



User Manual Neva Athena-A-2ET-V1.xx

Document Ref.: NVA-UML-ATH-2ET-V1.XX-REV1.4

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Last Update: 10 April 2020

www.neva-aero.com



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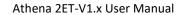
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2 Introduction

Welcome to the Age of Electric Aviation! Neva Aerospace is pleased to sell, support and service the Athena series Electric turbine and greatly appreciates your purchase.

We hope Neva turbines bring you an enjoyable journey to VTOL, STOL and Electric aviation.

We use the words "turbine", "turbofan", "Electric Ducted Fan (EDF)", and "Electric Turbofan (ETF)" interchangeably.

At Neva we prefer ETF or electric turbofan as our turbines are engineered differently to provide higher efficiency than standard EDFs.

The Neva Aerospace Athena Series are Electric Turbofans (ETFs) engineered for efficient Vertical Take-Off and Landing (VTOL).

These devices are known by various names worldwide: "Standschub optimimerter elektroimpeller" or "Elektro-turbo-fan" in Germany, "Turbine électrique de poussée statique" in France and "Electric VTOL Turbo-Fan (ETF)" or "static thrust Electric Ducted Fan (EDF)" in the UK and USA.

Neva Athena Series turbines are the result of several years of R&D and provide high performance and remarkable efficiency. In particular they are designed for static thrust and are optimised for VTOL and STOL operations.

Obviously, the use of electric turbines for aviation is a serious business. The Athena turbine has undergone extensive testing and evolution in order to ensure safety and reliability. Nevertheless, it is not a recommended power-plant for non-engineers or non-aero-technicians.

It requires a good background in aero-engineering, flying and a working understanding of the principles of turbine engines, along with a disciplined commitment to correct and safe operation, in accordance with these instructions.

To begin, read this manual thoroughly. Develop an overall impression of the turbine and its operating procedures, measuring equipment and accessories. Study the material step-by-step and ascertain how to install, operate and maintain your turbine engine. If you are unsure about anything, re-read it again.

DO NOT OPERATE THE Athena turbine BEFORE YOU HAVE READ THE MANUAL AND FULLY UNDERSTAND EVERY PROCEDURAL DETAIL!

Should you still have doubts or questions, do not hesitate to contact Neva Aerospace for further assistance.

The Athena Series turbine closely functions like an electric ducted fan. You may have one or two stages compressing the incoming air. The inner body of the turbine (inner-shroud) and the blades have been designed and engineered to provide higher efficiency than a usual EDF.



All of our Athena Series turbines are powered by DC electricity and driven by an Electronic Speed Controller (ESC) which connects the source of electricity (batteries or power supply) to the motor(s). The ESC must also be connected to a flight controller or a PWM generator.

The Athena turbine series have one or two sophisticated on-board ESCs that controls and monitors each motor's operating parameters. These parameters can be displayed if your turbine is connected to your flight controller and/or an on-board flight computer.

Each turbine is delivered with all components mounted required for proper operation and is a "plug and play" configuration.

3 Safety meaning of symbols

3.3FT)	WARNING TURBINE ENSURE THAT you have a fully free volume of air in front of your turbine(s) during all operations.
	DANGEROUS AREA – DO NOT TOUCH NEVER TOUCH INLET OR OUTLET OF THE TUBINE WHILE IN OPERATION. TOUCHING INLET OR OUTLET OF THE TURBINE DURING OPERATION CAN LEAD TO SEVERE INJURIES.
	ATTENTION! This symbol highlights the following points which must be strictly observed by the user! Any violation of the corresponding restrictions may impair the safe operation and the safety of the user.
	ATTENTION! Fire or explosion hazard!





ATTENTION!

This symbol warns of hot objects and surfaces. Any violation of the corresponding restrictions may affect the health of the user.

4 Safety of Operations & Warnings

WARNING! Errors and / or defects in the construction or operation of an Athena Turbine can lead to personal injury or even death.
ATTENTION! Before you put a UAV in operation, you must learn about the law. Legally, a UAV is subject to applicable laws which must be strictly adhered to. The rules of other countries are to be observed accordingly.
WARNING! The maintenance and/or operation of the turbine under the influence of alcohol, drugs, medicines, etc. are strictly forbidden. These activities must take place only in the best physical and mental health condition. This applies to both the operator and any assistants.
WARNING! The <i>Neva</i> turbines were designed exclusively for aircraft and are NOT suitable for any other purpose. Never use for any other purpose except for the flight of an aircraft. Any other types of uses may result in personal injury or death.
WARNING! Any deviations from these instructions or the instructions of the manufacturer, the use of other parts or materials or changes to the system may have an adverse effect on the functionality and reliability of the turbines and therefore must be avoided at all costs.



WARNING! The operation of an Athena turbine can only be done under strict accordance of the aircraft, remote control and turbine operation manual and applying local rules. Before flying, all control functions and surfaces as well as the range of the remote-control system must be checked according to manufacturer instructions. The checking of these operations must be repeated with a running turbine engine including the remote-control system range.
WARNING! In case of a mishap, fire extinguishers should be on hand at all times. We recommend the CO2 variety.
WARNING! When the turbine is running, never place your hands closer than 20 inches into the area of the intake. An extreme suction exists in this area; hands, fingers or other objects may be seized and ingested. Always be aware of this source of danger! Prevent foreign materials from entering the intake or exhaust when working with the turbine. Before operation, make sure there are no lose parts or debris near the turbine. Objects being sucked in can cause severe damage.
WARNING! The overflight of people, especially at low altitude is regulated and Neva cannot be held responsible in case of a crash involving an aircraft where our turbines are mounted and people or other assets.
WARNING! To avoid hearing damage, always use hearing protection when you are near a running turbine engine!



5 Warranty, Limitations and Applications

5.1 Warranty

Warranty will be voided under any of the following conditions:

- Exposure to mechanical stress exceeding normal operation, including but not limited to: hard landing, belly landing, crash landing, collision, etc...
- Use of replacement parts not approved by Neva Aerospace
- Modification in a manner not approved by NEVA Aerospace
- Failure to follow NEVA Aerospace maintenance guidelines
- Flight envelope exceeding Neva Aerospace specifications
- Flight not in compliance with local regulations
- Flight without proper licence and/or authorisation
- Theft or transfer of ownership without declaration
- Tampering with any of the concentricity screws of the turbine
- Your organisation does not possess a valid End User Licence(EUL) from Neva Aerospace

Read the chapter 12 – Warranty & Legal for further information.

Neva Aerospace makes no warranty or representation regarding airworthiness, certification, or intended use. You use Neva Aerospace equipment fully at your own risks and Neva Aerospace decline any responsibility from using its equipment and/or the legality of using its equipment within the intended airspace.

5.2 Limitations



Any infringement to anyone of these limitations will null and void our warranty and will allow Neva Aerospace to lay full responsibility to the End User in case of incident or accident.

<u>Any modification</u> made to the ESC, motor, propellers, fan or shroud geometry, or over-clocking will void the warranty.

<u>Icing condition</u>: De-icing may not be fitted and our electric turbines are currently not acceptable for use in icing conditions.

<u>Flight Level</u>: Not allowed to fly above 3 281 ft (Feet) / 1000 M (Meter)

Restrictions: Civilian applications, no warranty is provided for application more than 25kg MTOW aircraft (LT25) unless other written approval from Neva Aerospace. **Military applications are strictly prohibited unless you have a licence from neva Aerospace.**

About Certifications & Flight Rules:



We make no warranties on the acceptability by the local regulator nor certification under local UAV/UAS regulation or Manned aircraft regulations. It is the full responsibility of the integrator, aircraft manufacturer, to liaise with its certification body.

Unmanned:

Our turbofans may be used for VLOS & RLOS up to 25Kg MTOW depending on your region and local laws; and may not be suitable for BVLOS or BRLOS according to your local rules.

Applications with a MTOW higher than 25kg and/or above 3300ft require a special authorisation from Neva Aerospace Ltd to extend our standard warranty.

Manned:

Our turbofans have to be certified within your aircraft under ULM, UAS or UAV or Prototype certification rules with your aircraft.

Our turbine may be suitable only for VFR certification.

5.3 Applications

Key features:

Safety is intrinsic in the design of all Neva ETFs, all propellers are contained into a shroud:

- Internal redundancy with 2 separate stages, 2 motors, and 2 ESCs (2ET-version)
- Reduced size
- High thrust density
- Greater efficiency (high power loading as measured in kg/kW)

Athena A (autonomous) is offered in several variants:

2ET: 2 stages counter-rotating - (CW) or counter-clockwise (CCW) (first stage)

Athena Series turbines are delivered fully assembled with Electronic Speed Controllers (ESC), motors and propellers.

