



BLANK MOULD

WEIGHT	450	g
HOT GLASS FACTOR	x0.41	
GOB CAPACITY	180	ml
OVERCAP 39.7%	+71.6	ml
NR NOL - PL VOL	-14	ml
18	4	
CALC. BLK+BA DISPL.	237.6	ml
'L' RATIO		
CAP. TO SETTLE LINE		ml
S.L.HT. FROM NR LINE		mm
INVERT	85	mm
"H" DIM.	117.5	mm
HOLDER SIZE	#23	

BLOW MOULD

WEIGHT	450	g
COLD CLASS FACTOR	x0.4	
CAP. TO O'FLOW	180	ml
	+520	ml
SHRINKAGE (1.7%)	700	ml
	x1.014	
DISPL. OF SEATED FIN. ABOVE MOULD	710.2	ml
	-16.8	ml
MLD + BP DISPL.	693.4	ml
INVERT	85	mm
"H" DIM.	57.2	mm
HOLDER SIZE	#53	

FINISH:	
BLOW NECK	ø25.7
BLANK NECK	ø25.3
RING NECK	ø25.5
TONG NECK	
BLOW NECK RAD	R1
BLOW HEAD DEPTH	27.8

IVAN KUPALA 500

WEIGHT	450±10g		
BRIMFUL CAPACITY	520±10ml		
FILL POINT CAPACITY	500±10ml		
FINISH TYPE:			
SCALE	MACHINE TYPE:		
1:1	BOTTERO DG 5 ¹ / ₂ "		
DRAW	CHECKED	APPROVED	
22/12/2017			