

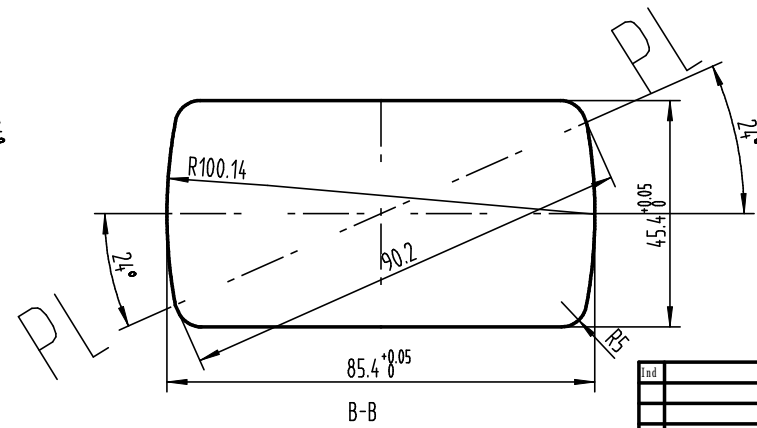
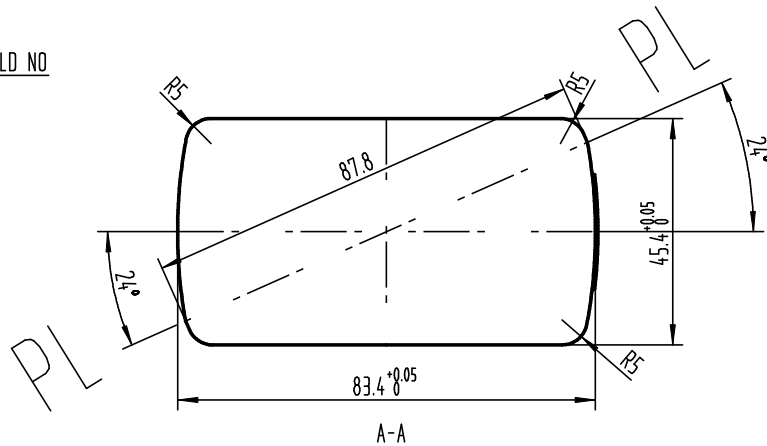
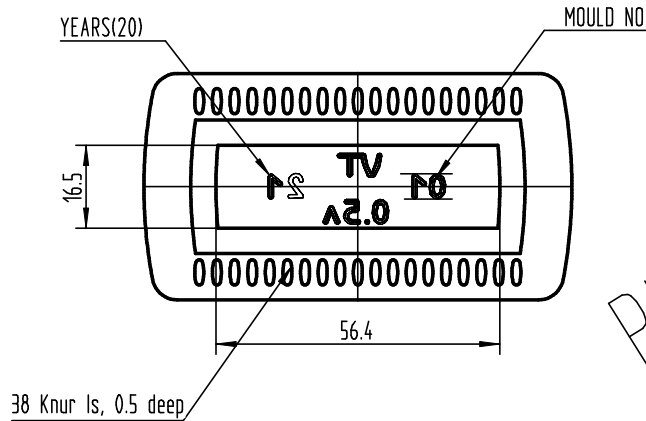
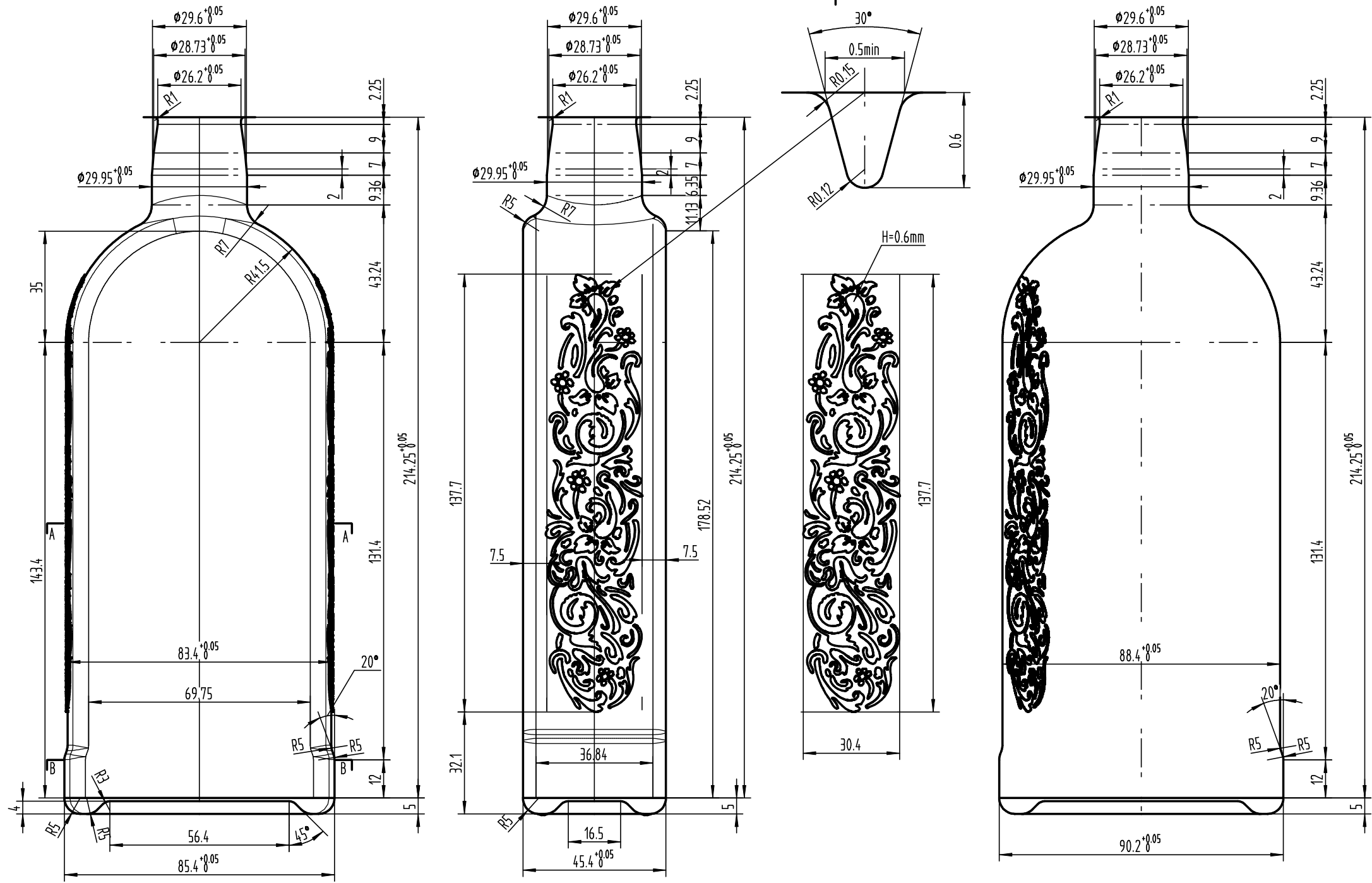
M2:1

CAPACITY	515ml $\pm 10$	WEIGHT	435g $\pm 10$
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.10.16./BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-30-4A-500-22		



MOULD DATA		
COLD GLASS FACTOR		435g x0.4
CAP TO O'FLOW		174+515ml
SHRINKAGE(1.5 %)		689x1.015
DISP OF SEATED FIN ABOVE MOULD		699.33ml -15.8ml
MOULD & BP DISP.		683.53ml

