











Cutter Ø 12.5 Pitch 3.386 Cutter angle 2°22'

Cavity hard welded 1 mm bigger then biggest diameter

INVERT CENTRE : -'H' DIMENSION : -ASSEMBLY :-SCALE : 1:1



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	DO NOT SCALE DRAWING IF IN DOUBT ASK	JOB NAME	X-28MCA-750			
	TOLERANCES UNLESS OTHERWISE SPECIFIED DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05	ITEM	NECKRING	QUANTITY	100	
	REMOVE BURRS & SHARP EDGES IN ACCORDANCE TO STANDARD PRACTICE	CUSTOMER	ELIVOZO	REF. NO.		
7	THIRD ANGLE PROJECTION	ORDER NO.	20190040	DRAWN BY	' JBB	REVISIONS
	PROJECTION	MATERIAL	Bronze	CHECKED BY		DRG No: BIEB830-15
	SURFACE FINISH CAST: ↑ ROUGH ▼ FINE: ▼ POLISH: ▼▼	MACHINE	BB DG 5 1/2	DATE	25-2-2019	DKG NO. BIEBOSU-13