



1. H14, h14, ±IT14/2.
  2. Keep sharp edges A.
  3. \*Reference only dimensions
  4. Hardness after welding HRC35..40.
  5. Mark: XXI-B-28-2.tb-500-3
- Mark: 4221  
Mark ordinal number (n=10) & PSI logo.  
Depth of marking-0.2...0.3 mm.

Milling of cavity must be performed according to the 3D model

		MATERIAL/ МАТЕРИАЛ: CAST IRON (GS900)	MACHINE/ МАШИНА: EMHART GLASS-BB-D65 1/2"-8	JOB TITLE/НАЗВАНИЕ РАБОТЫ: XXI-B-28-2.tb-500-3	SCALE/ МАШТАБ: 1:1
		WELDING/ СВАРКА: MATCH (HRC3 35..40)	DESIGNER/ ДИЗАЙНЕР:	DRAWING NUMBER/HOMEP ЧЕРТЕЖА: 4221-B0T-1	
DATE/ДАТА: 16.12.18	REVISIONS/ИЗМЕНЕНИЯ:	QUANTITY/ КОЛИЧЕСТВО:	DATE/ ДАТА: 16.12.18		