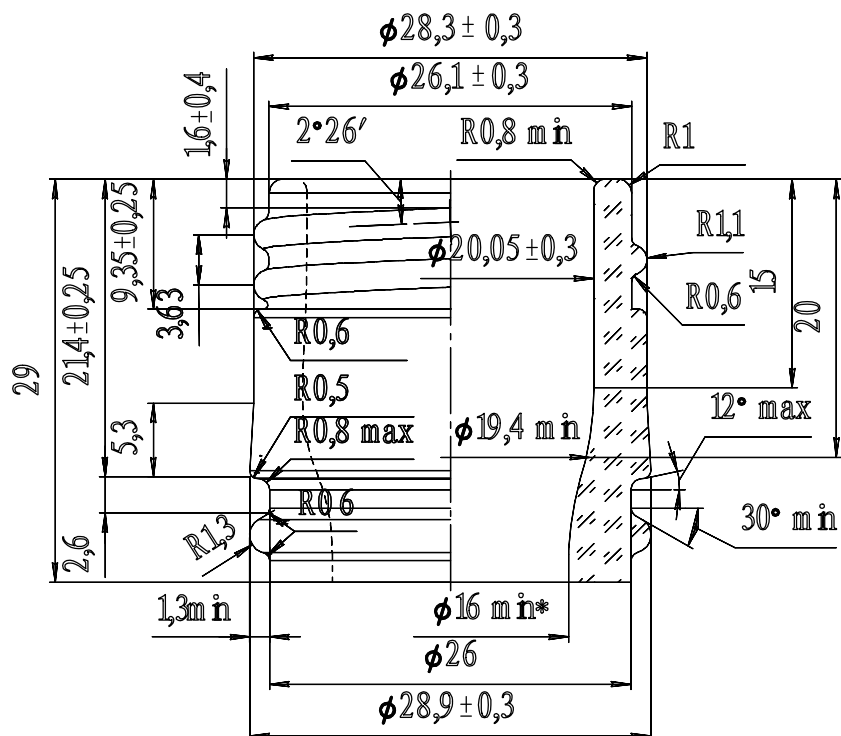


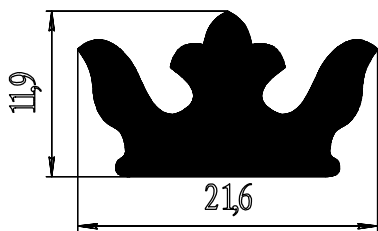
Ind	changes	Name	Date
MATERIAL:			

Aai?ee A-30-4A ii 00  
Q,5:1)

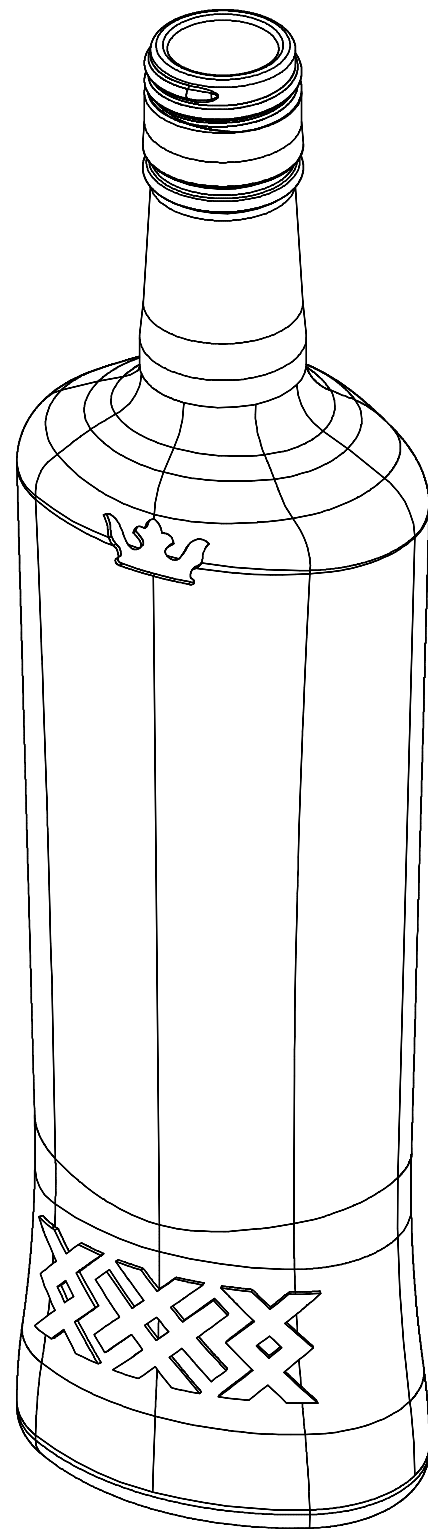
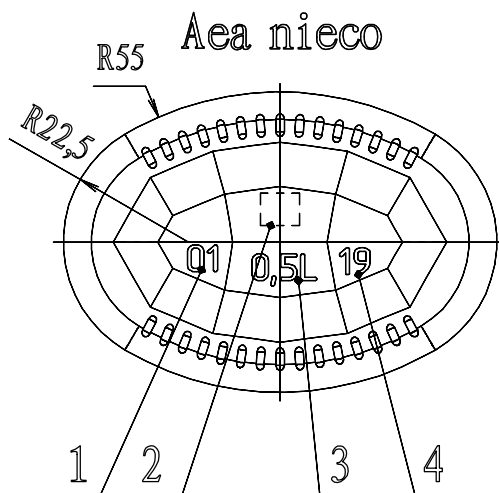
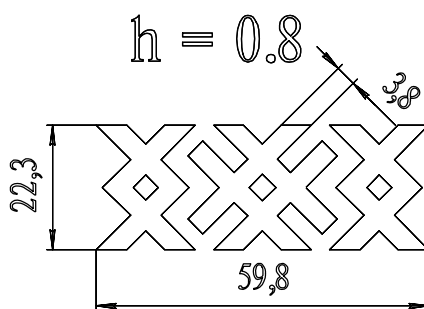


2,5:1

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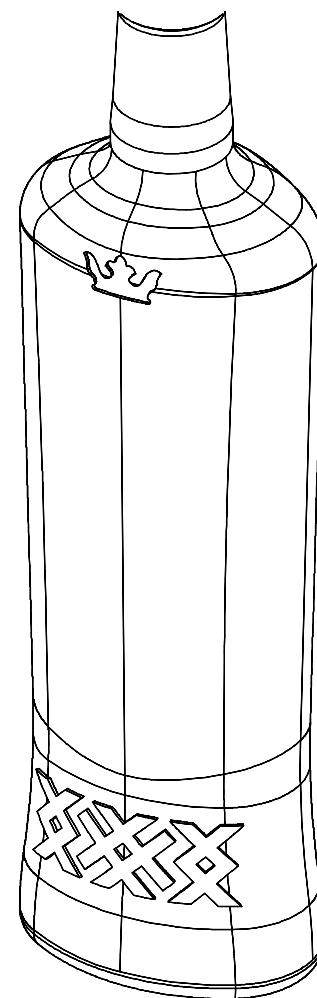
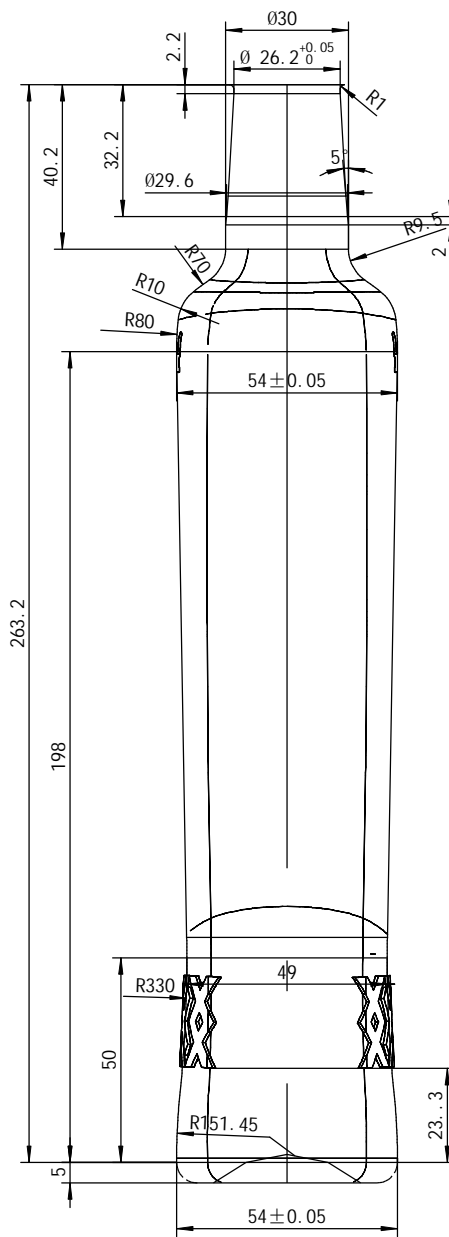
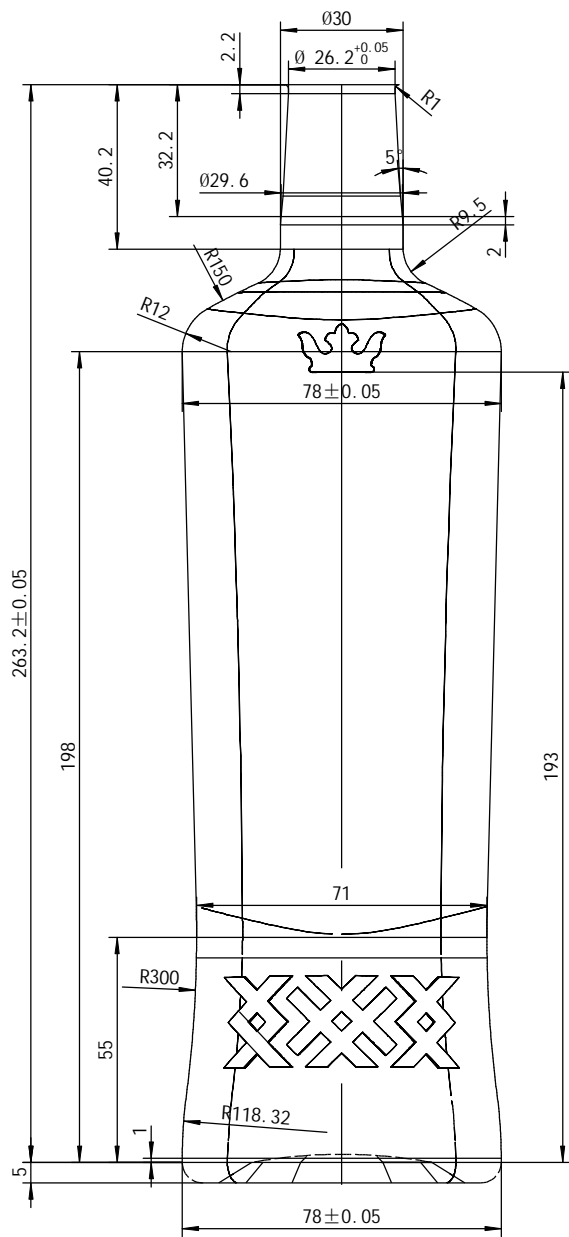
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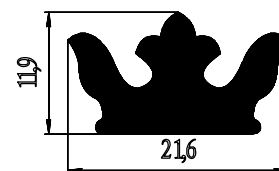
Ind	changes	Name	Date