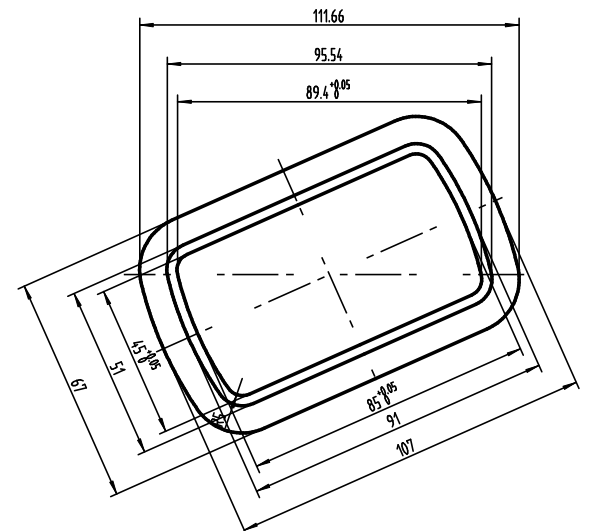
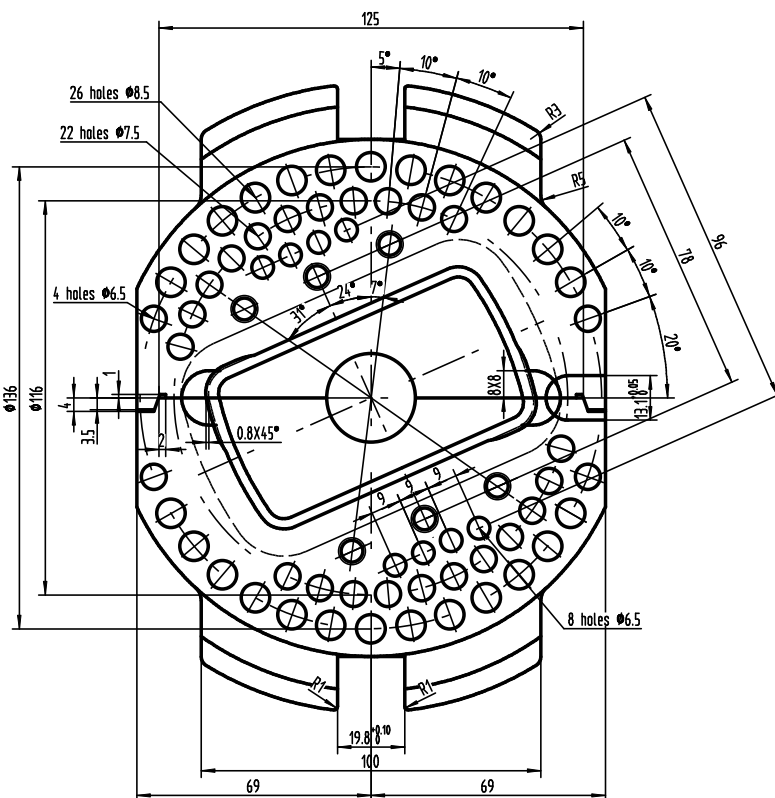
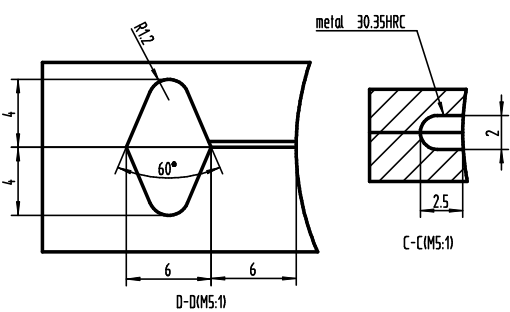
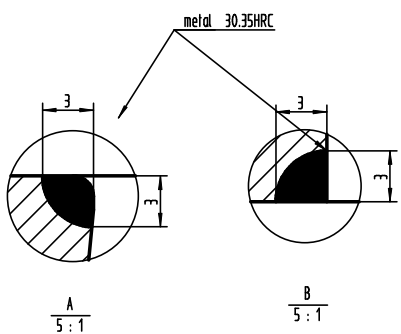
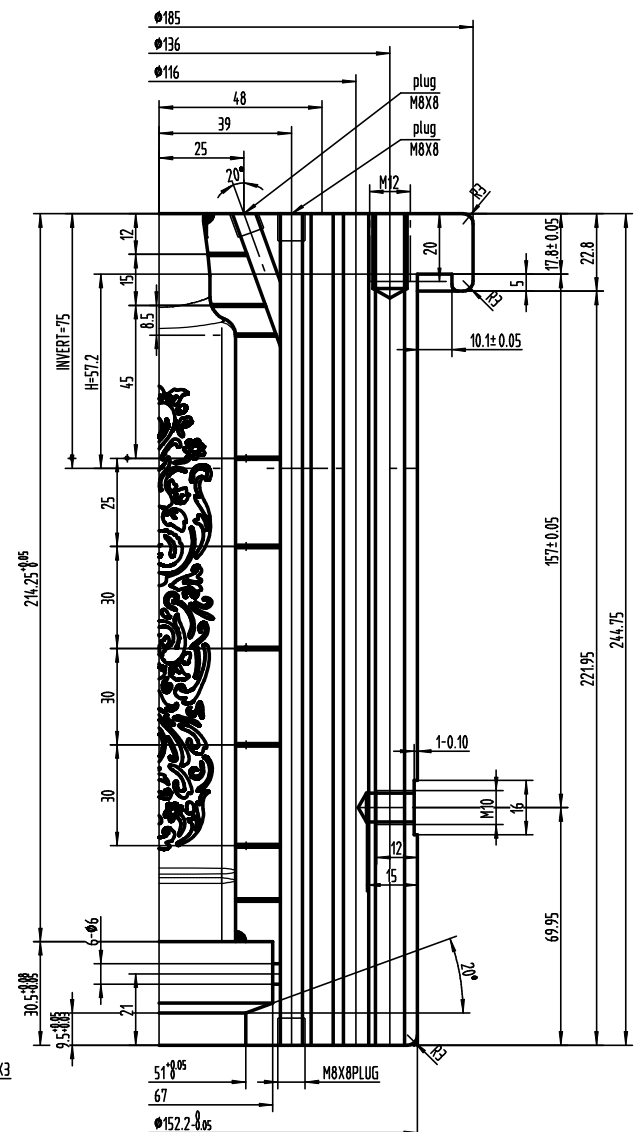
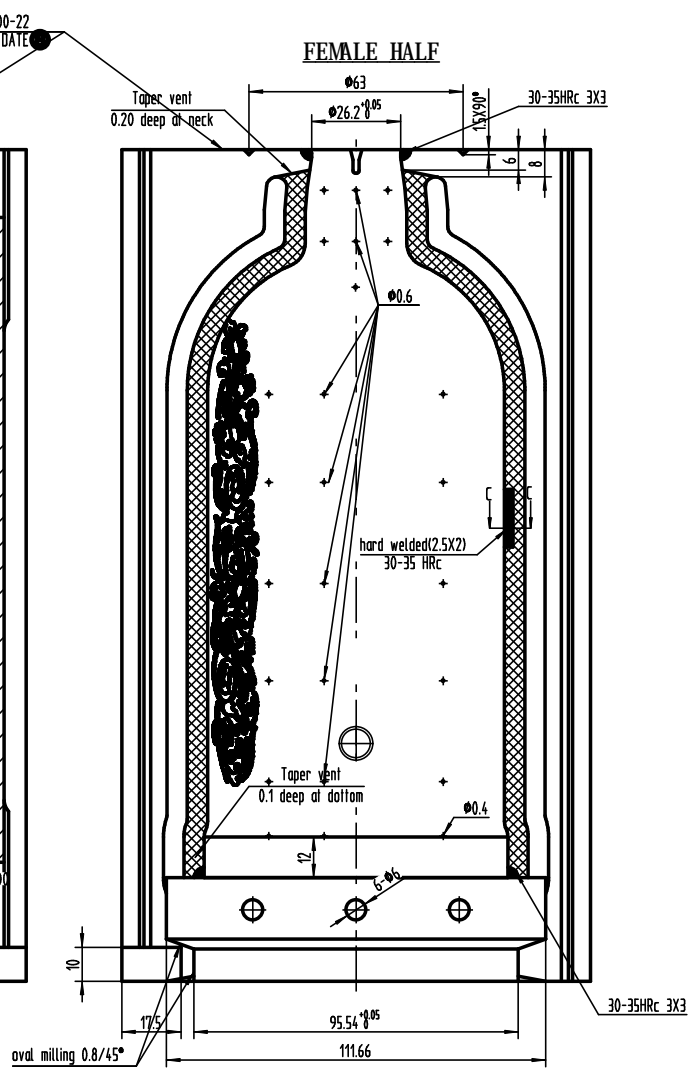
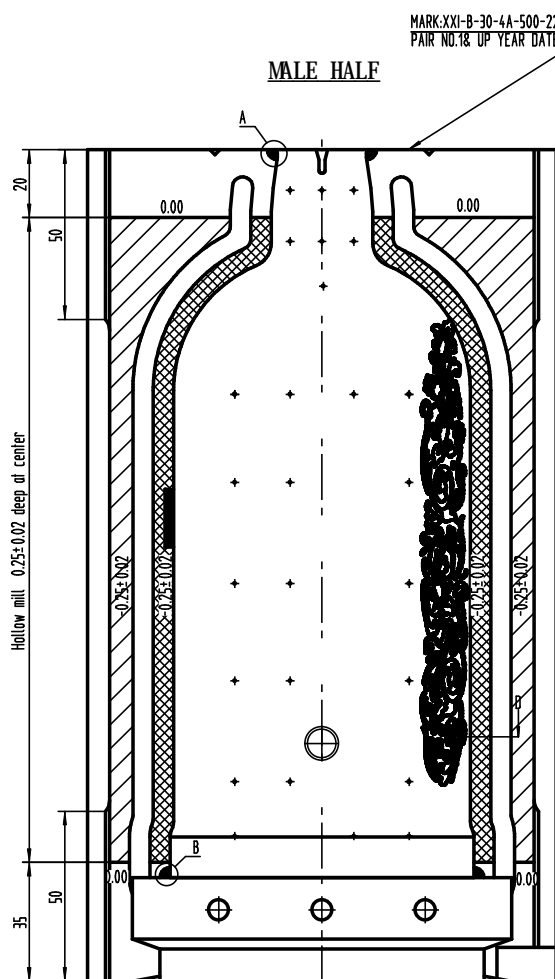
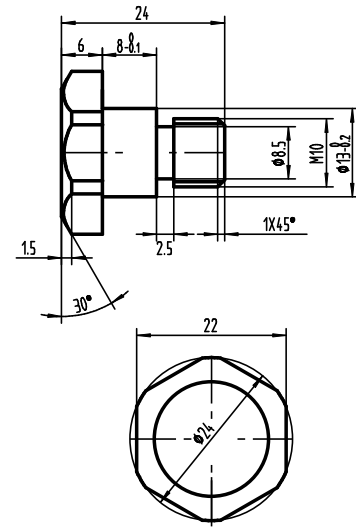
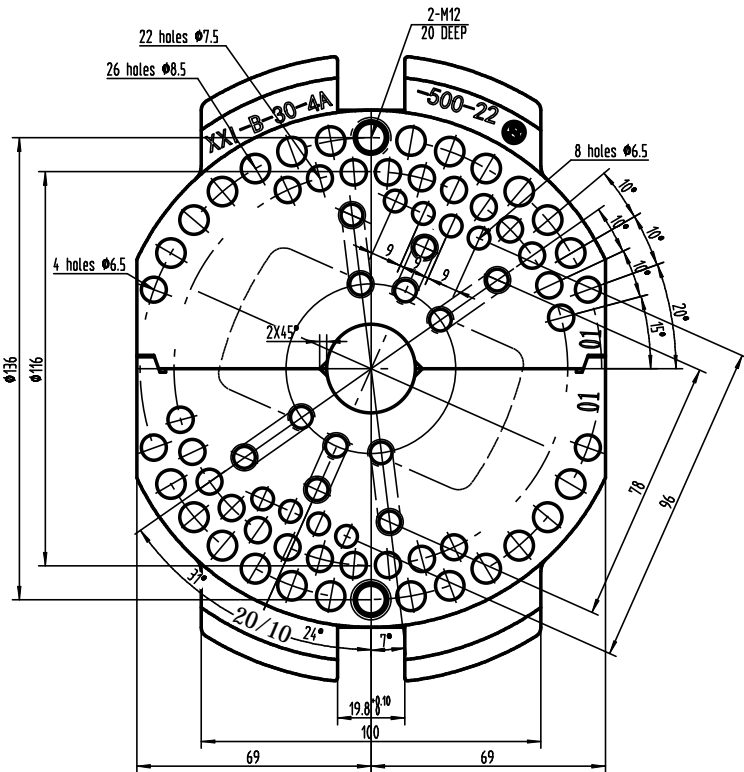
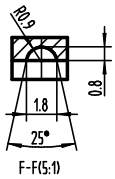
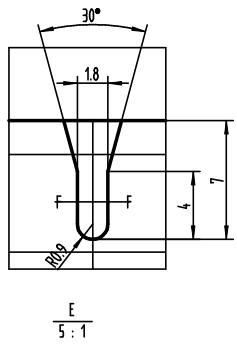
Req'd Blowmould Disp.  
683.53±1.0 ml (Included Bp)



CAPACITY	515ml ±10	WEIGHT	435g ±10
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	/BY	
APPROVE	DATE 2020. 10. 16.	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-30-4A-500-22		

Id	changes	date	name	note
1		2021. 01. 21.		
2				
3				
4				
5				
6				
7				
8				
9				
10				

MATERIAL:

$$H=57.2$$


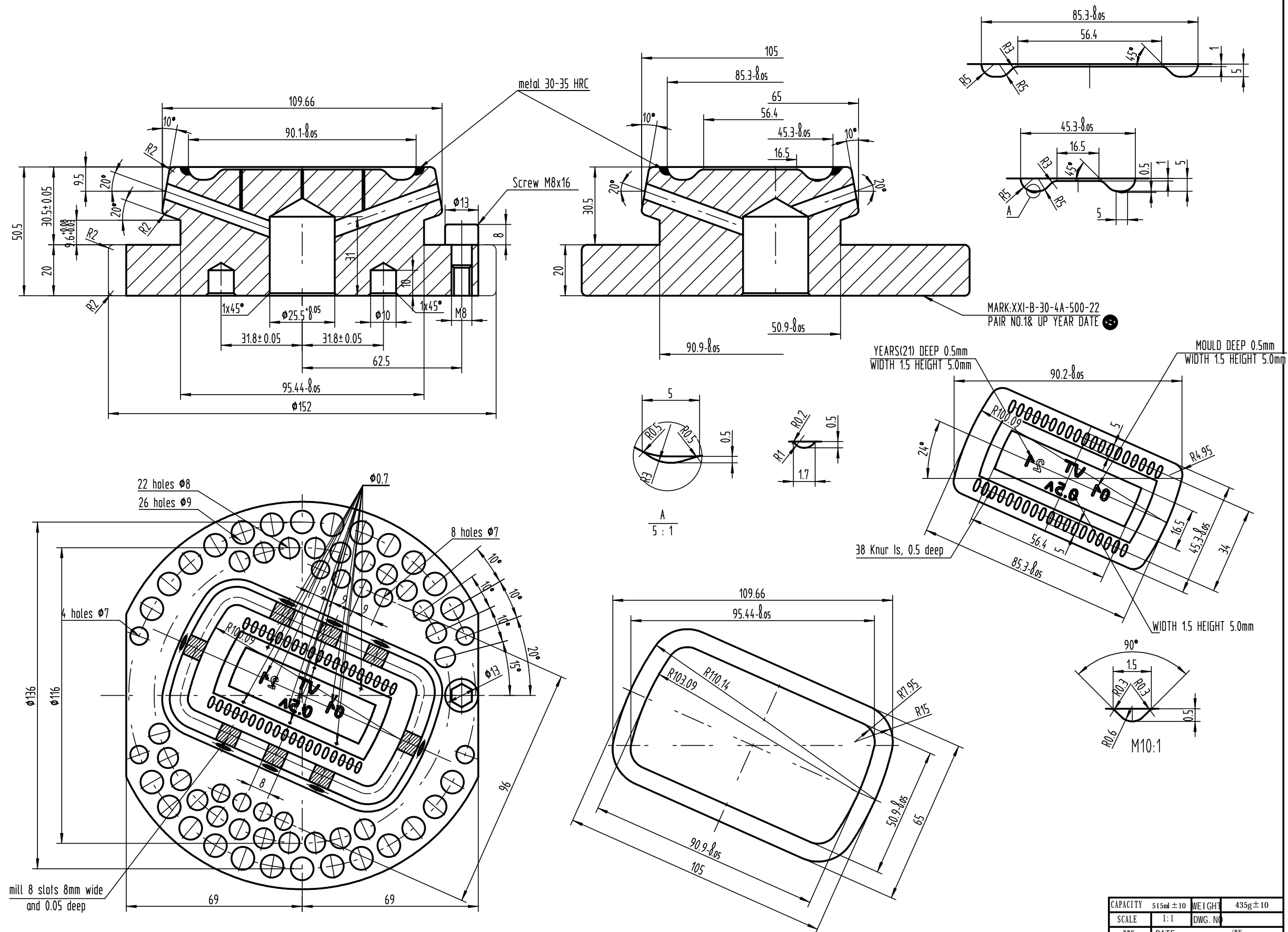
MOULD SEAMS  
COLUMN DETAIL

UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS  $\pm 0.05\text{mm}$

ALL DIMENSIONS IN 1 OR NO DECIMAL  $\pm 0.05\text{mm}$

CAPACITY	515ml ± 10	WEIGHT	435g ± 10
SCALE	1:1	DWG. NO.	
DRN	DATE /BY		
REVISION	DATE 2020. 10. 16. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-30-4A-500-22		

