



- 1 H14, h14, ±IT14/2
 - 2 Keep sharp edges B
 - 3 *Reference only dimensions
 - 4. Hardness after welding HRC35..40.
 - 5 Mark: XXI-KPM-26-2-1000-18-ExtraNew
- Mark: 4690
- Mark ordinal number (h=7) & PSI logo.
- Depth of marking-0.2...0.3 mm.

Milling of cavity must be performed according to the 3D model

	MATERIAL/ МАТЕРИАЛ:	CAST IRON (GS 900)	MACHINE/ МАШИНА:	EMHART GLASS-BB-DG 5 1/2"-8	JOB TITLE/НАЗВАНИЕ РАБОТЫ:	XXI-KPM-26-2-1000-18-ExtraNew (trial)	SCALE/ МАШТАБ:
25.11.19	WELDING/ ВАЙДАННЯ:	MATCH (HRC 35..40)	DESIGNER/ ДИЗАЙНЕР:		DRAWING NUMBER/НОМЕР ЧЕРТЕЖА:	4690-BAF-2	1:1
DATE/ДАТА	REVISIONS/ВНЕСЕННЯ	QUANTITY/ КОЛИЧЕСТВО:	DATE/ДАТА:	25.11.19			