



1. Both halves of mould (A & B) must be marked with same ordinal number and used together.

ASSEMBLY NUMBER/

НОМЕР СБОРКИ:

ИНВЕРТ:

INVERT CENTRE/

53

120

- 'H' DIMENSION/ 57.15 QUANTITY/PA3MEP 'H': (PACCTOSHINE OT OCH POPMI) DO BEPXHER 195KW) KO/NYECTBO:

2. Gap in mould joint must be not more than 0.05 mm.

2

REVISIONS/U3MEHEHUЯ

- 3. Positional tolerance of forming cavity axis T 0.1 mm. Base joint plane
- 4. Allowed deviation of forming cavity dimensions is not more than ±0.05 mm.
- except for dimensions that are specially shown. 5. Keep sharp edges P.
- 6. *Reference only dimensions
- 7. H14, h14, ±IT14/2.

25.11.19

25.11.19

DATE/ДАТА

- 8. Hardness after welding HRC335..40.
- 9. Mark: XXI-KPM-26-2-1000-18-ExtraNew Mark: 4690/type2

Mark ordinal number (h=8) & PSI logo. Depth of marking-0.2...0.3 mm.

10. Cap holes with screws M8x8 and punch.

MACHINE/ MAШИНА:

DESIGNER/

ДИЗАЙНЕР:

DATE/

ДАТА:

EMHART GLASS-BB-DG 5 1/2"-8

25.11.19

11. Cap holes with screws M6x8 and punch.

CAST IRON (GS900)

Base and seams (HRC 35...40)

MATERIAL/

МАТЕРИАЛ:

WELDING/

НАПЛАВКА:

		Адр В.О. Те <i>т</i>

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JOB TITLE/HA3BAHUE PAGOTU XXI-KPM-26-2-1000-18-ExtraNew (trial) DRAWING NUMBER/HOMEP YEPTEXA:

SCALE/ MACWTAB: 1:1 4690-MLD3-3 (type 2)