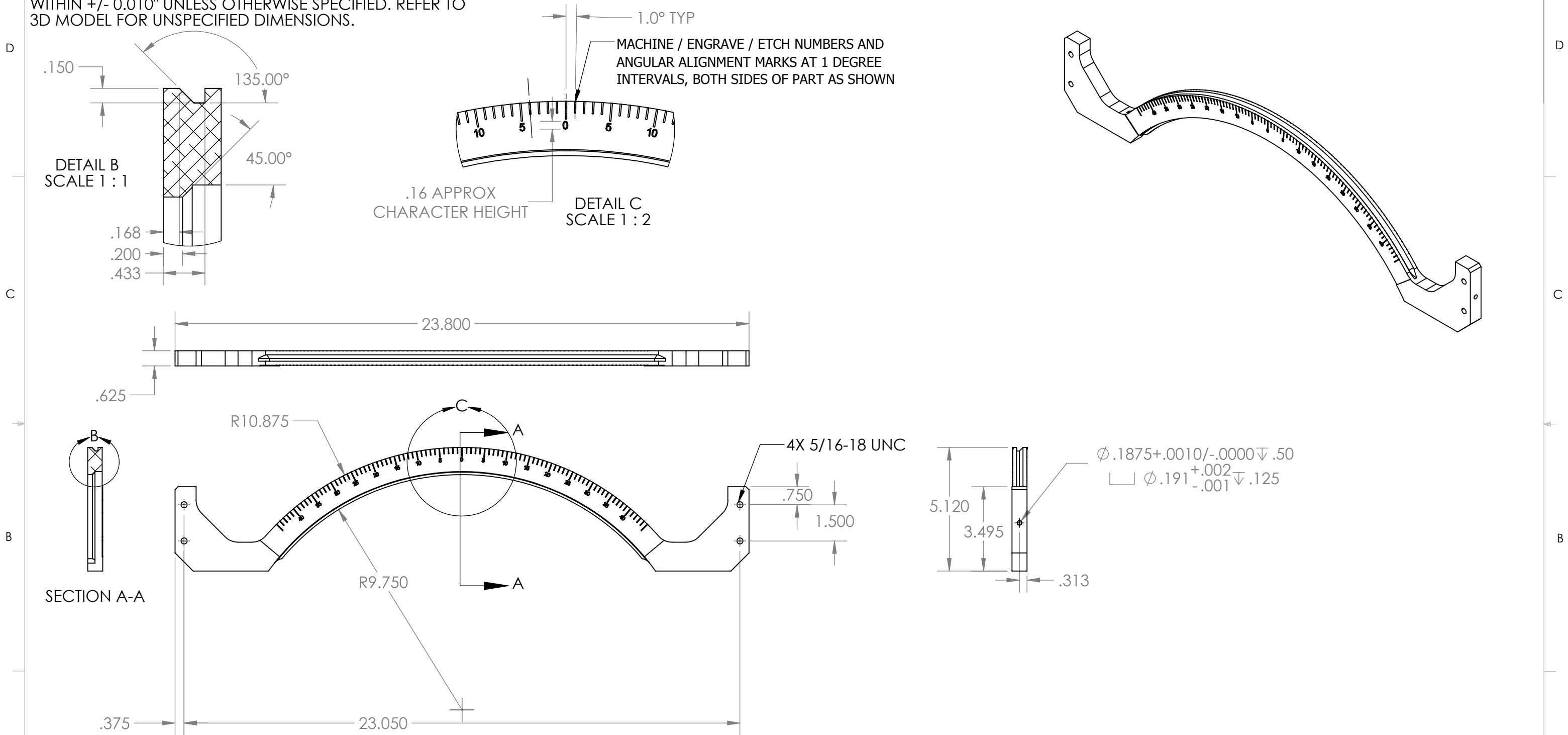


UNLESS OTHERWISE SPECIFIED MANUFACTURE PER ALLEN INSTITUTE WORKMANSHIP STANDARD

MINIMUM CONTENT DRAWING. MANUFACTURE TO 3D MODEL WITHIN +/- 0.010" UNLESS OTHERWISE SPECIFIED. REFER TO 3D MODEL FOR UNSPECIFIED DIMENSIONS.



MATERIAL 6061 Alloy		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL± 1/64 DECIMAL ANGULAR: MACH± 2° .			
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