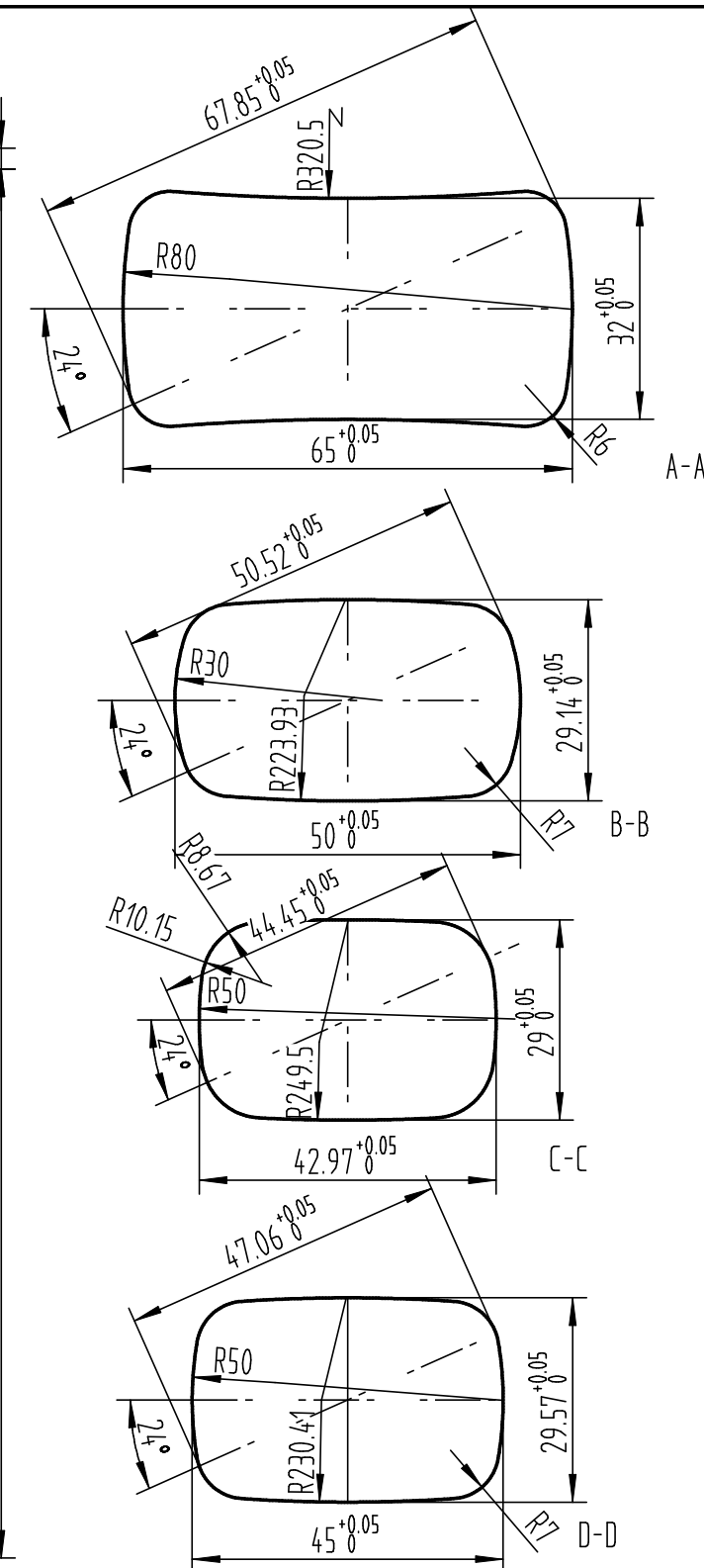
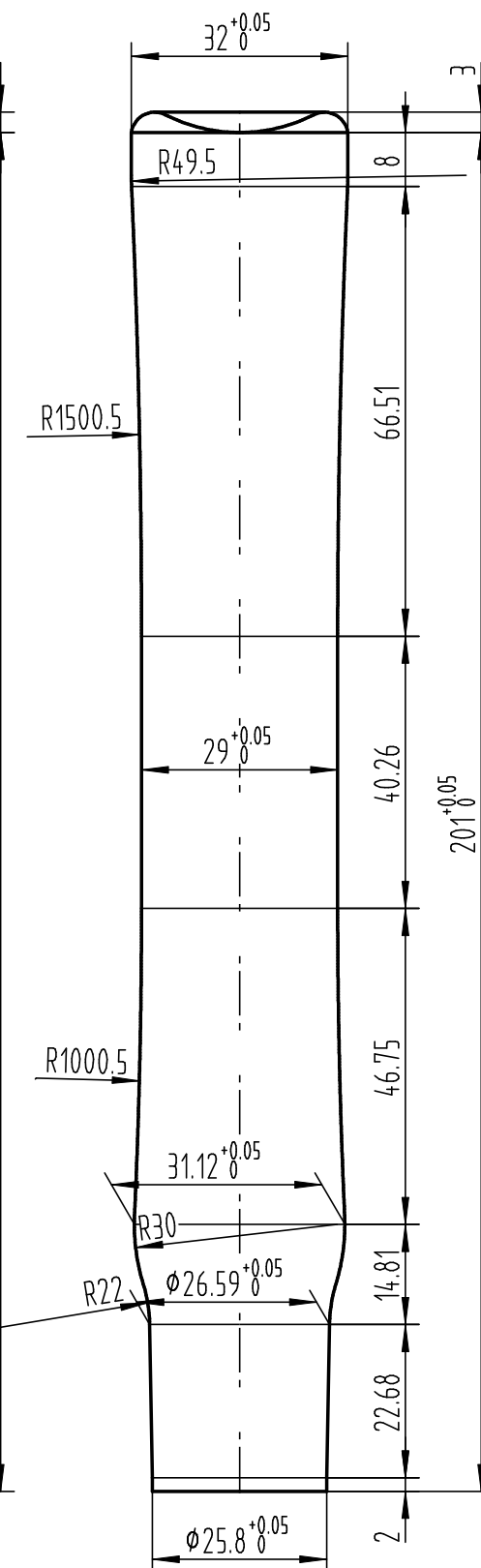
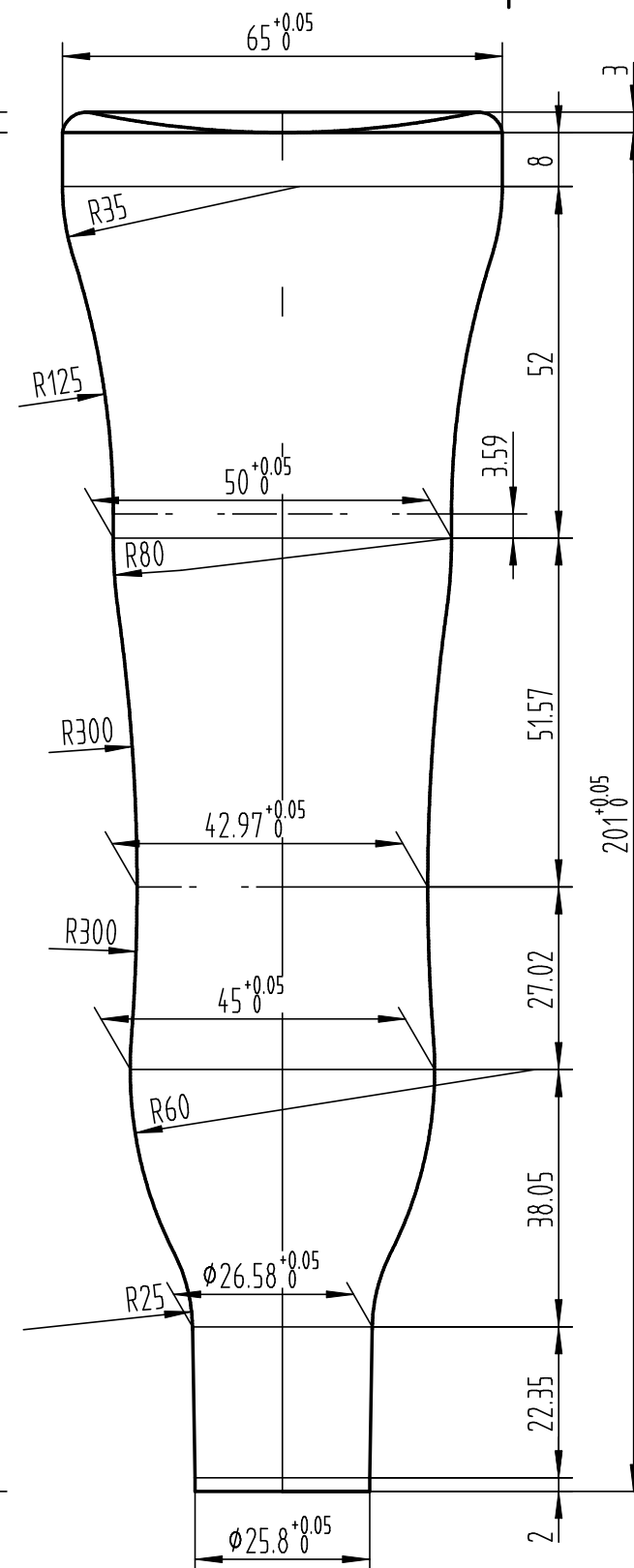
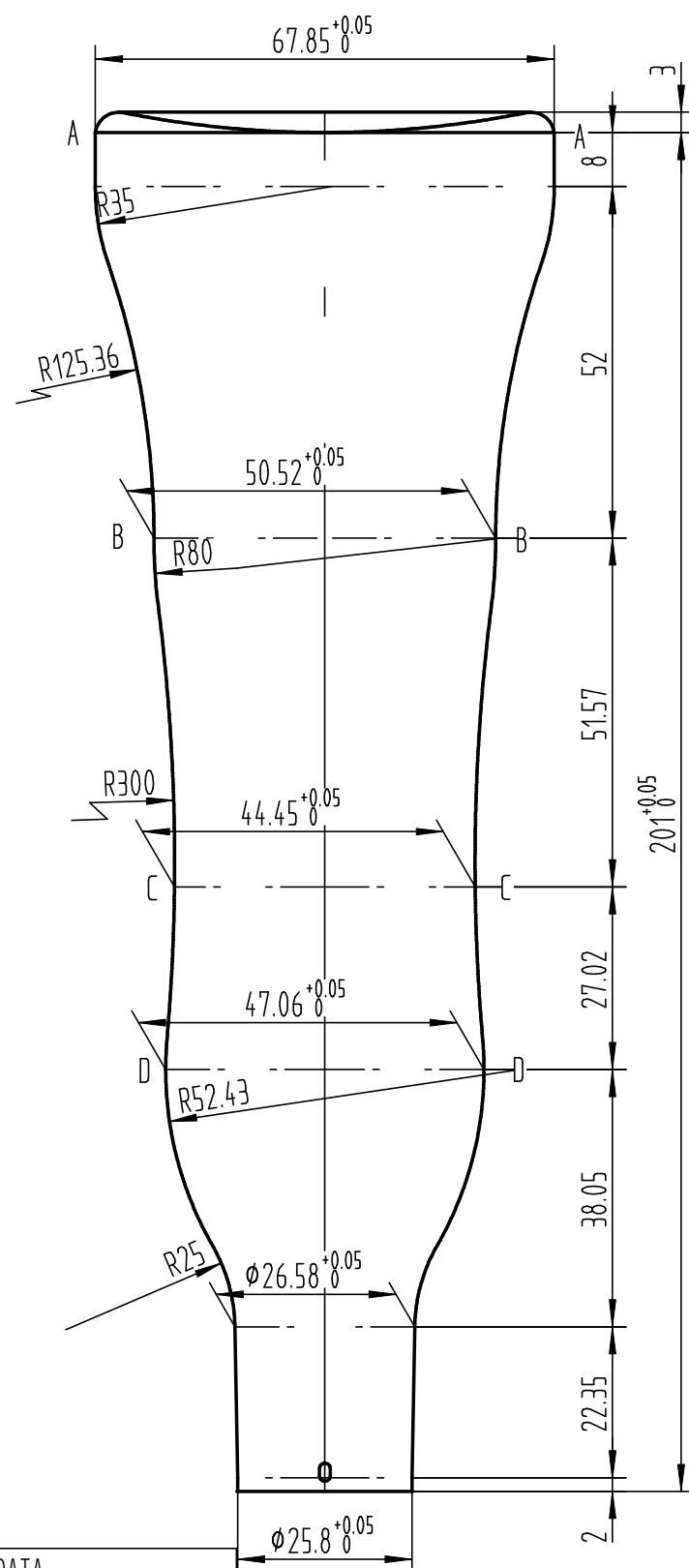


UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS IN 2 DECIMALS  $\pm 0.05\text{mm}$   
ALL DIMENSIONS IN 1 OR NO DECIMAL  $\pm 0.05\text{mm}$

Rev	changes	Name	Date
1	2021.01.21.		

CAPACITY	515ml $\pm 10$	WEIGHT	435g $\pm 10$
SCALE	1:1	DWG. NO.	
DRN	DATE	/BY	
REVISION	DATE 2020.10.16.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XX1-B-30-4A-500-22		





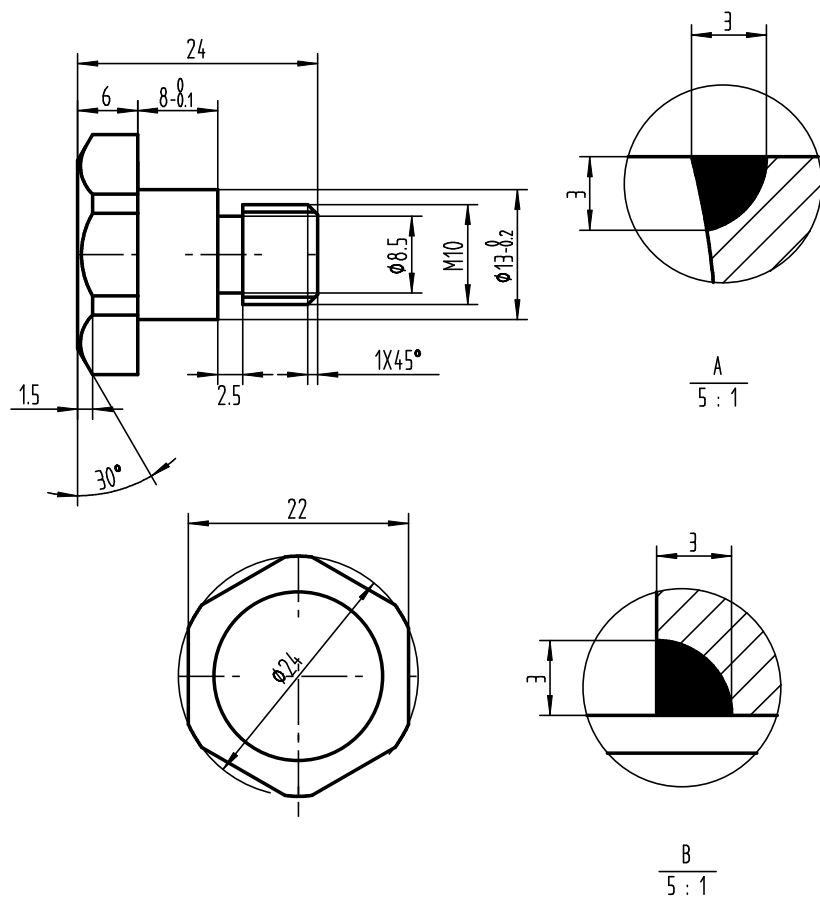
BLANK DATA	
HOT GLASS FACTOR	435g x0.41
GOB CAPACITY	178.4ml
NR+GR-PL VOL.	9.4 ml
BM+BA DISP.	248 ml
OVERCAP 44.2%	77ml
S.L. HT FROM NR LINE	
"L"	0.93

