

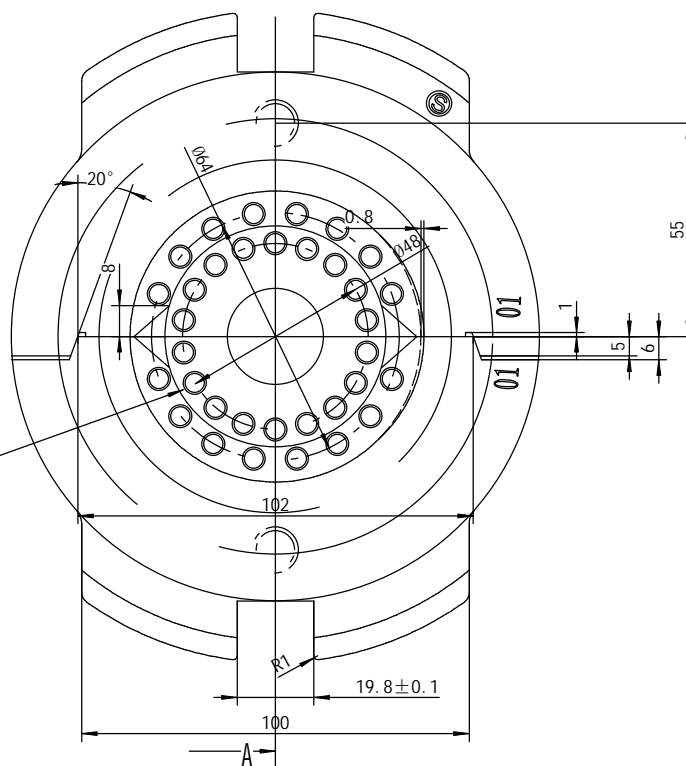
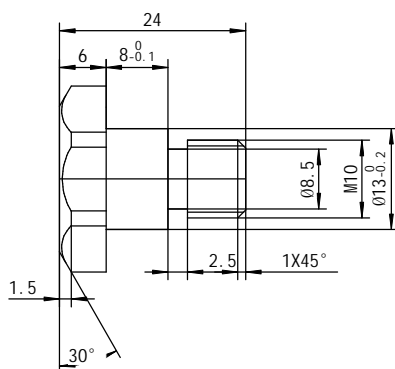
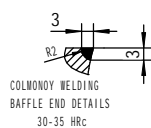
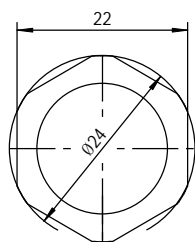
BLANK DATA

HOT GLASS FACTOR	370g x0.41
GOB CAPACITY	151.7ml
NR+GR-PL VOL.	7.9 ml
BM+BA DISP.	212.9 ml
OVERCAP 45.5%	69.1ml
S.L. HT FROM NR LINE	
"L"	0.92

Neck Bore

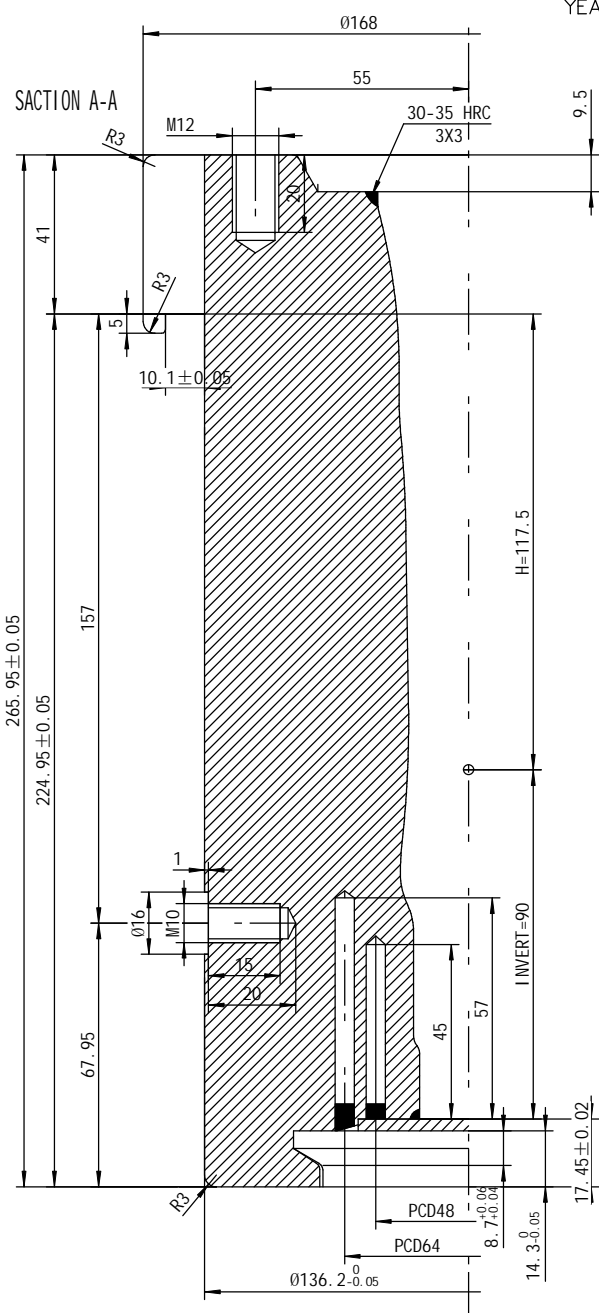
MOULD NECK	Ø25.7
BLANK NECK	Ø25.3
RING NECK	Ø25.5

H=117.5

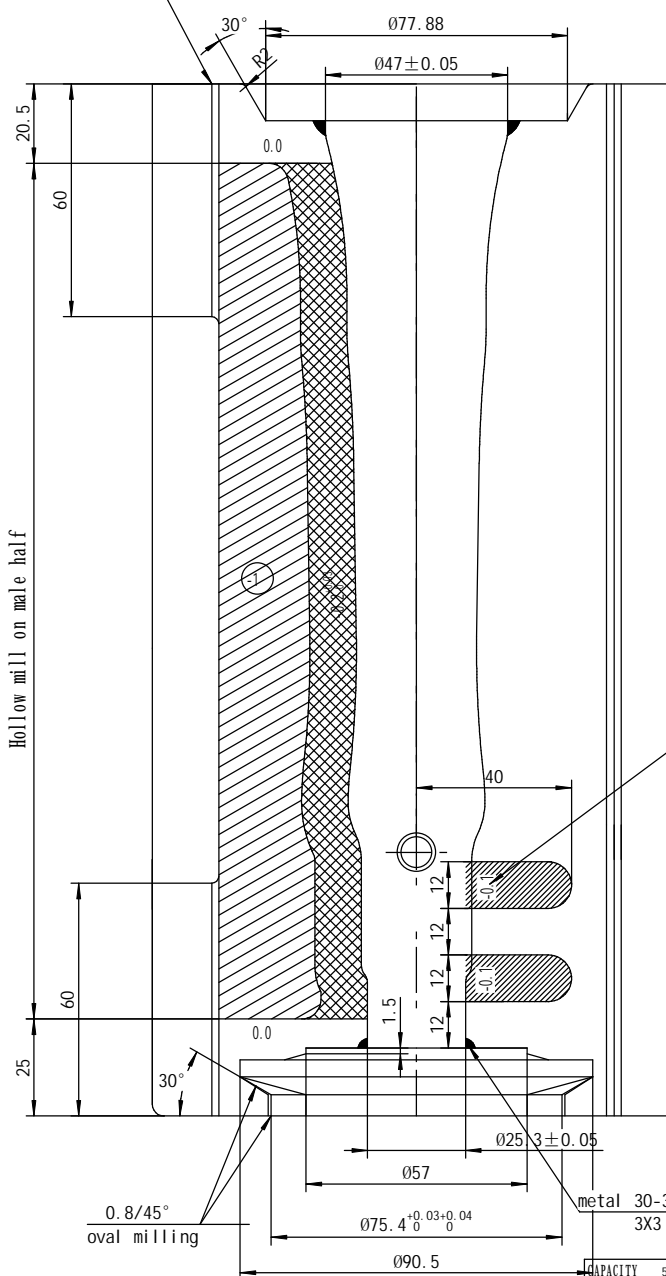


18 holes Ø5mm
plug with M6x6

PAIR NO.1& UP
YEAR DATE (S)



