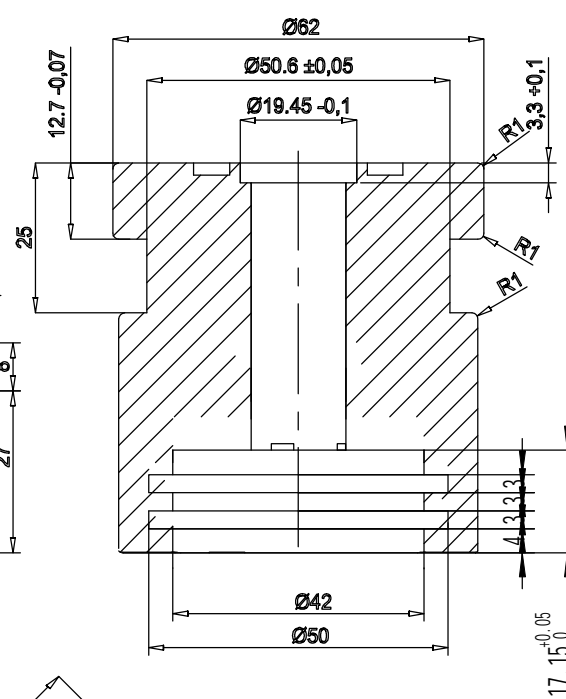
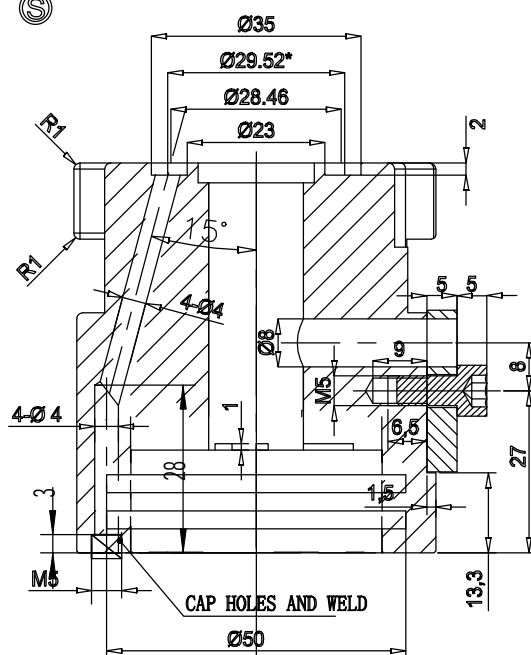
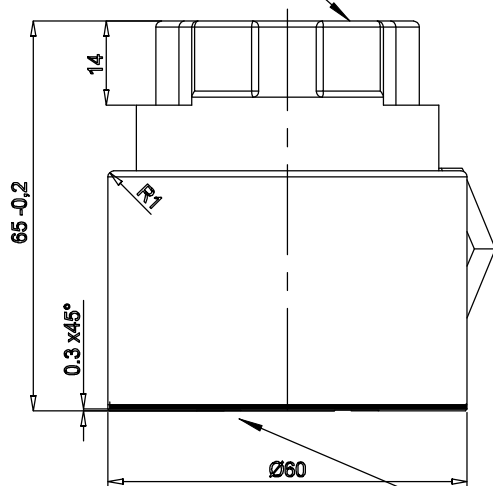


MARK: XXI-KNM-30-1-500-9

PAIR NO.1& UP ©
YEAR DATE

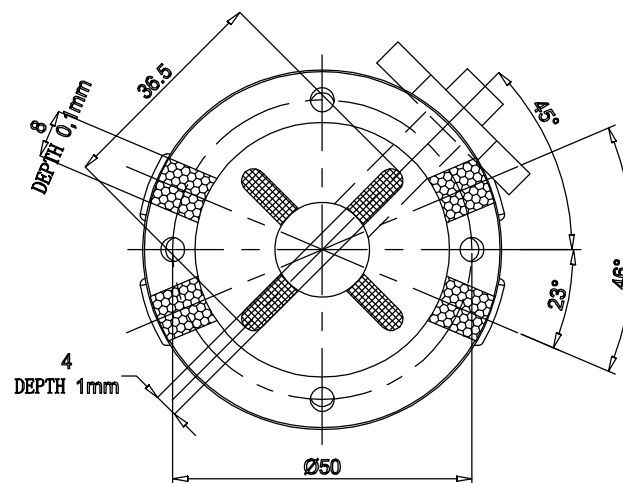
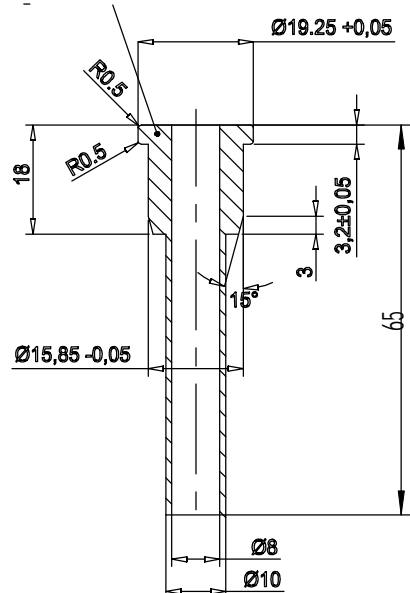
A-A

C-C



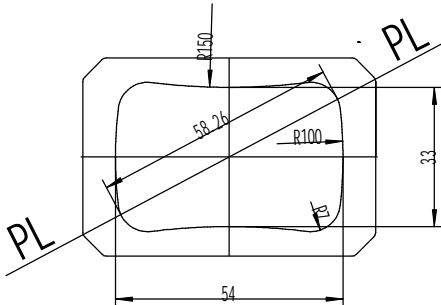
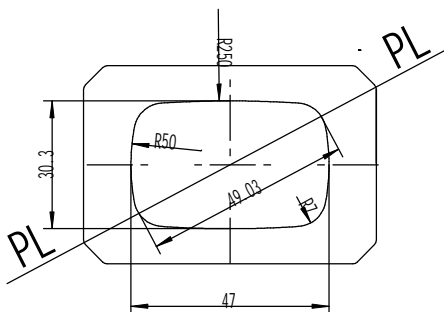
MATERIAL: STEEL