MATERIAL:

CAPACITY	515± 10ml	WEIGHT	480± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 05. 25.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-500		

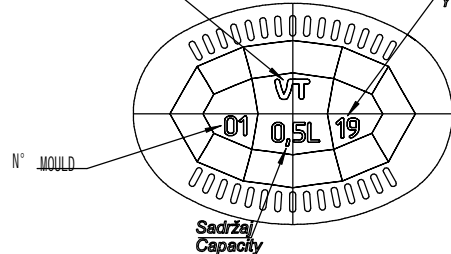


2,5:1  
h = 0.8

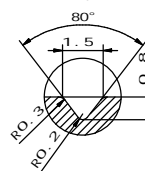


Tvornički znak  
Trade mark

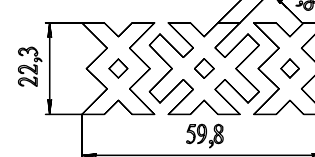
Godina proizvodnje  
Year of production



Profil glodalca za gravure  
Engraving cutter profile  
M10: 1



h = 0.8



## MOULD DATA

COLD GLASS FACTOR	480g x0.4
CAP TO O' FLOW	192+515ml
SHRINKAGE(1.01 )%	707x1.01
DISP OF SEATED FIN ABOVE MOULD	714.07ml -11.6ml
MOULD & BP DISP.	702.5ml

Req'd Blowmould Disp.  
702.5 ± 1.0 ml (Included Bp)

Ind	changes	Name	Date

MATERIAL:

CAPACITY	515 ± 10ml	WEIGHT	480 ± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.05.25. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-500		

Technical drawing of a mechanical part, B-30-4A-500, showing multiple views: front, top, and side. The drawing includes dimensions in millimeters and degrees, material specifications (Metal 2X2 30-35 HRC), and a table of changes.

**MARK: B-30-4A-500**  
PAIR NO.1 & UP  
YEAR DATE

**30 элементов**  
h=0.6 мм

**TRADE MARK DEEP 0.5mm**  
WIDTH 1.5 HEIGHT 5.0mm

**YEAR DEEP 0.5mm**  
WIDTH 1.5 HEIGHT 5.0mm

**CAPACITY DEEP 0.5mm**  
WIDTH 1.5 HEIGHT 5.0mm

**N° MOULD DEEP 0.5mm**  
WIDTH 1.5 HEIGHT 5.0mm

**12 holes Ø7.5mm**  
**24 holes Ø9mm**  
**32 holes Ø8mm**  
**mill 6 slots 8mm wide and 0.05 deep**

**Material (2X2) 30-35 HRC**  
**Screw M8x16**

**Table of Changes:**

Ind	changes	Name	Date

**Table of Specifications:**

CAPACITY	WEIGHT
515 ± 10ml	480 ±

**Table of Revision:**

REVISION	DATE	BY
1	2019.05.25	BY

**Table of Remark:**

REMARK
Dimensions are in mm

**Table of Job Name:**

JOB NAME
B-30-4A-500

**Table of Material:**

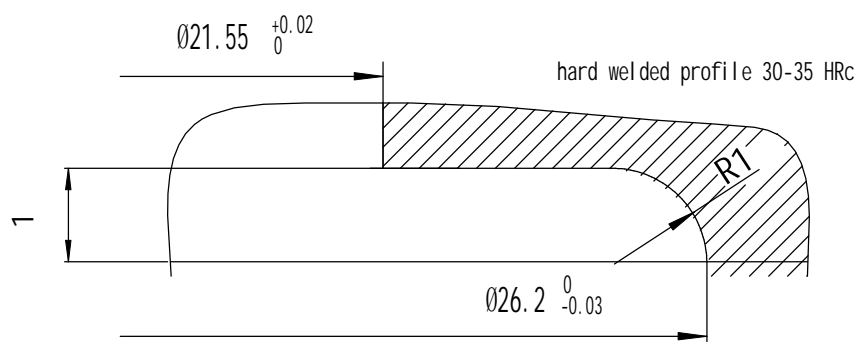
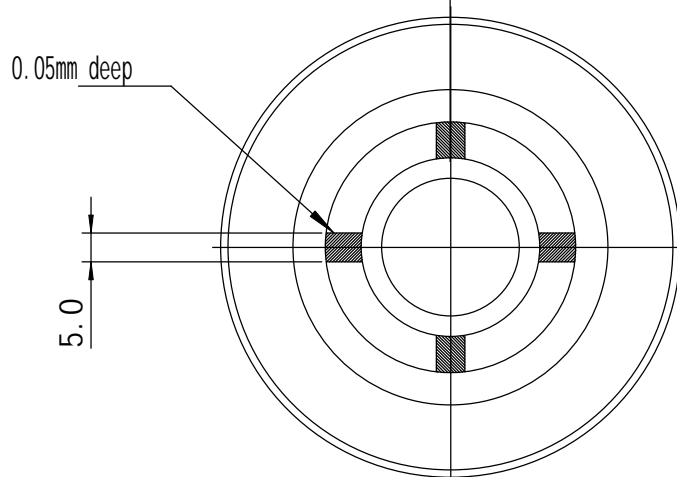
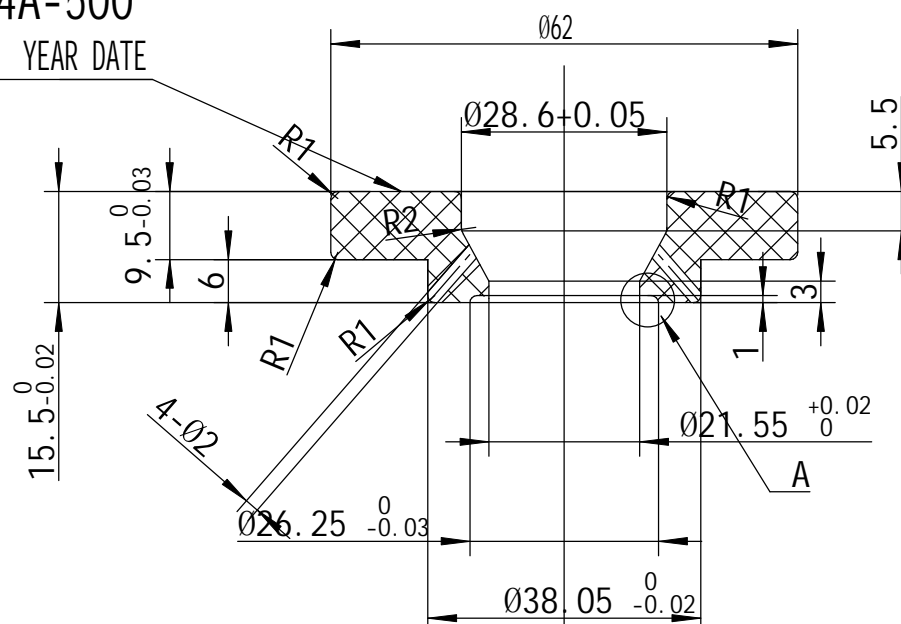
MATERIAL
BORZNE-METAL

UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS IN 2 DECIMALS  $\pm 0.05\text{mm}$   
ALL DIMENSIONS IN 1 OR NO DECIMAL  $\pm 0.05\text{mm}$

CAPACITY		515 ± 10ml	WEIGHT		480 ± 10g
SCALE		1:1	DWG. NO		
DRN		DATE		/BY	
REVISION		DATE 2019.05.25.		/BY	
APPROVE		DATE		/BY	
REMARK		Dimensions are in mm			
JOB NAME		B-30-4A-500			

mould N° YEAR DATE

polirano  
polish



Sharp edges which are not in contact with glass, rounded with radius  $R=0.8\text{ mm}$

