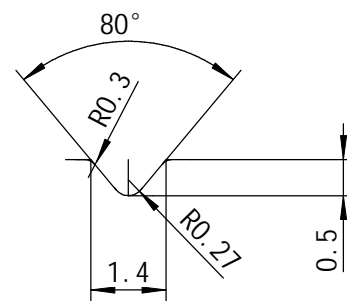
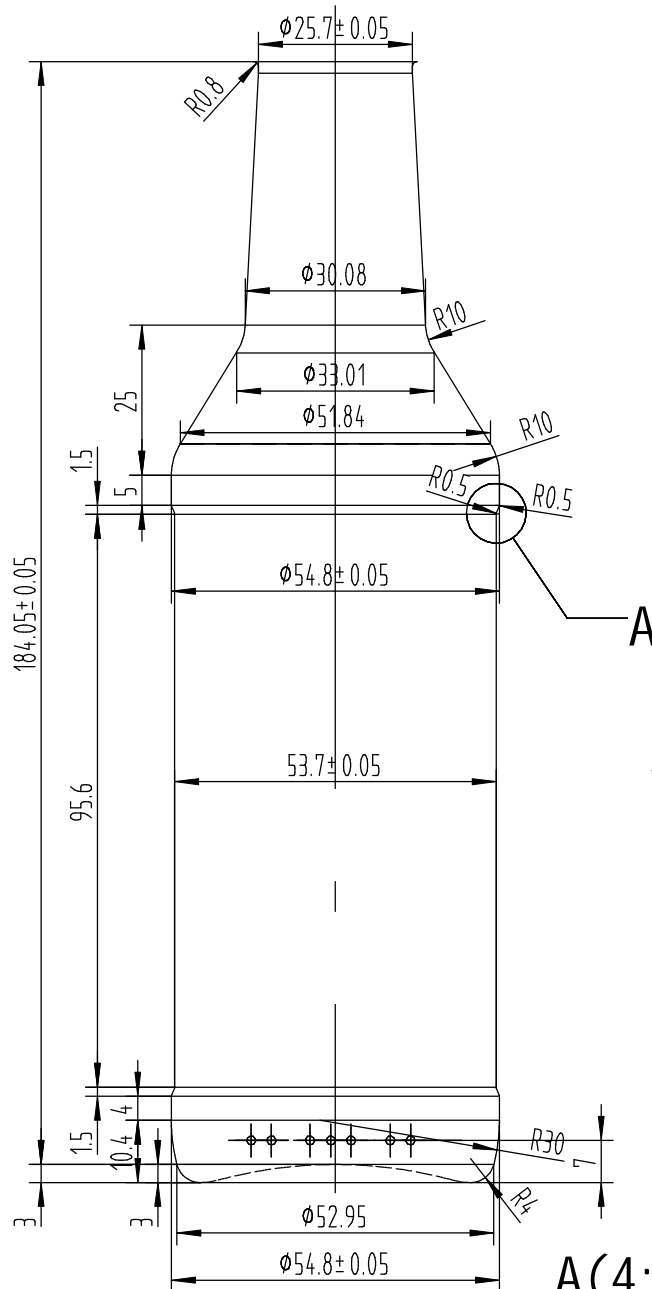


MOULD DATA

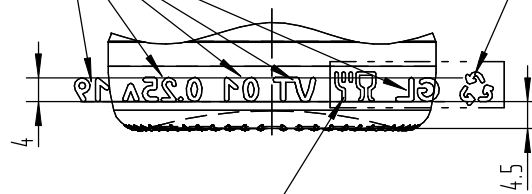
COLD GLASS FACTOR	190g x0.4
CAP TO O'FLOW	76+260ml
SHRINKAGE(1.07%)	336x1.007
DISP OF SEATED FIN ABOVE MOULD	338.4ml -8ml
MOULD & BP DISP.	330.4ml

Req'd Blowmould Disp.
330.4±0.8 ml (Included Bp)

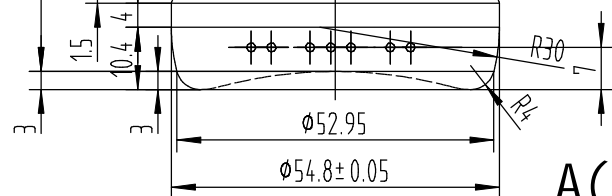


DEEP 0.5 mm
WIDTH 1.4 HEIGHT 4.5 mm

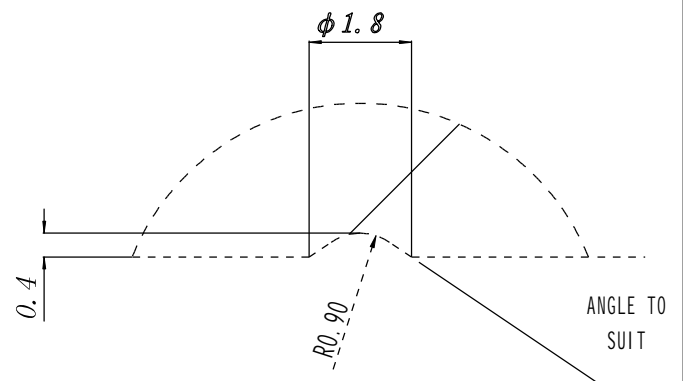
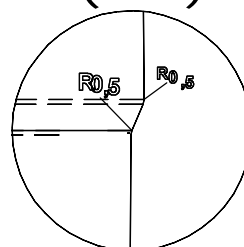
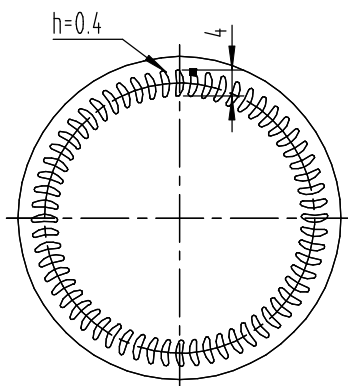
DEEP 0.5 mm
WIDTH 1.4 HEIGHT 5.6 mm



DEEP 0.5 mm
WIDTH 1.4 HEIGHT 5.5 mm



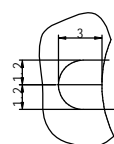
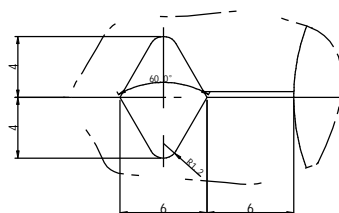
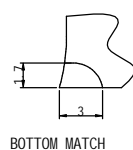
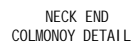
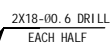
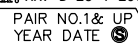
A(4:1)



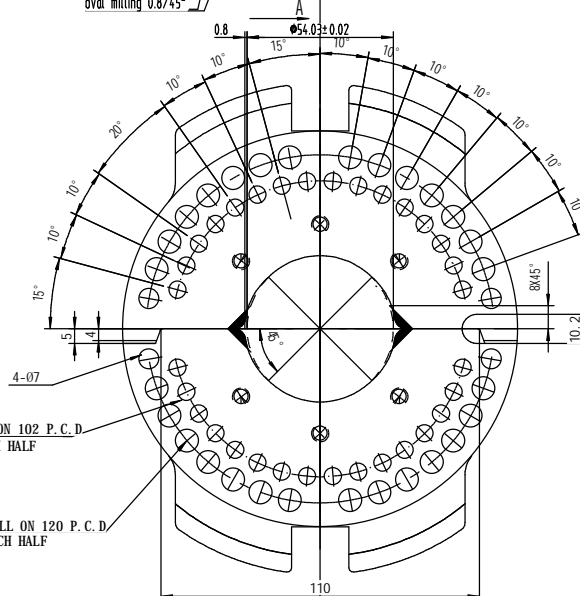
CAPACITY	260±4 ml	WEIGHT	190±10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.05.27	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-1-250-6		

