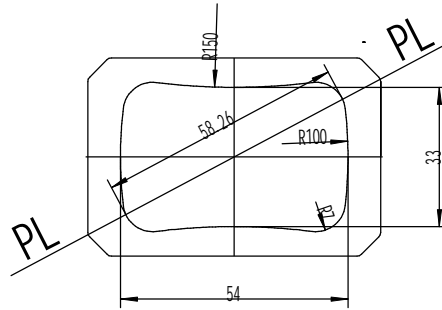
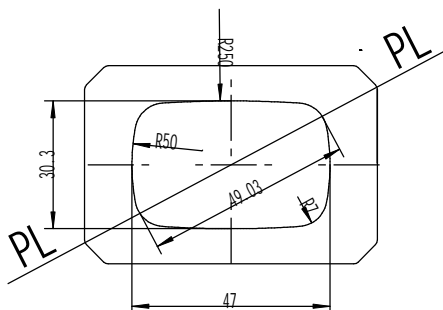
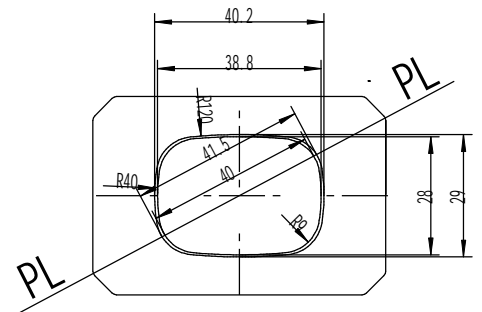
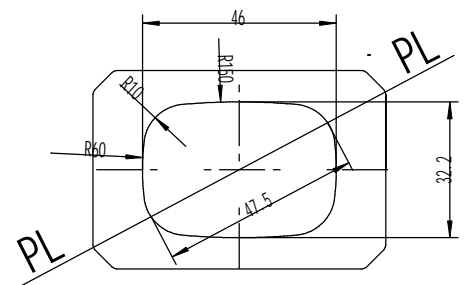


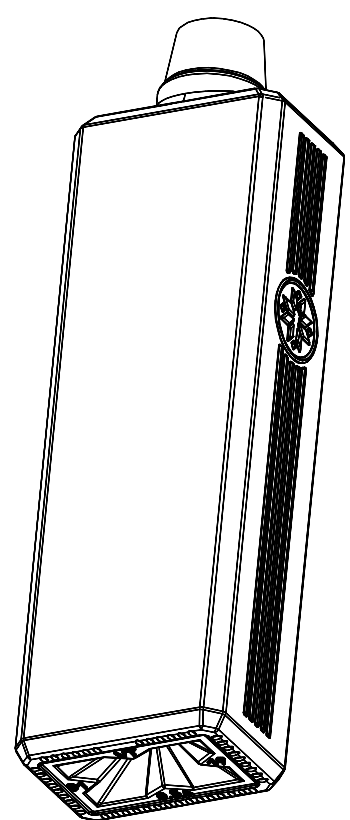
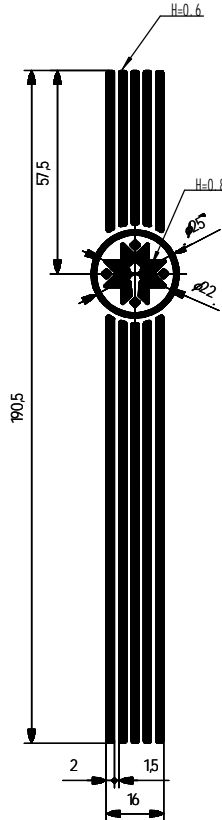
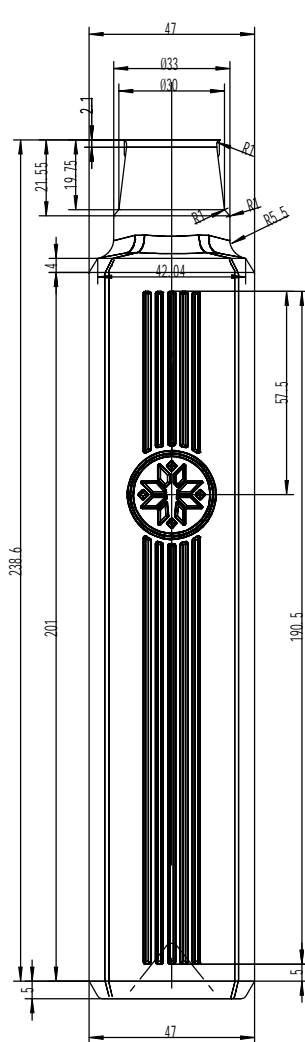
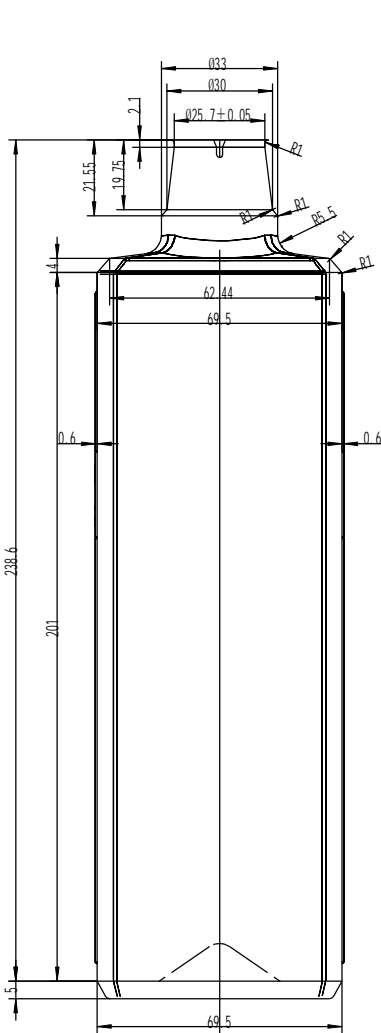
BLANK DATA

HOT GLASS FACTOR	465g x0.41
GOB CAPACITY	190.6ml
NR+GR-PL VOL.	7.9 ml
BM+BA DISP.	262.5 ml
OVERCAP 43%	79.8ml
S. L. HT FROM NR LINE	
"L"	0.94

Neck Bore

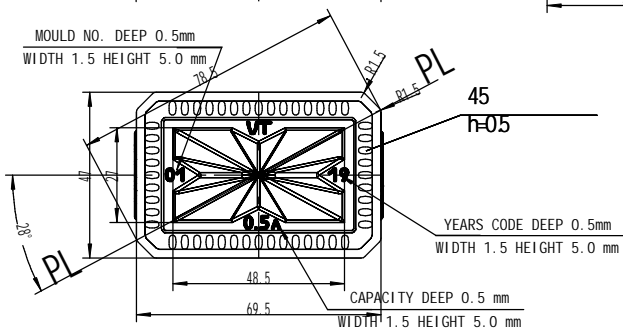
MOULD NECK	Ø25.7
BLANK NECK	Ø25.3
RING NECK	Ø25.5





MOULD DATA

COLD GLASS FACTOR	465g x0.4
CAP TO O' FLOW	186+515ml
SHRINKAGE(1.3)%	701x1.013
DISP OF SEATED FIN ABOVE MOULD	710ml -10ml
MOULD & BP DISP.	700ml



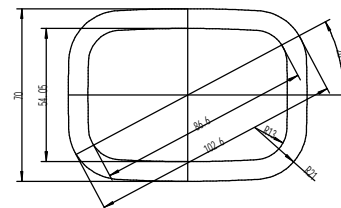
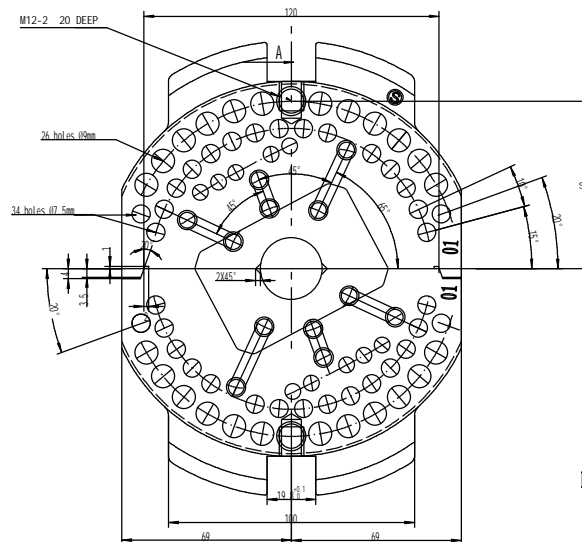
Req'd Blowmould Disp.
700±1.0 ml (Included Bp)