Hollow mill on male half



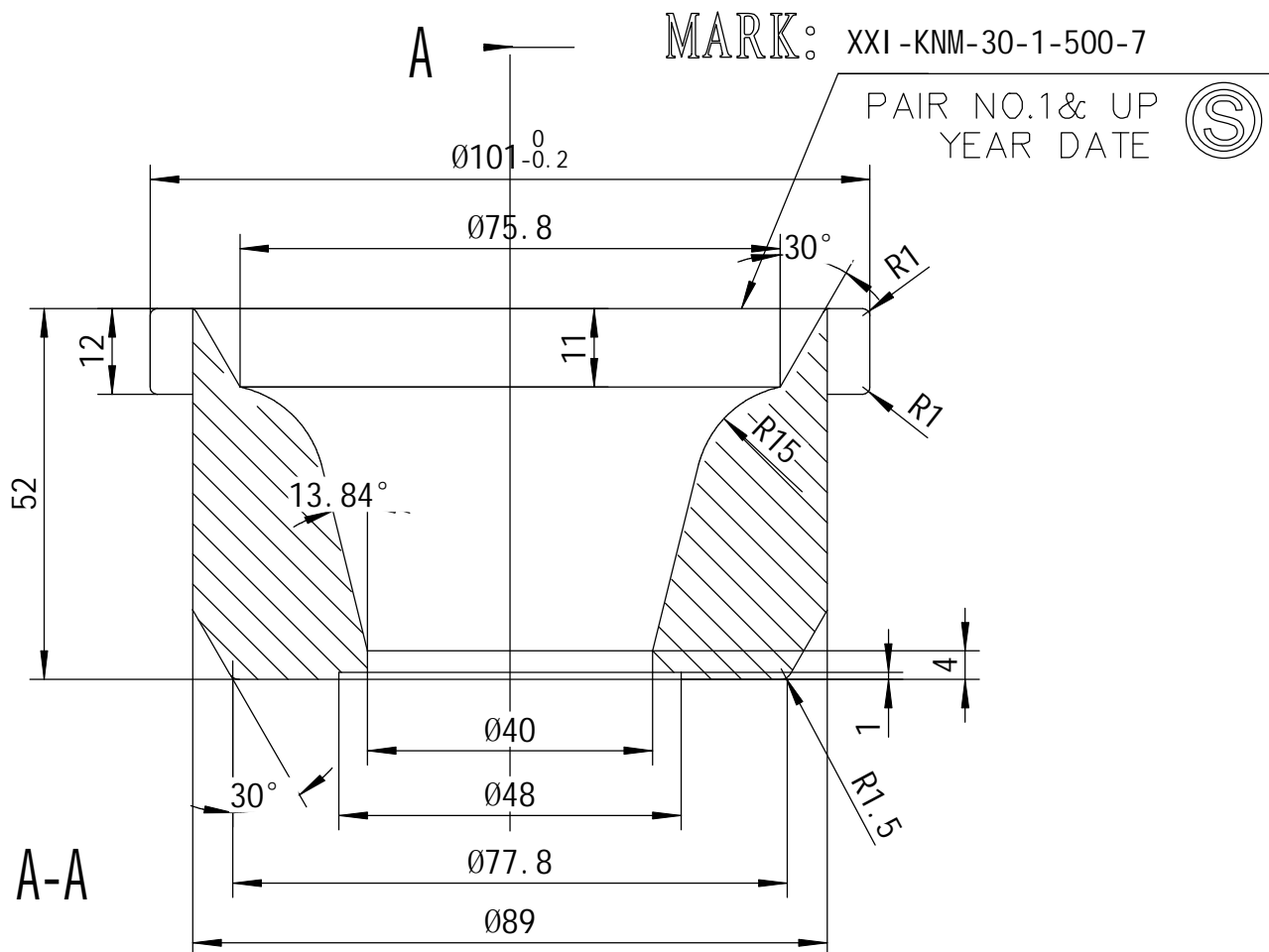
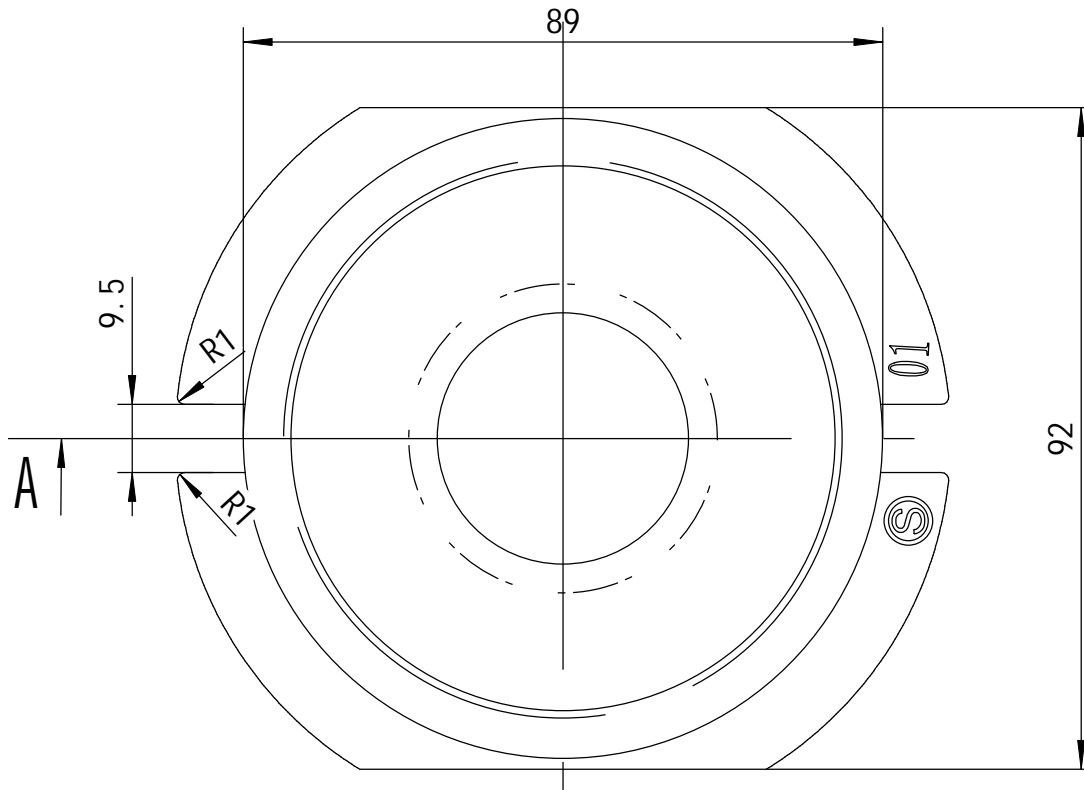
mill on male hair

metal 30-35 HRC
3X3

CAPACITY	515ml ^{+10₋₇}	WEIGHT	370g ^{+10₋₀}
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019.06.23	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-7		

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date
MATERIAL -	CAST IRON-METAL		



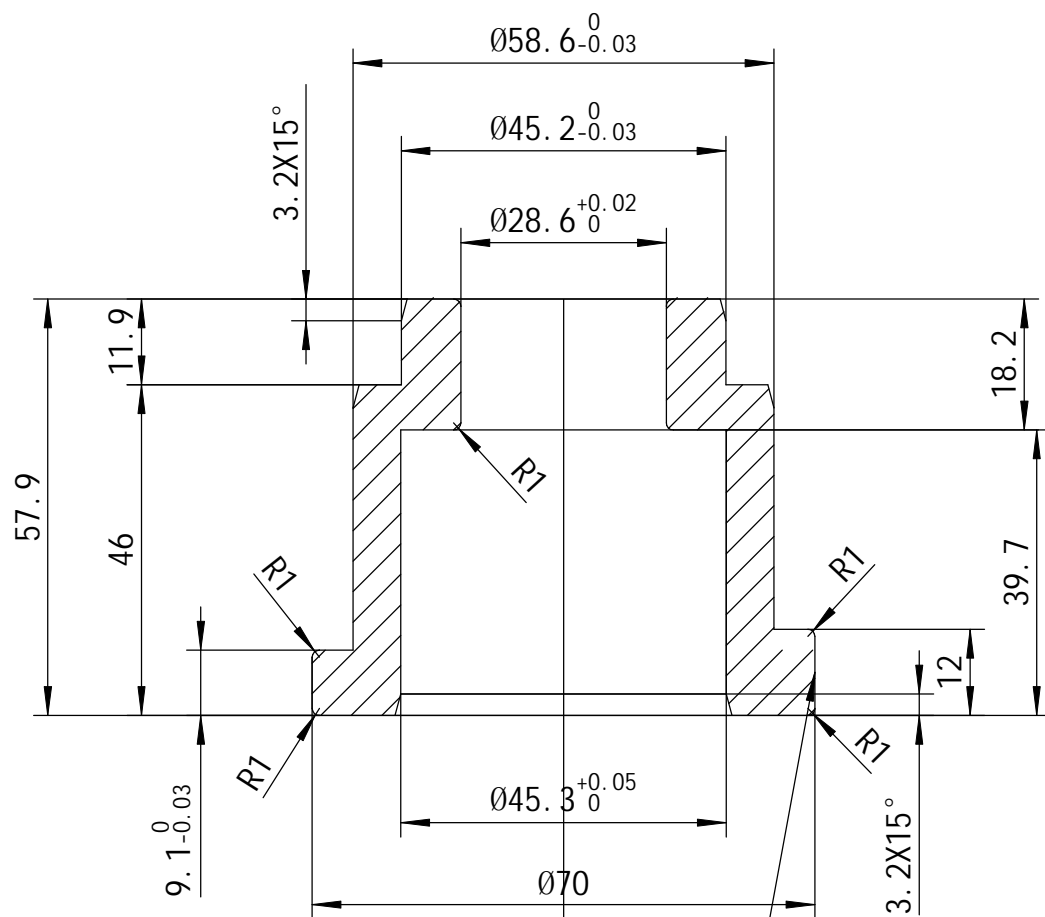
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date

MATERIAL:

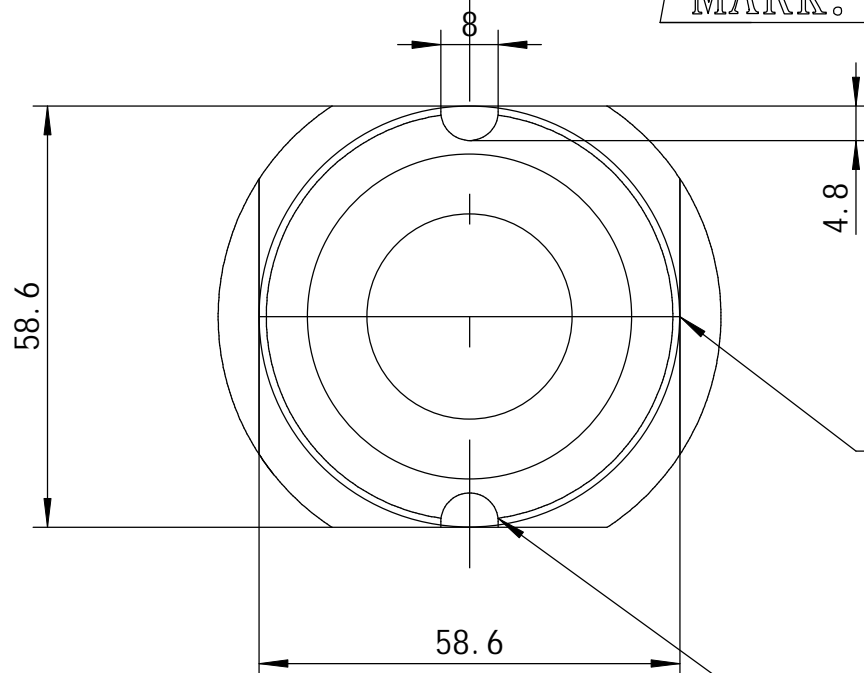
CAST IRON

CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	370g ⁺¹⁰ ₀
SCALE	1:1	DWG. NO	
DRN	DATE		/BY
REVISION	DATE	2019.06.23	/BY
APPROVE	DATE		/BY
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-7		



MARK: XXI-KNM-30-1-500-7

PAIR NO.1& UP
YEAR DATE

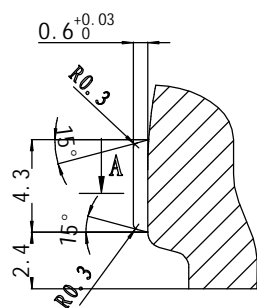


MILL THESE SURFACES
TANGENT TO Ø58.6

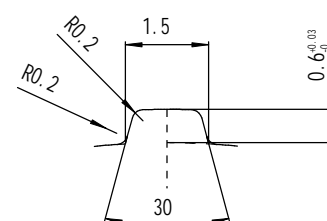
MILL 2 SPANNER SLOTS 5
DEEP AS SHOWN

				CAPACITY	515ml ^{+10 -7}	WEIGHT	370g ^{+10 0}
				SCALE	1: 1	DWG. NO	
				DRN	DATE /BY		
				REVISION	DATE 2019.06.23 /BY		
				APPROVE	DATE /BY		
				REMARK	Dimensions are in mm		
				JOB NAME	XXI -KNM-30-1-500-7		

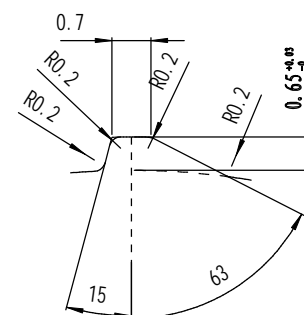
M5: 1



M10: 1



M10: 1



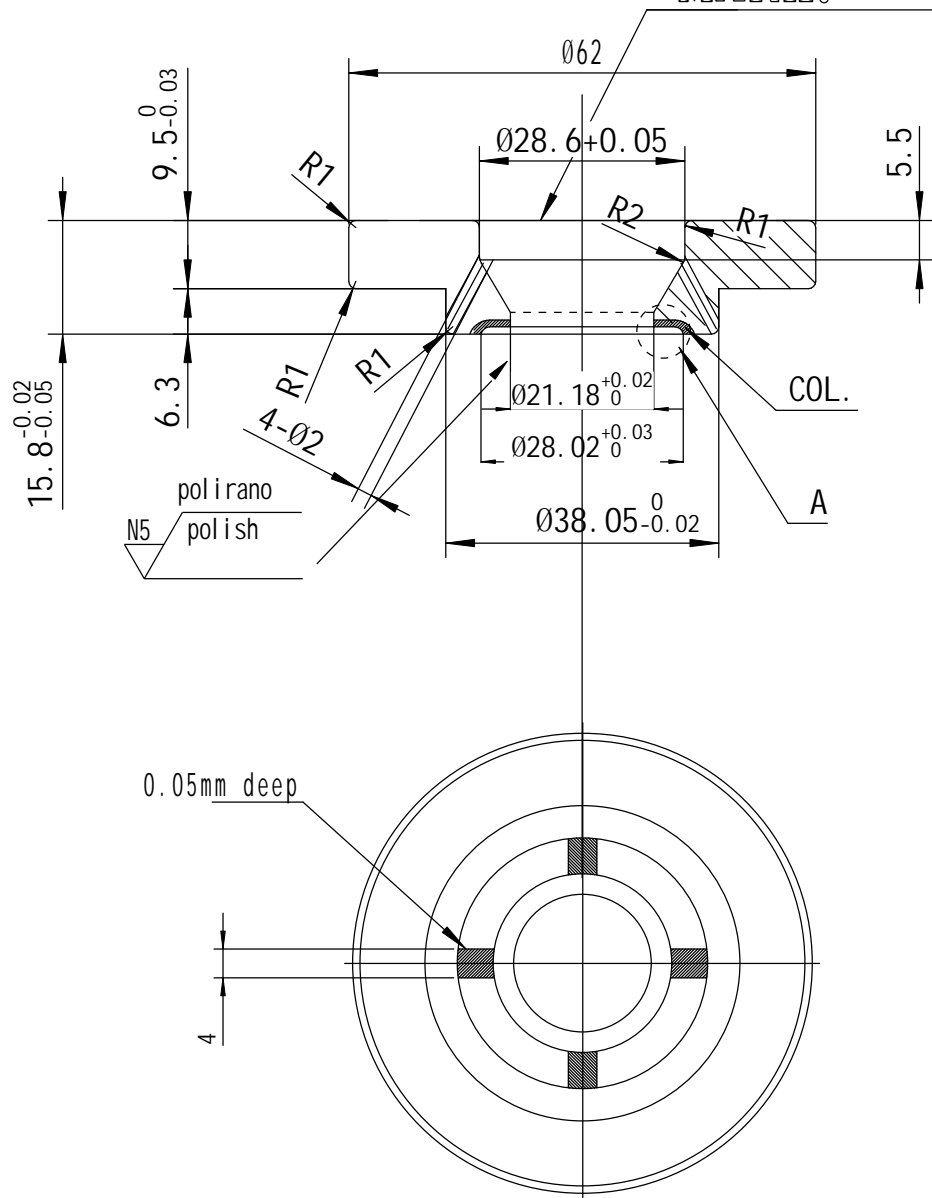
CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	370g ⁺¹⁰ ₀
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.06.23 /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-7		

Ind	changes	Name	Date
MATERIAL:			

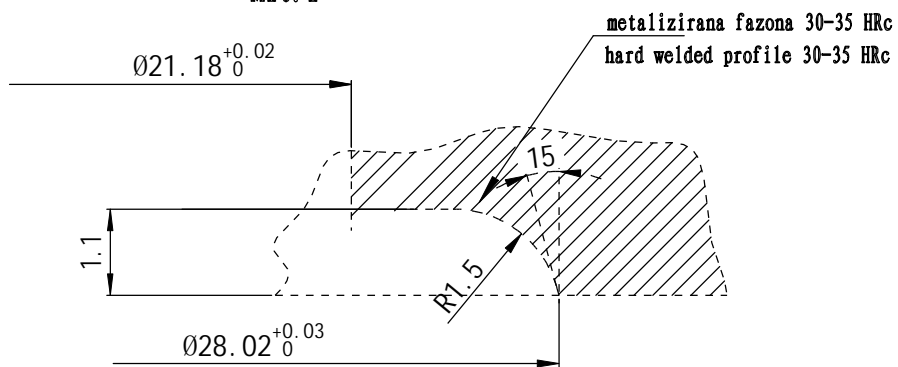
Netolerirane mjere na fazoni: $\pm 0.05\text{mm}$
 Untoleranced dimensions of cavity: $\pm 0.05\text{mm}$

MARK: XXI-KNM-30-1-500-7

PAIR NO.1& UP ©
YEAR DATE



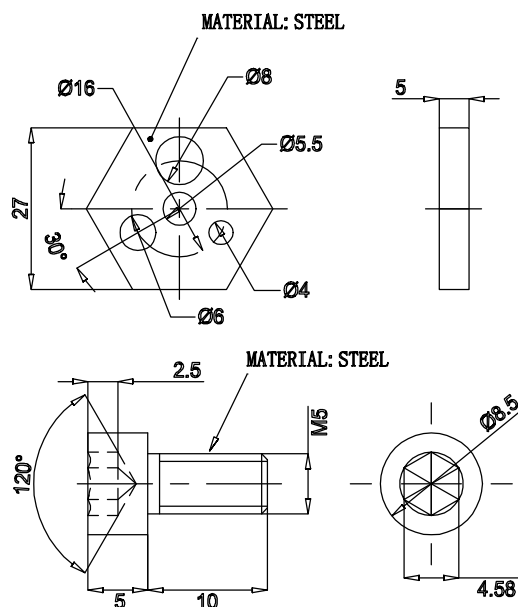
DETALJ A
DETAIL A
M10:1



UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS +0.05mm
ALL DIMENSIONS IN 1 OR NO DECIMAL ±0.05mm