Untoleranced dimensions:  $0.0 = \pm 0.1\text{mm}$   
 $0.00 = \pm 0.05\text{mm}$

$$A(4 \circ 1)$$

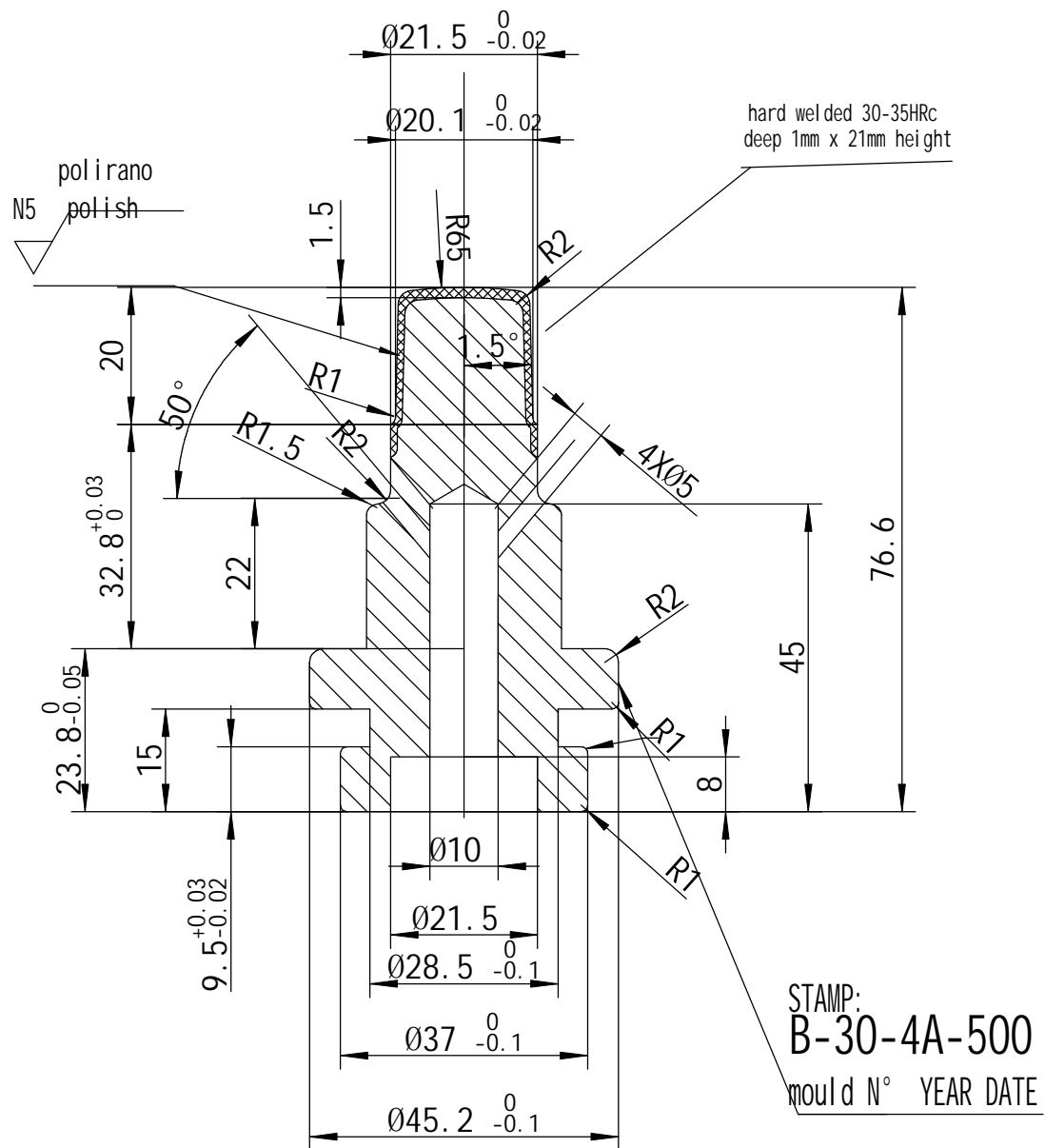
UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS IN 2 DECIMALS  $\pm 0.05\text{mm}$   
ALL DIMENSIONS IN 1 OR NO DECIMAL  $\pm 0.05\text{mm}$

Ind	changes	Name	Date
MATERIAL :	CAST IRON+METAL		

CAPACITY	515 ± 10ml	WEIGHT	480 ± 10g
SCALE	1:1	DWG. NO.	
DRN	DATE /BY		
REVISION	DATE 2019.05.25. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-500		

N8 polirano  
N5 polish



Ind	changes	Name	Date

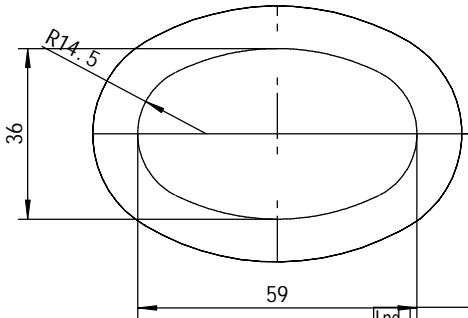
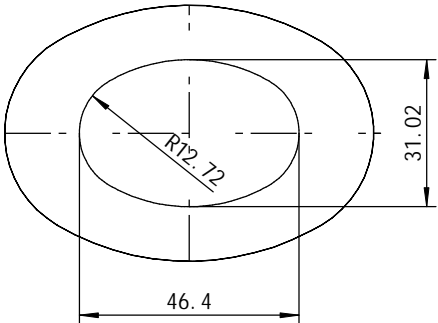
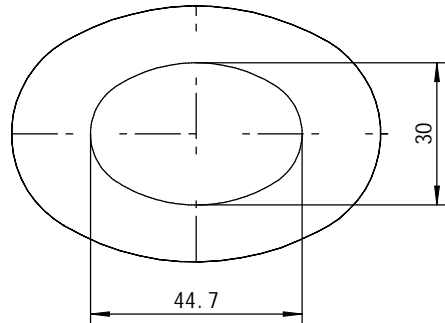
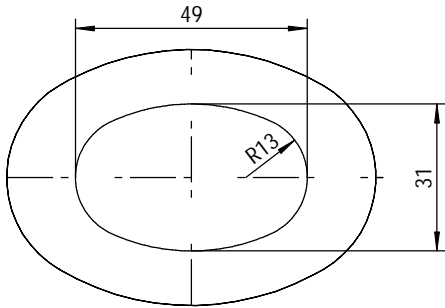
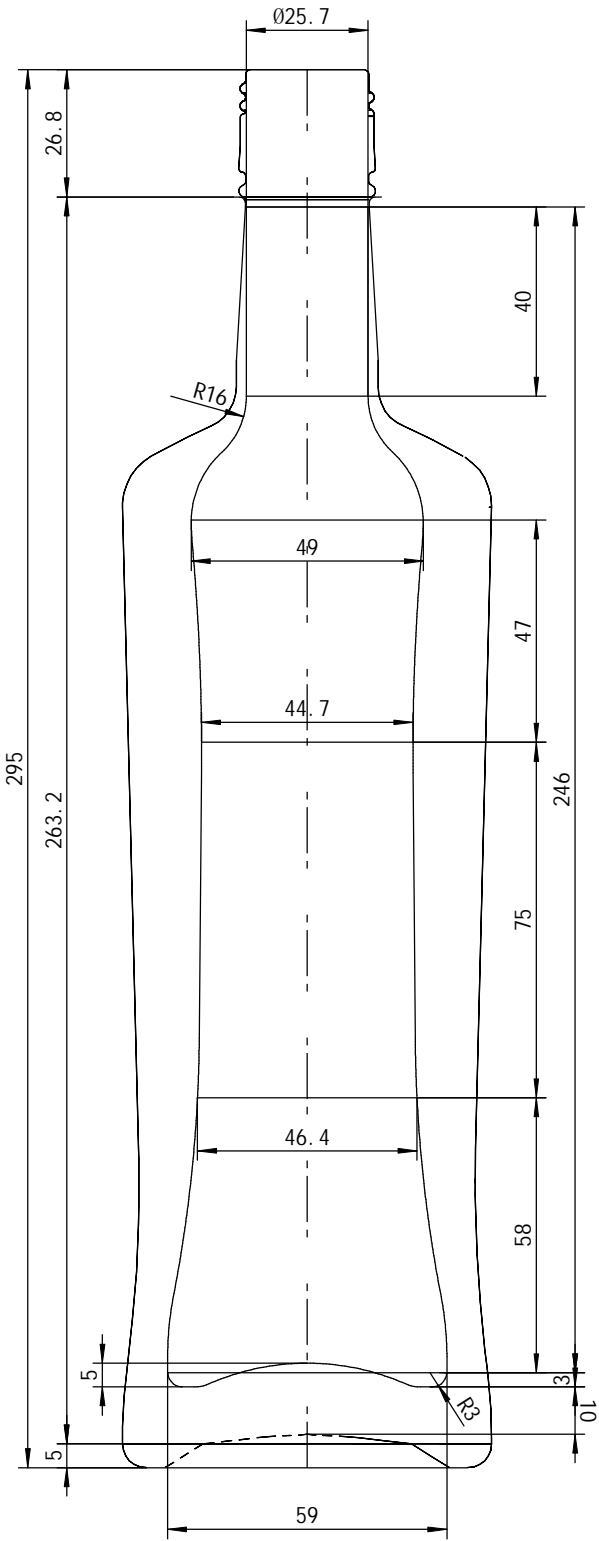
MATERIAL: CAST IRON+METAL

CAPACITY	515 ± 10ml	WEIGHT	480 ± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 05. 25.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-500		



BLANK DATA	
HOT GLASS FACTOR	480g x0.41
GOB CAPACITY	196.8ml
NR+GR-PL VOL.	8.6 ml
BM+BA DISP.	255 ml
OVERCAP 34%	66.8ml
S. L. HT FROM NR LINE	
"L"	0.935