Ind	changes	Name	Date

MATERIAL:

CAPACITY	515ml ⁺¹⁹	WEIGHT	465g ⁺¹⁰
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019.07.26.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-30-1-500-9		

H=57.2



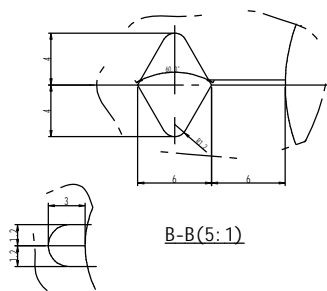
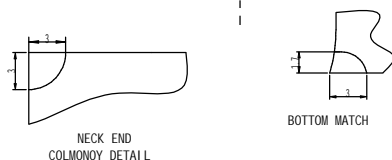
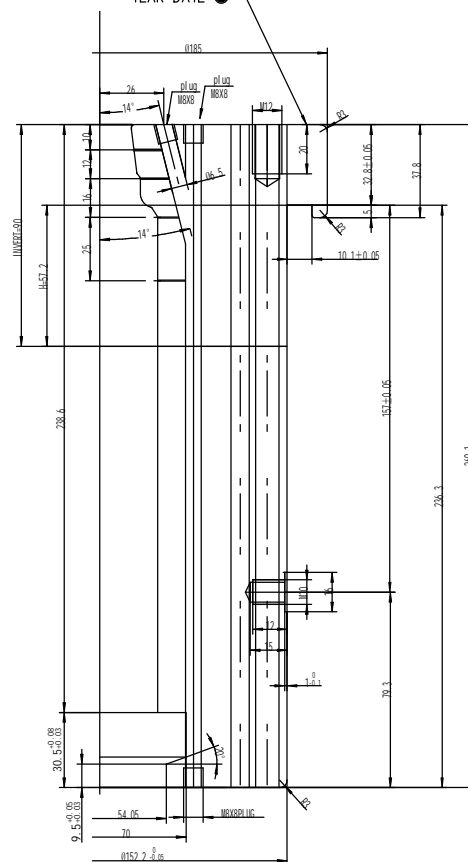
PAIR NO.1& UP
YEAR DATE (S)

This technical drawing shows a vertical cross-section of a ship's hull. The main body consists of two large curved sections representing the hull plating, connected by a central vertical stiffener. At the top, there are two smaller curved sections, likely part of a deck or bulkhead. Dimensions are indicated by arrows and numbers:

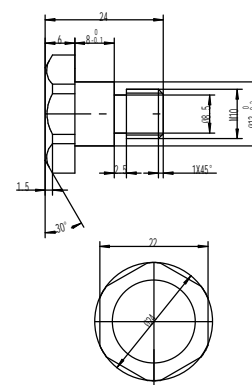
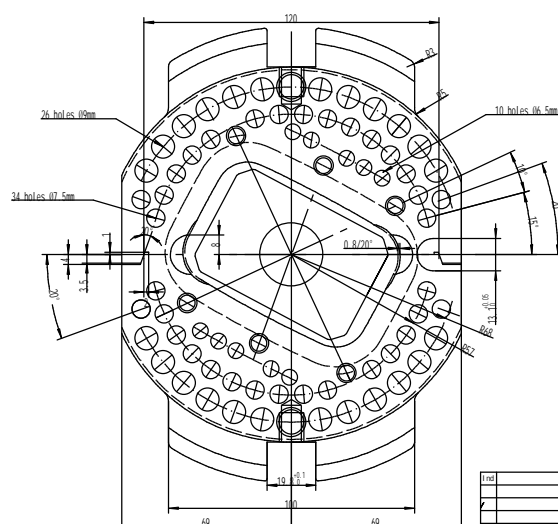
- Vertical Dimensions:**
 - Total height from the bottom flange to the top edge: 75.
 - Height from the bottom flange to the first horizontal stiffener: 60.
 - Distance between horizontal stiffeners: 35.
- Horizontal Dimensions:**
 - Overall width at the top: 0.00.
 - Width of the central stiffener area: 0.14 ± 0.02.
 - Width of the side plating areas: -0.34 ± 0.02.
 - Width of the bottom flange: 0.00.
- Structural Features:**
 - A central vertical dashed line indicates the axis of symmetry.
 - Horizontal dashed lines represent stiffeners.
 - A circular feature with a crosshair is located near the center of the stiffener.
 - A label "hard weld (2.5x)" points to a specific joint.
 - The bottom features a wide flange with three oval-shaped cutouts.

Technical drawing of the female half of a mechanical assembly. The drawing includes the following details:

- Top Section:** A tapered vent with a depth of 0.20 at the neck. The top flange has a diameter of $\varnothing 95 \pm 0.06$. A feature 'X' is indicated on the right side of the flange.
- Internal Features:** A central vertical hole with a diameter of $\varnothing 4$. A horizontal hole is labeled "hard welded (2.5x2) 30-35 HRC".
- Bottom Section:** A base with a width of 108 A. It features three vertical mounting holes and a central horizontal slot. The base is labeled "oval milling 0.8/45°".
- Dimensions and Tolerances:**
 - Top flange diameter: $\varnothing 95 \pm 0.06$
 - Central vertical hole diameter: $\varnothing 4$
 - Horizontal hole: "hard welded (2.5x2) 30-35 HRC"
 - Base width: 108 A
 - Base thickness: 17.5
 - Base hole diameter: 30.35 H9/k8
 - Base slot width: 30.35 H9/k8
- Labels:** "FEMALE HALF", "Taper vent", "0.20 deep at neck", "X", "hard welded (2.5x2) 30-35 HRC", "oval milling 0.8/45°", "108 A", "17.5", "30.35 H9/k8".

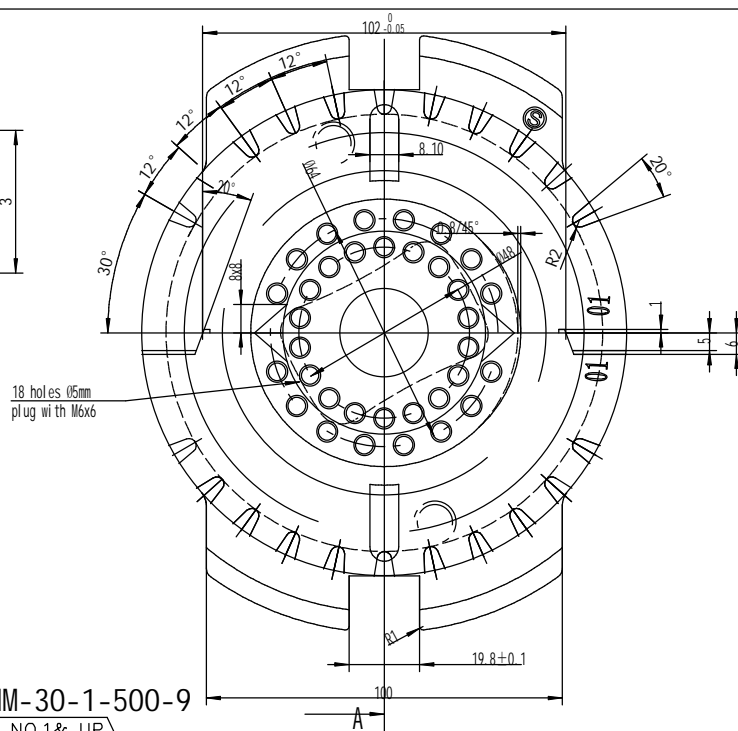
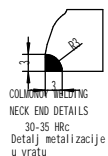
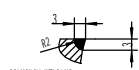
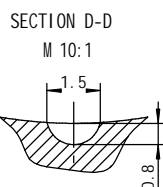
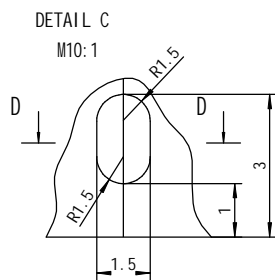
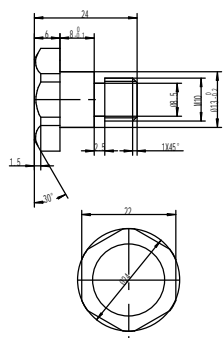
B-B(5:1)