Applications:

Typical usage for manned or unmanned aircraft:

- Bespoke applications for medium sized UAS/UAV
- Bespoke heavy-payload, high-safety UAV/UAA
- Extreme sports (para-glider, para-motor base-jump, Turbo-Ski, etc...)
- Security and defence applications
- Electric aviation: high efficiency VTOL and low speed linear flight
- Airships: high efficiency thrust for VTOL & low speed linear flight



6 Copyright and Patents:

a. Copyright:

All information in this Manual is proprietary to Neva Aerospace and/or Neva Aerospace Consortium Members and/or Neva Aerospace Technology Partners and/or Neva Aerospace Suppliers.

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All images are non-contractual and may differ from original product manufactured and delivered to you.

b. Neva Aerospace Patents

(EU, USA, and INTL) granted and/or pending:

Our work on electric turbines is patented:

USA: DM/089417, 9096314 EU: 2016-5567, GB2014/053724 Canada: PCT/GB2014/053724

Japan: DM/089417

UK: GB2529021, GB2014/053724, GB2468787

And

USA: 29538419, UD 053147-5

EU: 003427061-0001

France (EU Ext.): EU-INPI-2016-5567

JAPAN (INT) : DM/089417 USA (INT) : DM/089417 EU (INT) : DM/089417 INT : DM/089417

France (EU ext.): 2017-1406

France (EU ext.): EU-INPI-2017-2802

This list is an extract of Neva Aerospace patents portfolio and we may have more unlisted due to running procedures. The list is not exhaustive.

Any reverse engineering or copying is prohibited and will lead to legal inquiries and further actions.

If you need support or replacement, please contact Neva's support team: support@neva-aero.Com .



7 Product presentation

7.1 Global view

Neva Aerospace Athena Series are Electric Ducted Fans (EDF) for Vertical Take-Off and Landing (VTOL). These are known by various names worldwide: *Standschub optimimerter Elektroimpeller or Elektro-Turbo-Fan* in Germany, *electric VTOL turbines* or "Turbine électrique de poussée statique" in France and *electric VTOL turbo-fans* in the USA.

Neva Athena Series are the result of several years of Research & Development and provide high performance and efficient electric ducted fans designed for static thrust and optimised for VTOL and STOL operations.

Safety is intrinsic in the design of all Neva EDFs as there are no uncaged propellers.

- Internal redundancy with 2 separate stages, 2 engines, and 2 ESCs (2ET)
- Intrinsic safety
- Reduced size
- Greater efficiency



Figure 1: Athena-A-2ET-V1.1 (2 stages contra-rotating)

- •Athena Series have been designed for static thrust and are delivered fully assembled with Electronic Speed Controllers (ESC), motors and propellers.
- Any change in the ESC, motor or propellers or over-clocking will void the warranty.



7.2 Summary Part List:

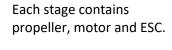
Athena Turbofan 2 stages components:

Shroud SHO3AXXX	
Inlet stage STR1AXXX	
Outlet stage STR2AXXX	
Stator STA3AXXX	
Propellers (inlet and outlet) PRO1AXXX and PRO2AXXX	
Cap CAP3AXXX	
ESC ESC3AXXX	
Motor MOT3AXXX	



The Athena Turbofan 2 stages is composed of (fig.2):

- Turbofan body (shroud)
- Inlet stage
- Outlet stage
- Two (2) Electric Motors
- Two(2) Electric Speed Controllers ESC



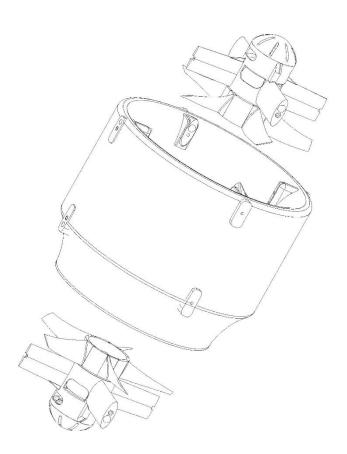


Figure 2 : Shroud, inlet and outlet stage



7.3 Specifications:

ATHENA-A-2ET-V1.51 (2 stages o	ontra-rotating)
Max Diameter of Turbine at Inlet	250 mm
Rotor Assembly Diameter	195 mm
Length of Shroud	200 mm
Weight of Turbine	0.65 kg
Max Thrust	2.4 kgf
Electrical Power at Max Thrust	0.65 kW
Normal Operating Thrust	1.5 kgf
Power at Normal Operating Thrust	0.3 kW
Supply Voltage	14.8 V (4S)
Max Current	44 A
	0.9Kgf @ 6.5gf/We
Efficiency (Gross Power Loading)	1.3Kgf @ 5.3 gf/We
at various Thrust settings	1.8Kgf @ 4.4 gf/We
	2Kgf @ 4 gf/We
	2.5Kgf @ 3.5 gf/We
Material	Composites
Noise Level (@3m) outdoor	84dB at full power
Noise Level (@3m) Indoor	92dB at full power

ATHENA-A-2ET-V1.62 (2 stages (Contra-rotating)
Max Diameter of Turbine at Inlet	250 mm
Rotor Assembly Diameter	195 mm
Length of Shroud	170 mmm
Weight of Turbine	1.10 kg
Max Thrust	3.4 kgf
Electrical Power at Max Thrust	1.02 kW
Normal Operating Thrust	2.8 Kgf
Power at Normal Operating Thrust	0.75 kW
Supply Voltage	22.2 V (6S)
Max Current	50 A
	0.92 Kgf @ 6.07 gf/We
Efficiency (Gross Power Loading)	1.38 Kgf @ 5.18 gf/We
at various Thrust settings	2.04 Kgf @ 4.32 gf/We
	2.76 Kgf @ 3.85 gf/We
	3.39 Kgf @ 3.33 gf/We
Material	Composite
Noise Level (@3m) Outdoor	84db at full power
Noise Level (@3m) Indoor	92dB at full power

^{*}Measurements on Athena-A-2ET-V1.5x – Dec. 2016 | ** Measurements on Athena-A-st-2ET-V1.5x Feb. 2017.

Notes:

- 1.5x and 1.6x are in different composite materials and so have different density and weight ratio.
- 1.5x shroud: carbon composite, and other parts: plastic composite.
- 1.6x shroud: plastic composite and other parts: plastic composite.

7.3.1 Units used:

<u>International System of Units (SI Metric):</u> kg= kilogram, g=gram, W=Watt, kW=Kilo-Watt, N=Newton, kN= Kilo-Newton, C= Degree Celsius

<u>Non-SI Units (European)</u>: kgf=kilogram force means thrust measured in kilograms; g/We (or gf/W) means efficiency in gram-force-thrust per Watt electric consumed

<u>Non-SI Units (Imperial):</u> lb=Pound-mass, lbf = pound-force, klbf= 1000-pounds-force (Kip-force) means thrust measured in thousand of pound; efficiency lbf/KWe = pound-force of thrust per Kilo-watt of electricity consumed.

^{*}Measurements on Athena-A-2ET-V1.52 – Apr. 2017 | ** Measurements on Athena-A-2ET-V1.60 Feb. 2017.



Weight & Control Systems:

ESC means Electronic Speed Controller

The weight of our turbofans includes shroud, motors, propellers, and motor holder(s) but not the ESCs. ESCs are delivered by Neva Aerospace together with the turbofans.

Accuracies:

All figures are given with a +/-5% accuracy.

All thrusts in gf or in kgf and efficiencies (power loadings) in gf/We or kgf/We represent gross values and are given with reference to the International Standard Atmosphere for dry air (ICAO 1964) and as such pertain to measurements at 15 degrees Celsius at 1013.25hPa and zero humidity.

7.4 Temperatures:

7.4.1 Operation Temperatures:

Operating temperatures: non-icing conditions only & avoid direct sunlight when not flying



For Carbon Shroud: From -10 Degree Celsius (non-icing) to +50 Degree Celsius

For Plastic Composite shroud: From 0 Degree Celsius (non-icing) to +40 Degree Celsius

7.4.2 Storage Temperature:





No direct sunlight when not flying – storage in the shadow

From +5 DegC to +35 Degree Celsius with no direct sunlight

7.5 Ingress Protection

Turbine Ingress Protection Code (IP): IP 53

7.5.1 First Digit – Solid Particle Protection

5	Dust protected	Ingress of dust is not entirely prevented, but it must not enter in sufficient quantity to interfere with the satisfactory operation of the equipment.
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7.5.2 Second Digit – Liquid Ingress Protection

3	Spraying water	Water falling as a spray at any angle up to 60° from the vertical shall have no harmful effect.

7.5.3 Dust and Sand Atmosphere Operation

Please note that high level of dust or sand in atmosphere may wear blades or motor bearings more rapidly than usual. The Maintenance chart may have to be adapted to your region of operation.

