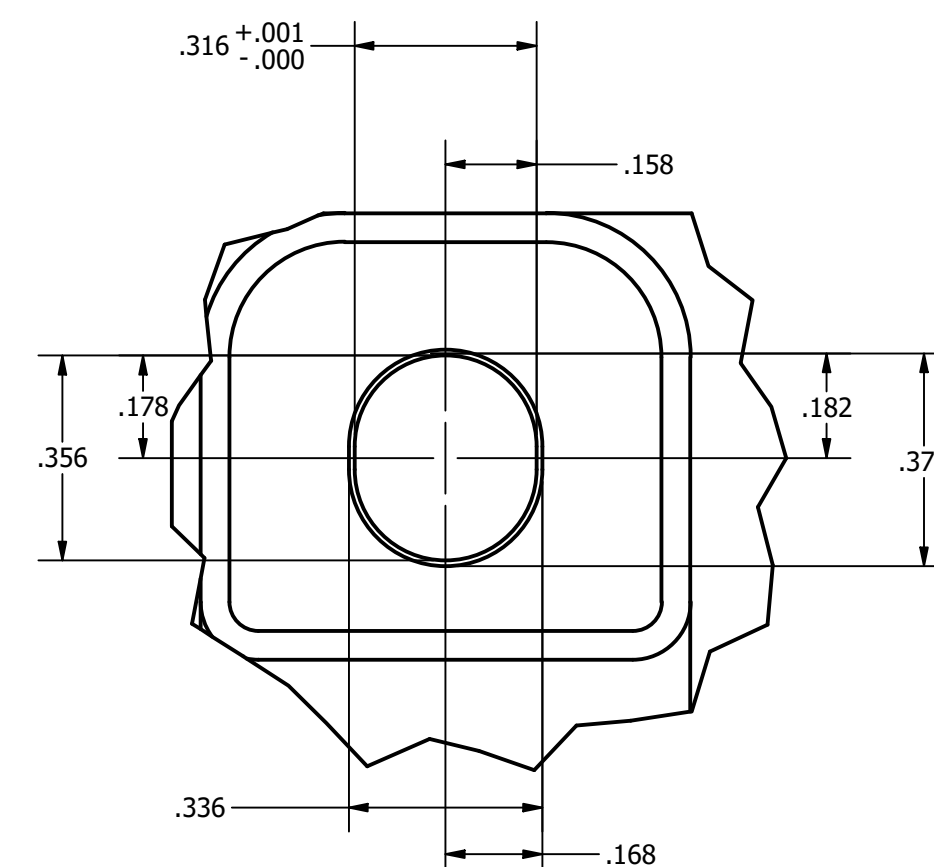
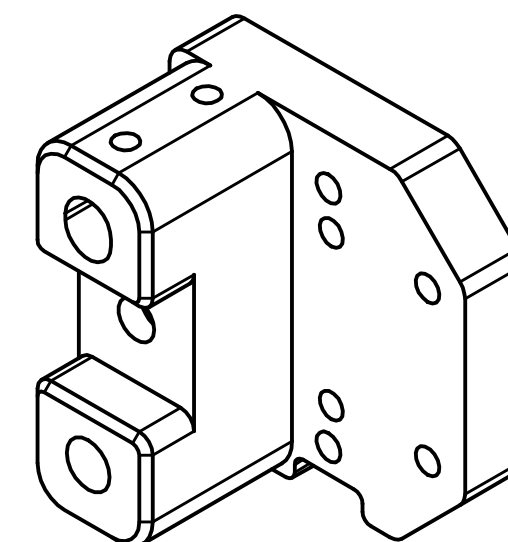
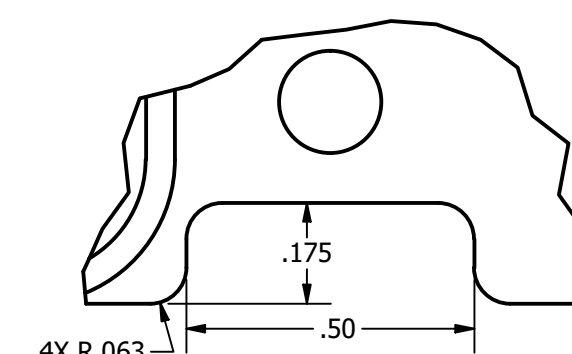