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$




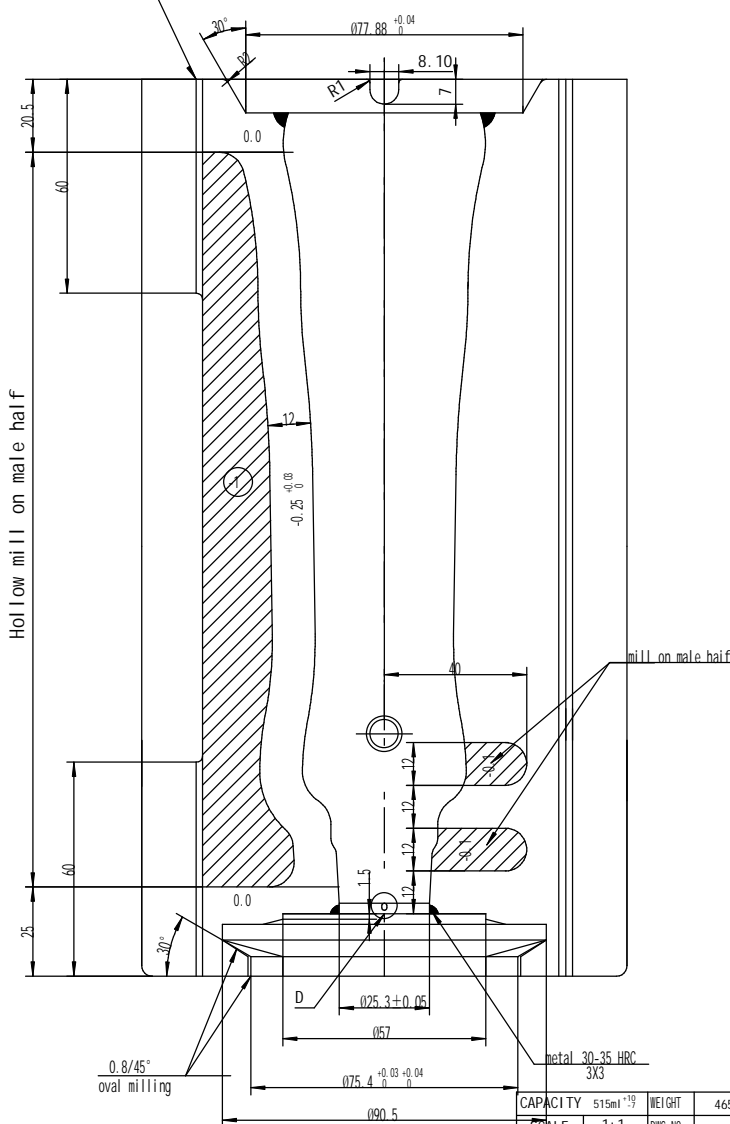
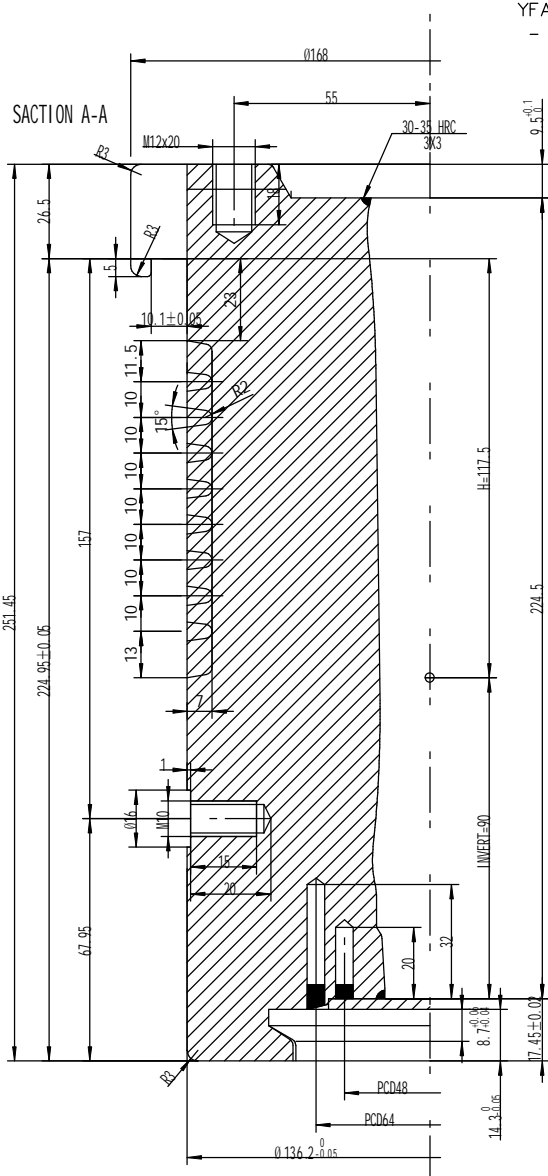
				CAPACITY		515ml ^{13.5}	HEIGHT	465g ^{10.5}
				SCALE		1:1	DWG. NO.	
				DRN		DATE	/BY	
1				REVISION		DATE	2019-07-26 /BY	
				APPROVE		DATE	/BY	
				REMARK		Dimensions are in mm		
				JOB NAME		XXI-KNM-30-1-500-9		
MATERIAL: 1				CASE: 100% METAL				

H=117.5



MARK: XXI-KNM-30-1-500-9

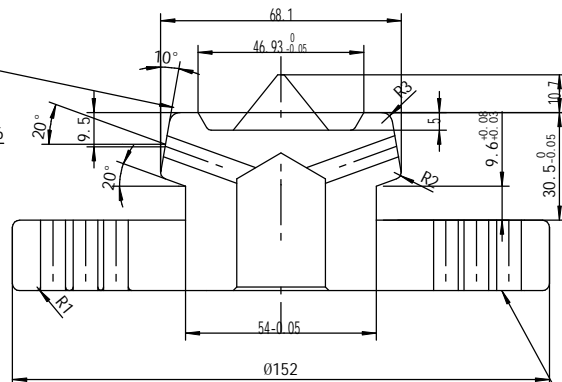
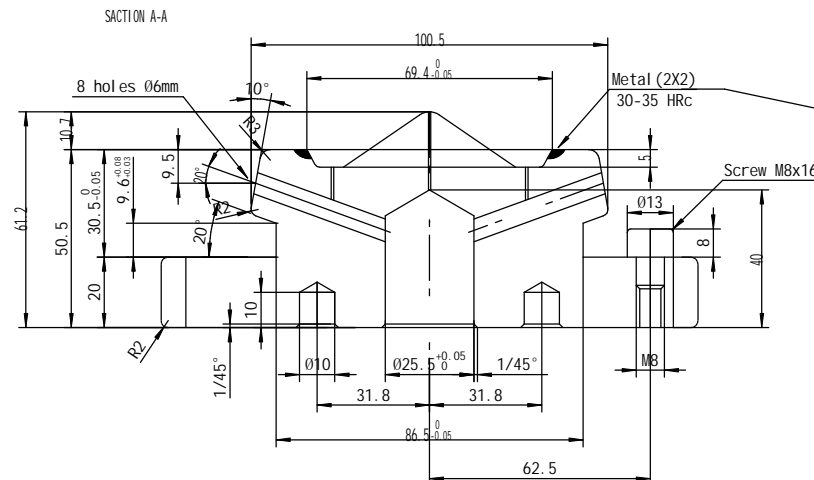
PAIR NO.1& UP
YEAR DATE 



ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

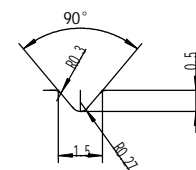
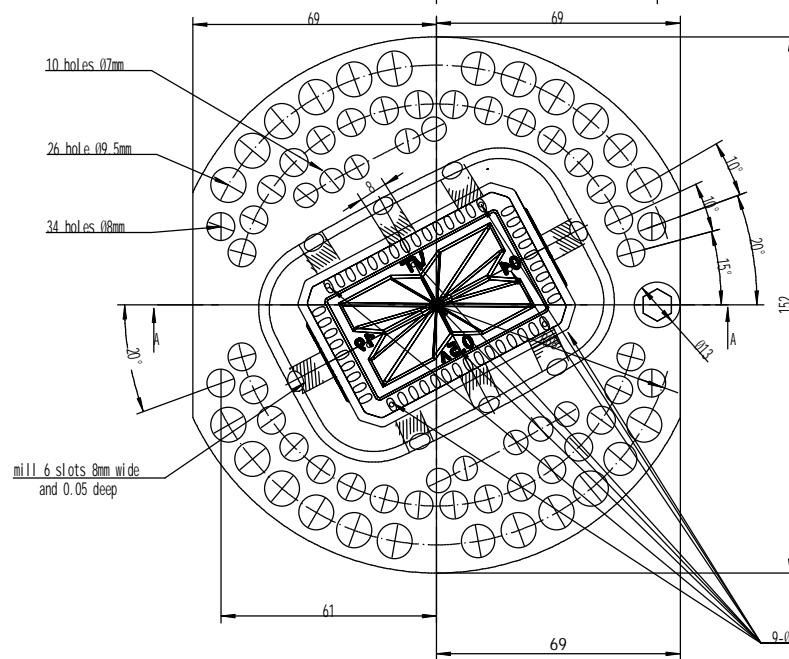
Ind	changes	NAME	Date	ORIGIN	DATE	/BY
				REVISION	DATE	/BY
				APPROVE	DATE	/BY
				REMARK	Dimensions are in mm	
				JOB NAME	XXI -KNM-30-1-500-9	
MATERIAL		CAST (IRON-METAL)				

MATERIAL:	CAST IRON+METAL
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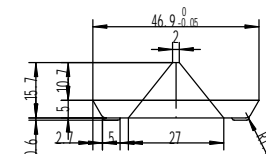
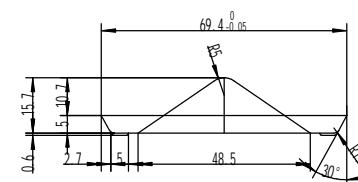
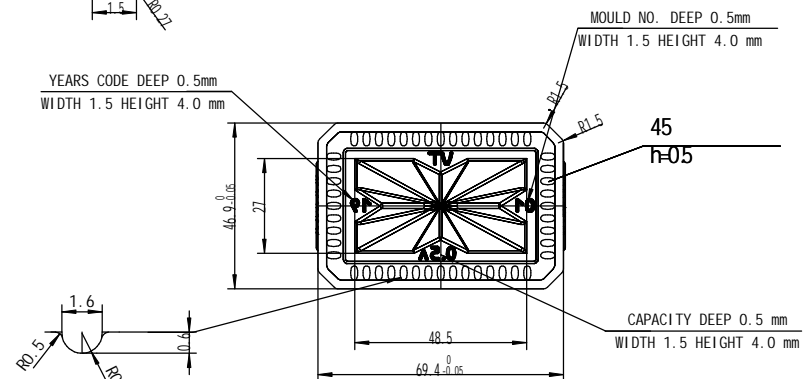


MARK: XXI-KNM-30-1-500-9

PAIR NO.1& UP
YFAR DATE



YEARS CODE DEEP 0.5mm
WIDTH 1.5 HEIGHT 4.0 mm

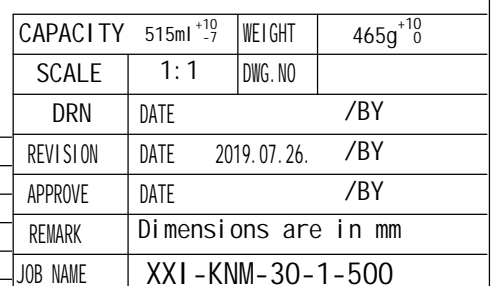


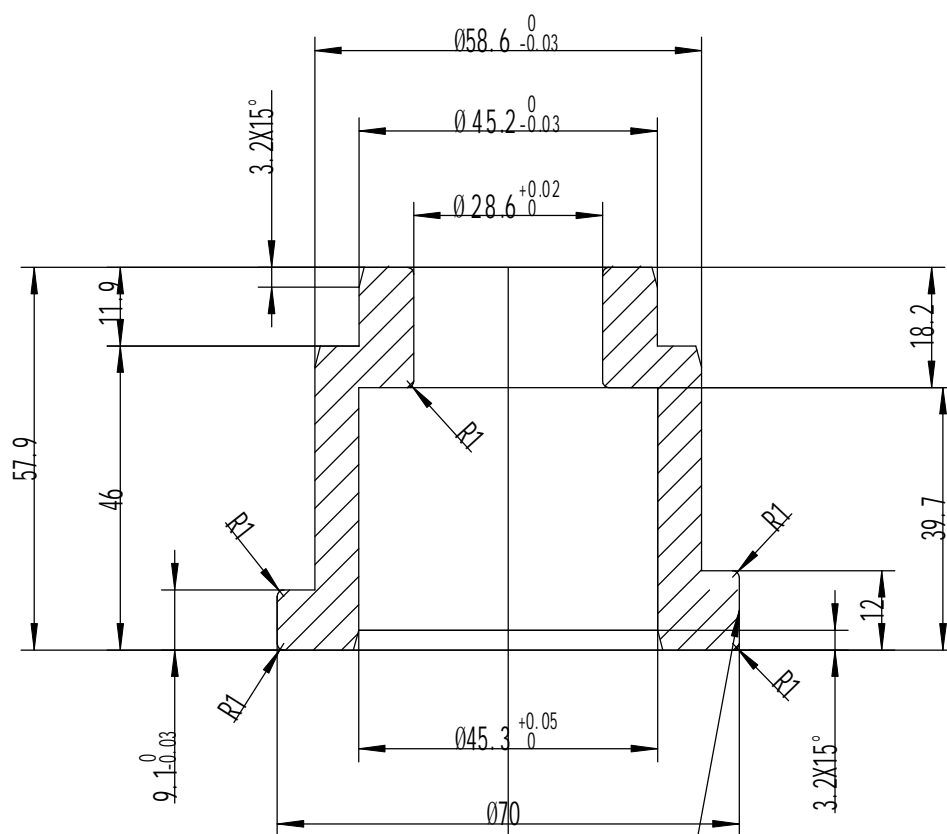
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date
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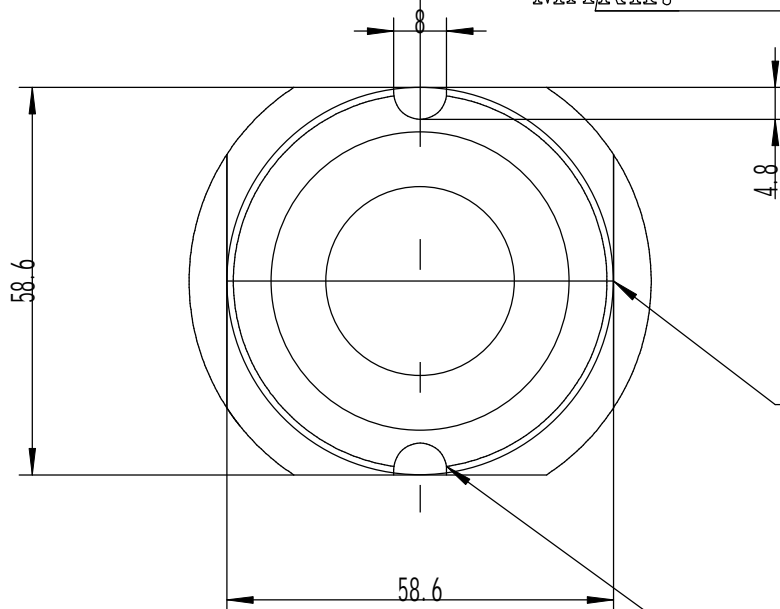
MATERIAL: BRONZE-METAL

CAPACITY	515ml ⁺¹⁰	WEIGHT	465g ⁺¹⁰
SCALE	1: 1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019.07.26	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-9		





