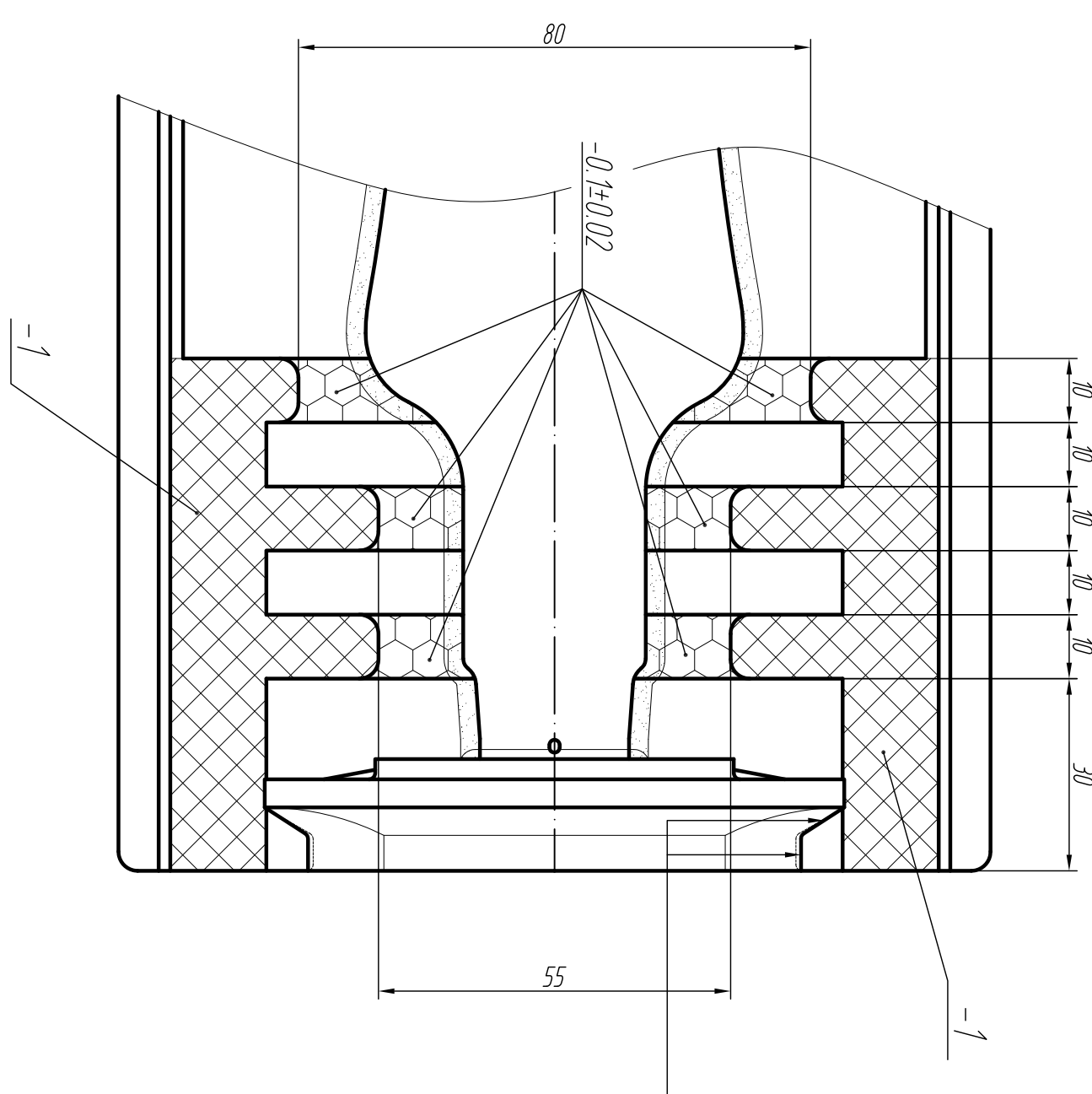
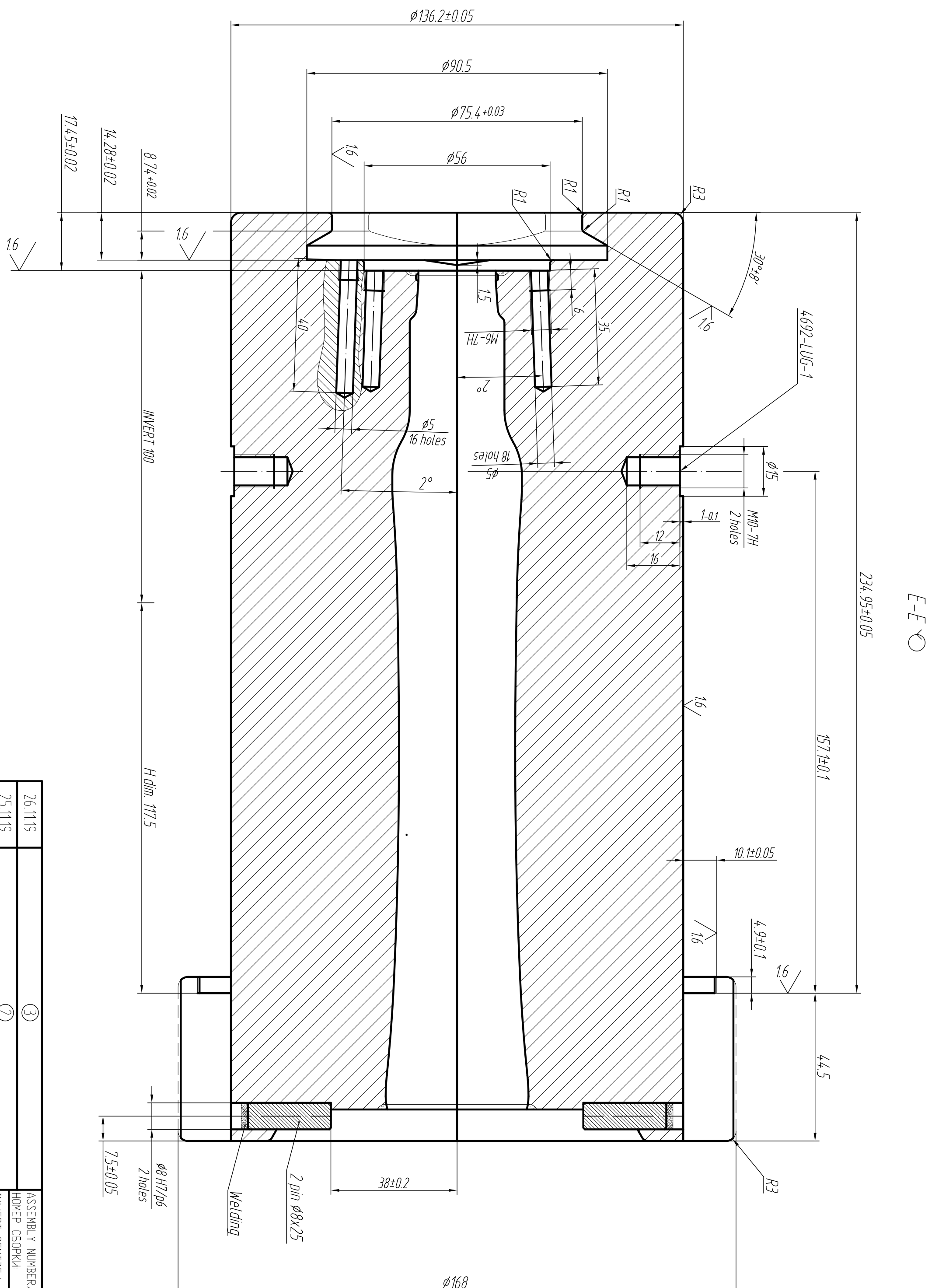
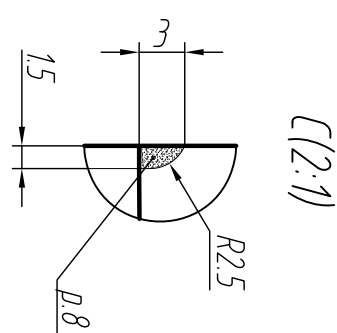
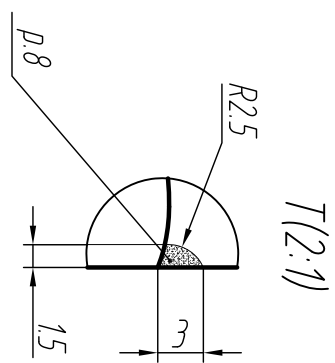
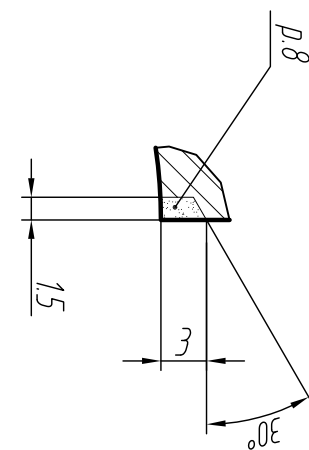
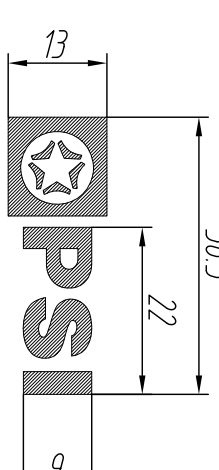