Neck Bore	
MOULD NECK	Ø26.2
BLANK NECK	Ø25.7
RING NECK	Ø26



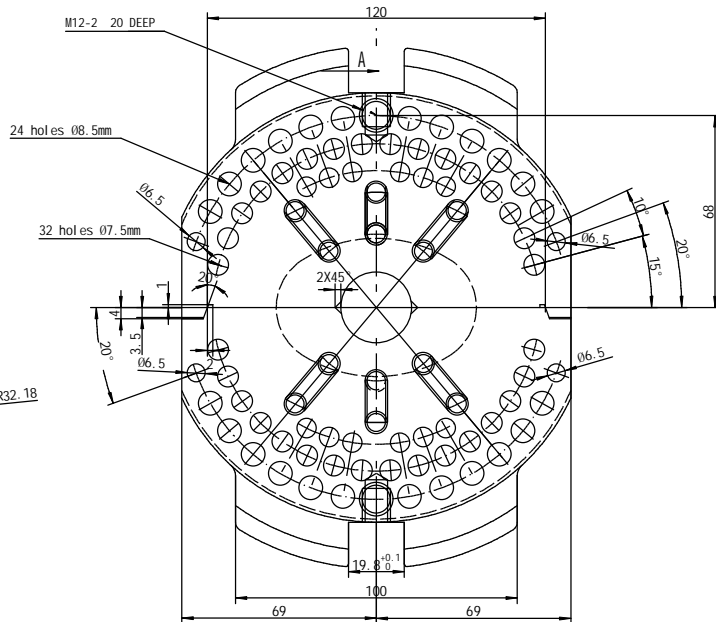
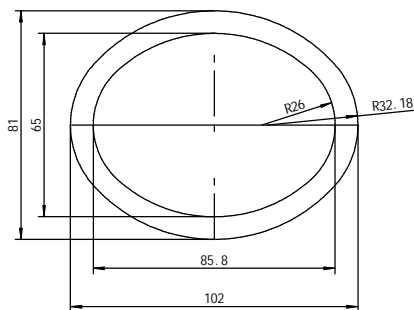
CAPACITY	515 ± 10ml	WEIGHT	480 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.05.25.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-500		

Ind	changes	Name	Date

MATERIAL:

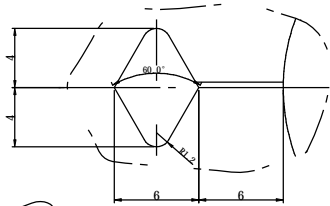
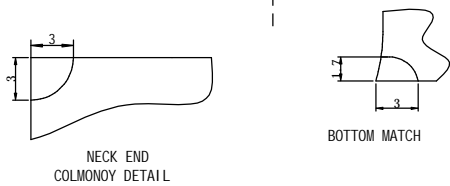
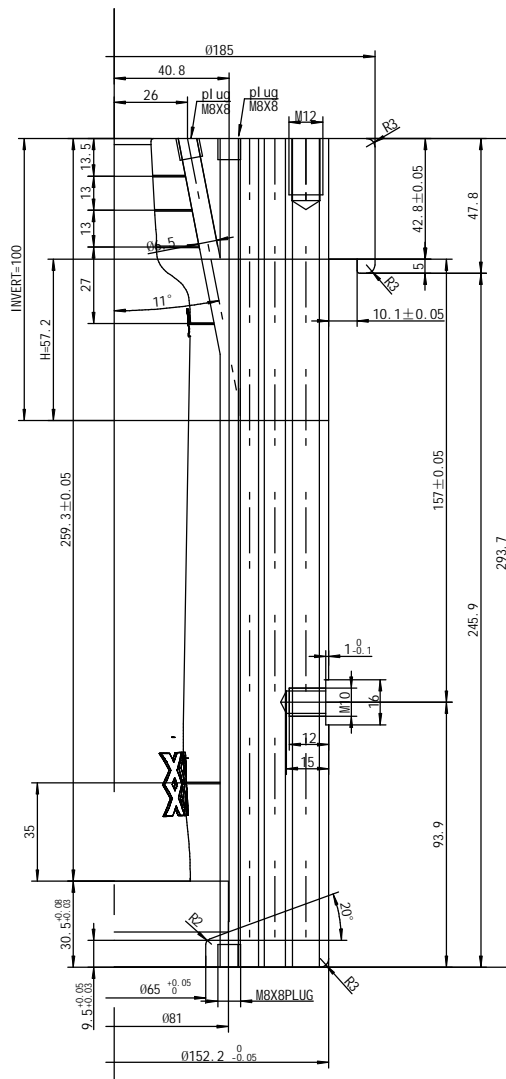
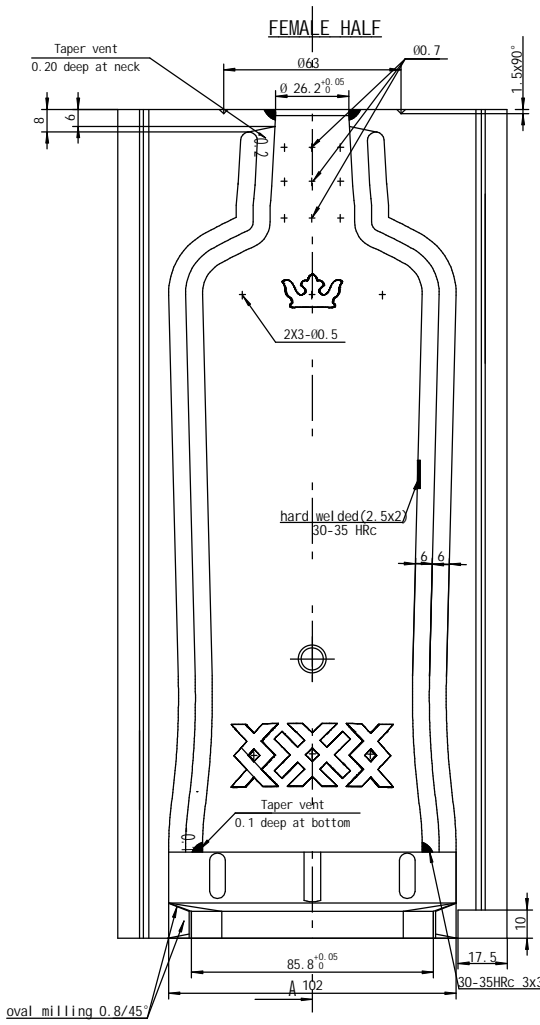
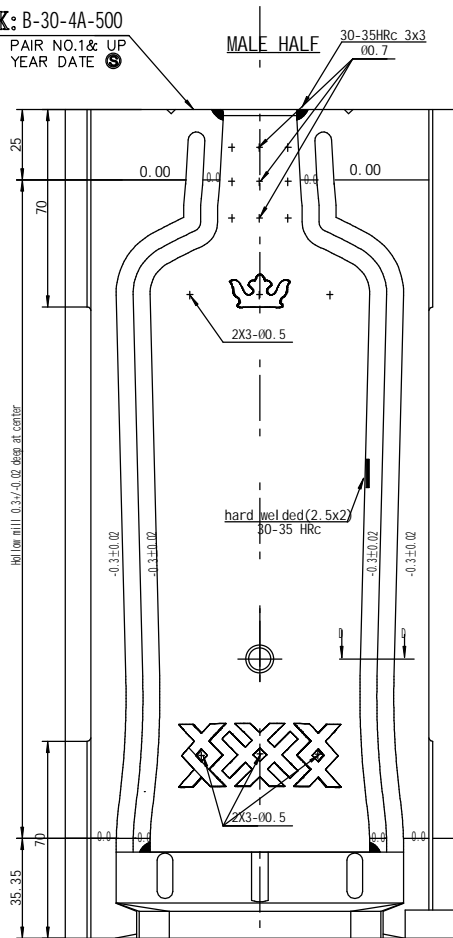
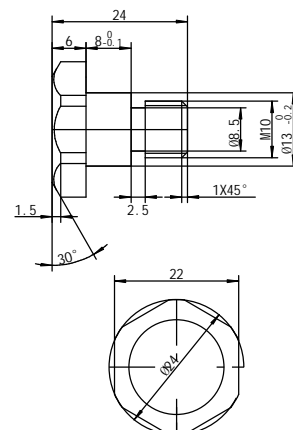
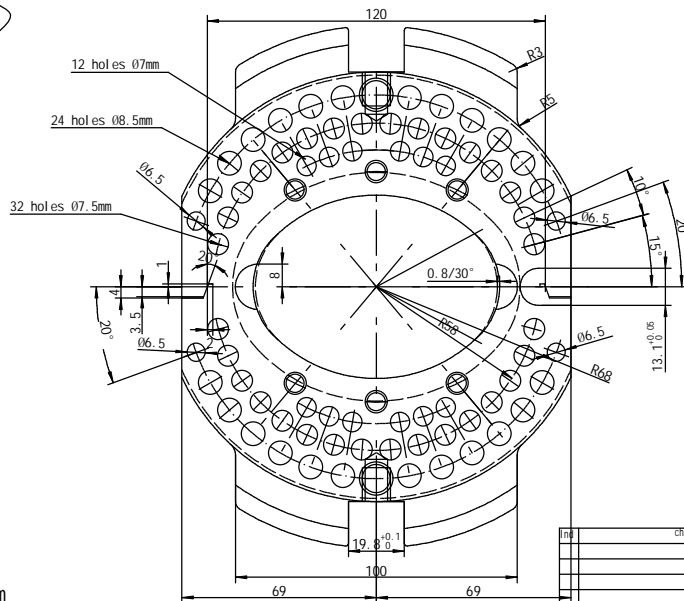


INVERT=100  
H=57.2



MARK: B-30-4A-500

PAIR NO.1& UP  
YEAR DATE (S)

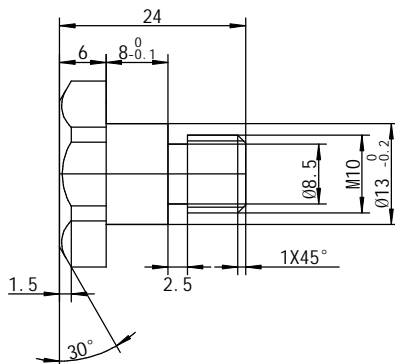
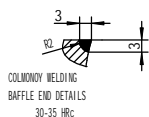
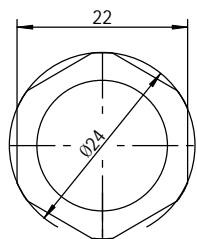
B-B(5:1)

