

[illegible]

The chart shows the dot patterns as they appear when looking into the mould cavity held vertically in front of observer

63,6

15

2,8 2,8 2,8 2,8 2,8 2,8 2,8 2,8 2,8 2,8 2,8 2,8 2,8 2,8

15

5

10

$\phi 1,8$

Stop dots

1 min.

Start dots

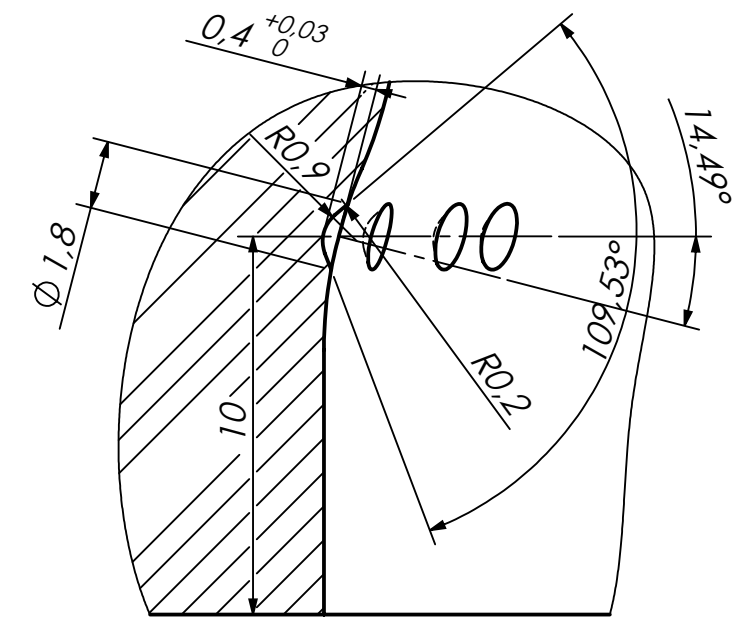
Window designating clear area around dotcode
(No heel engraving within windows specified are)

The dimension of dots given is the developed distance only & must be held to suit different cavity diameter.

The first 2 dots & the last 2 dots always appear

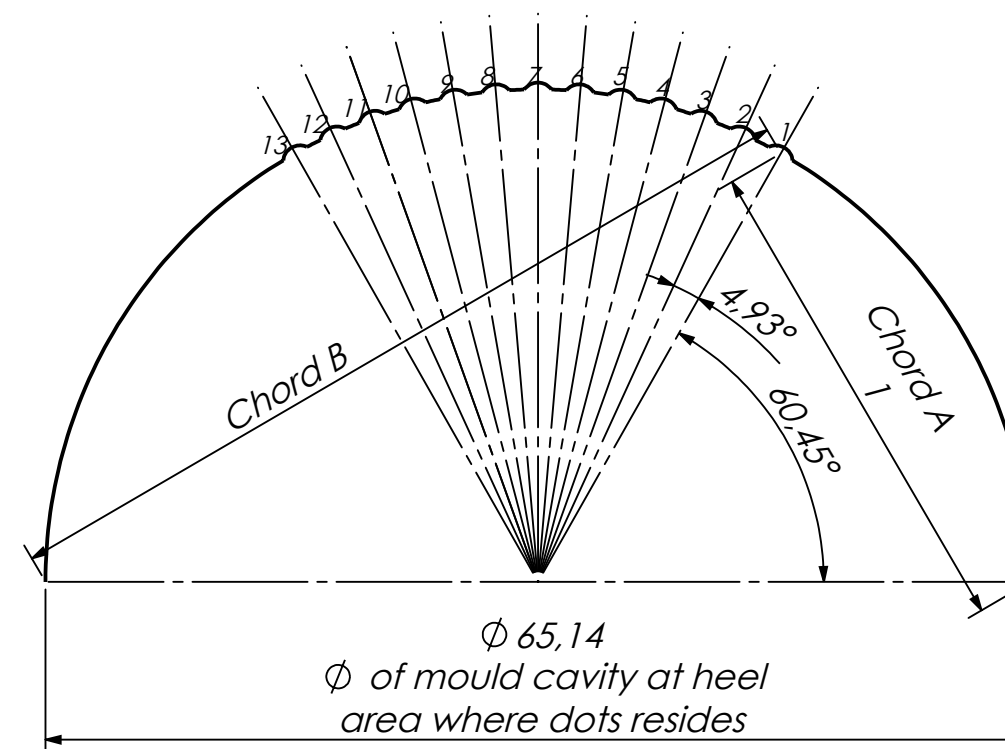
There are always 9 dots per cavity

Tolerance between dots to be held



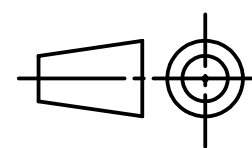
Scale5:1

	<i>Chord A</i>	<i>Chord B</i>
1	32,79	56,29
2	35,18	54,82
3	37,5	53,26
4	39,76	51,6
5	41,94	49,85
6	44,04	48
7	46,06	46,06
8	48	44,04
9	49,85	41,94
10	51,6	39,76
11	53,26	37,5
12	54,82	35,18
13	56,29	32,79



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INVERT CENTRE :-
H' DIMENSION :-
ASSEMBLY :-



TOLERANCES : UNLESS OTHERWISE STATED
DIMS. 0.0 ±0.2
DIMS. 0.00 ±0.05
HALF & HALF MAX :0.20
CONCENTRICITY :0.05

ITEM : POWERS 16049A DOTCODE

**ALATI STUHNÉ Ltd**

TOOLS FOR MANUFACTURE OF CONTAINER GLASS AND MACHINE PARTS

TITLE :	XXI-B-28-2.1-500-14
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MATERIAL :-

MACH : BB DG 5 1/2

QUANTITY : 24

SCALE : 2:1

DATE : 27-4-2016

DESIGNER: JBB

CUSTOMER : Veralia Zorya

DRG No: AS424-03-13