F-F(2:1)



- 1 Both halves of mold (A & B) must be marked with same ordinal number and used together
 - 2 Gap in mold joint must be not more than 0.05 mm
 - 3 Positional tolerance of forming cavity axis ± 0.1 mm Base – joint plane
 - 4 Allowed deviation of forming cavity dimensions is not more than ± 0.05 mm except for dimensions that are specially shown
 - 5 Keep sharp edges K
 - 6 Reference only dimensions
 - 7 H14, H14, H14, H14, H14
 - 8 Hardness after welding HR-C35 40
 - 9 Mark XXI-KPM-26-2-700-77-ExtraNew
- Mark: 4692
Mark ordinal number (n=10) & PSI logo
Depth of marking - 0.2 - 0.3 mm



Half A

Half A

Half B

Half B

Understatements
Make only in mold half B

26.11.19	3	ASSEMBLY NUMBER/ КОМП. №	23	MATERIAL/ МАТЕРИАЛ	CAST IRON (GS800) ЛЕГ. ЧУГУН	MACHINE/ МАШИНА	EMHART GLASS-BB-005 V2-8	JOB TITLE/ НАЗВАНИЕ ПРОЕКТА	XXI-KPM-26-2-700-77-ExtraNew (trial)	SCALE/ ШКАЛА	1:1
25.11.19	2	INVERT CENTRE/ ОБРАТ. ЦЕНТРА	100	WELDING/ СВАРКА	All edges (HR-C35 40)	DESIGNER/ ДИЗАЙНЕР					
25.11.19	1	REVISIONS/ИЗМЕНЕНИЯ	117.5	QUANTITY/ КОЛИЧЕСТВО	117.5	DATE/ ДАТА	26.11.19	DRAWING NUMBER/НОМЕР ЧЕРТЕЖА	4692-BLK-1-4		