



BLANK MOULD		
WEIGHT	420	g
HOT GLASS FACTOR	x0.41	
GOB CAPACITY	172.2	ml
OVERCAP 43.9%	+75.6	ml
NR NOL - PL VOL	-8.8	ml
12	3.2	
CALC. BLK+BA DISPL.	239	ml
'L' RATIO		
CAP. TO SETTLE LINE		ml
S.L.HT. FROM NR LINE		mm
INVERT	75	mm
"H" DIM.	117.5	mm
HOLDER SIZE	#23	

BLOW MOULD		
WEIGHT	420	g
COLD CLASS FACTOR	x0.4	
CAP. TO O'FLOW	168	ml
	+513	ml
SHRINKAGE (1.9%)	681	ml
	x1.019	
DISPL. OF SEATED FIN. ABOVE MOULD	694.2	ml
	-10.7	ml
MLD + BP DISPL.	683.5	ml
INVERT	75	mm
"H" DIM.	57.15	mm
HOLDER SIZE	#53	

FINISH:	
BLOW NECK	ø25.7
BLANK NECK	ø25.3
RING NECK	ø25.5
TONG NECK	
BLOW NECK RAD	R1
BLOW HEAD DEPTH	21.5

XXI-KPM-26-4-500-10		
WEIGHT	420±10g	
BRIMFUL CAPACITY	513±7ml	
FILL POINT CAPACITY	500±10ml	
FINISH TYPE: KPM-26-4		
SCALE	MACHINE TYPE:	
1:1	BOTTERO DG 5 <sup>1</sup> / <sub>2</sub> "	
DRAW	CHECKED	APPROVED
01/04/2020		