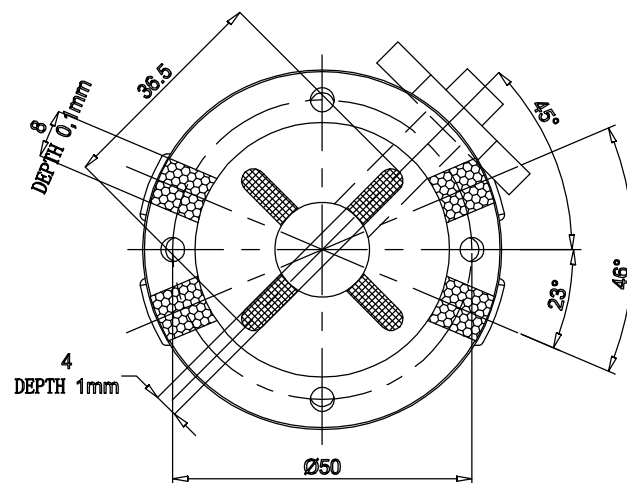
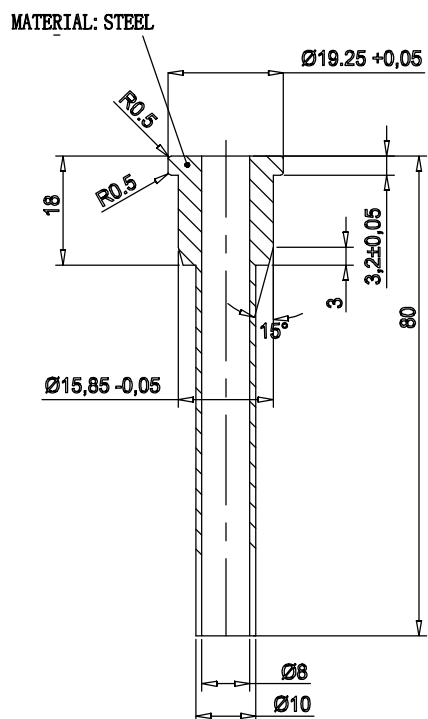
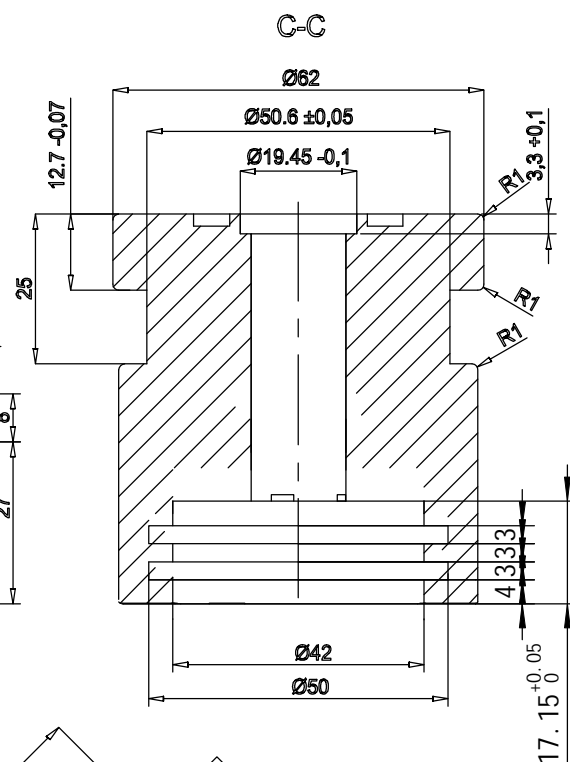
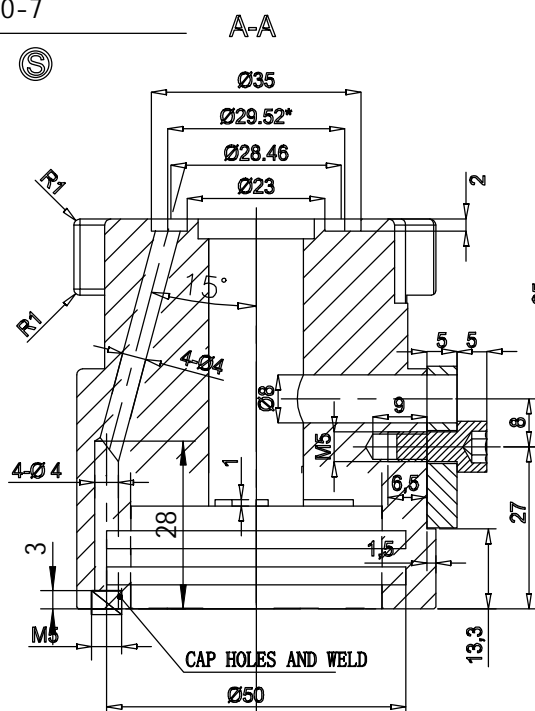
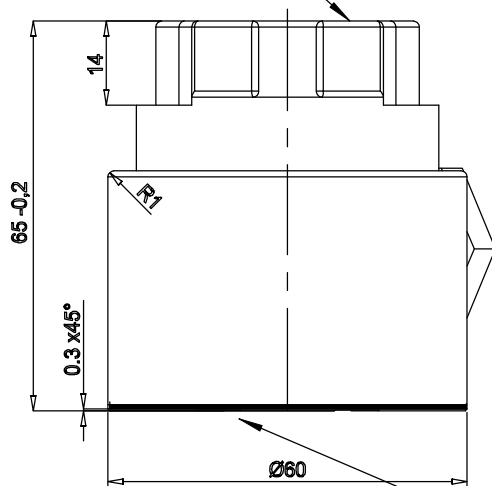
				CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	370g ⁺¹⁰ ₀
				SCALE	1:1	DWG. NO	
				DRN	DATE /BY		
Ind	changes			Name	Date	REVISION	DATE 2019.06.23 /BY
						APPROVE	DATE /BY
						REMARK	Dimensions are in mm
						JOB NAME	XXI-KNM-30-1-500-7
MATERIAL:		CAST IRON+METAL					

CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	370g ⁺¹⁰ ₀
SCALE	1:1	DWG. NO	
DRN	DATE		/BY
REVISION	DATE	2019.06.23	/BY
APPROVE	DATE		/BY
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-7		



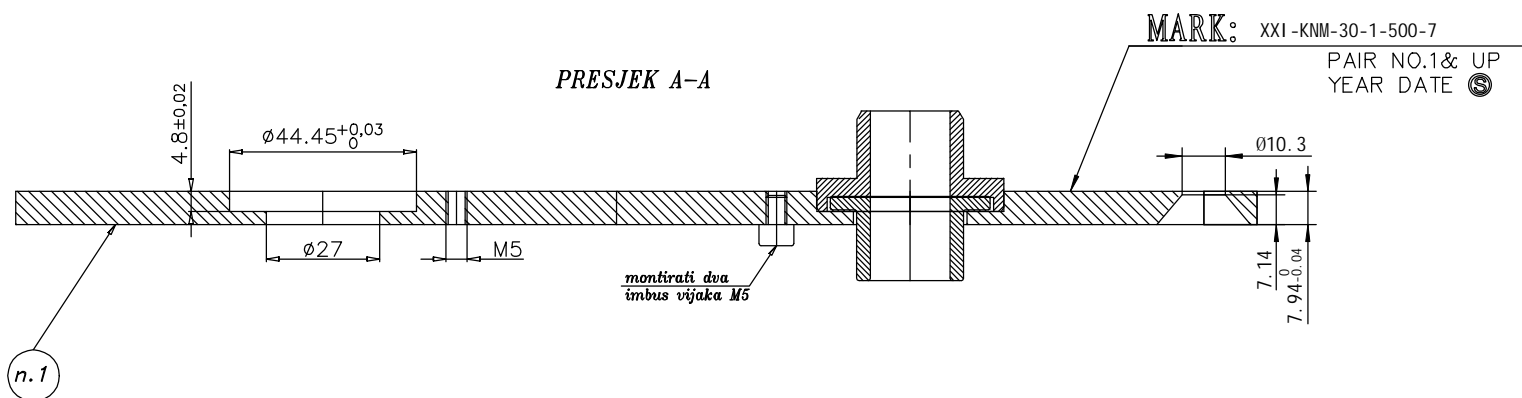
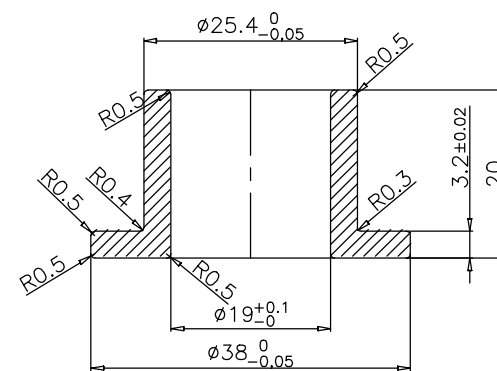
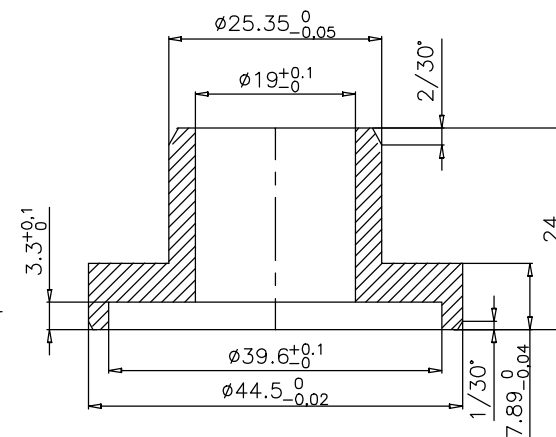
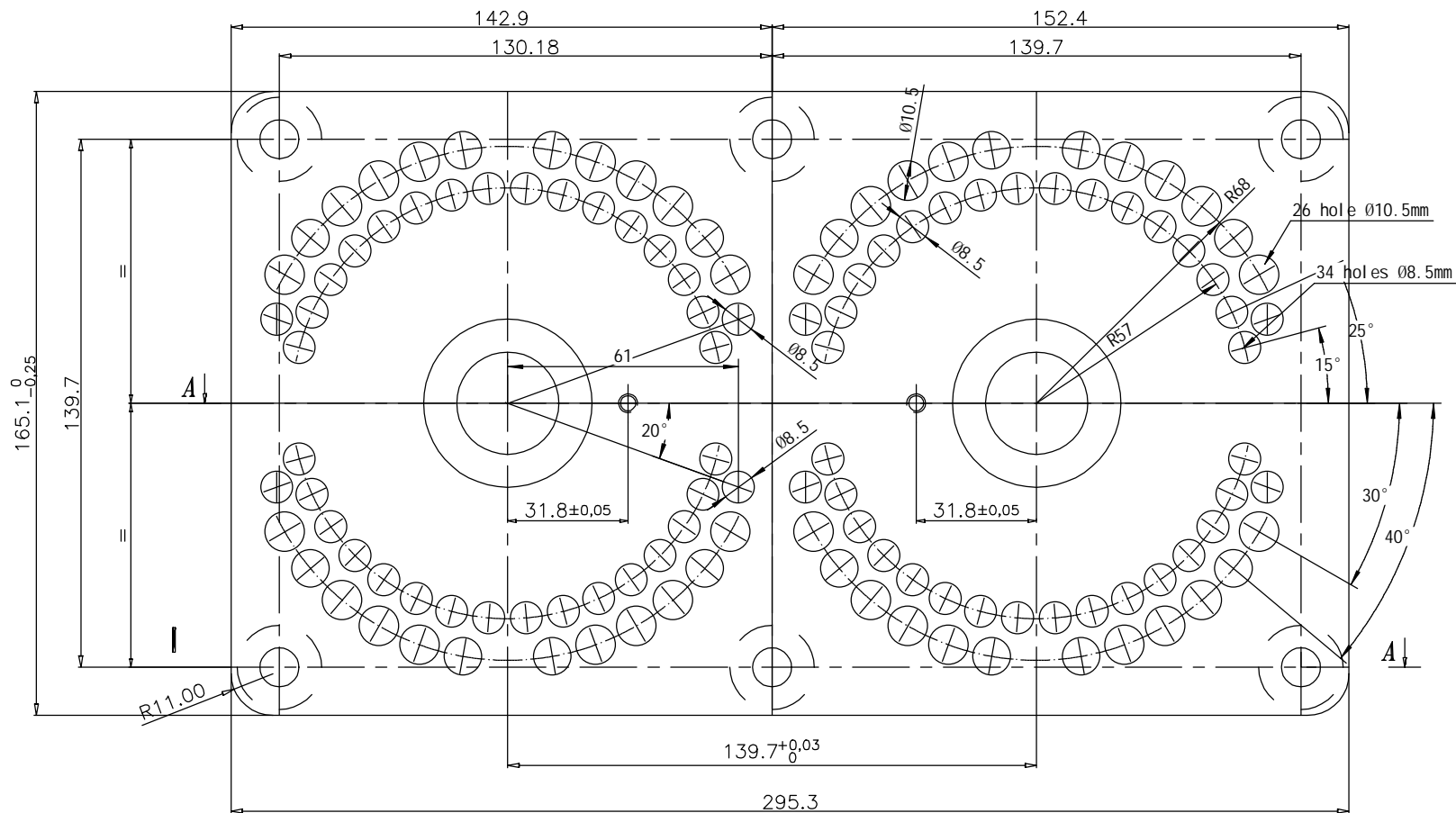
MARK: XXI-KNM-30-1-500-7