7.6 Cleaning

MOTOR disarmed / disengaged, power unplugged.

After each flight and before storage, remove dust or water or mud with a soft micro-fibre tissue.

Clean the motor compartment with compressed air – gently through the vent.

BEWARE of your hands if the rotor starts auto-rotation due to compressed air.

Neva recommends the use of Compressed Gas Duster or "canned air".

Avoid over pressure from industrial compressor.

Blades must be softly cleaned.

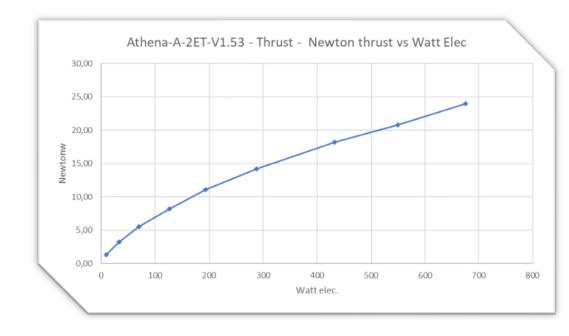
Remove any fibre that would remain and store in a cool place away from direct sunlight.

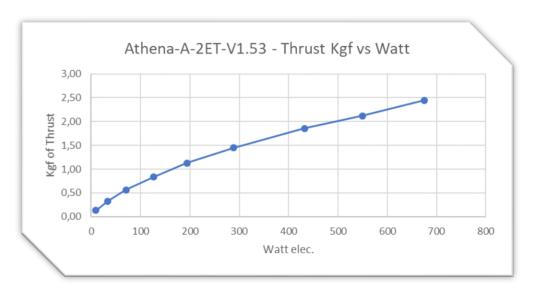
7.7 Efficiency Tables

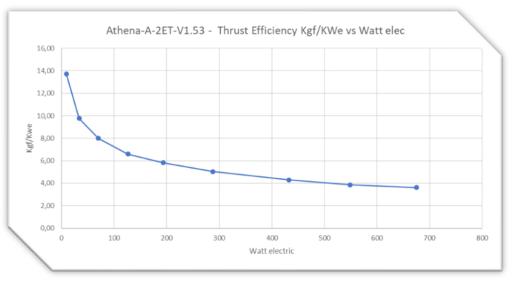
Efficiency Thrust vs Power - Athena-A-2ET-V1.53 (4S)

4S Data

Watt elec.	Newton	N/Kwe	Kgf	Kgf/kWe	Lbf	Lbf/kWe
9,6	1,29	134,67	0,13	13,73	0,29	30,27
33,6	3,22	95,75	0,33	9,76	0,72	21,53
70,4	5,53	78,50	0,56	8,00	1,24	17,65
126,4	8,19	64,80	0,84	6,61	1,84	14,57
193,6	11,05	57,09	1,13	5,82	2,48	12,83
288	14,21	49,34	1,45	5,03	3,19	11,09
432	18,21	42,15	1,86	4,30	4,09	9,48
548,8	20,77	37,85	2,12	3,86	4,67	8,51
675,2	23,98	35,52	2,45	3,62	5,39	7,98







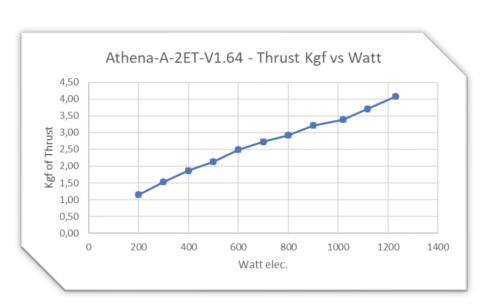


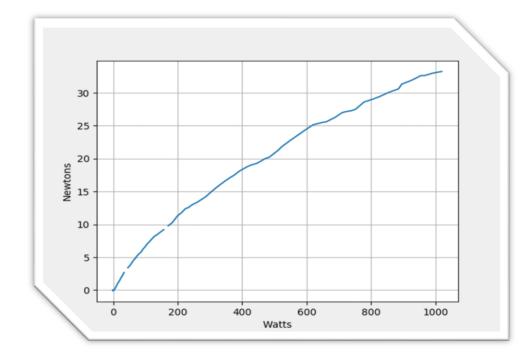
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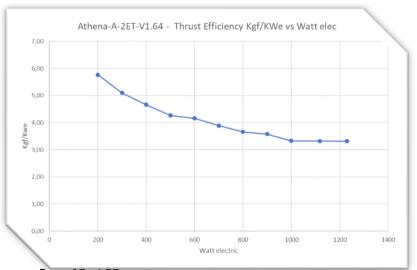
<u>Technical Annex – Athena-A-2ET-V1.6x</u>

Efficiency Thrust vs Power - Athena-A-2ET-1.64 (6S)

Watt elec.	Newton	N/Kwe	Kgf	Kgf/kWe	Lbf	Lbf/kWe
200	11,31	56,55	1,15	5,77	2,54	12,71
300	15,00	50,00	1,53	5,10	3,37	11,24
400	18,29	45,73	1,87	4,66	4,11	10,28
500	20,92	41,84	2,13	4,27	4,70	9,41
600	24,47	40,78	2,50	4,16	5,50	9,17
700	26,71	38,16	2,72	3,89	6,00	8,58
800	28,68	35,85	2,92	3,66	6,45	8,06
900	31,58	35,09	3,22	3,58	7,10	7,89
1020	33,29	32,64	3,39	3,33	7,48	7,34
1118	36,40	32,56	3,71	3,32	8,18	7,32
1230	39,98	32,50	4,08	3,31	8,99	7,31



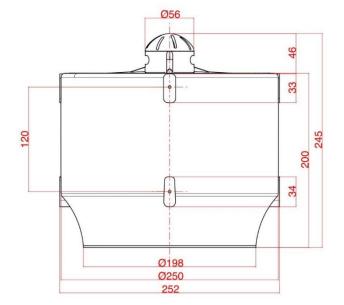


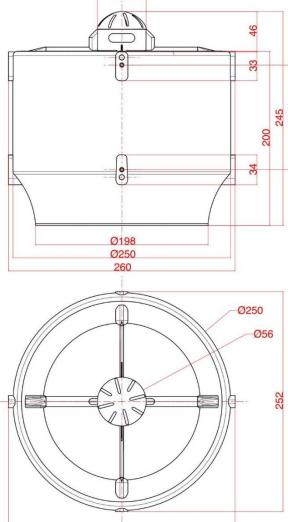


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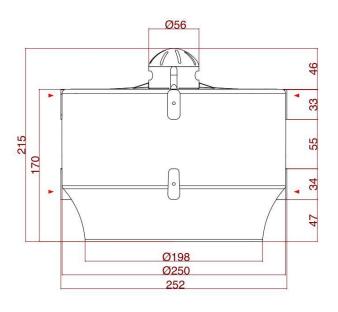
7.8 General drawing

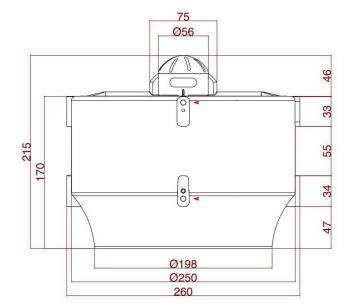


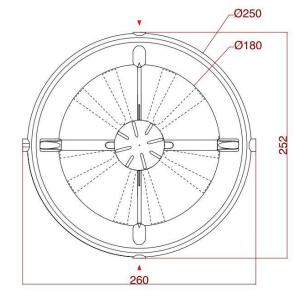




Ver. 1.4











8 Mounting Athena to your Aircraft / UAV /UAS

8.1 Before to mount to aircraft

- Check that inlet and outlet stage are solidly connected to the turbine body (no movement possible)
- Check that each propeller turns freely without noise and without touching anything
- In any case NEVER PLUG the turbofan if it is not connected to an aircraft or a bench test. VERY SEVERE DAMAGE CAN RESULT FROM OPERATION OF A FREE TURBINE!
- Check that the location / volume where the turbine will be inserted /mounted respects the dimension of your specific turbine see specification <u>Chapter 7.7 General Drawings</u>
- Ensure that the turbine exhaust is placed/mounted at least at 10cm from the ground or any wall. A turbine too close to the ground may lead to damage.