Ind	changes	Name	Date

MATERIAL:

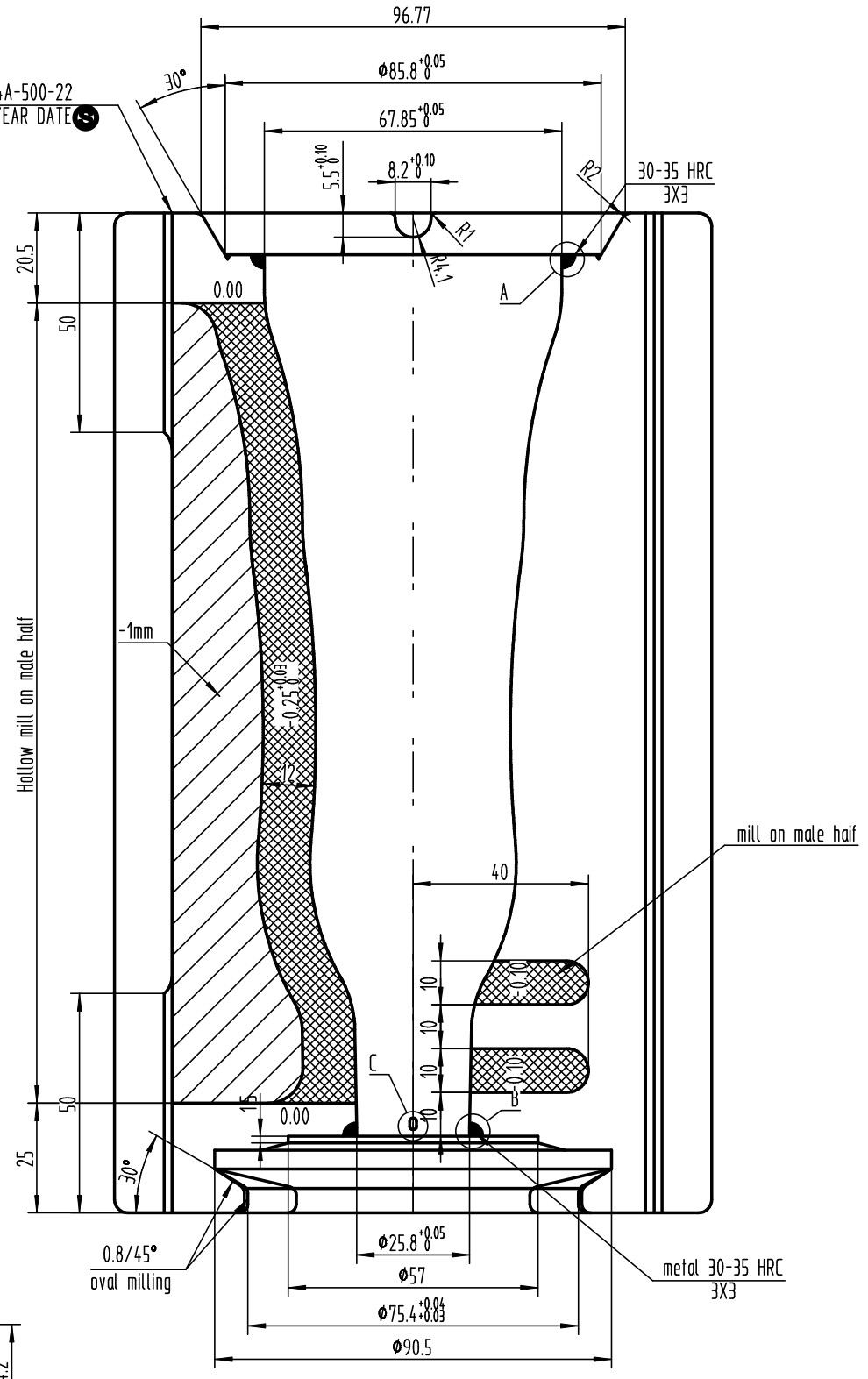
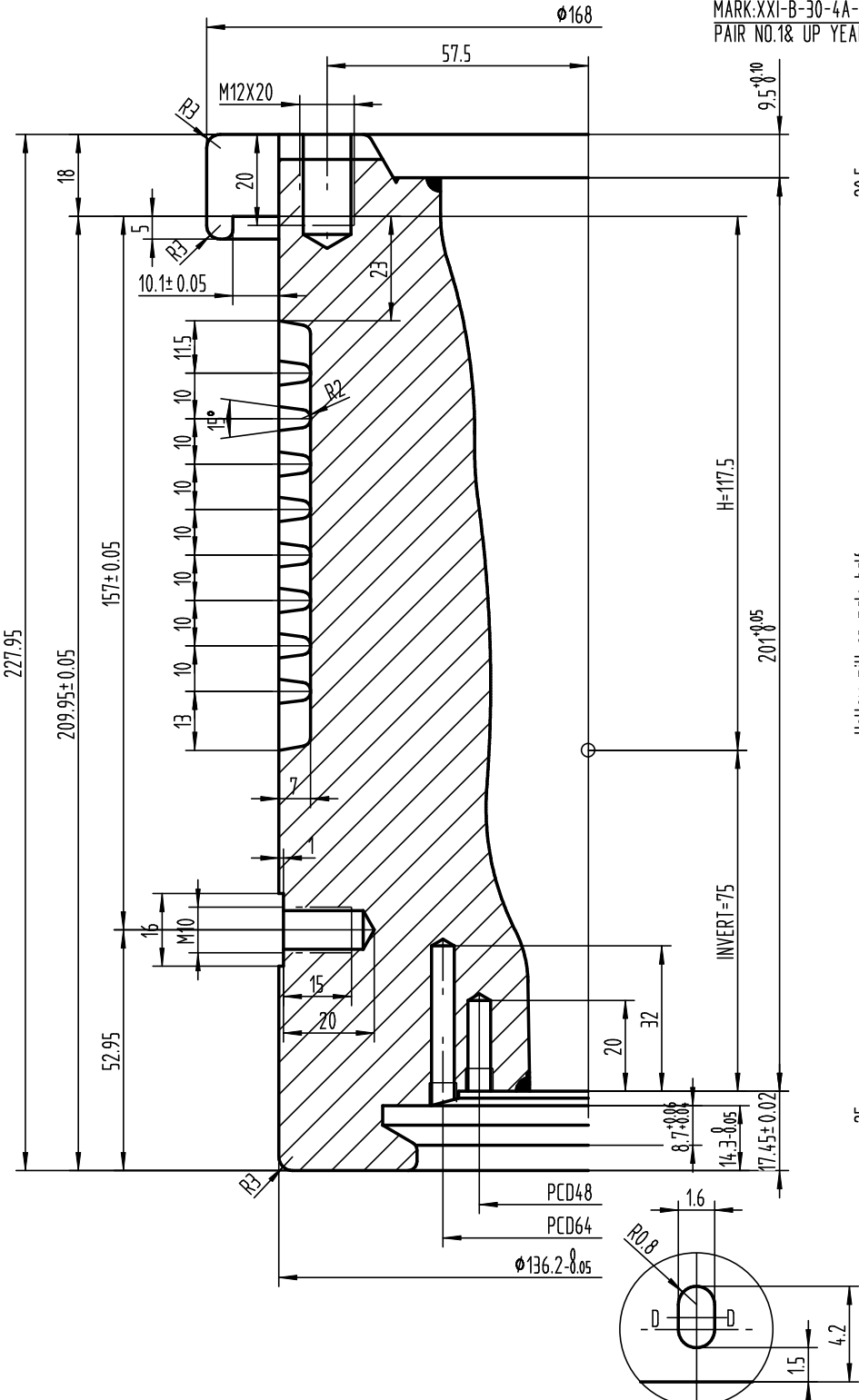
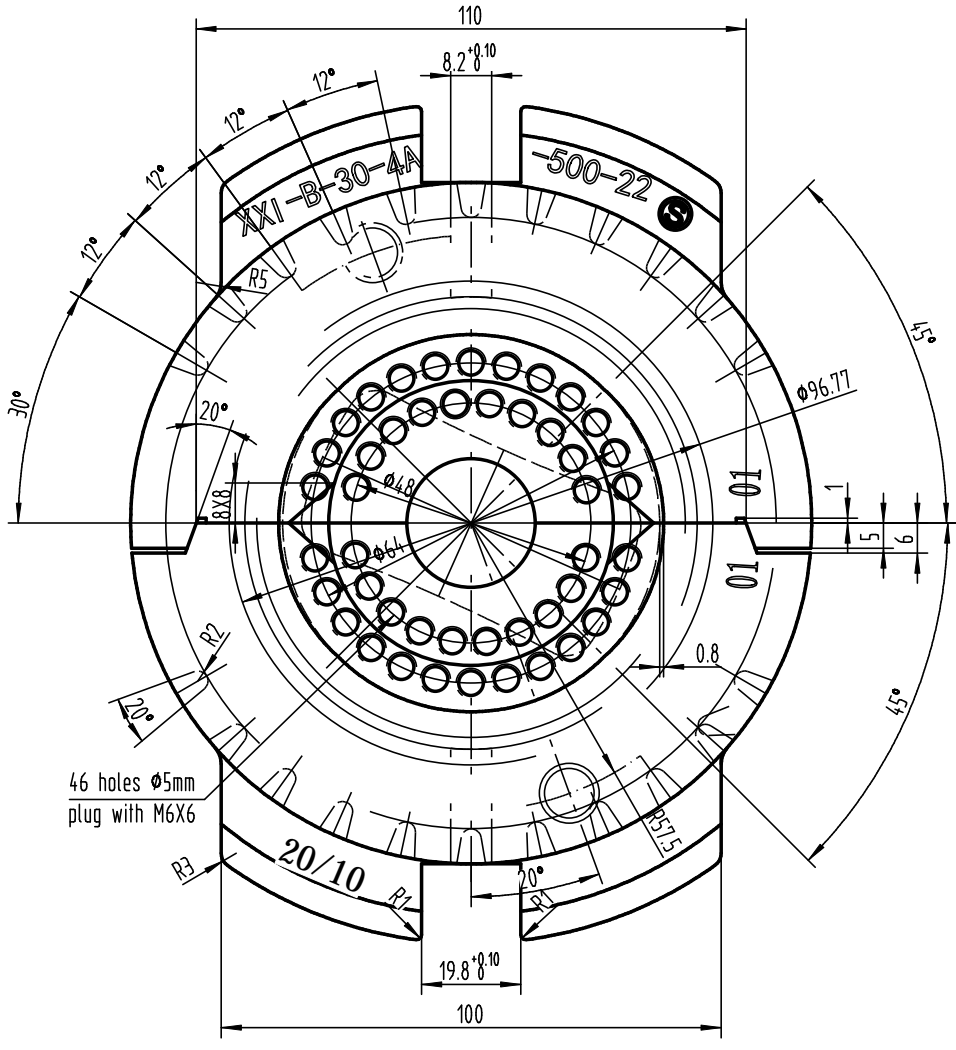
CAPACITY	515ml ± 10	WEIGHT	435g ± 10
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2020.10.16.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-30-4A-500-22		

