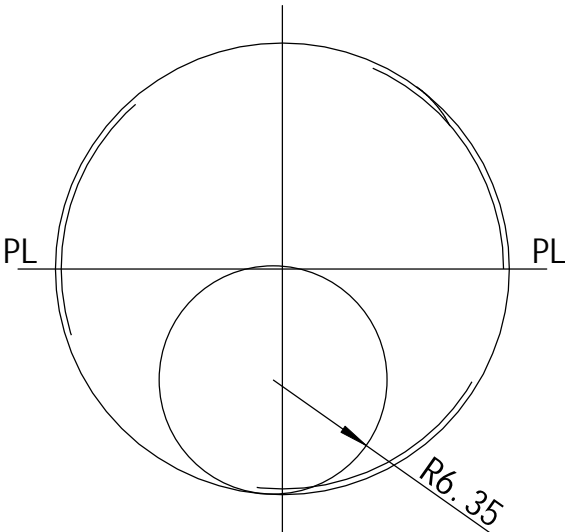
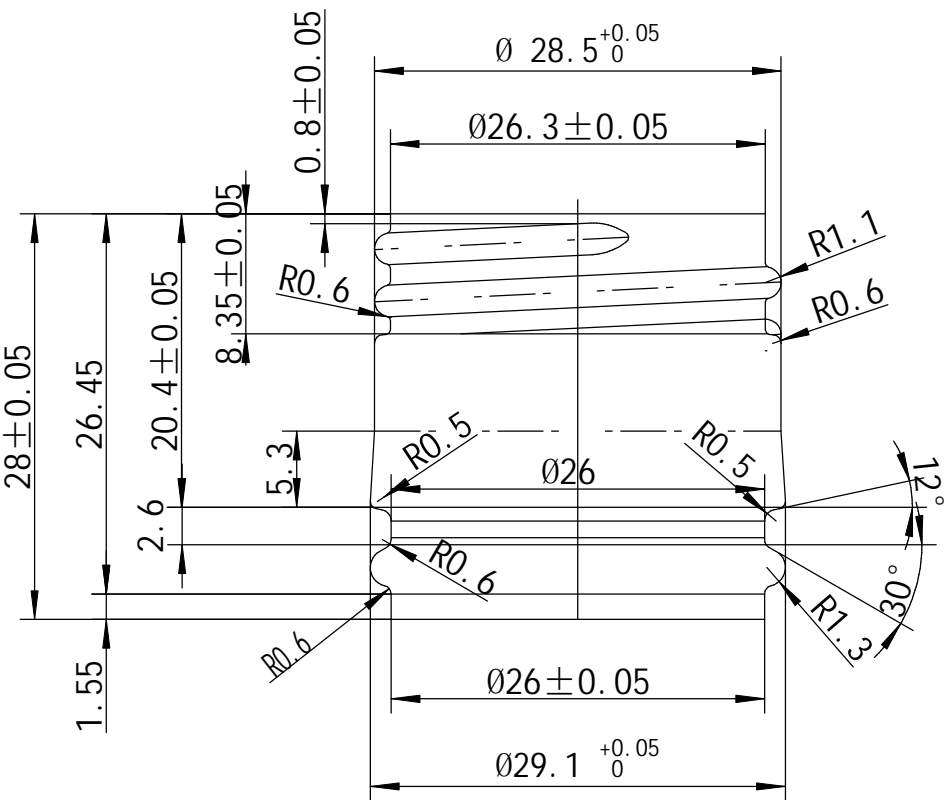


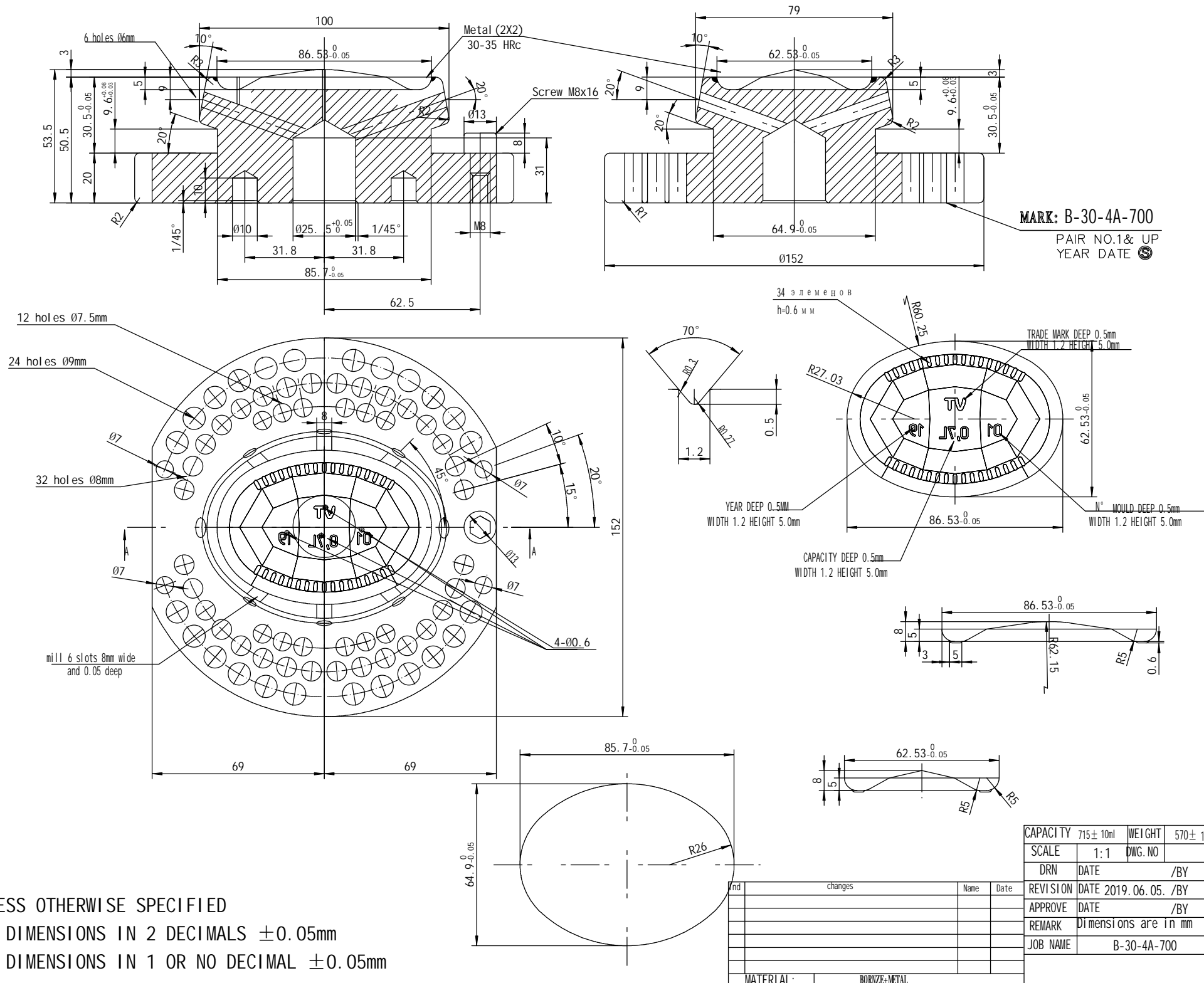
PICTH: 3.63 MM

CUTTER DIA 12.70 MM.



				CAPACITY	715 ± 10ml	WEIGHT	570 ± 10g
				SCALE	1: 1	DWG. NO	
				DRN	DATE /BY		
				REVISION	DATE 2019.06.05. /BY		
				APPROVE	DATE /BY		
Ind	changes	Name	Date	REMARK	Dimensions are in mm		
				JOB NAME	B-30-4A-700		
MATERIAL:							