METAL
0-35 HRC

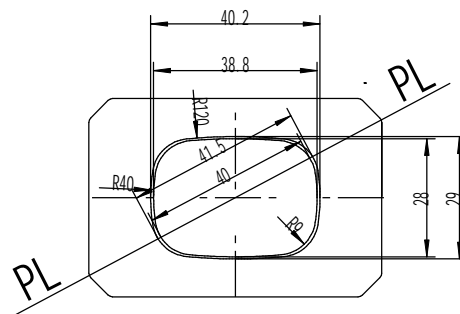
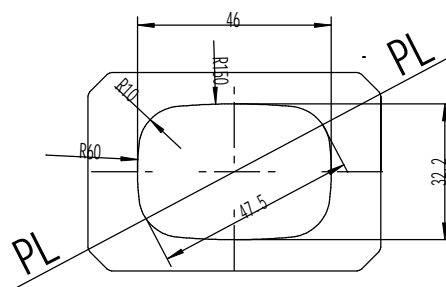


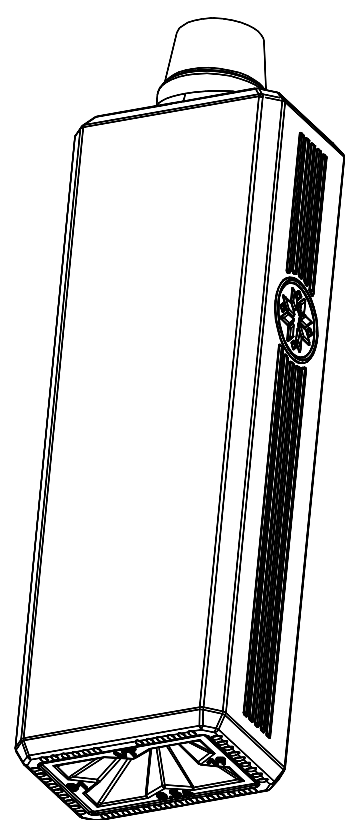
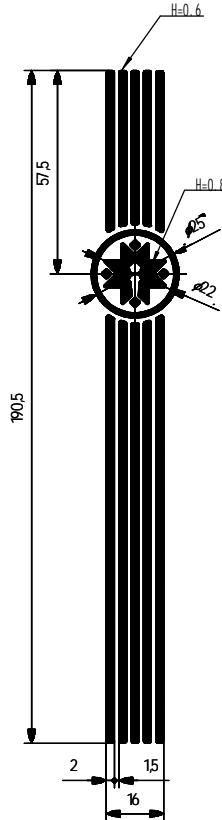
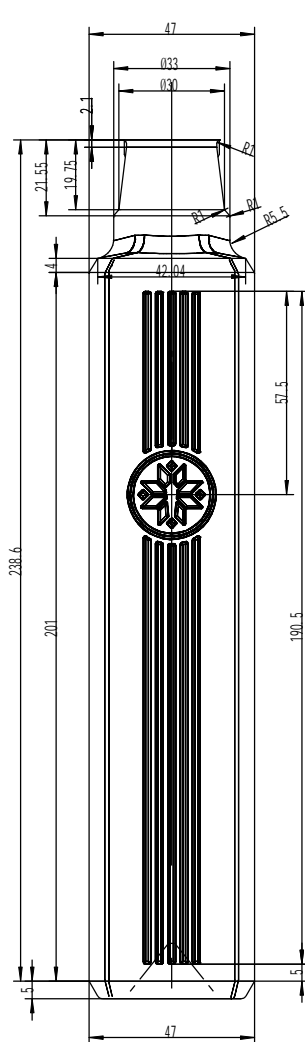
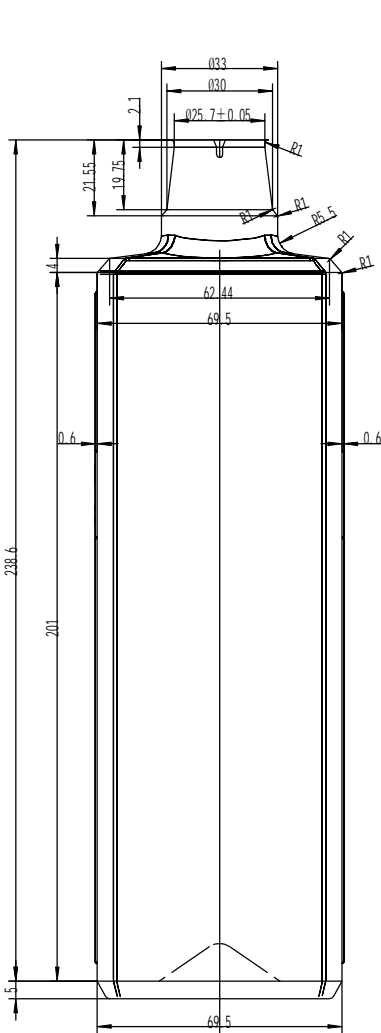
CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	465g ⁺¹⁰ ₀
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE	2019.07.26.	/BY
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500		

Ind	changes	Name	Date
MATERIAL:		CAST IRON+METAL	



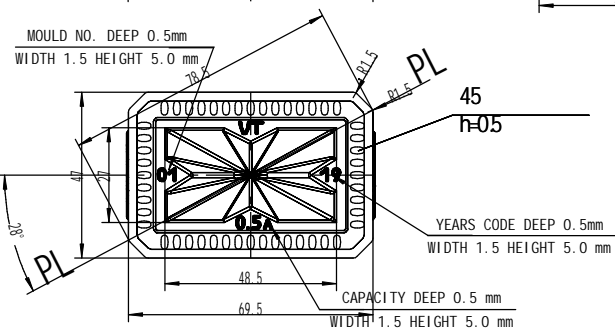
Neck Bore	
MOULD NECK	025.7
BLANK NECK	025.3
RING NECK	025.5





MOULD DATA

COLD GLASS FACTOR	465g x0.4
CAP TO O' FLOW	186+515ml
SHRINKAGE(1.3)%	701x1.013
DISP OF SEATED FIN ABOVE MOULD	710ml -10ml
MOULD & BP DISP.	700ml



Req'd Blowmould Disp.
700±1.0 ml (Included Bp)

Ind	changes	Name	Date

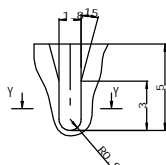
MATERIAL:

CAPACITY	515ml ⁺¹⁹	WEIGHT	465g ⁺¹⁰
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019.07.26.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-30-1-500-9		

