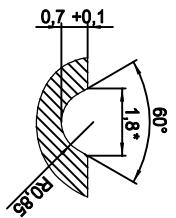
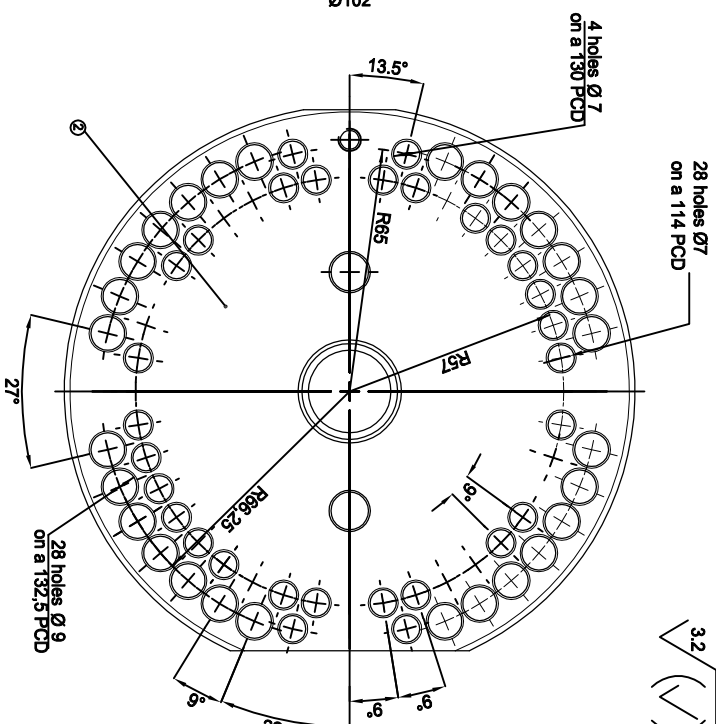
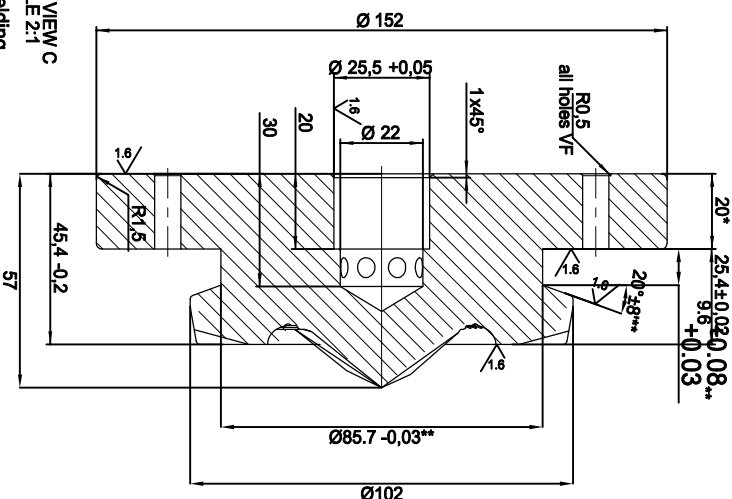
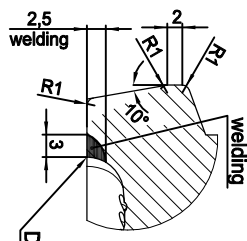


Stipple cutter
Detail scale 10:1

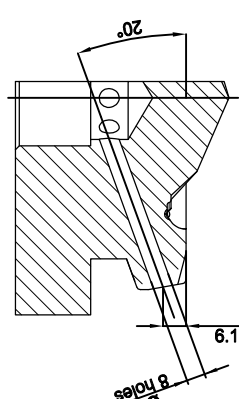
DETAIL VIEW G
SCALE 2:1



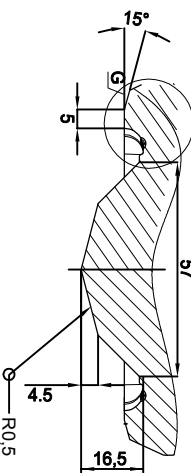
SECTION A-A



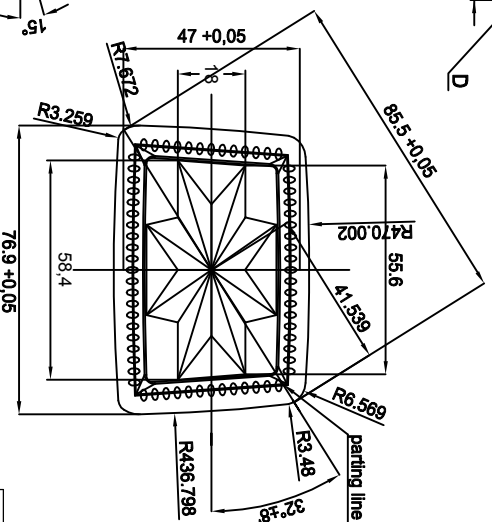
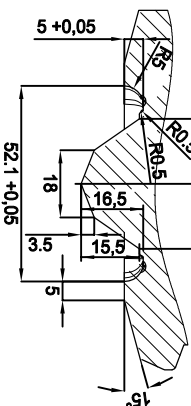
SECTION D-D



SECTION F-F



SECTION E-E



1. Unspecified limit deviations of dimensions H12, h12, ±IT12/2
2. Mark: SVAYAK 500
3. Depth of marking - 0.3mm.
4. Surface E must be polished Ra 0,16
5. Keep sharp edge D
6. Edge D must be metalized HRC 27...32
7. ** - Reference only dimensions

** - Must be controlled using complex caliber

Material:	Bronze	Machine:	IS-8B-DG-5 17Z-8	ТД "Меркурий"
Welding:	Math (HRC 27...32)	Date	15.08.17	Designer
Mark:	Лист	№ документа	Подпись	Дата
FK-PD-IS8-5-5-CCBKH700-03 (rev 2)				И