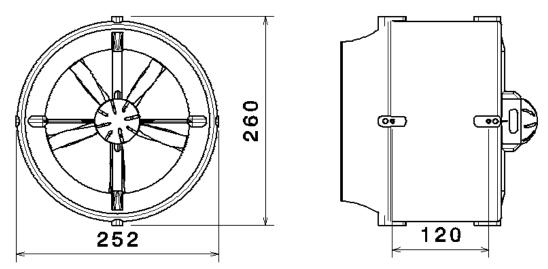


Figure 3: dimensions to respect, in mm (Athena-A-2ET-V1.52)



8.2 Mounting points (Holders):

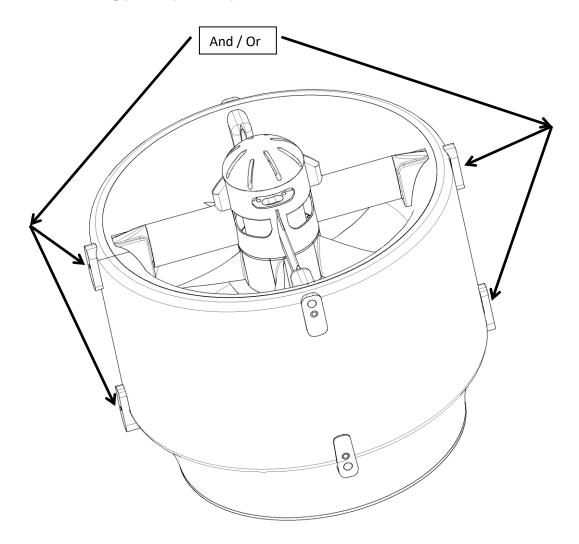


Figure 4: holder position

Your turbine can be mounted with one or two sides attached as shown here using the designated mounting points.

2 sides connection: Turbofan must be fixed on the both inlet and outlet stage on diametrically opposite sides using the connection plugs where the arms are the thickest (fig.4)

1 side connection: In case of single side attachment, the connection must also be on a thick arm's side both outlet and inlet level.



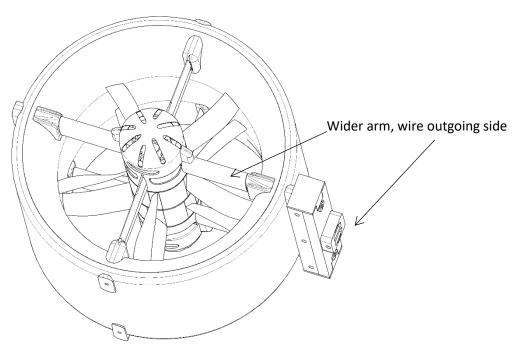


Figure 4 : example of a single side mount

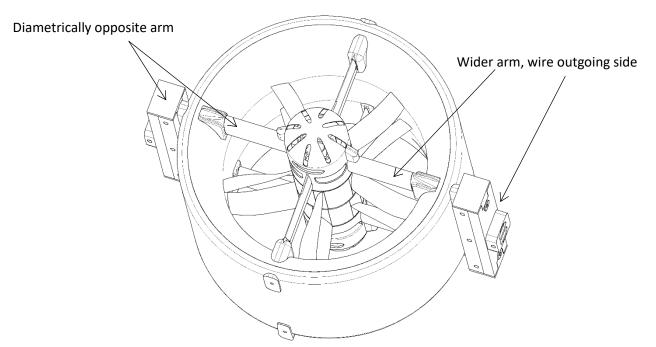


Figure 5 : example of a double side mount



Mounting bracket must be approved by Neva Aerospace if not provided by Neva Aerospace. [fig.6 – removed]

9 Mounting to Aircraft /UAV /UAS

IT'S NOT POSSIBLE TO MOUNT THE TURBOFAN DIRECTLY TO AIRCRAFT/UAV/UAS USE OF TURBINE HOLDER(S) IS MANDATORY

In the case you want to use your own designed brackets connection, please contact us.

- check the holder(s) on the turbofan is(are) correctly mounted, holder(s) and turbofan must be as a single parts (no movement possible between turbofan and holder(s))
- Position the turbofan on its place
- Fix the holder(s) on the structure <u>use nylstop nut if any nuts are used</u>, <u>and threadlock on any mounting bolts</u>
- Check that the turbofan can't move by itself independently of the structure
- Check by hand that both inlet and outlet propellers turn freely without any noise or resistance
- Check that ESCs are in place, and:
 - That nothing obstructs the cooling vents of the ESC when embedded in the stator (arm holder of the motor hub)
 - That they can cool down correctly, if they are in a box, and/or outside of the turbine. In this case a cooling fan might be necessary.



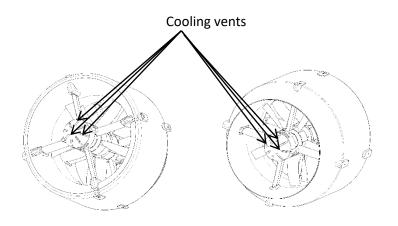


Figure 6 : DO NOT OBSTRUCT COOLING EVENTS



10 Connecting Athena – Plug & Play

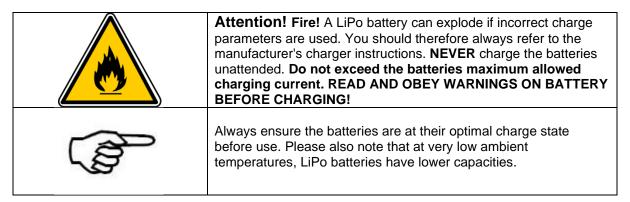
a. Power

The operating power for the turbofan is:

6-cell LiPo (6S LiPo) battery, for all 6S powered Turbine – Athena-A-2ET from V1.6.X 4-cell LiPo (4S Lipo) battery, for all 4S powered Turbine – Athena – A – 2ET from V1.3x to V1.5x

The battery plugs directly into the ESCs, which power on automatically. ESCs will beep intermittently if powered and receiver/flight controller is switched off.

If you plan to store the turbofan for more than a few weeks, the battery should be disconnected.



b. Wiring

Check propellers rotate freely before connecting anything

- Connect inlet ESC RC plug to flight controller ("I" plug) and then outlet ESC RC plug ("O" plug) to flight controller in the case where the stages are managed separately (cf. fig.8)
- Connect the ESCs RC plug ("E" plug) to flight controller in the case where both stages are managed together (cf.fig.9)
- Connect the ESCs power plug/wires to battery or power supply. Wire guidelines:
 - Both ESCs powered over single wire pair: minimum wire cross-sectional area of 4mm² for a wire length of 1 meter maximum
 - Each ESC powered with separate wire pair: minimum wire cross-sectional area of 2.5 mm² for a wire length of 1 meter maximum

<u>Note:</u>

- ✓ The longer the power wire the higher the resistance and therefore the higher the power loss and overheating risk
- ✓ The longer the power wire, the thicker it must be
- ✓ We strongly recommend as short a power wire as possible



Wire diagram: inlet and outlet stages manage separately

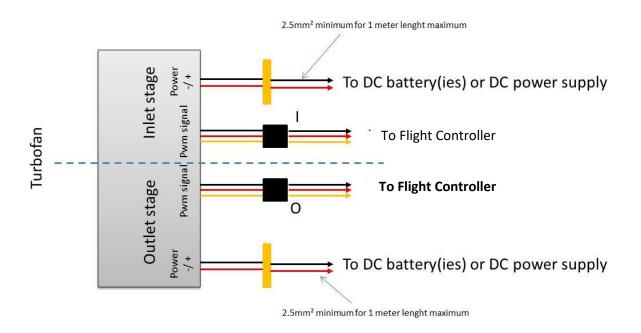


Figure 7 : Turbofan connection, stages separated

Wire Diagram: Inlet and outlet stages managed separately



Wire diagram: inlet and outlet stages manage together

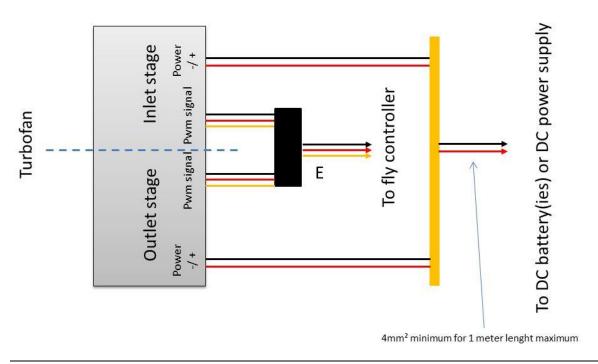


Figure 8: Turbofan connection, stages together

10.1 CW and CCW:

For 2 stage turbines (2ET), the standard terminology for turbine handedness is as follows: a **CW** turbine is one where, as viewed from the front, the **inlet** rotates **ClockW**ise (and the outlet counterclockwise), and a **CCW** turbine means that the **inlet** is **CounterClockW**ise (and the outlet clockwise).