Ind	changes	Name	Date

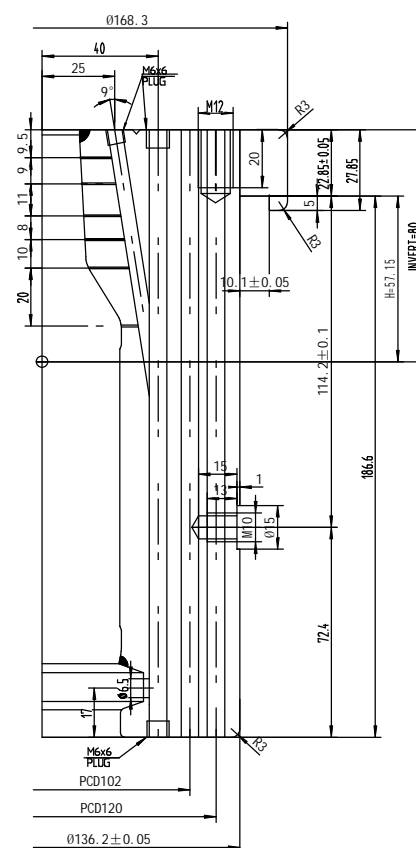
MATERIAL:

$$H = 57.15$$


MOULD SEAMS
COI MONOY DETAIL

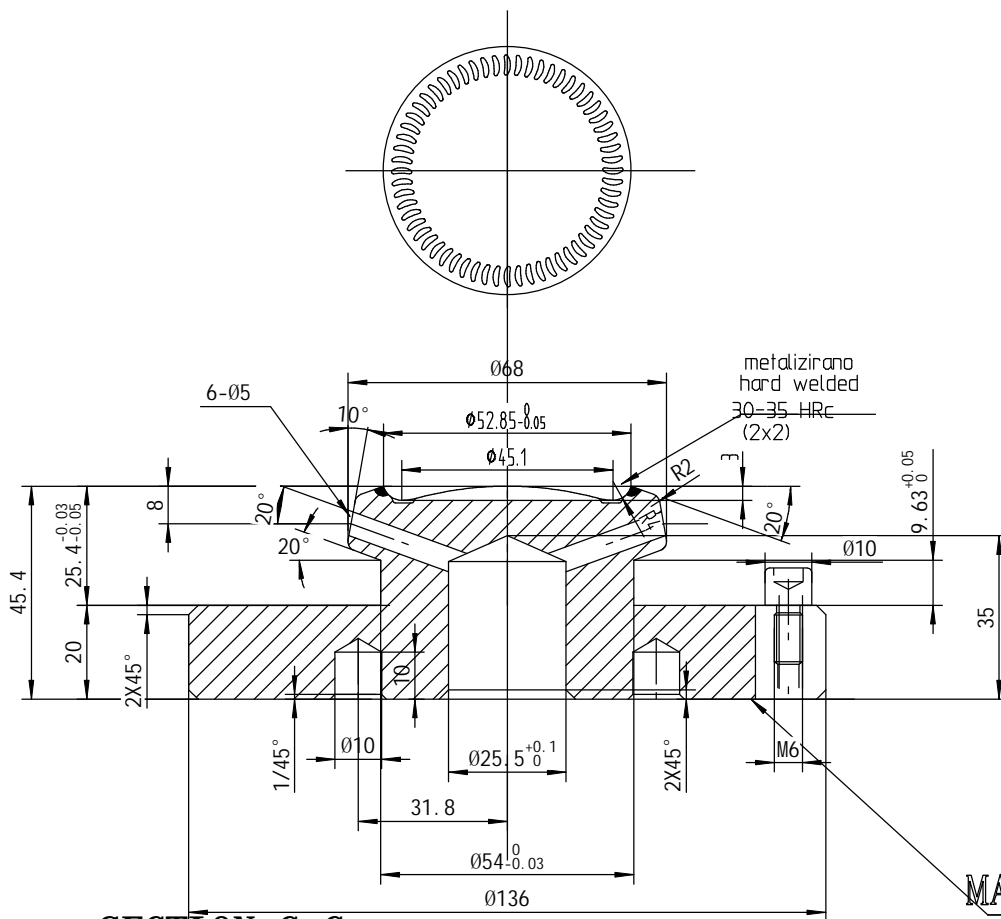


BOTTOM VIEW



ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

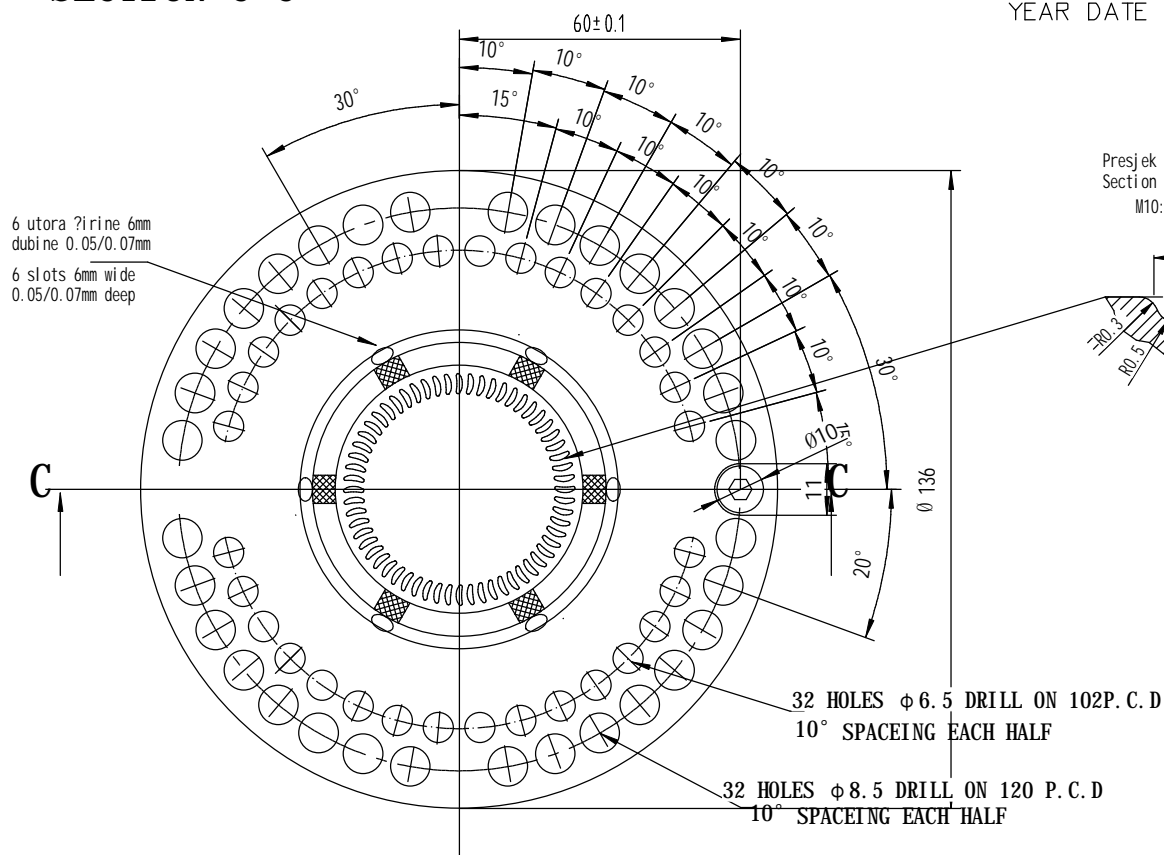
[illegible]



