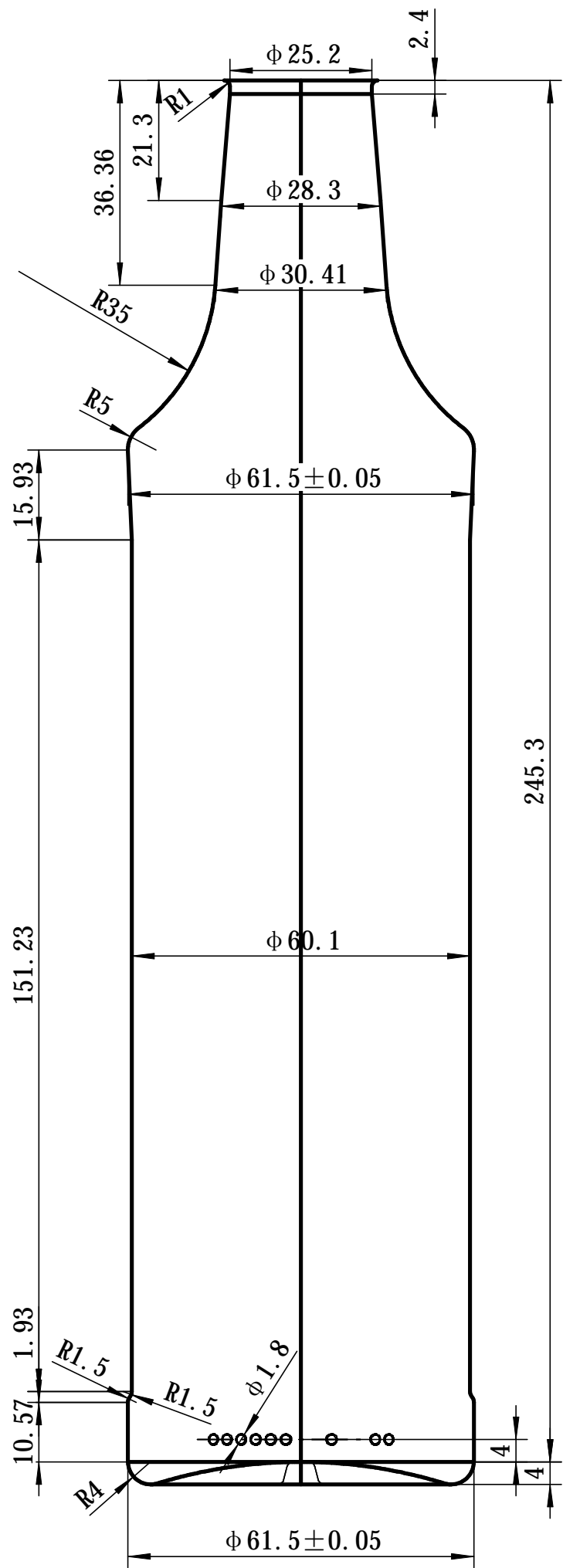
XXI-B-28-2-450-19



CAPACITY	465 ⁺⁸ -4ml	WEIGHT	305± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019. 11. 01 /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-450-19		

[illegible]

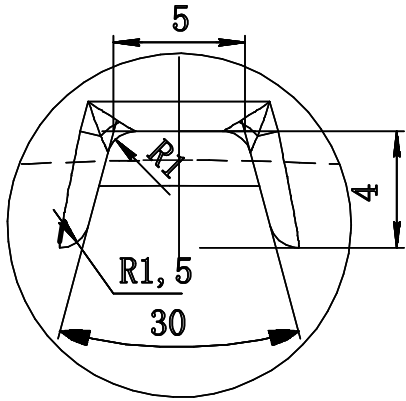
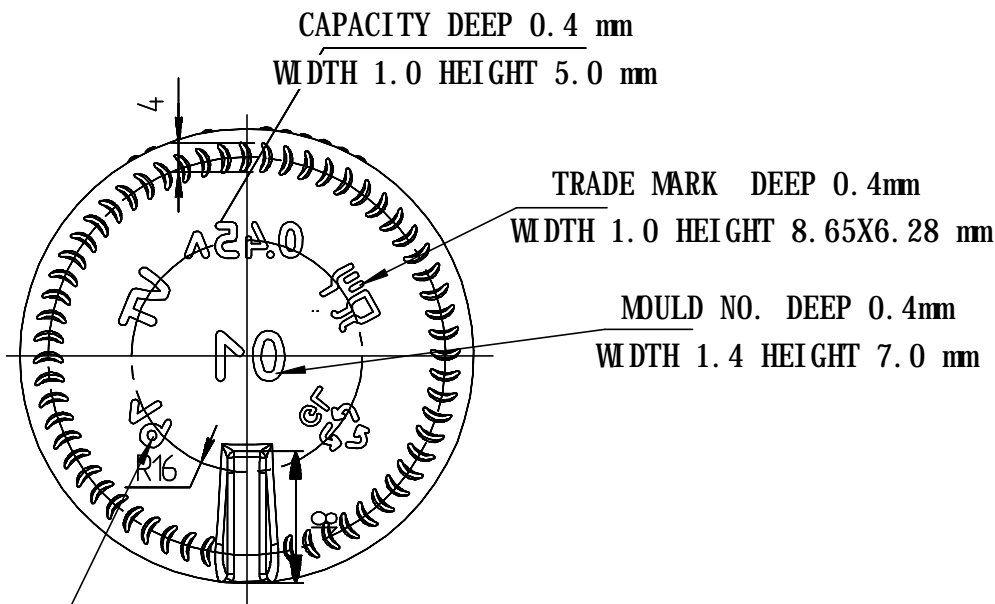
MATERIAL:



MOULD DATA

COLD GLASS FACTOR	305g x0.4
CAP TO O'FLOW	122+465ml
SHRINKAGE(1.013)%	587x1.013
DISP OF SEATED FIN ABOVE MOULD	594.6ml -10.6ml
MOULD & BP DISP.	584.6ml

Req'd Blowmould Disp.
584.6±1.0 ml (Included Bp)



				CAPACITY		465 ⁺⁸ ₋₄ ml	WEIGHT	305± 10g	
				SCALE		1: 1	DWG. NO		
				DRN		DATE	/BY		
				REVISION		DATE 2019. 11. 01	/BY		
nd		changes		Name	Date	APPROVE		DATE	/BY
						REMARK		Dimensions are in mm	
						JOB NAME		XXI -B-28-2-450-19	
MATERIAL:									