Due to flight controller command algorithms you may be required to mount certain turbines as CW and others as CCW (ie reverse inlet/outlet rotating sense)

How to be sure about CW and CCW turbofan:

 Check the marks on the shroud, CW means Inlet CW/Outlet CCW, CCW means the opposite



 With the turbine disconnected, visually check the rotation the inlet propeller should have

By cor CW Turbine I numbers are CW an CCW Turbine 's are CCW (fig.10)

 EVEN SERIAL NUMBER

ODD SERIAL NUMBER

Figure 9: CW or CCW in function of serial number



To know if your turbine is CW (Inlet CW and Outlet CCW) or CCW (Inlet CCW, outlet CW), then look at the serial number:

EVEN SERIAL NUMBER MEANS: CW Turbine (Inlet CW, outlet CCW)
ODD SERIAL NUMBER MEANS: CCW Turbine (inlet CCW, outlet VW)



c. Running the Turbine for the First Time:

Procedures:

(!) WHILE PERFORMING TURBINE TEST YOUR AIRCRAFT OR BENCH TEST MUST BE SOLIDLY ATTACHED TO THE GROUND AND/OR TO A WALL!

- 1. Run the inlet and only the inlet slowly from 0% (pwm 1150μ s) to 10% (pwm 1224μ s) of the pwm signal, stabilize for 5 seconds, check that there is no suspect sound like knock or friction, stop immediately if there is, back to 0%
- 2. Run the inlet and only the inlet slowly from 0% (pwm 1150μ s) to 100% (pwm 1890μ s) of the pwm signal in 10 seconds, stabilize for 5 seconds, check there is no suspect noise, decrease from 100% to 0% in 3 seconds
- 3. Run the outlet and only the outlet slowly from 0% (pwm 1150μ s) to 10% (pwm 1224μ s) of the pwm signal, stabilize for 5 seconds, check that there is no suspect sound like knock or friction, stop immediately if there is, back to 0%
- 4. Run the outlet and only the outlet slowly from 0% (pwm 1150μ s) to 100% (pwm 1890μ s) of the pwm signal in 10 seconds, stabilize for 5 seconds, check there is no suspect noise, decrease from 100% to 0% in 3 seconds
- 5. Run both inlet and outlet slowly from 0% to 10% of the pwm signal, stabilizer for 5 seconds, check everything is ok (no knock, friction or suspect noise), back to 0%
- 6. Run both inlet and outlet slowly from 0% to 100% of the pwm signal in 10 seconds, stabilized for 5 seconds, check everything is ok (no knock, friction or suspect noise), decrease from 100% to 0% of the pwm signal in 3 seconds



Inlet check - 1) and 2)

time	cumulative	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
/ s	relative	0	1	2	3	4	5	0	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	1	2	3	0
Inle	t Signal µs	1150	1224	1224	1224	1224	1224	1150	1224	1298	1372	1446	1520	1594	1668	1742	1816	1890	1890	1890	1890	1890	1890	1644	1398	1150	1150
Out	etSignal µs	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150

Outlet check - 3) and 4)

time	cumulative	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
/ s	relative	0	1	2	3	4	5	0	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	1	2	3	0
Inle	t Signal µs	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150
Outl	etSignal µs	1150	1224	1224	1224	1224	1224	1150	1224	1298	1372	1446	1520	1594	1668	1742	1816	1890	1890	1890	1890	1890	1890	1644	1398	1150	1150

Both stage check - 5) and 6)

time	cumulative	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26
/ s	relative	0	1	2	3	4	5	0	0	1	2	3	4	5	6	7	8	9	10	1	2	3	4	5	1	2	3	0
Inle	t Signal µs	1150	1224	1224	1224	1224	1224	1150	1150	1224	1298	1372	1446	1520	1594	1668	1742	1816	1890	1890	1890	1890	1890	1890	1644	1398	1150	1150
Outl	etSignal µs	1150	1224	1224	1224	1224	1224	1150	1150	1224	1298	1372	1446	1520	1594	1668	1742	1816	1890	1890	1890	1890	1890	1890	1644	1398	1150	1150

Figure 10 : table time / signal for check procedure



11 Pre-flight Procedures:

a. Pre-flight checks

To do before any take-off

- 1. Visual check: no foreign bodies inside the turbine
- 2. Check that turbine are solidly connected to aircraft
- 3. Without power: check that all propellers turn freely

b. Pre-Take-off:

11.1.1 1 - Extended Ground Run (EGR) Procedure (extended run-up)

Procedure to run at least <u>once per day of flying</u> and/or each time there is a mounting modification for each turbofan:

(!) WHILE PERFORMING TURBINE TEST YOUR AIRCRAFT OR BENCH TEST MUST BE SOLIDELY ATTACHED TO THE GROUND AND/OR TO A WALL!



For each turbine on your aircraft:

- 1.Inlet check Noise (only inlet): 0% to 10% in 1s and back to 0%: no suspect noise, then 0% to 100% in 10s and back to 0% in 3 seconds, no suspect noise
- 2. Outlet check Noise (only outlet): 0% to 10% in 1s and back to 0%: no suspect noise, then 0% to 100% in 10s and back to 0%, no suspect noise
- 3.Both inlet and outlet check Noise: 0% to 10% in 1s and back to 0%: no suspect noise, then 0% to 100% in 10s and back to 0% in 3 seconds, no suspect noise

Inlet check - 1)

time /	cumulative	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
s	relative	0	1	0	1	2	3	4	5	6	7	8	9	10	1	2	3
Inlet	Signal µs	1150	1224	1150	1224	1298	1372	1446	1520	1594	1668	1742	1816	1890	1644	1398	1150
Outle	tSignal µs	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150

Outlet check - 2)

time /	cumulative	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
s	relative	0	1	0	1	2	3	4	5	6	7	8	9	10	1	2	3
Inlet	Signal µs	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150
Outle	etSignal µs	1150	1224	1150	1224	1298	1372	1446	1520	1594	1668	1742	1816	1890	1644	1398	1150

Both Inlet & Outlet check

- 3)



time /	cumulative	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
S	relative	0	1	0	1	2	3	4	5	6	7	8	9	10	1	2	3
Inlet	t Signal µs	1150	1224	1150	1224	1298	1372	1446	1520	1594	1668	1742	1816	1890	1644	1398	1150
Outle	etSignal µs	1150	1224	1150	1224	1298	1372	1446	1520	1594	1668	1742	1816	1890	1644	1398	1150

Figure 11: table time/signal for EGR check

11.1.2 2- Short Ground Run (SGR) Procedure

(short run-up)

To do before any take-off

• both inlet and outlet: from 0% to 100% and back to 0% in 6 seconds (3s+3s)

SGR check FOR EACH TURBINE:

time /	cumulative	0	1	2	3	4	5	6
s	relative	0	1	2	3	1	2	3
Inlet	Signal µs	1150	1397	1643	1890	1643	1397	1150
Outle	tSignal µs	1150	1397	1643	1890	1643	1397	1150

Figure 12: table time/signal for SGR check

Notes:



- •<u>If your aircraft is equipped with many turbines, ensure that there is a sequence to check all turbines one by one per the SGR Procedure before take-off- either manually or automatically.</u>
- •We suggest you log your EGR and your SGR either manually or automatically

Check the noise and stop if anything unusual.

12 Post-Flight Procedure – After Each Landing



NEVER STOP A NEVA ELECTRIC TURBOFAN AFTER A FLIGHT WITH A STRAIGHT SHUTDOWN.

SHUTDOWN STRAIGHT AFTER A FLIGHT CAN HIGHLY DAMAGE MOTORS AND ESCs. MOTOR AND ESC MUST COOL DOWN AFTER FLIGHT.

12.1 Cool-down procedure:



- Run both stages of your Neva electric turbofan for at least 120 seconds (2min.) at around 1000 rpm (around 15% of the pwm signal, 1260μs) to maintain a cooling airflow
- Stop the both stages after 120 seconds (2min) cool-down.



13 Maintenance operations

13.1 Marks and serial:



Each turbofan has a set of references on the interior bottom edge of the shroud (fig.6):

- Product name and version, in fig.6 "ATHENA-A-2ET-V1.52"
- Part number, in fig.6 "A701AA-0152-ANE"
- Serial number, in fig.6 "NSN-AAA010005"

Figure 6 : set of references

Each Turbofan has external marks (fig.7):

- **CE label**: Turbofan meets all the essential requirements of each of the European Directives applicable to it
- Not allow to touch or put hand/fingers inside Warning label the turbofan when running
- Turbine Suction Warning label: can be felt up to 1 meter / 3.3 feet



Figure 7: Standard & Warning Labels



Your turbine can be serviced worldwide in any of our MRO network partners or directly by Neva Aerospace.

