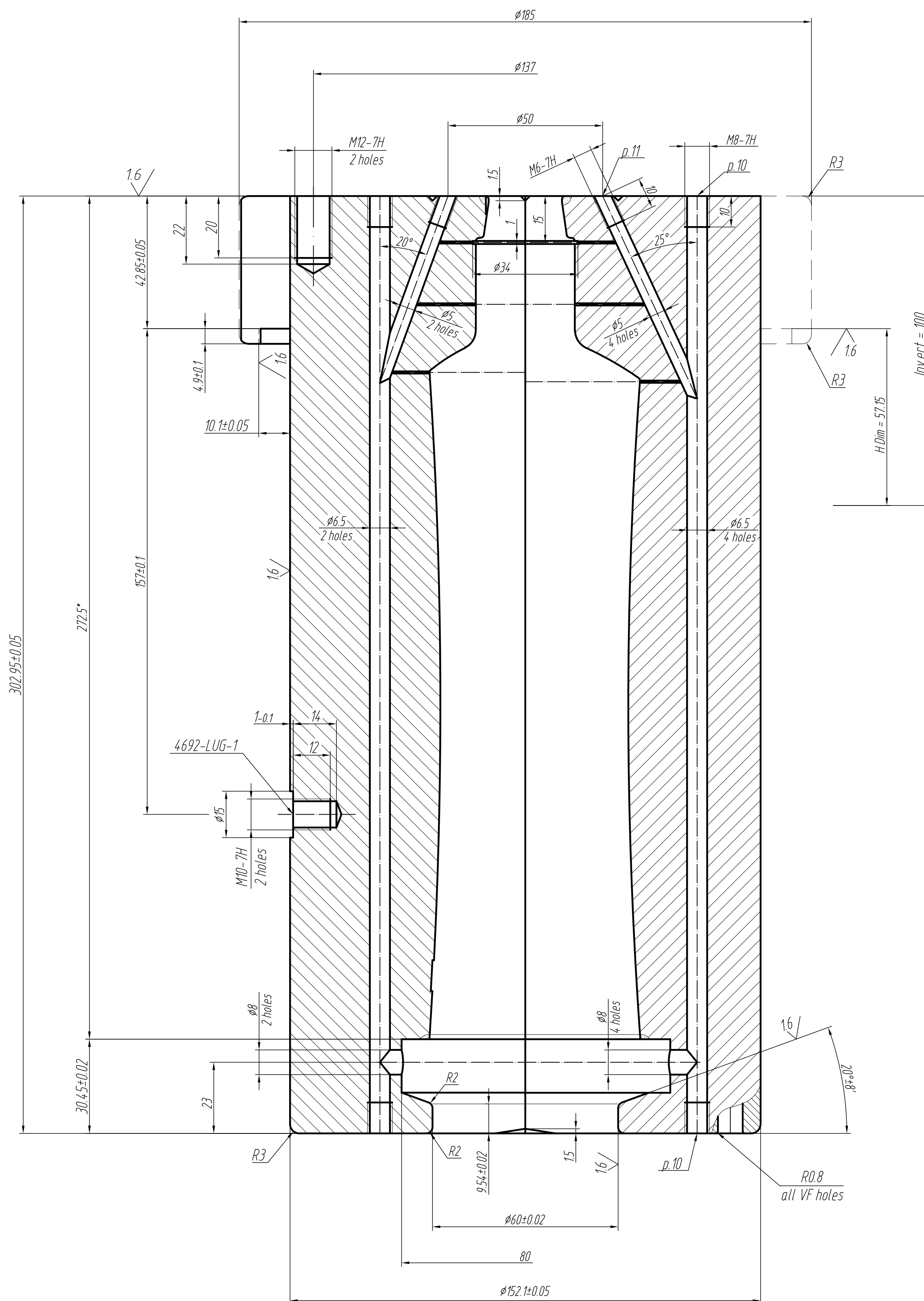
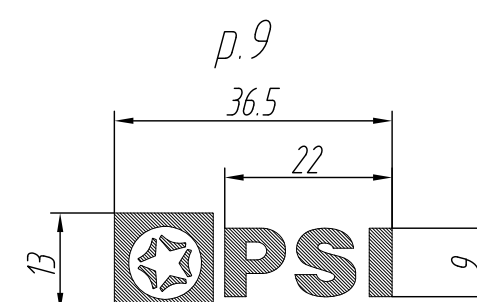



## H-H (MLD1-1)



1. Both halves of mould (A & B) must be marked with same ordinal number and used together.
2. Gap in mould joint must be not more than 0.05 mm.
3. Positional tolerance of forming cavity axis T 0.1mm. Base – joint plane
4. Allowed deviation of forming cavity dimensions is not more than  $\pm 0.05$  mm, except for dimensions that are specially shown.
5. Keep sharp edges P.
6. \*Reference only dimensions
7. H14, h14,  $\pm T14/2$

8. Hardness after welding HRC $\geq$ 35..40.  
9. Mark: XXI-KPM-26-2-700-17-ExtraNew  
Mark: 4692/type1  
Mark ordinal number (h=8) & PSI logo.  
Depth of marking-0.2..0.3 mm.  
10. Cap holes with screws M8x8 and punch.  
11. Cap holes with screws M6x8 and punch.



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JOB TITLE/НАЗВАНИЕ РАБОТЫ: XXI-KPM-26-2-700-17-ExtraNew (trial)		SCALE/ МАСШТАБ:
DRAWING NUMBER/НОМЕР ЧЕРТЕЖА: 4692-MLD3-2 (type 1)		1:1