IND No.	CODE
01	
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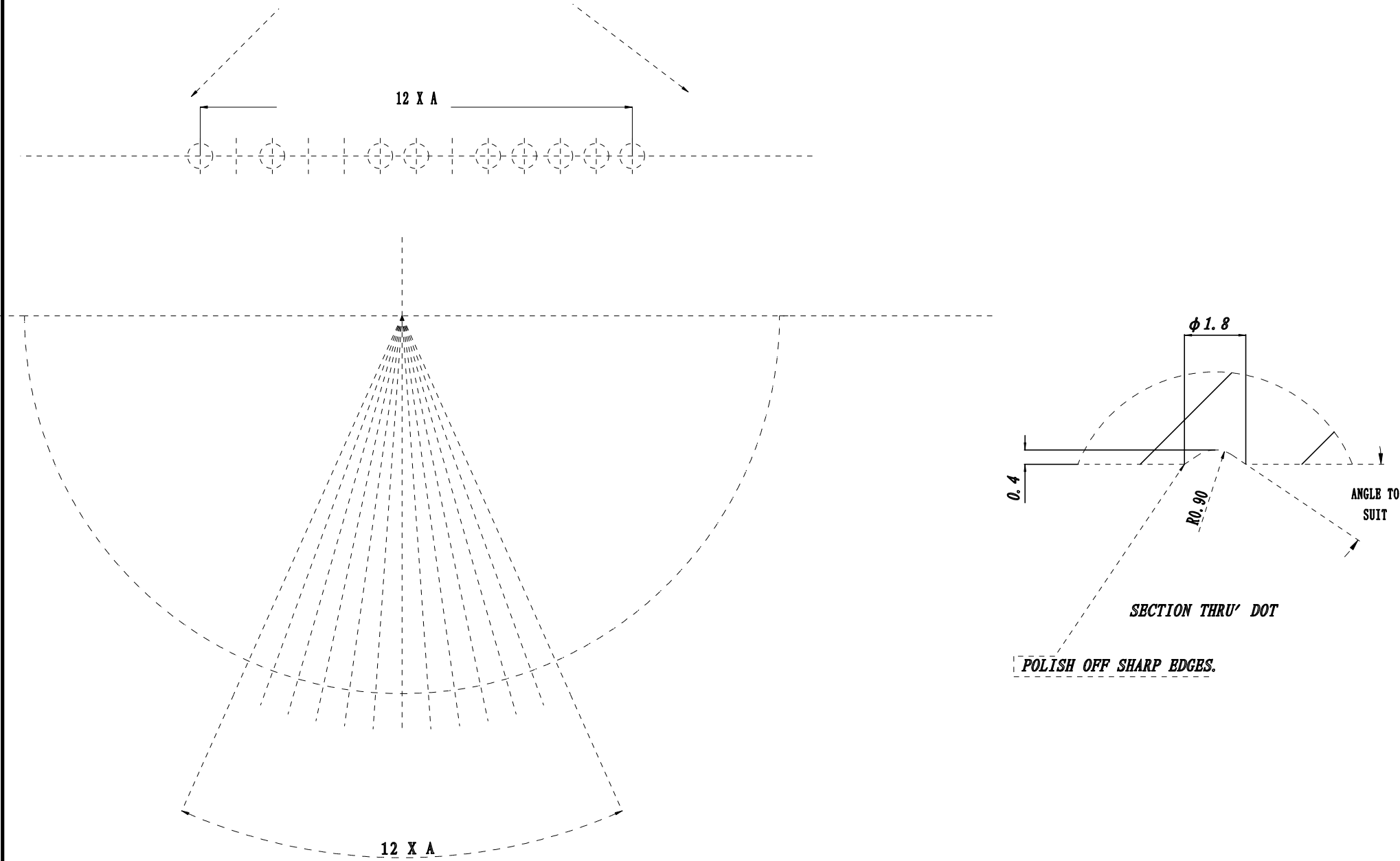
IND No.	CODE
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IND No.	CODE
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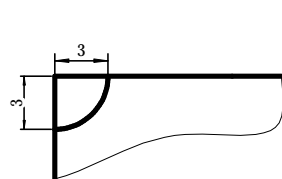
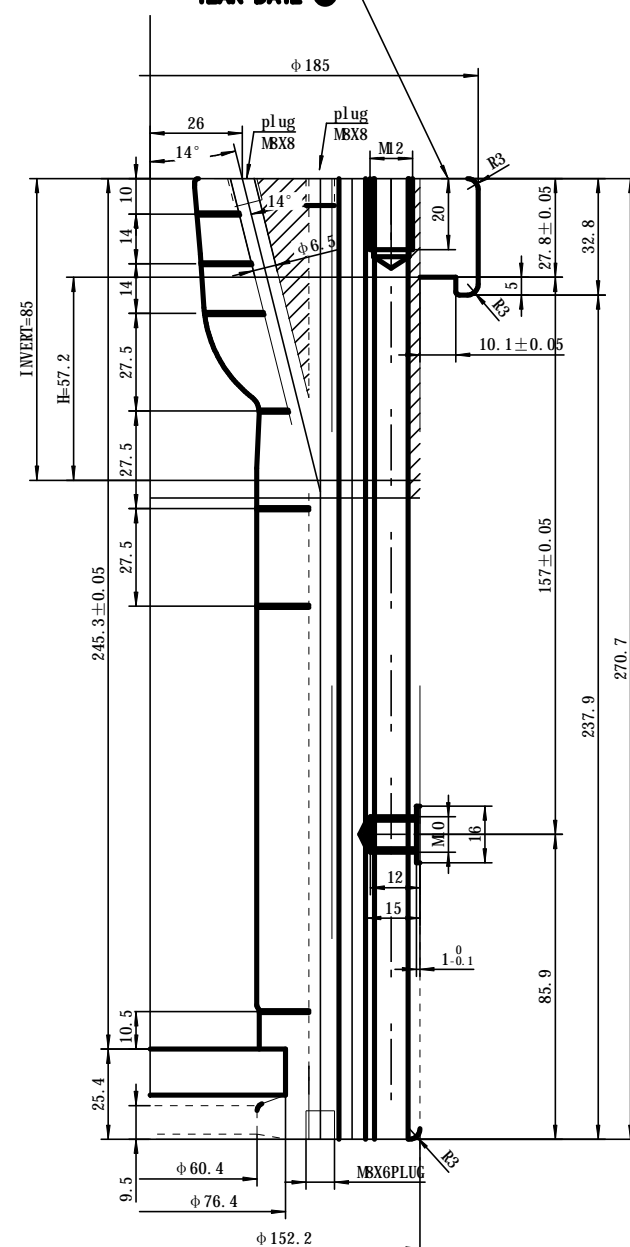
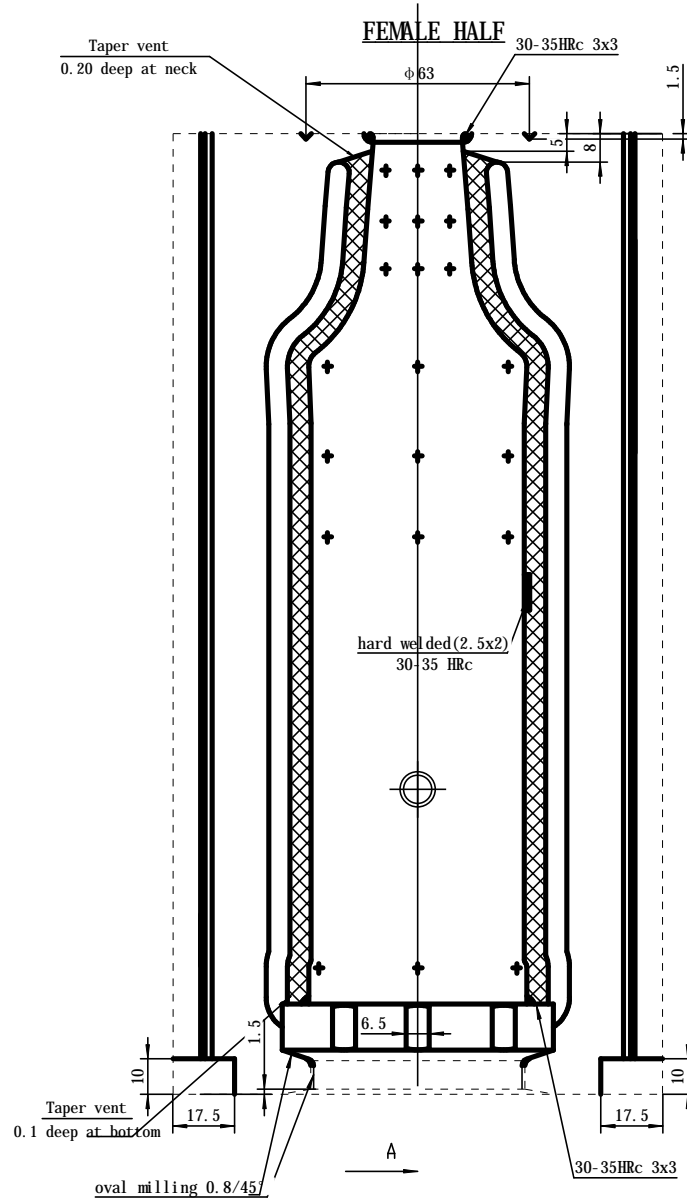
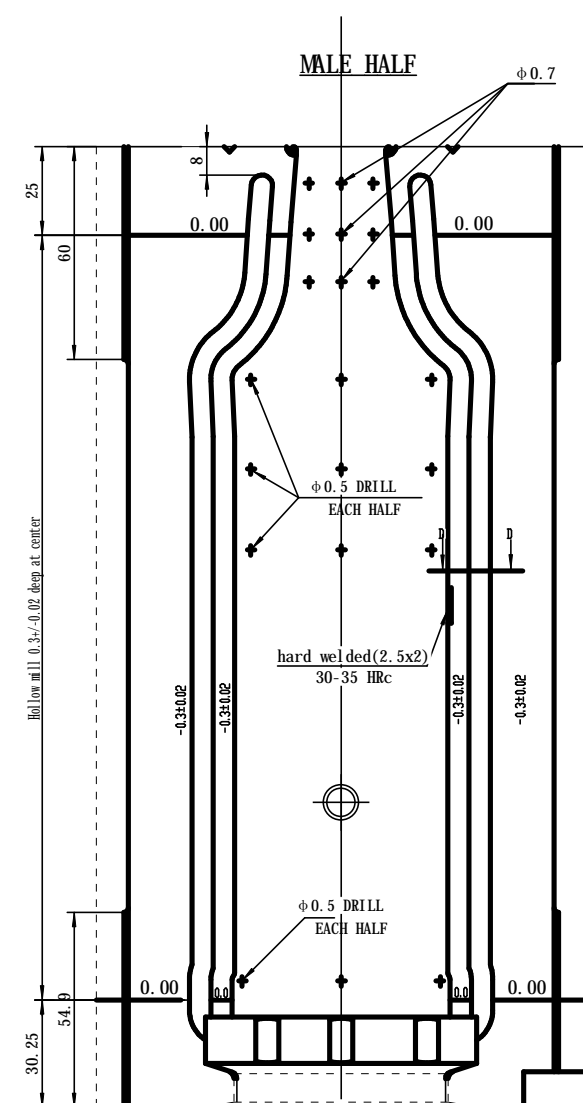
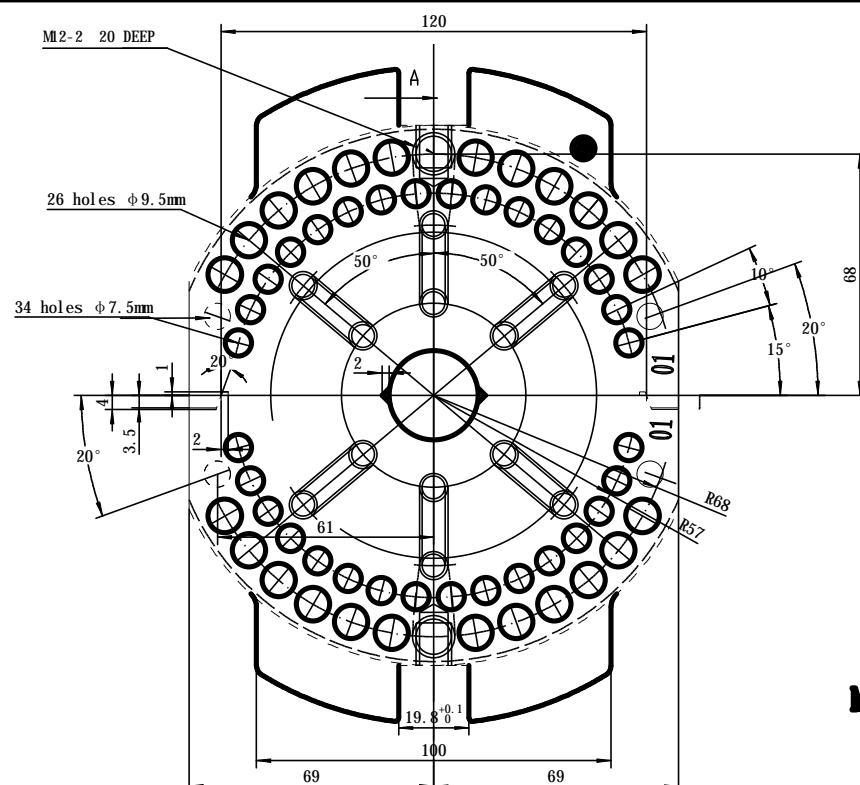
NOTE!
MOULD HELD VERTICALLY IN FRONT OF OBSERVER
THE "Os" REPRESENT THE ENGRAVED "DOTS"
THE "□ s" REPRESENT THE EMPTY SPACES