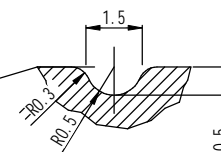
SECTION C-C

MARK: XXI-B-28-1-250-6

PAIR NO.1 & UP
YEAR DATE

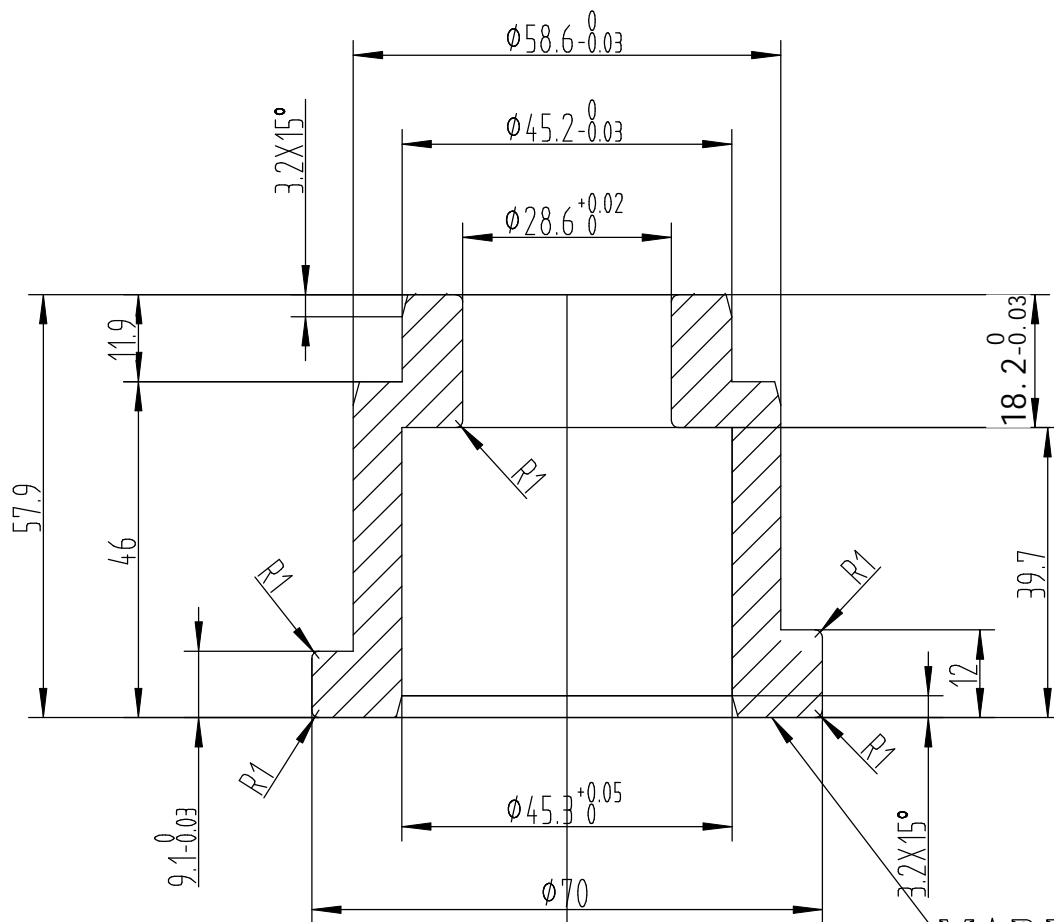


Presjek kroz točku
Section through dot
M10:1



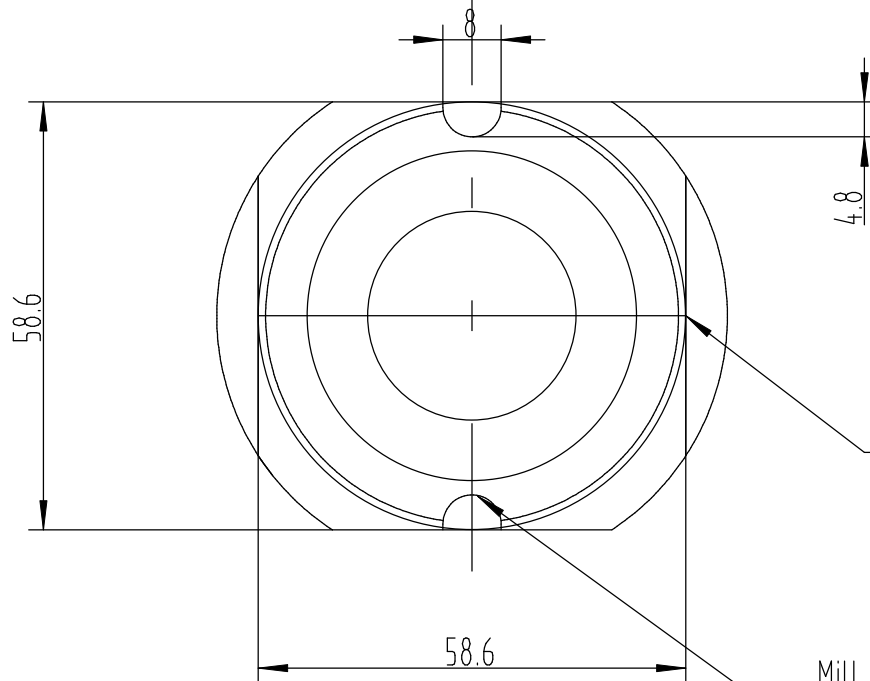
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL \pm

				CAPACITY	260 ⁺⁶ ml	WEIGHT	190±10g
				SCALE	1:1	DWG. NO	
				DRN	DATE /BY		
Ind changes				REVISION	DATE 2019.05.27 /BY		
				APPROVE	DATE /BY		
				REMARK	Dimensions are in mm		
				JOB NAME	XXI-B-28-1-250-6		
MATERIAL				CAST IRON-METAL			



MARK: XXI-B-28-1-250-6

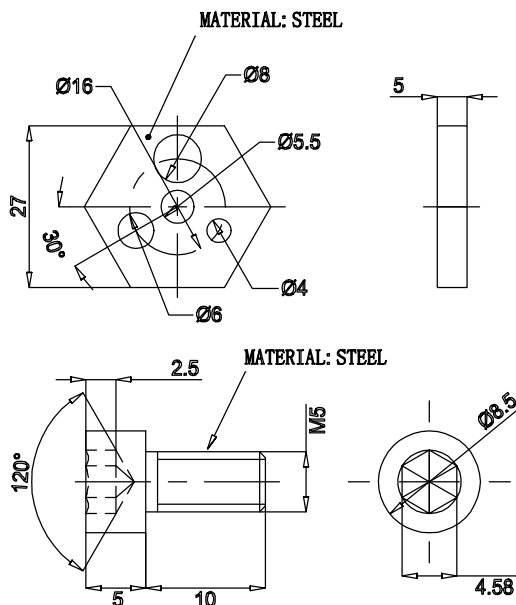
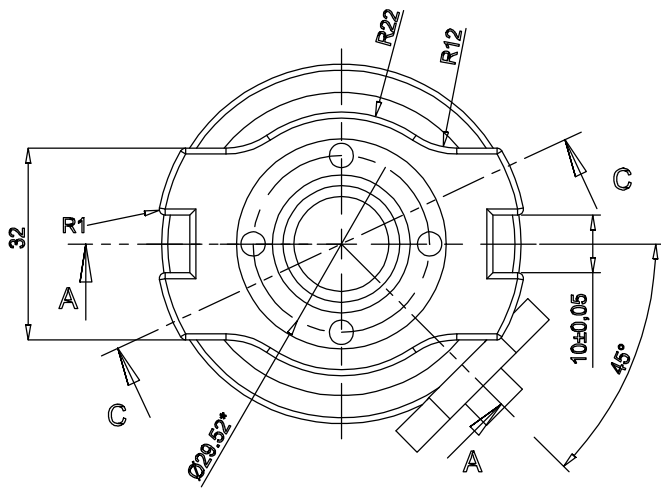
PAIR NO.1 & UP
YEAR DATE ©



MILL THESE SURFACES
TANGENT TO $\phi 58.6$

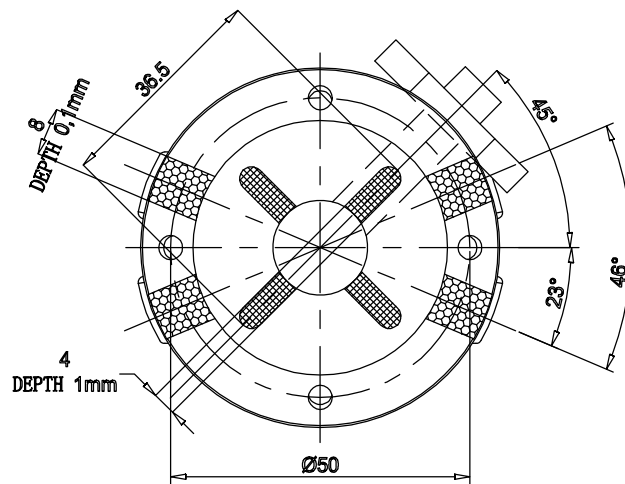
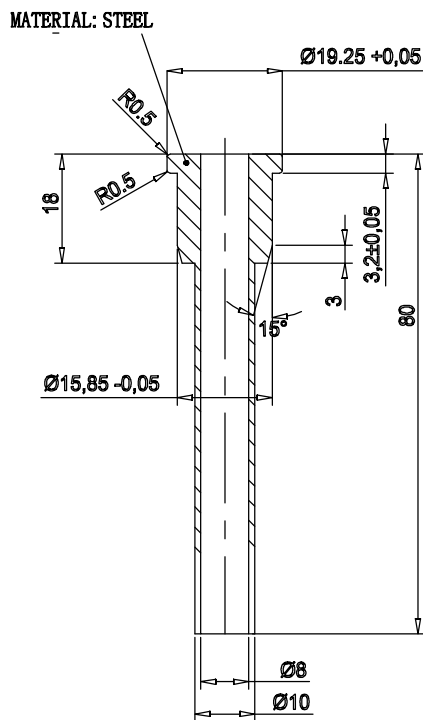
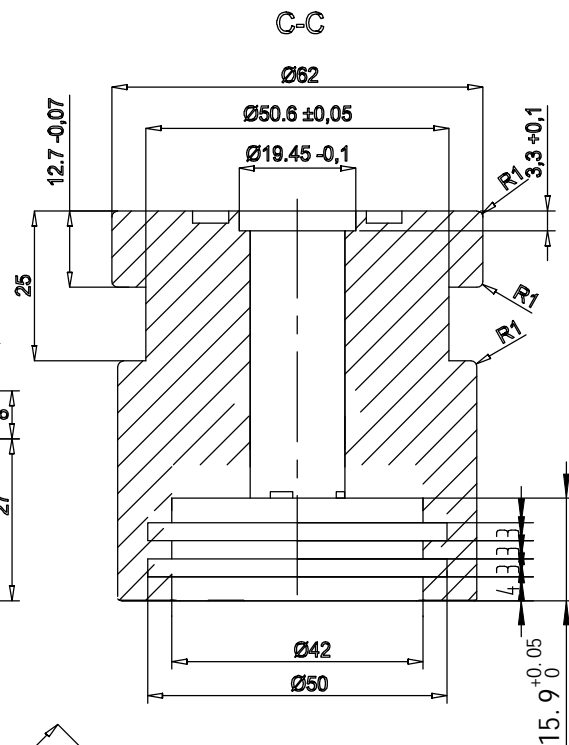
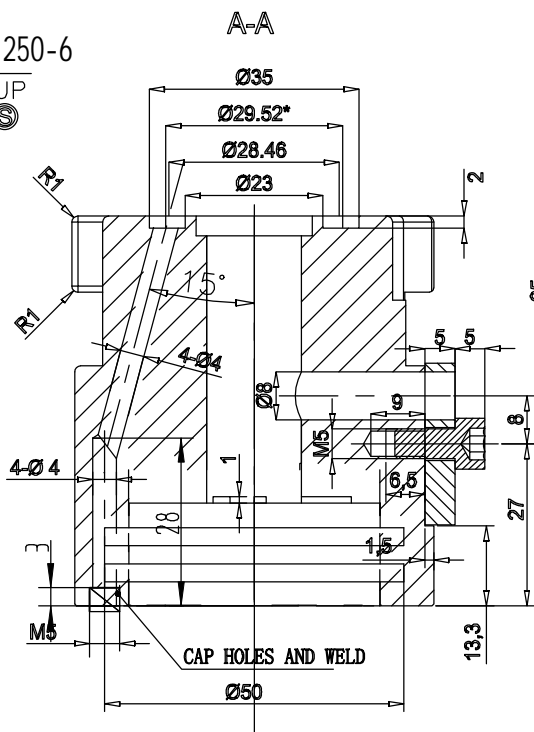
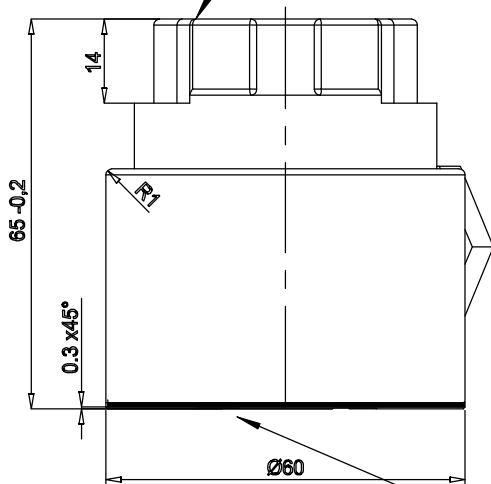
MILL 2 SPANNER SLOTS 5
DEEP AS SHOWN

