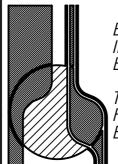


| | CONT | AINER SPEC | <u>IFICATIO</u> | ON DATA | | |
|---|------------|-----------------------|--------------------------------------|---------------------|-----------|--|
| CAPACIT | Υ | GLASS DI | ETAIL | NECK FINISH | DETAIL | |
| BRIM FULL | 1060 | WEIGHT | 425,00 | TYPE | Special | |
| FILL POINT | 1000 | COLOUR | flint | SPEC, | | |
| | | DESIGN | DATA | | | |
| CONTAINER OVERAL HE | EIGHT | 168,4 | CHAMFER SEAT IN MOULD TOP | | 1,: | |
| HEIGHT SHRINKAGE FACTOR GLASS | | 1,004 | MOULD NECK DIAMETER | | 78,2 | |
| HEIGHT CONTRACTION A LLOWANCE | | 0,67 | BLANK NECK DIAMETER | | 77,9 | |
| O/HT. OF GLASS IN EQUIPMENT | | 169,07 | RING NECK DIA METER | | 78 | |
| FINISH HEIGHT | | 9 | SEATED FINISH HEIGHT | | 8,93 | |
| MOU | LD EQUI | PMENT DATA | | BDF PB BB | 5 1/2 | |
| INVERT | | 50 | BLANK HOLDE | NK HOLDER/ASS No. | | |
| MOULD HOLDER/ASS No | | 54 | BLANK H-DIM | _ANK H-DIM | | |
| MOULD H-DIM | | 9,53 | NECKRING DOVETAIL DIAMETER | | 133,4 | |
| BOTTOMPLATE DOVETAIL DIAMETER | | 117 | BAFFLE FUNNEL DIAMETER | | post type | |
| BLOWHEAD No. | | 2a | TAKE OUT TONGUE No | | | |
| | | VOLUME CAL | CULATION | IS | | |
| | BLC | W MOULD VOLUM | IE CALCULA | TIONS | | |
| GLASVOLUME=GLASSWEIGHT/ | | 2,5 DENSITY COLD GLAS | | | 170 | |
| VOLUME COMPLETE COLD CONTAINER = GLASSVOLUME+BRIMFULL | | | | | | |
| VOL HOT CONTAINER = VOLUME COL | | LD CONTAINER X | 1,011 SINKA GE&SHRINKA GE | | 1243,53 | |
| VOLUME MOULD+BOT | TOM = VOLU | ME HOT CONTAINER - | HOT CONTAINER - 48,140 SEATED FINISH | | 1195,390 | |
| VOLUME BLOWMOULD CAVITY | | | | | | |
| VOLUME BOTTOM CAVITY | | | | | | |
| TOLERANCE ON TOTAL DISPLACEMENT | | | | | | |
| F | PRESS BLO | OW BLANKMOULD | VOLUME C | ALCULATION | | |
| | | HOT GLASS DENSITY | + PLU | JNGER V OLUME | | |
| PARISON VOLUME = GL | ASSWEIGHT/ | 2,45 | | 173,085 | 346,554 | |
| VOL. BLANK+BAFFLE = | | VOL. PARISON - | 52,811 | NECKRING-PLG VOLUME | 293,743 | |
| VOLUME BLANK CAVITY | | | | | | |
| VOLUME BAFFLE CAVITY | | | | | | |
| TOLERANCE ON TOTAL DISPLACEMENT | | | | | | |

INVERT CENTRE : -'H' DIMENSION : -ASSEMBLY :-SCALE : 1:1



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| | DO NOT SCALE DRAWING IF IN DOUBT ASK | JOB NAME | B060 JAR | | | |
|---|--|-----------|-------------|------------|-----------|--------------------|
| TOLERANCES UNLESS OTHERWISE SPECIFIED DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05 REMOVE BURRS & SHARP EDGES IN ACCORDANCE TO STANDARD PRACTICE | TOLERANCES UNLESS OTHERWISE SPECIFIED DIMS: 0.0 ± 0.2 DIMS: 0.00 ± 0.05 | ITEM | LAYOUT | QUANTITY | | |
| | CUSTOMER | SPSZ | REF. NO. | | | |
| 1 Tit T-T | THIRD ANGLE | ORDER NO. | - | DRAWN BY | JBB | REVISIONS |
| | PROJECTION PROJECTION | MATERIAL | | CHECKED BY | 1 | DDC No. DIEDOO/ OA |
| | SURFACE FINISH CAST: ↑ ROUGH , FINE: ▼ POLISH: ▼▼ | MACHINE | PB DG 5"1/2 | DATE | 9/04/2014 | DRG No: BIEB286-04 |