ANGULAR DIVISION "A" (1/2 DEG MINIMUM)	3.76°
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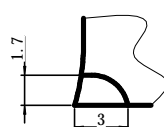
NOTE!
THESE AREAS MUST BE LEFT SMOOTH
WITHOUT ANY ENGRAVING



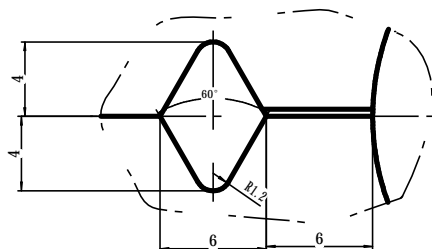
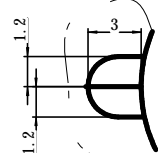
INVERT=85
H=57.2



NECK END
COLMNOY DETAIL.



BOTTOM MATCH

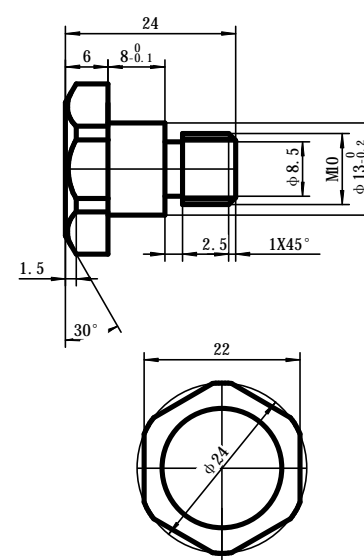
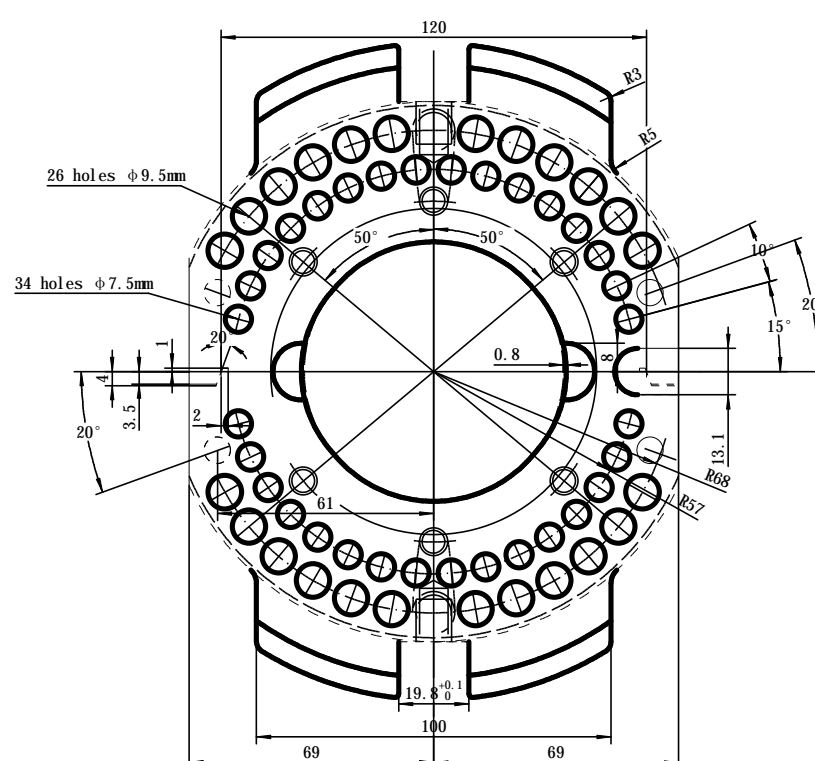
B-B(5: 1)