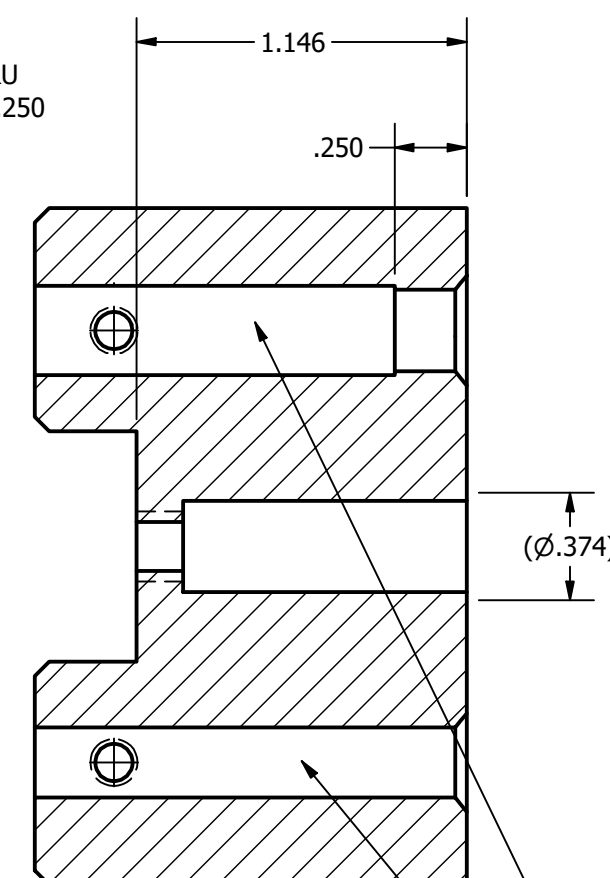
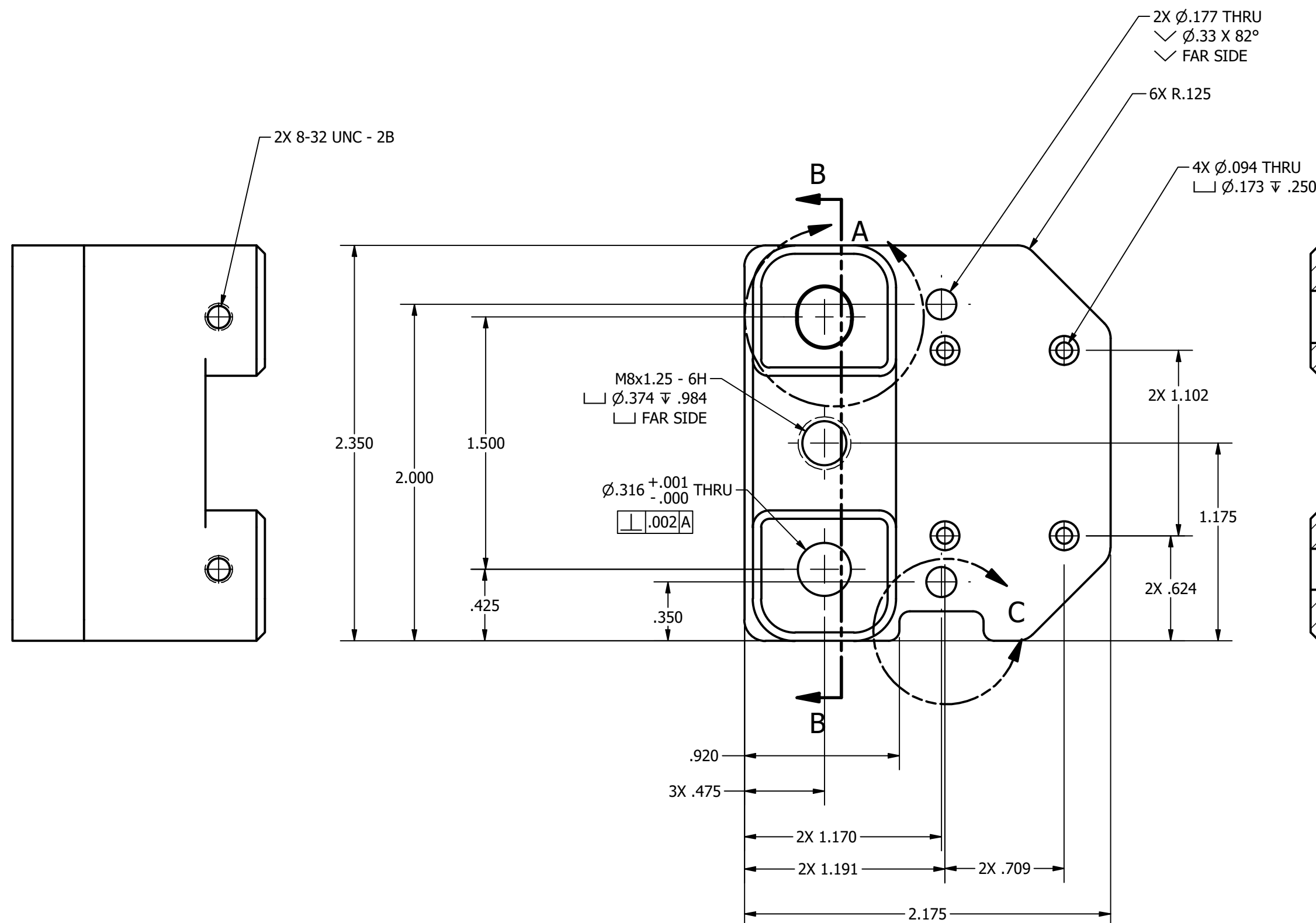
1. MATERIAL: **ALUMINUM 6061-T651**
2. SPECIAL FINISH: **ANODIZE PER MIL-A-8625F, TYPE II, CLASS 2 (BLACK)**
3. SURFACE ROUGHNESS (UNLESS SPECIFIED OTHERWISE): **63 Ra** (AVERAGE MICRO-INCHES)
4. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994
5. DEBURR AND BREAK ALL SHARP EDGES, MAX 0.010" (UNLESS SPECIFIED OTHERWISE)
6. PARTS ARE TO BE CLEAN AND FREE OF OIL, GREASE, AND OTHER CONTAMINANTS
7. DIMENSIONS INCLUDE ANODIZING, ELECTROPLATING, AND CHEMICALLY APPLIED FINISHES IF APPLICABLE



DETAIL A




DETAIL C



SECTION B-B

— ENSURE NO BURRS FROM TAPPED HOLES IN THESE BORES



(UNLESS SPECIFIED OTHERWISE)	
PRIMARY UNITS: INCHES	
[SECONDARY UNITS]: MILLIMETERS	
PRIMARY TOLERANCES:	
X.X	± 0.020
X.XX	± 0.010
X.XXX	± 0.005
X.XXXX	± 0.0005
ANGULAR	± 0.5 DEG
- DO NOT SCALE DRAWING -	
THIRD ANGLE PROJECTION: 	

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NP2 MAN CAP REINFORCED.ipt

	SIZE C
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PART NUMBER
51017

REV	SHEET
-	1 OF 1