CAPACITY	515 ± 10ml	WEIGHT	480 ± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.05.25.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-500		

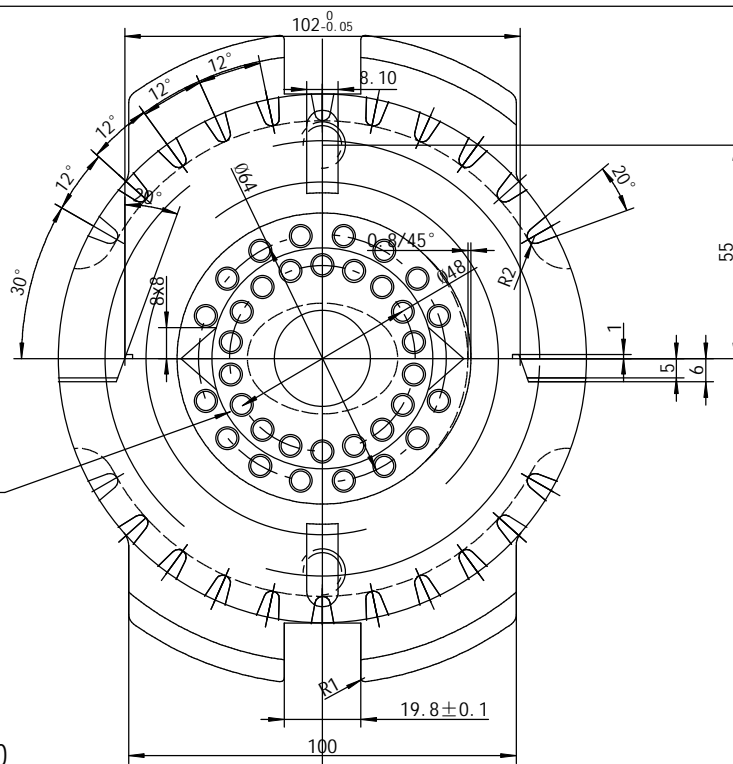
[illegible]

MATERIAL:	CAST IRON+METAL	

INVERT=100  
H=117.5

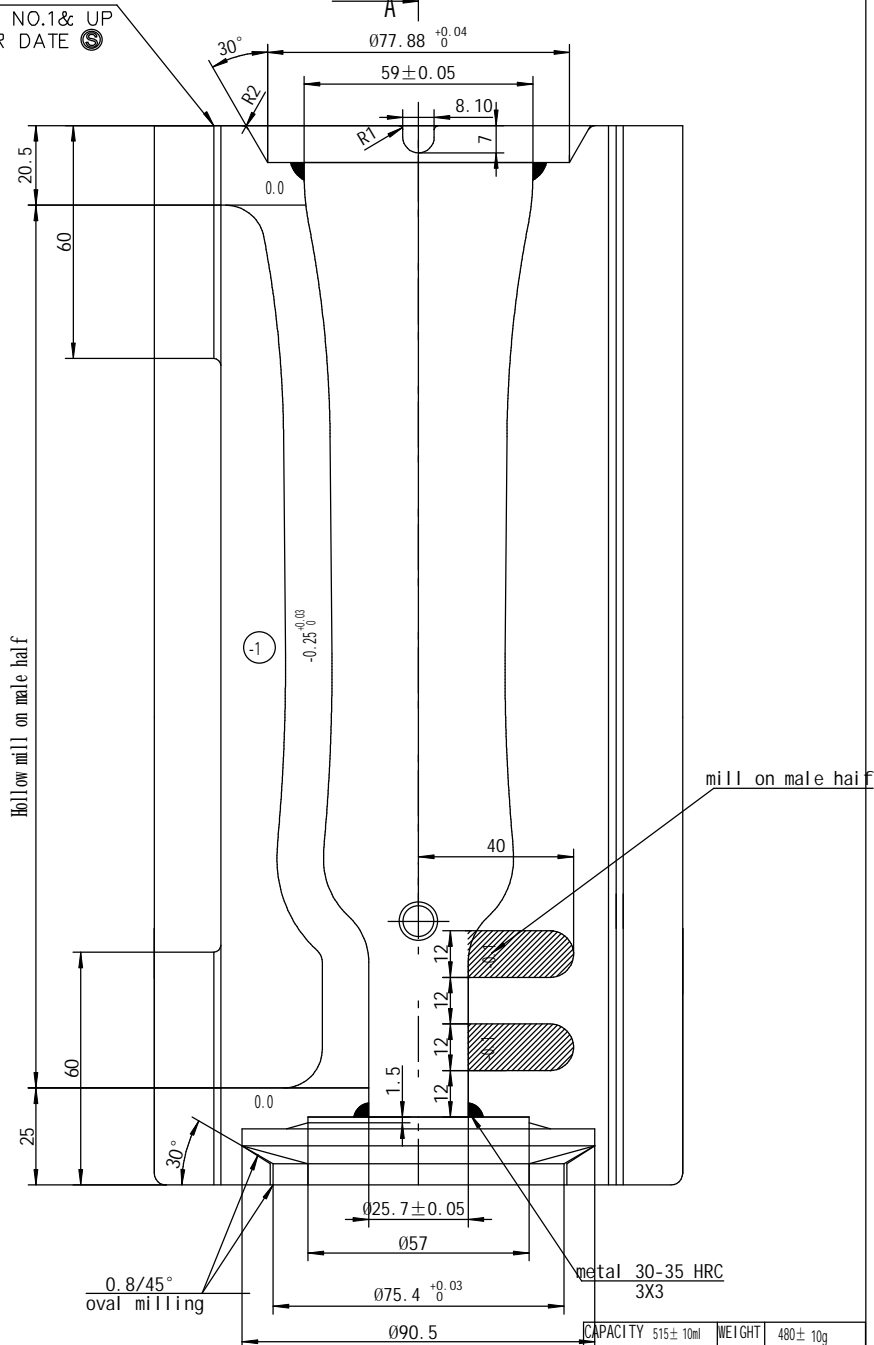
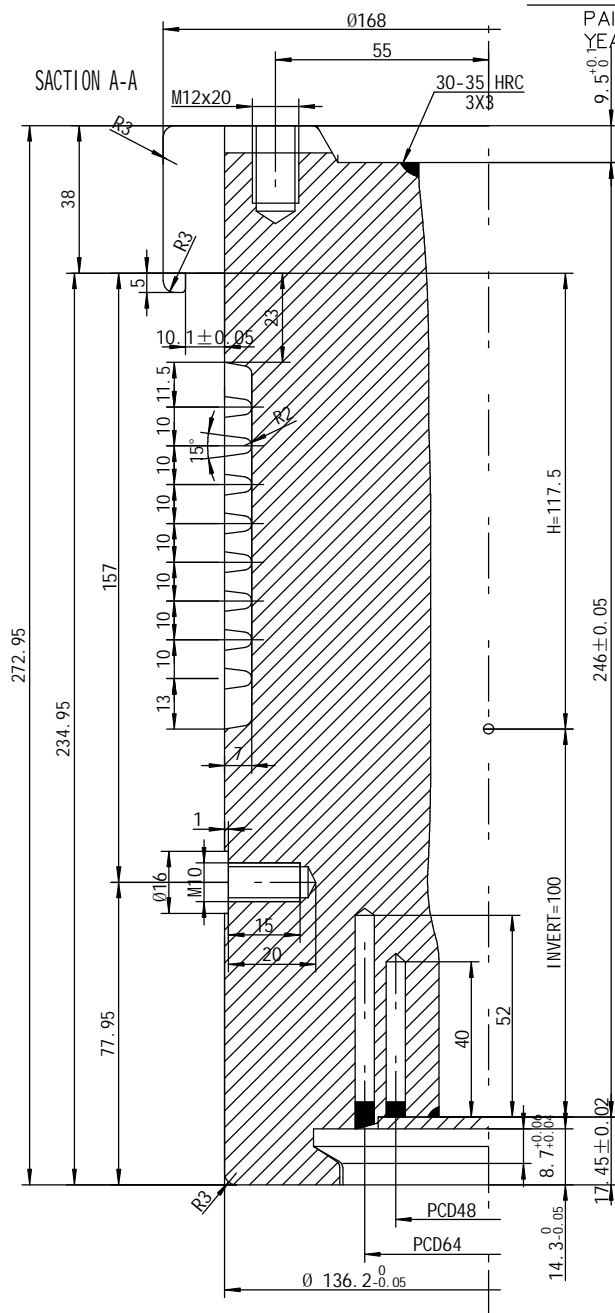