MARK: XXI-KNM-30-1-500-9



PAIR NO.1& UP
YEAR DATE



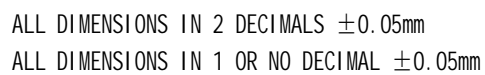
MILL THESE SURFACES
TANGENT TO Ø58.6

MILL 2 SPANNER SLOTS 5
DEEP AS SHOWN

CAPACITY				518ml ⁺¹⁰ ₋₇	WEIGHT	340g ⁺¹⁰ ₀
SCALE		1:1		DWG. NO		
DRN		DATE				/BY
REVISION		DATE 2019.02.23.				/BY
APPROVE		DATE				/BY
REMARK		Dimensions are in mm				
JOB NAME		XXI -KNM-30-1-500				

Ind	changes	Name	Date

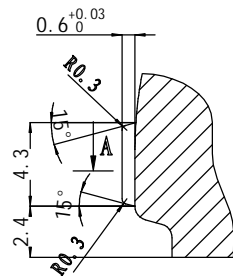
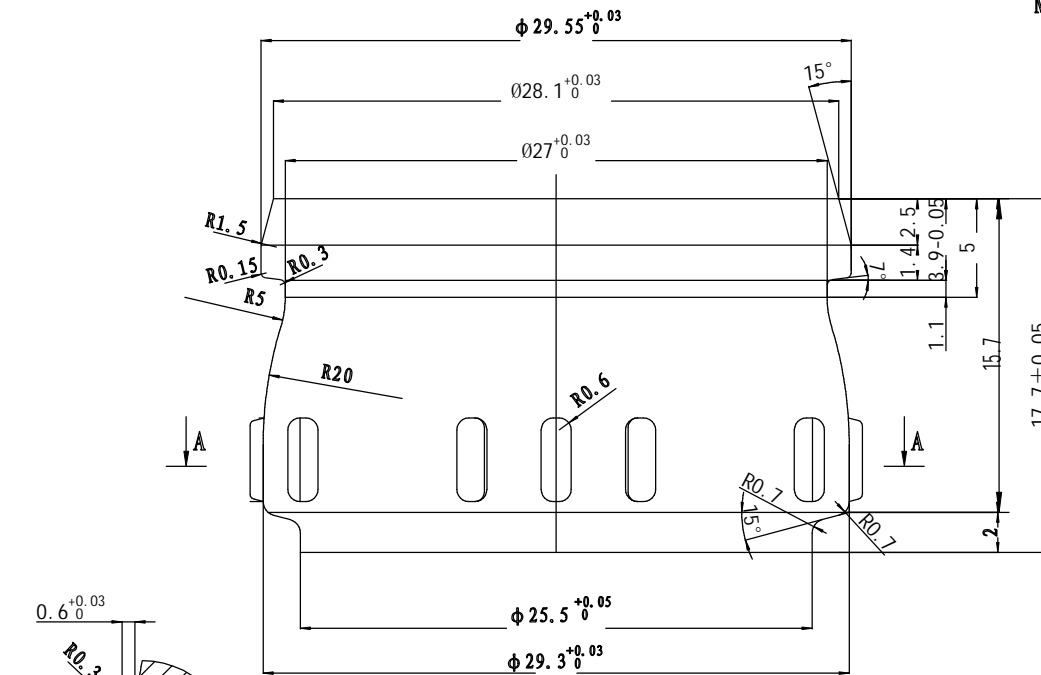
MATERIAL: CAST IRON



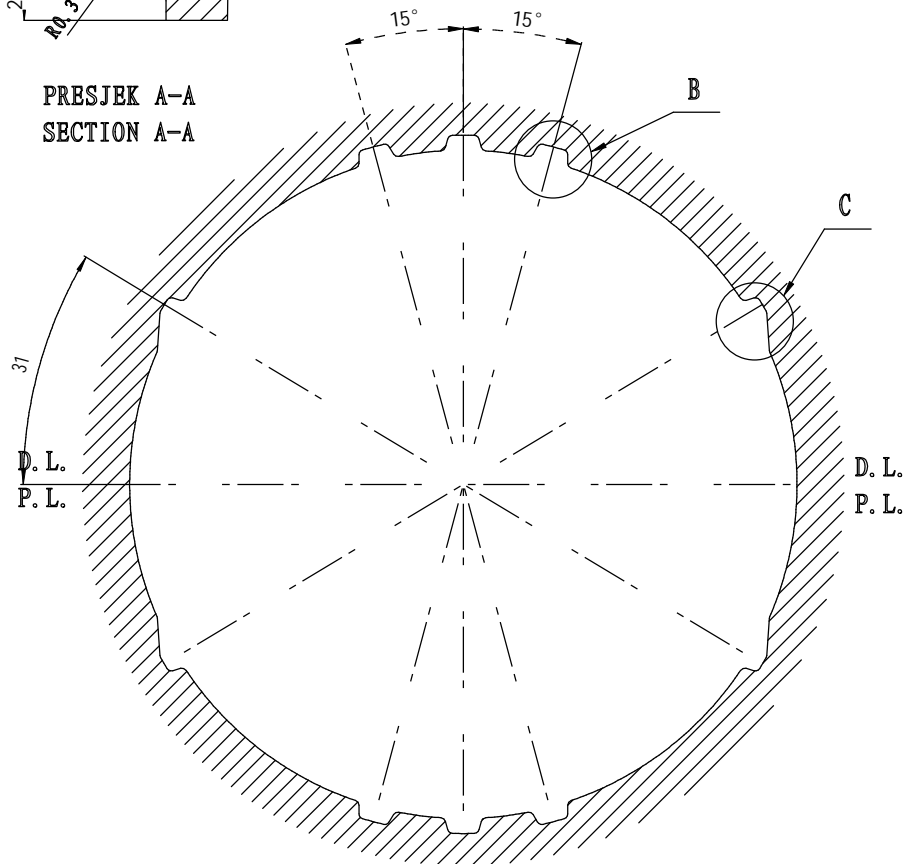
Ind	changes	Name	Date
MATERIAL:		BRONZE	

DETALJ FAZONE
DETAIL CAVITY

M5: 1

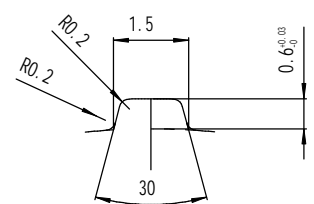


PRESJEK A-A
SECTION A-A



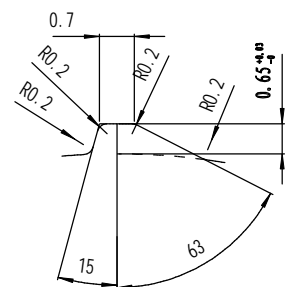
DETALJ B
DETAIL B

M10: 1



DETALJ C
DETAIL C

M10: 1



Netolerirane mjere na fazoni: $\pm 0.05\text{mm}$
Untoleranced dimensions of cavity: $\pm 0.05\text{mm}$