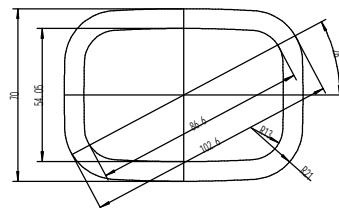
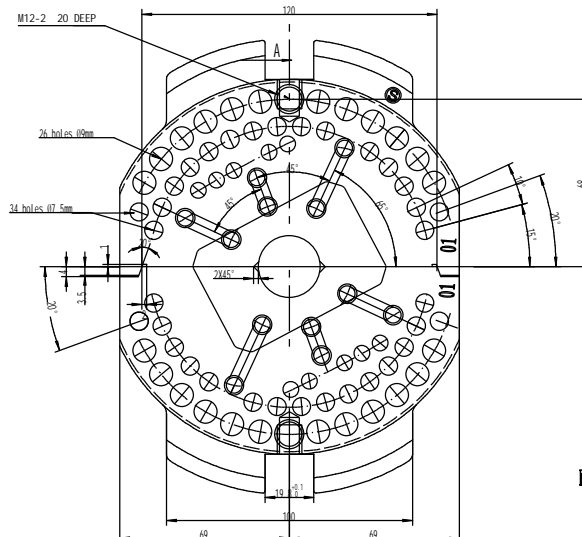
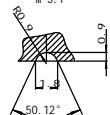
INVERT=90

H=57.2

DETAIL J X
DETAIL X
M5:1



PRESJEK Y-Y
SECTION Y-Y
M 5:1

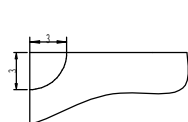
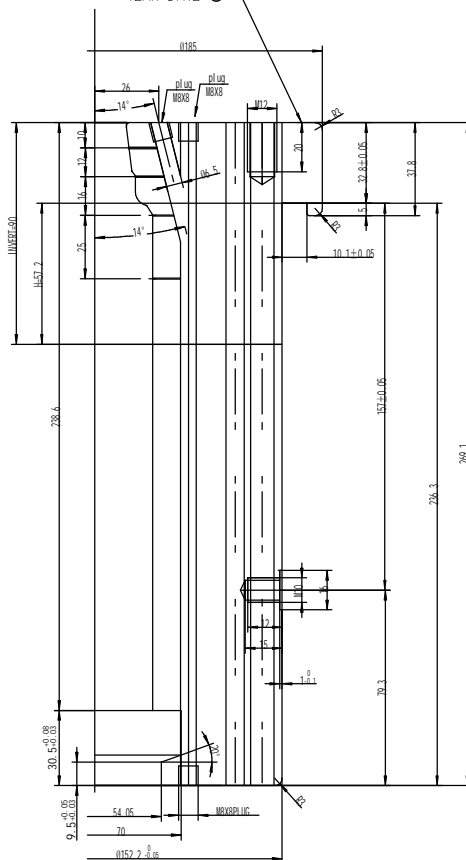
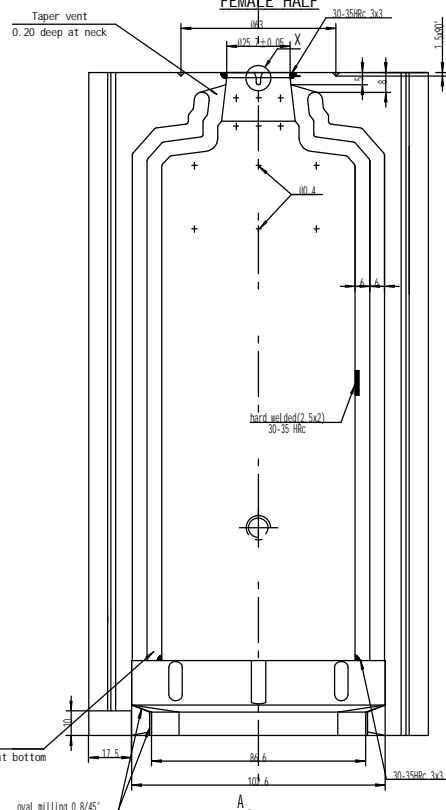
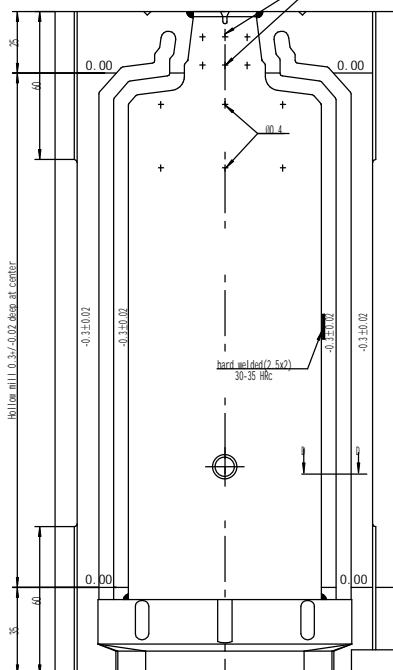


MARK: XXI-KNM-30-1-500-9

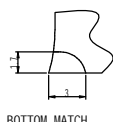
PAIR NO.1 & UP
YEAR DATE

MALE HALF

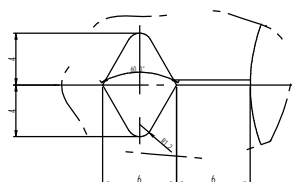
FEMALE HALF



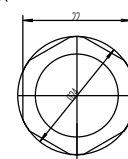
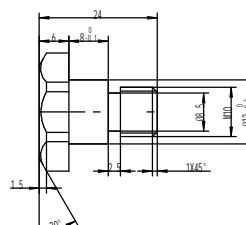
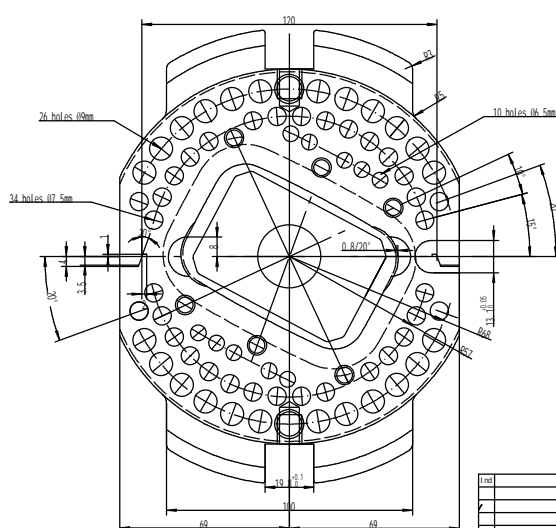
NECK END
COLMONY DETAIL



BOTTOM MATCH



B-B(5:1)