				CAPACITY		260 ⁺⁶ ₋₄ ml	WEIGHT		190±10g
				SCALE		1:1	DWG. NO		
				DRN		DATE /BY			
Ind	changes			Name	Date	REVISION		DATE 2019.05.27 /BY	
						APPROVE		DATE /BY	
						REMARK		Dimensions are in mm	
						JOB NAME		XXI-B-28-1-250-6	
MATERIAL :		CAST IRON							



MARK: XXI-B-28-1-250-6

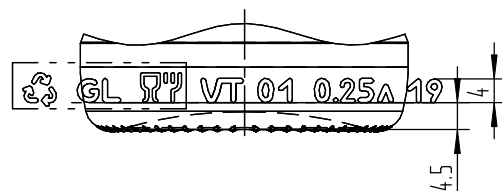
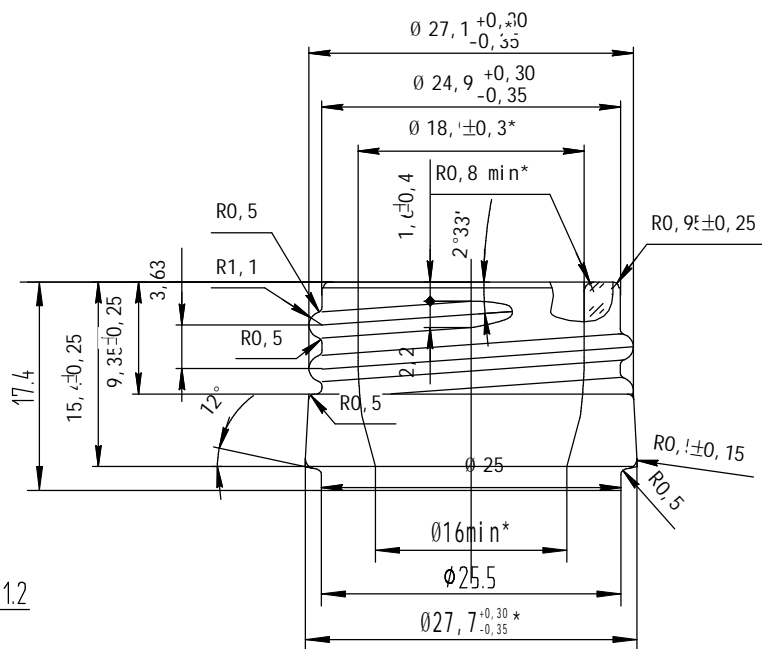
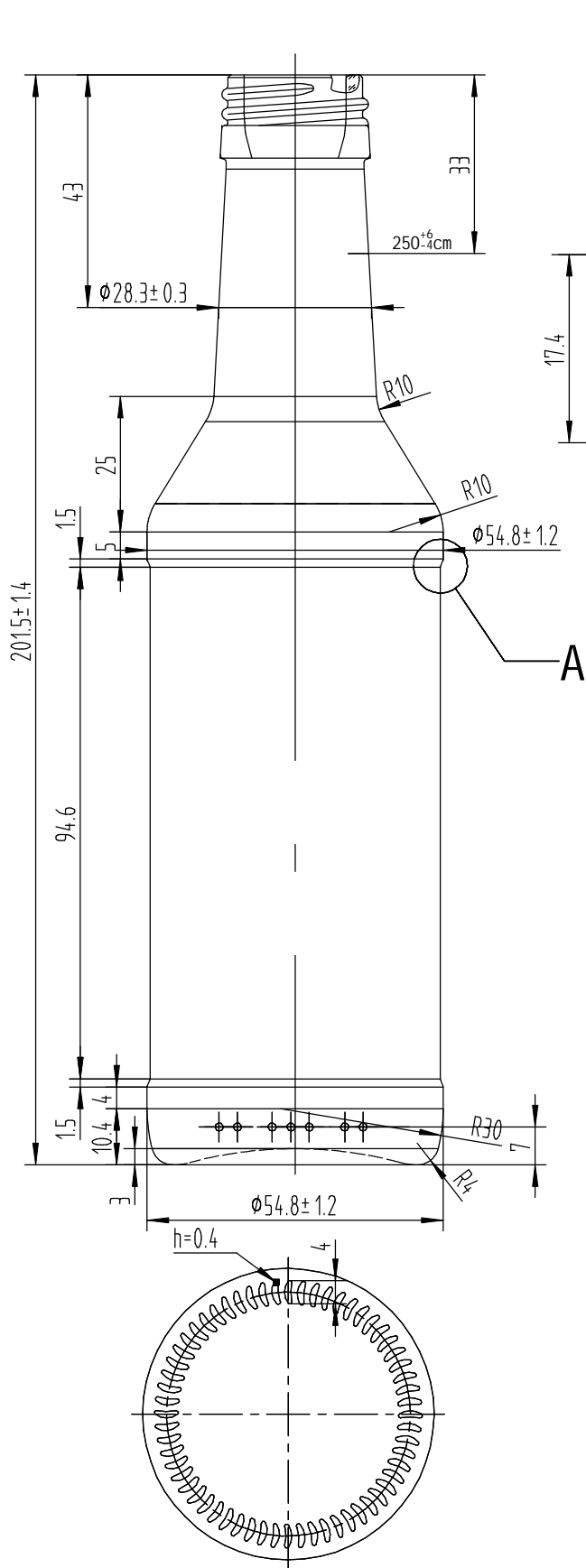
PAIR NO.1& UP
YEAR DATE



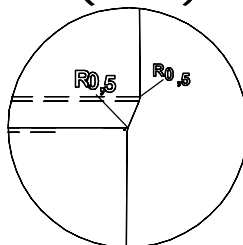
CAPACITY	260±4ml	WEIGHT	190±10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.05.27	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-1-250-6		

Ind	changes	Name	Date

MATERIAL: CAST IRON+METAL



A(4:1)



CAPACITY	260 ± 5 ml	WEIGHT	190 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 05. 27	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-1-250-6		

