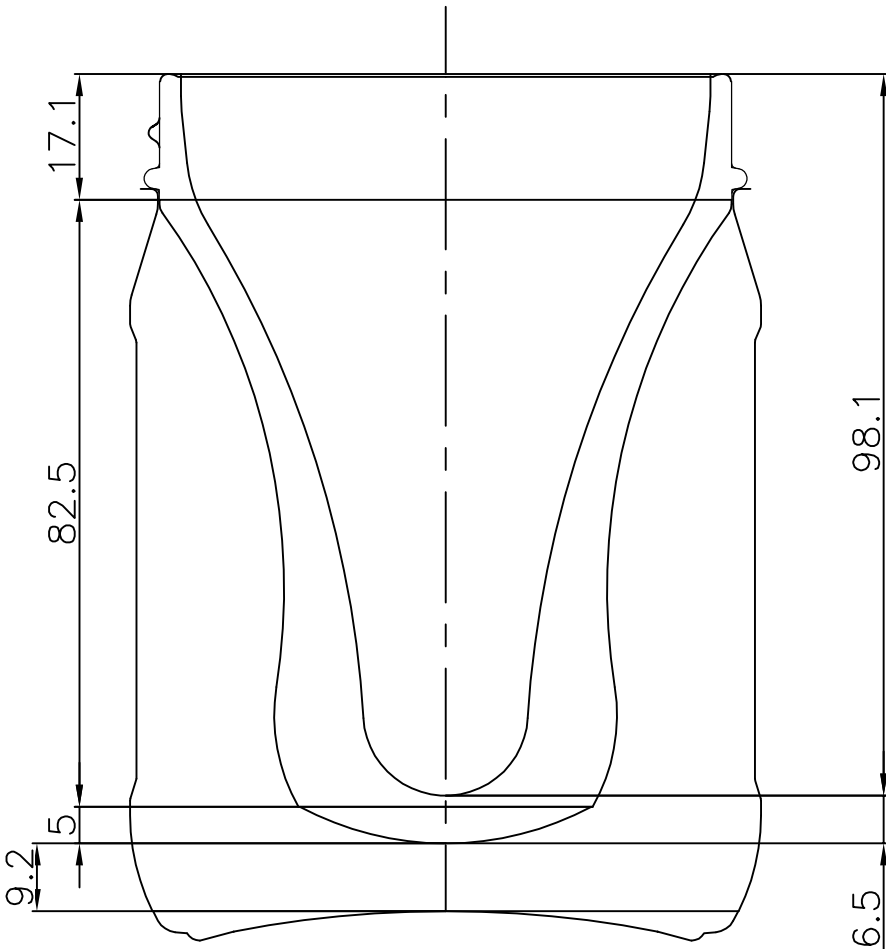


FINISH: JAR 450ML	
BLOW NECK	ø78.2
BLANK NECK	ø77.8
RING NECK	ø77.9
TONG NECK	ø78.9
BLOW NECK RAD	R1
BLOW HEAD DEPTH	16



BLANK MOULD	
WEIGHT HOT GLASS FACTOR	245 g x0.41
GOB CAPACITY	100.45 ml
NR VOL	82.7 ml
PL VOL	163.5 ml
CALC. BM+BA DISPL.	181.25 ml
INVERT	32 mm
"H" DIM.	69.85 mm
ASSEMBLY NO	

BLOW MOULD	
WEIGHT COLD CLASS FACTOR	g
CAP. TO O'FLOW	ml ml
SHRINKAGE (1.00%)	ml
DISPL. OF SEATED FIN. ABOVE MOULD	ml ml
FM + BP DISPL.	552 ml
INVERT	32 mm
"H" DIM.	9.5 mm
ASSEMBLY NO	

JAR 450ML			
WEIGHT		245±10g	
BRIMFUL CAPACITY		±10ml	
FILL POINT CAPACITY		±10ml	
FINISH TYPE: JAR 450ML			
-LAY-A3			
SCALE		MACHINE TYPE:	
1:1		IS DG 5 ¹ / ₂ "	
DRAW		CHECKED	APPROVED
10/05/2018			