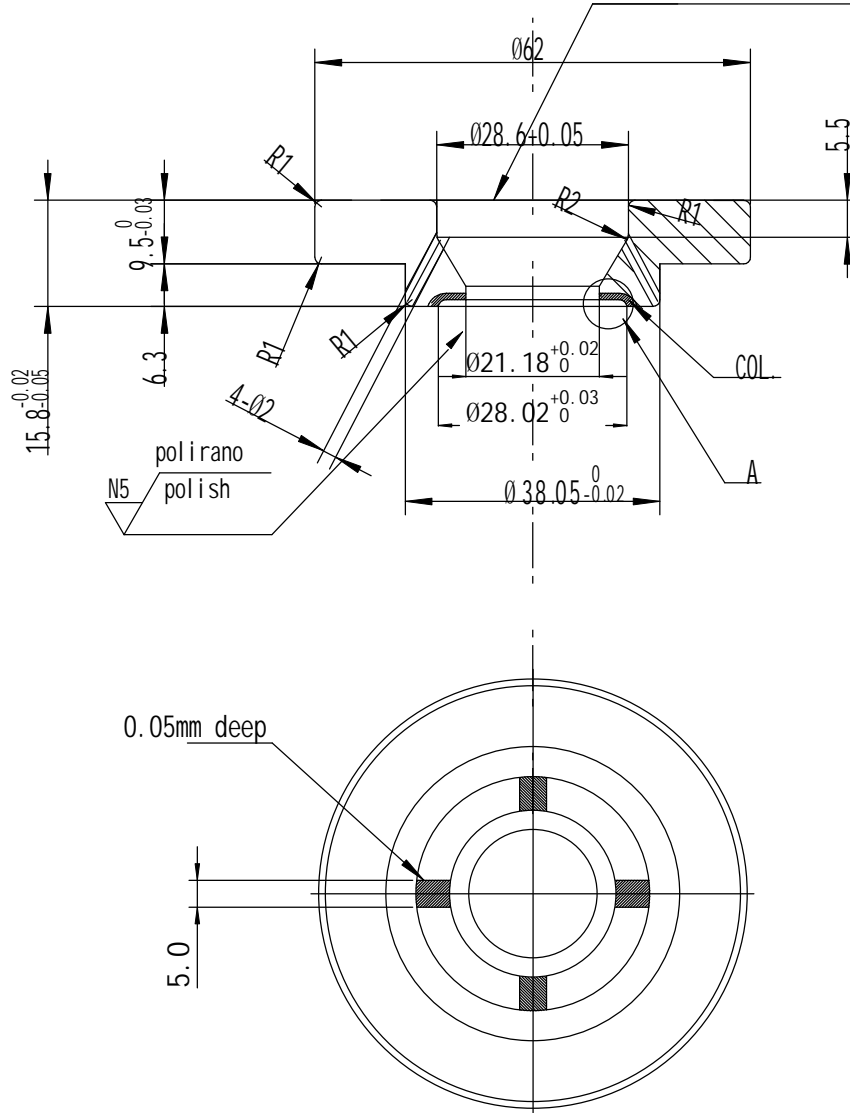
Ind	changes	Name	Date

MATERIAL: |

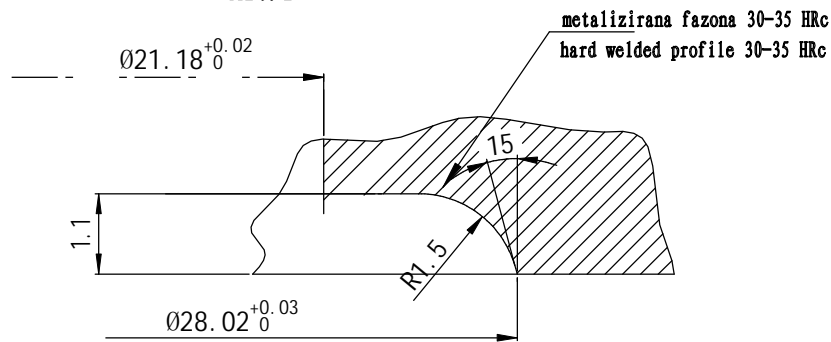
CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	465g ⁺¹⁰ ₋₀
SCALE	1: 1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019.07.26.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-30-1-500		

MARK: XXI-KNM-30-1-500-9

PAIR NO.1& UP ©
YEAR DATE



DETALJ A
DETAIL A
M10: 1



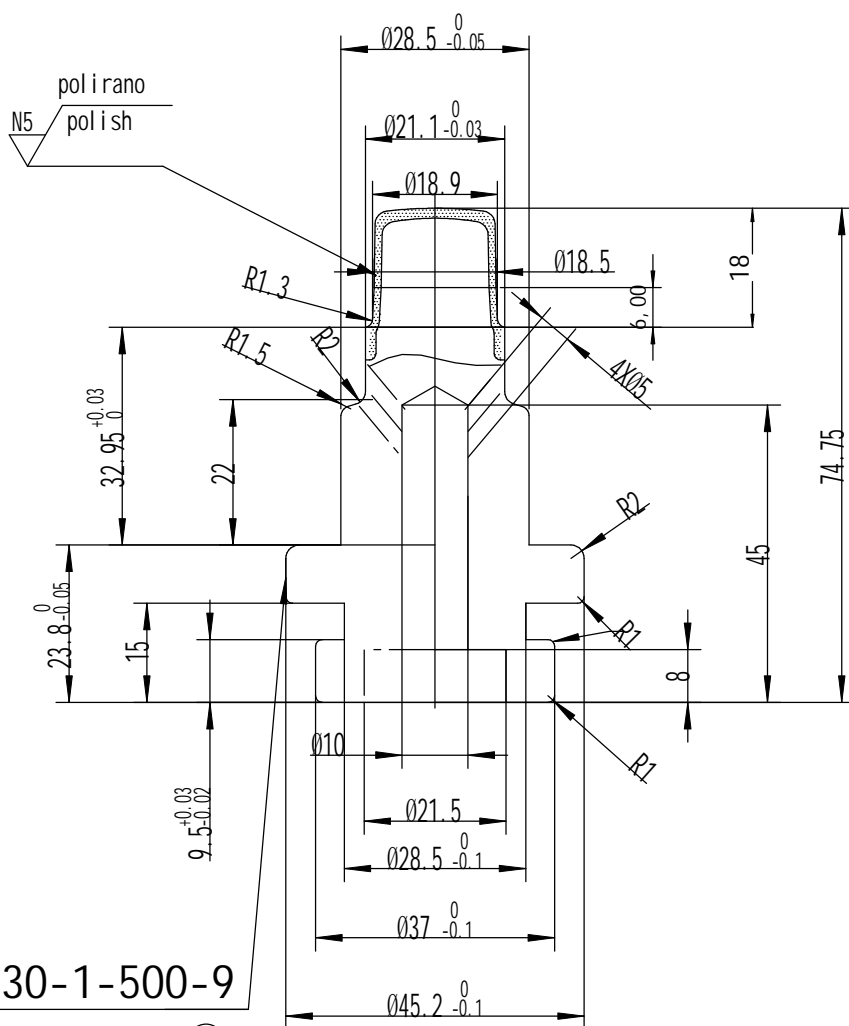
UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date
MATERIAL:		CAST IRON+METAL	

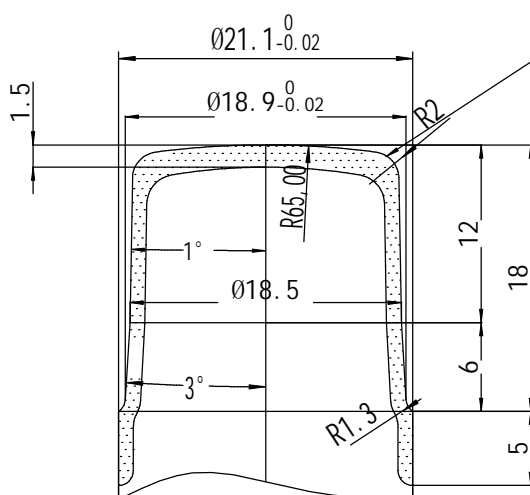
CAPACITY	515ml ⁺¹⁰ ₋₉	WEIGHT	465g ⁺¹⁰ ₀
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019. 07. 26.		/BY
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-30-1-500		

N8 // N5 // polirano
polish



MARK: XXI-KNM-30-1-500-9

PAIR NO.1& UP ©
YEAR DATE



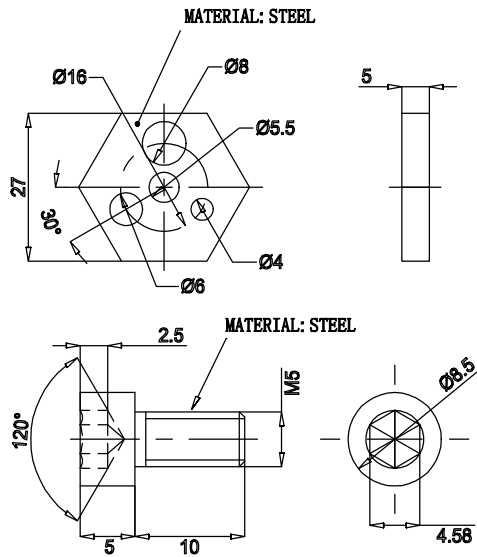
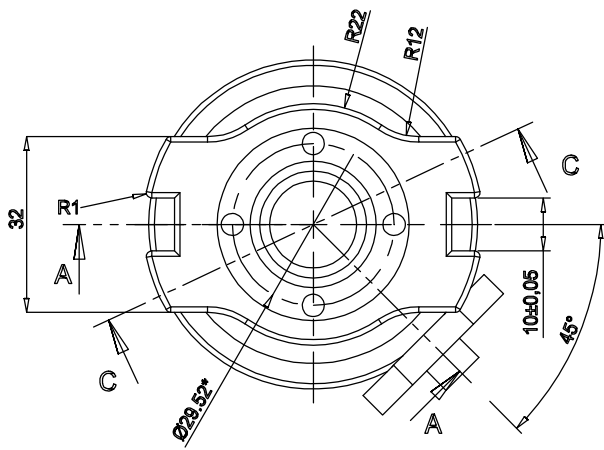
metalizirano 30-35HRc
debljina 1mm x 17mm vis.
hard welded 30-35HRc
deep 1mm x 17mm height

UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date

MATERIAL: CAST IRON+METAL

CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	465g ⁺¹⁰ ₀
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE	2019.07.26.	/BY
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-30-1-500		

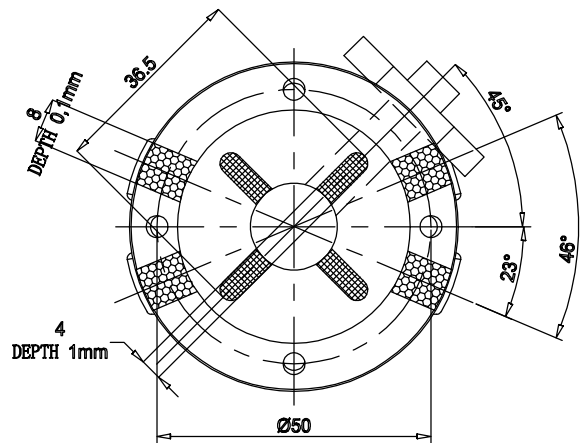
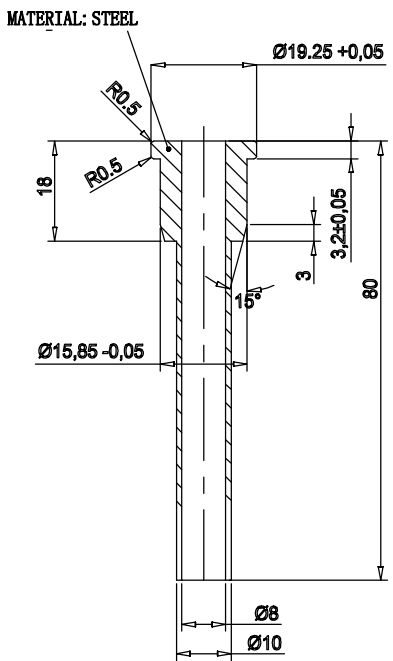
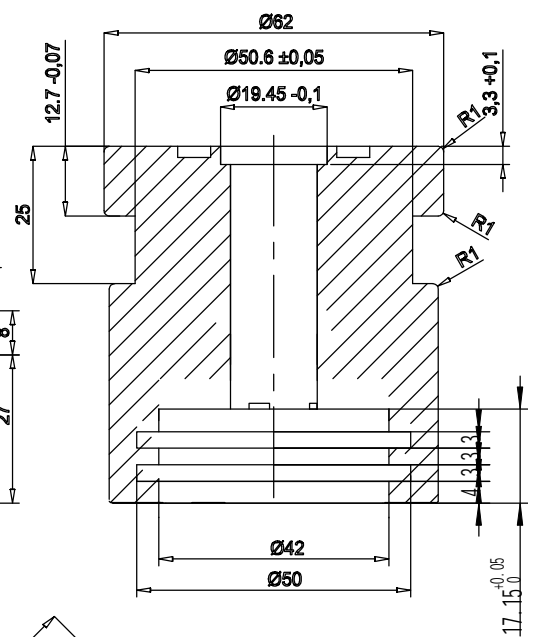
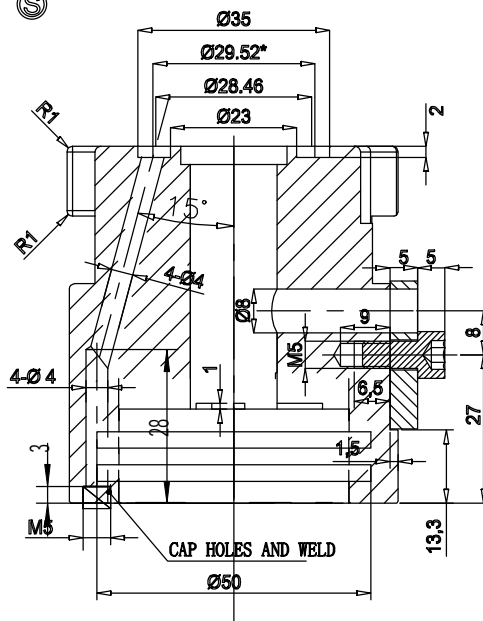
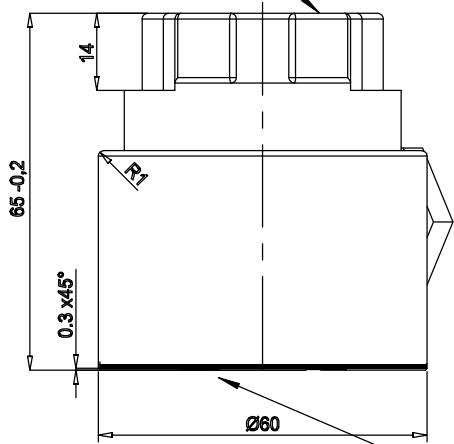