Ind	changes	Name	Date

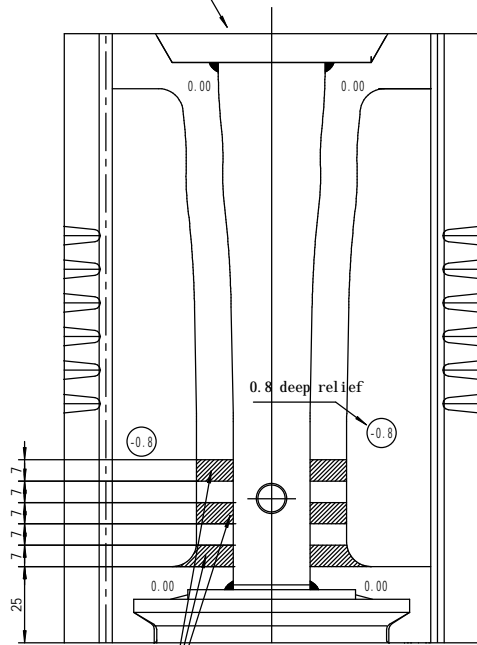
MATERIAL:

INVERT=80
H=69.85

MARK: XXI-B-28-1-250-6

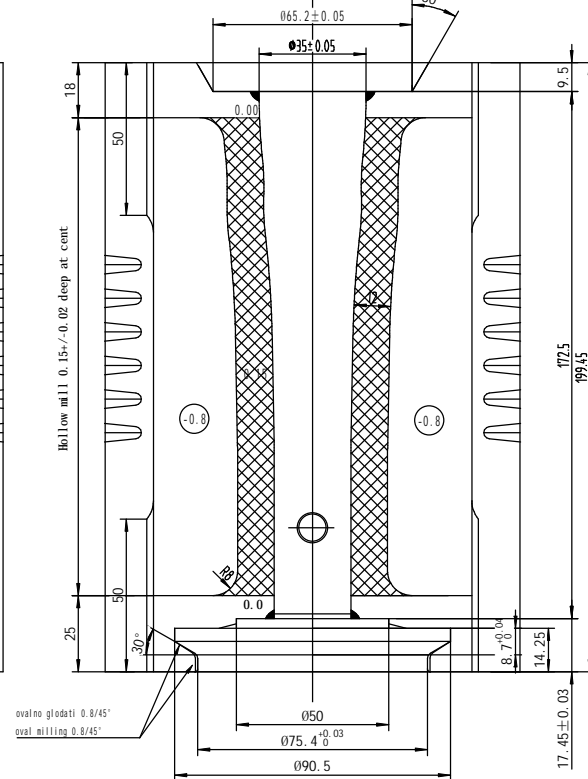
PAIR NO.1& UP
YEAR DATE

MALE HALF

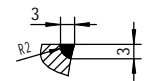
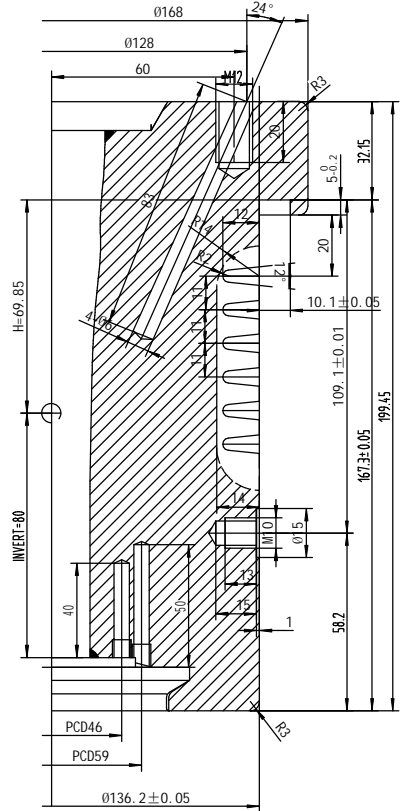


MLL. FACE VENTS 0.1 DEEP

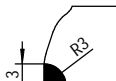
FEMALE HALF



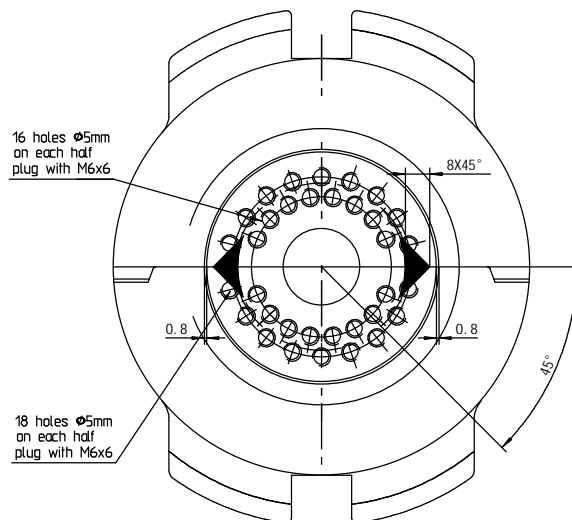
oval no glodati 0.8/45°
oval milling 0.8/45°



COLMONOY WELDING
BAFFLE END DETAILS
30-35 HRC

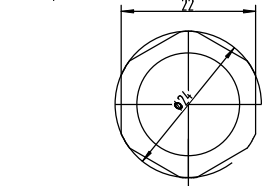
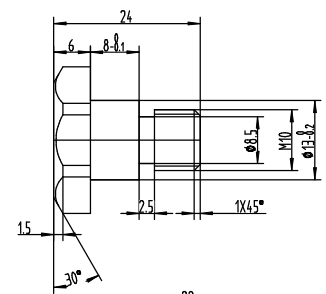


COLMONOY WELDING
NECK END DETAILS
30-35 HRC
Detalji metalizacije
u vratu



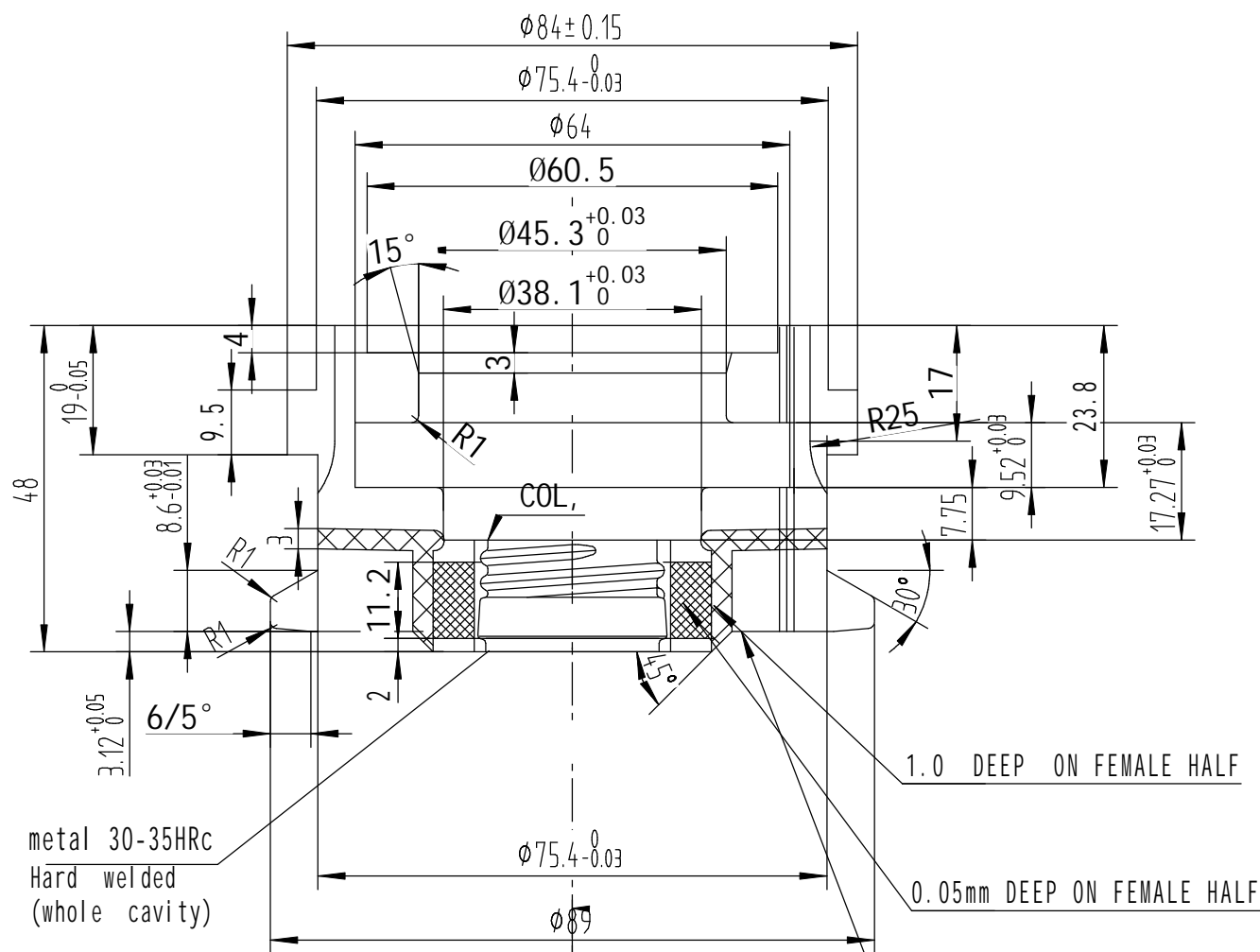
16 holes $\varnothing 5\text{mm}$
on each half
plug with M6x6

