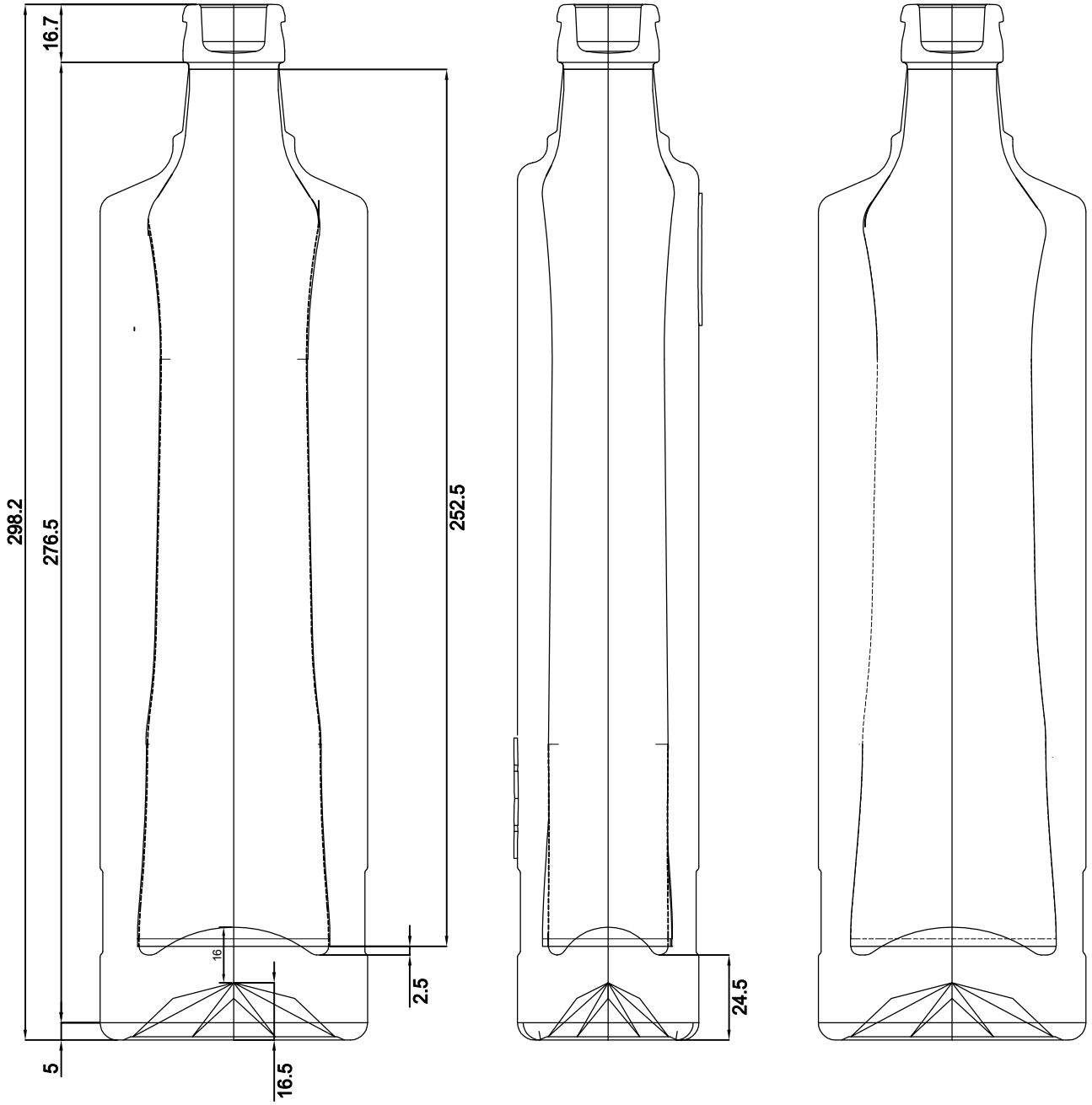

Mgl. Weight of glass	gr	590
Vgl. Volume of hot glass (Mgl.*0,41)	ml	241.9
Parison elongation	%	1.45
Vfull Volume of blank mould, baffle and finish	ml	350.7
Vfin. Volume of finish	ml	11,83
Vpl. Volume of plunger	ml	3.5
Volume of glass in finish (Vfin.-Vpl.)	ml	8.33
Volume of blank mould together with baffle (needed)	ml	342.4
Volume of blank mould together with baffle (fact)	ml	
Vblk. Volume of blank mould	ml	
Volume of glass in blank mould	ml	

	Machine: IS-BB-DG-5 1/2"-8	ТД "Меркурий
	Date 15.08.17 Designer	
	LAYOUT	Лъ