MOULD SEAMS
COLMONY DETAIL

UNLESS OTHERWISE SPECIFIED

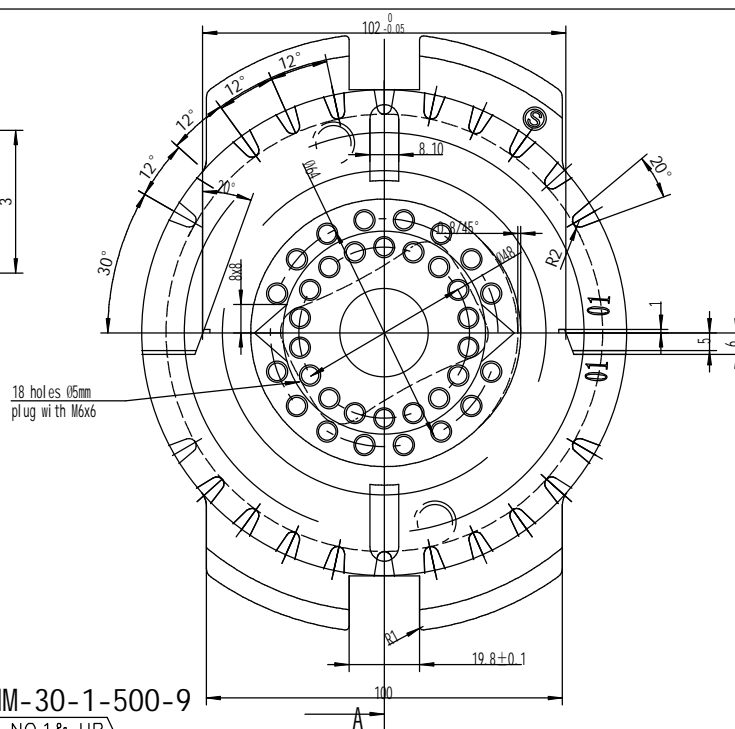
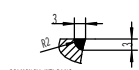
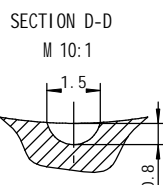
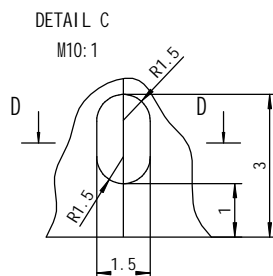
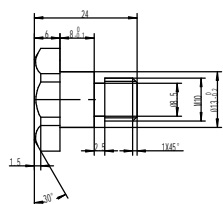
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$


REV	CHANGES	DATE	BY
1	Changes	2019.07.26	/BY
2			
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11			
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30			

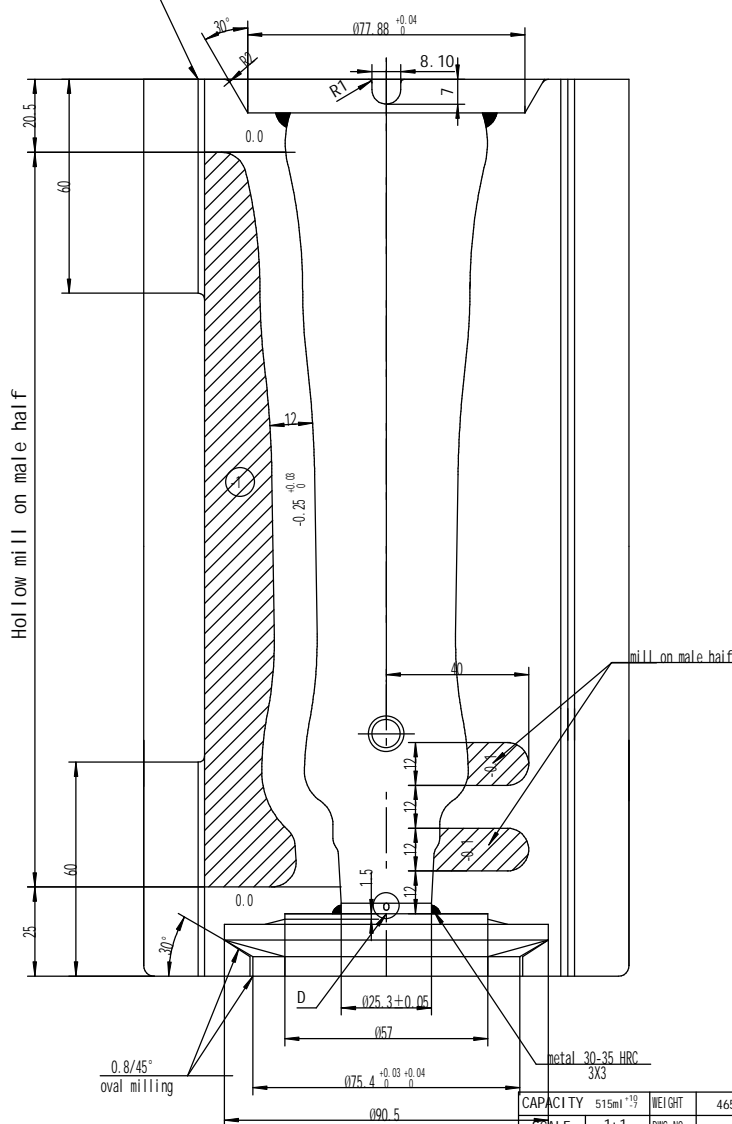
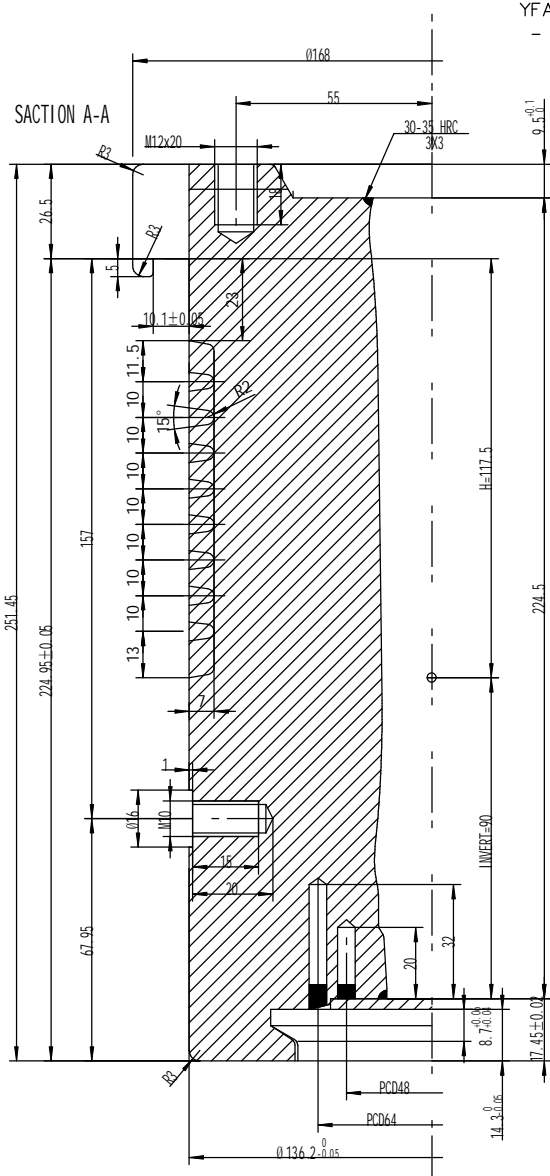
CAPACITY	515ml ¹³	HEIGHT	465g ¹⁸
SCALE	1:1	ENG. NO.	
DRN	DATE	/BY	
REVISION	DATE	2019.07.26	/BY
APPROVE	DATE		/BY
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-9		
MATERIAL	CAST IRON-METAL		

