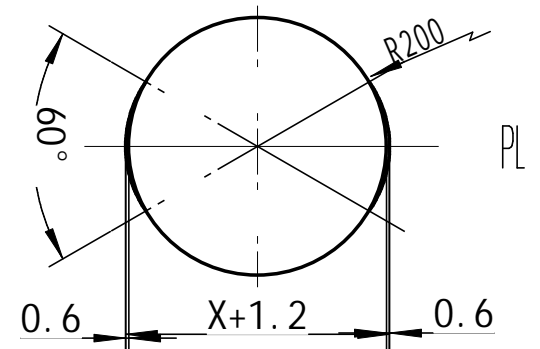
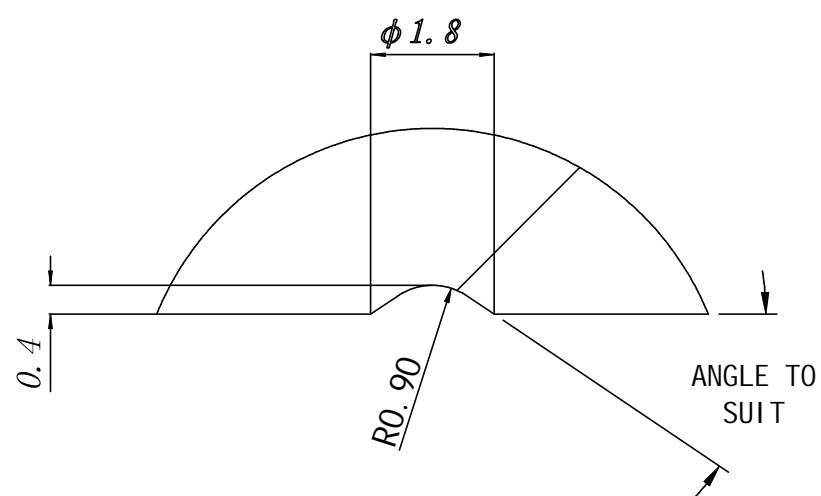
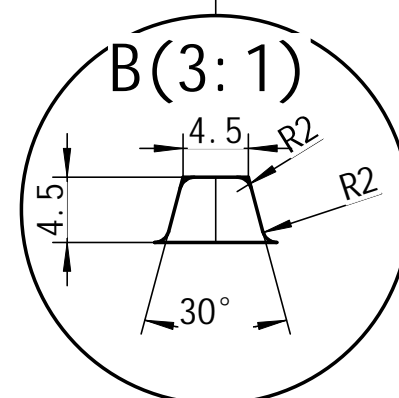
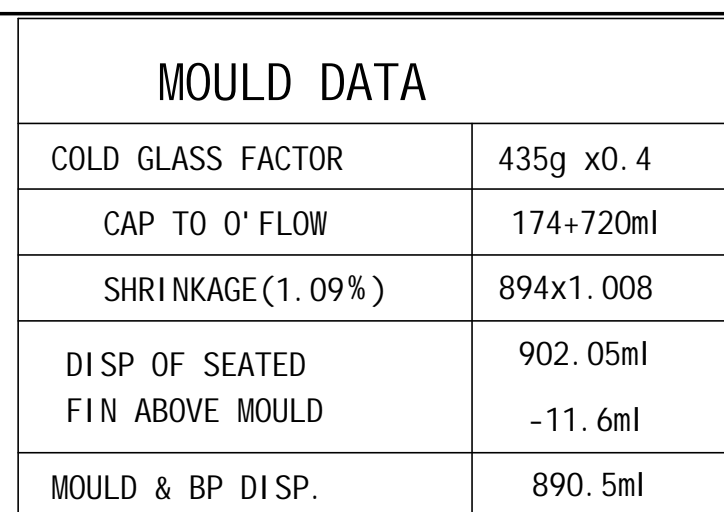


BLANK DATA	
HOT GLASS FACTOR	435g x0.41
GOB CAPACITY	178.35ml
NR+GR-PL VOL.	8.6 ml
BM+BA DISP.	245.8ml
OVERCAP 42.6%	76.05ml
S.L.HT FROM NR LINE	213 mm
"L"	0.865



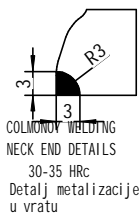
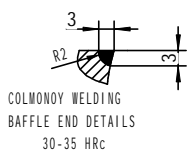
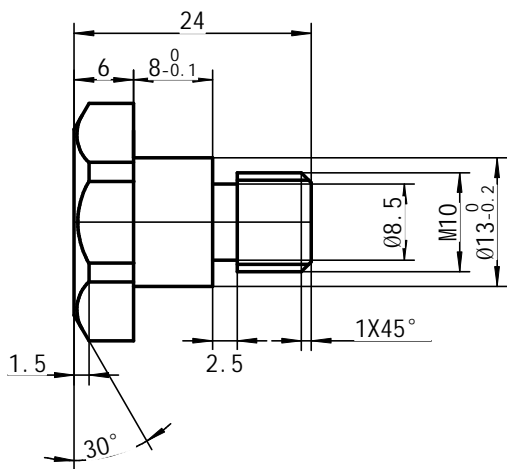
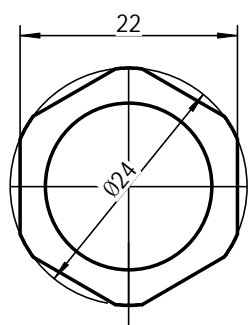


CAPACITY	720ml ⁺¹⁰ / ₋₇	WEIGHT	435g ⁺¹⁵ / ₀
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020. 07. 28.		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME			
XXI-B-28-2.1a -700-21			

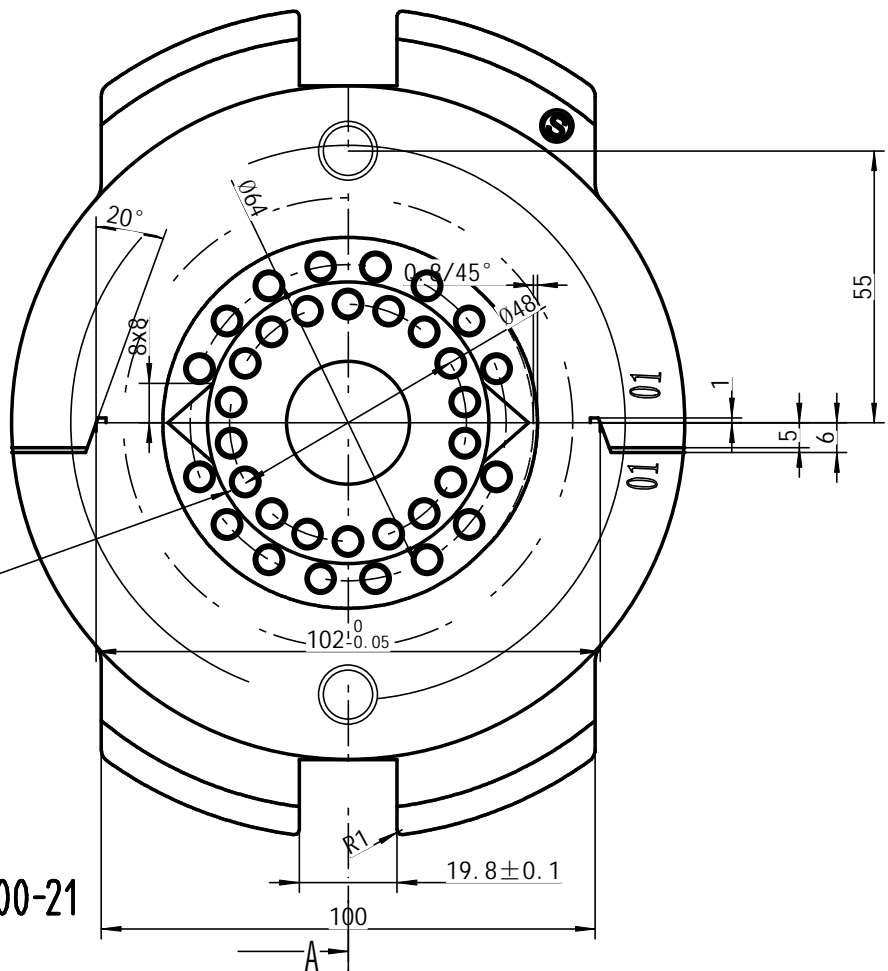
Ind	changes	Name	Date
MATERIAL :			