SECTION A-A

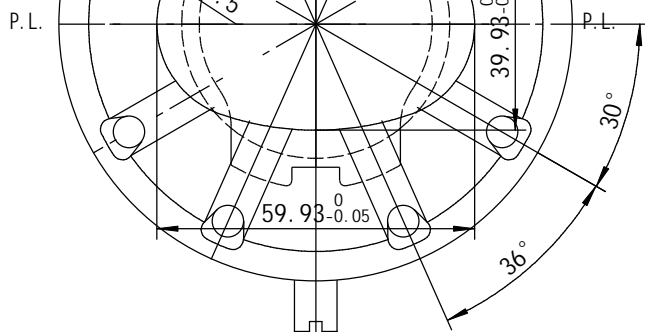


6 rupa Ø6mm
6 holes Ø6mm

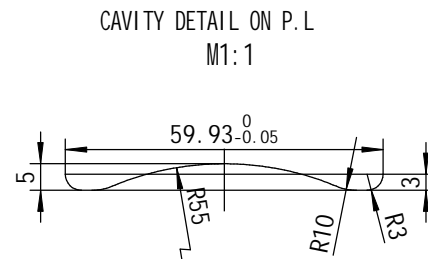
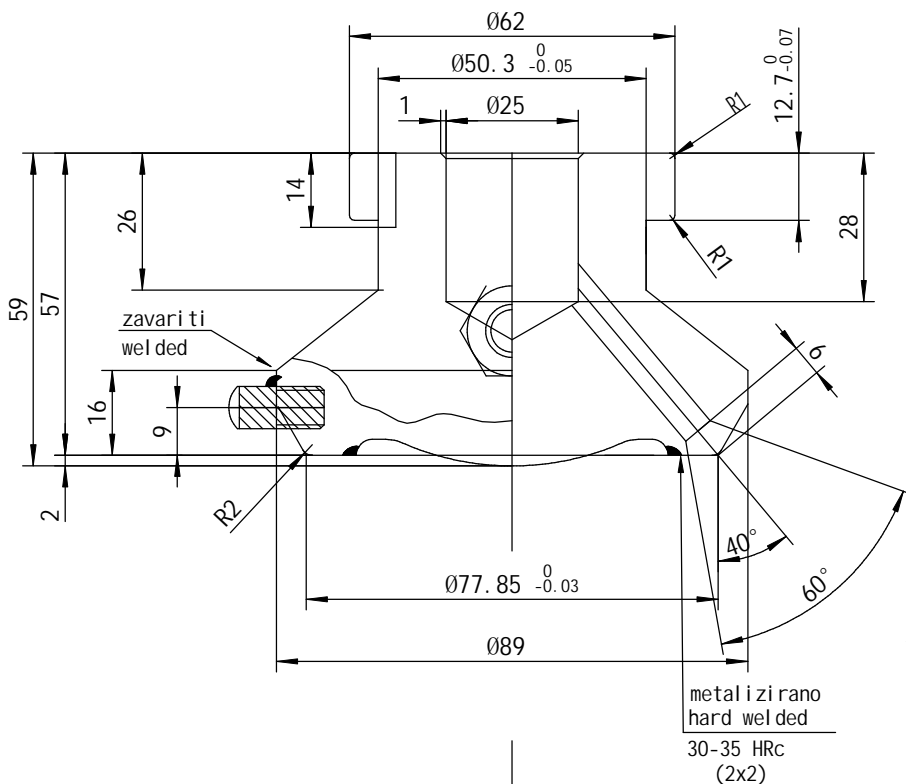
8 holes Ø6mm

8 slots 8mm wide
0.05-0.08mm deep

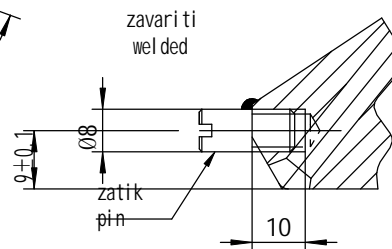
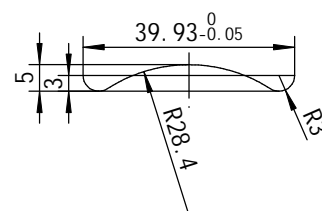
N8 / N5
polirano / polish



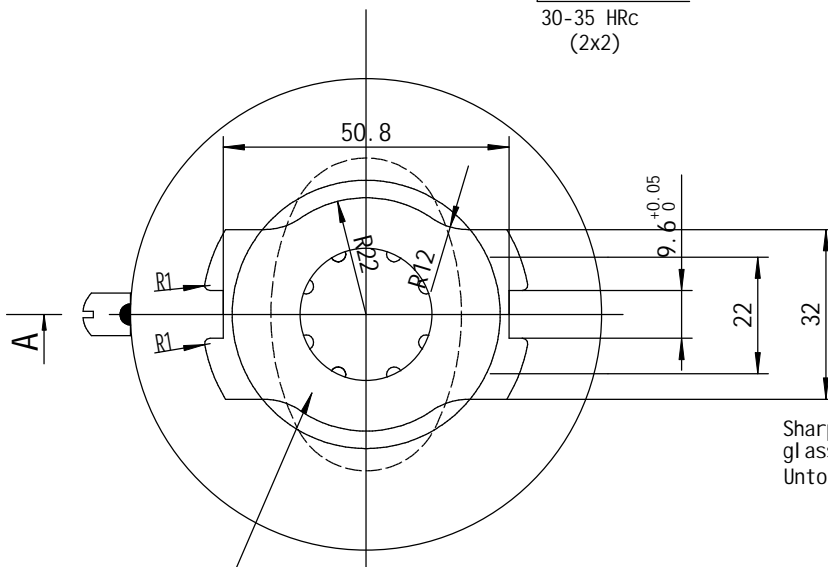
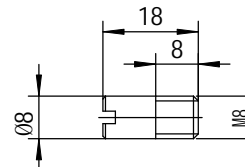
PRESJEK A-A
SECTION A-A



CAVITY DETAIL ON 90° FROM P.L.
M1:1



DETALJ ?TIFTA
PIN DETAIL



Sharp edges which are not in contact with
glass, rounded with radius R=0.8 mm
Untoleranced dimensions: 0.0= ±0.1mm
0.00= ±0.05mm

