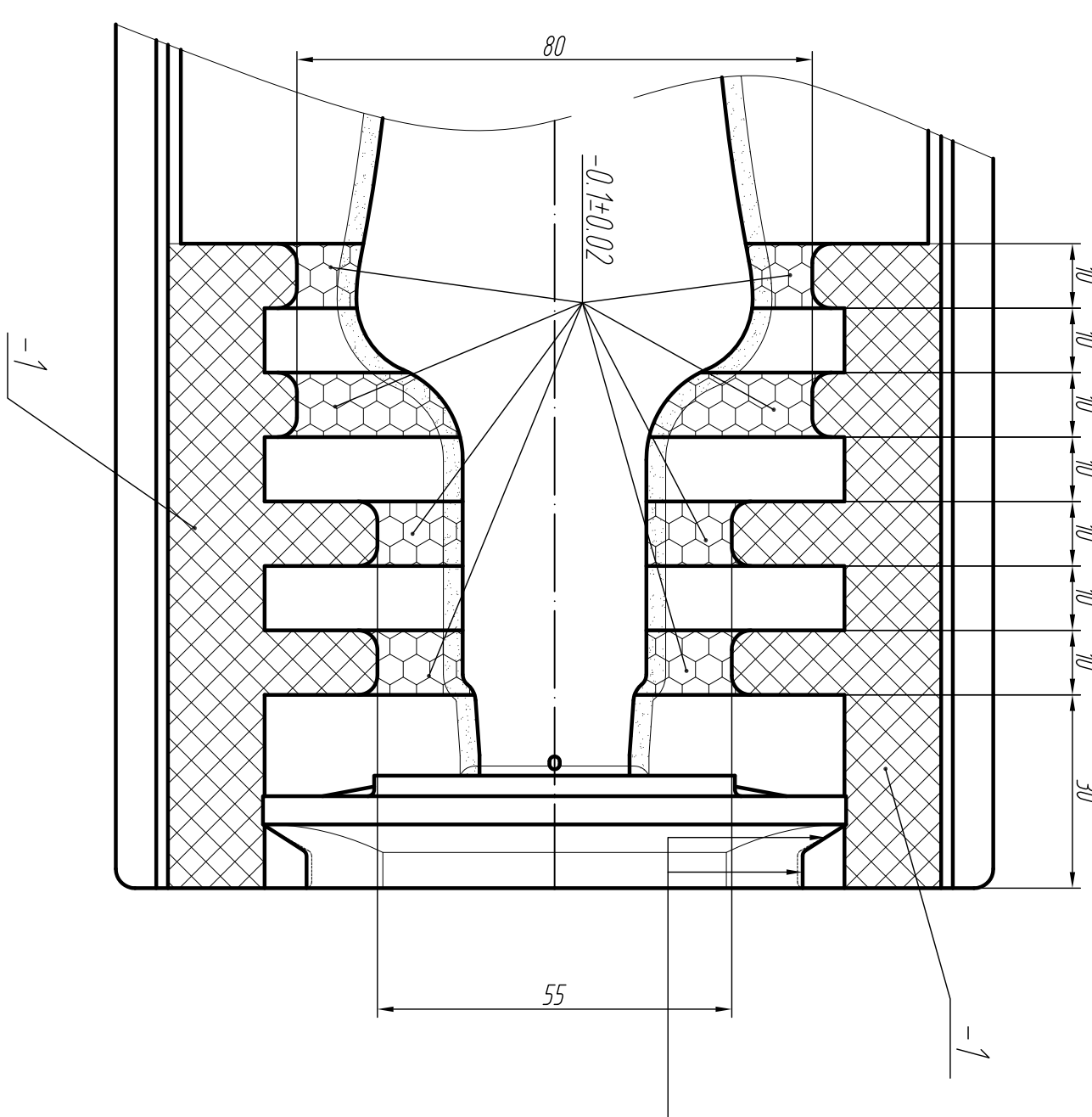
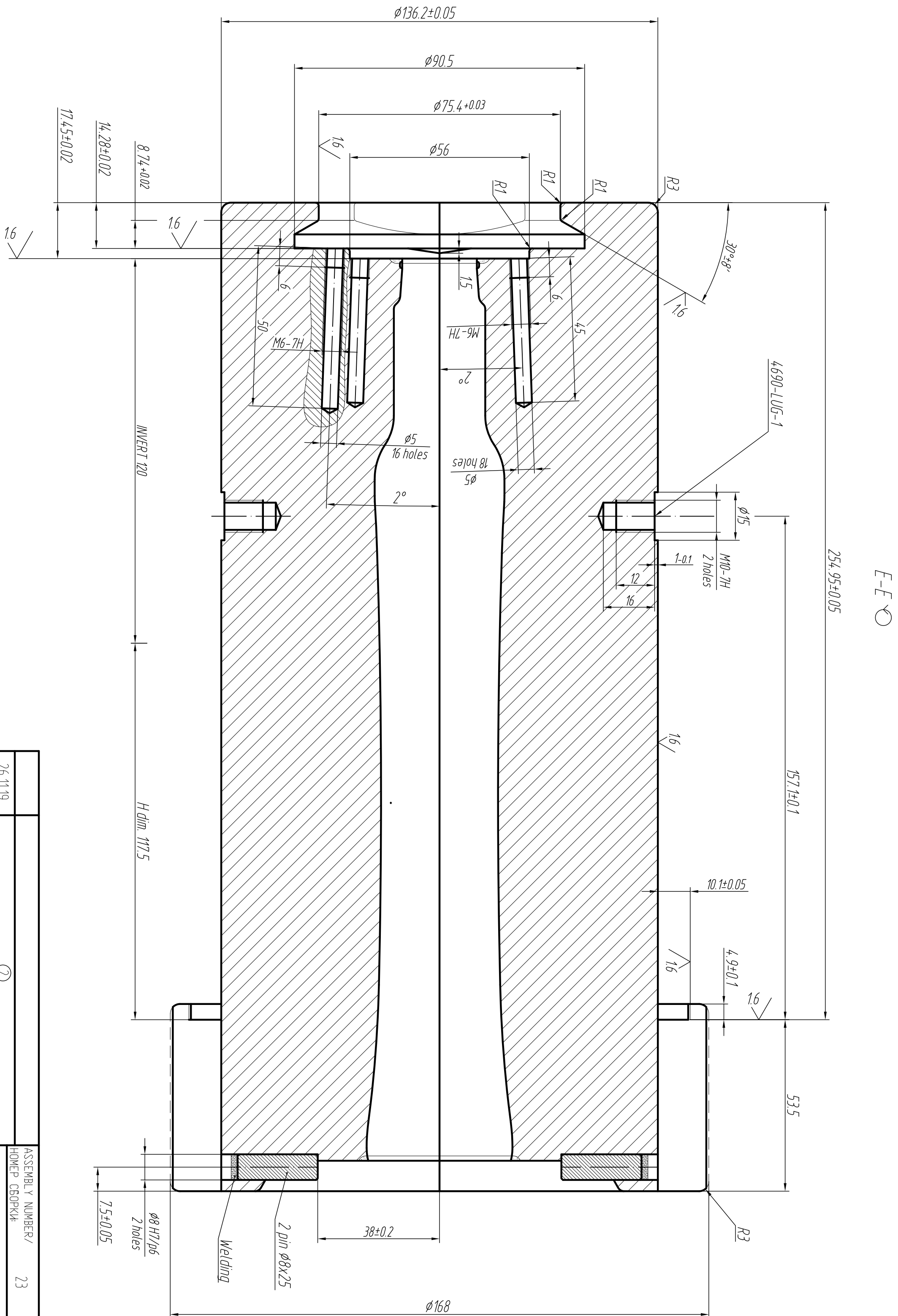
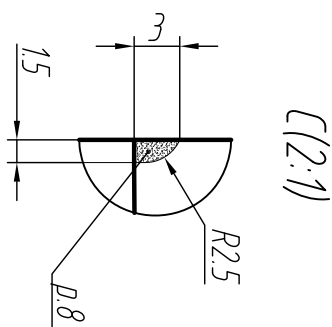
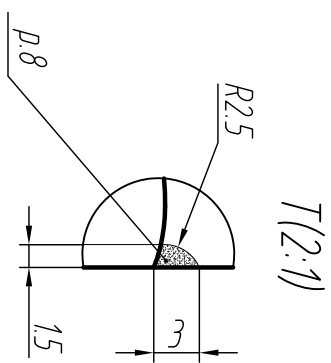
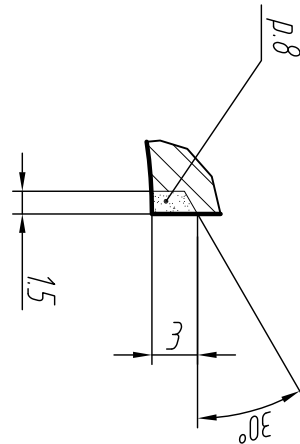
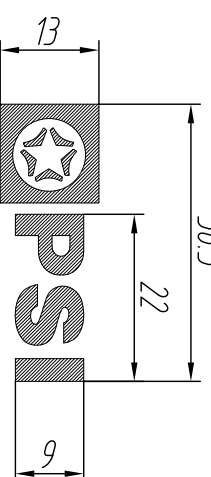