18 holes $\varnothing 5\text{mm}$
on each half
plug with M6x6



UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

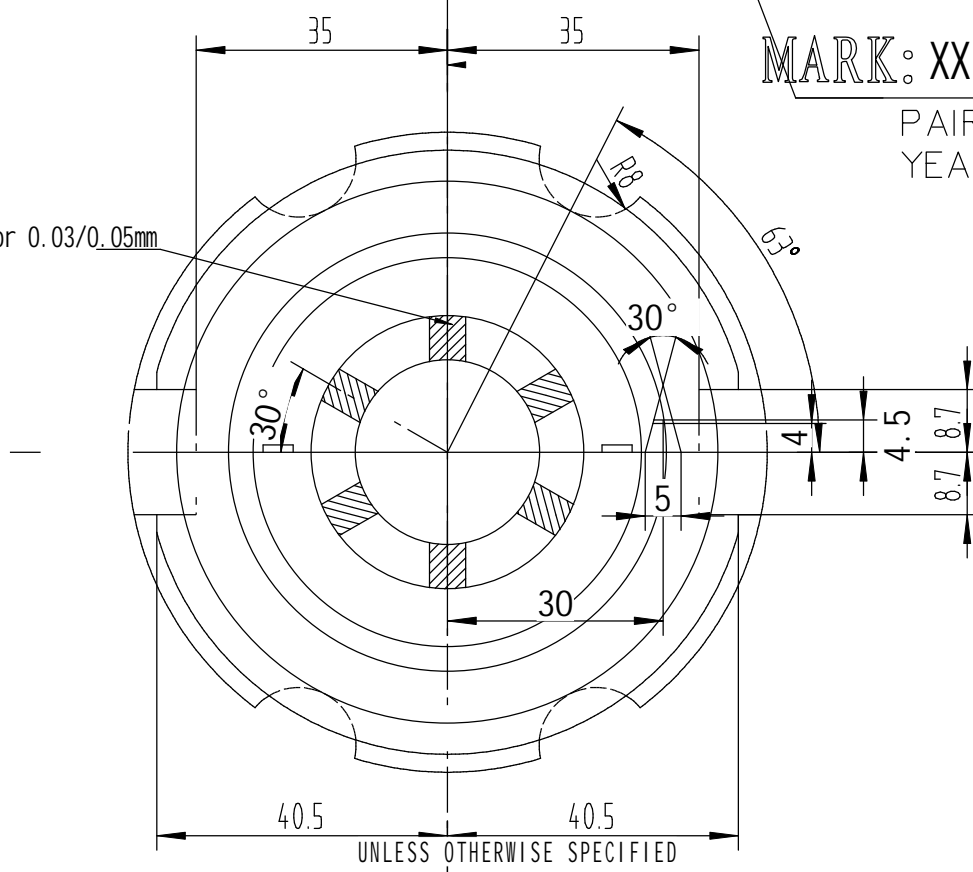
				CAPACITY		240 l/min		WEIGHT		190 ± 10g	
				SCALE		1:1		WG. NO			
				DRN		DATE		/BY			
part				changes		REVISION		DATE 2019. 05. 27		/BY	
						APPROVE		DATE		/BY	
						REMARK		BY INSPECTION: after 111 mm			
						JOB NAME		XXI-B-28-1-250-6			
MATERIAL: 1				CAST IRON-METAL							



MARK: XXI-B-28-1-250-6

PAIR NO.1& UP
YEAR DATE ©

III highlighted area for 0.03/0.05mm



ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

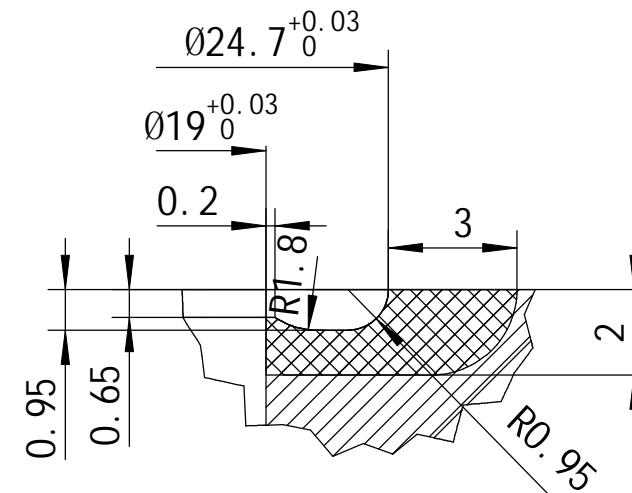
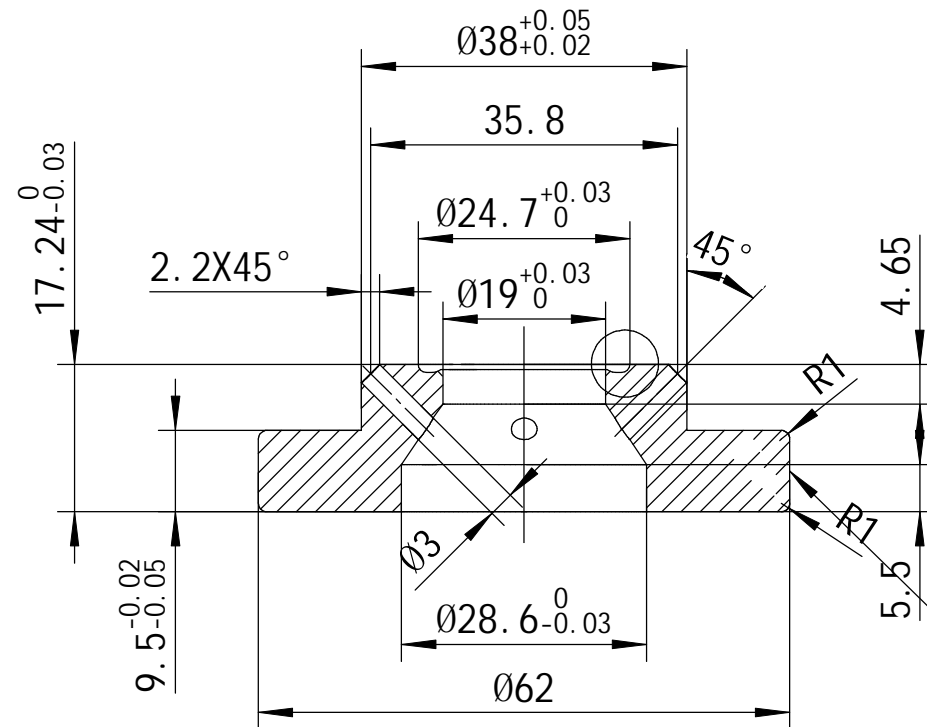
Ind	changes	Name	Date

MATERIAL: Bronze+METAL

CAPACITY	260 \pm 4ml	WEIGHT	190 \pm 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.05.27	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-1-250-6		

Fason napawac HRC 32-38

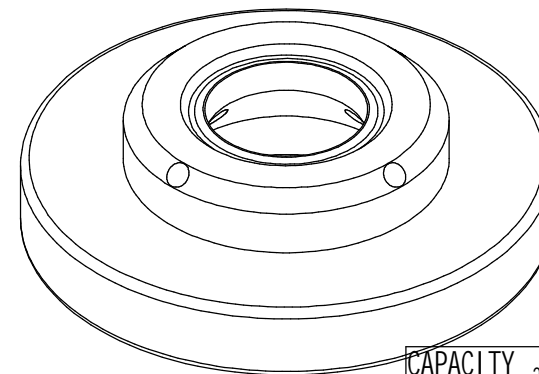
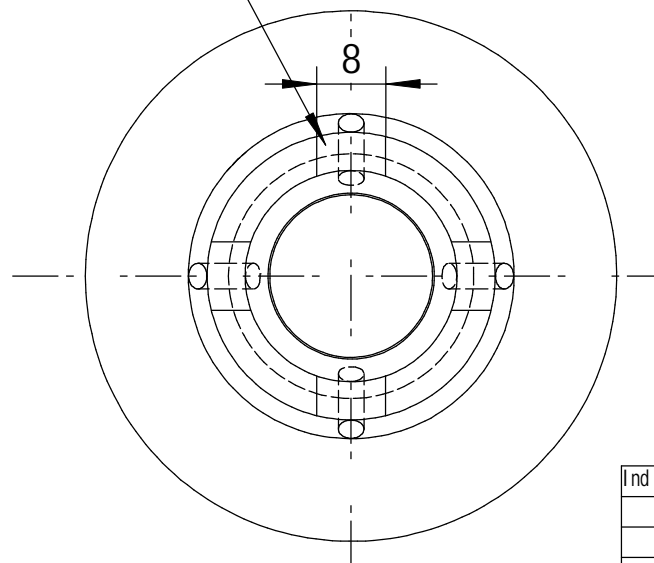
A(10:1)



