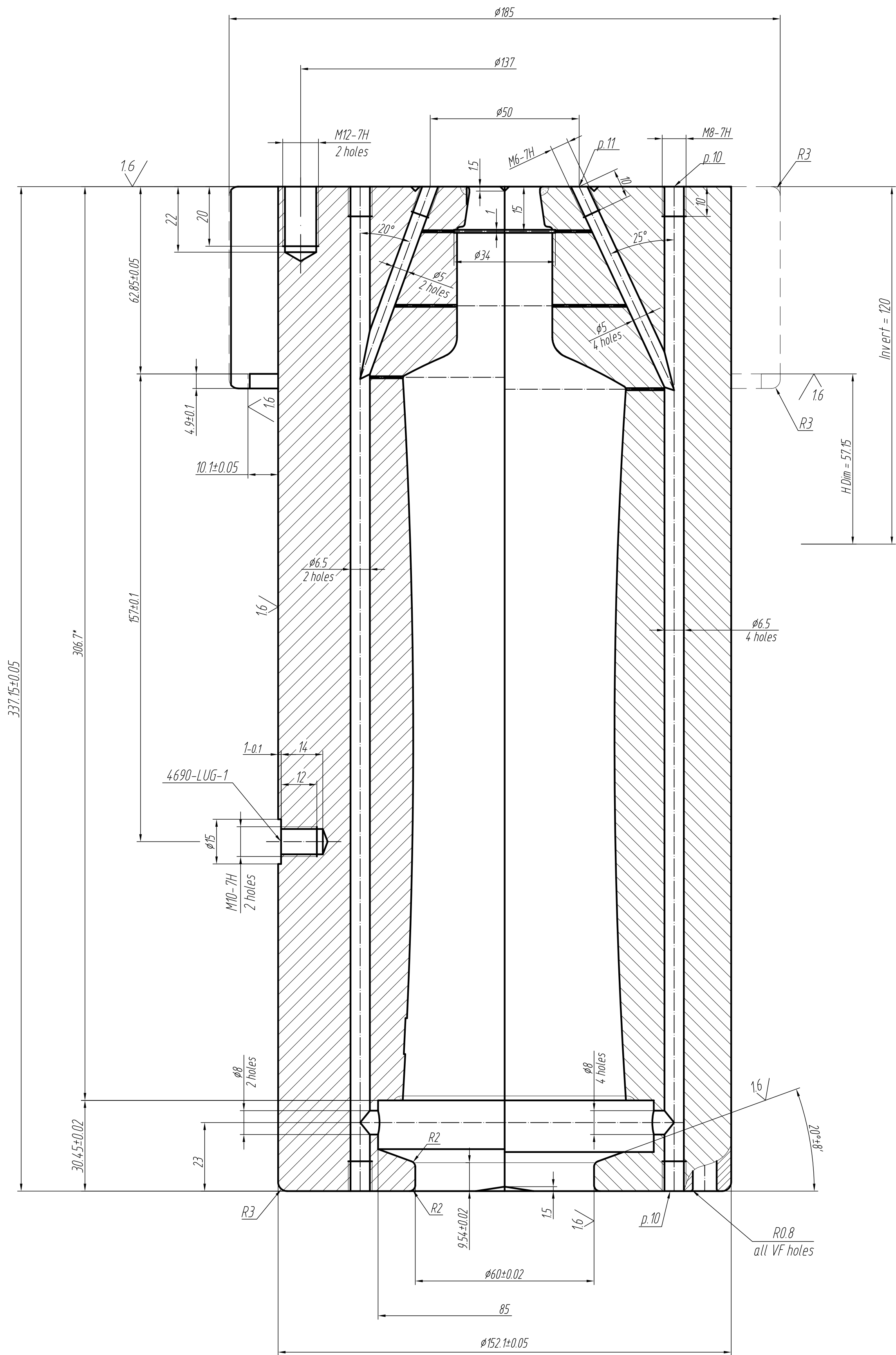
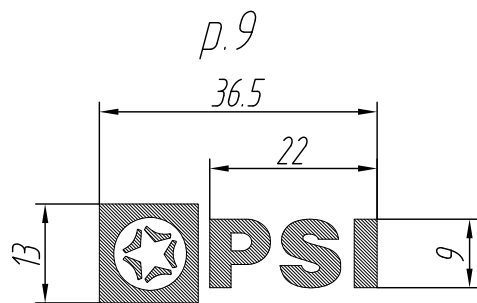


H-H (MLD1-1)



1. Both halves of mould (A & B) must be marked with same ordinal number and used together.
2. Gap in mould joint must be not more than 0.05 mm.
3. Positional tolerance of forming cavity axis T 0.1mm. Base – joint plane
4. Allowed deviation of forming cavity dimensions is not more than ± 0.05 mm, except for dimensions that are specially shown.
5. Keep sharp edges P.
6. *Reference only dimensions
7. H14, h14, $\pm IT 14/2$.
8. Hardness after welding HRC ≥ 35 , 40.
9. Mark: XXI-KPM-26-2-1000-18-ExtraNew
Mark: 4690/type1
Mark ordinal number (h=8) & PSI logo.
Depth of marking-0.2...0.3 mm.
10. Cap holes with screws M8x8 and punch.
11. Cap holes with screws M6x8 and punch.



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JOB TITLE/НАЗВАНИЕ РАБОТЫ:	XXI-KPM-26-2-1000-18-ExtraNew (trial)	SCALE/МАСШТАБ:
DRAWING NUMBER/НОМЕР ЧЕРТЕЖА:	4690-MLD3-2 (type 1)	1:1

ASSEMBLY NUMBER/НОМЕР СБОРКИ:	53	MATERIAL/МАТЕРИАЛ:	CAST IRON (GS900)	MACHINE/МАШИНА:	EMHART GLASS-BB-DG 5 1/2"-8
INVERT CENTRE/ИНВЕРТ:	120	WELDING/НАПЛАВКА:	All edges (HRC 35...40)	DESIGNER/ДИЗАЙНЕР:	
'H' DIMENSION/РАЗМЕР 'H': (РАССТОЯНИЕ ОТ ОСИ ФОРМЫ ДО ВЕРХНЕЙ ГРУБЫ)	57.15	QUANTITY/КОЛИЧЕСТВО:		DATE/ДАТА:	25.11.19
DATE/ДАТА	25.11.19	REVISIONS/ИЗМЕНЕНИЯ	①		