INVERT=95

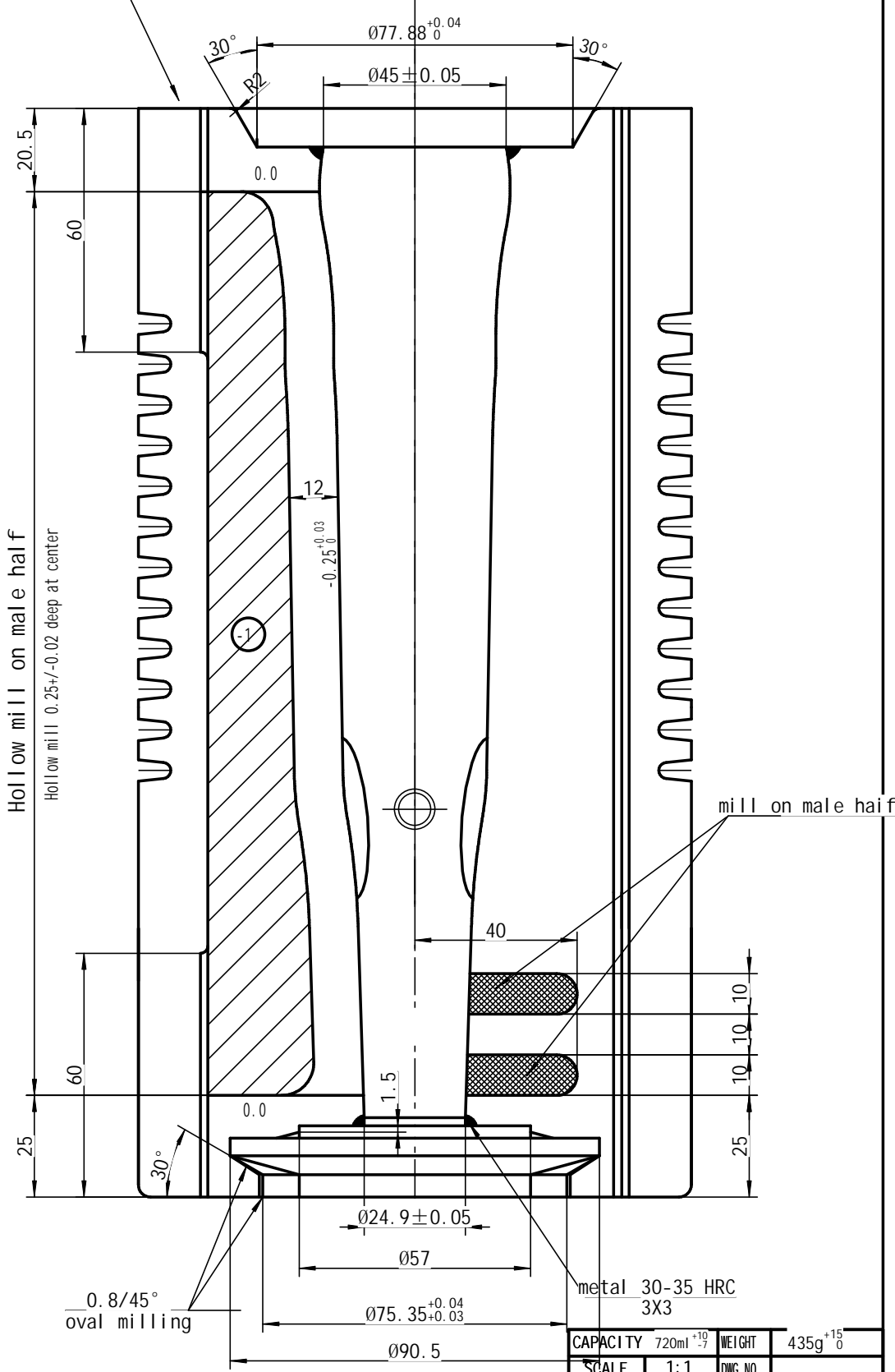
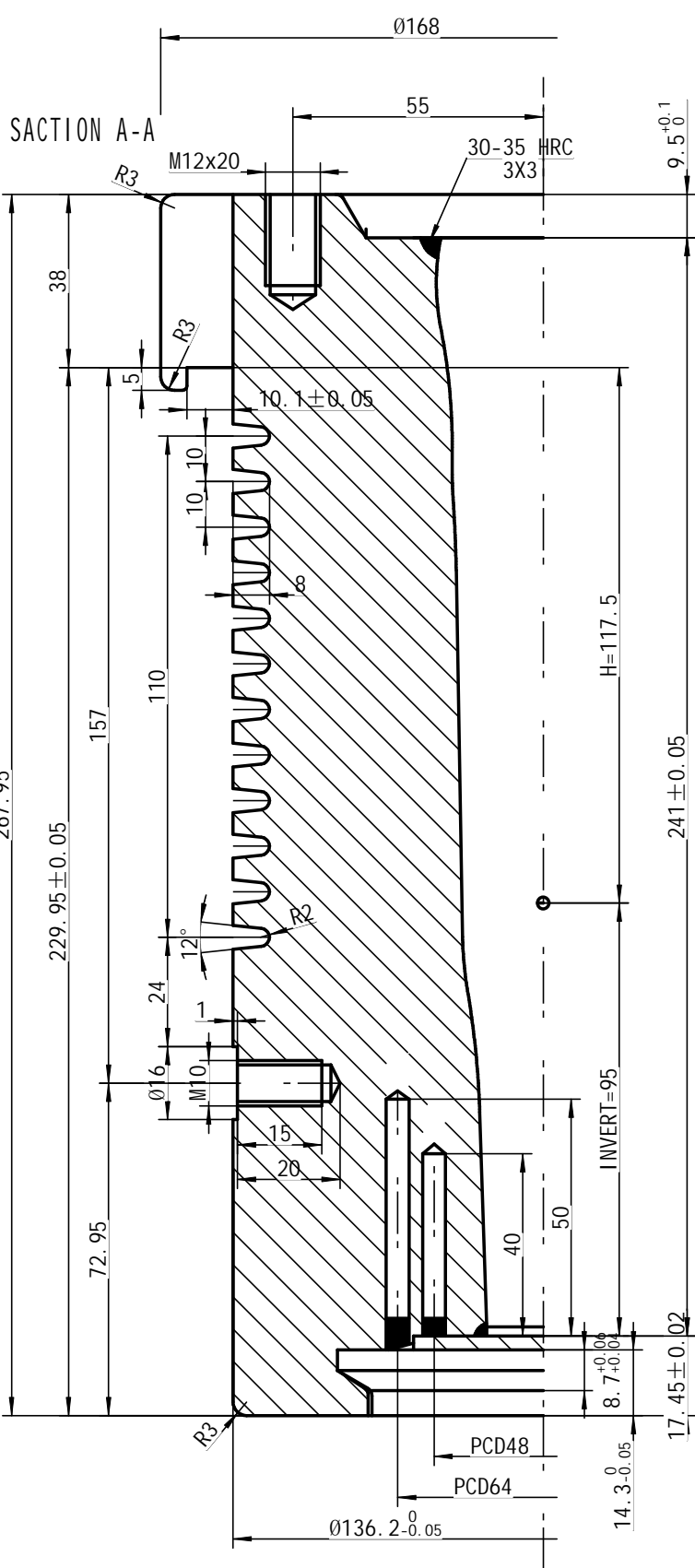
H=117.5



18 holes Ø5mm
plug with M6x6



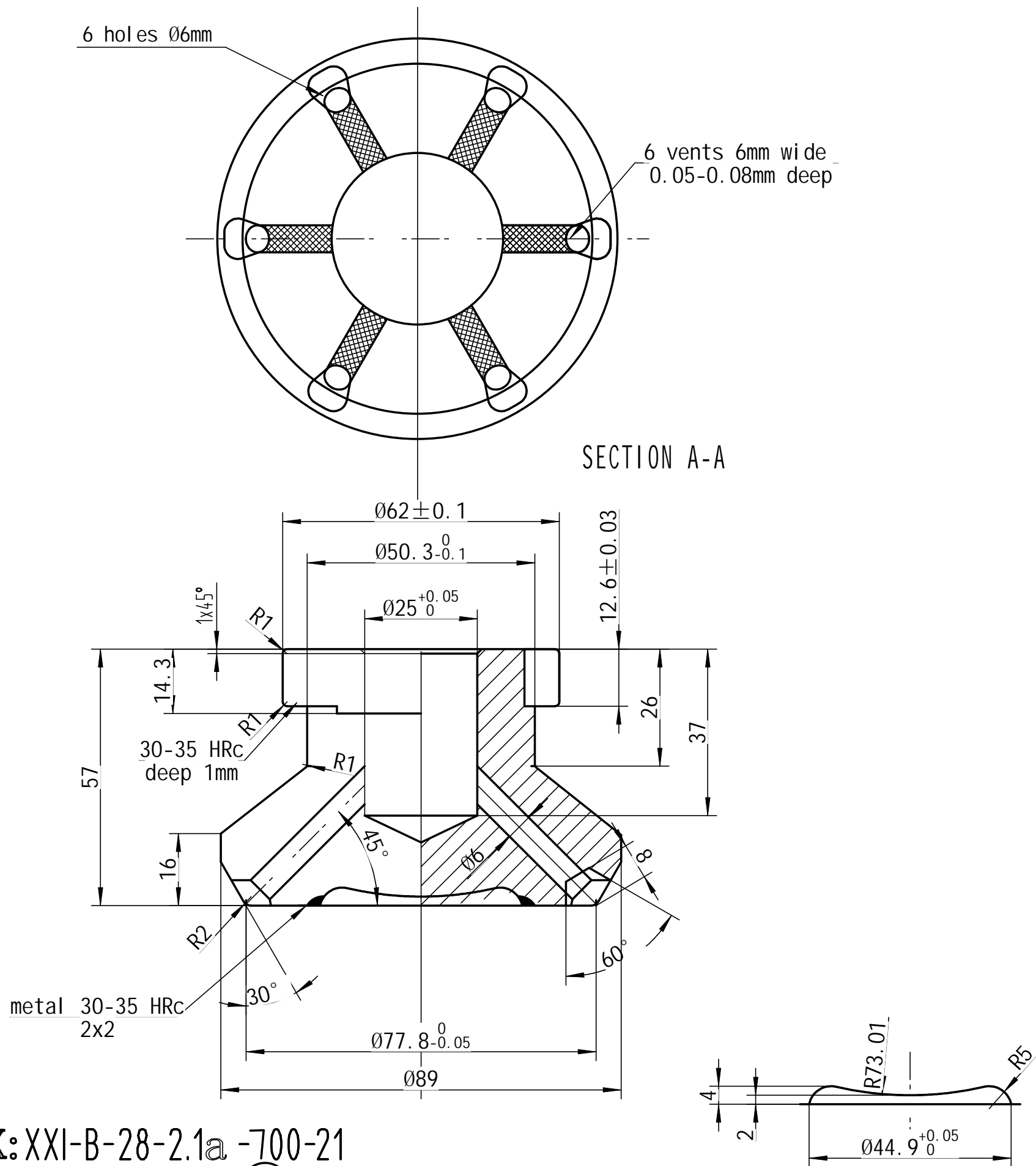
MARK:XXI-B-28-2.1a -700-21
PAIR NO.1& UP
YEAR DATE



UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS ±0.05mm
ALL DIMENSIONS IN 1 OR NO DECIMAL ±0.05mm

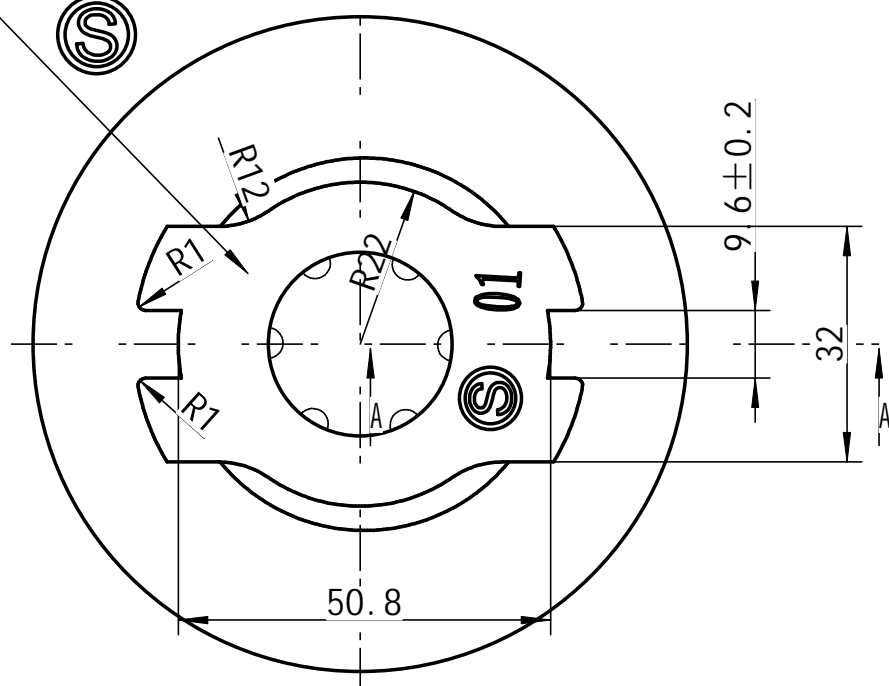
Ind	changes	Name	Date

CAPACITY		720ml ⁺¹⁰ ₋₇	WEIGHT	435g ⁺¹⁵ ₀
SCALE	1:1		DWG. NO	
DRN	DATE		/BY	
REVISION	DATE		2020.07.28.	
APPROVE	DATE		/BY	
REMARK	Dimensions are in mm			
JOB NAME				
XXI-B-28-2.1a -700-21				