MOULD SEAMS
COLMNOY DETAIL

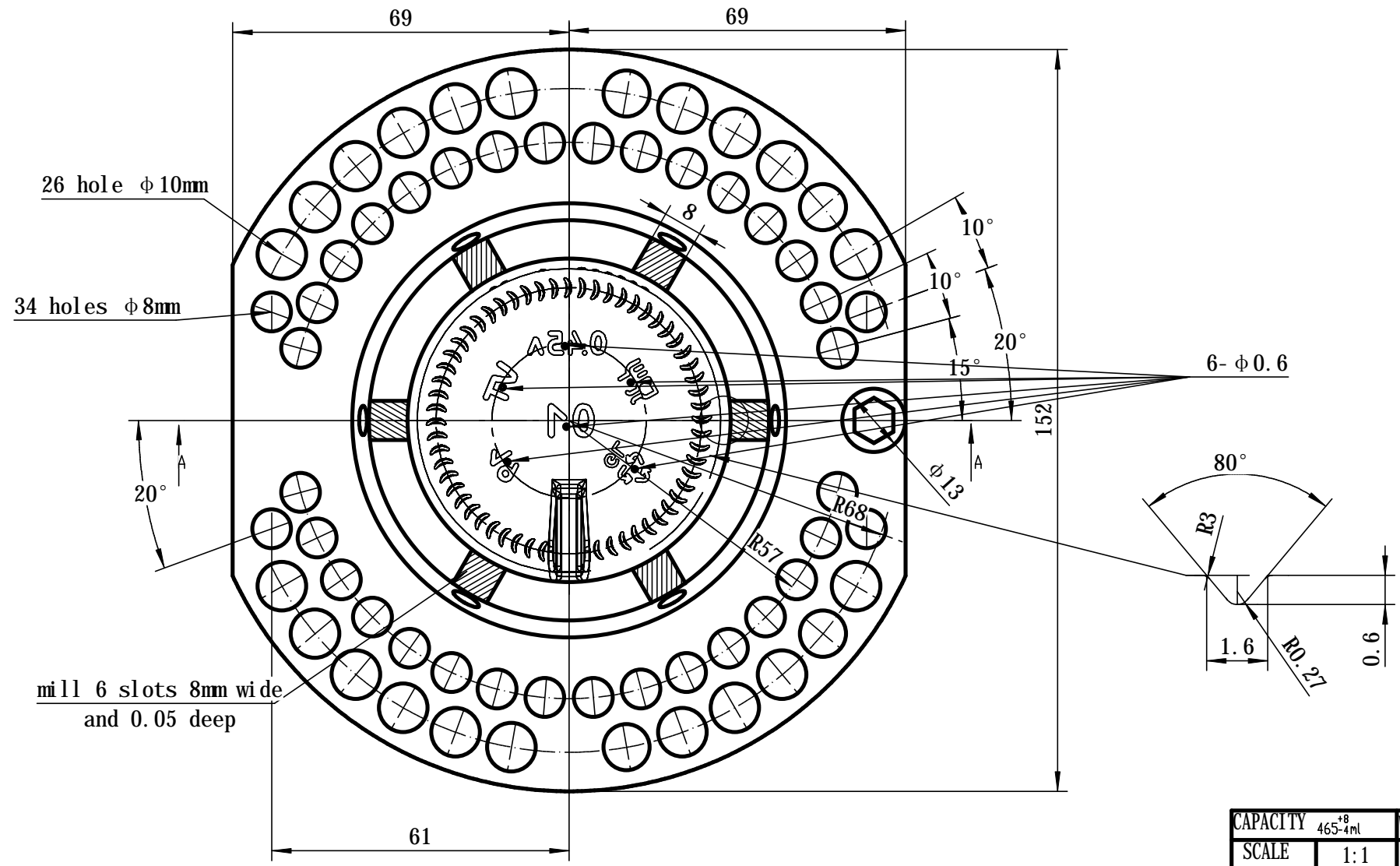
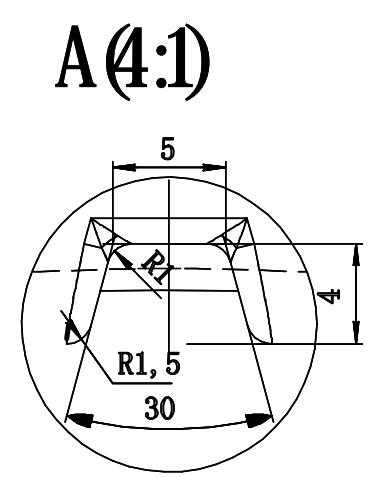
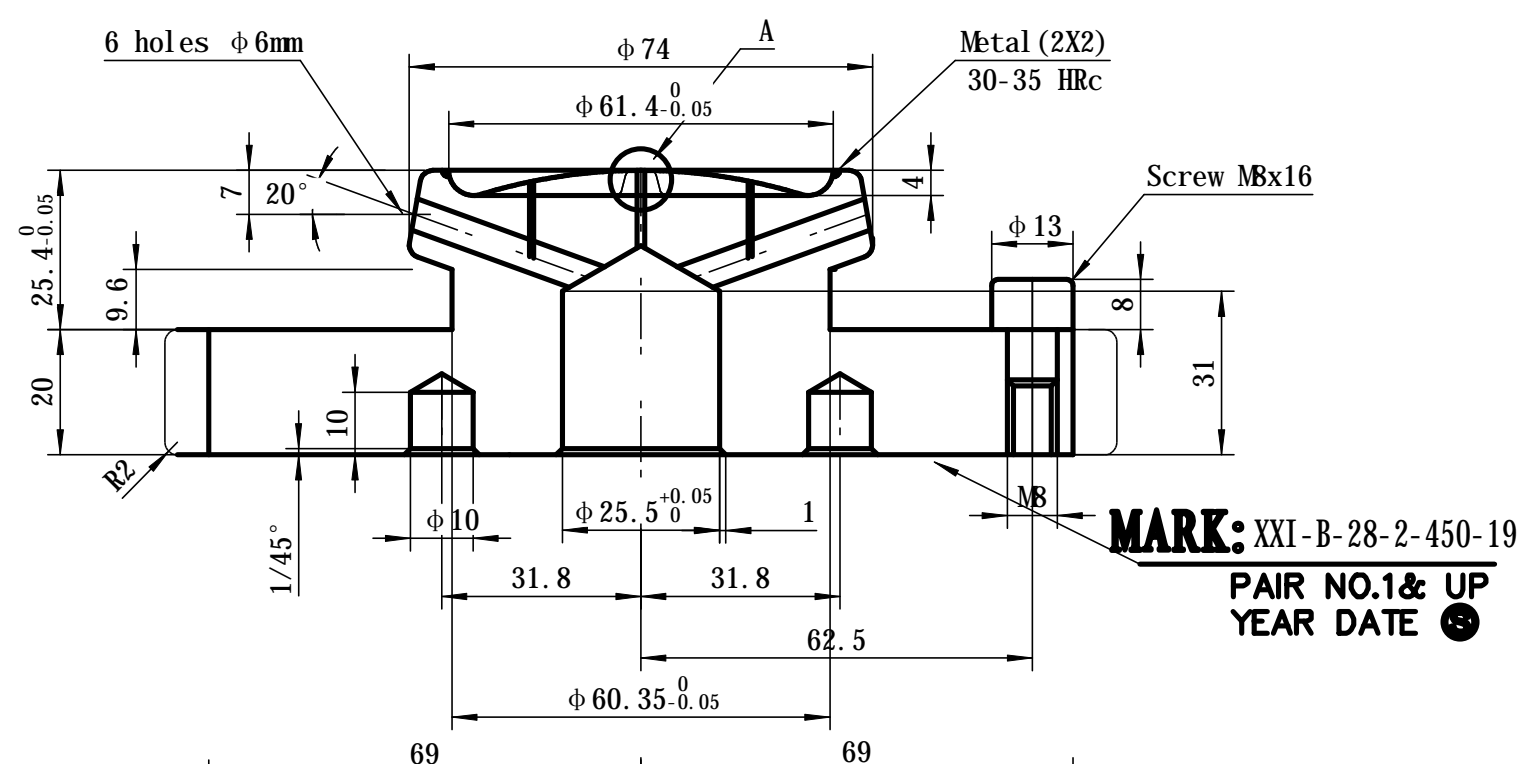
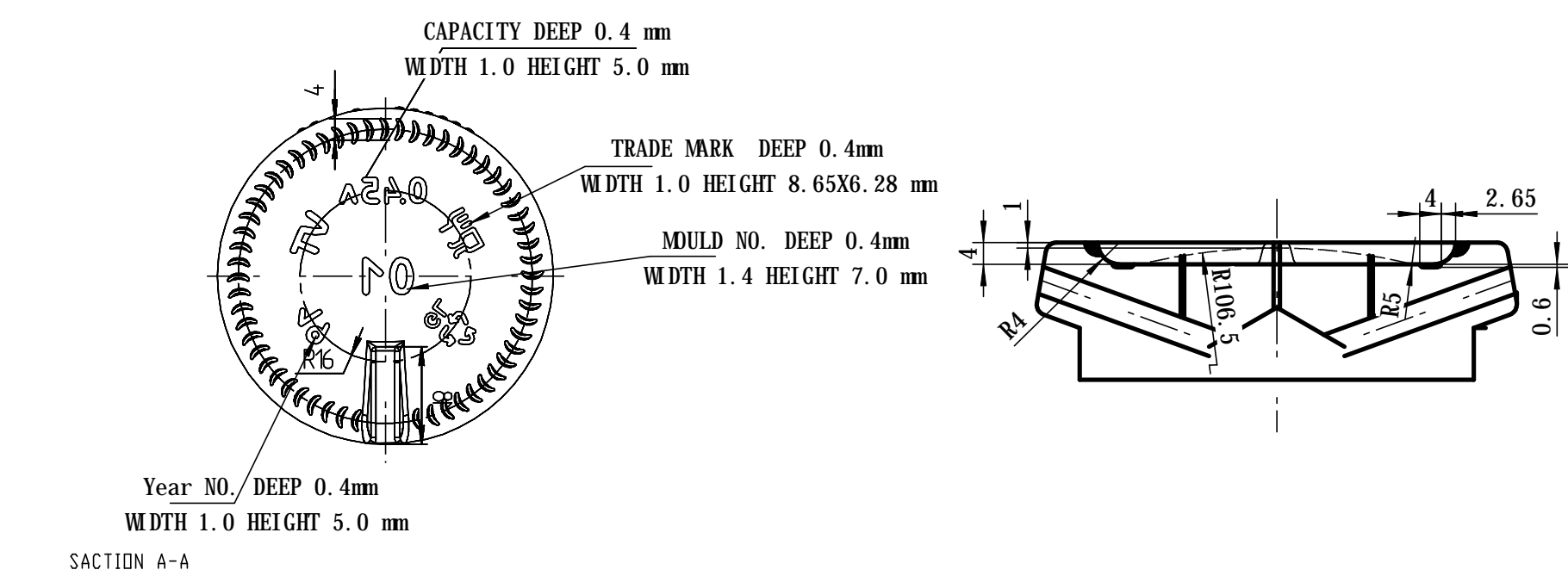
UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$



