



FINISH:	
BLOW NECK	ø26.2
BLANK NECK	ø25.8
RING NECK	ø26
TONG NECK	
BLOW NECK RAD	R1
BLOW HEAD DEPTH	28.2

BLANK MOULD	
WEIGHT HOT GLASS FACTOR	380 g x0.41
GOB CAPACITY	155.8 ml
OVERCAP 44%	+68.6 ml
NR NOL - PL VOL	-14 ml
18 4	
CALC. BLK+BA DISPL.	210.4 ml
'L' RATIO	
CAP. TO SETTLE LINE	ml
S.L.HT. FROM NR LINE	mm
INVERT	90 mm
"H" DIM.	117.5 mm
HOLDER SIZE	#23

BLOW MOULD	
WEIGHT COLD CLASS FACTOR	380 g x0.4
CAP. TO O'FLOW	152 ml +520 ml
SHRINKAGE (1.5%)	672 ml x1.01
DISPL. OF SEATED FIN. ABOVE MOULD	678.8 ml -16.8 ml
MLD + BP DISPL.	662 ml
INVERT	90 mm
"H" DIM.	57.15 mm
HOLDER SIZE	#53

XXI-B-30-4B-500-14			
WEIGHT		380±10g	
BRIMFUL CAPACITY		520±10ml	
FILL POINT CAPACITY		500±10ml	
FINISH TYPE:			
SCALE		MACHINE TYPE:	
1:1		Emhart DG 5 <sub>2</sub> "	
DRAW		CHECKED	APPROVED
10/10/2019			