MARK: B-30-4A-700

PAIR NO.1& UP
YEAR DATE

Ind	changes	Name	Date

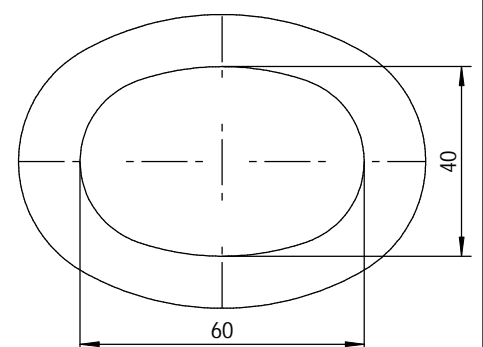
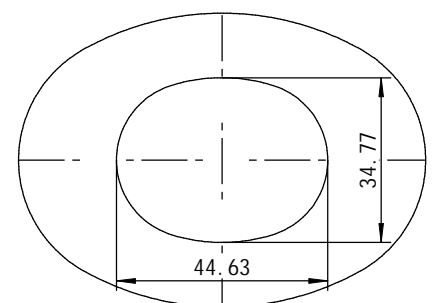
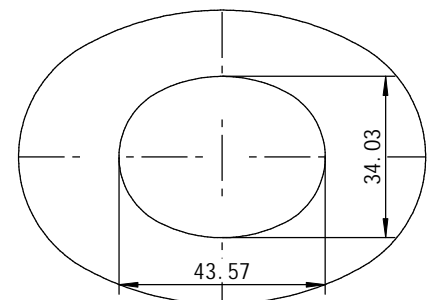
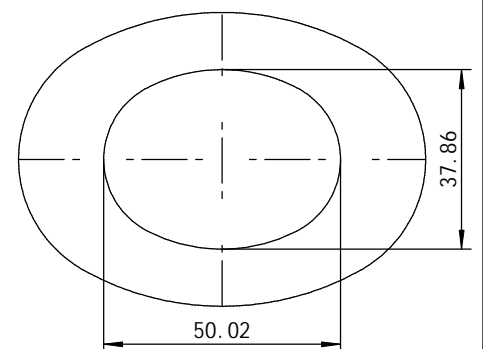
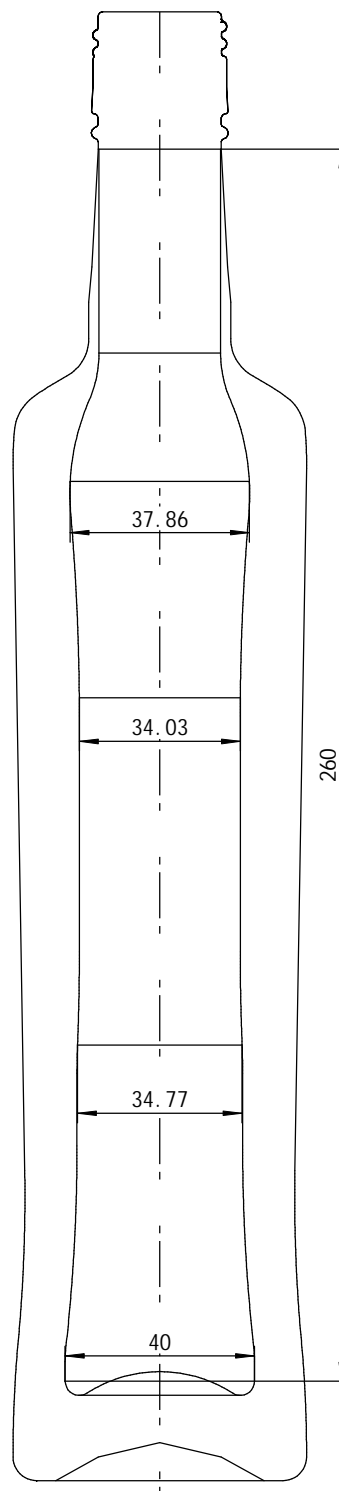
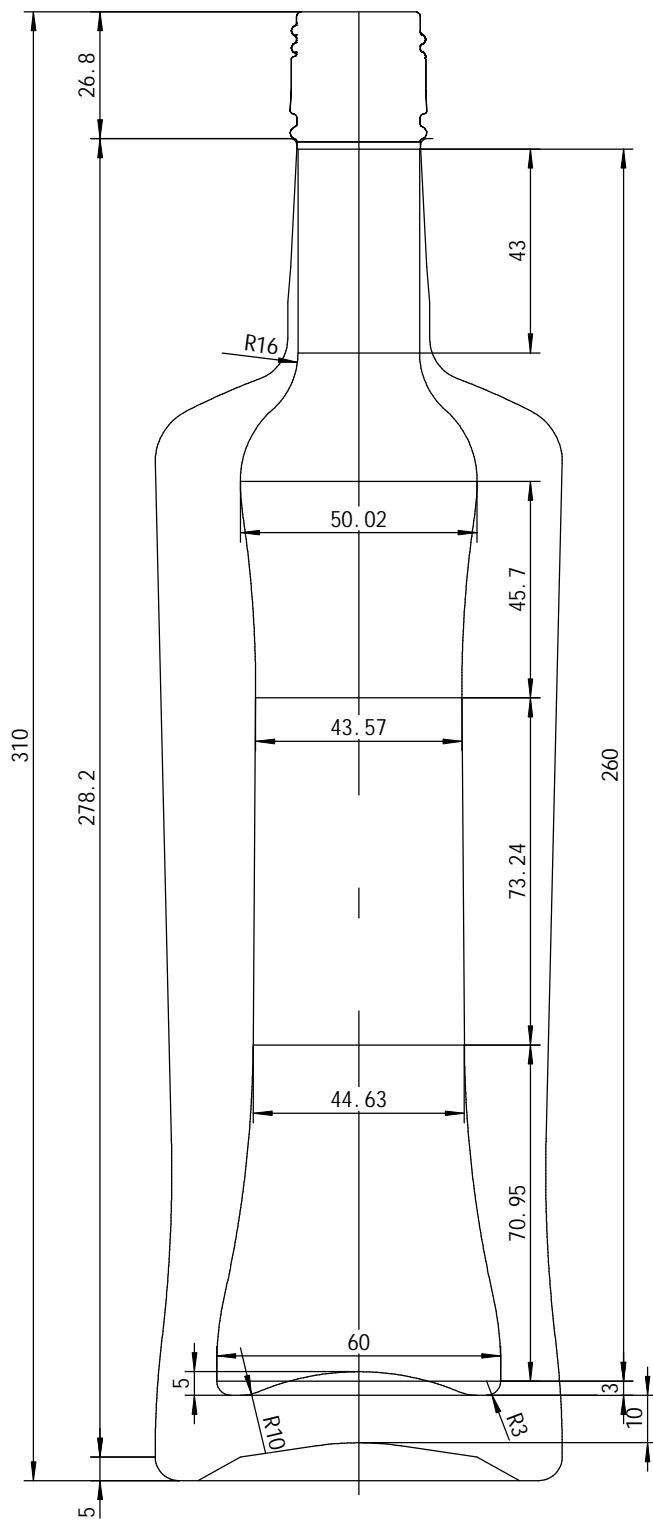
MATERIAL:

CAST IRON-METAL

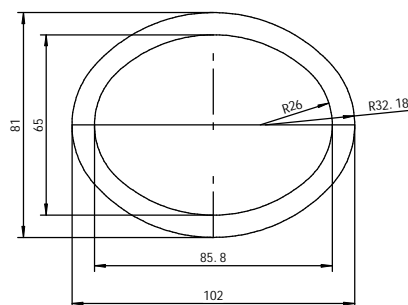
CAPACITY	715 ± 10ml	WEIGHT	570 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.06.05.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-700		

BLANK DATA	
HOT GLASS FACTOR	570g x0.41
GOB CAPACITY	233.7ml
NR+GR-PL VOL.	8.6 ml
BM+BA DISP.	310 ml
OVERCAP 36.3%	84.9ml
S. L. HT FROM NR LINE	
"L"	0.935

Neck Bore	
MOULD NECK	∅26.2
BLANK NECK	∅25.7
RING NECK	∅26

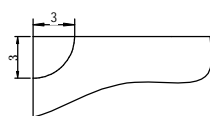
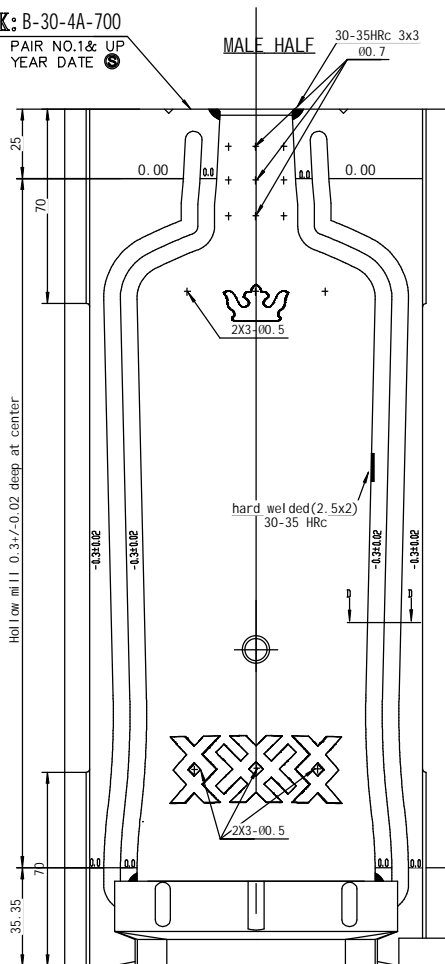


INVERT=100
H=57.2

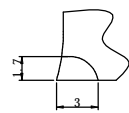


MARK: B-30-4A-700

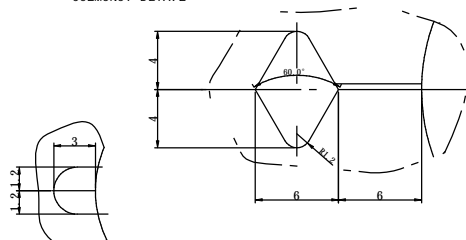
PAIR NO.1& UP
YEAR DATE (S)



NECK END
COLMONOY DETAIL



BOTTOM MATCH



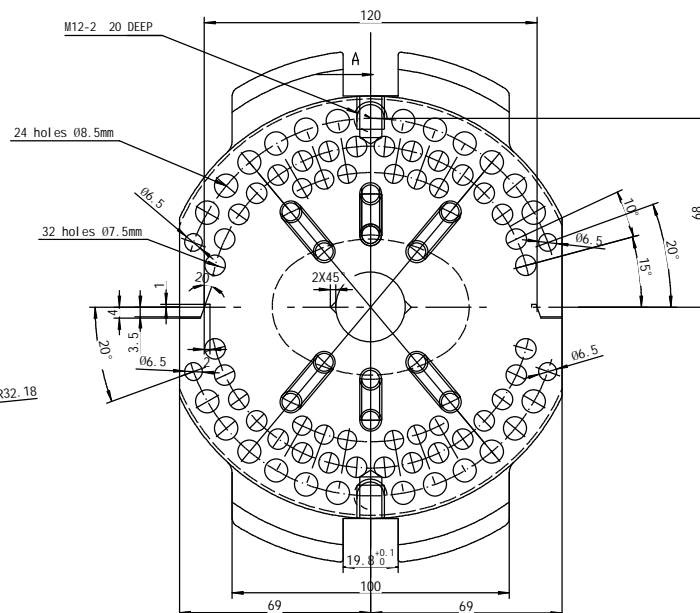
MOULD SEAMS
COLMONOY DETAIL

B-B(5:1)