INVERT=75  
H=117.5

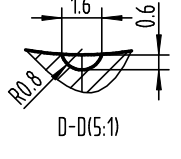


SECTION A-A

MARK:XXI-B-30-4A-500-22  
PAIR NO.18 UP YEAR DATE

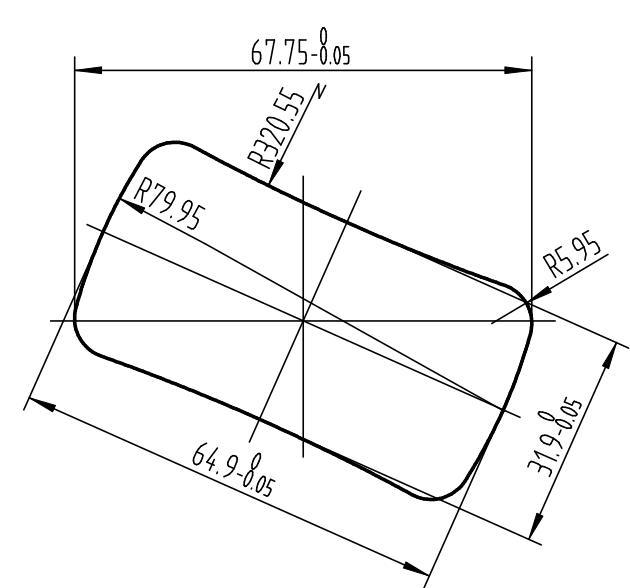
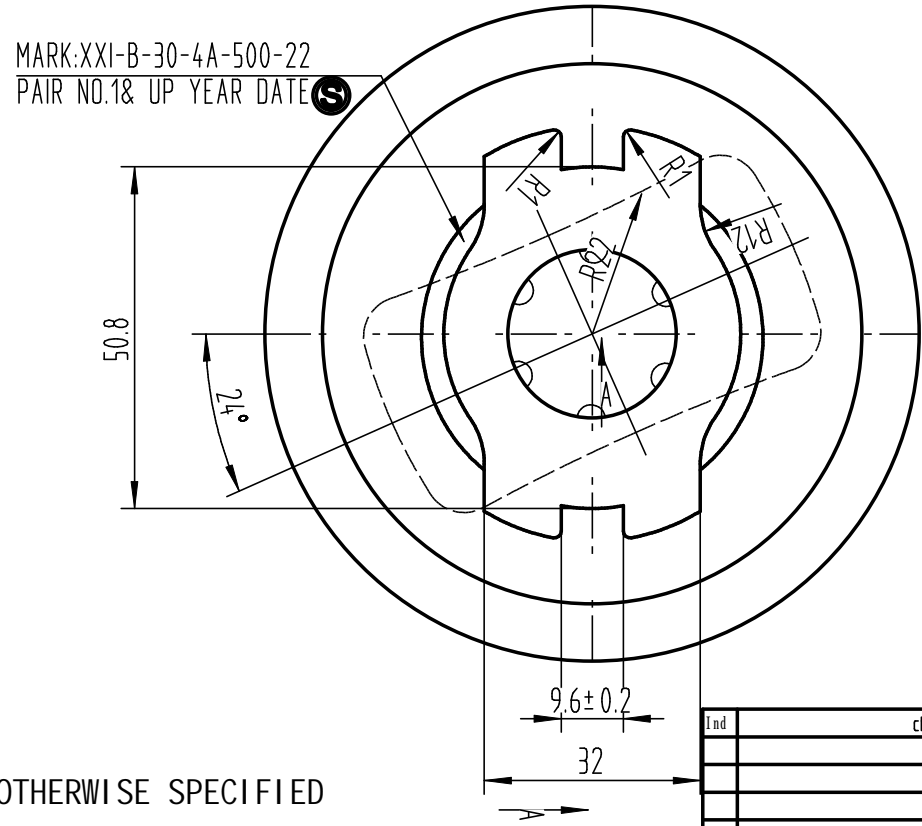
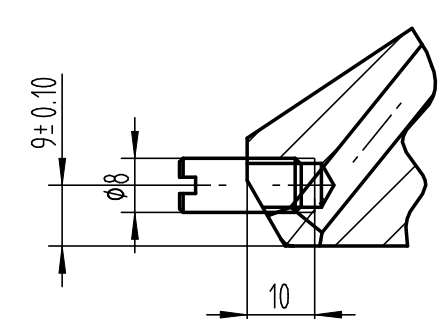
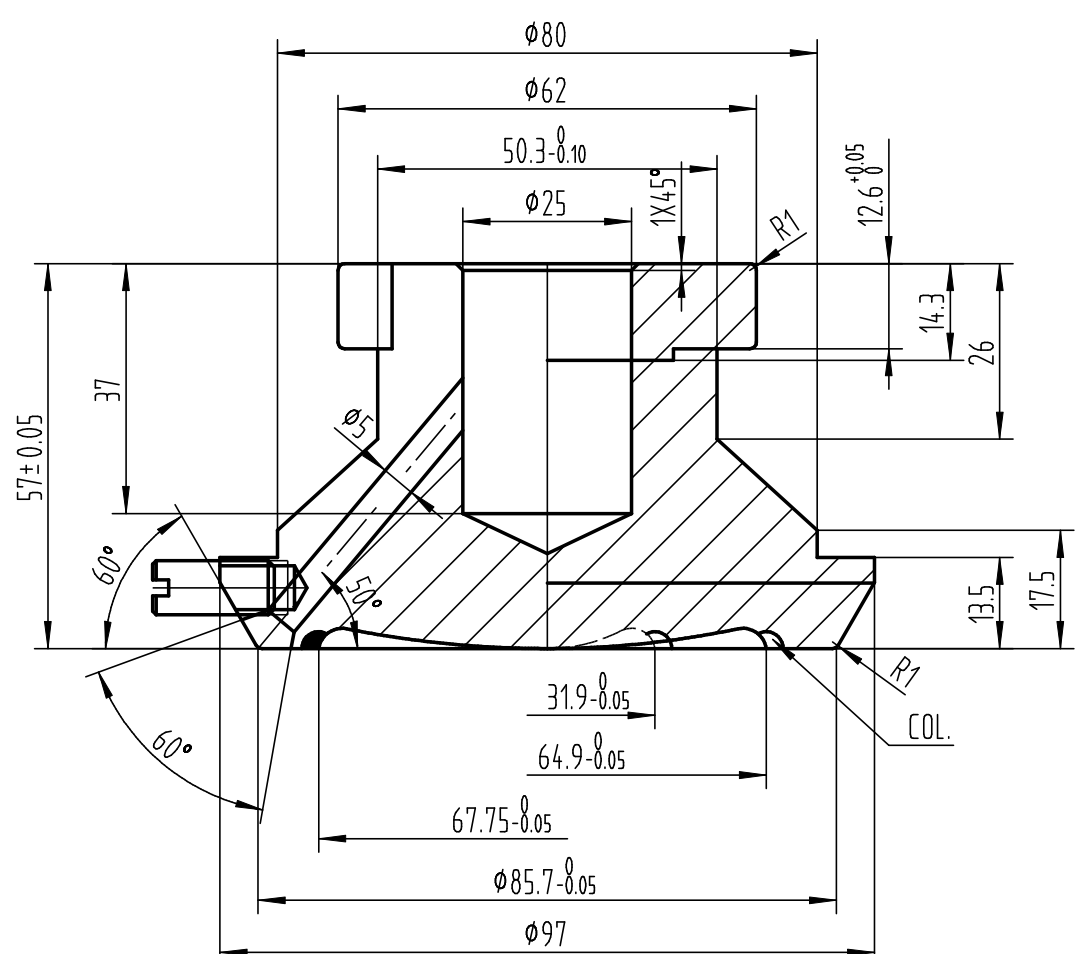
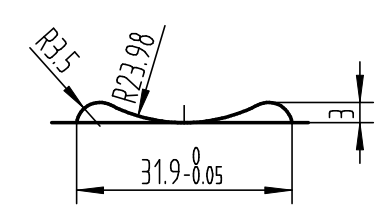
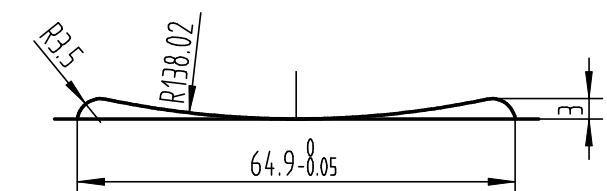
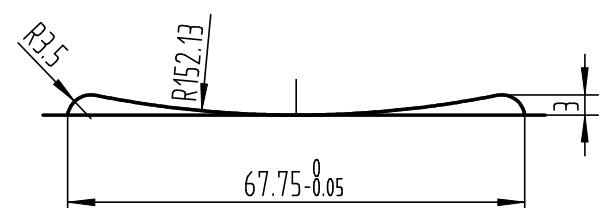
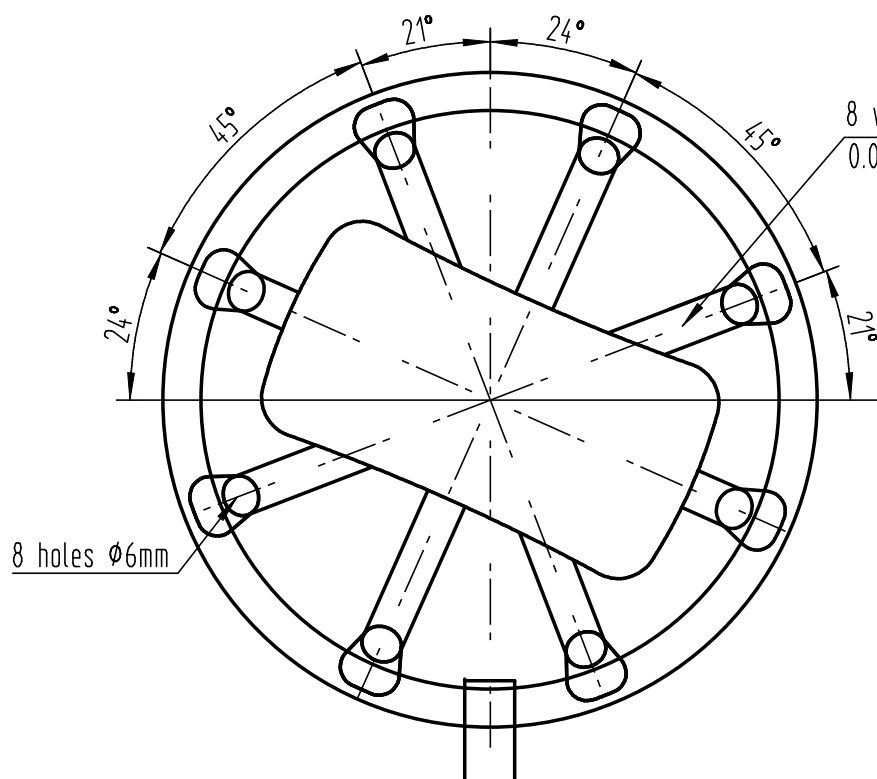


UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS IN 2 DECIMALS  $\pm 0.05\text{mm}$   
ALL DIMENSIONS IN 1 OR NO DECIMAL  $\pm 0.05\text{mm}$



Ind	changes	Name	Date

CAPACITY	515ml $\pm 10$	WEIGHT	435g $\pm 10$
SCALE	1:1	DWG. NO.	
DRN	DATE	/BY	
REVISION	DATE	/BY	
APPROVE	DATE 2020. 10. 16.	BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-30-4A-500-22		
MATERIAL:	CAST IRON-METAL		

