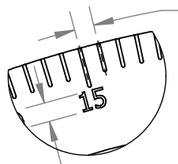
UNLESS OTHERWISE SPECIFIED MANUFACTURE PER
ALLEN INSTITUTE WORKMANSHIP STANDARD

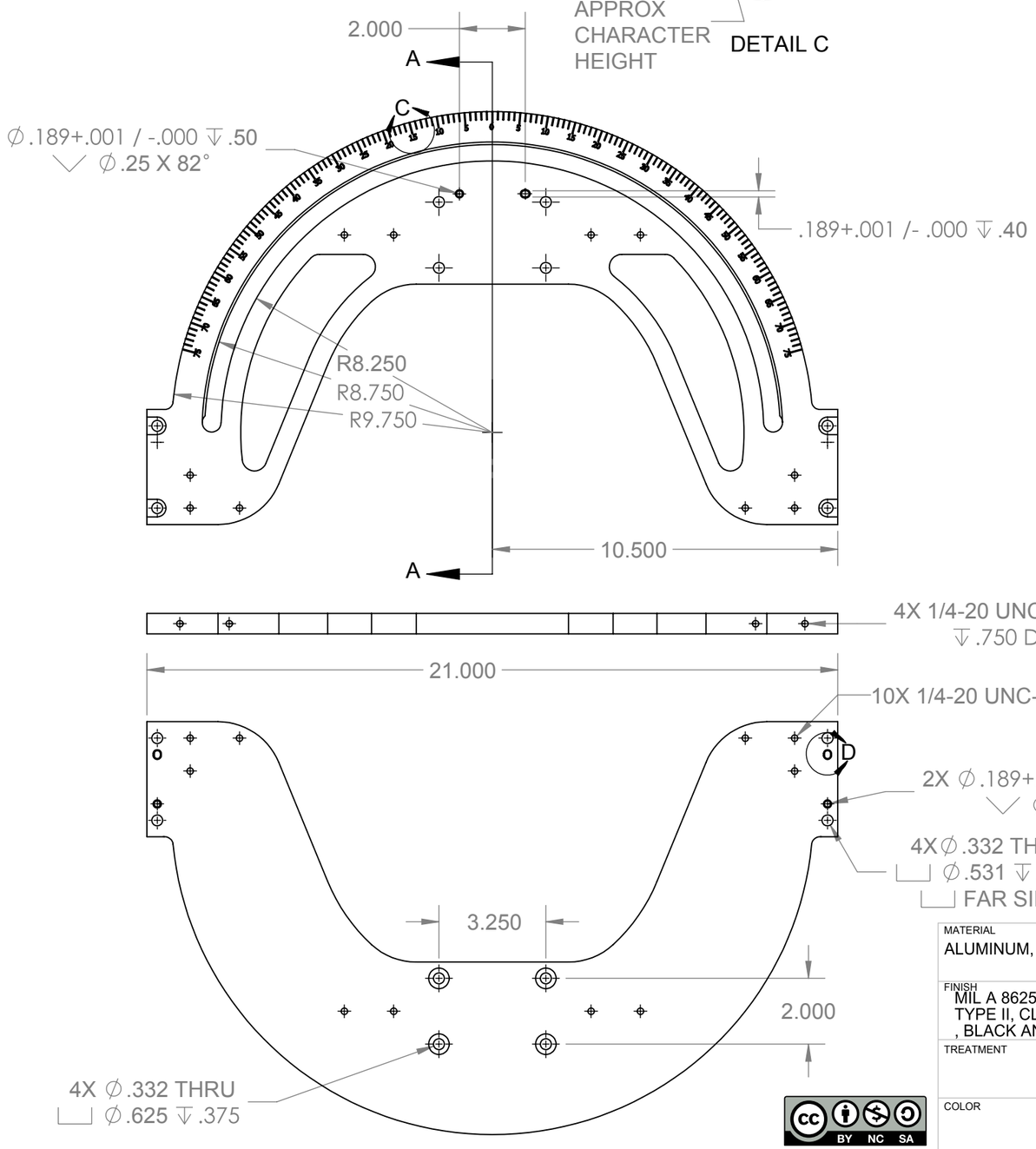
MINIMUM CONTENT DRAWING. MANUFACTURE TO 3D MODEL WITHIN +/- 0.005" UNLESS OTHERWISE SPECIFIED. REFER TO 3D MODEL FOR UNSPECIFIED DIMENSIONS.

