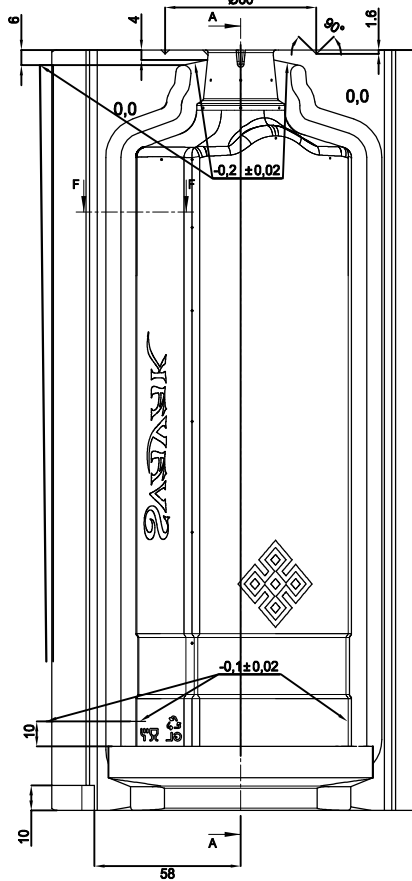
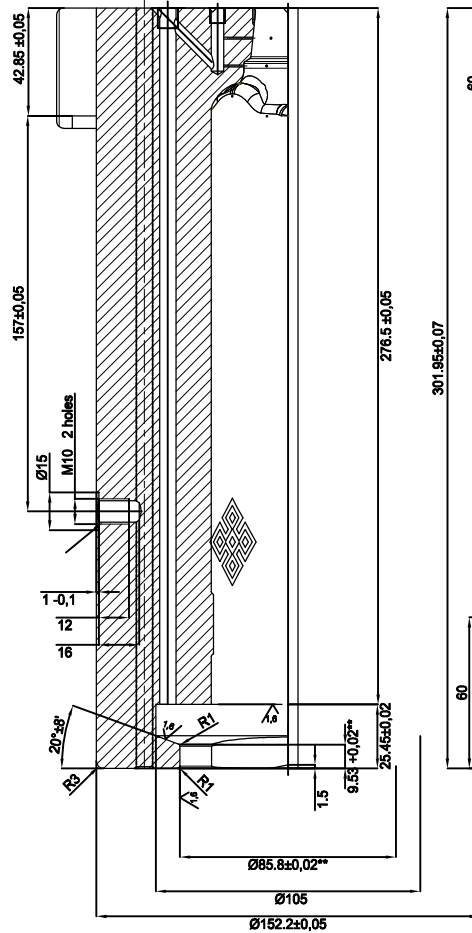


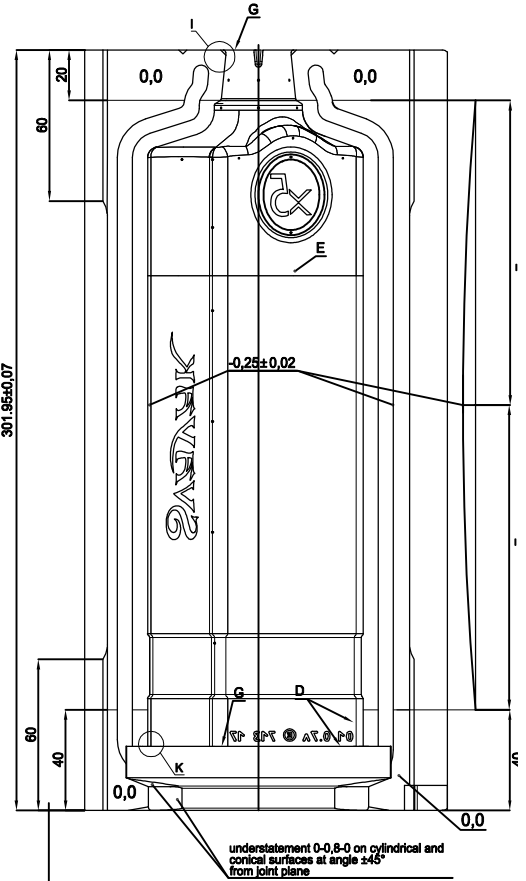
DETAIL A  
(FEMALE HALF)



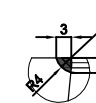
SECTION A-A



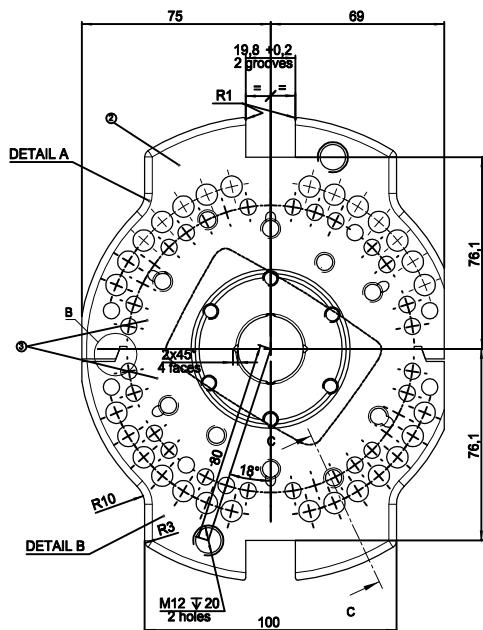
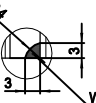
DETAIL B  
(MALE HALF)



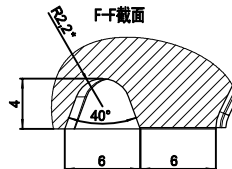
DETAIL VIEW I  
SCALE 2:1



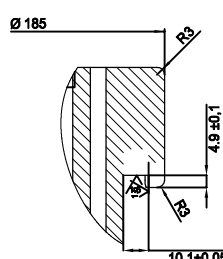
DETAIL VIEW K  
SCALE 2:1



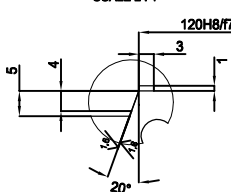
SECTION F-F  
SCALE 5:1



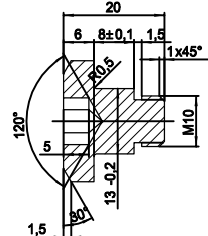
SECTION C-C



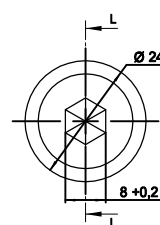
DETAIL VIEW B  
SCALE 2:1



SECTION L-L  
Scale 2:1



Lug  
Scale 2:1  
Material: steel



1. Unspecified limit deviations of dimensions H12, h12, ±IT12/
2. Mark: SVAYAK 500  
Mark ordinal number  
Depth of marking - 0.3mm.
3. Details A and B must be marked with same ordinal number, processed and used together
4. Edges G must be metalized 32...38 HRC
5. Forming surface E must be polished Ra 0,16
6. Keep sharp edge D
7. Use together with stop bolt of blow mould
8. \* - Reference only dimensions
9. \*\* - Must be controlled using complex calliper

ASSEMBLY NUMBER:	53	Material:	Cast Iron	Machine:	IS-BB-DG-5 1/2"-8	ТД "Меркурий"
HOME/COUNTRY:		Welding:		Date:	15.08.17	
INVERT CENTRE:	100	Neck and base (HRC 32...38)		Designer:		
WREFT:						ФОРМА ЧИСТОВАЯ