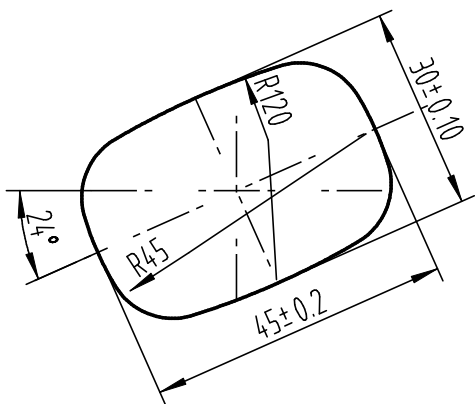
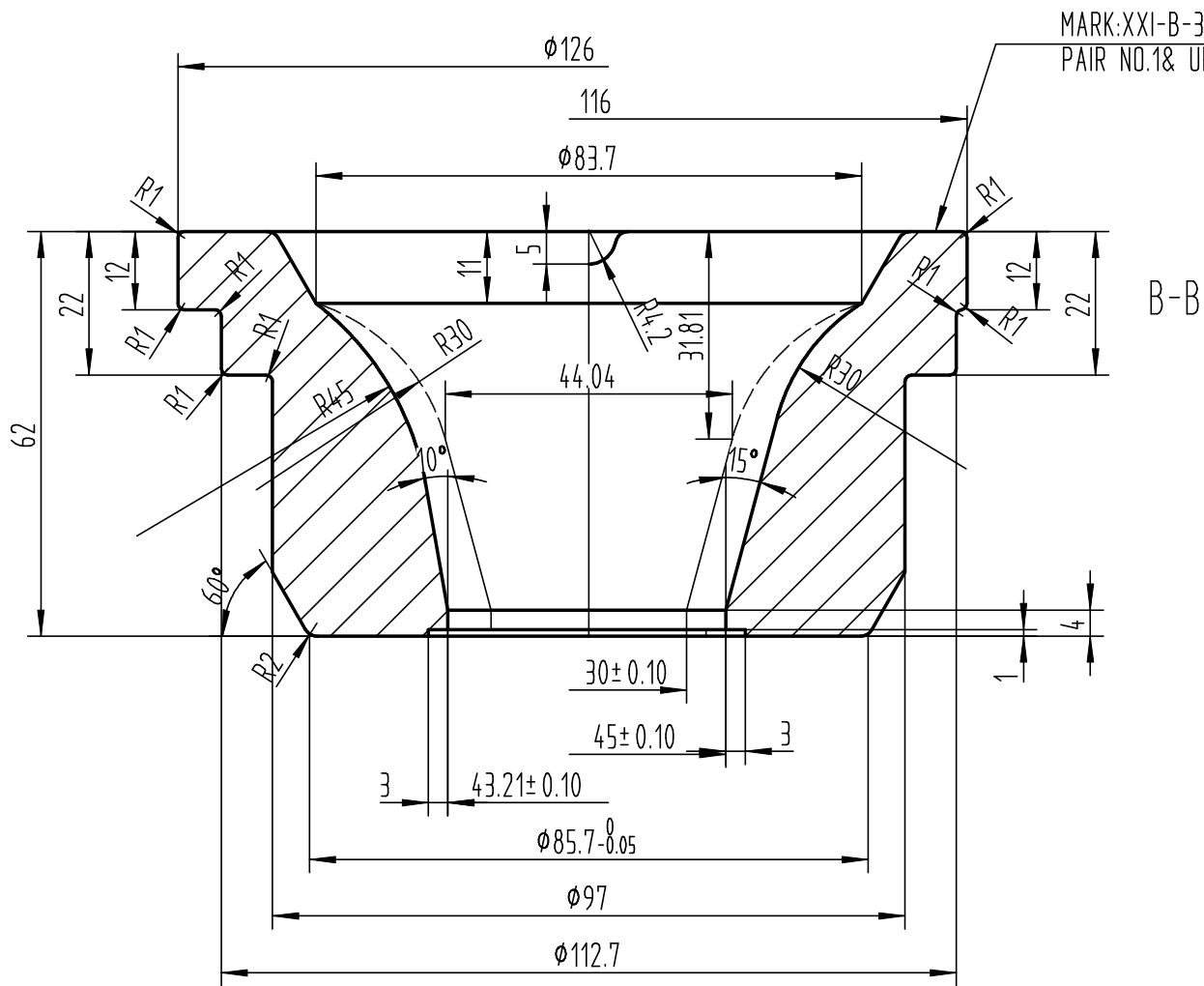
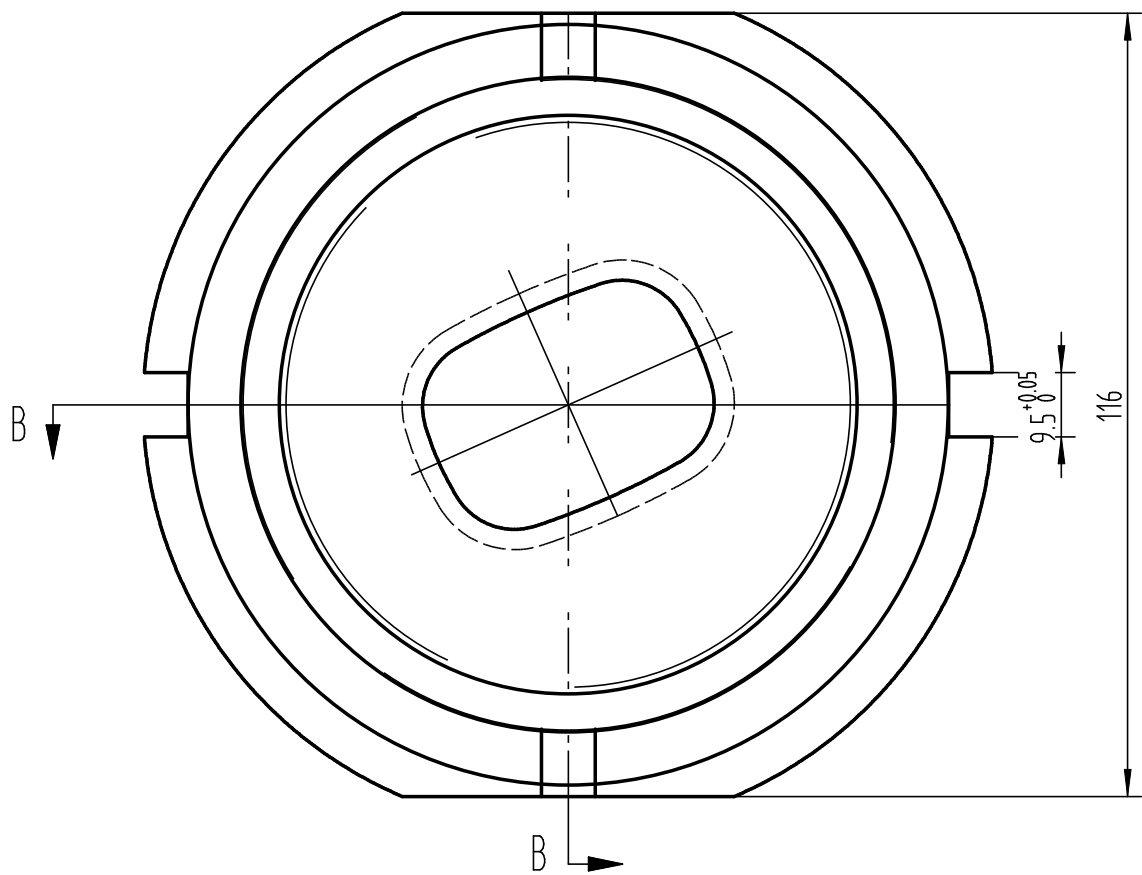


UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS IN 2 DECIMALS  $\pm 0.05\text{mm}$   
ALL DIMENSIONS IN 1 OR NO DECIMAL  $\pm 0.05\text{mm}$

Ind	changes	Name	Date

CAPACITY	515ml ±10	WEIGHT	435g ±10
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020. 10. 16. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI - B - 30 - 4A - 500 - 22		

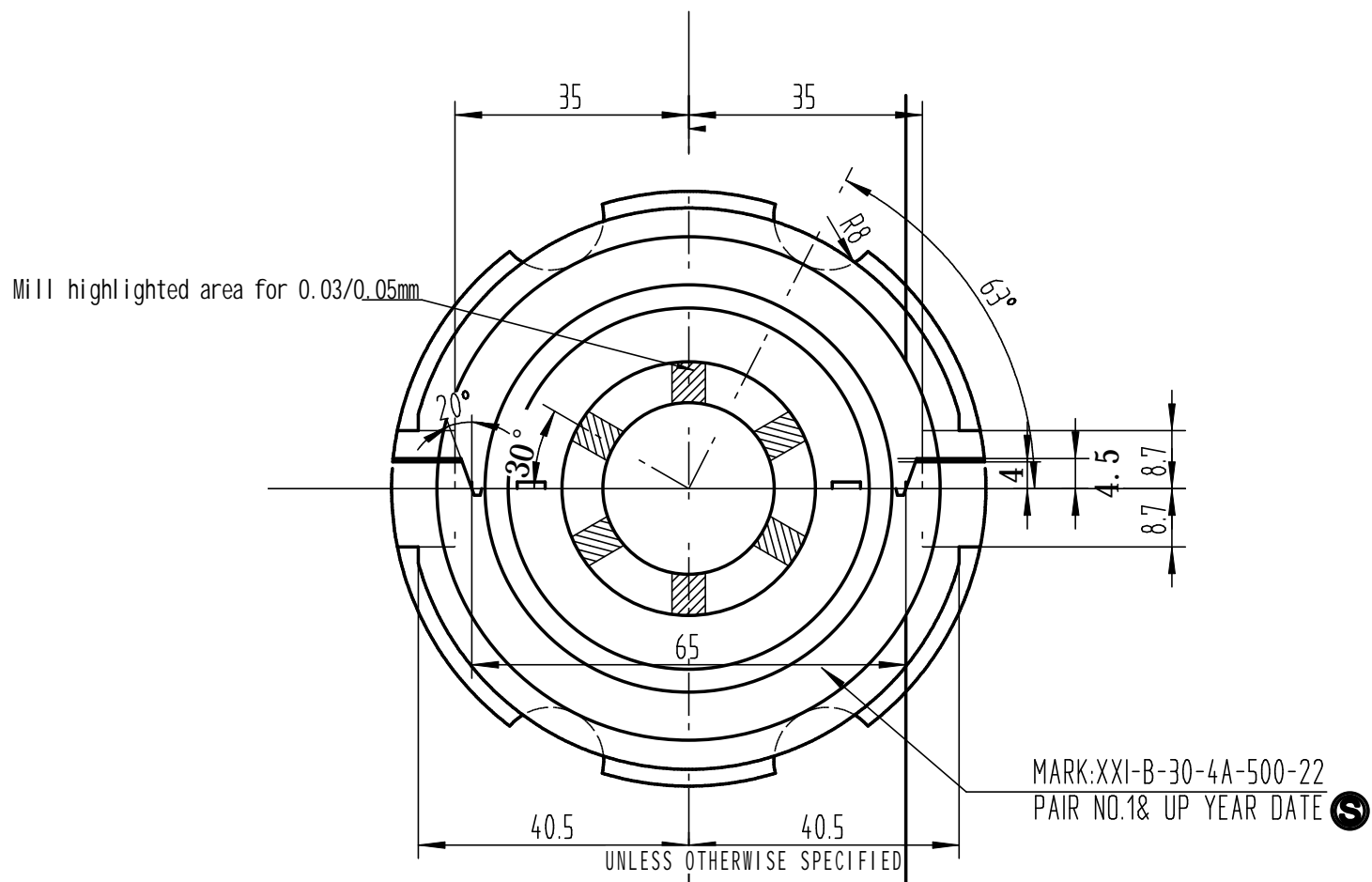
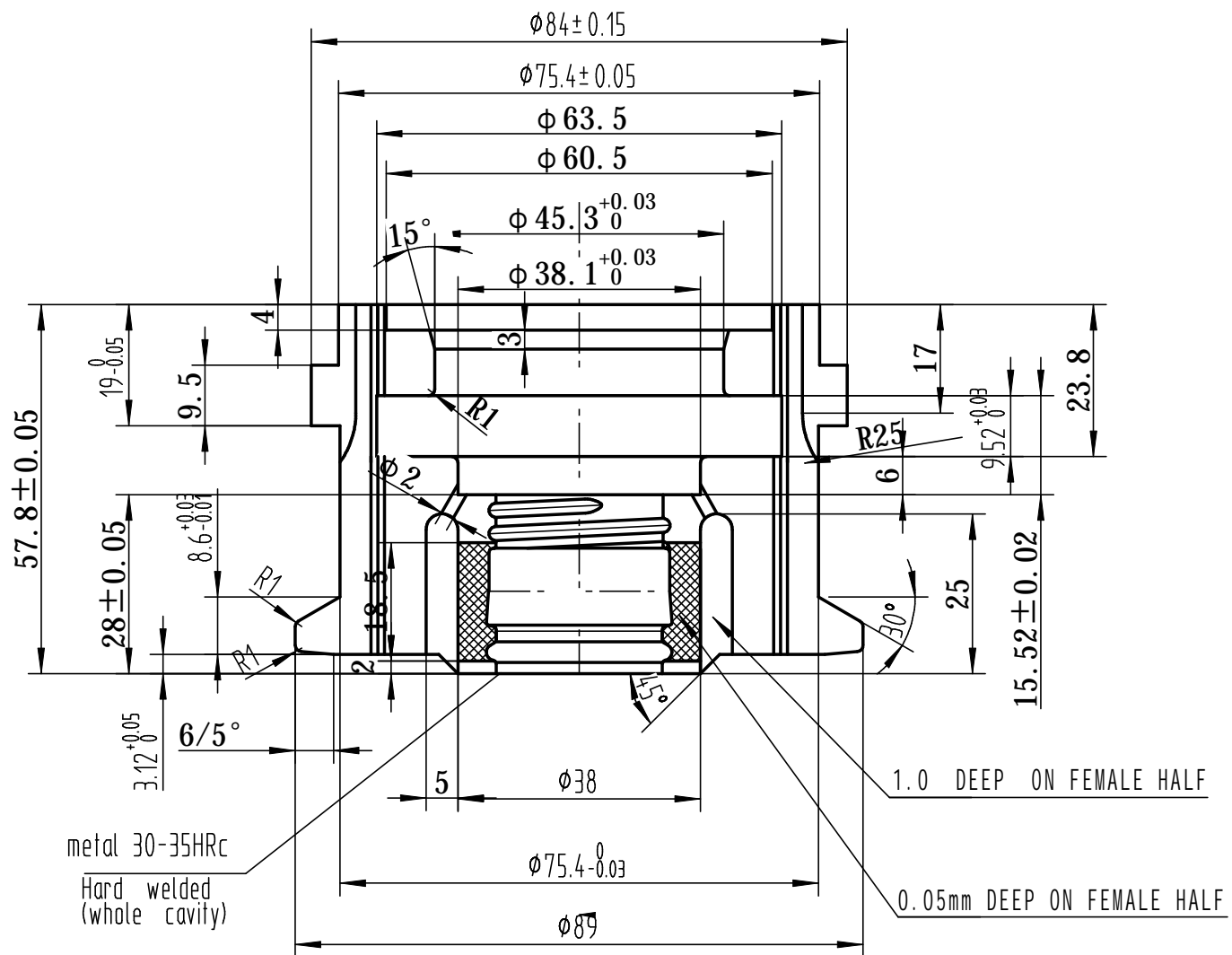




Ind	changes	Name	Date

MATERIAL: CAST IRON

CAPACITY	515ml ± 10	WEIGHT	435g ± 10
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2020. 10. 16.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-30-4A-500-22		



ALL DIMENSIONS IN 2 DECIMALS  $\pm 0.05\text{mm}$   
ALL DIMENSIONS IN 1 OR NO DECIMAL  $\pm 0.05\text{mm}$