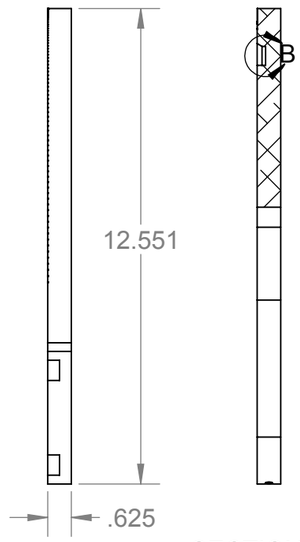
1.0° MACHINE / ENGRAVE / ETCH NUMBERS AND ANGULAR ALIGNMENT MARKS AT 1 DEGREE INTERVALS AS SHOWN.



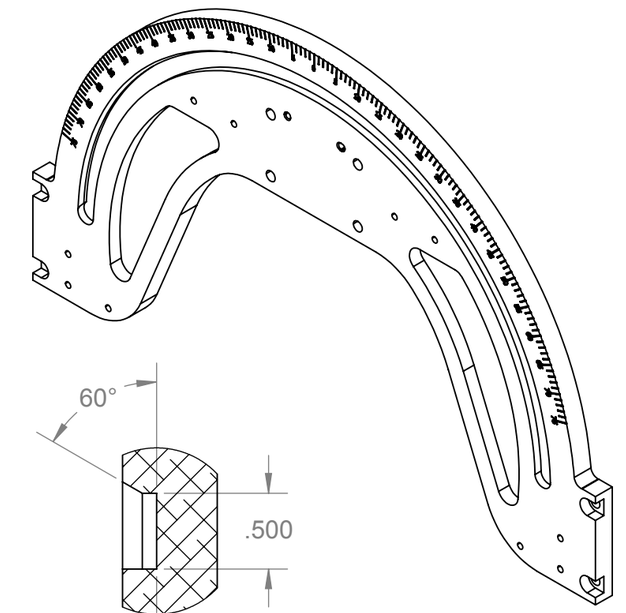

.17 APPROX CHARACTER HEIGHT

DETAIL C

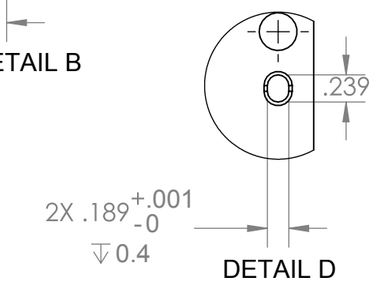



SECTION A-A




DETAIL B




DETAIL D

| | |
|---|---|
| MATERIAL | ALUMINUM, 6061 |
| FINISH | MIL A 8625F TYPE II, CLASS 2 , BLACK ANODIZE |
| TREATMENT | |
| COLOR | |

*UNLESS OTHERWISE SPECIFIED:*
*DIMENSIONS ARE IN INCHES*
*TOLERANCES:* *FRACTIONAL ± 1/64*
*DECIMAL* *ANGULAR: MACH ± 2°*
*.XXXX ± .0005*
*.XXX ± .005*
*.XX ± .010*
*.X ± .030*

*BREAK ALL EDGES .02 MAX*
*INTERPRET PER ASME Y14.5-2018*
*MAX ROUGHNESS: 63 MICROINCH*

*THIRD ANGLE PROJECTION*



615 Westlake Ave N
Seattle, WA 98109, USA
Phone: +1-206-548-7000
www.alleninstitute.org

TITLE: NP2 ARC AA OPEN TOP SIDE

| DRAWN | DATE | SIZE | DWG. NO. | REV |
|---|---|---|---|---|
| *jon.arnold* | 9/28/2023 | B | J009955 - NP2 ARC AA OPEN TOP SIDE | *x01* |

*DO NOT SCALE DRAWING* | *SCALE: 1:4* | *WEIGHT (lb):* | *SHEET 1 OF 1*