All our turbines are followed with an Asset Management Information System in order that we can keep track of the maintenance on your turbine irrespective of where you had the service done.

13.2 Legal Maintenance

Any maintenance not using our original spare parts and/or an accredited MRO by Neva Aerospace will void your warranty.

Any modification to the system is against the Neva Aerospace EUL & TCSG.

Please check the chapter Warranty & Legal for more information.

13.3 Maintenance Schedule:

Maintenance must be done by Neva Aerospace and/or one of Neva's MRO Network member. Contact us to know the nearest MRO to your location.



13.3.1 Schedule of maintenance table

Time using turbine (ho	our)>	500	1000	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000	6500	7000	7500	at least on time per year
Plastic blade	visual check*																
(part number : BLA)	change	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
Carbon blade	visual check*	x	x		x	x		x	x		x	x		x	x		
(part number : BLA)	change			x			x			x			x			x	x
ESC	visual check*	x		x		x		x		x		x		x		x	
(part number : ESC)	change		x		x		x		x		x		x		x		x
Motor	hand check**		x		x		x		x		x		x		x		
(part number : MOT)	change						x						x				x
Stator + associated support	visual check*		x		x		x		x		x		x		x		
(part number : STA)	change																x
Cap	hand check**	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
(part number : CAP) change - must be changed if the cap is able to move in the arm -							x										
screw, washer and nuts		- must be changed each time it is unmounted -								x							

^{*} Visual check : no visible crack, fissure, rift or split for parts, no lampblack or capacitor distortion for ESC

Maintenance is to be done within Neva Aerospace Maintenance, Repair and Overhaul (MRO) approved network.

13.3.2 Turbine Inspection – Max Flight Time without checks – 30HRS:



INSPECTION OF TURBINE by EYES AND HANDS MUST BE DONE EVERY 30 HRS

You must stop your flights and check all parts thoroughly of your turbine unplugged and disarmed:

Search for cracks, deformation or other damage

Visual and Hand check:

- All blades
- -inner shroud
- -outer shroud
- -caps
- -arms /stages (stators)
- -plugs & cables

^{**} Hand check: no possible movement for the cap, smooth move for motors



- -Concentricity screws
- -(1.65 plastic): Connection screws

After you reconnect / re-arm turbine:

Noise & vibration checks from 0 to 100% of power while securely attached to the ground (run-up)

13.3.3 Concentricity Screws:

It is strictly prohibited to touch or try to adjust the concentricity screws.



Any attempt to tamper with concentricity screws may lead to complete turbine destruction!

You can easily see the concentricity screws of your turbine as they are protected with a RED or ORANGE varnish.

ONLY A TRAINED OPERATOR CERTIFIED BY NEVA AEROSPACE CAN ADJUST THE CONCENTRICITY SCREWS.

Photos:





Each 2 stage contra-rotating turbine has 8 concentricity screws which are used to hold the stages and adjust concentricity.

On this photo we see 2 screws - one for the inlet and one for the outlet. There are 2 screws on each quarter of the turbine, totalling 8 concentricity screws.

The concentricity screws are marked in factory after bench testing and/or flight testing with a red varnish.

NEVER try to adjust any of these concentricity screws. It could lead to full destruction of your turbine.

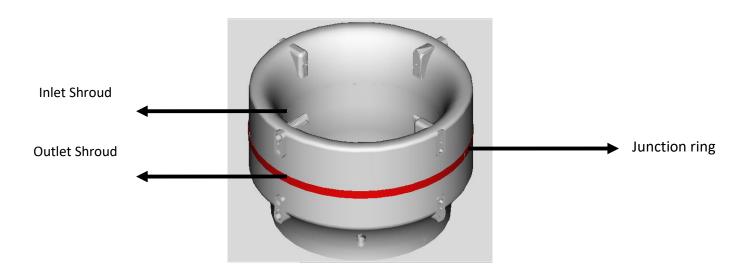


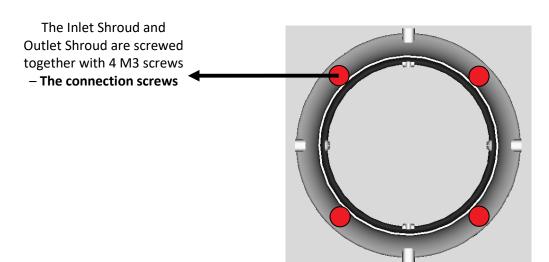
In the case you detect a concentricity screw may have moved or unscrewed during an inspection: STOP ALL OPERATIONS AND DO NOT ATEMPT TO FLY CONTACT IMMEDIATELY Neva's support or Neva's MRO.



13.3.4 Athena-A-2ET-V1.65: (plastic composite)

The V1.65 plastic shroud is made of 3 parts:





Before flying, check the junction ring. If the junction ring is distorted you must not fly. Send the fan for maintenance.

NEVER try to adjust any of these connection screws. It could lead to full destruction of your fan. Any tempering will void the warranty. In case you notice a change or loosening DO NOT FLY and SEND your fan to service



13.3.5 Pressure Equalisation

The body of the shroud of the turbine has been designed to ensure pressure equalisation when flying with micro-holes within the connection-plugs of the turbine shroud so that the inside of the turbine equalize with the outside pressure when flying.

Note: On some turbines you may find micro-holes near the plugs and on the bottom for condensation release. It is perfectly normal. These are not cracks. They are 1mm diameter and may not been seen easily by eyes.

13.3.6 Turbine Shroud Warranty

If (i) the inspection is done regularly, (ii) the maintenance schedule is respected, (iii) the maintenance is done through Neva MRO's network, and (iv) there has been no accident or mechanical stress other than standard flight, the body parts of your turbine have the following warranty time from date of reception:

- Carbon composite shroud body: 3 Years or 5,000 Hrs of flight
- Plastic composite shroud body: 1 Years or 2,000 Hrs of flight

In case of defect we provide part exchange. Contact us or your regional MRO : support@neva-aero.com

13.3.7 Table of Spare Parts

Quantity	Part Number	Nomenclature
2	ISY1A002	Stator support
1	SHO3A002	Shroud
2	ISN1A001	Stator support
2	OSY1A001	Stator support
1	OSN1A002	Stator support
1	OSY1A003	Stator support
2	OSY2A001	Stator support
1	OSY2A003	Stator support



Ι .	l	1_
1	OSN2A002	Stator support
2	ISN2A001	Stator support
2	ISY2A002	Stator support
2	STA3A002	Stator
2	MOT3A001	BLDC-4S-Athena-A-2ET-V1.x
1	HUB1A001	Hub
5	BLA1A001	Blade
2	CAP3A001	Сар
2	WASZZ004	Washer M6 – Nylon
16	NUTZZ001	M3 Nylon Washer
8	SCRZZ005	Screw M3x10 Steel
2	NUTZZ002	Nut M6 – Nylstop
1	HUB2A001	Outlet Hub
5	BLA2A001	Blade
8	WASZZ001	Washer M3
4	SCRZZ006	Allen Screw M3x50, black
4	SCRZZ001	Allen Screw M3x45, black
2	ESC3A001	ESC-QP-25-NVA

Not respecting the maintenance schedule will null and void the warranty.



13.4 Electronic Speed Controller for the Motor(s)

BESPOKE ESC manufactured by Castle Creations Inc. (USA) on behalf of Neva Aerospace.



Standard ESC from Castle Creations Inc. are not approved for maintenance and retrofit.

Neva Aerospace turbines use a specific custom firmware.

Retrofitting any commercial ESC may damage your turbine or downgrade performance or lead to full turbine destruction.

REFERENCE: Neva-ESC3A001

Note: Using another ESC will void your warranty and may destroy your turbine.

Our ESC are NOBEC ONLY:

Technical Specs						
SPECIFICATIONS	MINIMUM	TYPICAL	MAXIMUM			
Operating Input voltage	6.0V		25.2V			
BEC Input Current @ 12V, 100,000 eRPM (no BEC)¹		58.2 mA				
Current @ 5mph (8km/h) airflow ³			35.0A			
Current @ 40mph (64 km/h) airflow ³			50.0A			
PWM Switching Frequency (kHz)		8-16, Dynamic				

Characteristics at 25°C (77°F) unless stated otherwise.

¹Specification only applies to the Multi-Rotor 35 "NO BEC" units. "NO BEC" units require a BEC supply voltage in order to operate.