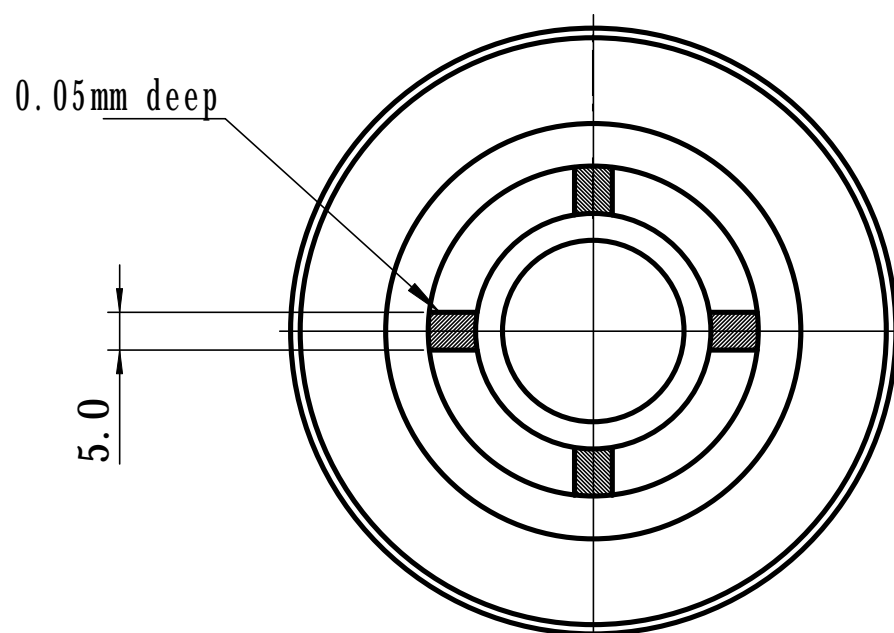
CAPACITY	465±1ml	WEIGHT	305±10g
SCALE	1:1	WG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 11. 01	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-450-19		



UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS ±0.05mm
ALL DIMENSIONS IN 1 OR NO DECIMAL ±0.05mm

nd	changes	Name	Date	CAPACITY	465 ⁺⁸ ₋₄ ml	WEIGHT	305±10g
				SCALE	1:1	DWG. NO	
				DRN	DATE	/BY	
				REVISION	DATE 2019. 11. 01	/BY	
				APPROVE	DATE	/BY	
				REMARK	Dimensions are in mm		
				JOB NAME	XXI-B-28-2-450-19		
				MATERIAL:	cast iron		

PAIR NO.1& UP
YEAR DATE (S)



Technical drawing of a U-shaped profile. The drawing shows a cross-section of the profile with the following dimensions and features:

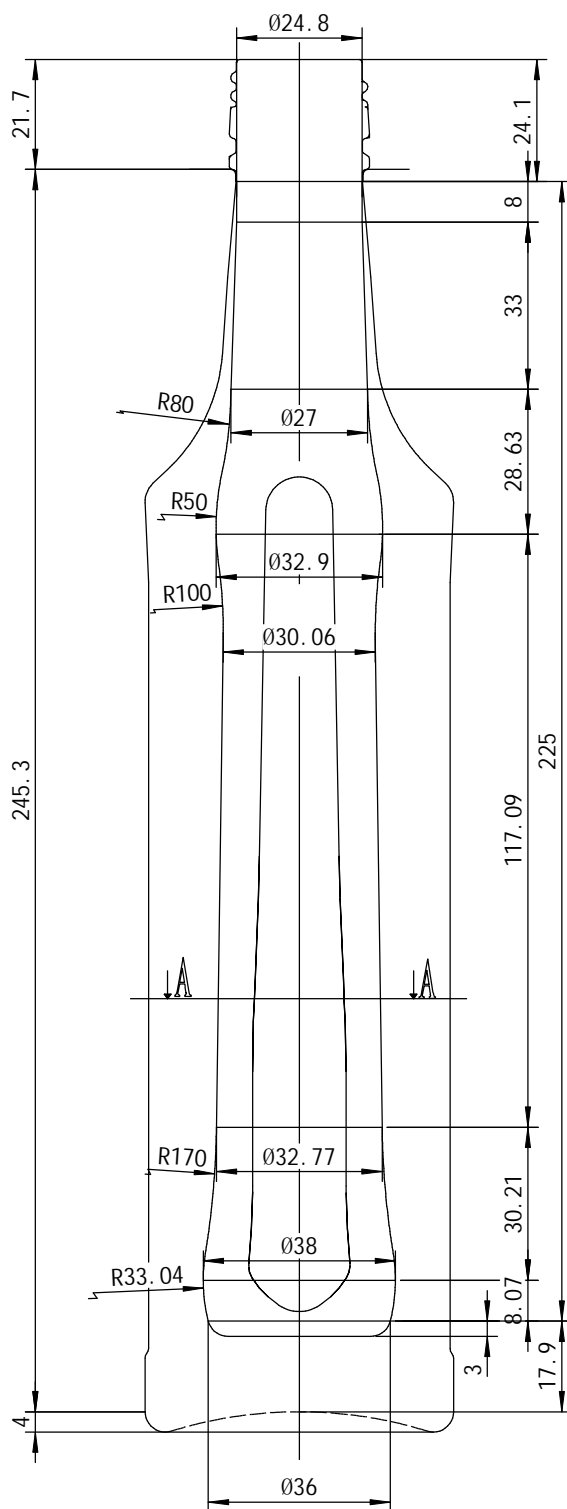
- Overall height: 0.3
- Internal width: 0.1
- Inner radius: R1
- Outer radius: R0.5
- Overall width: 0.5

$$A(4 \cdot 1)$$

CAPACITY	465 ⁺⁸ -4ml	WEIGHT	305± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019. 11. 01 /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-450-19		