H=117.5



MARK: XXI-KNM-30-1-500-9

PAIR NO.1& UP
YEAR DATE 

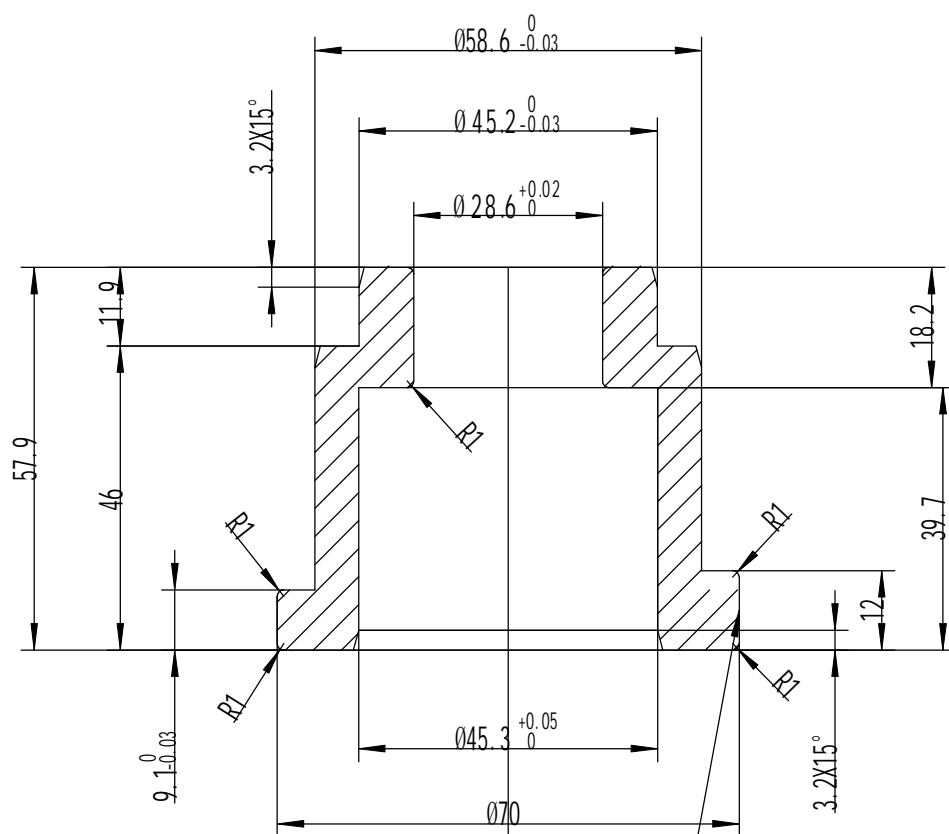


ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

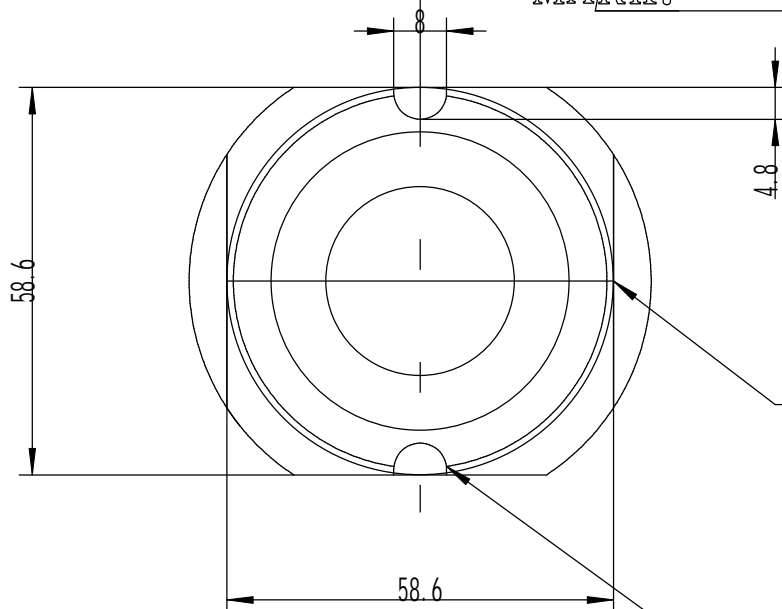
Incl		changes		Name	Date	DRAWN REVISION DATE 2019-07-26 /BY
/						APPROVE DATE /BY
						REMARK Di-mensions are in mm
						JOB NAME XXI-KNM-30-1-500-9
MATERIAL	-	CAST IRON(METAL)				

MATERIAL:	CAST IRON+METAL
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MATERIAL:	CAST IRON+METAL
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MARK: XXI-KNM-30-1-500-9