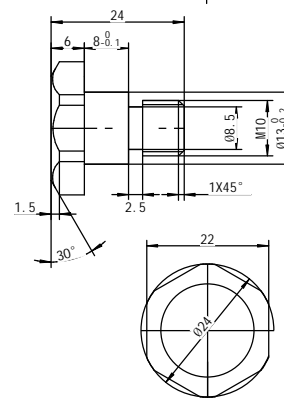
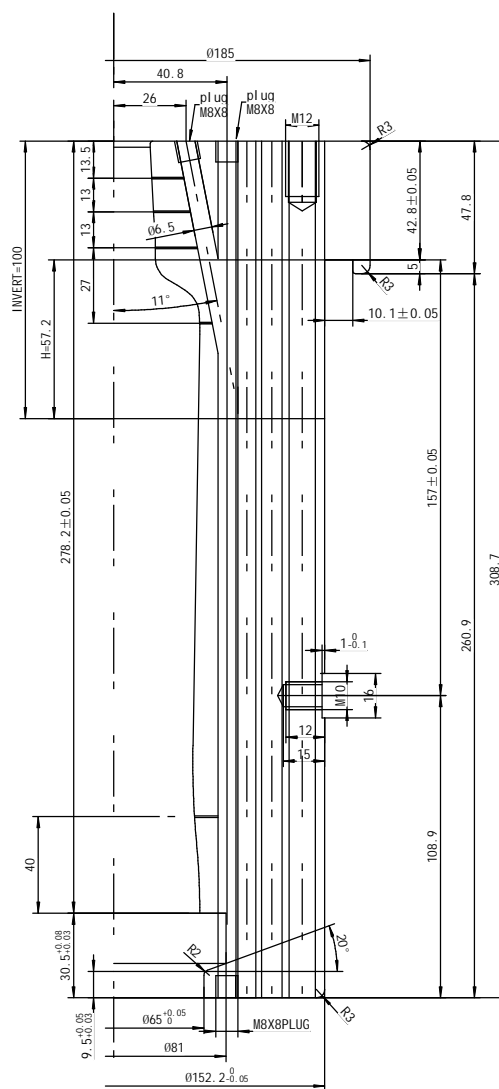
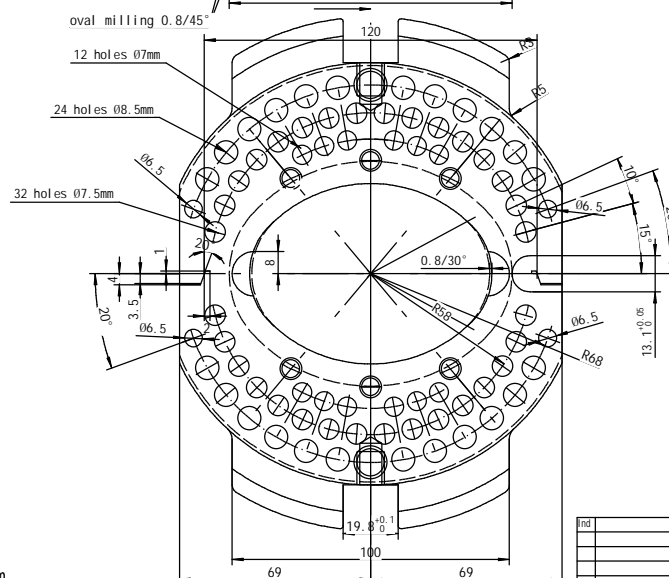
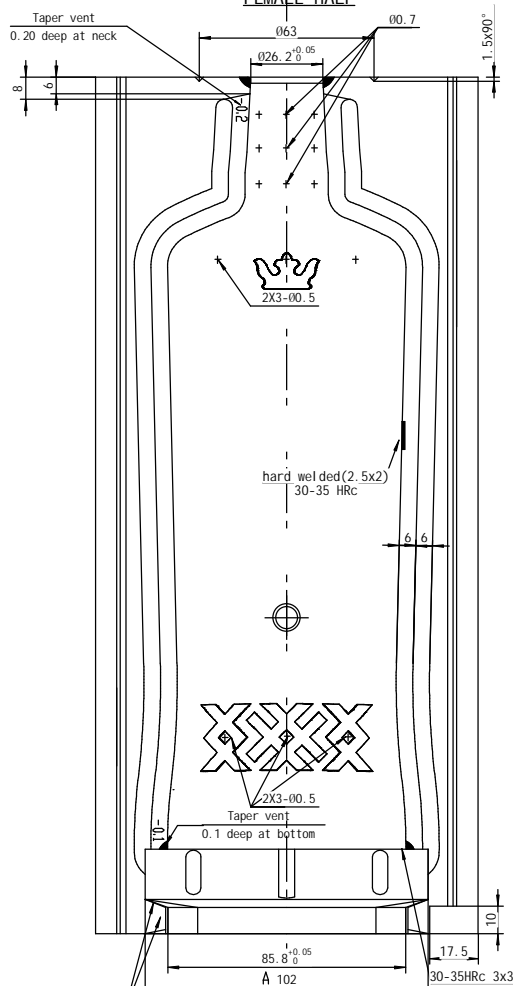
UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$



FEMALE HALF

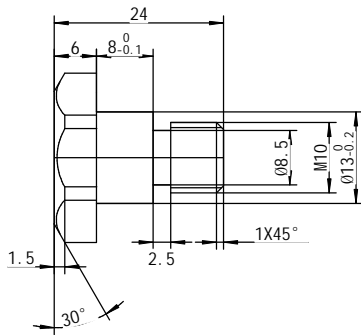
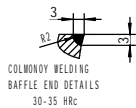
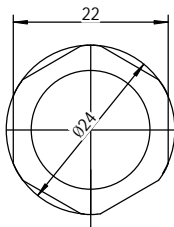


CAPACITY	715± 10ml	WEIGHT	570± 10g
SCALE	1:1	WING. NO	
DRN	DATE /BY		
REVISION	DATE 2019.06.05. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-700		

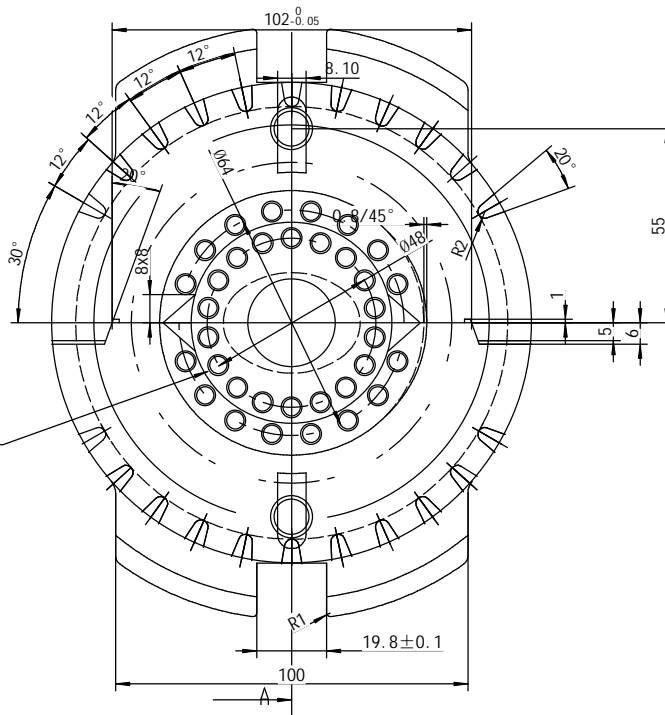
[illegible]

MATERIAL	CAST IRON+METAL
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INVERT=100
H=117.5