MARK: XXI-KNM-30-1-500-9

PAIR NO.1& UP ©
YEAR DATE

A-A

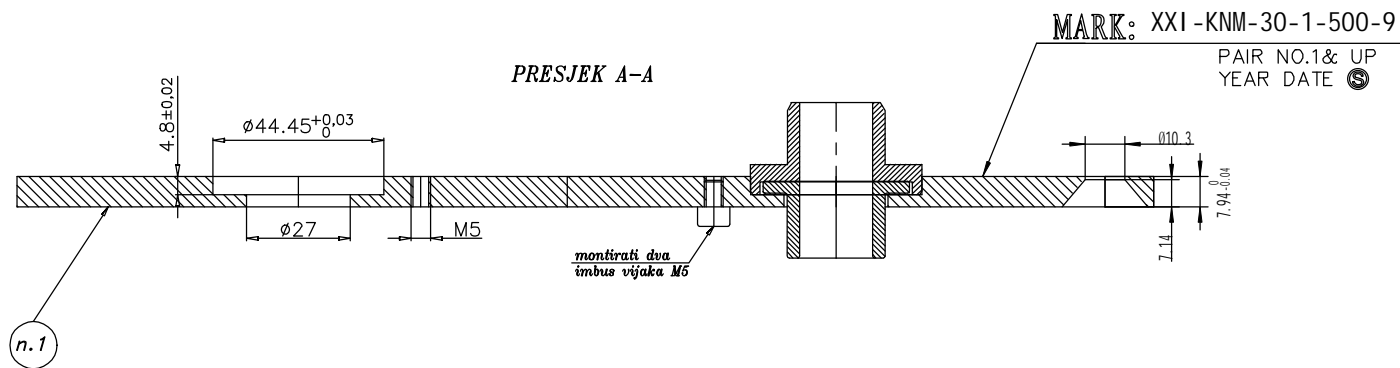
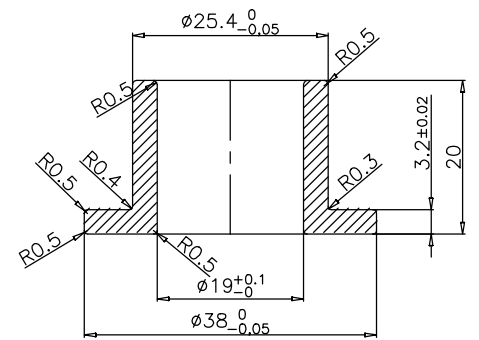
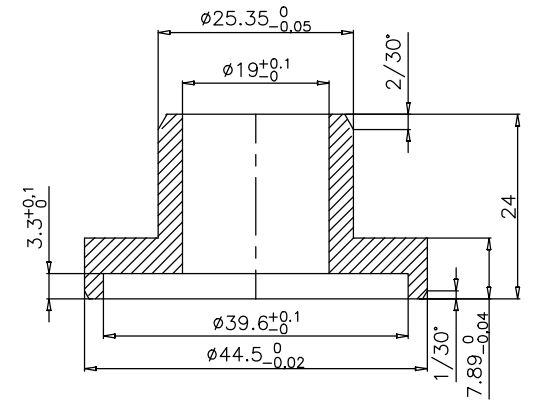
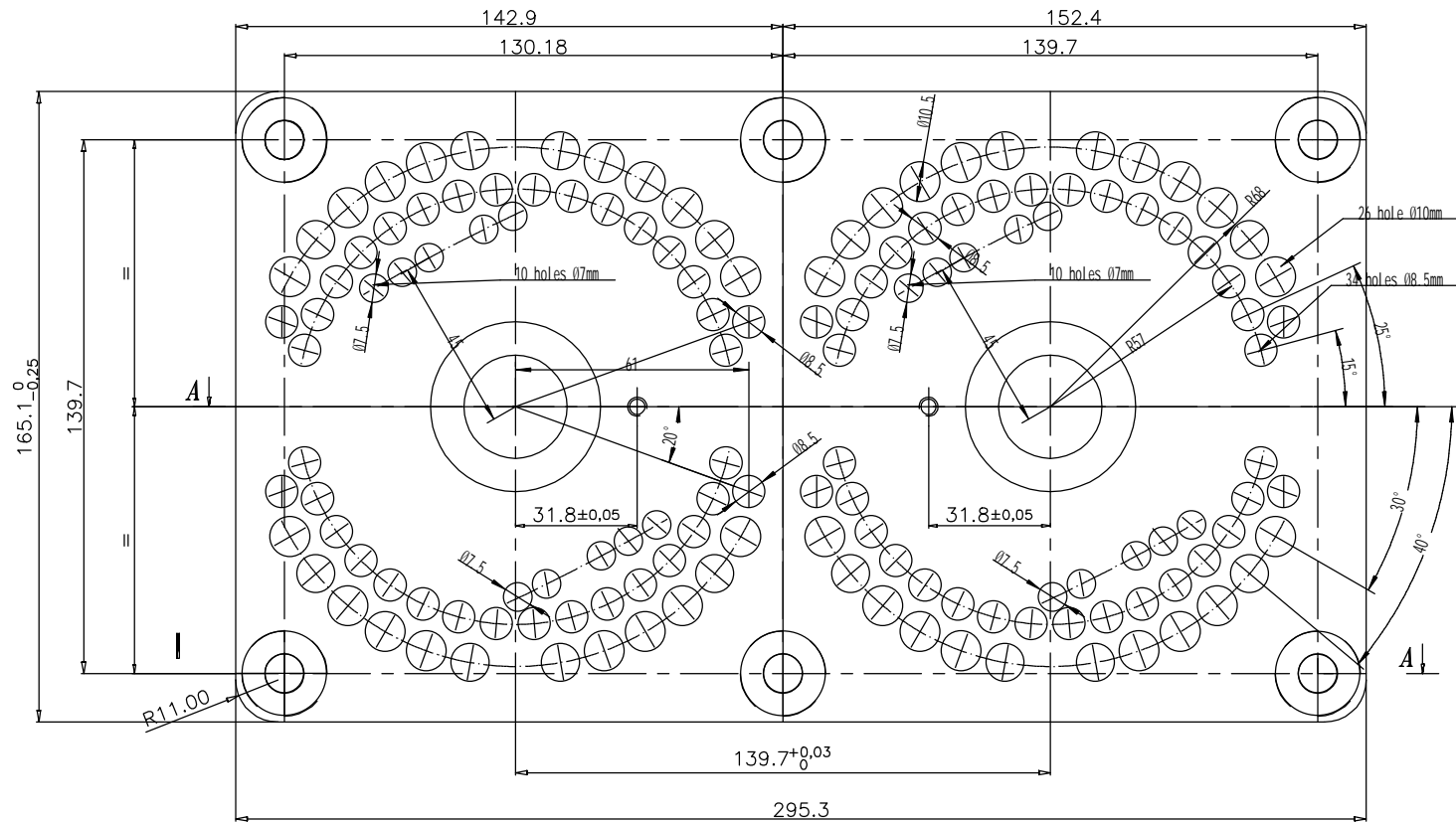
C-C



CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	465g ⁺¹⁰ ₀
SCALE	1: 1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019. 07. 26.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-30-1-500		

Ind	changes	Name	Date

MATERIAL: CAST IRON+METAL

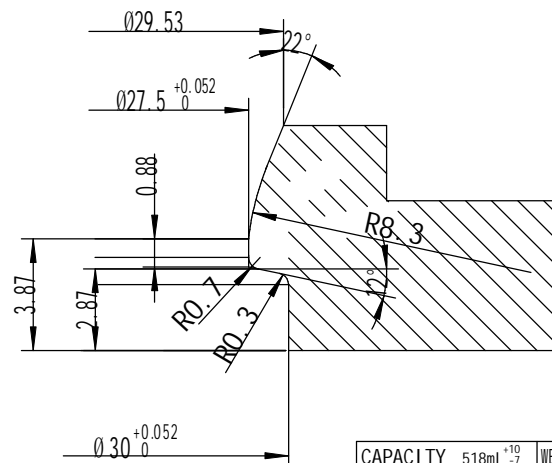
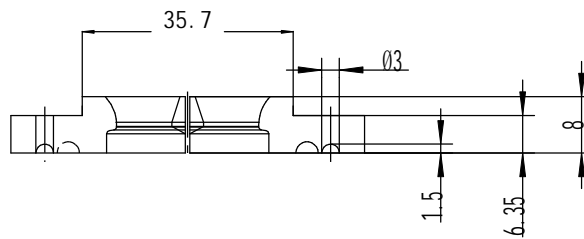
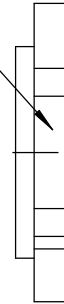
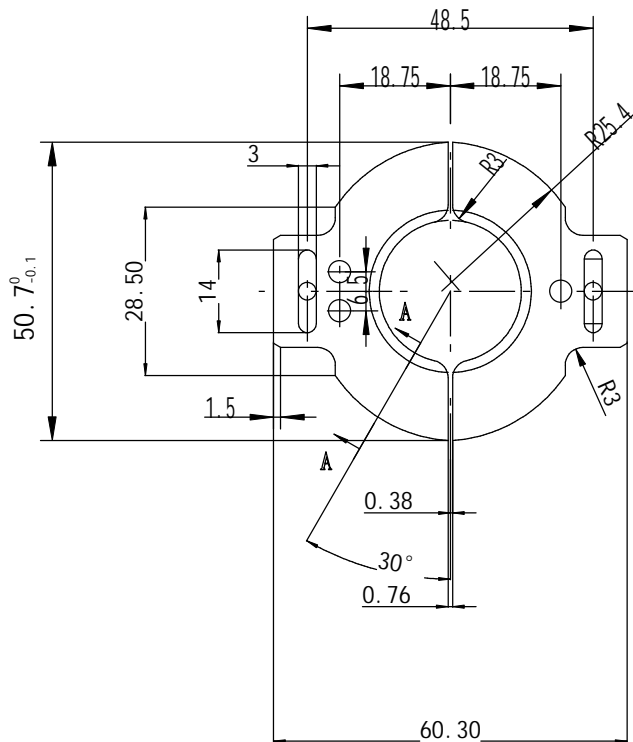


Ind	changes	Name	Date

MATERIAL: Steel

CAPACITY	515ml ⁺¹⁹	WEIGHT	465g ⁺¹⁰
SCALE	1: 1	DWG. NO.	
DRN	DATE	/BY	
REVISION	DATE	2019. 07. 26.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-9		

MARK: XXI-KNM-30-1-500-9



Sharp edges which are not in contact with glass, rounded with radius R=0.8 mm

Untoleranced dimensions: 0.0= ±0.1mm
0.00= ±0.05mm

Ind	changes	Name	Date

MATERIAL: Steel

CAPACITY	518ml ₋₇ ⁺¹⁰	WEIGHT	340g ₀ ⁺¹⁰
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019.02.23.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-9		