18 holes  $\varnothing 5\text{mm}$   
plug with M6x6



MARK: B-30-4A-500

PAIR NO.1& UP  
YEAR DATE



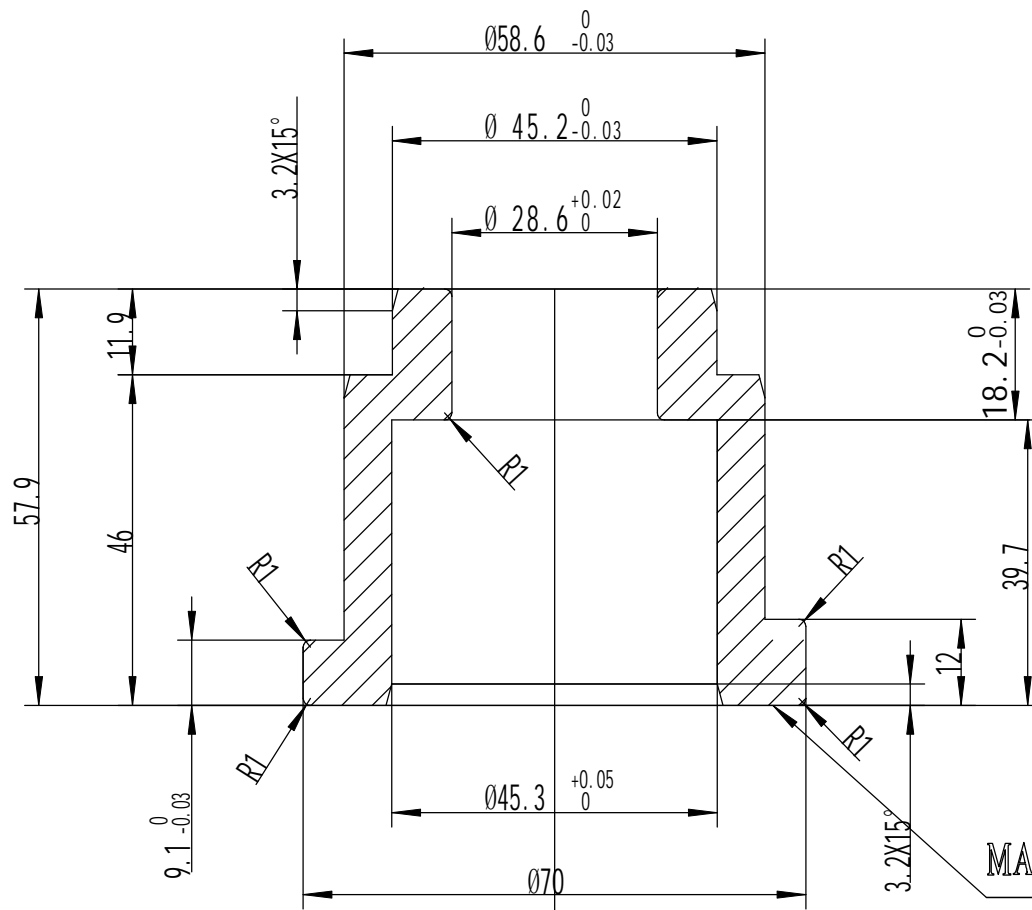
UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS IN 2 DECIMALS  $\pm 0.05\text{mm}$   
ALL DIMENSIONS IN 1 OR NO DECIMAL  $\pm 0.05\text{mm}$

Ind	changes	Name	Date

CAPACITY	515 $\pm$ 10ml	WEIGHT	480 $\pm$ 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.05.25.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-500		
MATERIAL:	CAST IRON-METAL		

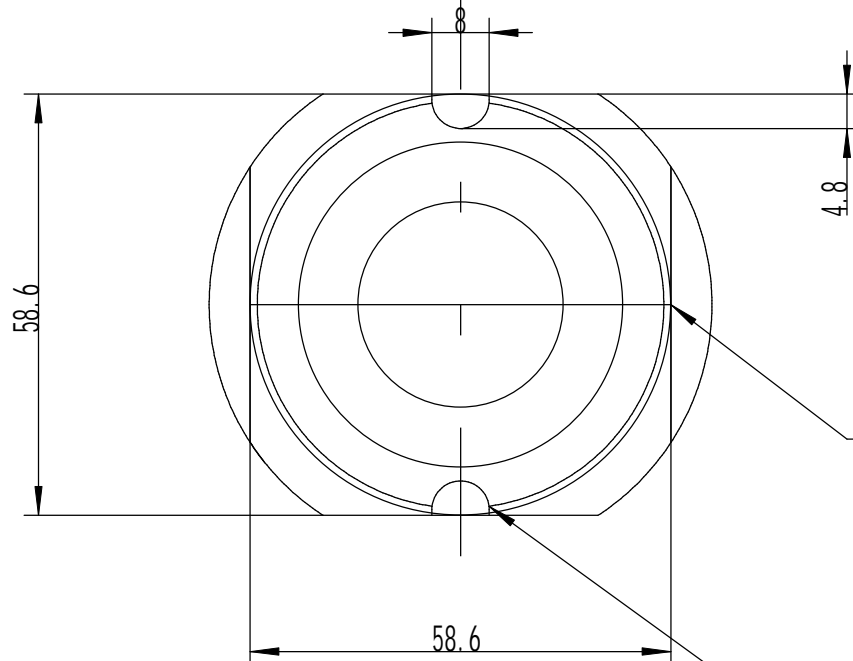






MARK: B-30-4A-500

PAIR NO.1 & UP  
YEAR DATE ©



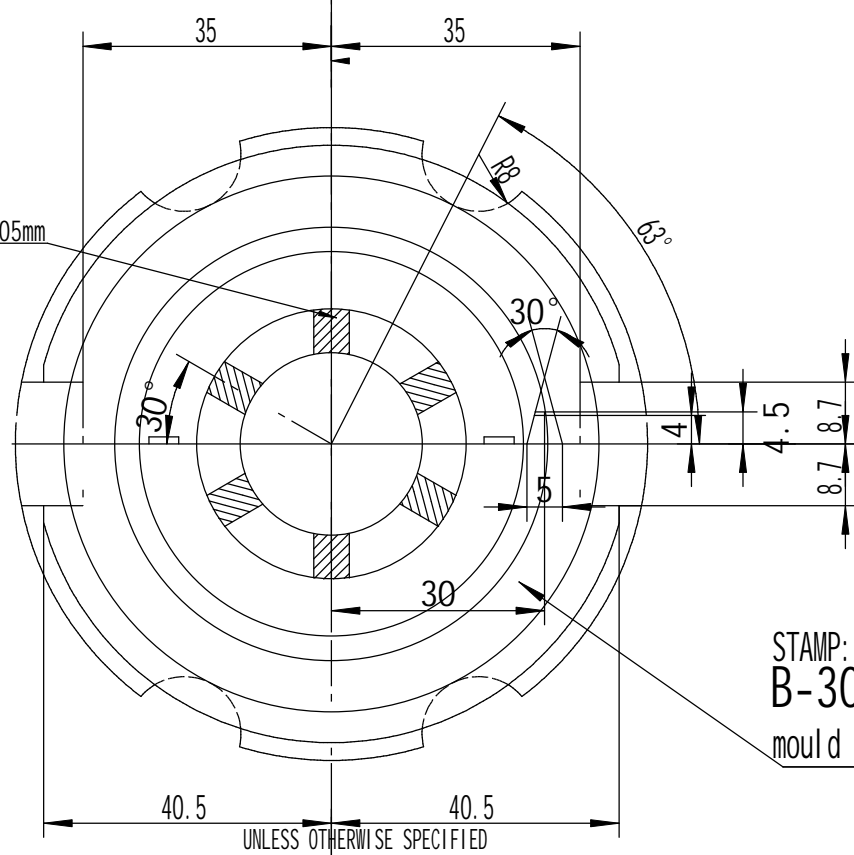
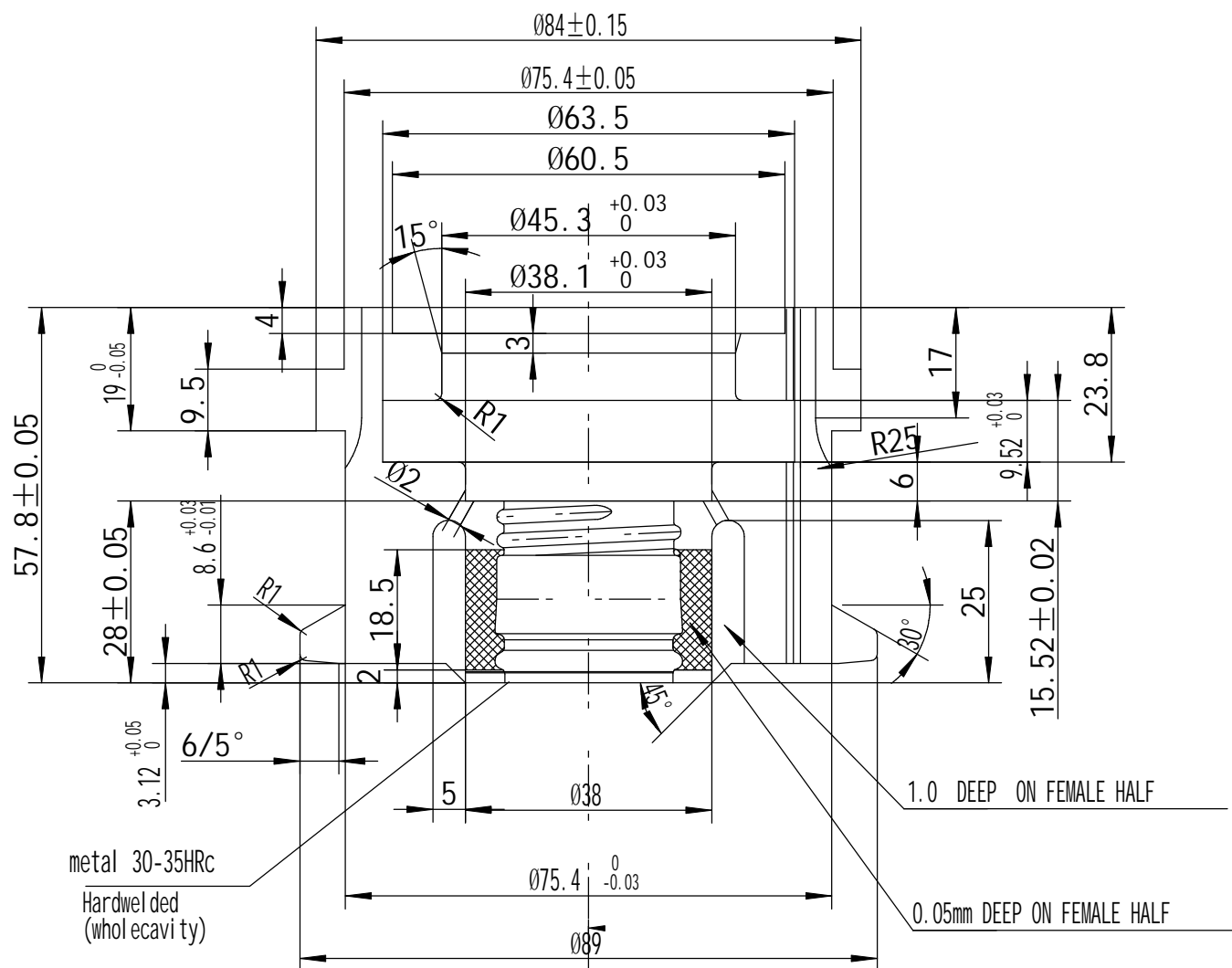
MILL THESE SURFACES  
TANGENT TO Ø58.6