MARK: XXI-B-28-2.1a -700-21

PAIR NO.1& UP
YEAR DATE

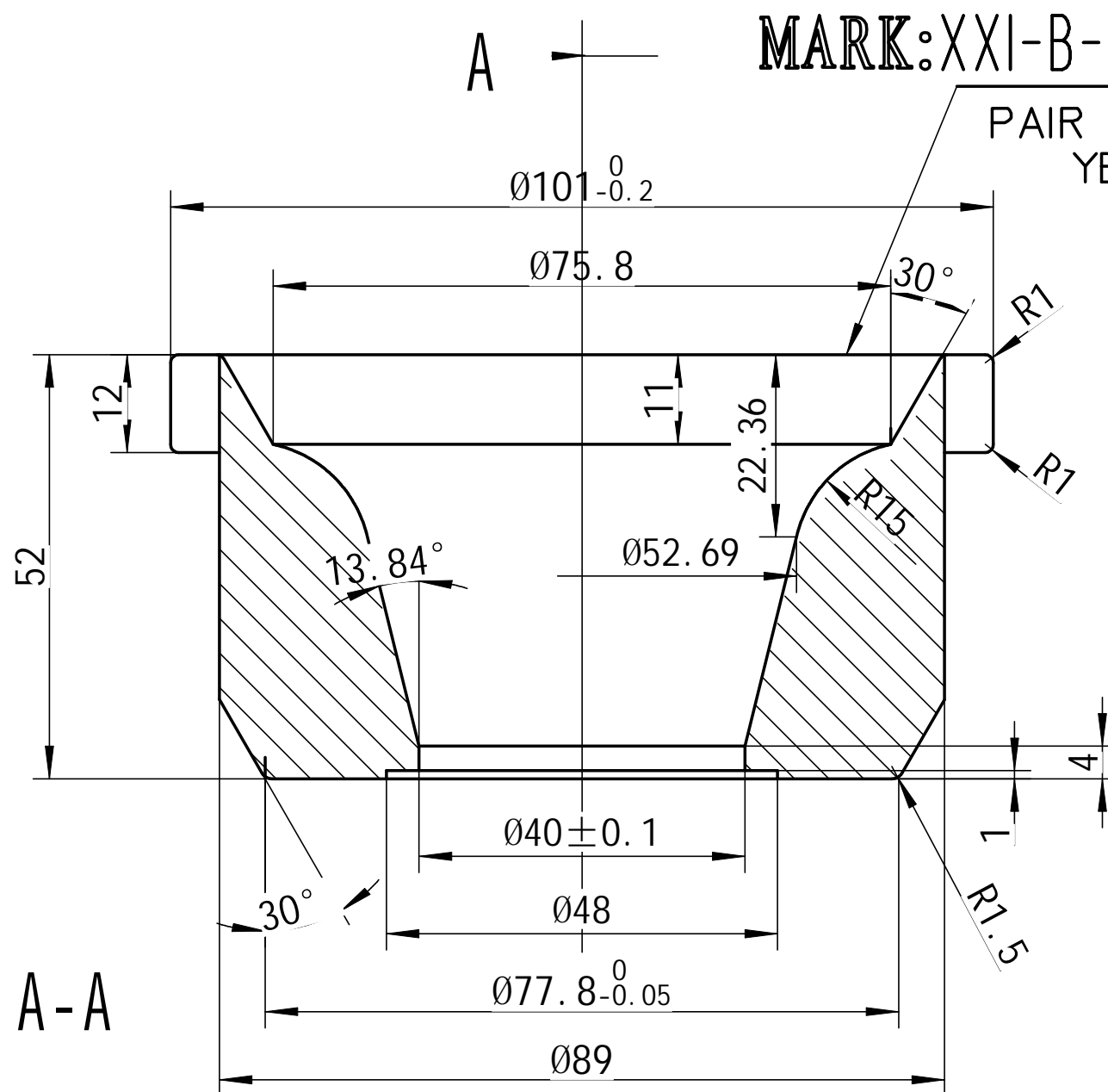
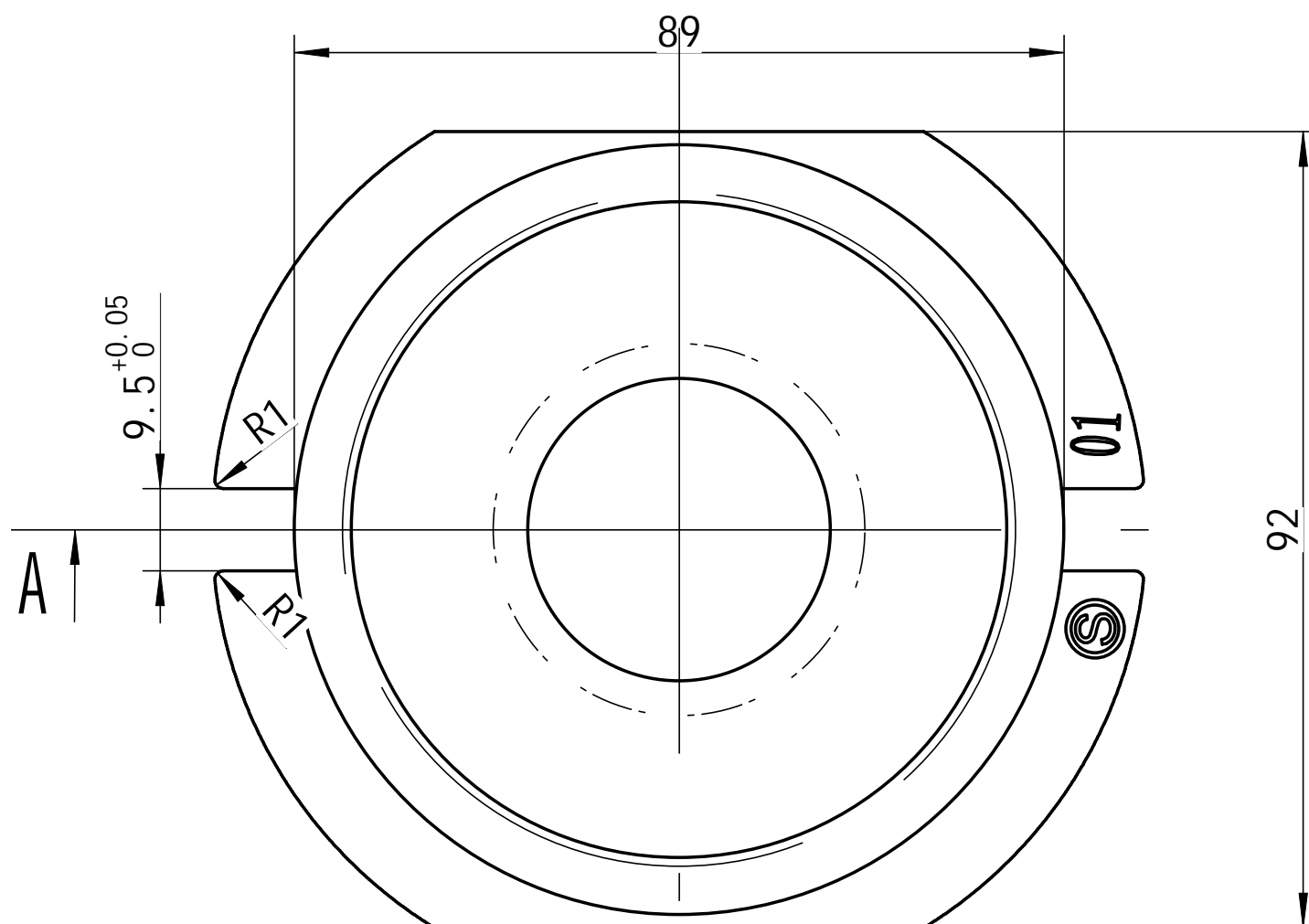


UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date

MATERIAL: CAST IRON+METAL

CAPACITY	720ml ^{+10 -7}	WEIGHT	435g ^{+15 0}
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020. 07. 28.		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME			
XXI-B-28-2.1a -700-21			



MARK: XXI-B-28-2.1a -700-21

PAIR NO.1& UP
YEAR DATE



UNLESS OTHERWISE SPECIFIED

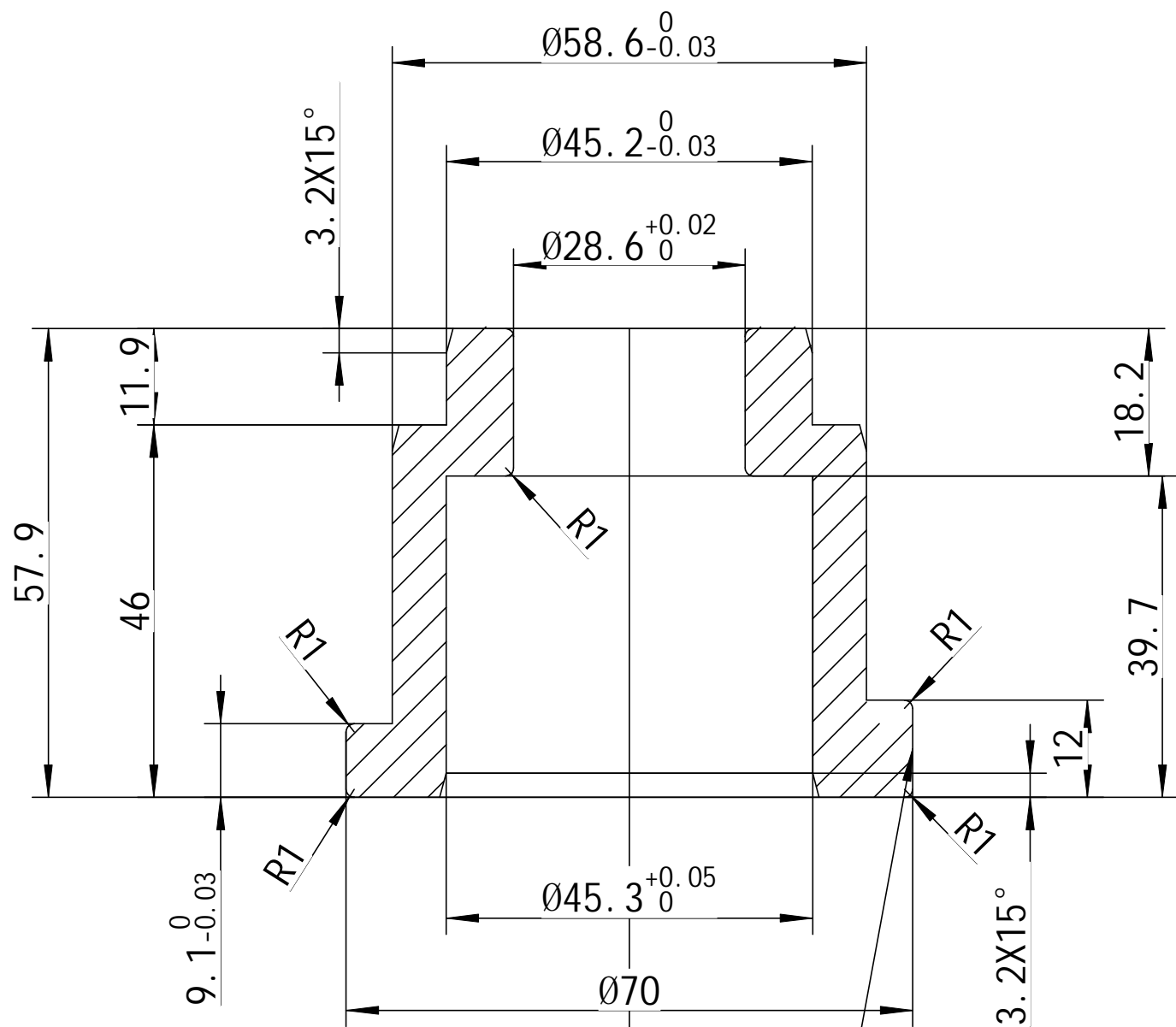
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$

ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$

Ind	changes	Name	Date

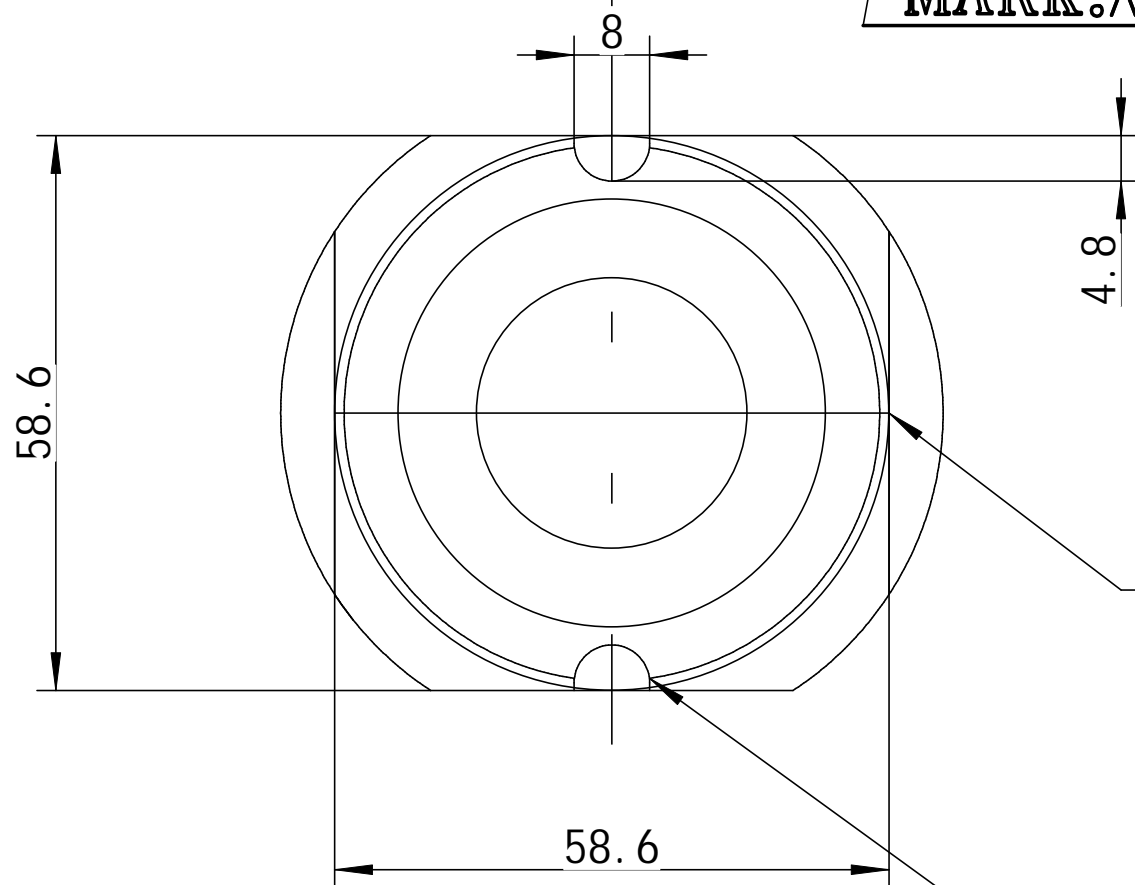
MATERIAL: CAST IRON

CAPACITY	720ml ⁺¹⁰ ₋₇	WEIGHT	435g ⁺¹⁵ ₀
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020. 07. 28.		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME			
XXI-B-28-2.1a -700-21			



MARK: XXI-B-28-2.1a -700-21

PAIR NO.1& UP
YEAR DATE



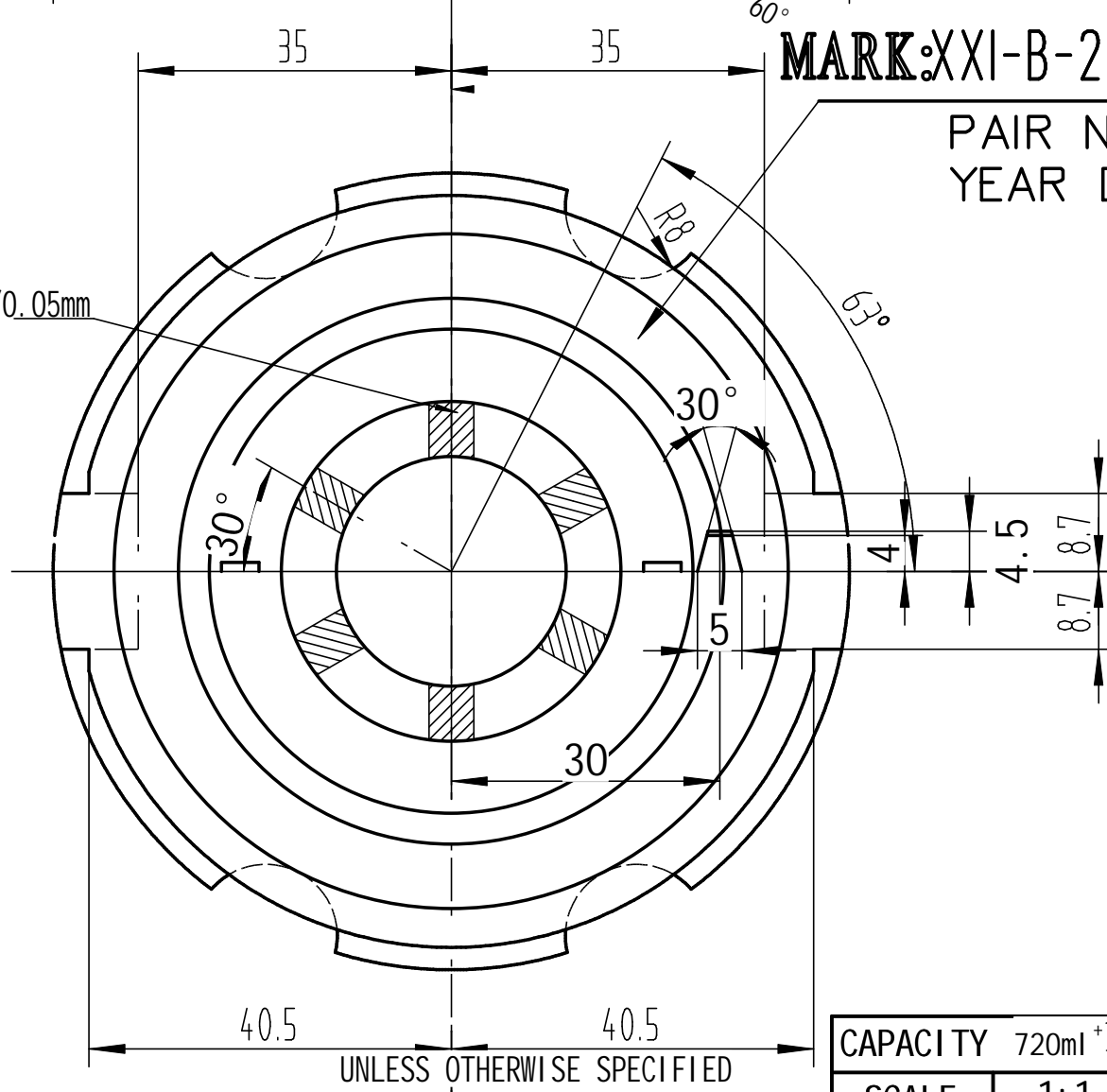
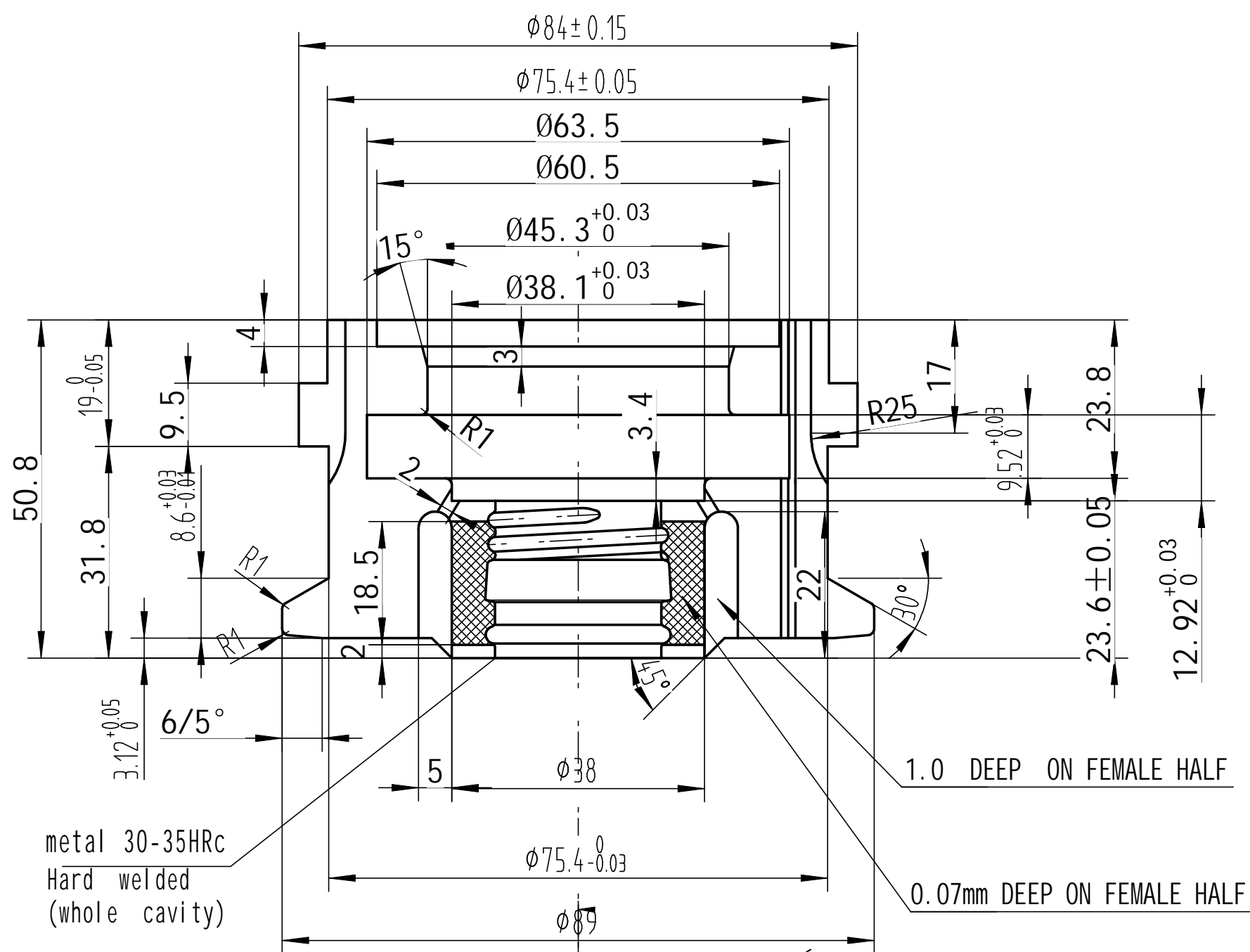
MILL THESE SURFACES
TANGENT TO Ø58.6

MILL 2 SPANNER SLOTS 5
DEEP AS SHOWN

CAPACI TY	518ml ⁺¹⁰ ₋₇	WEIGHT	370g ⁺⁵ ₀
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2018. 11. 29. BY		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME			
XXI-B-28-2.1δ -500-1			