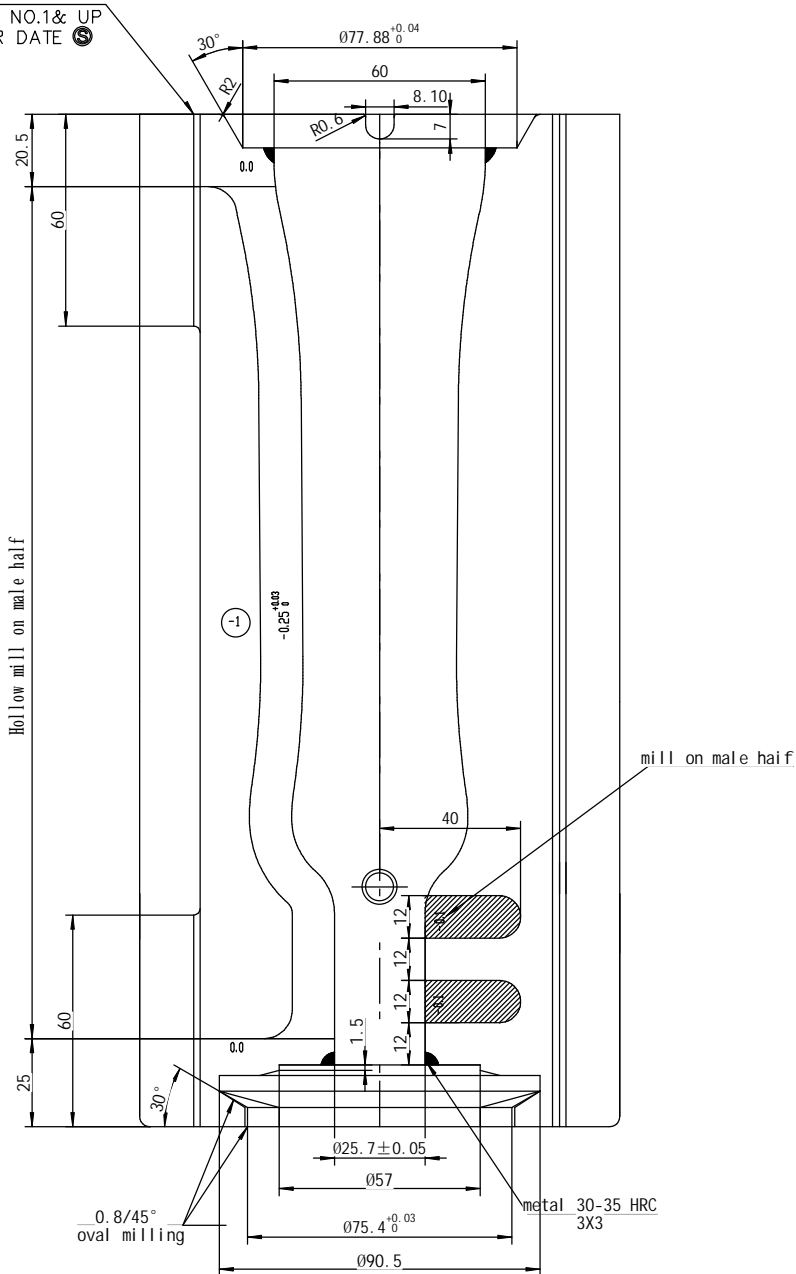
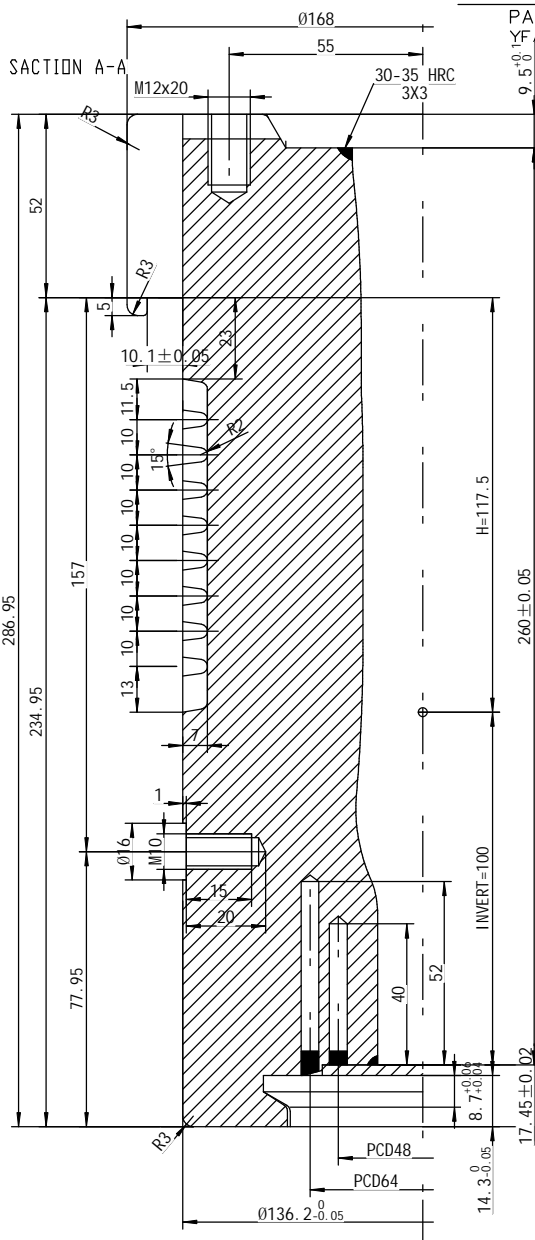


18 holes Ø5mm
plug with M6x6



MARK: B-30-4A-700

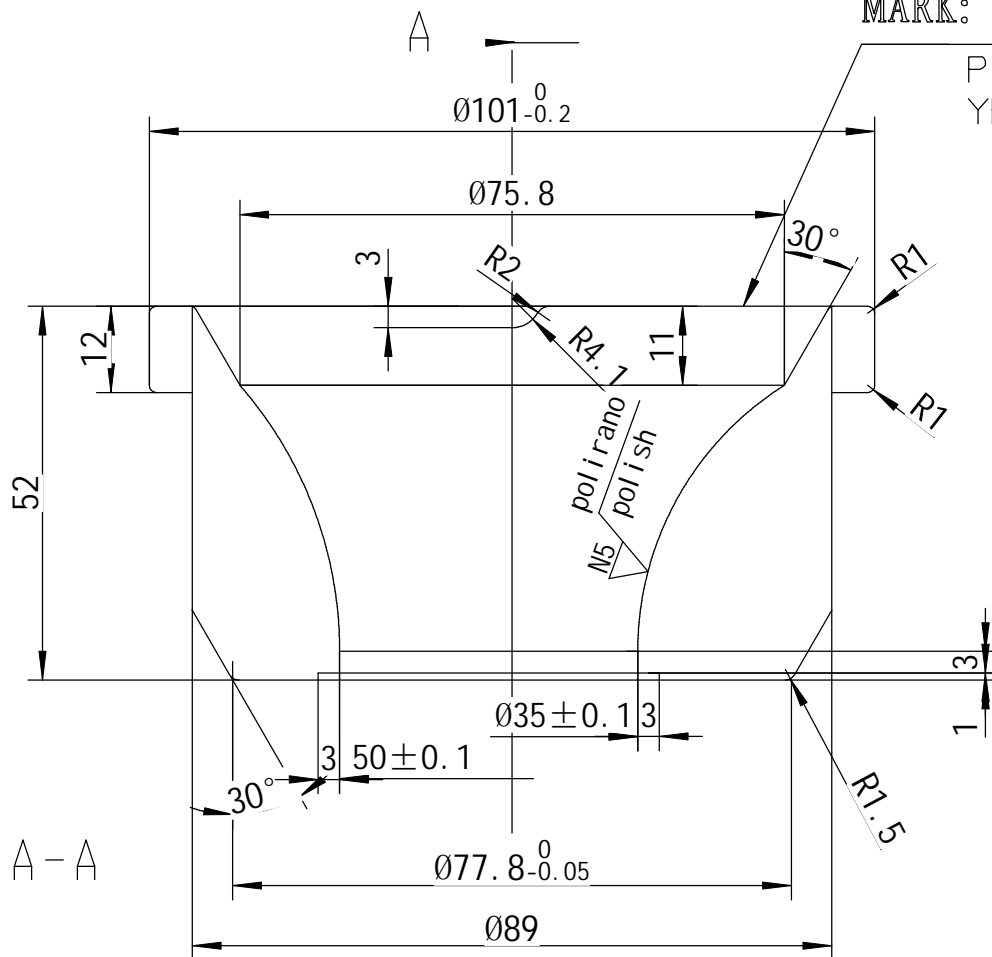
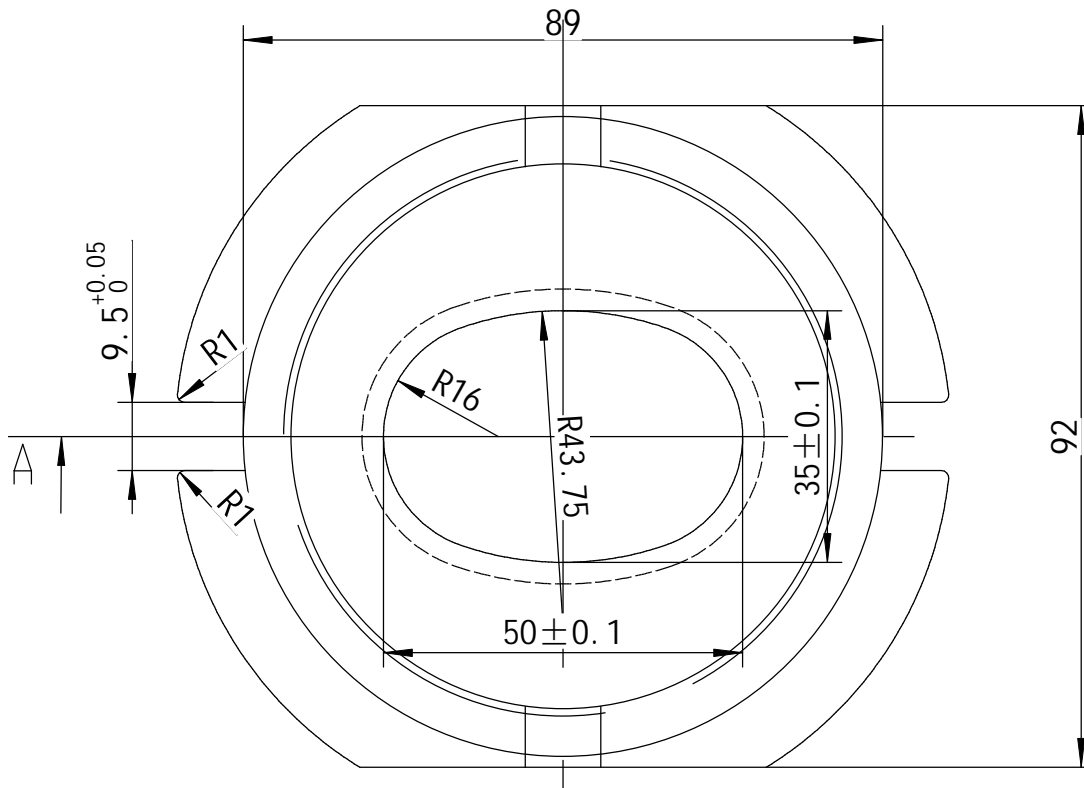
PAIR NO.1 & UP
YEAR DATE



UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Rev	Changes	Name	Date
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			

CAPACITY	715± 10ml	WEIGHT	570± 10g
SCALE	1:1	DWG. NO.	
DRN	DATE	/BY	
REVISION	DATE 2019.06.05.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-700		
MATERIAL	CAST IRON-METAL		



MARK: B-30-4A-700

PAIR NO.1& UP
YEAR DATE ©

UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

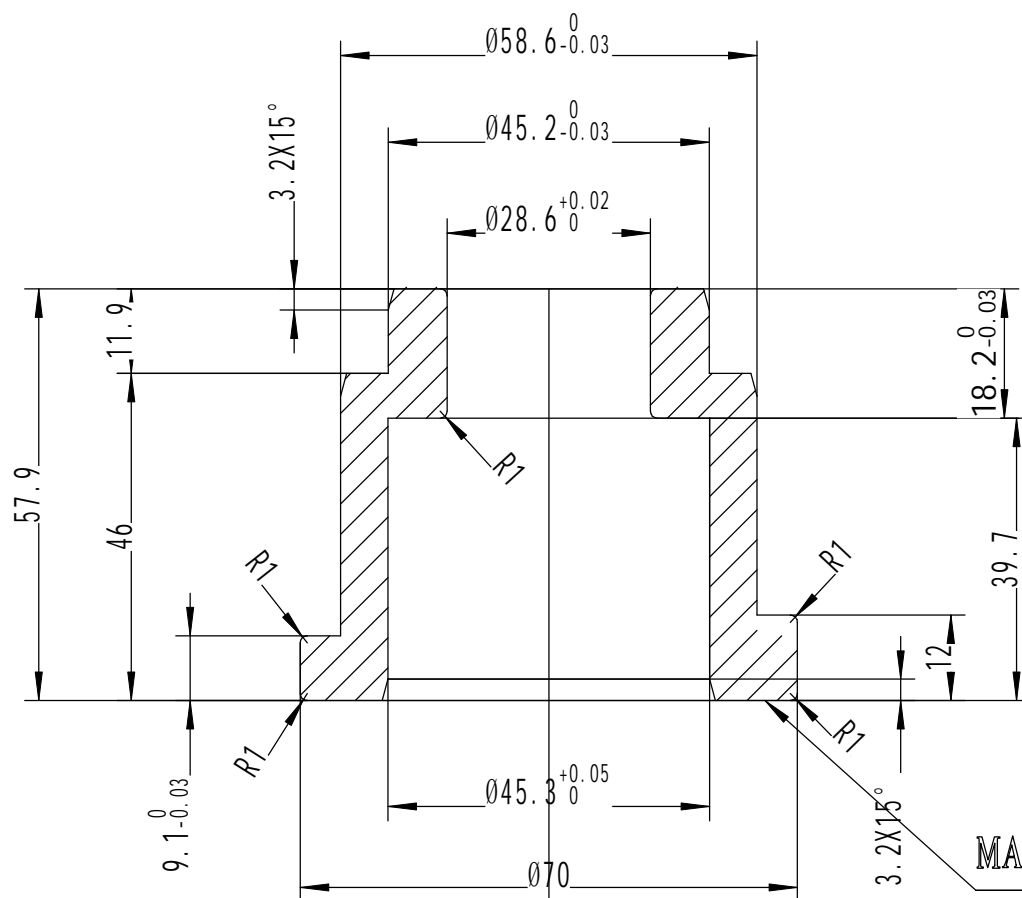
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date

MATERIAL:

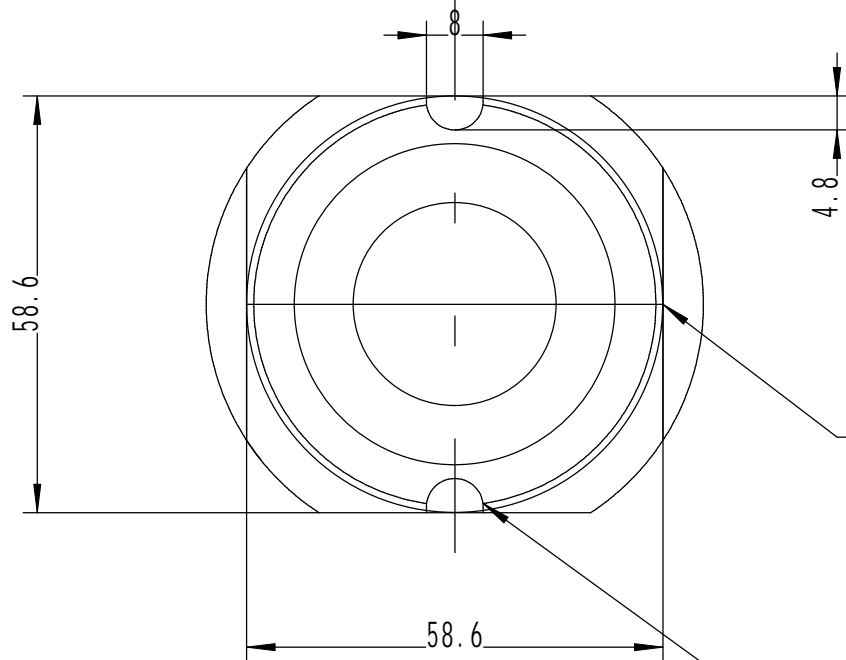
CAST IRON

CAPACITY	715± 10ml	WEIGHT	570± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.06.05.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-700		