PAIR NO.1& UP
YEAR DATE



MILL THESE SURFACES
TANGENT TO Ø58.6

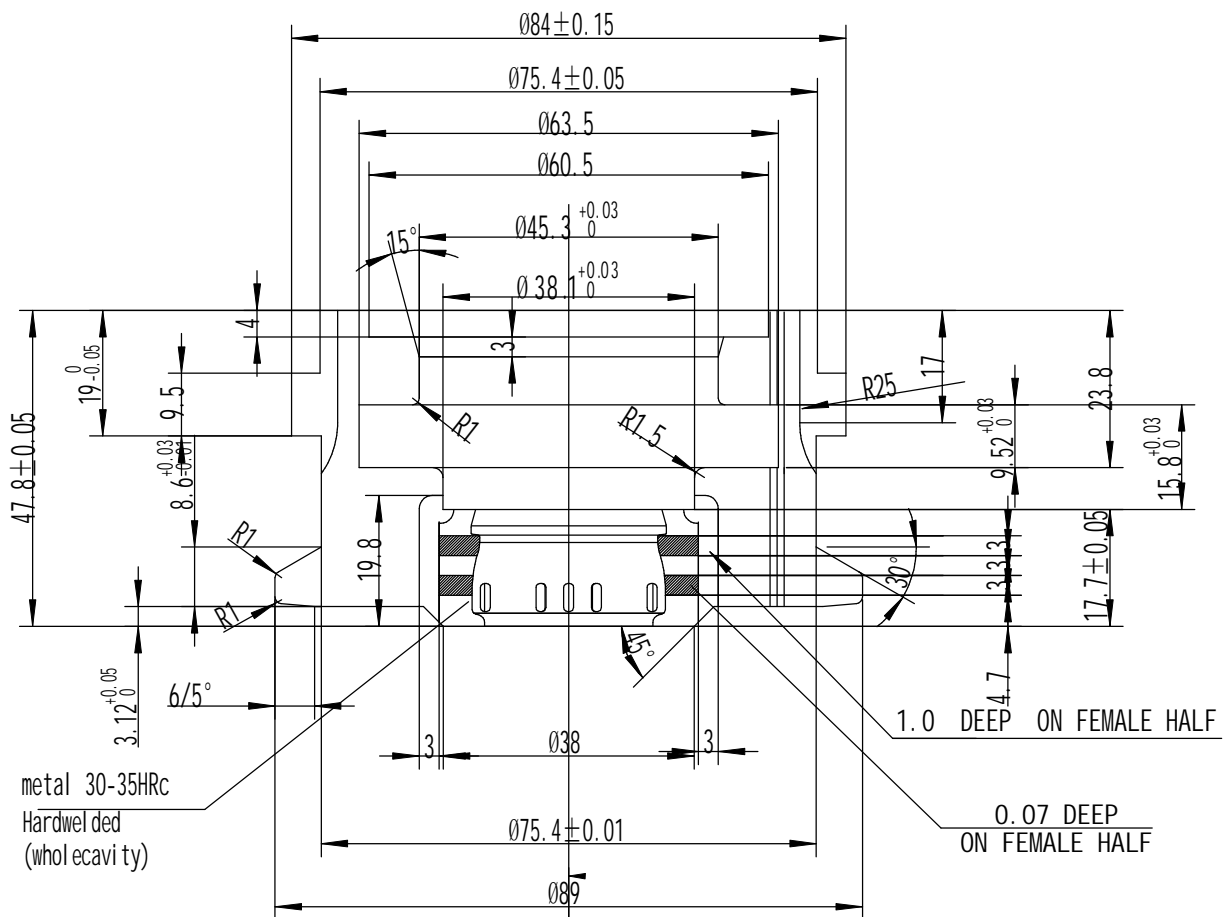
MILL 2 SPANNER SLOTS 5
DEEP AS SHOWN

DEPTH AS SHOWN

CAPACITY	518ml ^{+10/-7}	WEIGHT	340g ^{+10/0}
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.02.23.		/BY
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-30-1-500		

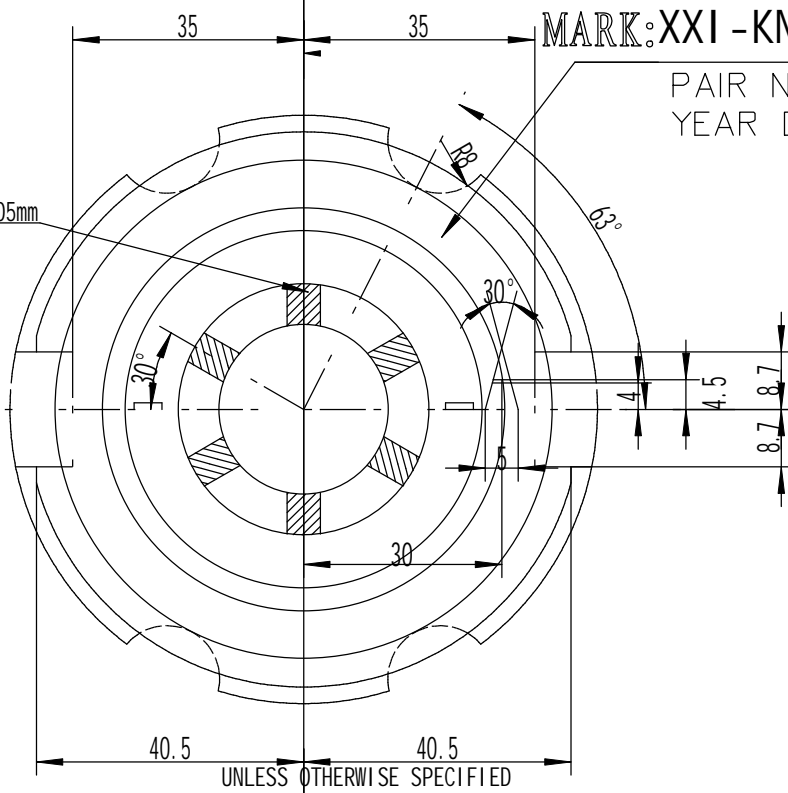
Ind	changes	Name	Date

MATERIAL: CAST IRON



MARK:XXI -KNM-30-1-500-9

PAIR NO.1& UP
YEAR DATE (S)



0 re rubove koji nisu u dodiru sa staklom zaobliti s $R=0.8\text{ mm}$

Netolerirane mjere: 0.0 ± 0.1
 $0.00 \pm$

Sharp edges which are not in contact with glass, rounded with radius $R=0.8$ mm

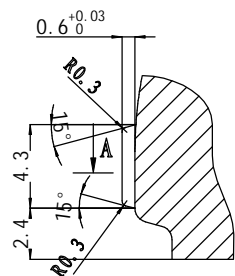
Untoleranced dimensions: $0.00 \pm 0.1\text{mm}$
 $0.00 \pm 0.05\text{mm}$

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

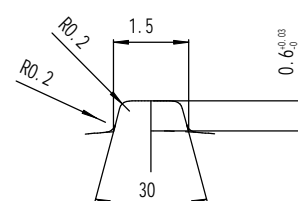
Ind	changes	Name	Date
MATERIAL:		BRONZE	

CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	465g ⁺¹⁰ ₀
SCALE	1 : 1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019.07.26.	/BY
APPROVE	DATE	/BY	
REMARK	Di mensions are in mm		
JOB NAME	XXI -KNM-30-1-500		

