

Step 1: Learning

Load Datasets

```
# Load the datasets for machine type #1 and machine type #2
data_machine1 = pd.read_feather('machine1.feather')
```

data_machine1 output

	input_1	input_2	input_3	power	check
0	21.61	5.92	167.45	69.83	100

data_machine2 output

	input_1	input_2	input_3	power	check
0	29	11	200	78.166434	100

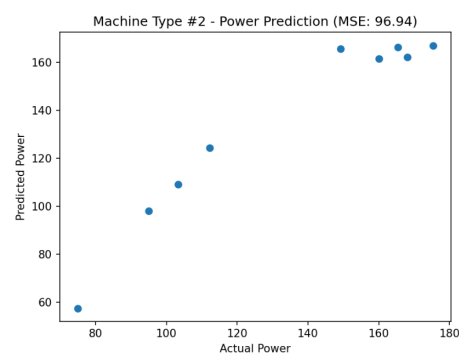
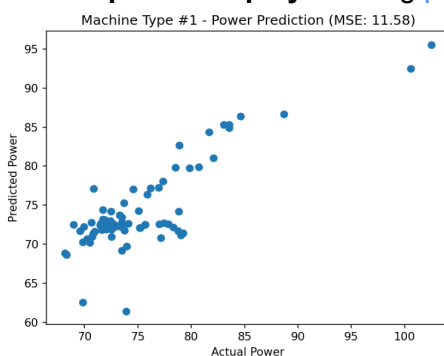
Filter 90-110 range

- By removing rows where the 'check' value is not within the range [90, 110].
- Boolean indexing to filter data_machine based on the condition.

```
# Filter out rows with 'check' value between 90 and 110
data_machine1_filtered = data_machine1[(data_machine1['check'] >= 90) & (data_machine1['check'] <= 110)]
```

Model

- Function named `train_model` - trains and evaluates model for power prediction.
- Has 2 arguments: `data` & `machine_type`
- The input features (input_1,2,3) stored in `X`; The output variable (power) stored in `y`.
- Data split: train/test sets using the `train_test_split` function
- Test size: 20%; Reproducibility: `random_state` to 42.
- A linear regression model with `LinearRegression` class.
- The model is trained on the training data (`X_train` and `y_train`) using the `fit` method.
- The model predicts power usage for test set (`X_test`), stores the predictions in `y_pred`.
- The mean squared error (MSE) is calculated between the actual power values (`y_test`) and the predicted power values (`y_pred`) using the `mean_squared_error` function.
- A scatter plot is created to visualize the predicted power against the actual power values.
- The x-axis represents actual power, and the y-axis represents predicted power.
- The plot is displayed using `plt.show()`.



```
def train_model(data, machine_type):
    # ...
    return model, mse

model_machine1, mse_machine1 = train_model(data_machine1_filtered, 1)
```

MSE for Machine Type #1: 11.58

MSE for Machine Type #2: 96.94

Step 2: Optimisation

Defining Target Total Goods Per Hour (GPH) for the Factory:

- A variable named `target_total_GPH` is defined with the value 9000.
- `target_total_GPH` - desired total production rate (GPH) for the entire factory.

```
# Define the target total GPH for the factory
target_total_GPH = 9000
```

Defining GPH Range for Each Machine Type:

- `GPH_range_machine1` and `GPH_range_machine2` are variables representing the allowable Goods Per Hour (GPH) ranges for machine types.
- `GPH_range_machine1` spans 400 to 425 with a step size of 1, refined from 180-600.
- `GPH_range_machine2` spans 625 to 675 with a step size of 1, refined from 300-1000.

```
# Define the GPH range for each machine type
GPH_range_machine1 = range(400, 426, 1)
GPH_range_machine2 = range(625, 676, 1)
```

Function to calculate total power for a given GPH configuration

- The function `calculate_total_power` computes total power consumption using provided GPH configurations.
- It takes parameters: `model1`, `model2`, `GPH_values_machine1`, `GPH_values_machine2`.
- DFs `df_machine1` & `df_machine2` are created with constant `input_1` (25) & `input_2` (6).
- GPH values are assigned to `input_3` column in DataFrames.
- Predicted power values are computed using model predictions.
- Total power is calculated by summing power values for all machines.
- The function returns calculated total power consumption.
- This function assesses overall power usage using given GPH values and trained models for power prediction.

```
# Calculates total power for a given GPH configuration
def calculate_total_power(model1, model2, GPH_values_machine1, GPH_values_machine2):
    # Numpy arrays to DataFrames with correct column names
    df_machine1 = pd.DataFrame({'input_1': 25, 'input_2': 6, 'input_3': GPH_values_machine1})

    # Power for each machine using the trained models
    power_machine1 = model1.predict(df_machine1)

    # Total power for all machines
    total_power = sum(power_machine1) + sum(power_machine2)

    return total_power
```