MARK: B-30-4A-700

PAIR NO.1& UP
YEAR DATE ©



MILL THESE SURFACES
TANGENT TO Ø58.6

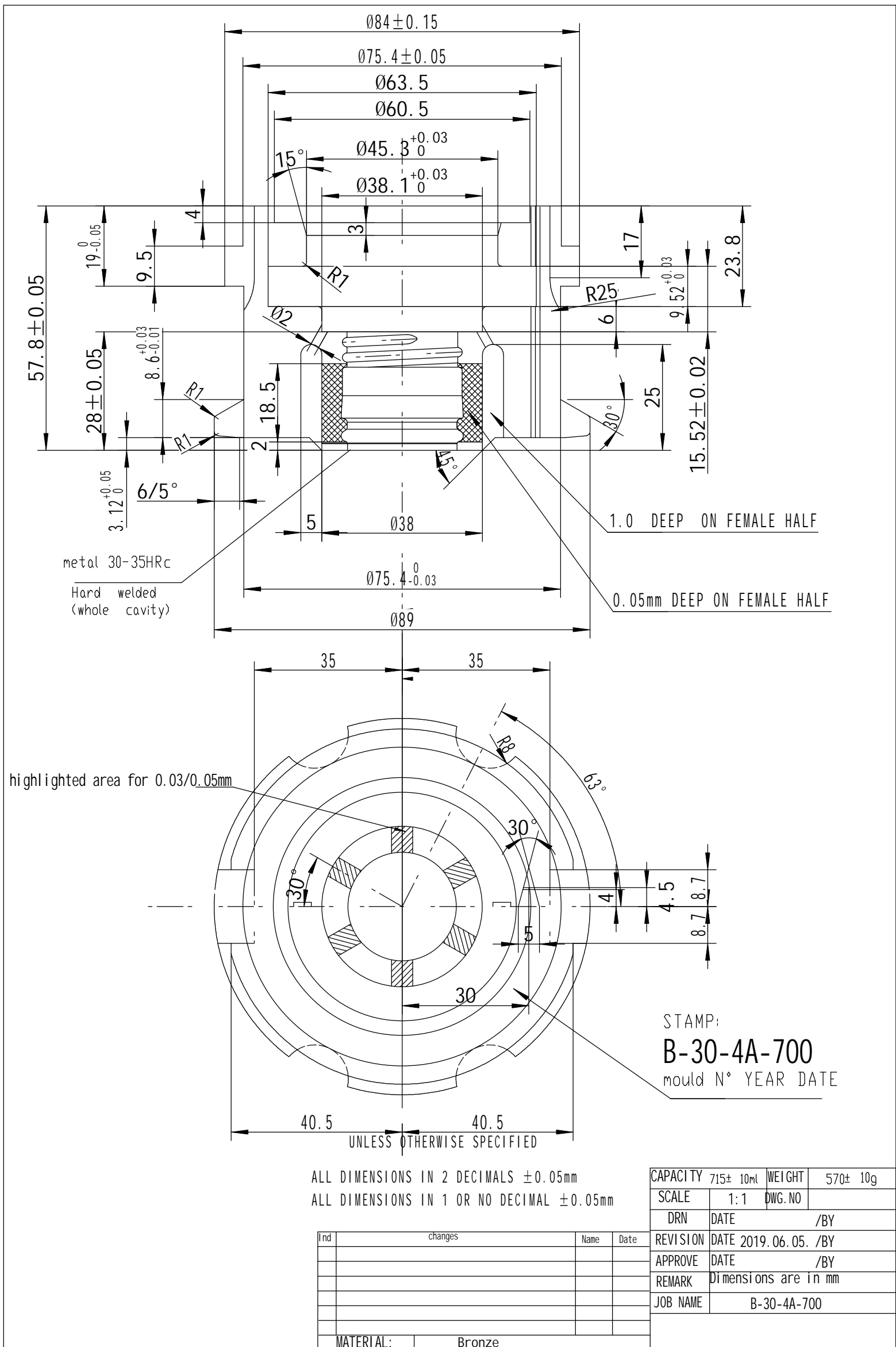
MILL 2 SPANNER SLOTS 5
DEEP AS SHOWN

Ind	changes	Name	Date

MATERIAL:

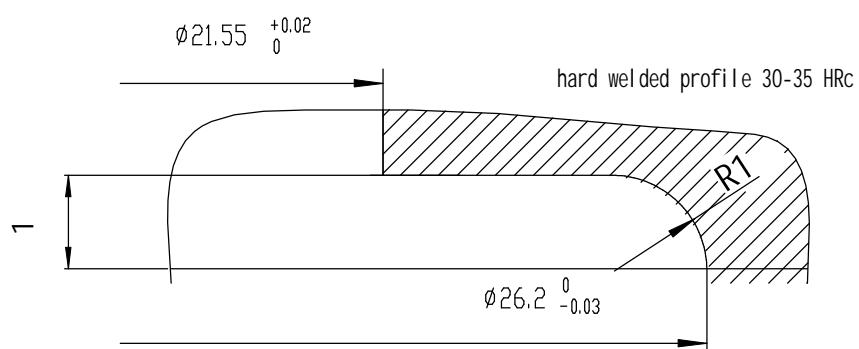
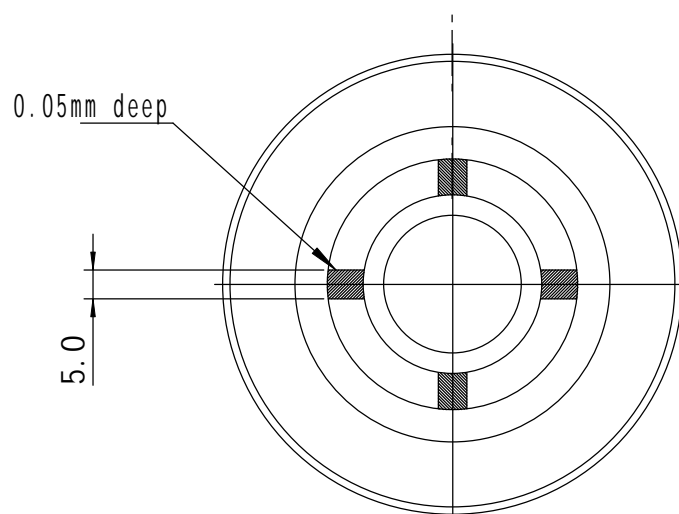
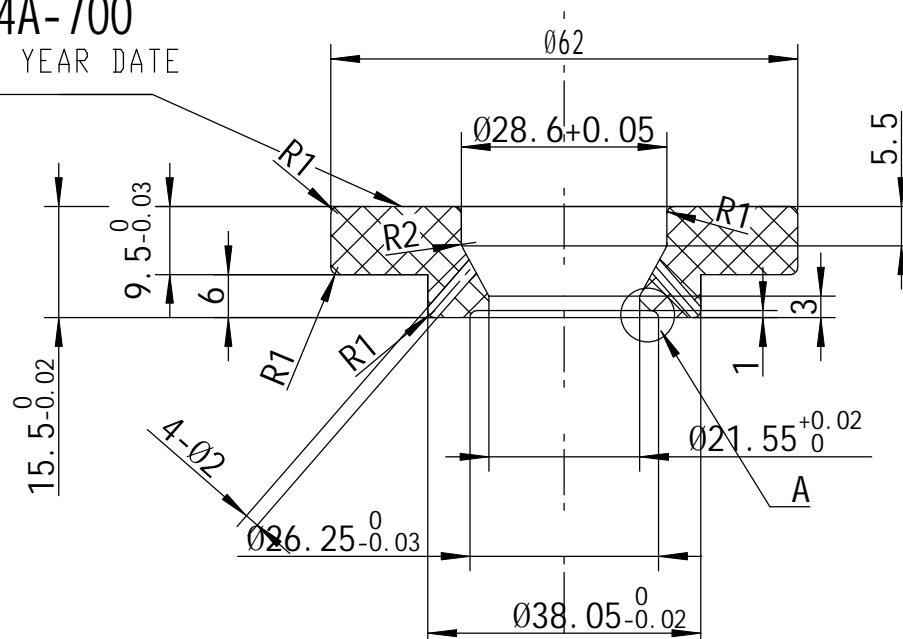
CAST IRON

CAPACITY	715± 10ml	WEIGHT	570± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.06.05. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-700		



mould N° YEAR DATE

polirano
polish



Sharp edges which are not in contact with glass, rounded with radius $R=0.8\text{ mm}$