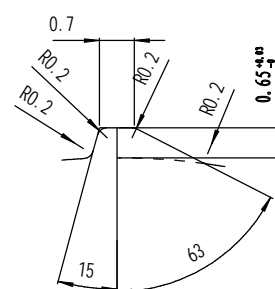
M5: 1



M10: 1



M10: 1



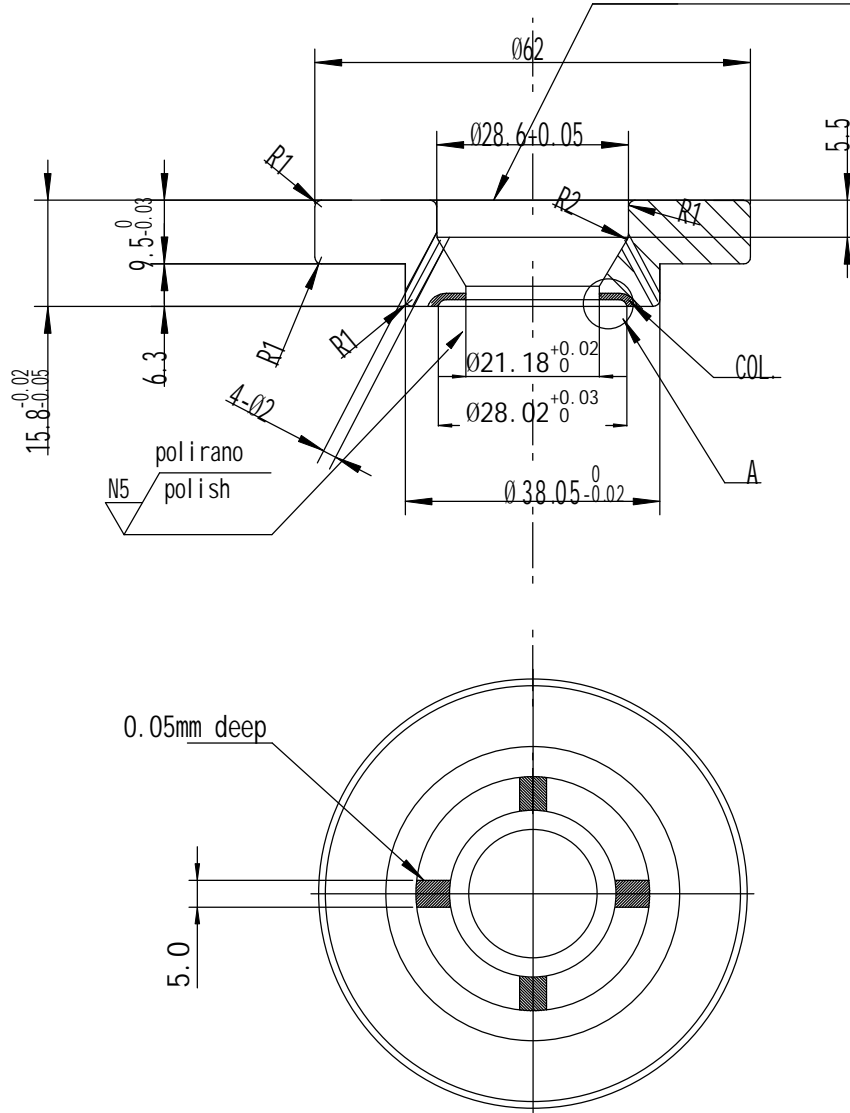
CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	465g ⁺¹⁰ ₀
SCALE	1: 1	WING. NO.	
DRN	DATE	/BY	
REVISION	DATE	2019. 07. 26.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-30-1-500		

Netolerirane mjere na fazoni: $\pm 0.05\text{mm}$
 Untoleranced dimensions of cavity: $\pm 0.05\text{mm}$

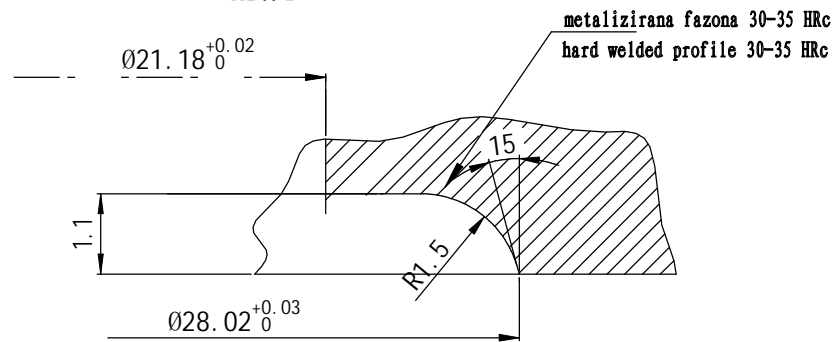
Ind	changes	Name	Date
MATERIAL :			