Ind	changes	Name	Date

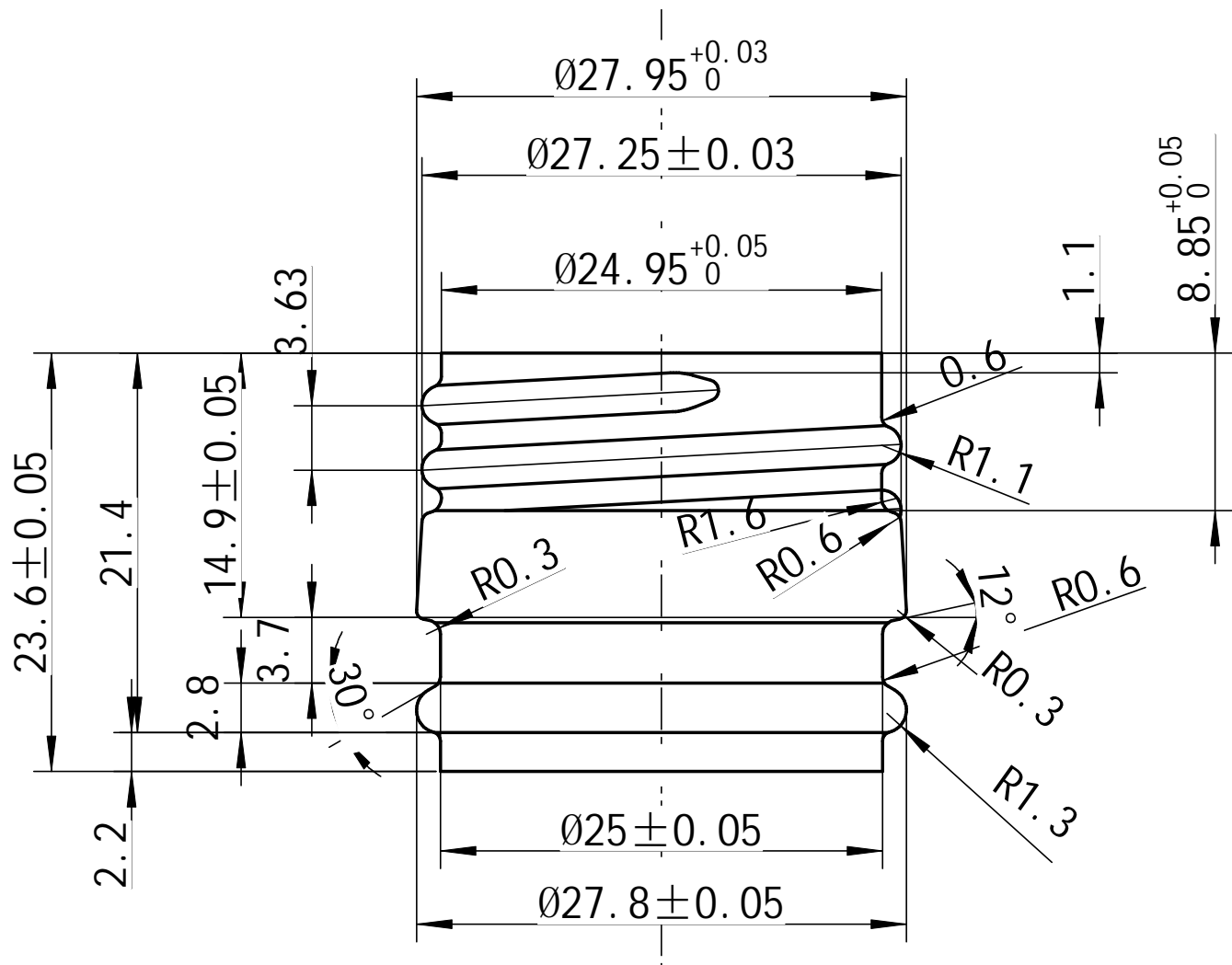
MATERIAL: CAST IRON



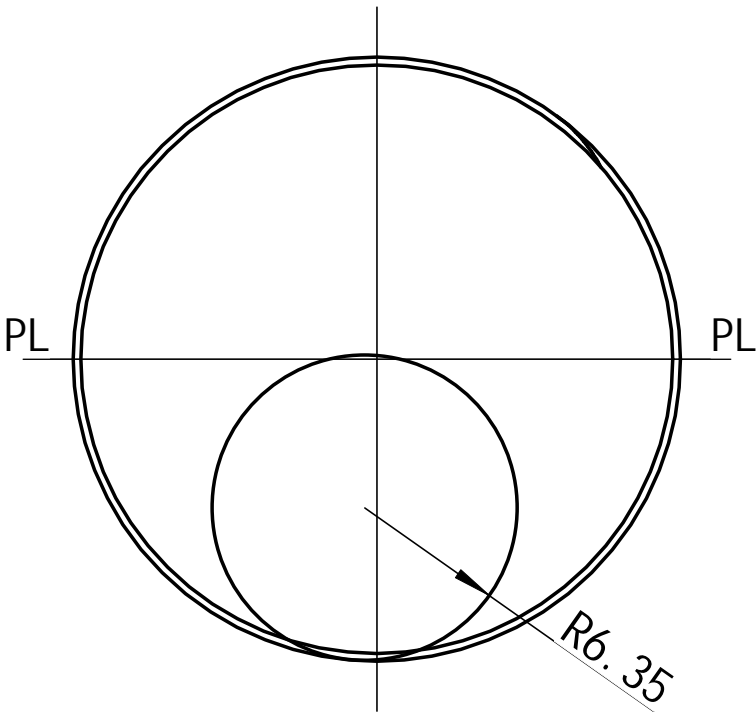
				CAPACITY 720ml ⁺¹⁰ ₋₇		WEIGHT 435g ⁺¹⁵ ₀	
ALL DIMENSIONS IN 2 DECIMALS ±0.05mm				SCALE 1:1		DWG. NO	
ALL DIMENSIONS IN 1 OR NO DECIMAL ±0.05mm				DRN		DATE /BY	
changes				REVISION		DATE 2020.07.28.	
Name				APPROVE		DATE /BY	
Date				REMARK		Dimensions are in mm	
				JOB NAME			
				XXI-B-28-2.1a -700-21			
MATERIAL:		Bronze+Col.					

PIC TH: 3.63 MM

CUTTER DIA 12.70 MM.



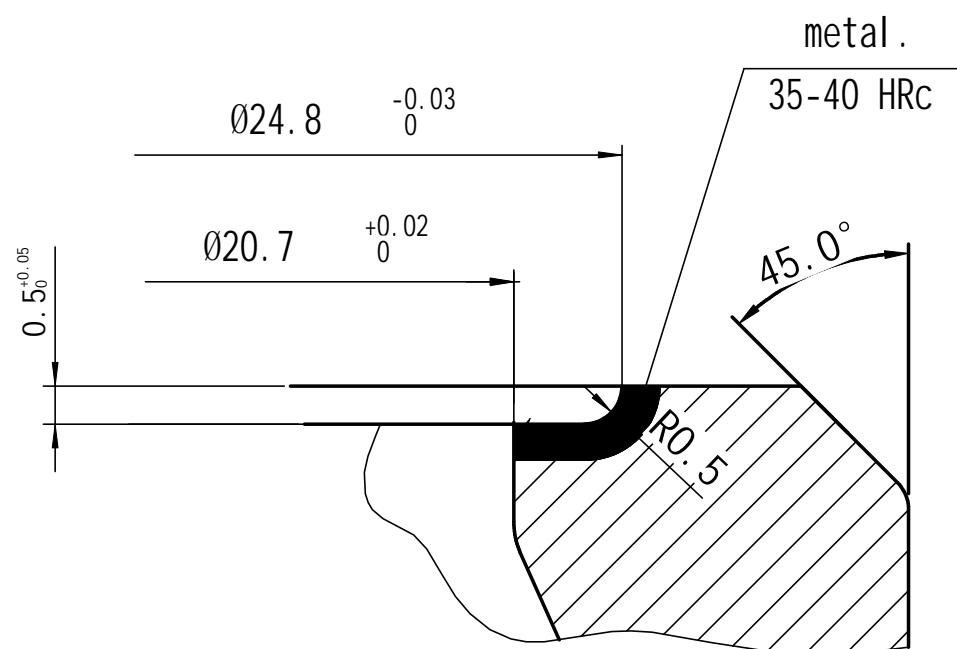
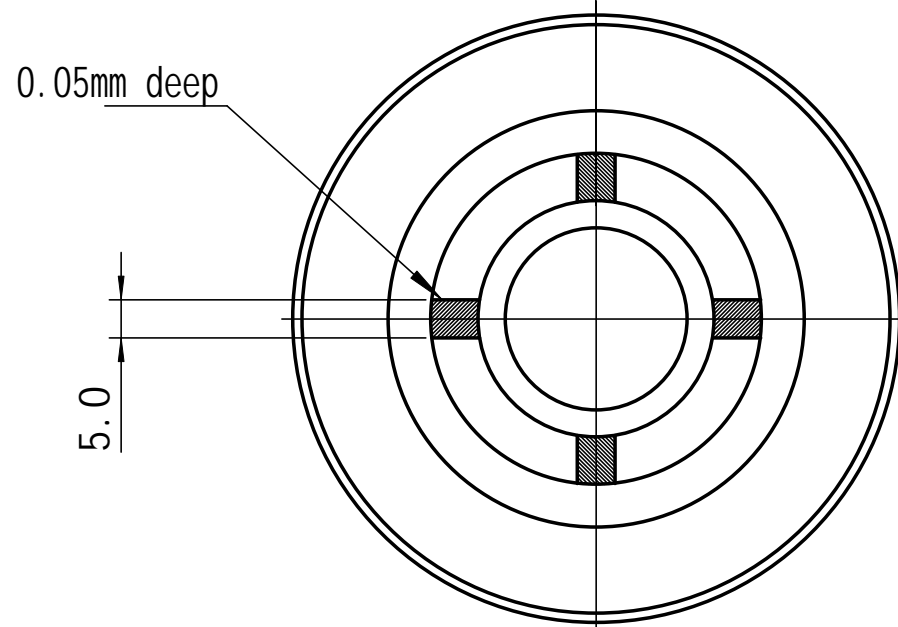
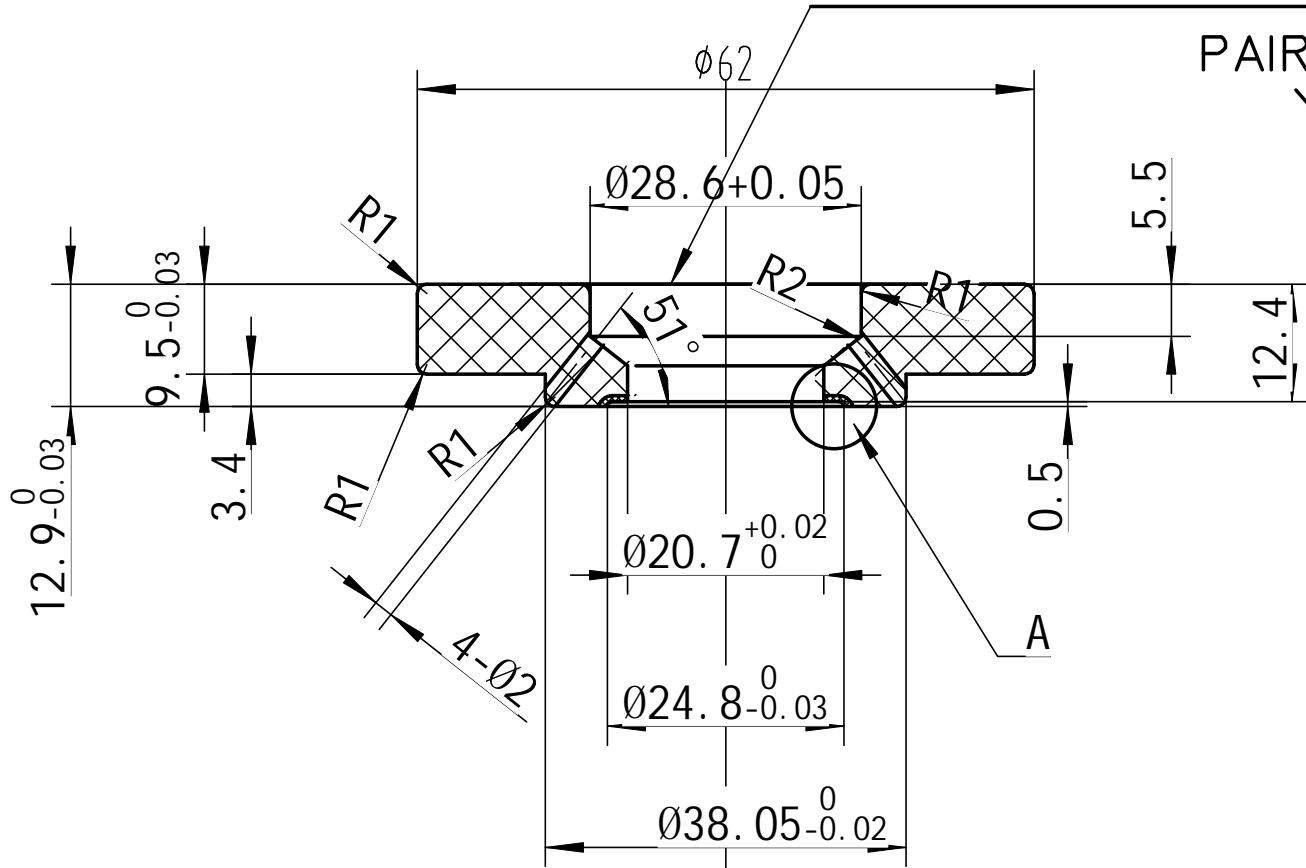
E-E (4:1)