³Current is specified as the maximum value the ESC can handle at full throttle for the duration of a single 4,000 mAh battery pack with the ESC in the specified speed of 25°C (77°F) or cooler airflow. Controller temperature must never exceed 100°C (212°F). Exceeding current or temperature ratings may damage components and may shorten the life of the ESC. Always verify system current draw at full-throttle. Decrease load or increase airflow to decrease the ESC's operating temperature.

Dimensions	Width: 0.88" (22.4mm) Length: 1.93" (49mm) Depth: 0.33" (8.4mm)
Weight with wires (no BEC)	0.854 oz. (24.2g)
Weight without wires (no BEC)	0.427 oz (12.1g)
Items needed for operation or installation	Battery connector and motor connectors sold separately
Programmability	No programming authorized.



NO ESC FIRMWARE UPGRADE. Neva restricts any firmware upgrade to ensure safety and security and warranty on its product. Using the commercial updater will either fail or will lead to damaging your turbine.

Information from Castle Creations Inc.

Source - Courtesy of Castle Creations Inc. USA: www.castlecreations.com Castle Multi-Rotor Series User Guide

13.4.1 INTRODUCTION

This manual provides instructions on incorporating your Castle Creations Multi-Rotor ESCs into your aircraft, from wiring and mounting your ESCs to configuring them for your first flight. For more information on the technical aspects of your ESCs, please see the applicable Multi-Rotor Technical Datasheet.

13.4.2 IMPORTANT WARNINGS

- Castle Creations is not responsible for your use of this product or for any damage or injuries you may cause or sustain as a result of its usage.
- Castle controllers are for use by adults only.
- Always remove all propellers when working on a power system with the battery connected.
- Please observe all local and federal laws regarding the flying of remote control aircraft.
- Never fly over others or near crowds.
- An RC vehicle crash or a power system malfunction may result in fire. Never operate RC vehicles in a flammable environment, such as around dry vegetation.
- Castle Multi-Rotor ESCs come programmed with default settings optimized for Multi-Rotors using direct drive outrunner motors. Using the Multi-Rotor settings in applications other than Multi-Rotor platforms can be potentially harmful to the ESC.
- Low voltage cutoff is DISABLED by default on all Multi-Rotor controllers. You must use an external device to monitor battery voltage or manually enable low voltage cutoff to avoid damage to your batteries.
- The "No BEC" versions of Multi-Rotor ESCs require the red wire of the receiver lead to be connected to a 4.5-8.0 V source. The red wire of the receiver lead should remain intact and connected to the flight-controller/receiver power circuit.
- Do not drive a motor with Multi-Rotor ESCs powered by a DC power supply without first disabling Active Braking and Idle Brake. Voltage spikes from sudden braking may cause damage to the supply and ESC. Multi-Rotor User Guide

13.4.3 CONNECT THE ESCS TO YOUR FLIGHT CONTROLLER

Connect the ESC receiver leads to the corresponding throttle channels on your flight-controller. Note that the Multi-Rotor ESC are NO BEC, an external power supply may be used.



13.4.4 FIRST-FLIGHT SETUP

SEE CHAPTER 9 §a)

13.4.5 **OPERATION**

SEE CHAPTERs 9 §b) and 10 §a)

13.4.6 PROGRAMMABLE FEATURES

IT IS FORBIDEN TO CHANGE PROGRAM OF THE ESC ESC ARE CONFIGURATED BY NEVA AEROSPACE IF ANY CHANGE **WARRANTY WILL BE VOID**

13.4.7 ESC OPERATIONAL TONES AND ERROR CODES

In the event of a pullback or shutdown the ESC will produce an error code for trouble shooting. The ESC uses the motor to produce beep codes. The red LED will also blink out the error codes. Refer to the table below for error code meanings.

A dot (•) stands for a short beep and a dash (–) stands for a long beep.

Tone	Meaning	Description
•	ESC ready to run motor	ESC beeps motor every 20 seconds to remind user that power is connected to the ESC. This notice may be disabled in Castle Link.
• •	Start Fail	ESC was unable to start the motor.
•-	Low Voltage Cutoff	Main battery voltage dropped below the cutoff value (disabled by default).
•••	Propeller Strike/ Motor Anomaly/ Motor Desync Detected	ESC detected a sudden mechanical interruption of the motor's rotation.
• • -	Radio Glitch	ESC detected unusual signals or loss of signal on receiver lead.
• - •	Over-Temperature	ESC reached an over-temperature condition when operated under too high a load, operated without proper cooling airflow.

13.4.7.1.1 R&D Settings

If you need specific settings – such as bench control potentiometer – ie non-controller driven ESC. We can provide dedicated settings for bench tests if need be. Contact our support:

Support@neva-aero.com



14 Warranty & Legal

14.1 Legal Maintenance

Any maintenance not using our original spare parts and/or an accredited MRO by Neva Aerospace will void your warranty.

Any modification to the system is regulated by the Neva Aerospace End Use Licence (EUL).

14.2 Warranty Time:

Your warranty applies if a Neva Aerospace End User Licence (EUL) is in force between you, the original owner and Neva Aerospace, and/or a maintenance contract with Neva Aerospace or once of its certified MRO. The EUL is granted automatically when your purchase our equipment – while signing our TCSG and/or or quotation or purchase order.

Your warranty starts up on reception of your turbine (delivery bill date) and the parts are guaranteed for the above duration 12 months or wear-time – whichever is first- see the Maintenance Schedule.

The shroud (or body) of the turbine has a specific life-time warranty of its own – see the chapter Turbine Shroud Warranty.

14.3 Timing the warranty and wear parts:

In the case the ESC has no tachometer make sure you provide log of your flights so we can follow the aging of your equipment system.

Some turbines may have a Hobb Timer – tachometer- recording the time of use of your ESCs (and so motor and turbine). Please see the chapter on ESC or check with our support: support@neva-aero.com.

14.4 Legal in case of reselling and second-hand equipment:

To ensure that the technology is used according to the law and provide warranty and parts, we register the owners of all our equipment. Your information is kept confidential and are used only in case of insurance claims or police or air police request or governmental warrants -under EU, UK, or US laws.



14.4.1 Resell Process:

Due to the potential of dual use of the technology, Neva Aerospace enforces a strict control on the EUL and ownership transfer to ensure that the technology stays within US, EU and UK agreed countries – i.e. non-embargo countries or companies.

The new owner must sign the End User Licence (EUL) of Neva Aerospace, as did the Original Owner.

14.4.2 Process for Transfer of Ownership:

Step 1 - Before you resell you need to ensure that the new user has signed a Neva EUL – please contact sales@neva-aero.com with the New Owner contacts to ensure a new EUL is signed by the new user and do wait for the acknowledgement of EUL signed from Neva Aerospace team.

Step 2 – Neva Aerospace sill send you and the New Owner an acknowledgement of EUL agreement signed between Neva Aerospace and the New Owner. Wait for this in order to enact to the sale documents.

Step 2- Once the transfer of ownership is enacted you must notify: sales@neva-aero.com 'turbine change of ownership' with the new owner details and the model and serial numbers of the turbines sold.

Step-3 You and the New Owner will then receive an acknowledgement of transfer of ownership and that the serial numbers have now been registered in our database to the new owner and the warranty transfer is now on the name of the new owner.

14.4.3 Failing to respect this procedure can lead to the following:

- I. It could leave you, the original owner, as potentially responsible of a wrongdoing according to export law and in breach of Neva Aerospace EUL.
- II. You as the original owner could be found liable to have provided technology to a non-authorised country or organisation. either by your local laws of exportation or by Neva Aerospace EUL.
- III. The New Owner will not have any warranty as our warranty and spare parts delivery is subject to agreeing with Neva EUL.
- IV. In the event Neva Aerospace would suffer due to the non-respect of this procedure, it reserves the right to seek legal action against the Original Owner.



In substance you are fully responsible to whom you sell an equipment which may be use for dual use.

14.4.4 Purchase of Second Hand Neva's Equipment:

- I. If you intend to purchase second-hand equipment, we will of course run a check with the previous owner to ensure the turbines are not stolen and that the owner is duly registered with a proper warranty.
- II. You can contact Neva Aerospace to check if Neva Aerospace or its network of Distributor & Agents have genuine second-hand equipment available: sales@neva-aero.com.