MARK: XXI-B-28-1-250-6

PAIR NO.1 & UP
YEAR DATE ©

obni zyco 0.05+0.05mm



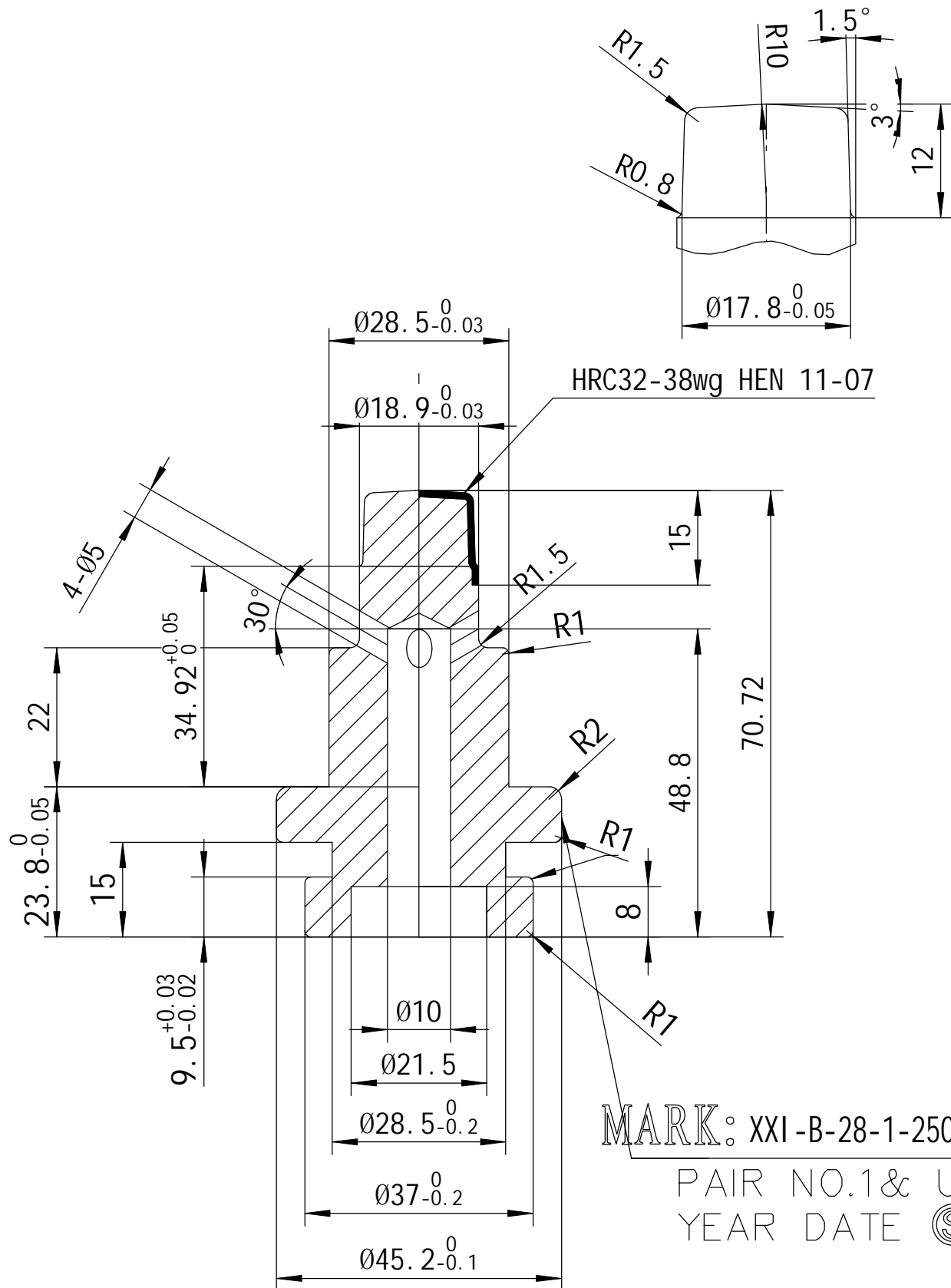
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date

MATERIAL: CAST IRON+METAL

CAPACITY	260 ⁺⁶ / ₋₄ ml	WEIGHT	190 \pm 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.05.27	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-1-250-6		

A(2:1)



MARK: XXI-B-28-1-250-6

PAIR NO.1& UP
YEAR DATE ©

UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

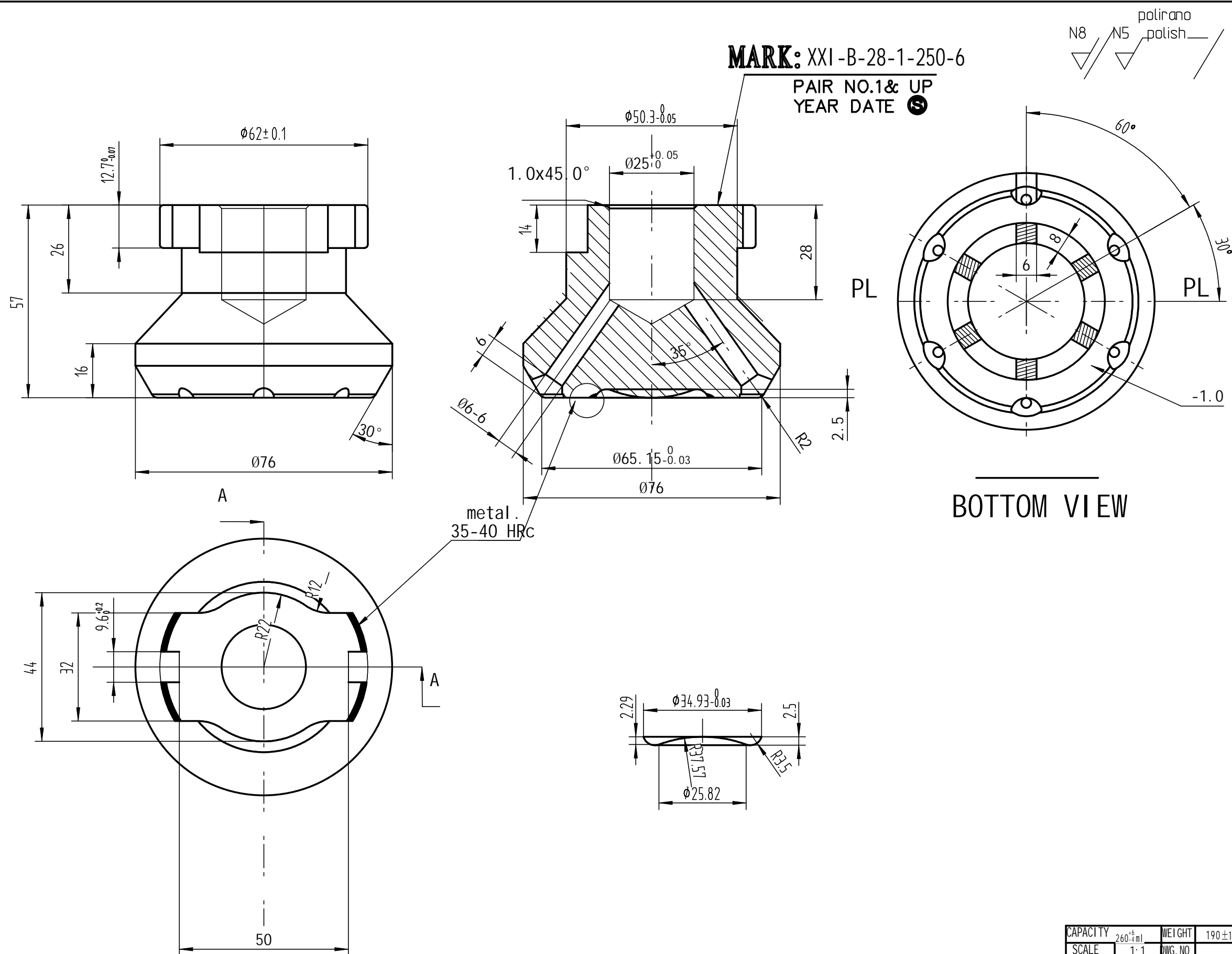
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date