MILL 2 SPANNER SLOTS 5  
DEEP AS SHOWN

Ind	changes	Name	Date

MATERIAL: CAST IRON

CAPACITY	515 ± 10ml	WEIGHT	480 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.05.25.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-500		



STAMP:  
B-30-4A-500  
mould N° YEAR DATE

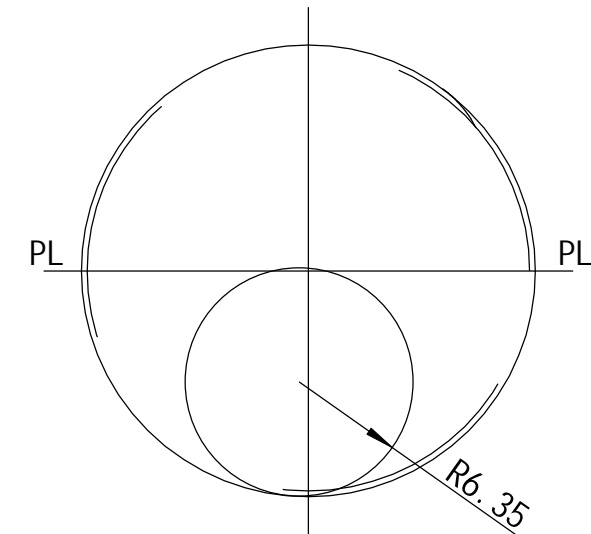
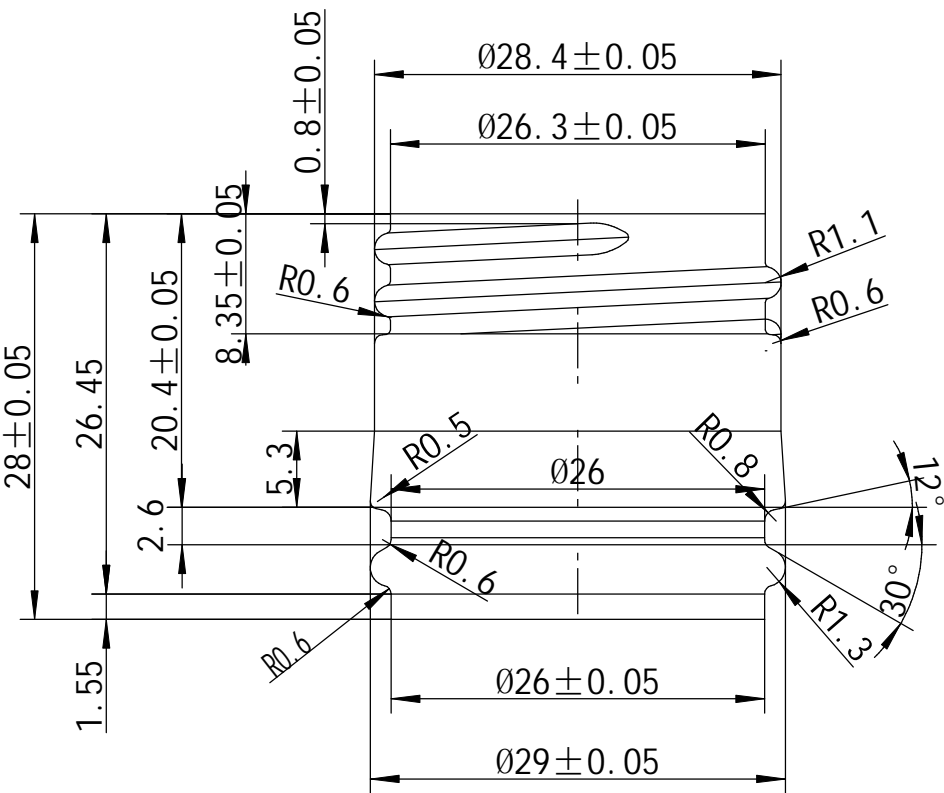
ALL DIMENSIONS IN 2 DECIMALS  $\pm 0.05\text{mm}$   
ALL DIMENSIONS IN 1 OR NO DECIMAL  $\pm 0.05\text{mm}$

Ind	changes	Name	Date
MATERIAL:	Bronze		

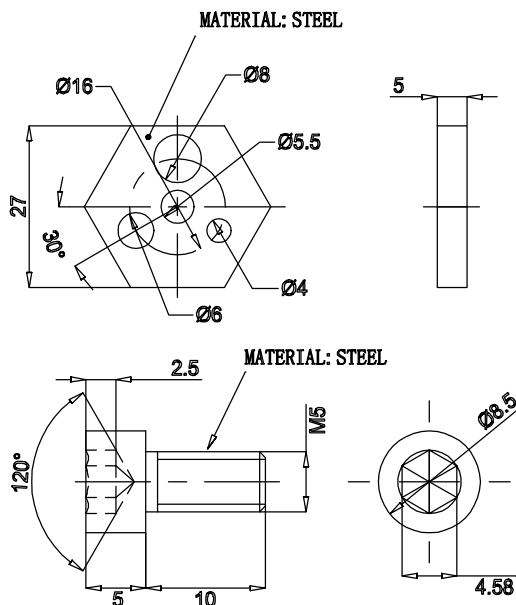
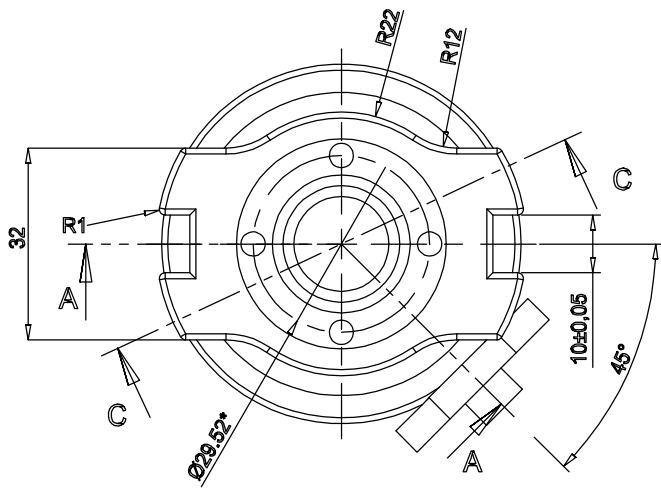
CAPACITY	515 ± 10ml	WEIGHT	480 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2019.05.25. /BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-500		

PICTH: 3.63 MM

CUTTER DIA 12.70 MM.

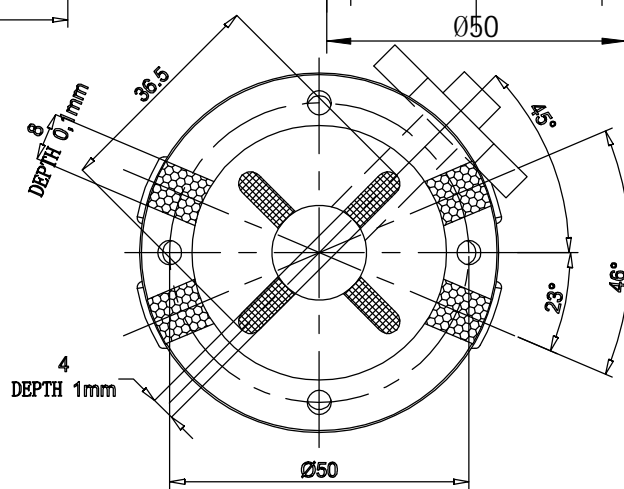
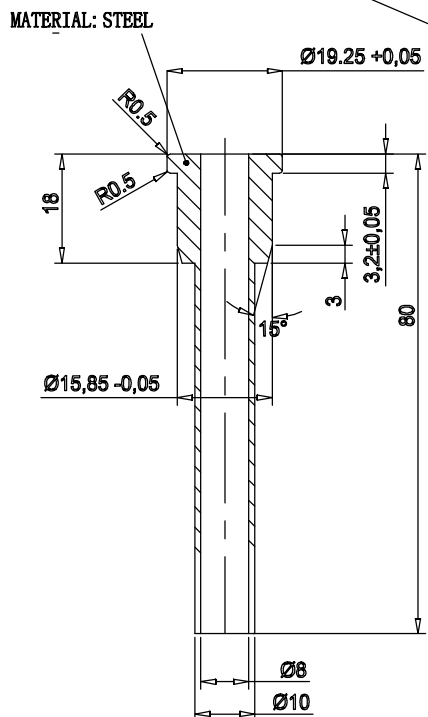
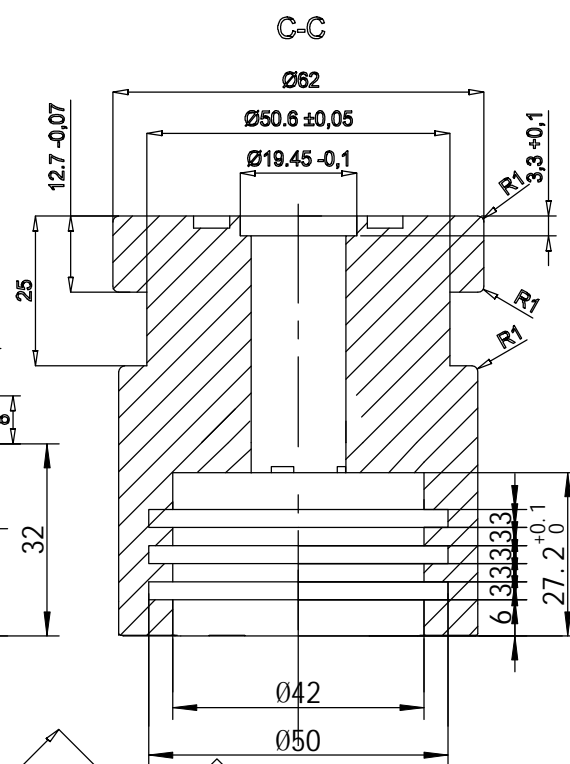
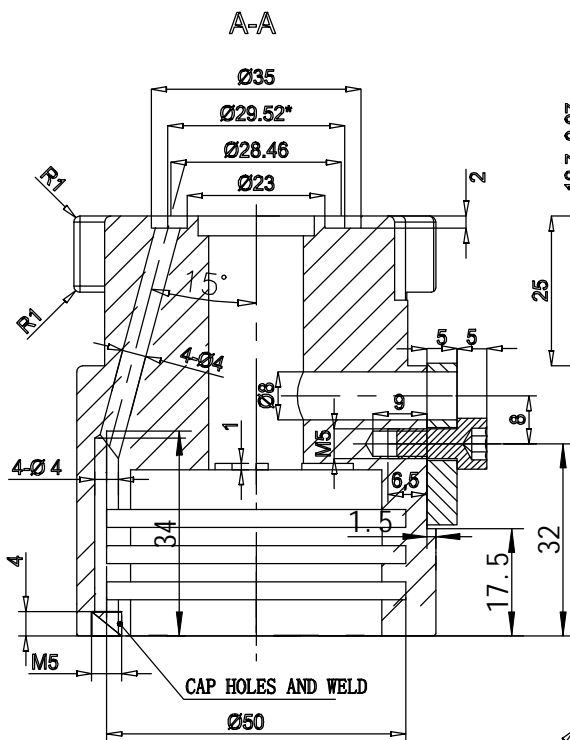
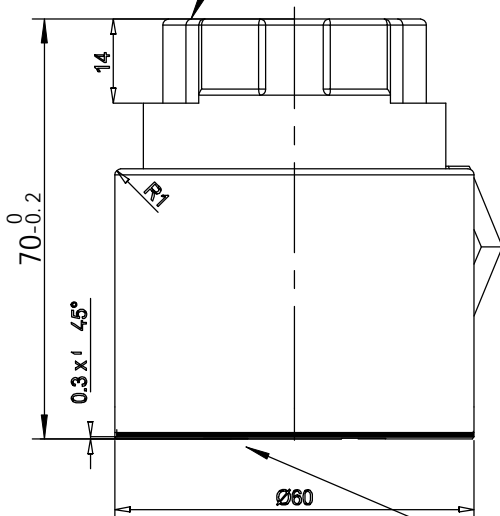