				CAPACITY		720ml ⁺¹⁰ ₋₇	WEIGHT		435g ⁺¹⁵ ₀	
				SCALE		1:1		DWG. NO		
				DRN		DATE		/BY		
Ind	changes			Name	Date	REVISION		DATE 2020. 07. 28.		
						APPROVE		DATE /BY		
						REMARK		Dimensions are in mm		
						JOB NAME				
						XXI-B-28-2.1a -700-21				
MATERIAL:										

MARK:XXI-B-28-2.1a -700-21

PAIR NO.1& UP 
YEAR DATE


$$A(4 \cdot 1)$$

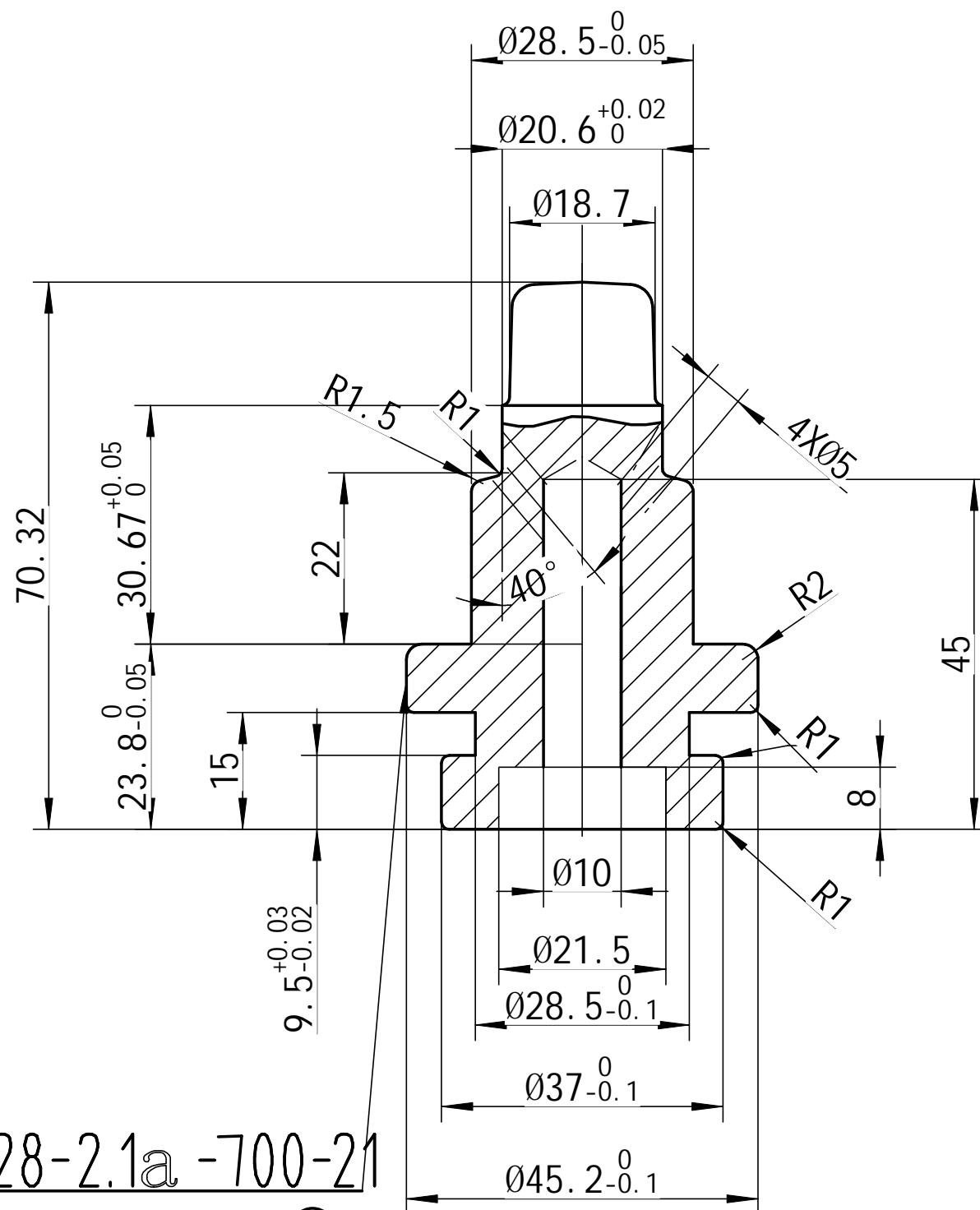
A (4. 1)

CAPACITY	720ml ⁺¹⁰ ₋₇	WEIGHT	435g ⁺¹⁵ ₀
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020. 07. 28.		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME			
XXI-B-28-2.1a -700-21			

Ind	changes	Name	Date

MATERIAL:	CAST IRON+METAL
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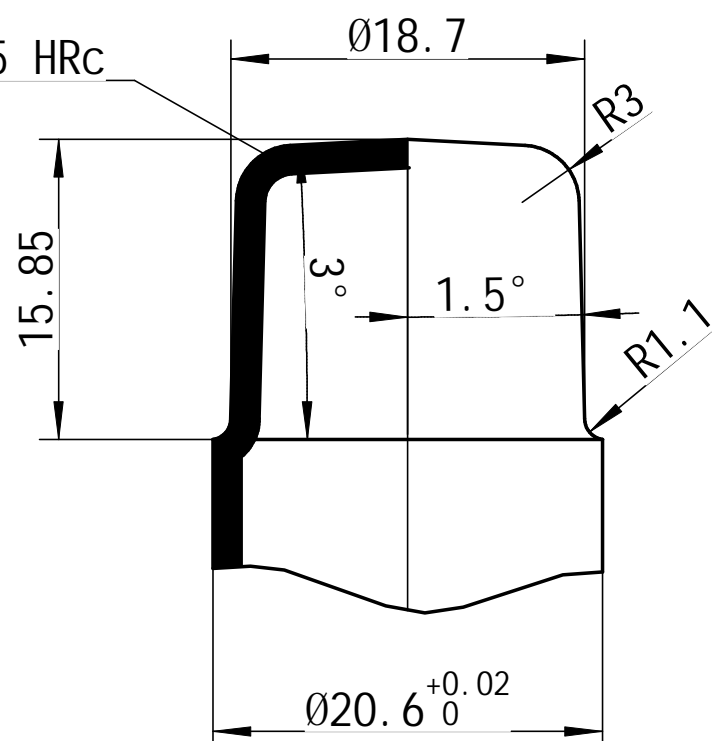
UNLESS OTHERWISE SPECIFIED
ALL DIMENSIONS IN 2 DECIMALS $\pm 0.05\text{mm}$
ALL DIMENSIONS IN 1 OR NO DECIMAL $\pm 0.05\text{mm}$



MARK:XXI-B-28-2.1a -700-21

PAIR NO.1& UP
YEAR DATE

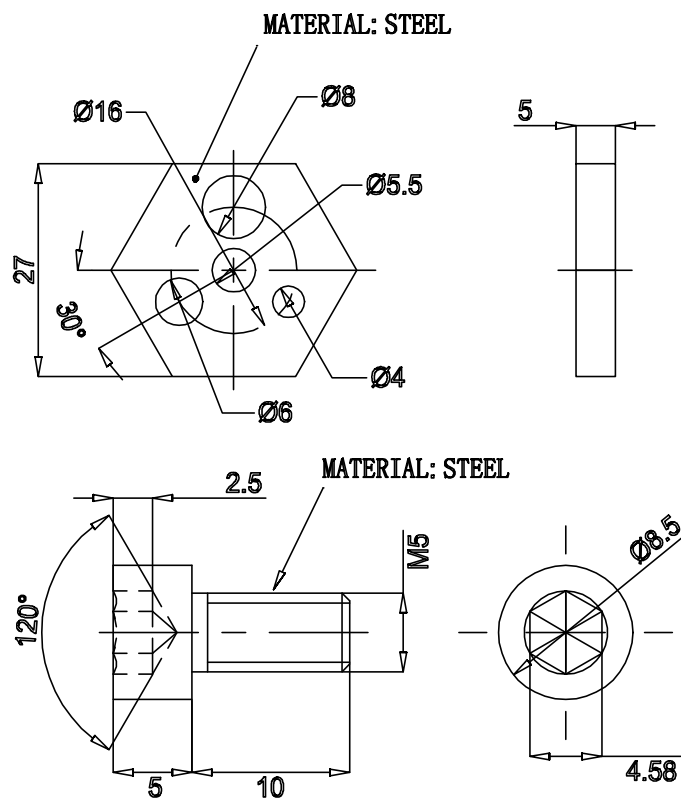
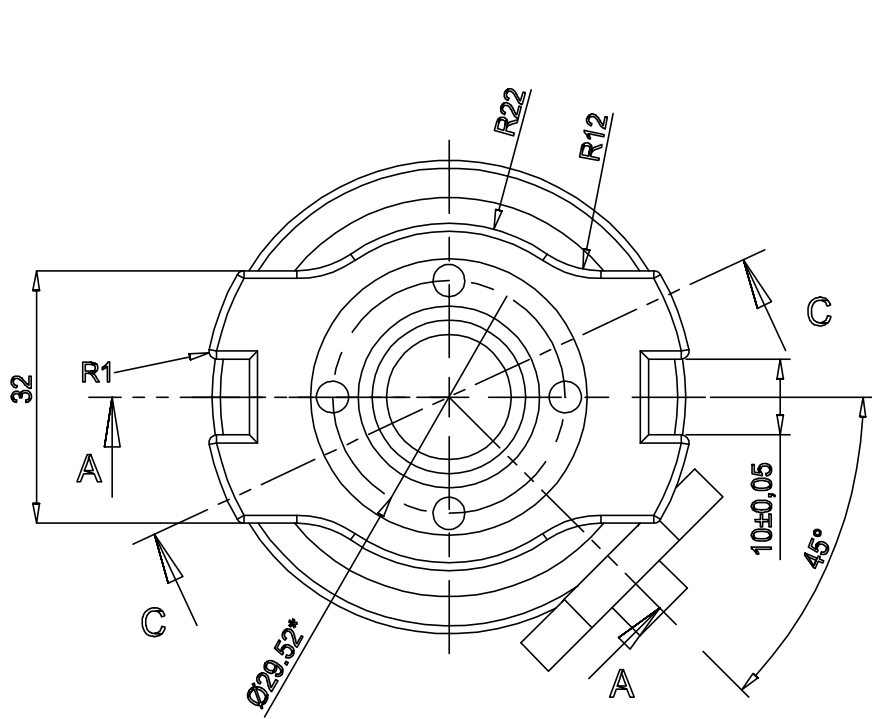
Hard welded 30-35 HRc
1mm deep