PAIR NO.1& UP ©
YEAR DATE



CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	370g ⁺¹⁰ ₀
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.06.23 /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-7		

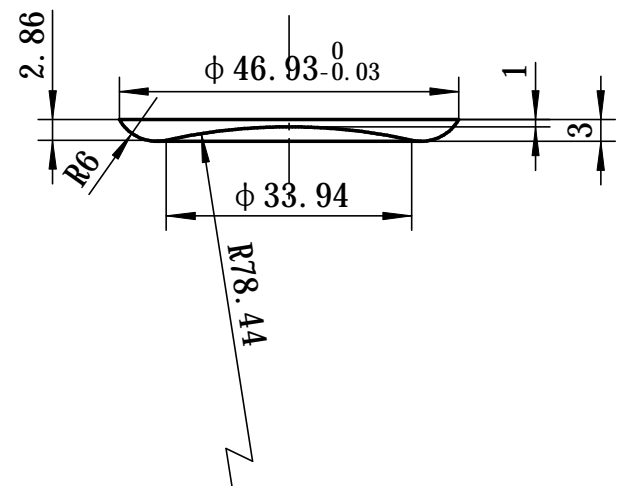
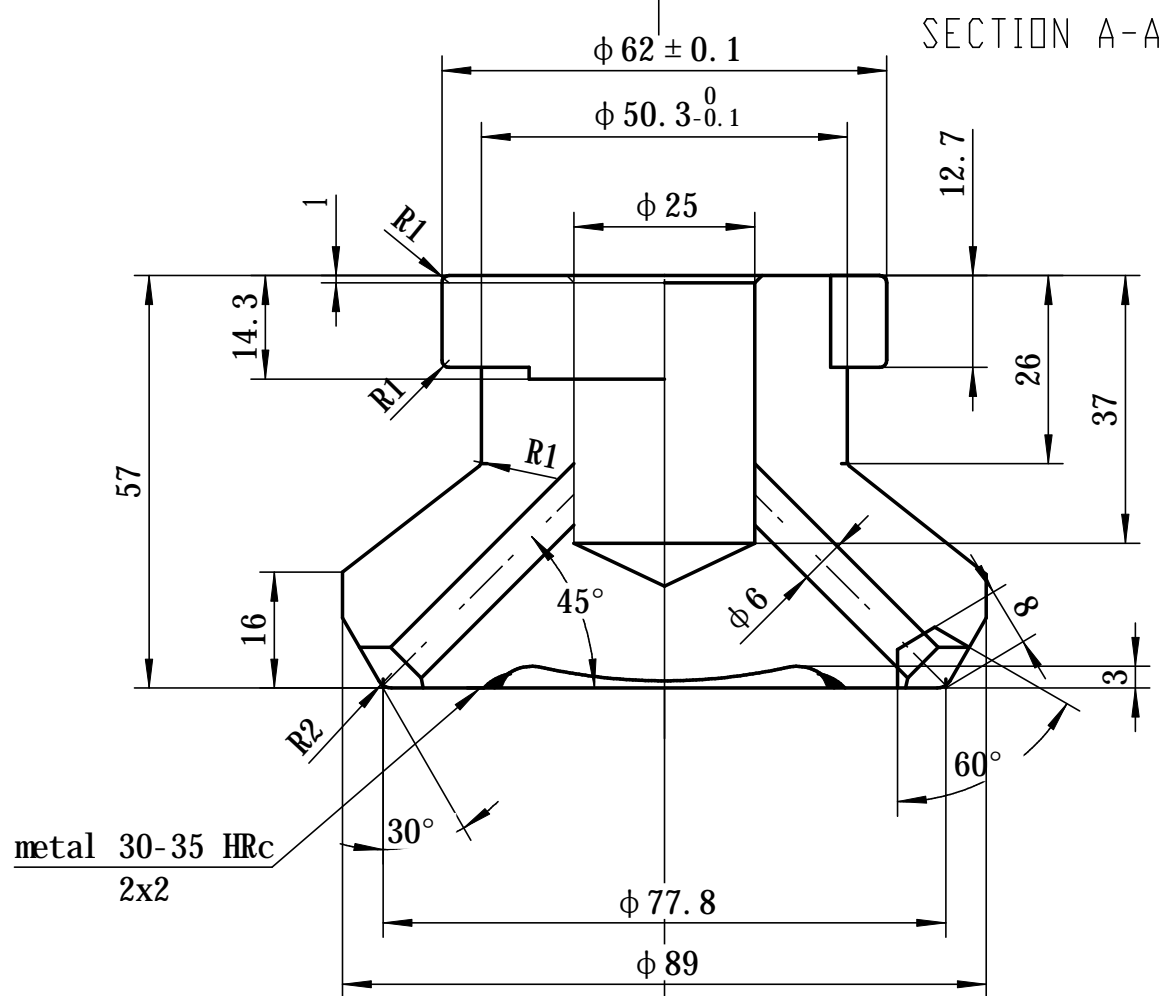
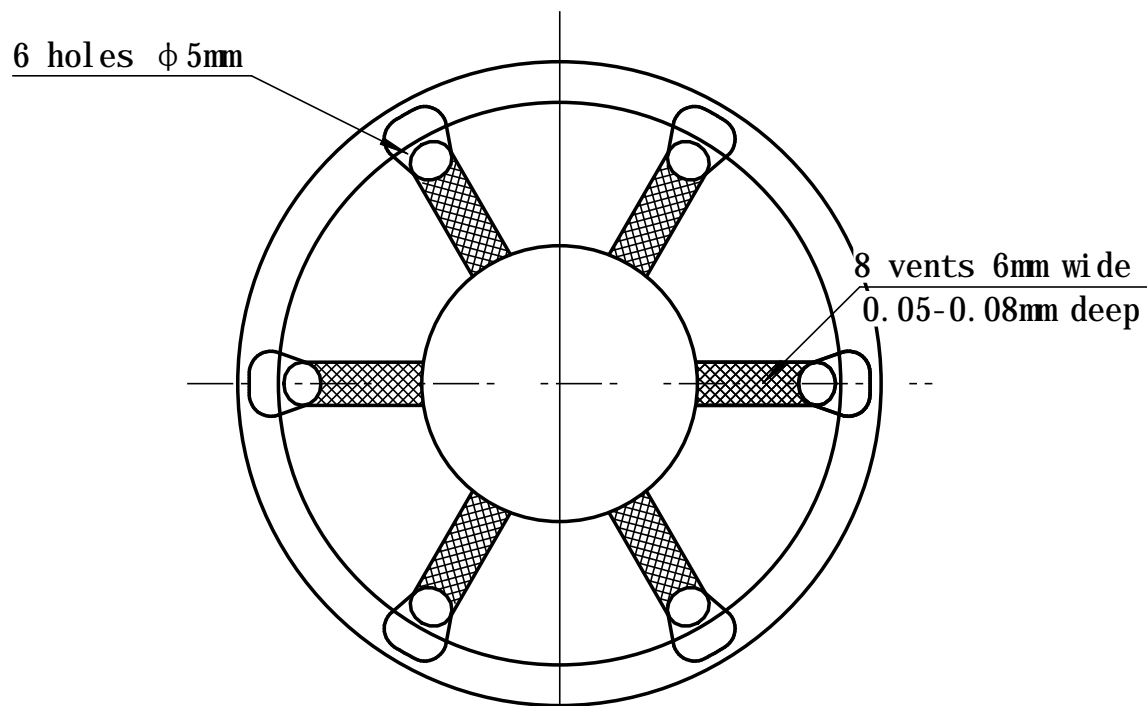
Ind	changes	Name	Date
MATERIAL:	CAST IRON+METAL		