Untoleranced dimensions: $0.0 = \pm 0.1\text{mm}$
 $0.00 = \pm 0.05\text{mm}$

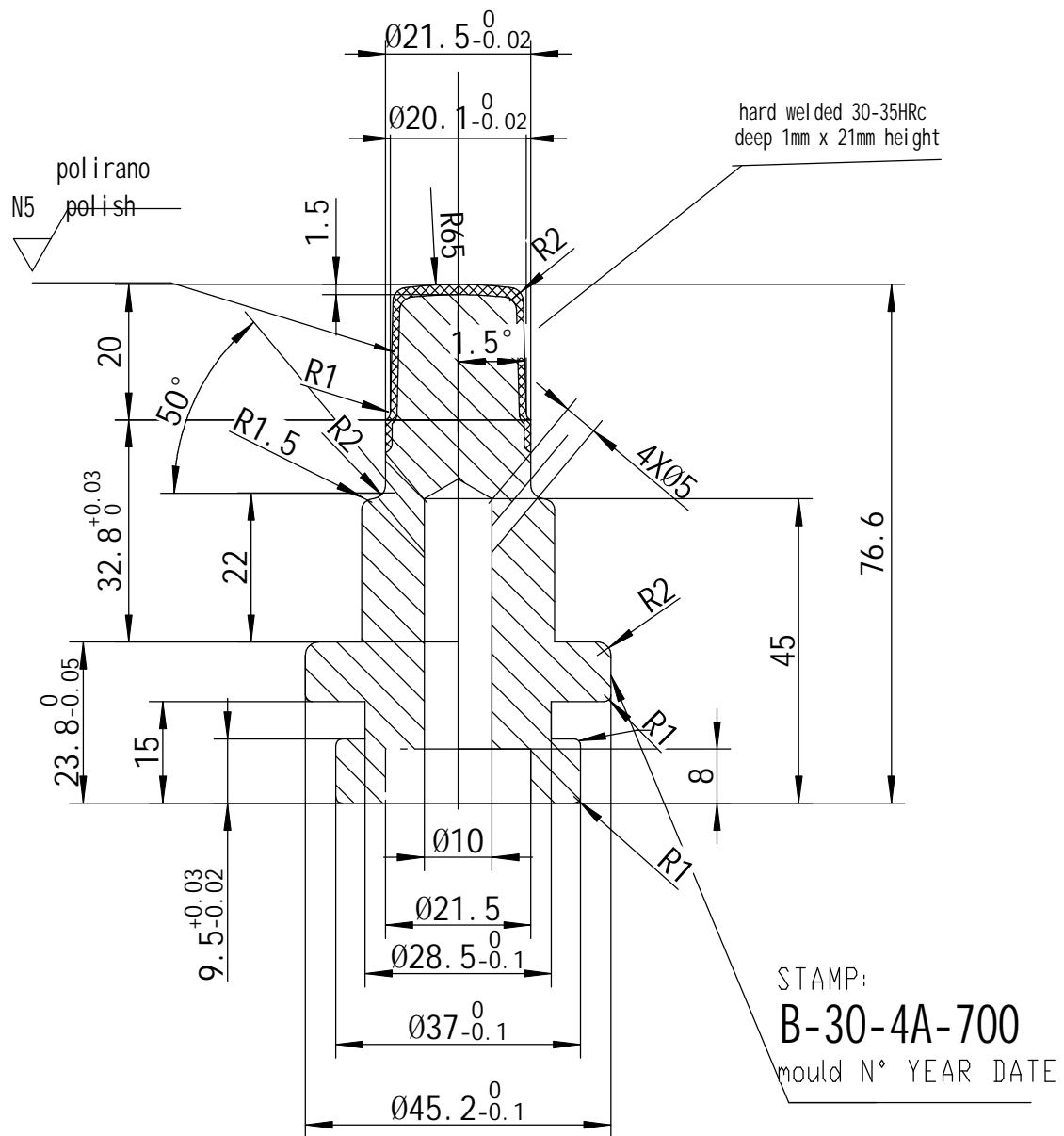
$$A(4 \circ 1)$$

CAPACITY	715± 10ml	WEIGHT	570± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.06.05. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-700		

Ind	changes	Name	Date
MATERIAL :		CAST IRON-METAL	

MATERIAL:	CAST IRON+METAL
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UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN ? DECIMALS +0.05mm
ALL DIMENSIONS IN 1 OR NO DECIMAL ±0.05mm

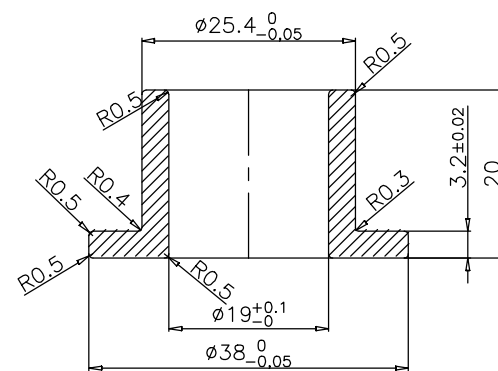
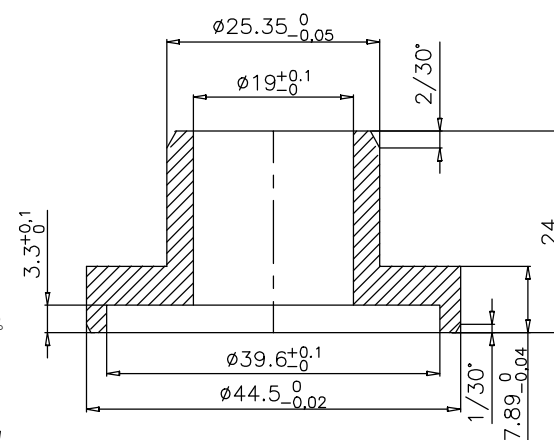
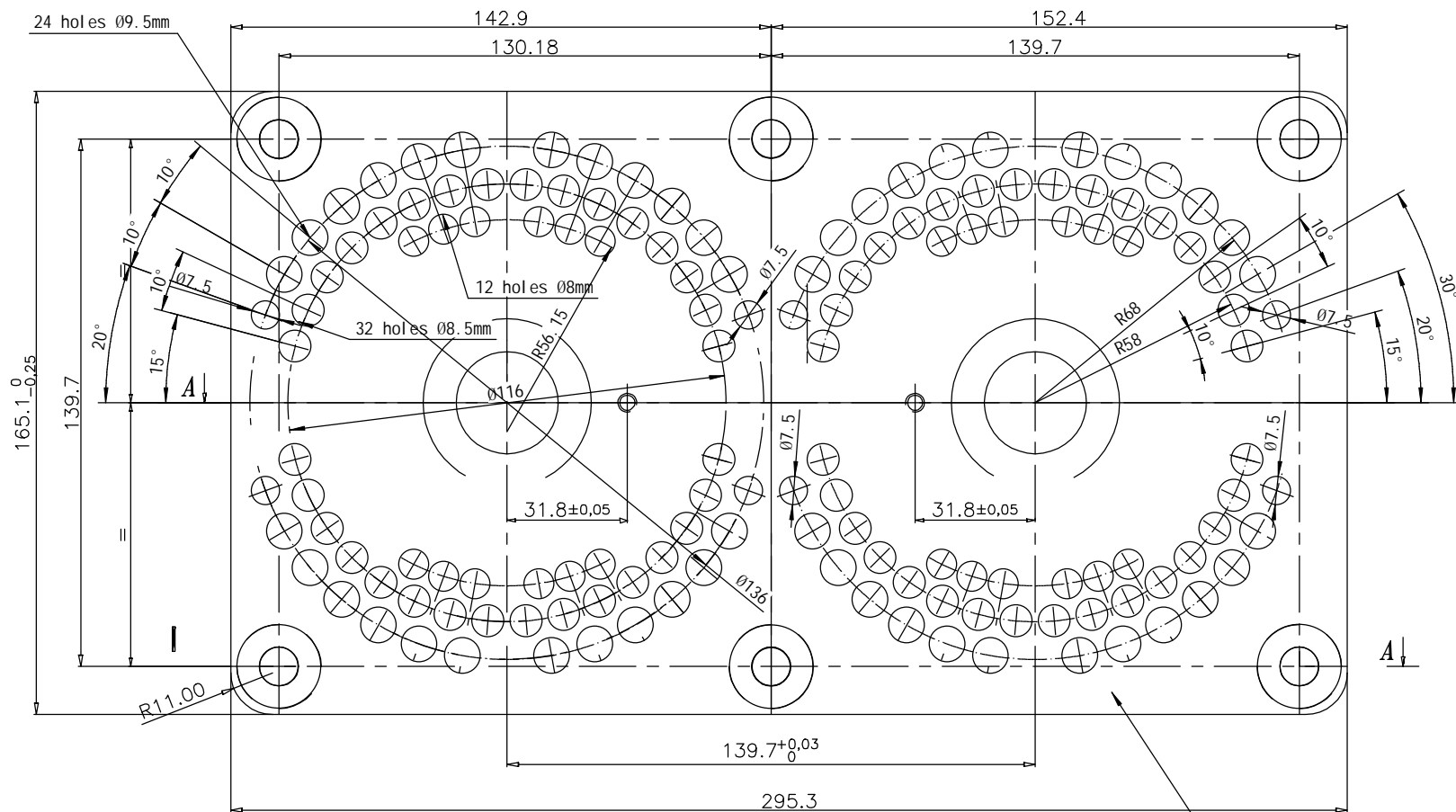


CAPACITY	715± 10ml	WEIGHT	570± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.06.05. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-700		

Ind	changes	Name	Date
MATERIAL	CAST IRON-METAL		

MATERIAL:	CAST IRON+METAL
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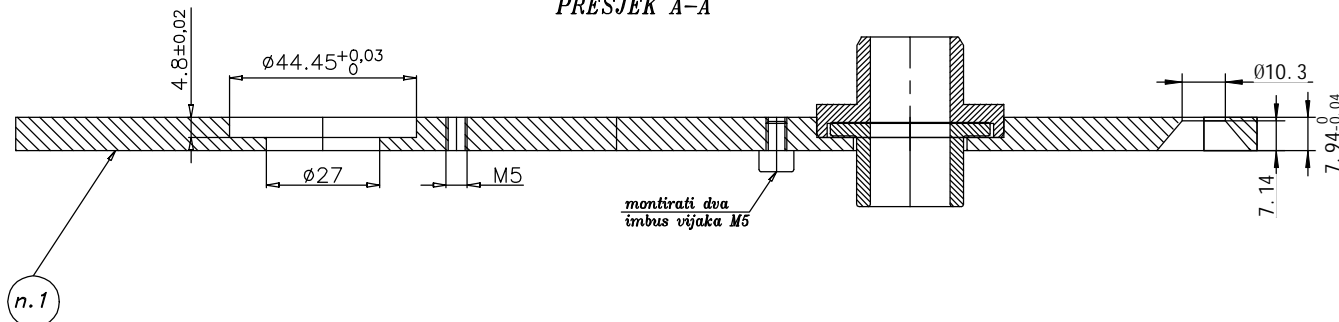




MARK: B-30-4A-700

PAIR NO.1 & UP
YEAR DATE

PRESJEK A-A



CAPACITY	715± 10ml	WEIGHT	570± 10g
SCALE	1:1	WIG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.06.05.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-700		

Ind	changes	Name	Date

MATERIAL: CAST IRON-METAL