				CAPACITY		515± 10ml	WEIGHT	480± 10g
				SCALE		1: 1	DWG. NO	
				DRN		DATE /BY		
				REVISION		DATE 2019.05.25. /BY		
				APPROVE		DATE /BY		
Ind				changes		Name	Date	



STAMP:  
B-30-4A-500

mould N° YEAR DATE

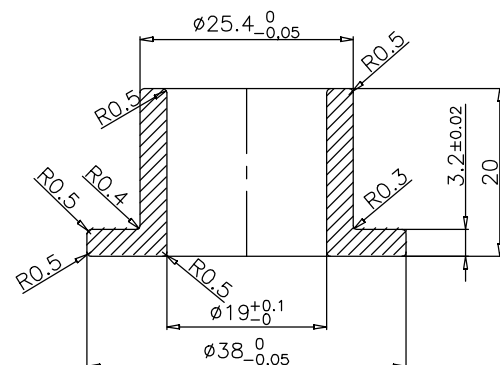
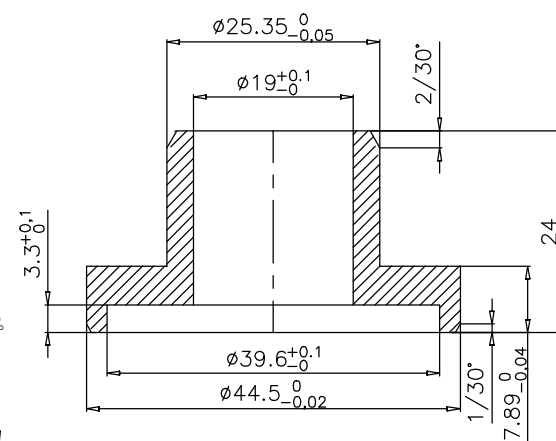
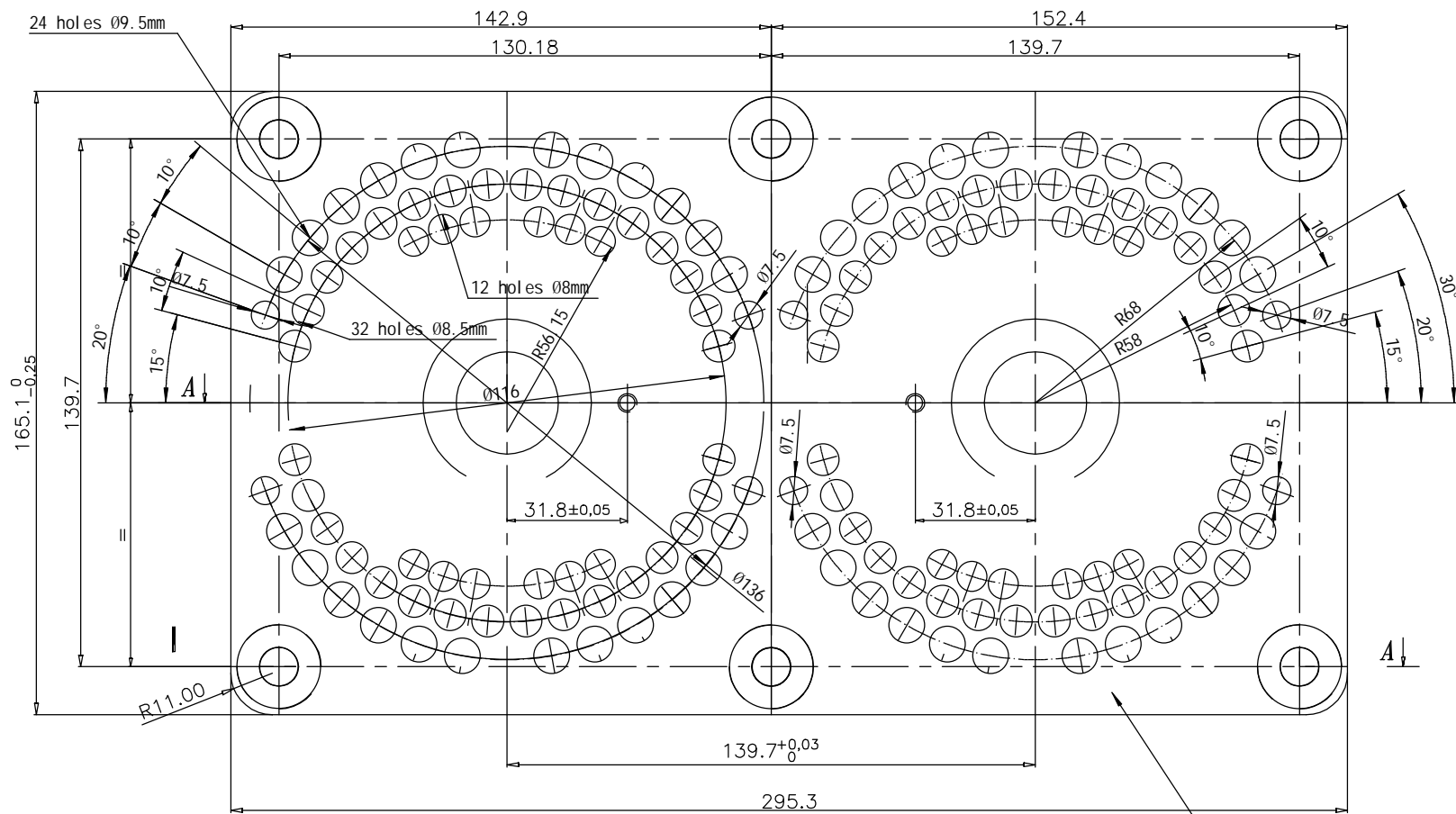


CAPACITY	515 ± 10ml	WEIGHT	480 ± 10g
SCALE	1: 1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019. 05. 25.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-500		

Ind	changes	Name	Date

MATERIAL: CAST IRON+METAL

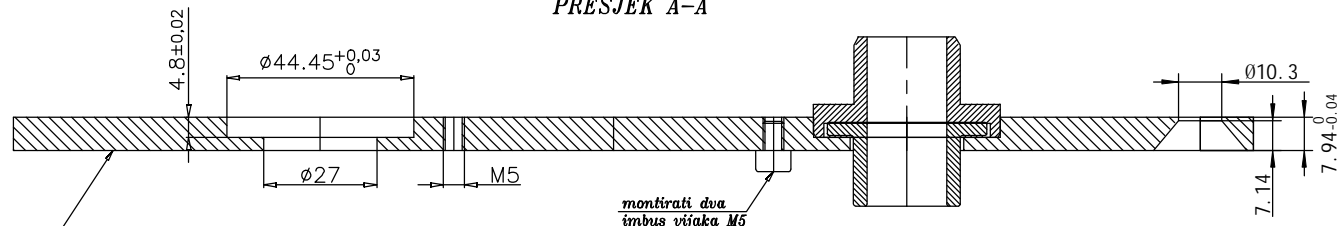




MARK: B-30-4A-500

PAIR NO.1 & UP  
YEAR DATE

PRESJEK A-A



montirati dva  
imbus vijaka M5

n.1

CAPACITY	515 ± 10ml	WEIGHT	480 ± 10g
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE 2019.05.25.	/BY	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	B-30-4A-500		

Ind	changes	Name	Date

MATERIAL: CAST IRON-METAL