F-F(2:1)



- 1 Both halves of mold (A & B) must be marked with same ordinal number and used together
- 2 Gap in mold joint must be not more than 0.05 mm
- 3 Positional tolerance of forming cavity axis ± 0.1 mm Base – joint plane
- 4 Allowed deviation of forming cavity dimensions is not more than ± 0.05 mm except for dimensions that are specially shown
- 5 Keep sharp edges K
- 6 Reference only dimensions
- 7 H14, H14, H14, H14, H14
- 8 Hardness after welding HRC35-40
- 9 Mark XXI-KPM-26-2-1000-86-ExtraNew
- Mark 4690
- Mark ordinal number (n=10) & PSI logo
- Depth of marking 0.2-0.3 mm



DATE / DATA	REVISIONS / ИЗМЕНЕНИЯ	1175	QUANTITY / КОЛИЧЕСТВО	23	ASSEMBLY NUMBER / КОМП. ОБЪЕКТ	23	MATERIAL / МАТЕРИАЛ	CAST IRON (CS800)	MACHINE / МАШИНА	XXI-KPM-26-2-1000-86-ExtraNew (trial)	SCALE / ШКАЛА	1:1
25.11.19	①	1175	QUANTITY / КОЛИЧЕСТВО	23	ASSEMBLY NUMBER / КОМП. ОБЪЕКТ	23	MATERIAL / МАТЕРИАЛ	CAST IRON (CS800)	MACHINE / МАШИНА	XXI-KPM-26-2-1000-86-ExtraNew (trial)	SCALE / ШКАЛА	1:1
26.11.19	②	1175	QUANTITY / КОЛИЧЕСТВО	23	ASSEMBLY NUMBER / КОМП. ОБЪЕКТ	23	MATERIAL / МАТЕРИАЛ	CAST IRON (CS800)	MACHINE / МАШИНА	XXI-KPM-26-2-1000-86-ExtraNew (trial)	SCALE / ШКАЛА	1:1