Ind	changes	Name	Date

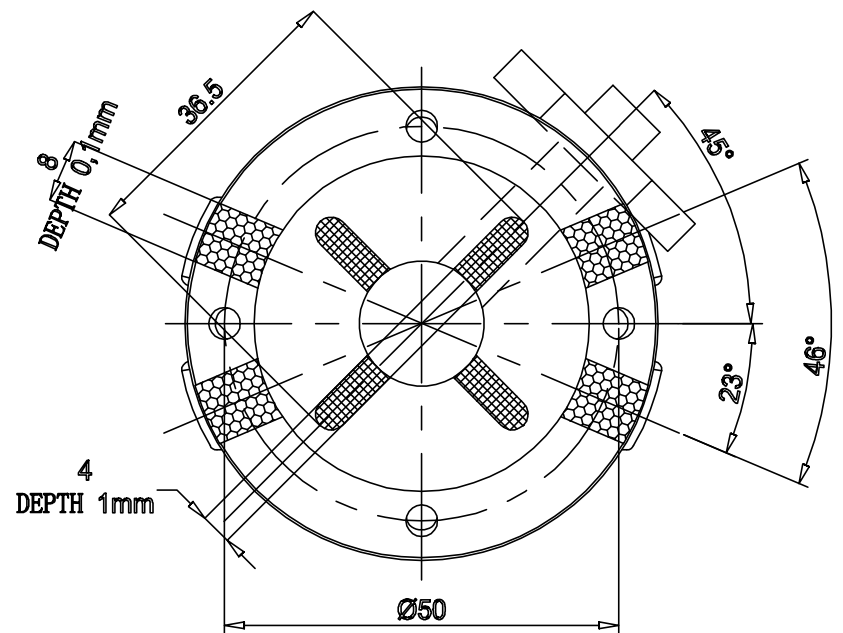
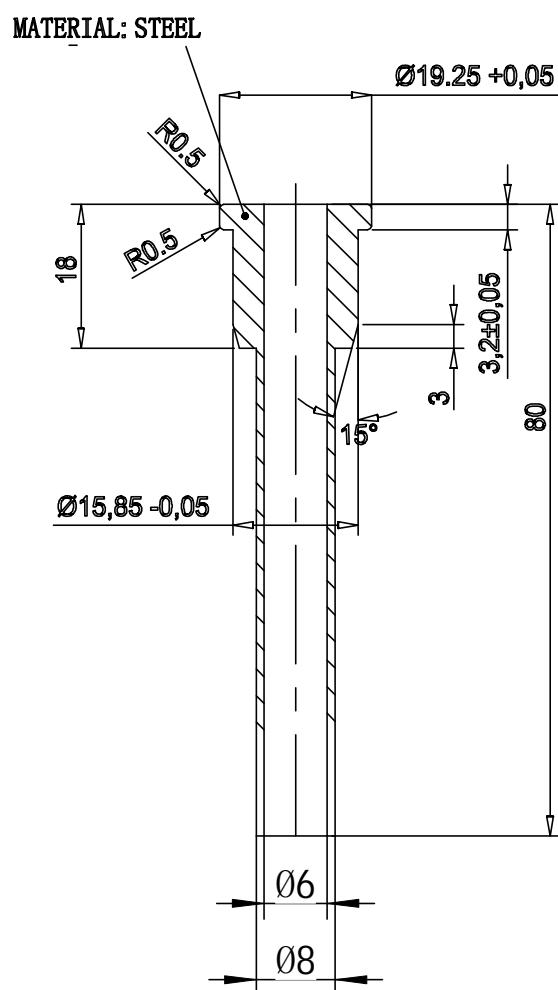
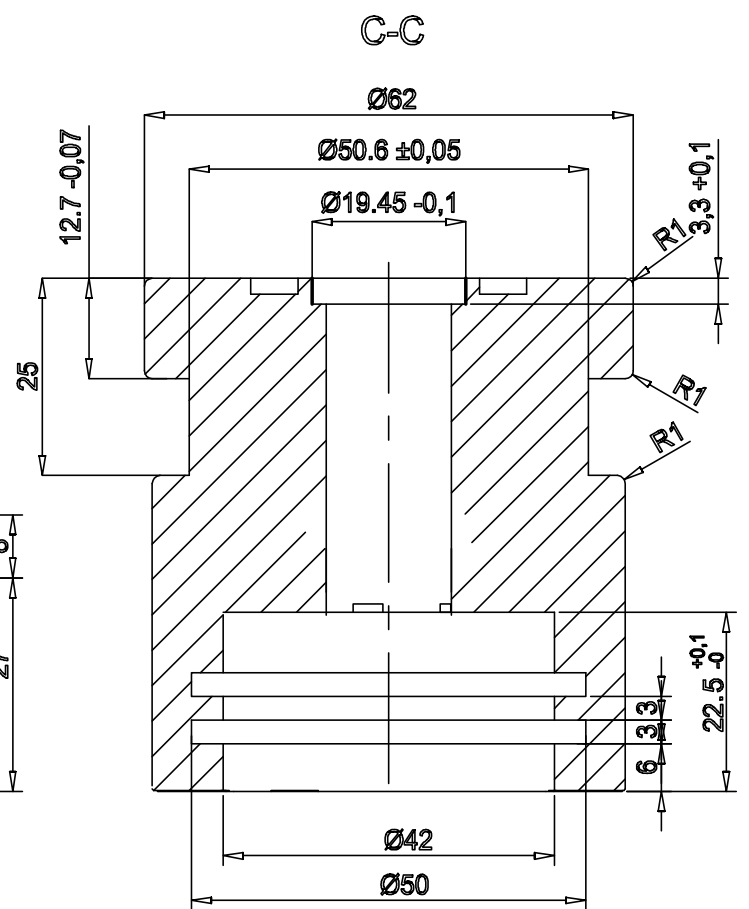
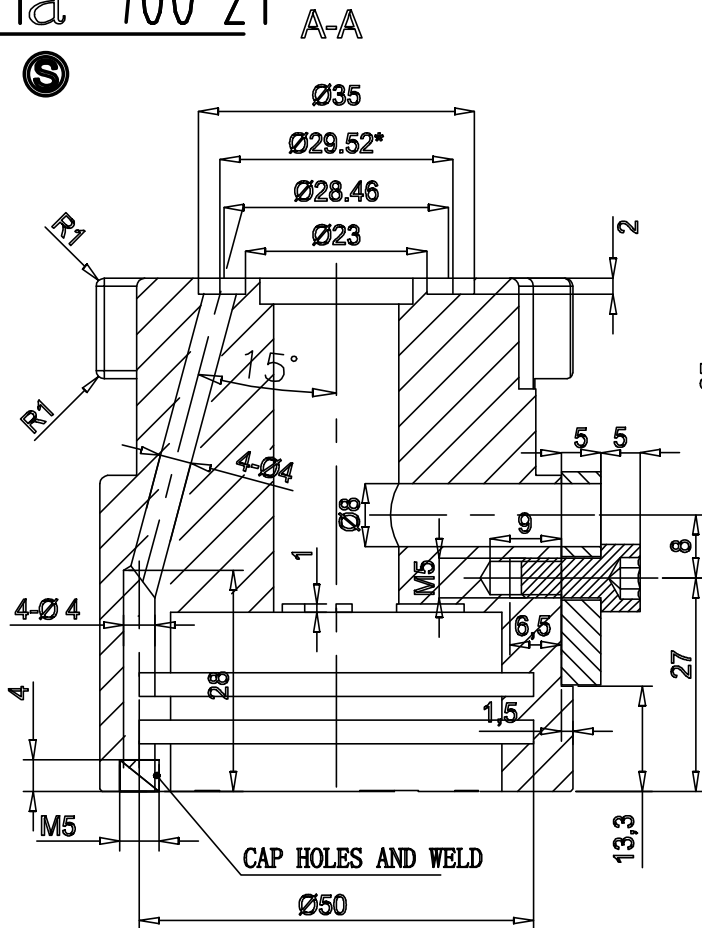
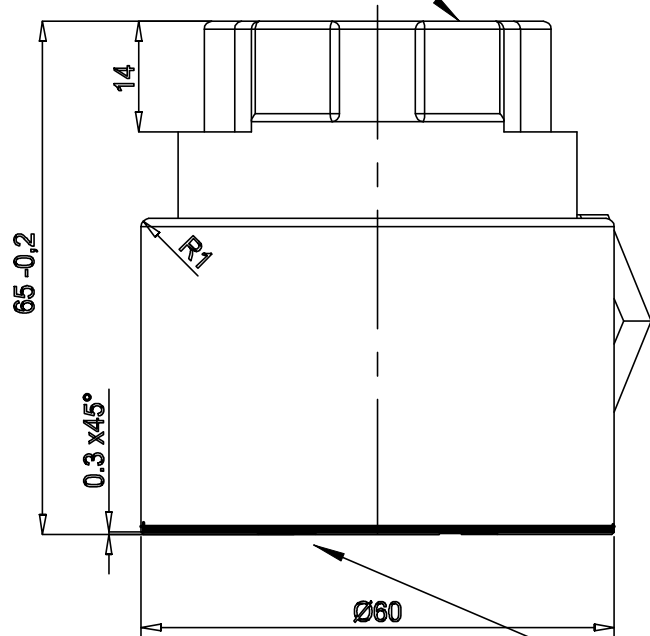
MATERIAL: Still+METAL

CAPACITY	720ml ^{+10 -7}	WEIGHT	435g ^{+15 0}
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020. 07. 28.		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME			
XXI-B-28-2.1a -700-21			



MARK: XXI-B-28-2.1a -700-21

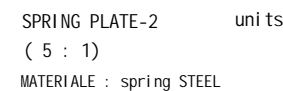
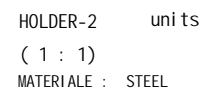
PAIR NO.1& UP
YEAR DATE



CAPACITY	720ml ⁺¹⁰ / ₋₇	WEIGHT	435g ⁺¹⁵ / ₀
SCALE	1:1	DWG. NO	
DRN	DATE	/BY	
REVISION	DATE	2020.07.28.	
APPROVE	DATE	/BY	
REMARK	Dimensions are in mm		
JOB NAME	XXI-B-28-2.1a -700-21		

