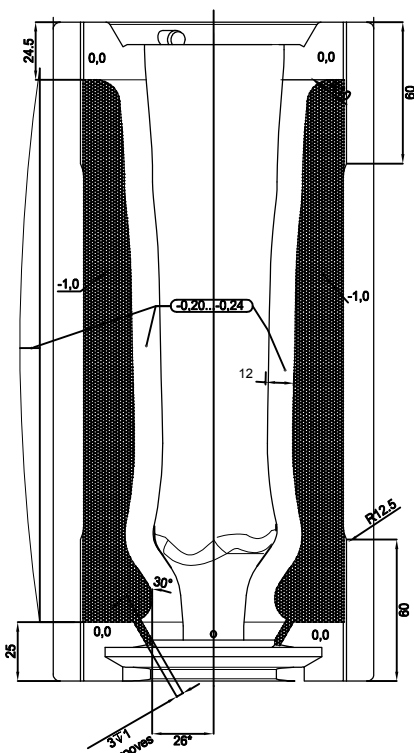
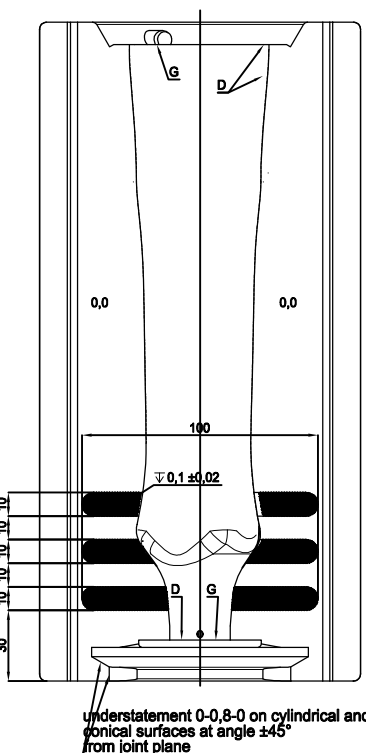


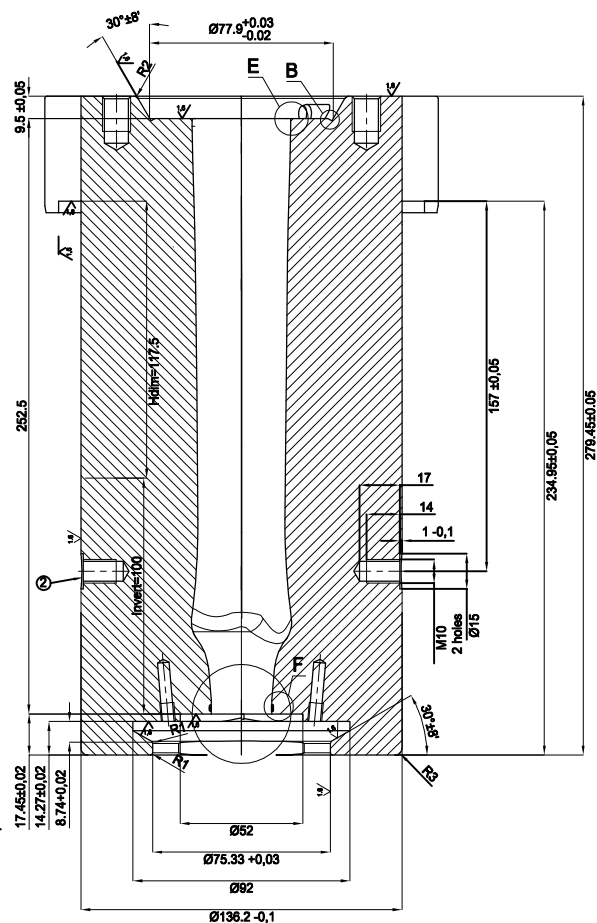
DETAIL A
(MALE HALF)



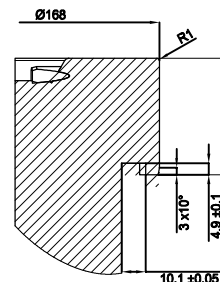
DETAIL B
(FEMALE HALF)



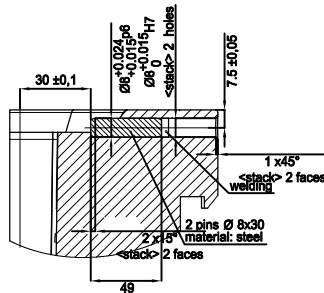
SECTION A-A



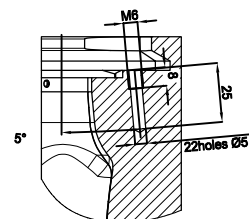
SECTION H-H



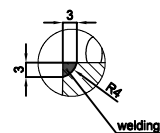
SECTION D-D



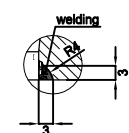
SECTION J-J



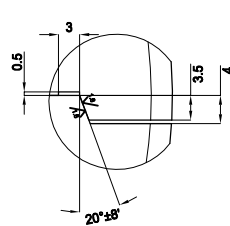
DETAIL VIEW E
SCALE 2 : 1



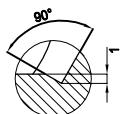
DETAIL VIEW F
SCALE 2 : 1



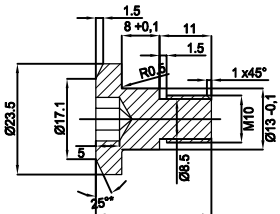
DETAIL VIEW C
SCALE 4 : 1



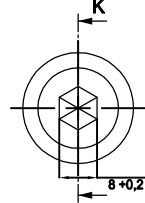
DETAIL VIEW B
SCALE 4 : 1



SECTION K-K
SCALE 2 : 1



Lug
SCALE 2 : 1
Material: steel



1. Unspecified limit deviations of dimensions H12, h12, $\pm IT12/2$
2. Mark: SVAYAK 500
Mark ordinal number
Depth of marking - 0.3mm.
3. Details A and B must be marked with same ordinal number, processed and used together
4. Forming surface E must be polished Ra 0,16
5. Keep sharp edge D
6. Edges G must be metallized HRC 32...38
7. * - Reference only dimensions
8. Use together with hanger lug blank mould
9. \bigcirc - dimension must be additionally controlled and put on the checklist

ASSEMBLY NUMBER:	23	Material:	Cast Iron	Machine:	IS-88-DG-5 1/2"-8	ТД "Меркурий"
WELDER:		Neck and base (HRC 32...38)	Date	15.08.17	Designer	
INVERT CENTRE:	100					