Ind	changes	Name	Date

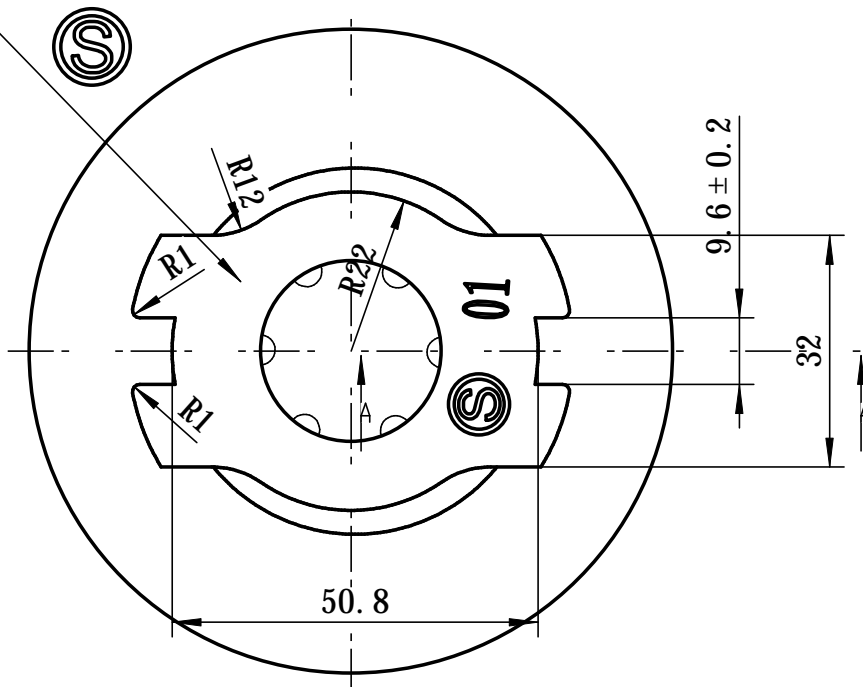
MATERIAL: steel

CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	370g ⁺¹⁰ ₋₆
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2019.06.23	/BY
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-7		



MARK: XXI-KNM-30-1-500-7

PAIR NO.1& UP
YEAR DATE



UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

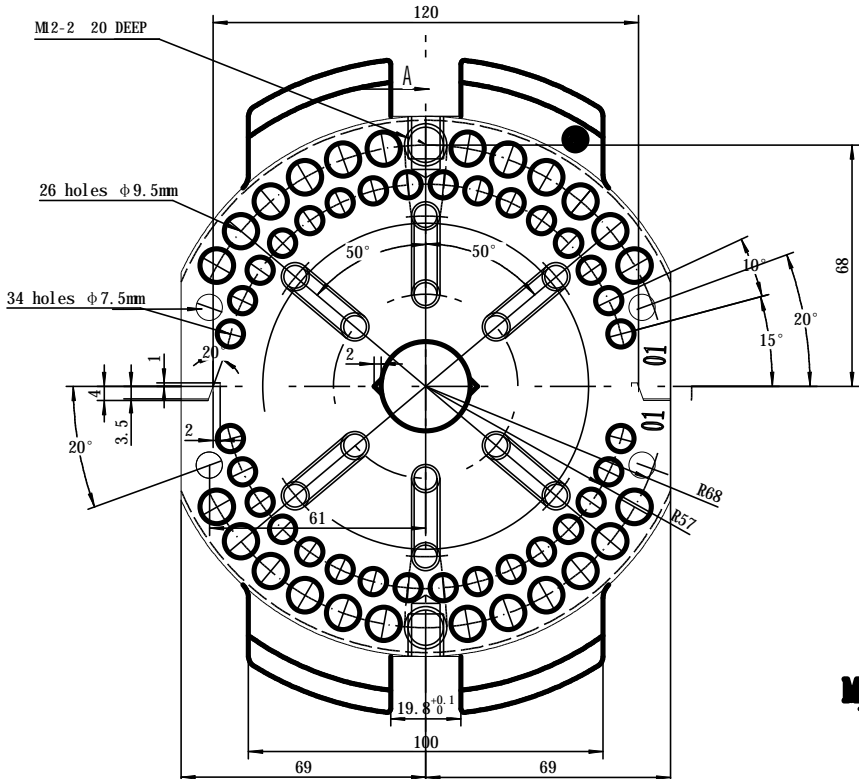
Ind	changes	Name	Date

MATERIAL:

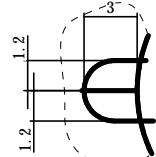
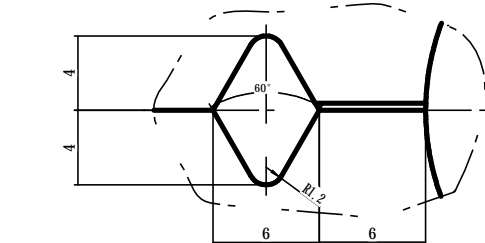
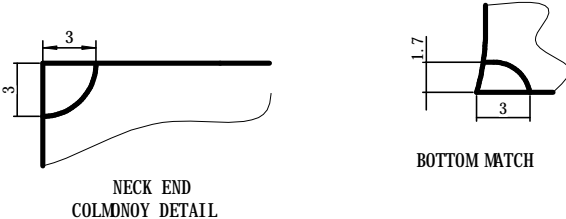
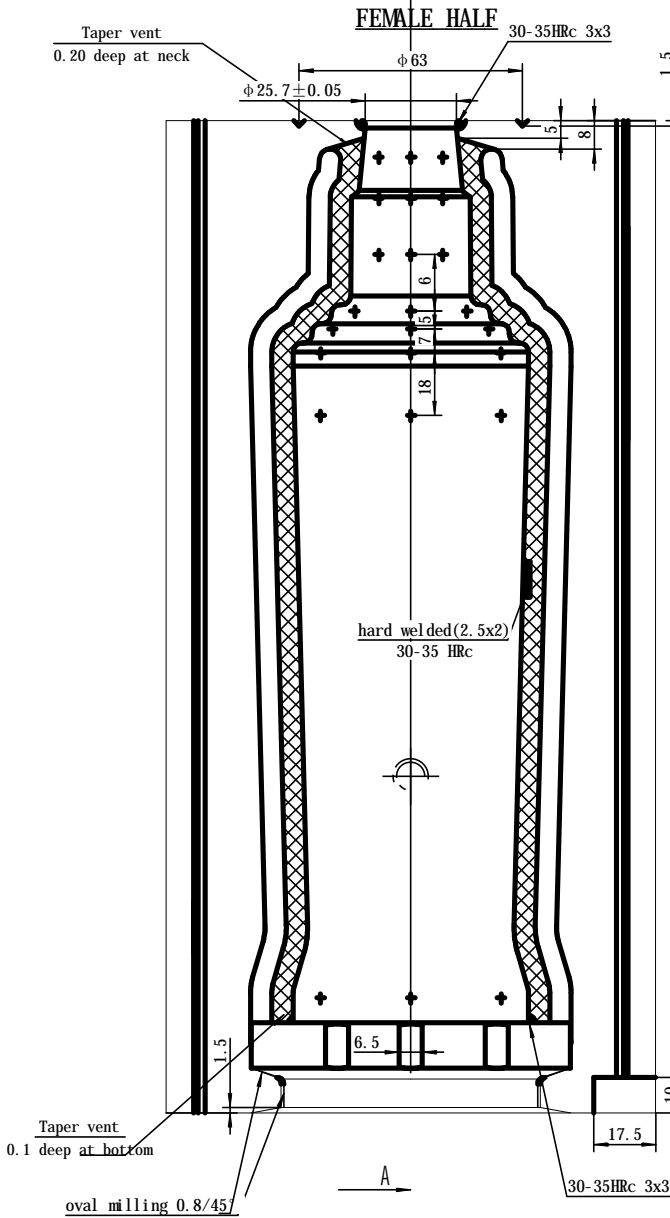
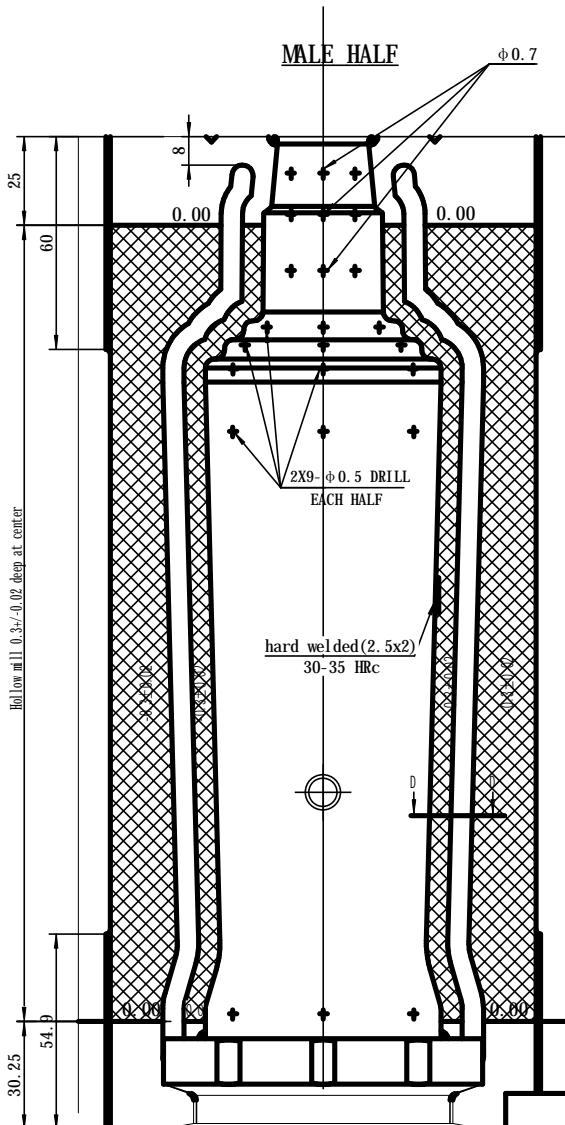
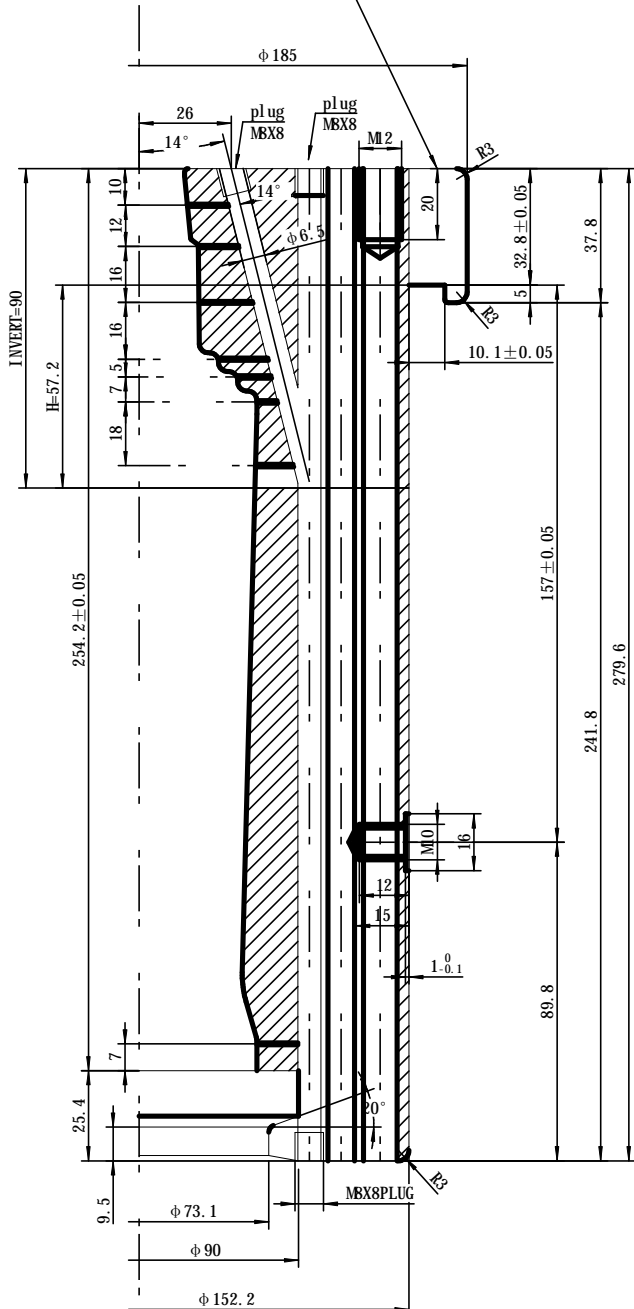
CAST IRON+METAL

CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	370g ⁺¹⁰ ₀
SCALE	1:1	DWG. NO	
DRN	DATE		/BY
REVISION	DATE	2019.06.23	/BY
APPROVE	DATE		/BY
REMARK	Dimensions are in mm		
JOB NAME	XXI-KNM-30-1-500-7		

INVERT=90
H=57.2



MARK: XXI-KNM-30-1-500-1
PAIR NO.1& UP
YEAR DATE ●

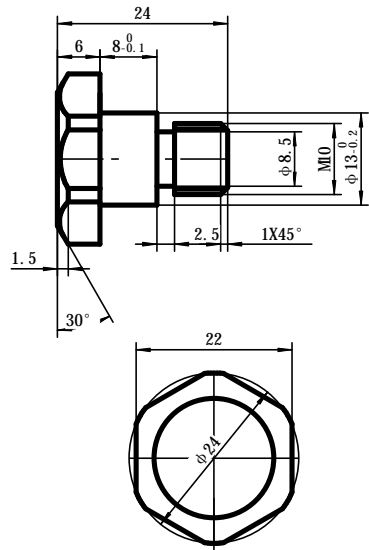
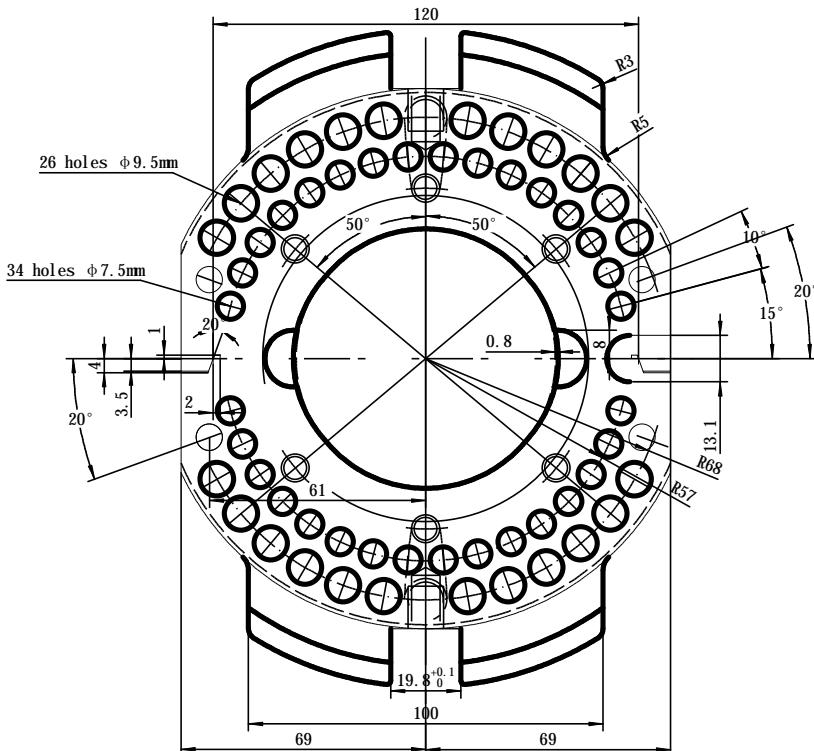


