



- Both halves of mould (A and B) must be marked with same ordinal number and used together.
- Gap in mould joint must be not more than 0,05mm.
- Positional tolerance of forming cavity axis T 0,1mm. Base - joint plane
- Allowed deviation of forming cavity dimensions is not more than ± 0.05 mm. Except for dimensions that are specially shown.
- Keep sharp edges K.
- *Reference only dimensions
- H14, h14, $\pm IT14/2$.
- Hardness after welding HRC32...38.
- Mark: Mytaya 0.5L
Mark: PSI/4916
Mark ordinal number (h=10) & PSI logo.
Depth of marking-0.2...0.3 mm.

<p>Адрес: 199034, Россия, Санкт-Петербург, В.О., 14 линия, д. 7. Тел.: +7(812)3202959 Контакт: info@psiglass.ru</p>		<p>SCALE/ МАСШТАБ:</p>	
<p>JOB TITLE/НАЗВАНИЕ РАБОТЫ:</p>		<p>DRAWING NUMBER/НОМЕР ЧЕРТЕЖА:</p>	
<p>XXI-KPM-30-1-500-AquaMytaya-4</p>		<p>4916-BLK-1</p>	

<p>ASSEMBLY NUMBER/ НОМЕР СБОРКИ:</p>		<p>MATERIAL/ МАТЕРИАЛ:</p>		<p>MACHINE/ МАШИНА:</p>	
<p>23</p>		<p>CAST IRON (GS800)</p>		<p>EMHART-BB-DG-5 1/2"-8</p>	
<p>INVERT CENTRE/ ИНВЕРТ:</p>		<p>WELDING/ НАПЛАВКА:</p>		<p>DATE/ ДАТА:</p>	
<p>90</p>		<p>All edges (HRC3 32...38)</p>		<p></p>	
<p>'H' DIMENSION/ РАЗМЕР 'H':</p>		<p>QUANTITY/ КОЛИЧЕСТВО:</p>		<p></p>	
<p>117.5</p>		<p></p>		<p></p>	
<p>DATE/ДАТА</p>		<p>REVISIONS/ИЗМЕНЕНИЯ</p>		<p></p>	