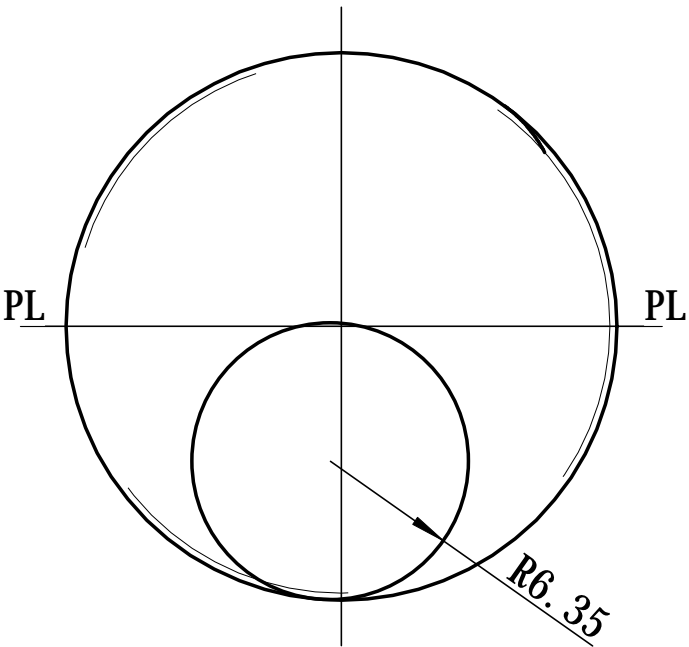
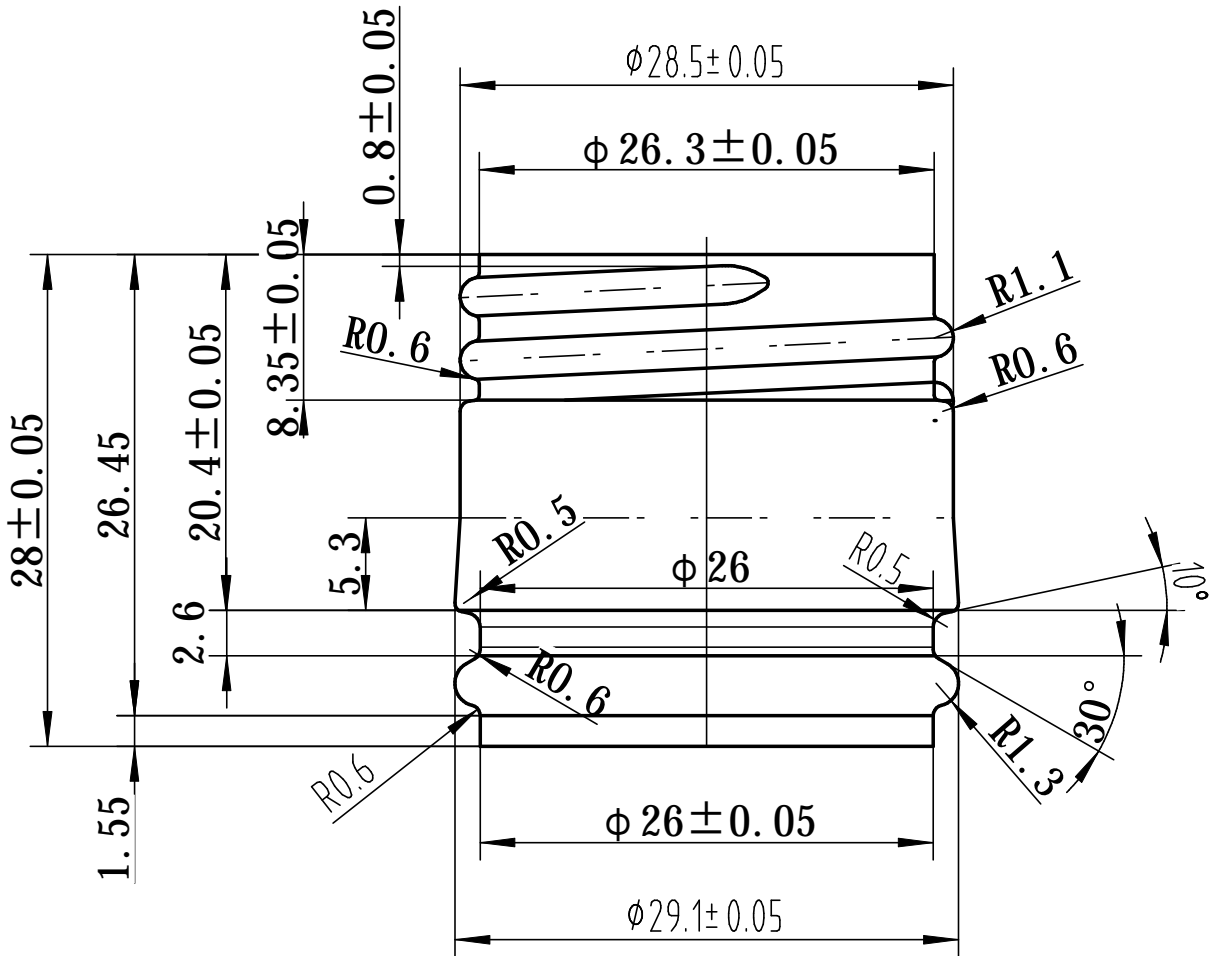
Ind	changes	Name	Date

MATERIAL: Bronze+Col.

CAPACITY	515ml $\pm 10$	WEIGHT	435g $\pm 10$
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-30-4A-500-22		

PICTH: 3.63 MM

CUTTER DIA 12.70 MM.



Ind	changes	Name	Date

MATERIAL:

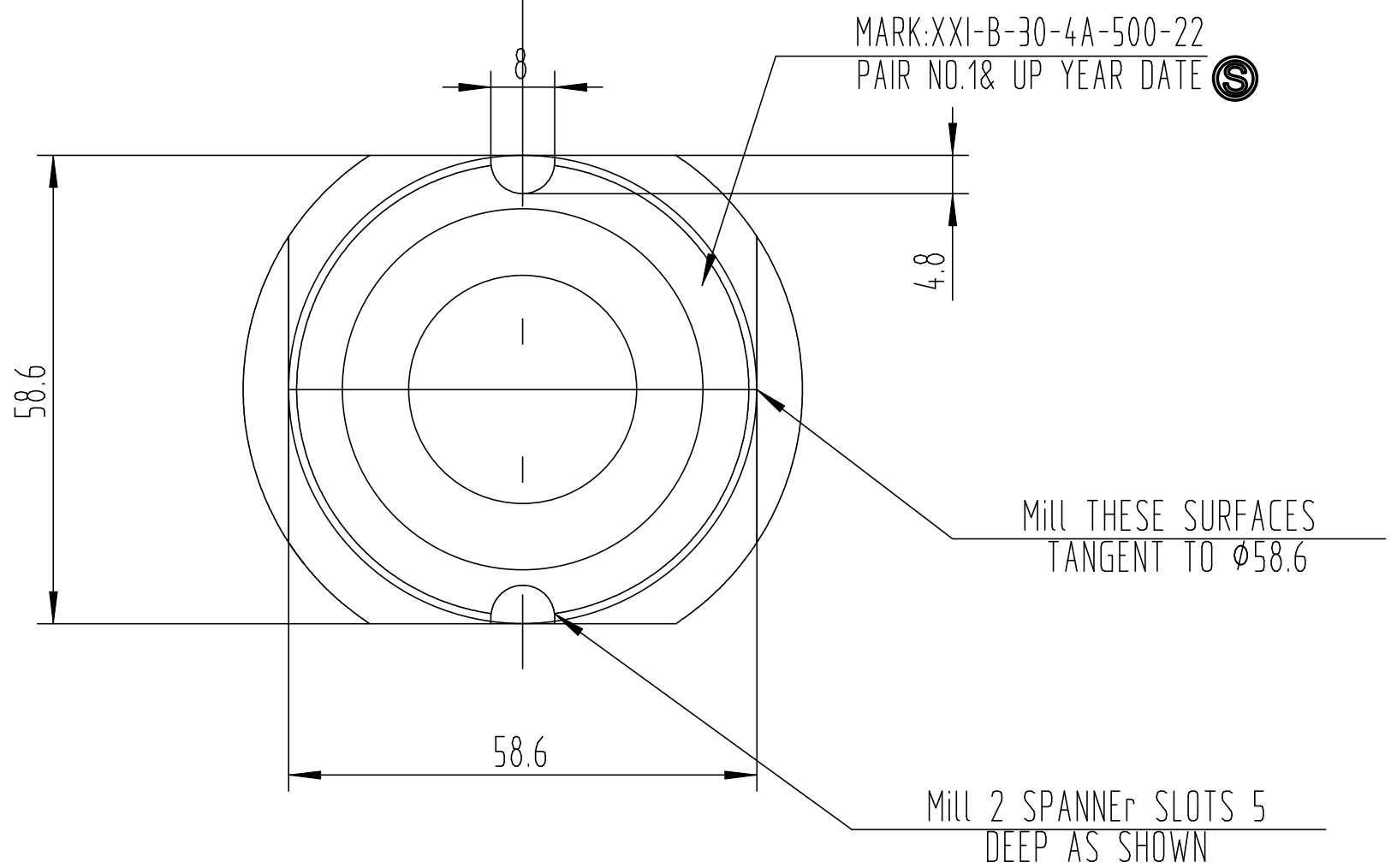
CAPACITY	515ml ± 10	WEIGHT	435g ± 10
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2020. 10. 16.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI - B- 30- 4A- 500- 22		





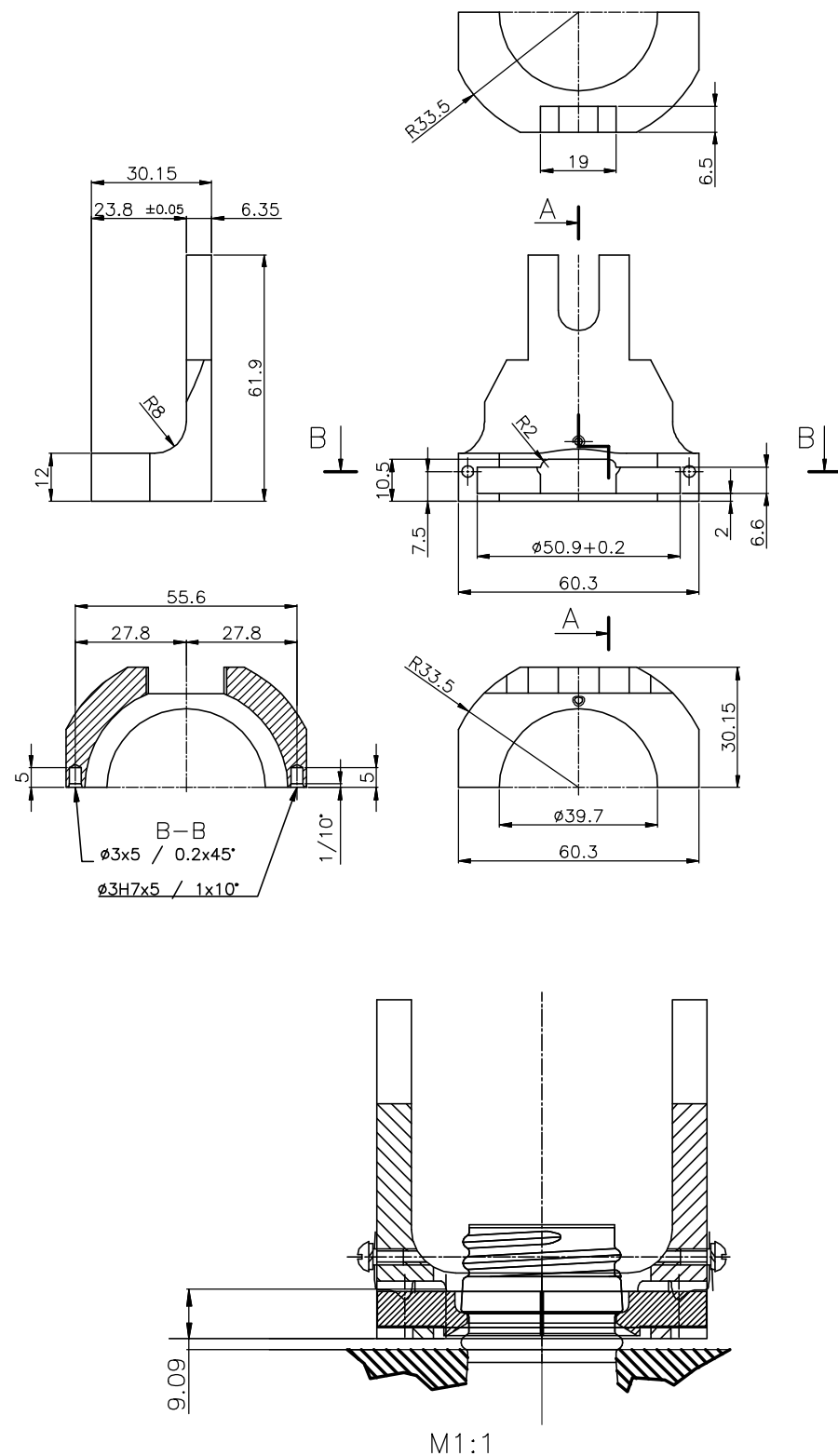
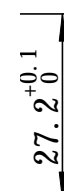