MOULD SEAMS
COLUMN DETAIL

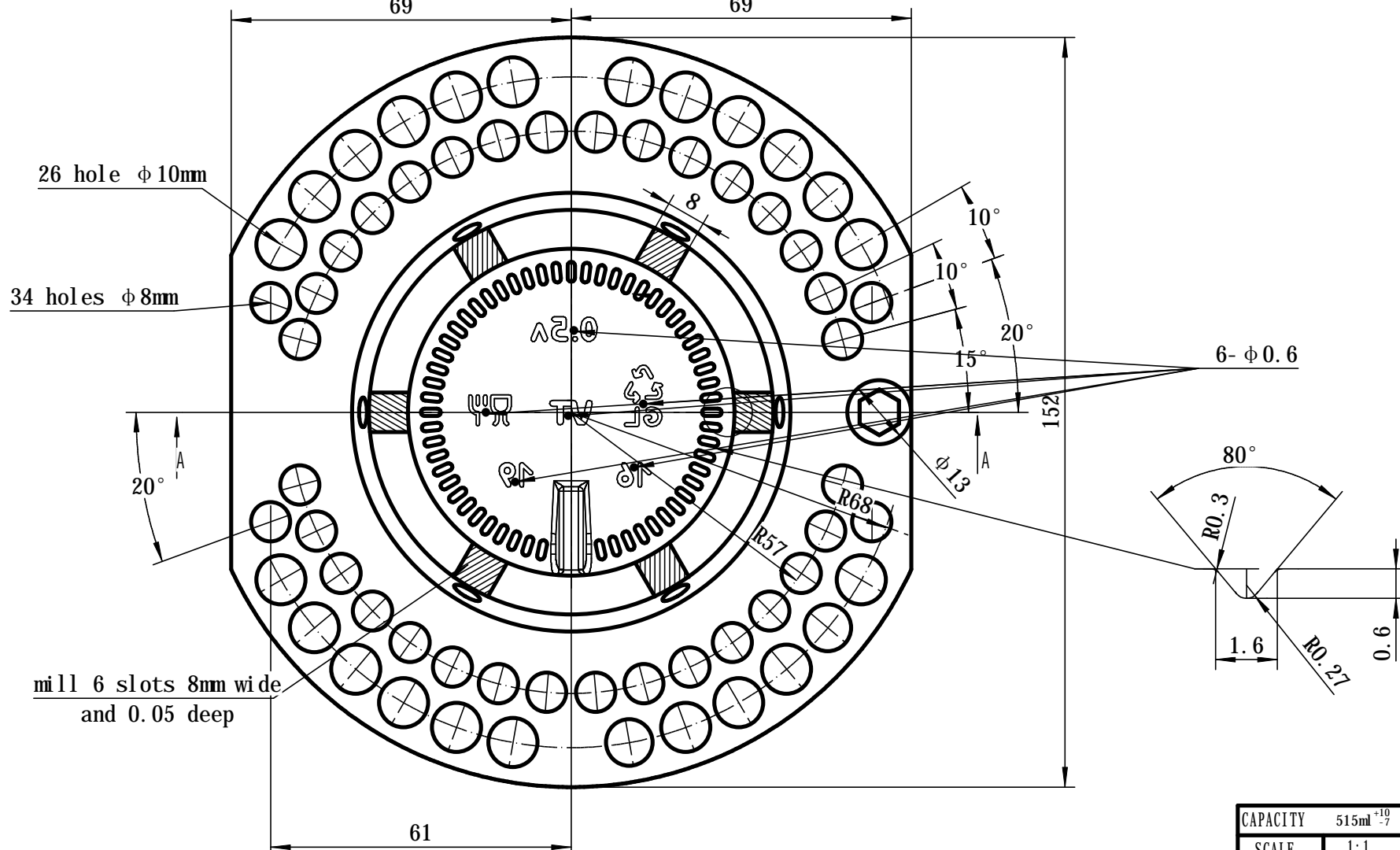
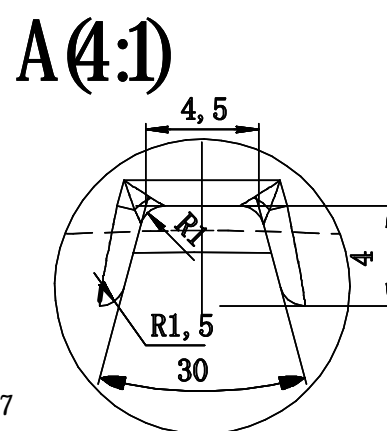
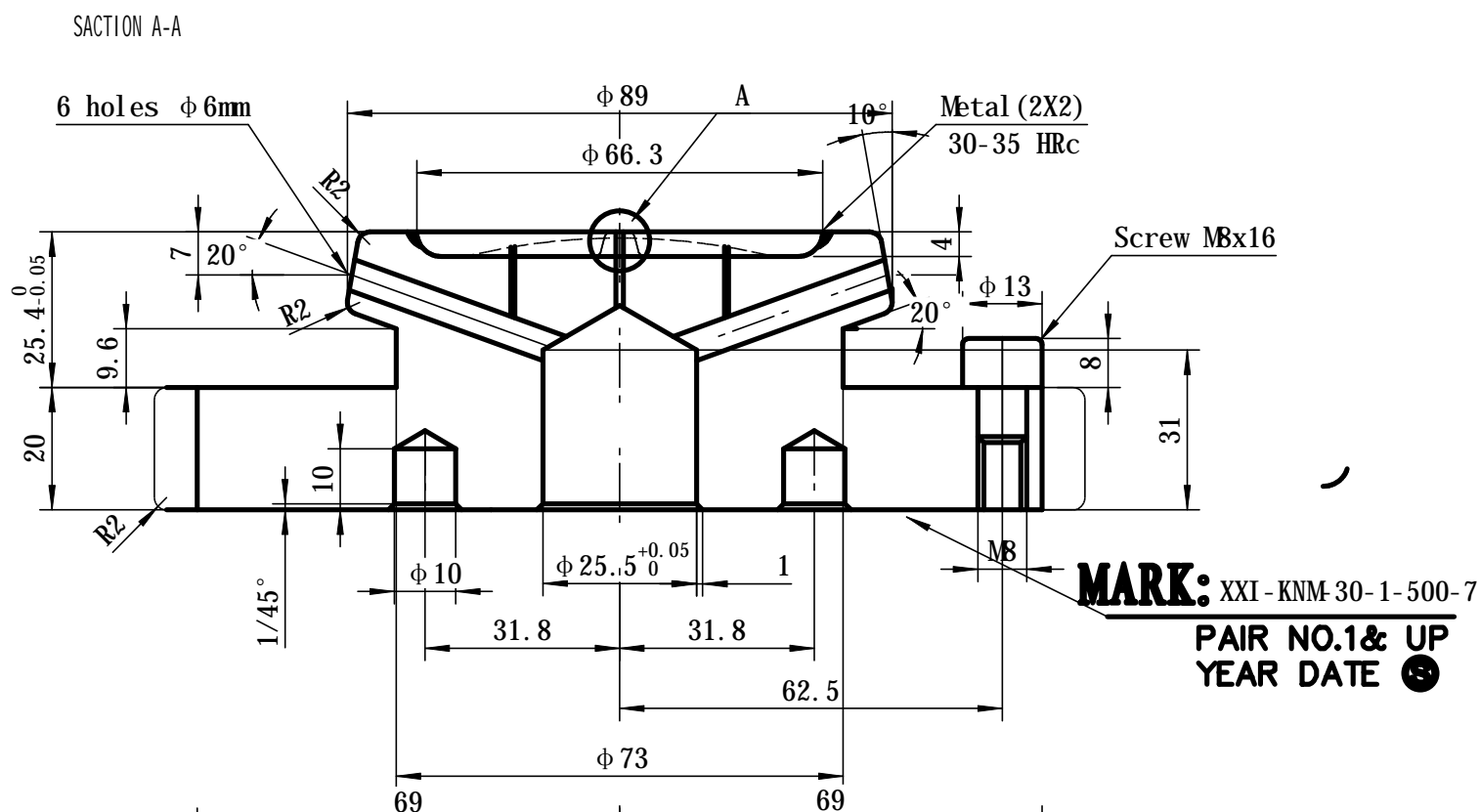
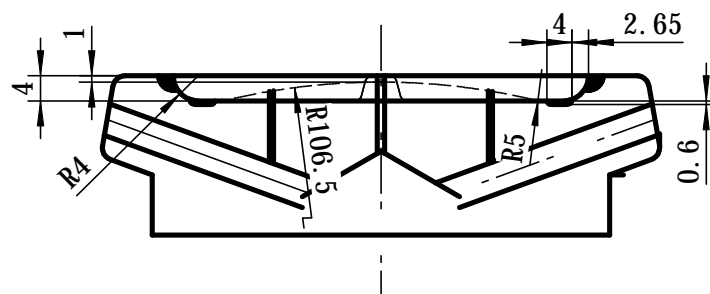
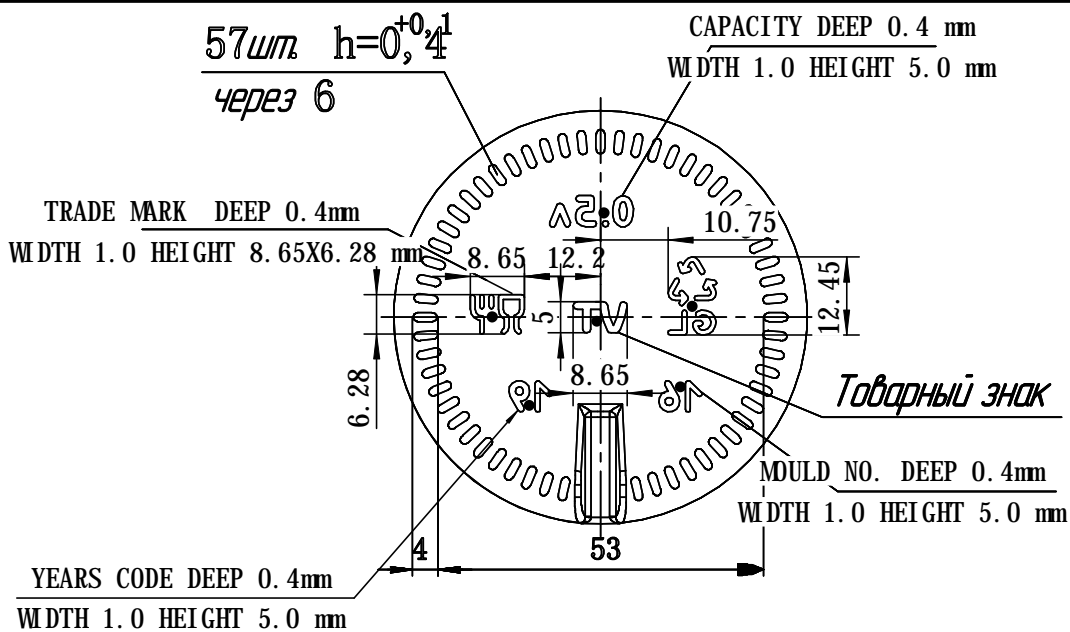
UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$



				CAPACITY	515ml ⁺¹⁰	WEIGHT	370g ⁺¹⁰
				SCALE	1:1	DWG. NO.	
				DEN		DATE	/BT
REV		changes	DATE	REVISION	DATE	2019.06.23	/BT
				APPROVE	DATE		/BT
				REMARK	Dimensions are in mm		
				PJOB NAME	XXI-KNM-30-1-500-7		
UNLESS OTHERWISE SPECIFIED				(SEE DRAWING)			



UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05mm$

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05mm$

Ind	changes	Name	Date

CAPACITY	515ml ⁺¹⁰ ₋₇	WEIGHT	370g ⁺¹⁰ ₋₀
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.06.23 /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	XXI - KNM- 30- 1- 500- 7		