

Dot position detail ("o" represent engraved "dots")

Cavity No.	14	13	12	11	10	9	8	7	6	5	4	3	2	1
1														
2														
3														
4														
5														
6														
7														
8														
9														
10														
11														
12														
13														
14														

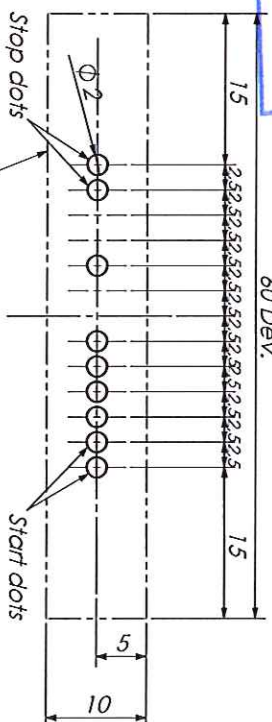
APPROVED

22-04-2014

Job:

Mould cavity view

The chart shows the dot patterns as they appear when looking into the mould cavity held vertically in front of observer
Tolerance between dots ± 0.25

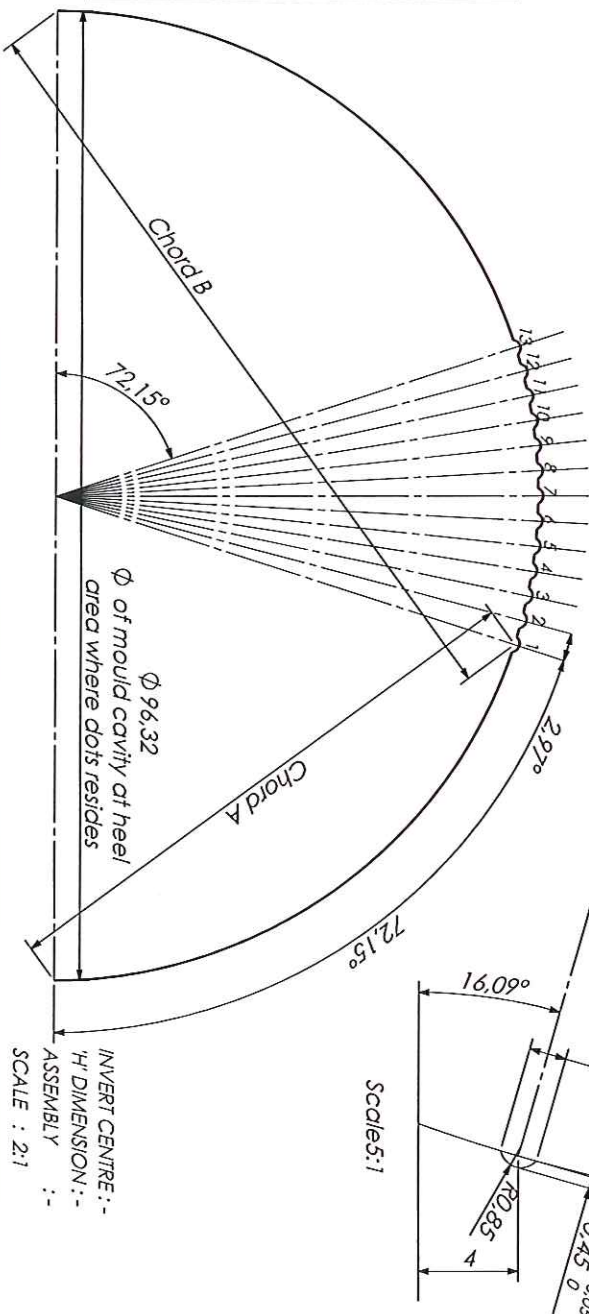


Note

The dimension of dots given is the developed distance only & must be held to suit different cavity diameter.
Cavity identification dots to appear in a straight line on one side of heel as shown
The first 2 dots & the last 2 dots always appear
There are always 9 dots per cavity
Tolerance between dots to be held

Window designating clear area around dotcode
(No heel engraving within windows specified area)

	Chord A	Chord B
1	56.72	77.85
2	58.72	76.35
3	60.68	74.8
4	62.6	73.2
5	64.48	71.55
6	66.32	69.85
7	68.11	68.11
8	69.85	66.32
9	71.55	64.48
10	73.2	62.6
11	74.8	60.68
12	76.35	58.72
13	77.85	56.72



DO NOT SCALE DRAWING IF IN DOUBT ASK

TOLERANCES UNLESS OTHERWISE SPECIFIED
DIMAS: 0.0 \pm 0.2 DIMAS: 0.0 \pm 0.05
REMOVE BURRS & SHARP EDGES IN
ACCORDANCE TO STANDARD PRACTICE



THIRD ANGLE
PROJECTION

CASE: SURFACE FINISH: RUGHO: FIN: W POLISH: VVV

JOB NAME 10000ml BANKA JAR

ITEM POWERS 16049A DOTCODE

CUSTOMER Rauckull

ORDER NO.

MATERIAL -

QUANTITY

REF. NO.

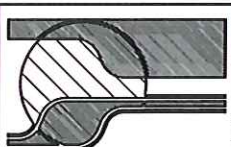
DRAWN BY JBB

CHECKED BY

DATE 18/04/2014

REVISIONS

DRG No: BIEB511-09



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