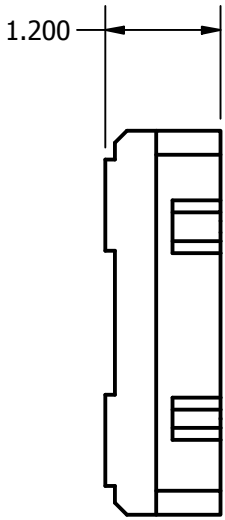
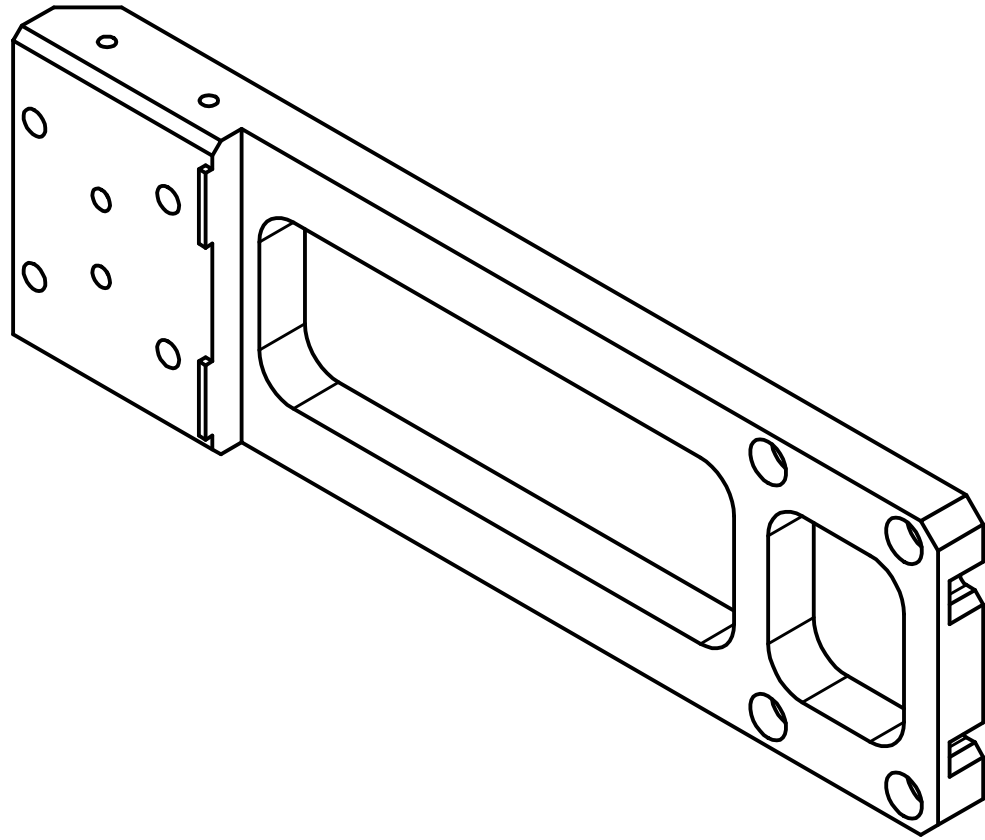
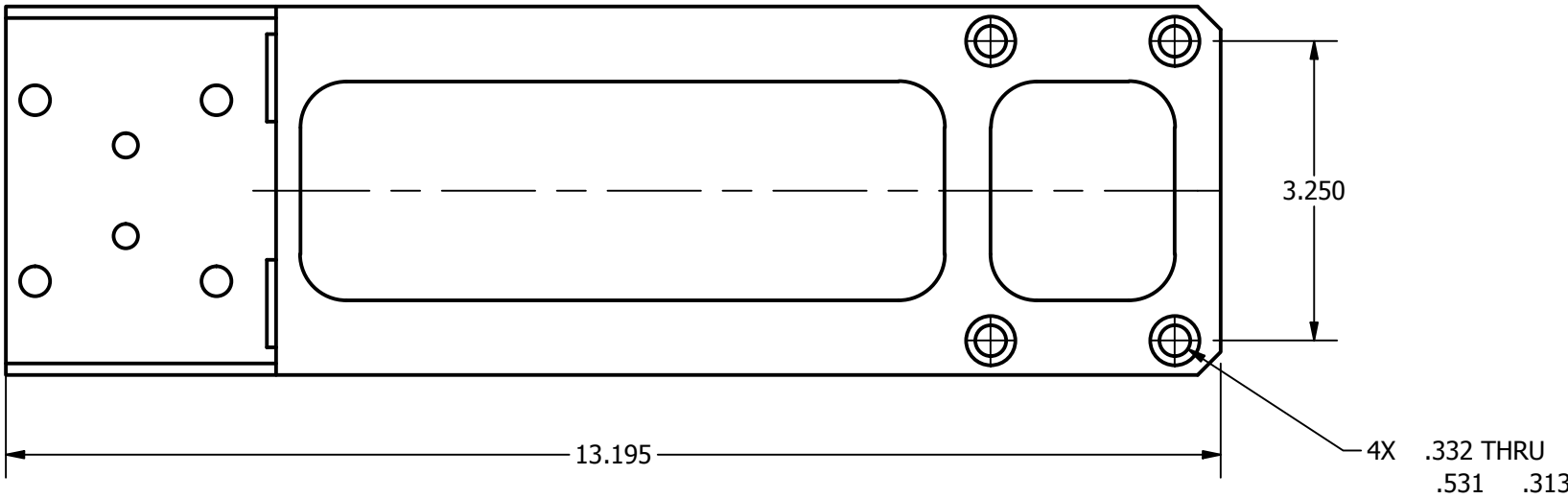
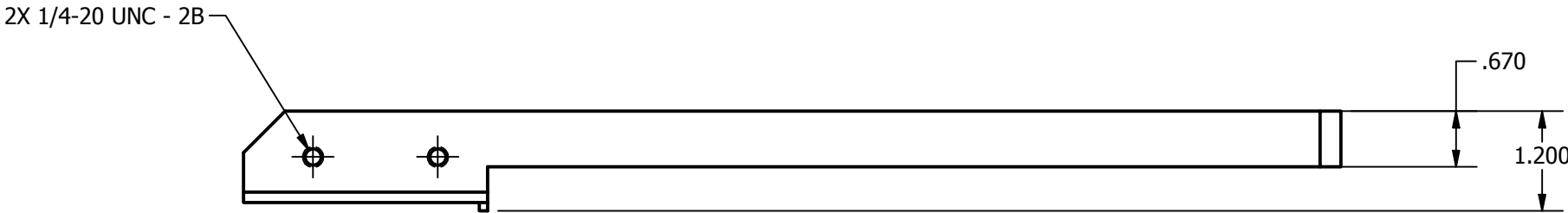
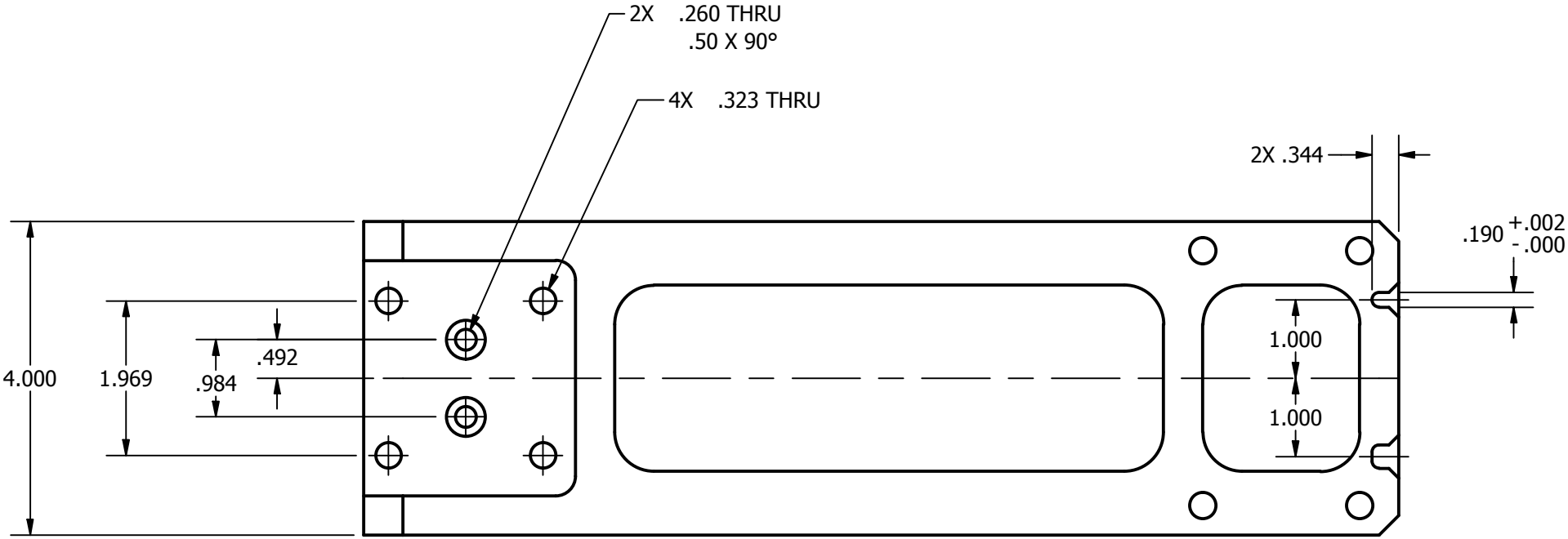