Ind	changes	Name	Date
MATERIAL:	cast iron		

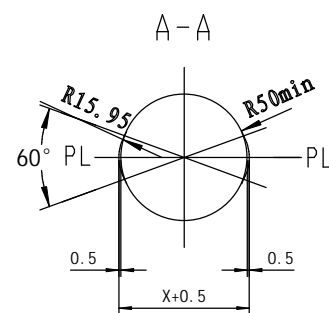
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$



BLANK DATA	
HOT GLASS FACTOR	305g x0.41
GOB CAPACITY	125.05ml
NR+GR-PL VOL.	8.6 ml
BM+BA DISP.	172.6 ml
OVERCAP 44.9%	56.15ml
S.L. HT FROM NR LINE	
"L"	0.917

Neck Bore

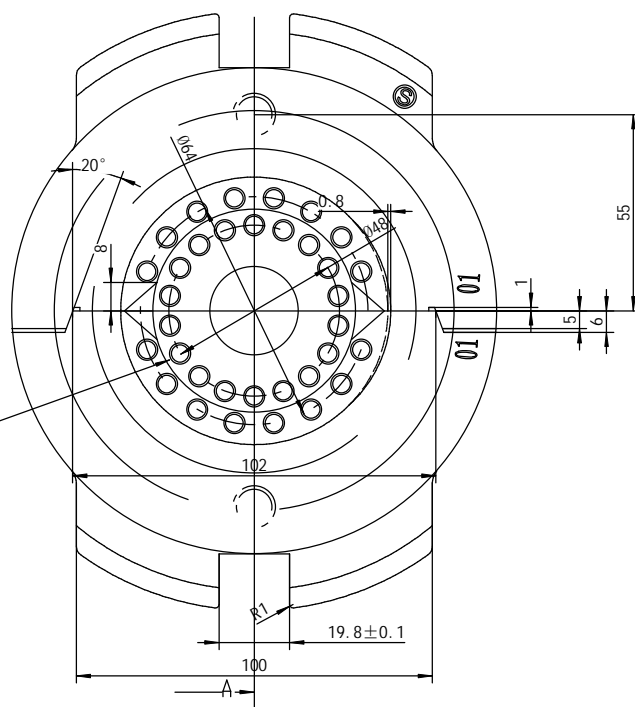
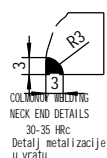
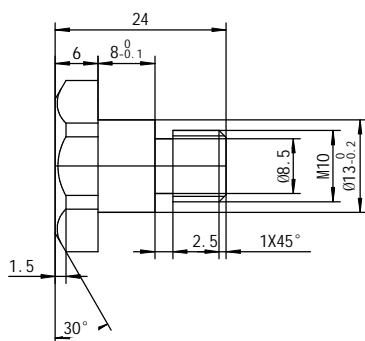
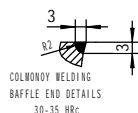
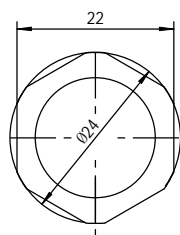
MOULD NECK	Ø25.2
BLANK NECK	Ø24.8
RING NECK	Ø25



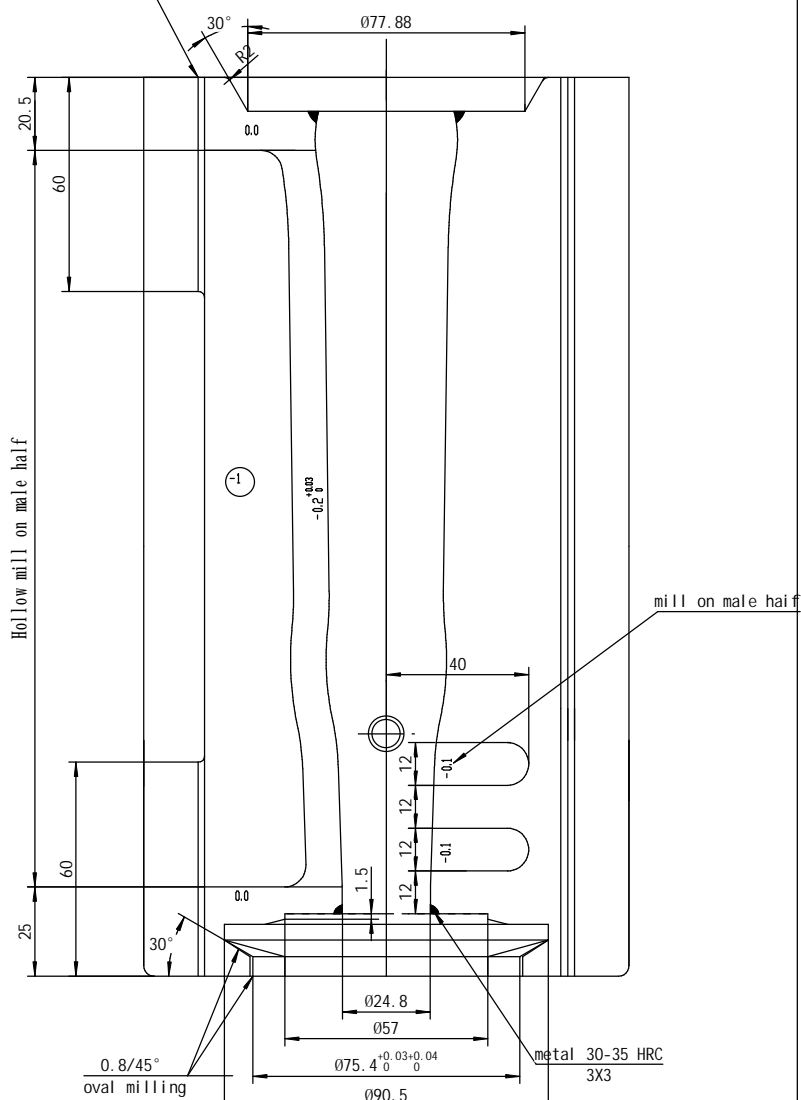
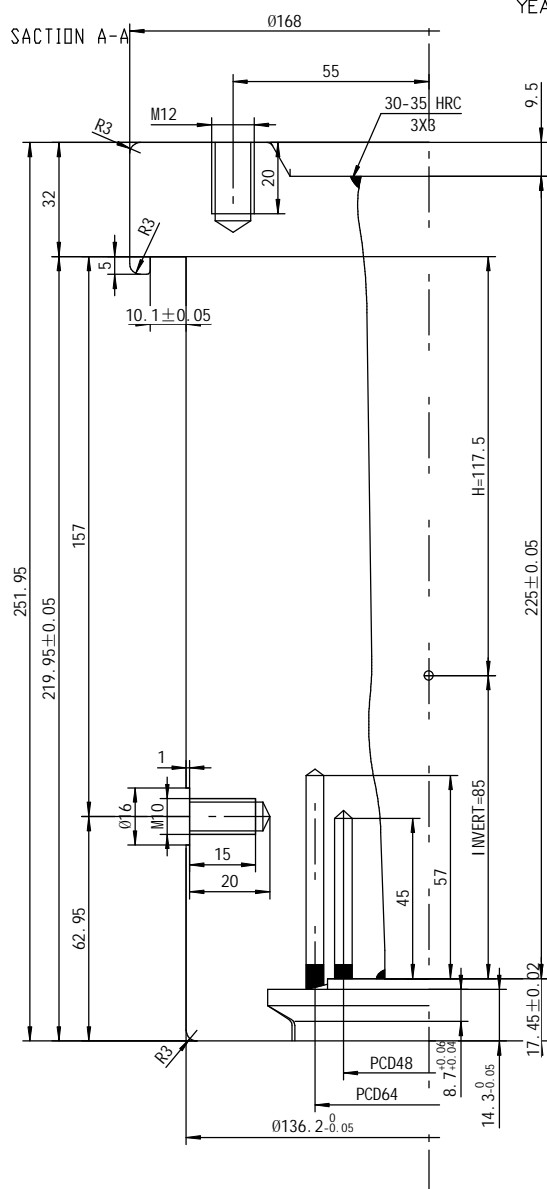
Ind	changes	Name	Date