MARK: XXI-KNM-30-1-500-9

PAIR NO.1& UP ©
YEAR DATE



DETALJ A
DETAIL A
M10: 1



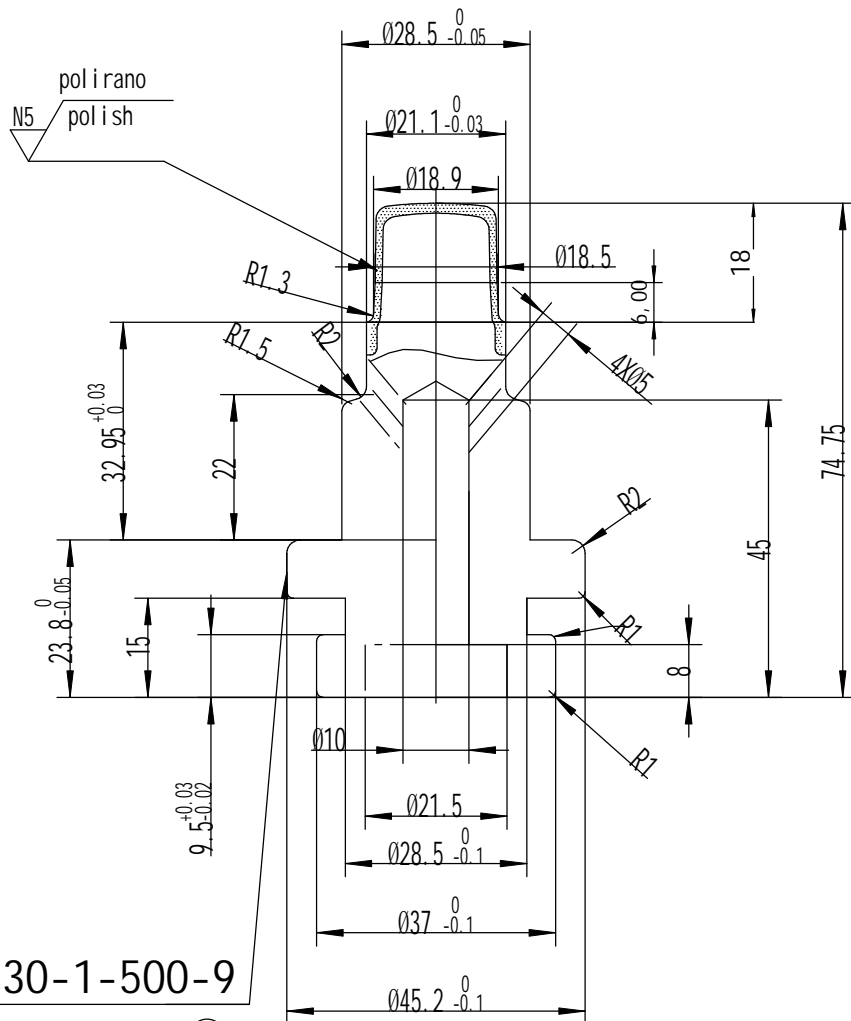
UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date
MATERIAL:		CAST IRON+METAL	

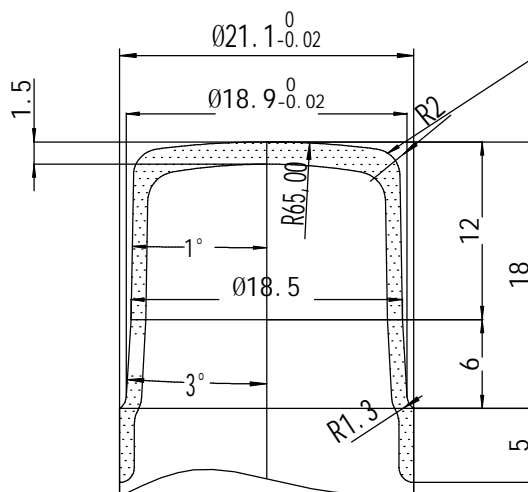
CAPACITY	515ml ⁺¹⁰ ₋₉	WEIGHT	465g ⁺¹⁰ ₀
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019. 07. 26.		/BY
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI -KNM-30-1-500		

N8 // N5 // polirano
polish



MARK: XXI-KNM-30-1-500-9

PAIR NO.1& UP
YEAR DATE



metalizirano 30-35HRC
debljina 1mm x 17mm vis.
hard welded 30-35HRC
deep 1mm x 17mm height

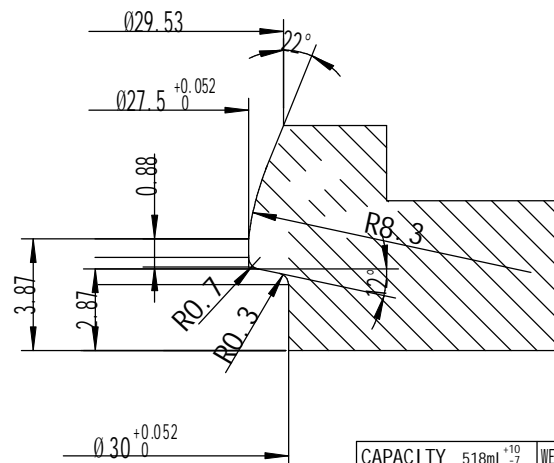
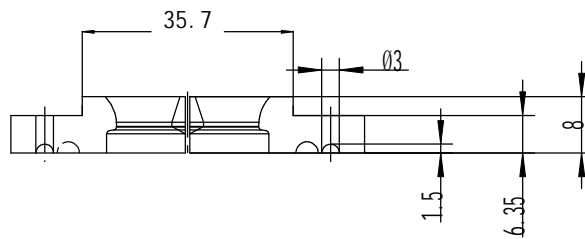
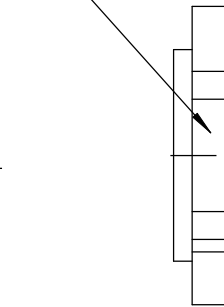
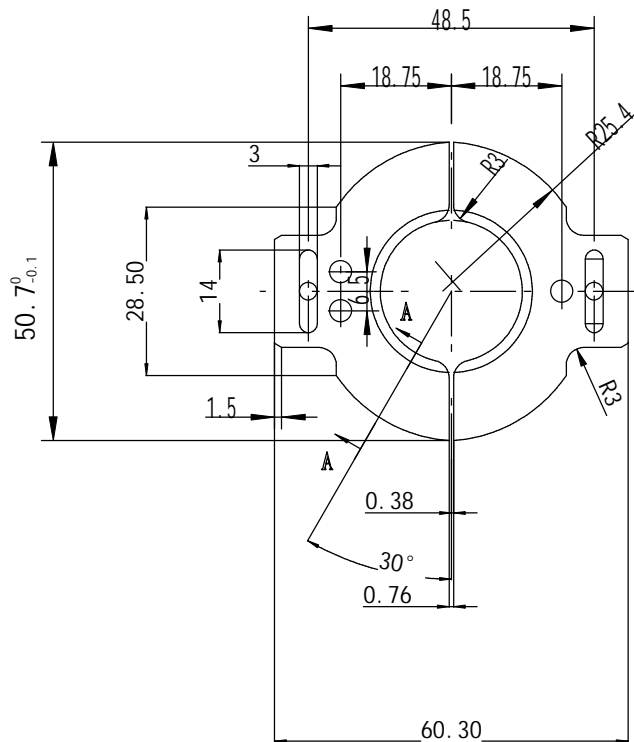
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date

MATERIAL: CAST IRON+METAL

CAPACITY	515ml $^{+10}_{-7}$	WEIGHT	465g $^{+10}_0$
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019.07.26.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500		

MARK: XXI-KNM-30-1-500-9



Sharp edges which are not in contact with glass, rounded with radius R=0.8 mm

Untoleranced dimensions: 0.0= ±0.1mm
0.00= ±0.05mm

Ind	changes	Name	Date

MATERIAL: Steel

CAPACITY	518ml ₋₇ ⁺¹⁰	WEIGHT	340g ₀ ⁺¹⁰
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019.02.23.	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-9		