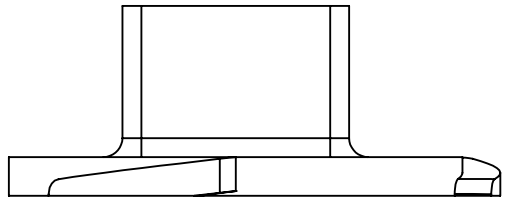
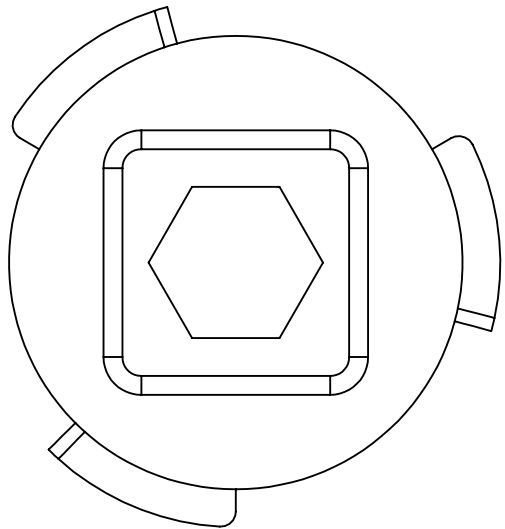
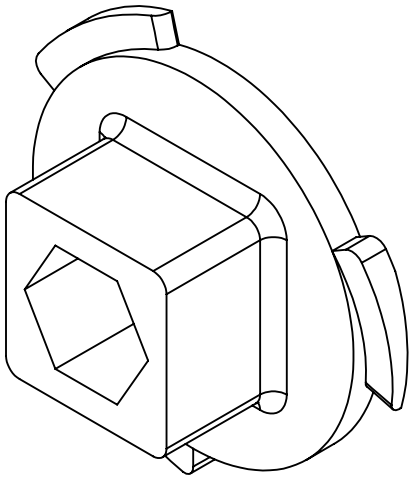


UNLESS OTHERWISE SPECIFIED MANUFACTURE PER ALLEN INSTITUTE WORKMANSHIP STANDARD

MINIMUM CONTENT DRAWING. MANUFACTURE TO 3D MODEL WITHIN +/- 0.25mm UNLESS OTHERWISE SPECIFIED. REFER TO 3D MODEL FOR UNSPECIFIED DIMENSIONS.



MANUFACTURE WITH ADDITIVE MANUFACTURING TECHNIQUES
MATERIALS: ANY RIGID MATERIAL IS COMPATIBLE WITH THIS DESIGN
SUCCESS HAS BEEN DEMONSTRATED ON FORMLABS AND OBJET 30 PRINTERS

MATERIAL Nylon 6/10	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES: DECIMAL ± .1 ANGULAR: MACH ± 2° BREAK ALL EDGES .5 MAX INTERPRET PER ASME Y14.5-2018 MAX ROUGHNESS 1.6 micrometers	PROPRIETARY AND CONFIDENTIAL. CONTACT ALLEN INSTITUTE FOR RULES REGARDING HANDLING		ALLEN INSTITUTE		615 Westlake Ave N Seattle, WA 98109, USA Phone: +1-206-548-7000 www.alleninstitute.org	
FINISH		TITLE: Well plug Insert					
TREATMENT		DRAWN davidsu	DATE 9/13/2021	SIZE B	DWG. NO. 0160-200-37		REV B
COLOR		THIRD ANGLE PROJECTION		DO NOT SCALE DRAWING		SCALE: 5:1	WEIGHT (g):0.249