MATERIAL:

CAPACITY	465±4ml	WEIGHT	305±10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 11. 01	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-450-19		

$$H = 117.5$$


PAIR NO.1& UP
YEAR DATE 

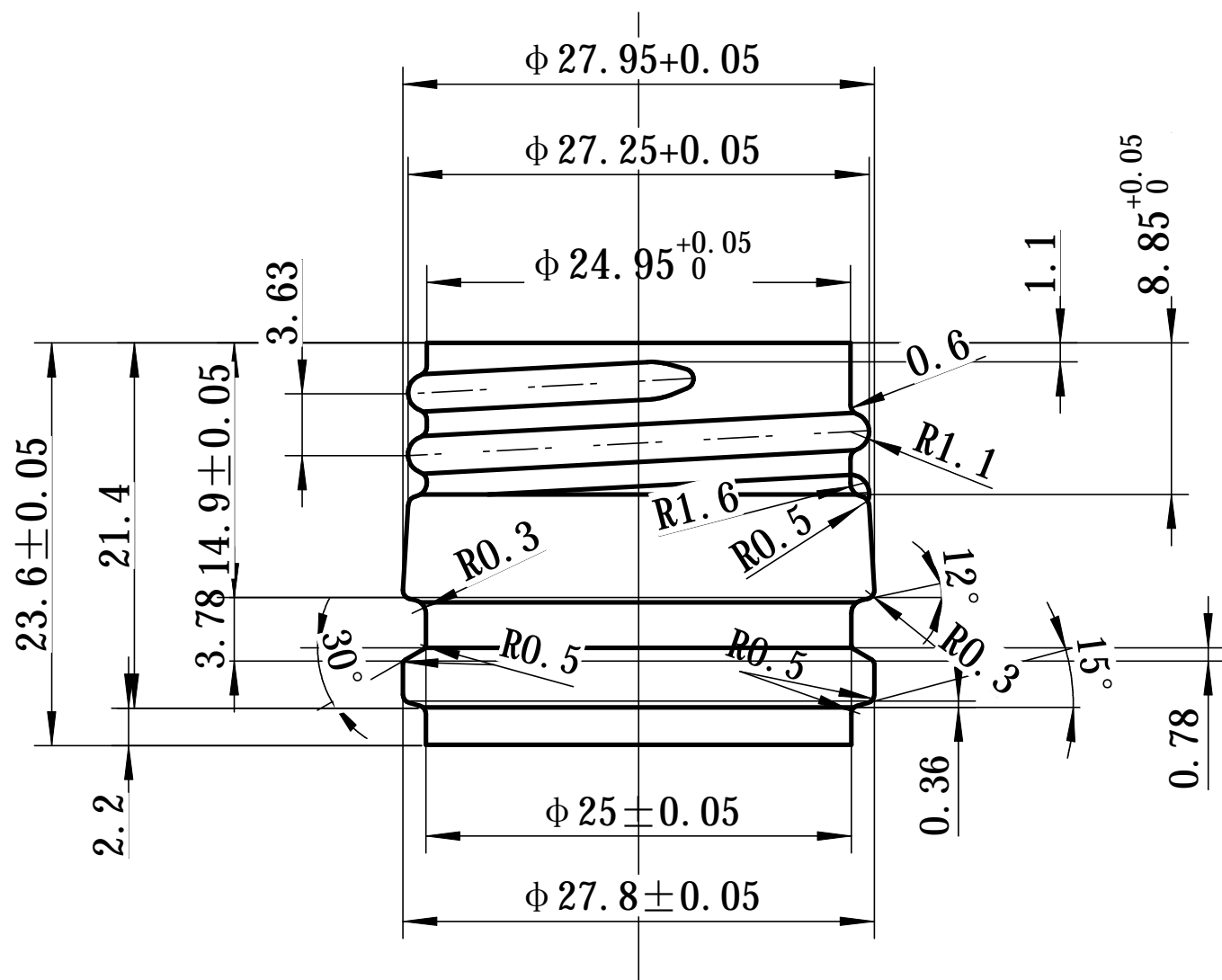
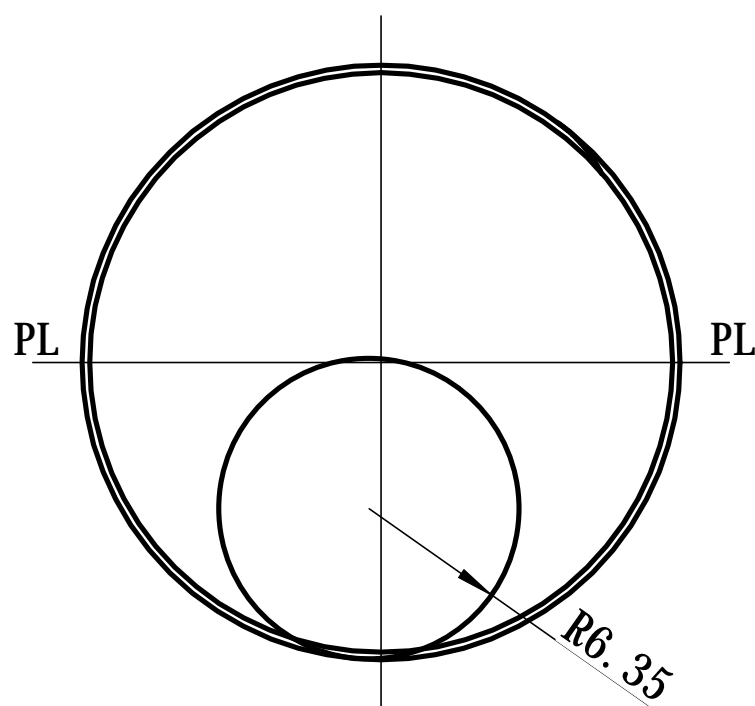


ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

[illegible]

CAPACITY	465 ⁺⁸ ₋₄ ml	WEIGHT	305± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE _____ /BY _____		
REVISION	DATE 2019. 11. 01 /BY _____		
APPROVE	DATE _____ /BY _____		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-450-19		

