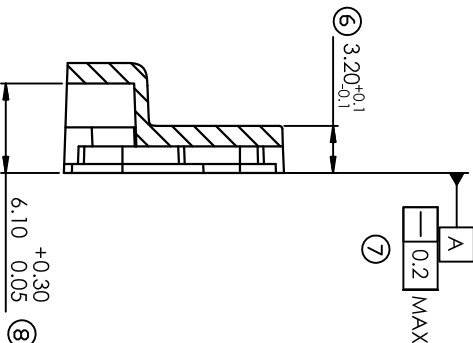
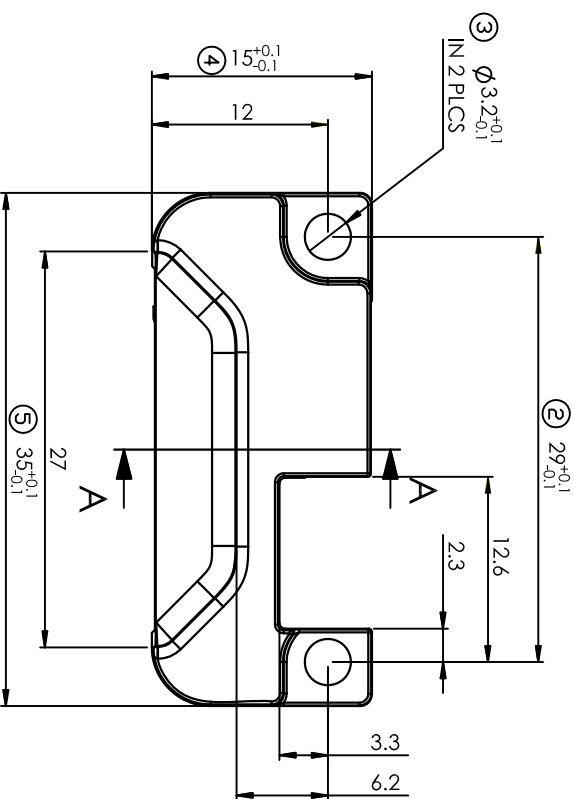
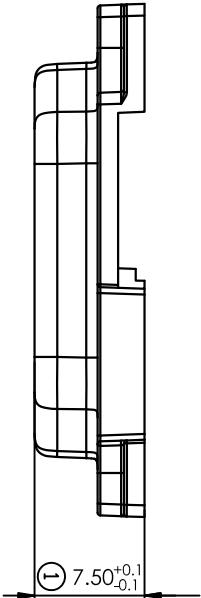


- NOTES:
- DIMENSIONS NOT APPEARING ON DRAWING TO BE TAKEN FROM 3D CAD MODEL.
 - TOOLING SHALL BE PERMANENTLY MARKED "PROPERTY OF ROBO 3D".
 - DATE, EJECTOR PIN, AND PARTING LINE LOCATIONS SHALL BE APPROVED IN WRITING BY ROBO 3D ENGINEERS.
 - EJECTOR PIN MARKS, PART LINES / INSERT LINES SHALL BE FLUSH TO 0.12mm BELOW ADJACENT SURFACE.
 - UNSPECIFIED RADIUS SHALL BE 0.25mm MAX. ALL UNSPECIFIED CORNERS, EDGES & FLASH PERMITTED TO 0.05mm MAX.
 - FLASH PERMITTED TO 0.05mm MAX.
 - DIMENSIONS MARKED WITH * TO BE TUNED AFTER FIRST SAMPLES.
 - ALL MOLDINGS TO BE FREE OF EXCESSIVE FLASH, SINKS, DRAG MARKS, VOIDS.
 - ALL MOLDINGS TO BE FREE OF WARPING &/OR TWIST. PARTS NOT TO VARY FROM FLAT BY MORE THAN 0.1mm.
 - PARTS TO BE FREE FROM MOLD RELEASE AGENT.
 - ALL PARTS TO BE MOLD RELEASED AND FINISHED WHERE APPROPRIATE.
 - DRAFT ANGLE 2° MAX PER SIDE UNLESS STATED.
 - ~~XXXX~~ INDICATES KEY INSPECTION DIMENSION.
 - FOR UNDIMENSIONED FEATURES, REFER TO 3D ELECTRONIC FILE - 000864-COM.
 - LOCATE NUMERIC CAVITY MARKING WHERE INDICATED



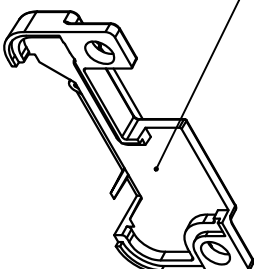
SECTION A-A
SCALE 3 : 1

SURFACE FINISH:
RED FACES - M111500

3D VIEW



EJECTOR PINS TO BE
LOCATED ON REAR FACE



NON TOLERANCED DIMENSIONS									
0.5	> 3	> 6	> 30	> 120	> 400				
...3	...6	...30	...120	...400	...1000				
± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8				
RADII / CHAMFERS									
± 0.2	± 0.5	± 1	± 1	± 1	± 1				
ANGLES, DIM. OF THE SHORTER SIDE									
bis	> 10	> 50	> 120	> 400					
10	...50	...120	...400						
± 1°	± 30°	± 20°	± 10°	± 5°					
TOLERANCES OF FORM AND POSITION									
ISO 2768-H (M3 B82/1)									

CORLOUR:BLACK PANTONE 6C

										UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN mm										TITLE 传感器盖										DWG. NO. : 1607-P015-00/ 00-0864-HAR																																																											
										TOLERANCES: HOLE ± 0.05 X ± 0.1 XX ± 0.05										ANGLE ± 0.5°										MODEL NAME 台化HRS 15N1										MODEL NO. 1607																																																	
										DRAWN BY: 胡桥英										DATE 2016.11.09																																																																					
										REVISE BY:										DATE																																																																					
										DO NOT SCALE DRAWING										APPROVED BY:										DATE																																																											
										FINISH										MT11500										SCALE N/A										SIZE A4										THREEEGON																																							
Mark										Quantity										Origin or changed										Changed by										Date																														SHEET 1 OF 1																			
1										2										3										4										5																																																	