MATERIAL:

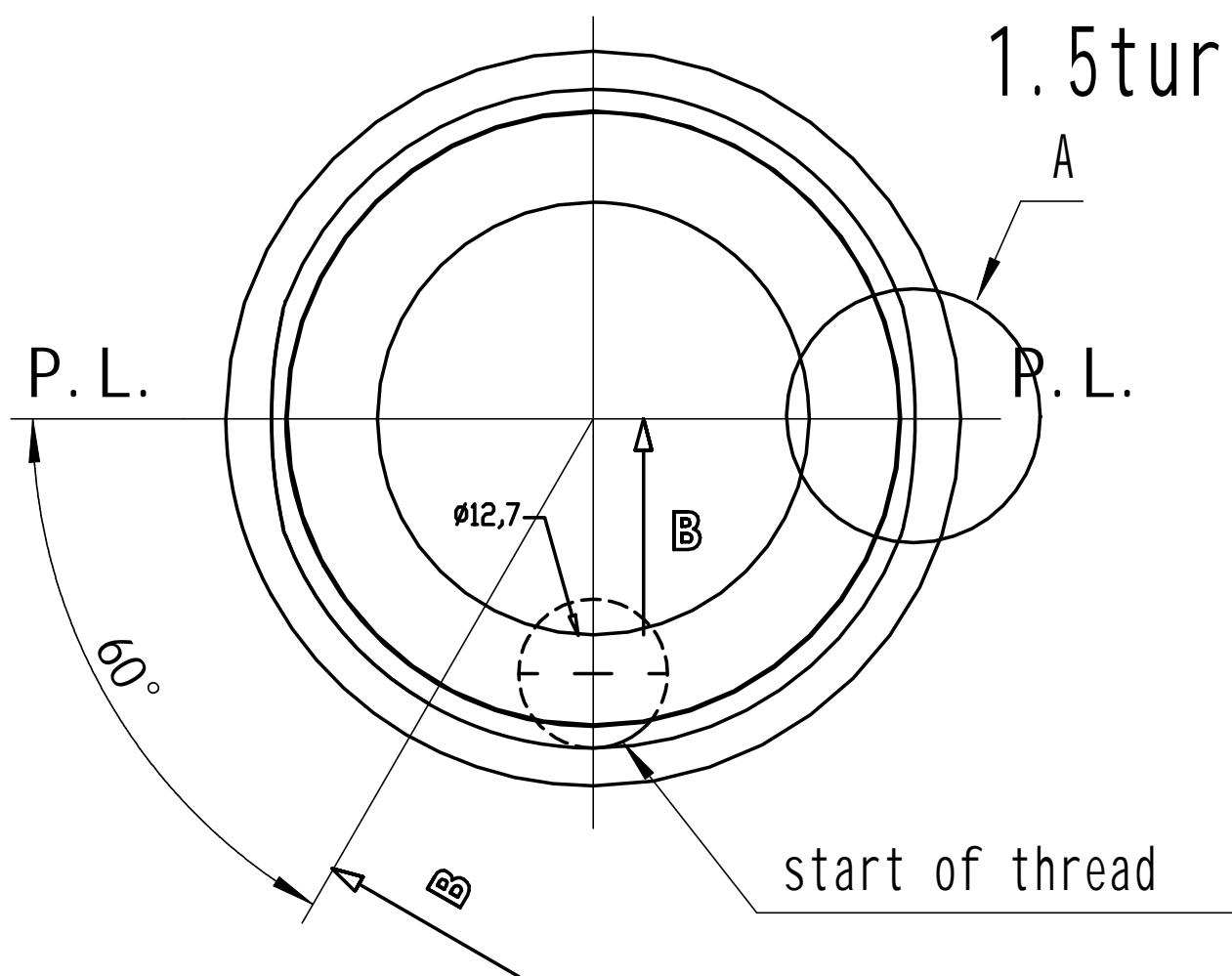
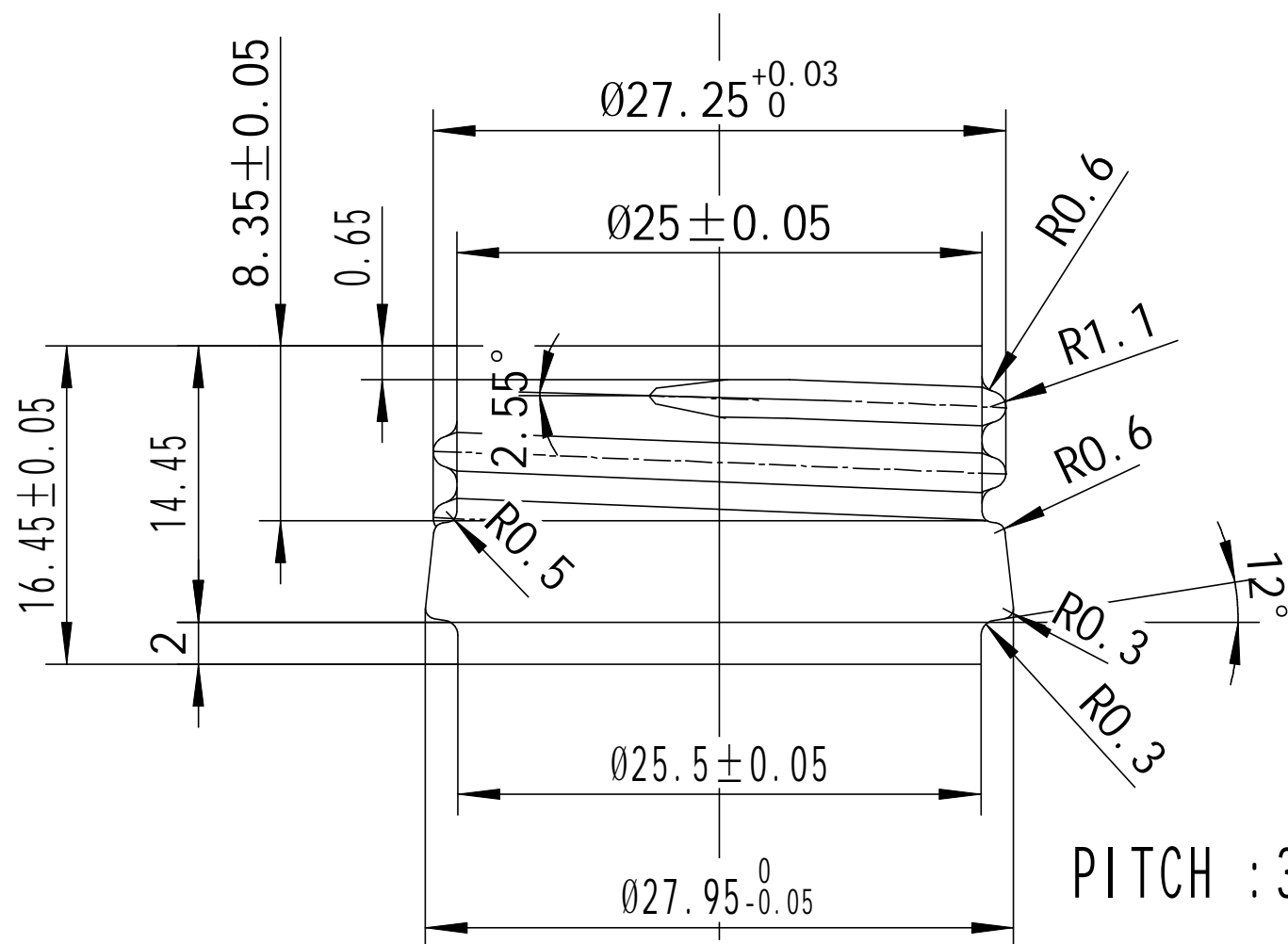
CAST IRON+METAL

CAPACITY	260 ⁺⁶ ₋₄ ml	WEIGHT	190±10g
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.05.27 /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-1-250-6		



UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

				CAPACITY		260 ⁺⁶ ₋₄ ml	WEIGHT		190 ±10g
				SCALE		1: 1	DWG. NO		
				DRN		DATE		/BY	
Ind				changes		Name		Date	
						REVISION		DATE 2019.05.27 /BY	
						APPROVE		DATE /BY	
						REMARK		Dimensions are in mm	
						JOB NAME		XXI-B-28-1-250-6	
MATERIAL :				CAST IRON+METAL					



PITCH : 3.63

cutter: $\varnothing 12.7$

1.5 turns of thread

Ind	changes	Name	Date

MATERIAL:

CAPACITY	260^{+6}_{-4} ml	WEIGHT	190 ± 10 g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.05.27	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-1-250-6		