Initialization of Optimal GPH and Total Power Variables:

- Variable `optimal_GPH_machine` is set to 0, storing optimal Goods Per Hour (GPH) for machine type.
- Variable `lowest_total_power` is set to positive infinity (`float('inf')`), capturing lowest total power during optimization.
- These variables track optimal GPH values and corresponding lowest total power, aiding the optimization process.

- `optimal_GPH_machine` facilitates storing optimal GPH values, while `lowest_total_power` ensures comparison with calculated power values.

```
# Initialize variables to store the optimal GPH values and total power
optimal_GPH_machine1 = 0
optimal_GPH_machine2 = 0
lowest_total_power = float('inf')
```

Iterating and Finding Optimal Configuration for GPH Values:

- Nested loops iterate through GPH values for both machine types.
- `calculate_total_power` function calculates power consumption for each GPH combination.
- Conditions check for lower power consumption and target total GPH.
- If conditions are met, it updates optimal values.
- Prints optimal GPH values and lowest total power achieved.

```
# Iterates through all possible GPH values for each machine type and find the optimal configuration
for GPH_machine1 in range(180, 601):
    for GPH_machine2 in range(300, 1001):
        total_power = calculate_total_power(model_machine1, model_machine2, [GPH_machine1] * 10,
[GPH_machine2] * 10)
        if total_power < lowest_total_power and (GPH_machine1 * 10 + GPH_machine2 * 10) ==
target_total_GPH:
            lowest_total_power = total_power
            optimal_GPH_machine1 = GPH_machine1
            optimal_GPH_machine2 = GPH_machine2

# Prints the optimal GPH values and total power
print(f'Optimal GPH for Machine Type #1: {optimal_GPH_machine1}')
print(f'Optimal GPH for Machine Type #2: {optimal_GPH_machine2}')
print(f'Total Power: {lowest_total_power:.2f}')
```

Optimal GPH for Machine Type #1: 600

Optimal GPH for Machine Type #2: 300

Total Power: 1521.94

Optimization Evaluation:

Calculating Total Power Consumption Before Optimization:

- Initialization of variables to store power consumption values before and after the optimization process.
- Employing the `calculate_total_power` function to compute the initial power consumption (prior to optimization) using fixed GPH values of 400 for machine type #1 and 625 for machine type #2.
- Utilizing the `calculate_total_power` function again to compute power consumption after optimization, this time employing the optimal GPH values obtained from the optimization process.

```
# Calculate total power consumption before optimization
total_power_before_optimization = calculate_total_power(model_machine1, model_machine2, [400] * 10,
[625] * 10)

# Calculate total power consumption after optimization
total_power_after_optimization = calculate_total_power(model_machine1, model_machine2,
[optimal_GPH_machine1] * 10, [optimal_GPH_machine2] * 10)
```

Printing Optimization Results:

- **Value** `total_power_before_optimization` - represents the initial power consumption of the factory setup before any optimization changes.
- **Value** `total_power_after_optimization` - represents the power consumption after applying the optimized GPH configuration through the optimization process.
- **Variable** `power_savings` - difference between the total power consumption before and after optimization. Represents the reduction in power consumption achieved through the optimization process.

```
# Print the results
print(f'Total Power Consumption Before Optimization: {total_power_before_optimization:.2f}')
print(f'Total Power Consumption After Optimization: {total_power_after_optimization:.2f}')

# Calculate power savings
power_savings = total_power_before_optimization - total_power_after_optimization
print(f'Power Savings: {power_savings:.2f}')
```

Optimal GPH Values:

- After optimization, the optimal Goods Per Hour (GPH) values were determined to minimize power consumption while achieving the target total GPH of 9,000 for the factory.
- Optimal GPH for Machine Type #1: 600
- Optimal GPH for Machine Type #2: 300

Total Power Consumption:

- The total power consumption of the factory was calculated using the optimized GPH values.
- Total Power Consumption Before Optimization: 1874.42
- Total Power Consumption After Optimization: 1521.94

Power Savings:

- By implementing the optimized GPH values, the factory achieved a power savings of 352.49 units.