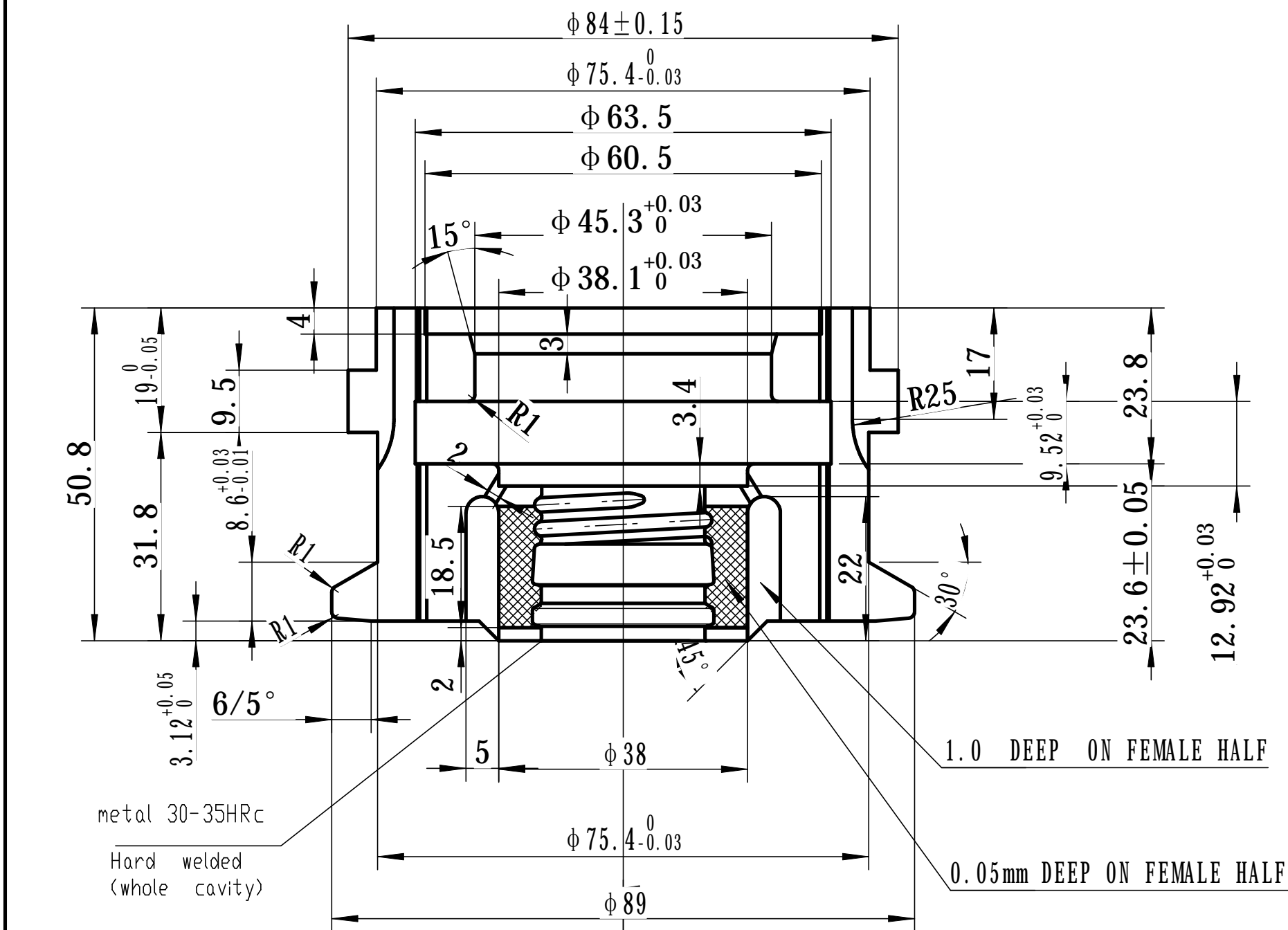
CUTTER DIA 12.70 MM.


$$E-E \quad (4:1)$$


CAPACITY	465 ⁺⁸ -4ml	WEIGHT	305± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019. 11. 01 /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI -B-28-2-450-19		

Ind	changes	Name	Date
MATERIAL:			

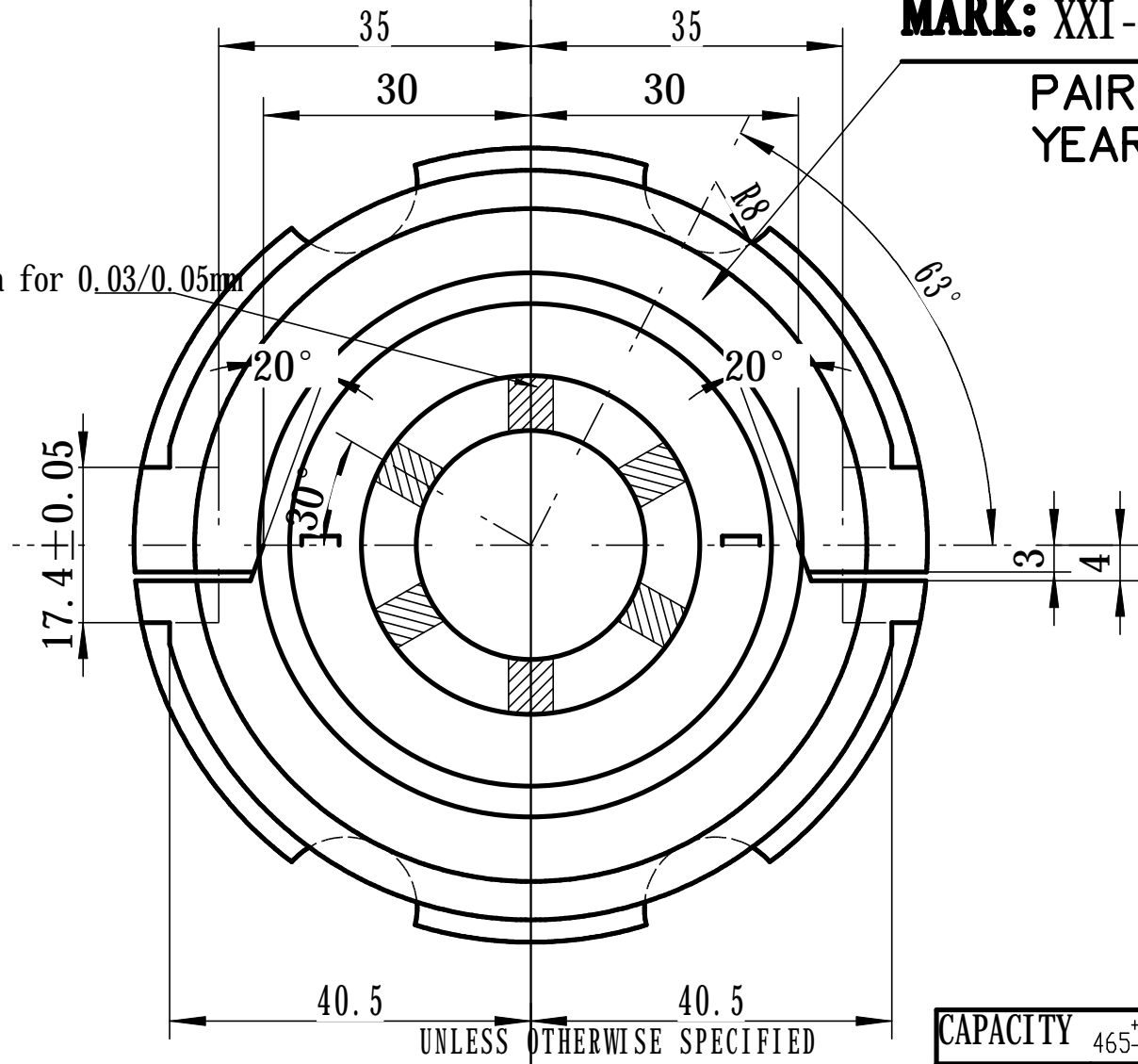
MATERIAL:



MARK: XXI-B-28-2-450-19

PAIR NO.1& UP
YEAR DATE S

Mill highlighted area for 0.03/0.05mm



ALL DIMENSIONS IN 2 DECIMALS ±0.05mm

ALL DIMENSIONS IN 1 OR NO DECIMAL +0.05mm

Ind	changes	Name	Date

MATERIAL: BRONZE

CAPACITY	465 ⁺⁸ ₋₄ ml	WEIGHT	305±10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 11. 01	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2-450-19		