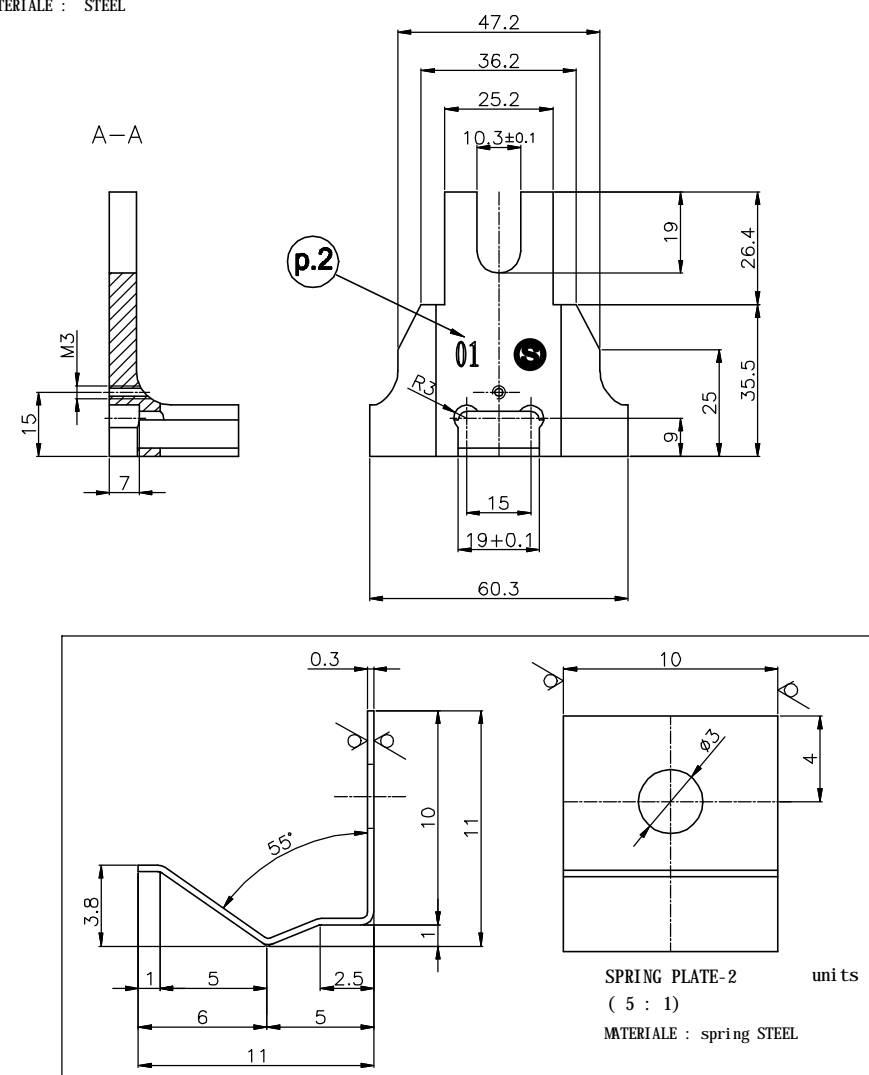


CAPACITY	515ml $\pm$ 10	WEIGHT	435g $\pm$ 10
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.10.16. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI - B-30-4A-500-22		

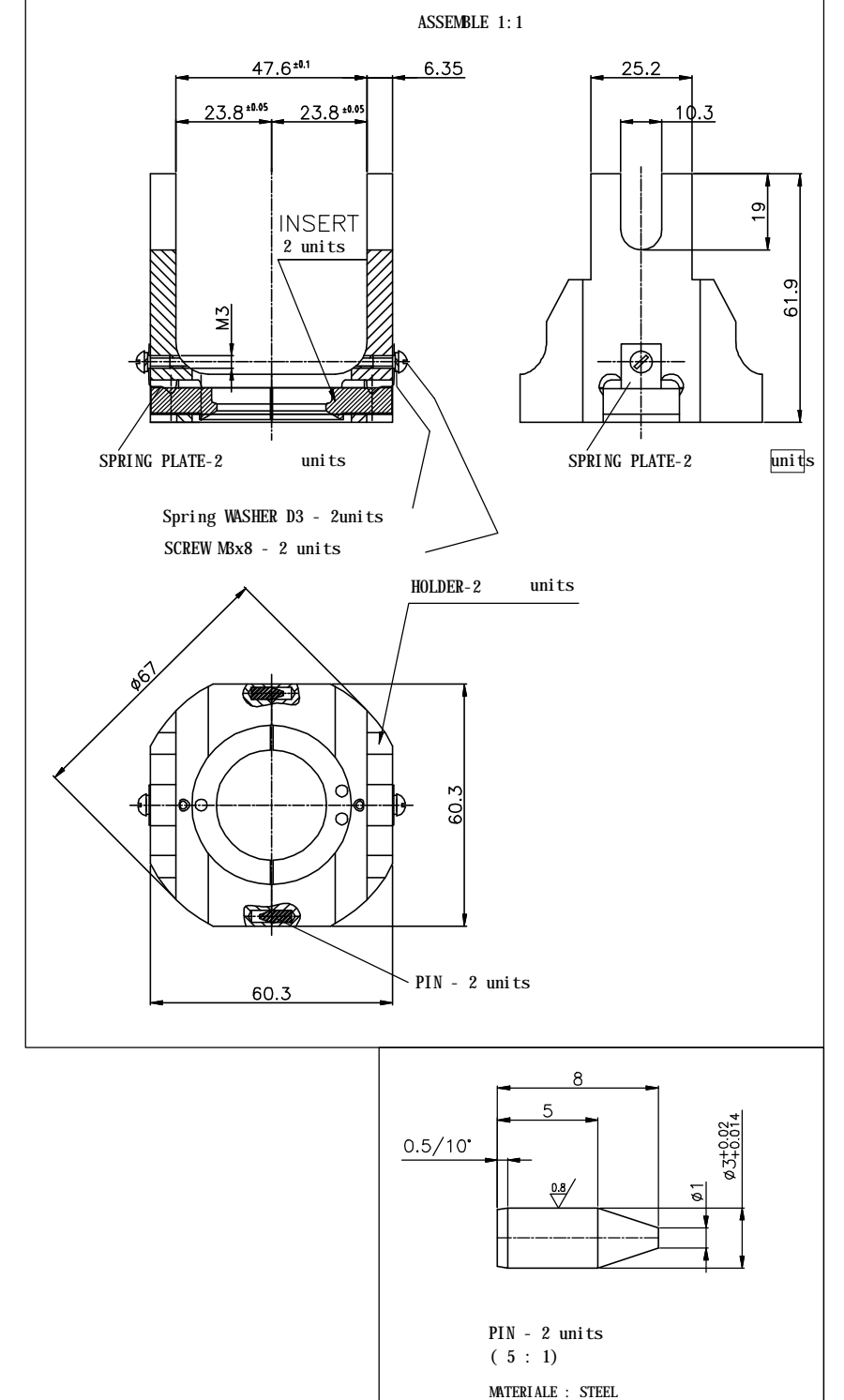
Ind	changes	Name	Date
MATERIAL:			



HOLDER-2                  uni ts  
( 1 : 1)  
MATERIALE : STEEL



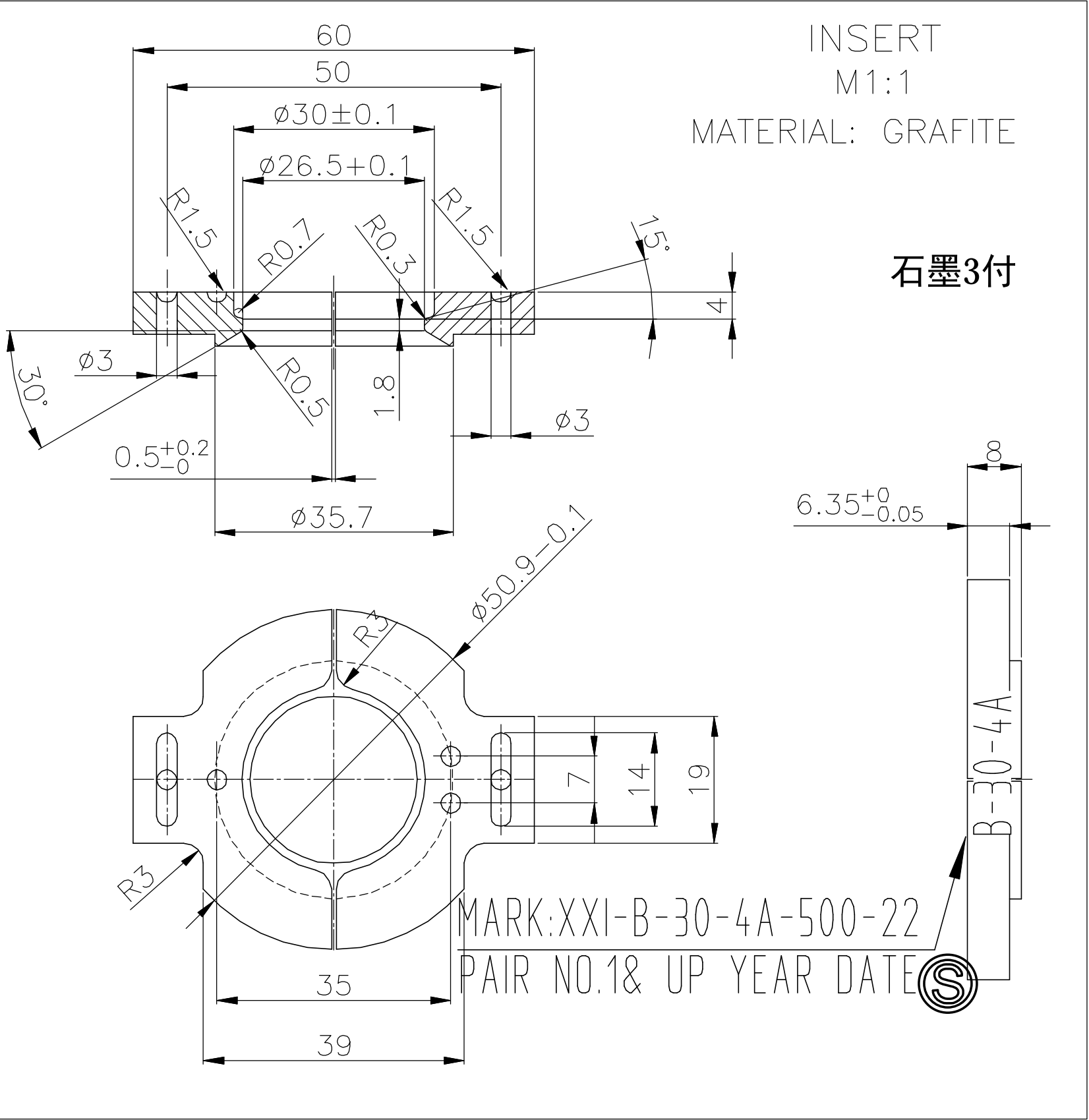
1. Unspecified limit deviations of dimensions H14, h14, +/-IT14/2  
3. Make in pairs, mark with same ordinal number & use together  
4. \* - Reference only dimensions

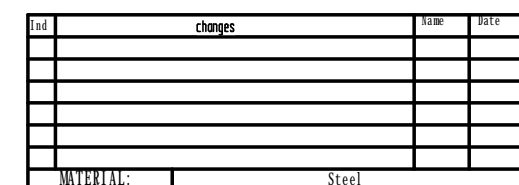
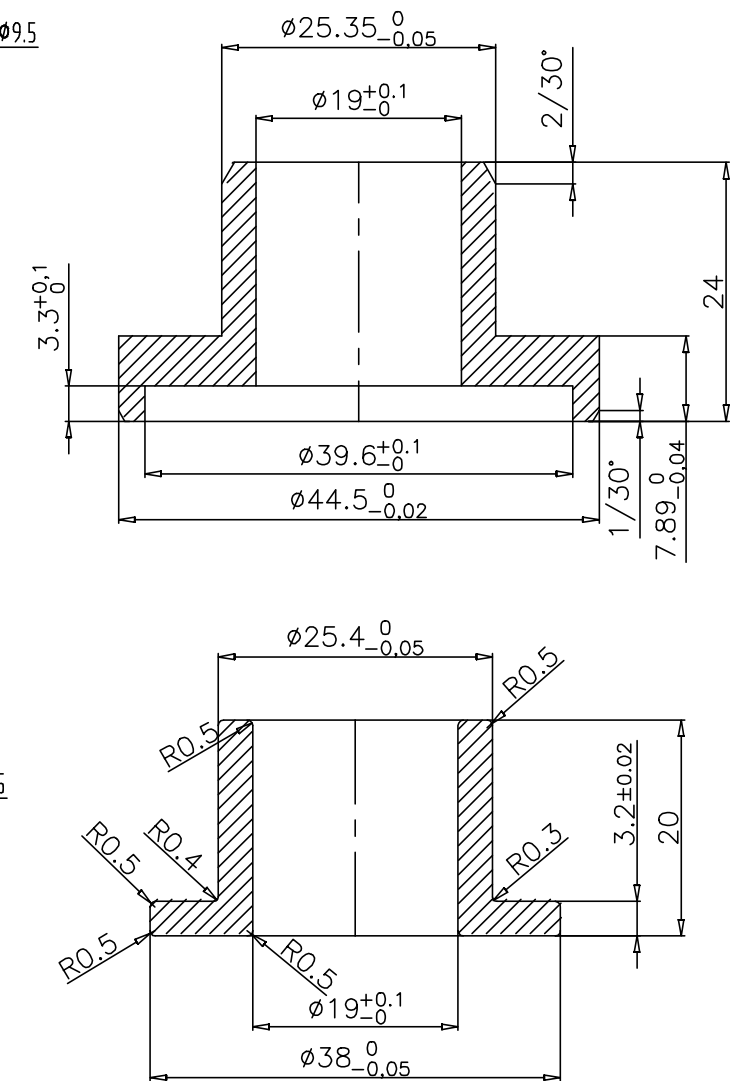


CAPACITY	515ml ± 10	WEIGHT	435g ± 10
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020. 10. 16. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI - B - 30 - 4A - 500 - 22		

Ind	changes	Name	Date
MATERIAL:	Steel		

MATERIAL:	Steel
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