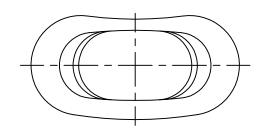


BLANK MOULD				
WEIGHT HOT GLASS FACTOR	405 x0.41	g		
GOB CAPACITY	166	ml		
OVERCAP 44%	+73.2	ml		
NR NOL - PL VOL 13.2 4	-9.2	ml		
CALC. BLK+BA DISPL.	230	ml		
'L' RATIO				
CAP. TO SETTLE LINE		ml		
S.L.HT. FROM NR LINE		mm		
INVERT	80	mm		
"H" DIM.	69.8	mm		
HOLDER SIZE	#24			

BLOW MOULD				
WEIGHT COLD CLASS FACTOR	405 x0.4	g		
CAP. TO O'FLOW	162 +512	m ml		
SHRINKAGE (1.7%)	674 X1.02	Ы		
DISPL. OF SEATED FIN. ABOVE MOULD	689.6 -12.2			
MLD + BP DISPL.	677.4	ml		
INVERT	80	mm		
"H" DIM.	57.2	mm		
HOLDER SIZE	#53			



ø25.2
ø24.8
ø25
R1
22.7

FLYAGA 500					
WEIGHT		405±10	g		
BRIMFI CAPAC		512±10ml			
FILL P CAPAC		500±10ml			
FINISH TYPE:					
			-LAY-A2		
SCALE MACHINE TYPE:					
1:1	BOTTERO DG 5 ¹ "				
DRAW		CHECKED	APPROVED		
10/11/2017					