- GENERAL NOTES:
1. MATERIAL: **ALUMINUM, 6061-T651**
 2. SPECIAL FINISH: **ANODIZE PER MIL-A-8625F, TYPE II, CLASS 2 (BLACK)**
 3. SURFACE ROUGHNESS (UNLESS SPECIFIED OTHERWISE): **63 Ra** (AVERAGE MICRO-INCHES)
 4. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994
 5. DEBURR AND BREAK ALL SHARP EDGES, MAX 0.010" (UNLESS SPECIFIED OTHERWISE)
 6. PARTS ARE TO BE CLEAN AND FREE OF OIL, GREASE, AND OTHER CONTAMINANTS
 7. DIMENSIONS INCLUDE ANODIZING, ELECTROPLATING, AND CHEMICALLY APPLIED FINISHES IF APPLICABLE

REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	-	INITIAL RELEASE	8/1/2021	HHMI\\arnoldj



(UNLESS SPECIFIED OTHERWISE)
PRIMARY UNITS: INCHES
[SECONDARY UNITS]: MILLIMETERS

PRIMARY TOLERANCES:
X.X \pm 0.020
X.XX \pm 0.010
X.XXX \pm 0.005
X.XXXX \pm 0.0005
ANGULAR \pm 0.5 DEG

- DO NOT SCALE DRAWING -
THIRD ANGLE PROJECTION:

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NP2 STAGE TO FRAME CONNECTOR.ipt

SIZE	C	PART NUMBER	J009954	REV	-	SHEET	1 OF 1
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