Ind	changes	Name	Date

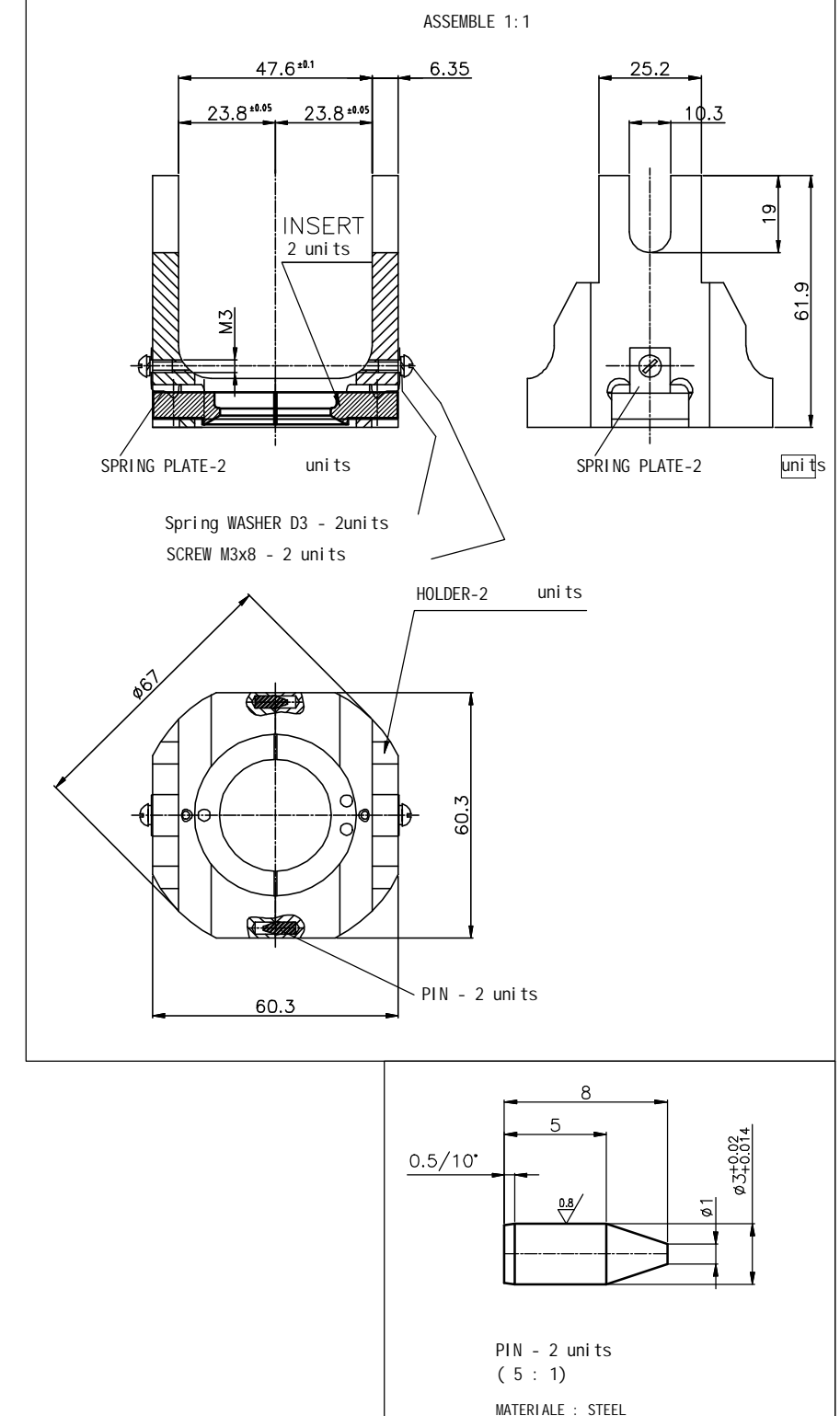
MATERIAL: CAST IRON+METAL



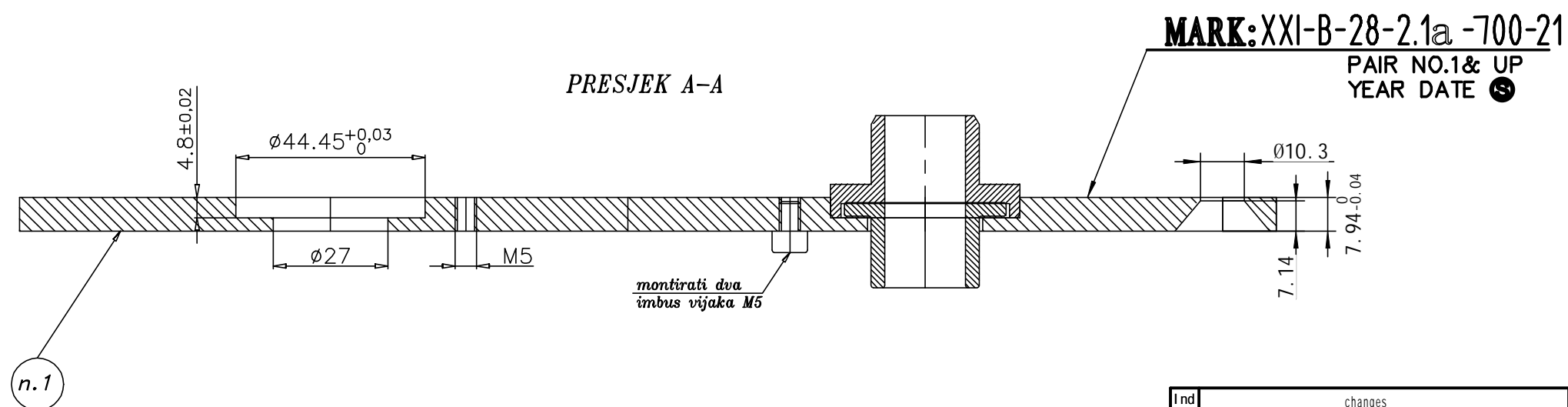
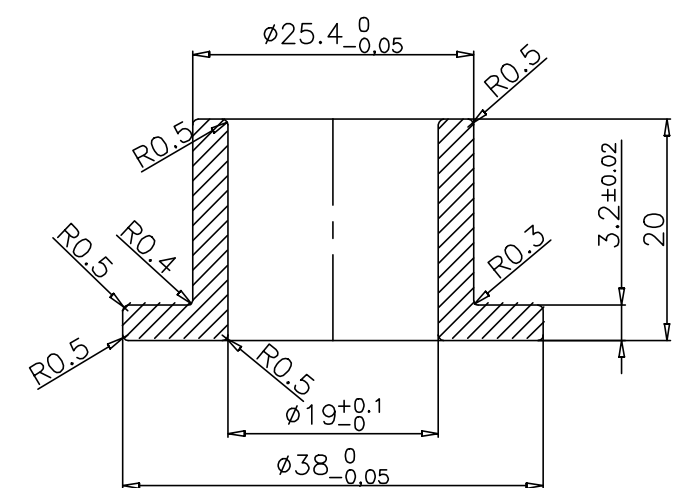
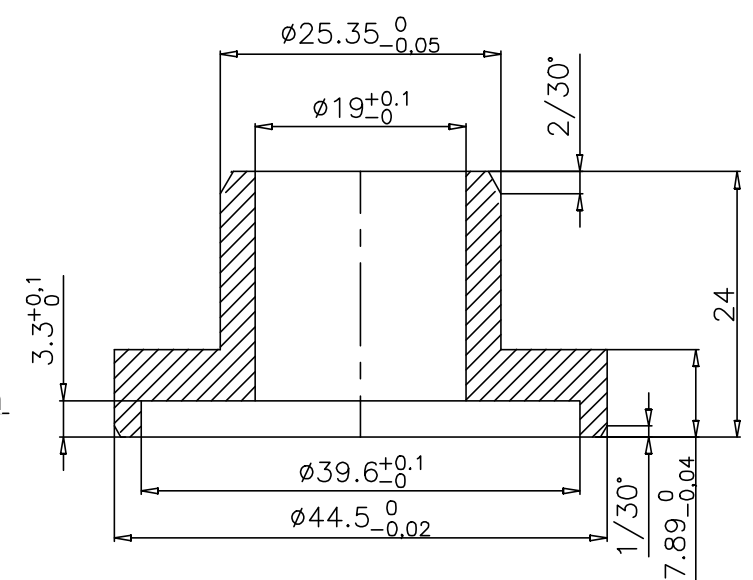
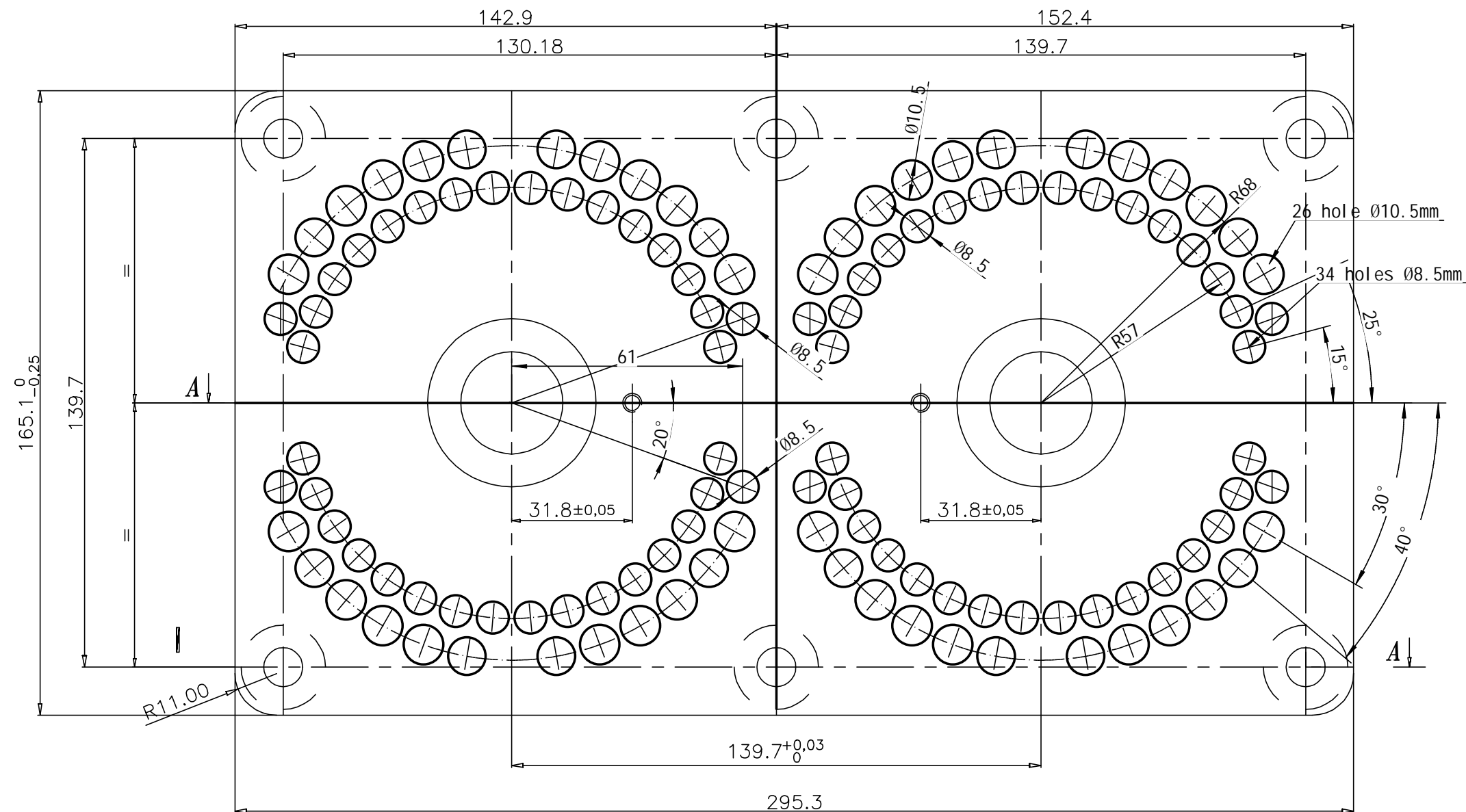
1. Unspecified limit deviations of dimensions H14, h14, +/-IT14/2
3. Make in pairs, mark with same ordinal number & use together
4. * - Reference only dimensions

Ind	changes	Name	Date
MATERIAL:	Steel		

MATERIAL:	Steel
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CAPACITY	720ml ⁺¹⁰ ₋₇	WEIGHT	435g ⁺¹⁵ ₀
SCALE	1:1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020.07.28.		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME			
XXI-B-28-2.1a -700-21			



MARK:XXI-B-28-2.1a -700-21

PAIR NO.1& UP
YEAR DATE

Ind	changes	Name	Date

MATERIAL: Steel

CAPACITY	720ml ^{+10/-7}	WEIGHT	435g ^{+15/-0}
SCALE	1: 1	DWG. NO	
DRN	DATE /BY		
REVISION	DATE 2020. 07. 28.		
APPROVE	DATE /BY		
REMARK	Dimensions are in mm		
JOB NAME			
XXI-B-28-2.1a -700-21			