14.4.5 Legal on Turbine reselling & ownership:

- In order to ensure that the technology is used according to the law and by rightful owner, Neva reserves the right to lock turbines -either physically or by mean of software- in the case the equipment is reported stolen, is under a governmental warrant, or a new owner has failed to sign the EUL, and/or the owner is unknown, and/or if a resell procedure for any equipment has been not followed and the documentary of EUL not properly in place,
- II. Neva Aerospace will bear no cost nor any damage to third parties due to situation where a turbine cannot be in use due to the above chapters,
- III. Registering as a new Owner is important for updates, upgrade, maintenance service schedule, accessing spare parts and retrieving your turbines in case of theft,
- IV. If you have any doubt about the turbine you own or intend to purchase you can contact us with your turbine(s) serial numbers and we will be able to assist you.

14.4.6 Stolen or Lost Equipment:

If your equipment has been stolen or lost, contact us immediately on sales@neva-aero.com: Subject "Theft report" / "Lost Report" – with your model and serial numbers and we will let you know if have heard of it or if we are aware of deal on the second-hand market.



15 Legal disclaimer

- I. The equipment: Electric Turbofan (ETF) from Neva Aerospace ('the seller', or the manufacturer') is purchased by the buyer (ie "the Original Owner').
- II. THE EQUIPMENT AND EACH PART THEREOF IS BEING SOLD "AS IS" UNDER NEVA AEROSPACE SPECIFICATIONS AND GENERAL CONDITIONS OF SALES, WITHOUT ANY REPRESENTATION, WARRANTY OR GUARANTEE OF ANY KIND BEING MADE OR GIVEN BY NEVA AEROSPACE, ITS SERVANTS OR AGENTS, EXPRESS OR IMPLIED, ARISING BY LAW OR OTHERWISE OUTSIDE OF NEVA AEROSPACE SPECIFICATIONS AND WARRANTIES.
- III. NEVA AEROSPACE SPECIFICALLY DISCLAIMS: (A) ANY EXPRESS OR IMPLIED WARRANTY AS TO THE AIRWORTHINESS, VALUE, DESIGN, QUALITY, MANUFACTURE, OPERATION, OR CONDITION OF THE EQUIPMENT; AND (B) ANY EXPRESS OR IMPLIED REPRESENTATION OR WARRANTY OF MERCHANTABILITY OR FITNESS FOR USE OR FOR A PARTICULAR PURPOSE; AND (C) ANY IMPLIED REPRESENTATION OR WARRANTY ARISING FROM COURSE OF PERFORMANCE, COURSE OF DEALING OR USAGE OF TRADE.
- IV. Warranty will be void if one or several of the following would happen:
 - a. Your turbine has been part of a mechanical stress such as but not limited to, hard landing, belly landing, crash landing, collision, etc...; and/or
 - b. You would exchange, replace or maintain parts without using Neva Aerospace parts; and/or
 - c. You would have added or remove parts from the original delivered turbine; and/or
 - d. You would do any kind of modification to the ESC, motor, or other electrical systems and/or mechanical systems; and/or
 - e. You would not follow maintenance procedures or would not ensure maintenance through Neva Aerospace or its Maintenance Repair Overhaul (MRO) network of approved MRO service; and/or
 - f. You would be flying outside of the limitation permitted by Neva Aerospace specification; and/or
 - g. You would be flying outside of the regulations of the flying area; and/or
 - h. You would be flying without proper licence and/or authorisation; and/or
 - i. Your aircraft would not have passed local regulations certification and/or obtained air worthiness certification, and/or
 - j. If it is a stolen equipment or ownership transfer has not been declared, and/or
 - k. Your organisation has not a valid End Use Licence(EUL) from Neva Aerospace.
- V. Read the chapter 4 Warranty & Limitations.



VI. Neva Aerospace makes no warranty or representation regarding the airworthiness or certification nor the intend use. You use Neva Aerospace equipment fully at your own risks and Neva Aerospace decline any responsibility from using its equipment and/or the legality of using its equipment within the intended airspace.

16 ANNEXES

16.1 Neva End User Licence





Neva EUL - V2

End User License ("NAL EUL") for Neva Aerospace Turbines / Electric Ducted Fans (EDF) / Electric Turbines (ETF) ("The Equipment")

Neva Aerospace Ltd., Sussex Innovation Center, Science Square, Brighton, BN1 9SB, United Kingdom, address (hereafter: "Supplier" and/or "Exporter" and/or "NAL")

The Buyer – as referred to in Neva Aerospace Terms and Conditions of Supply for Goods (TCSG), is any person, entity or organization agreeing to purchase and using a product manufactured by Neva Aerospace Ltd or its subsidiaries which is or include the Equipment: Electric Turbines – known also as Electric Ducted Fans (EDF) or Electric Turbines (ETF), and this license is supplemental to the existing TCSG as found on Neva Aerospace official web site (www.neva-aero.com)

agree on the following:

Preamble

Considering that concerning the goods received from the Supplier,

- the Buyer will ensure that in case he sales or resell the Equipment he will declare such sales
 to Neva Aerospace by email to com with the type of equipment and serial number, date of ownership transfer and full detail of the new owner, and will declare having provided NAL TCSG and NAL EUL to the new owner.
- the Supplier must be sure that the Buyer and his agents or customers will comply with all applicable export control regulations (especially EU and US), and especially that the end-use will not be sensitive and the end-user will be reliable.

§ 1: EUL Commitments by the Buyer

- (1) For all exports concerning goods received from the Supplier, the Buyer certifies that these goods
 - will not be used by the Buyer, in their entirety or in part, in any nuclear explosive activity,
 - will not be used by the Buyer, in their entirety or in part, in any activities related to the
 development or production of chemical or biological weapons,
 - will not be used by the Buyer, in their entirety or in part, in any activity related to the
 development, production, maintenance or storage of missiles capable of delivering
 the afore-mentioned weapons,
 - are not intended by the Buyer, in their entirety or in part, for military use in any of the EU or USA weapon embargo countries¹,
 - Will not be reversed engineered or copied by the buyer in their entirety or in part, and the buyer will not participate in reverse engineering or copying activities of the Equipment and will warn the Supplier if product copied or reversed engineered arises to be known to the Buyer;

¹ Currently (as of 15 June 2015) these are the following 19 countries (cf. sect.74 para.1 AWV): Belarus, Burma/Myanmar, Ivory Coast, Eritrea, Republic Guinea, Iraq, Iran, Yemen, Democratic Republic Congo, North Korea, Lebanon, Liberia, Libya, Zimbabwe, Somalia, Sudan/South-Sudan, Syria, Russia, Central African Republic. - list of which can be updated by EU or US government time to time.





NEVA EUL - V2

- (2) In addition, the Buyer certifies that the above-mentioned goods as such or as major components:
 - will not be re-exported by the Buyer to any of the EU embargo countries² or US embargo countries³, except
 - either prior written consent by the Supplier based on an export license or a similar binding decision from a EU export agency or another competent national export agency of the EU, if this is subject to EU export law, or from the US export agency (BIS or OFAC), if this is subject to US export law,
 - or: the Buyer (1) certifies to the Supplier in writing, that in case of such an reexport to any of these EU or US embargo countries, he has fully complied with the
 legal requirements under these EU and US embargoes and (2) describes what
 specific checks he has taken, especially by screening all involved persons against
 the EU and US sanctions lists; upon receipt of such documentation, the Supplier
 will give its consent to such re-exports, and
 - will not be delivered or re-exported by the Buyer to persons who are listed on EU or US sanctions lists.
 - (3) The Buyer shall do its best reasonable effort to not use these goods as such or as major components for the above-mentioned sensitive uses in the sense of para.1 and para.2.

§ 2 Liability by the Buyer

- (1) The Buyer declares that he will solely bear damages resulting from any breach of duties under § 1 and/or applicable export regulations. He agrees to indemnify the Supplier against any damages resulting directly from such a breach, including (but not limited to) fines, damages and reasonable legal costs, but excluding any indirect or consequential damages, costs or losses, resulting from the Buyer's non-compliance therewith, whether this was intentional, the result of negligence or of a failure to provide information needed by the Supplier in order to comply with such regulations.
- (2) This agreement shall be governed by and construed according to the laws of England and the parties hereby submit to the jurisdiction of the English courts.

Date: 12th Dec. 2017 For the Supplier:

F.M. Robert VERGNES, Director



For the Buyer:

The Purchaser

Proof of Purchase / Monies reception, or

Purchase Order, or Proforma Quotation, or Contract / Supply Contract

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If you need a military activity licence, please contact us with your credentials. – sales@neva-aero.com

² As of 15 June 2015, these are the following 28 EU embargo countries: Egypt, Armenia, Azerbaijan, China, Cote d'Ivoire, Eritrea, Guinea, Guinea-Bissau, Iraq, Iran, Yemen, Democratic Republic Congo, North Korea, Lebanon, Liberia, Libya, Moldavia, Burma/Myanmar, Russia, Zimbabwe, Somalia, Sudan, South-Sudan, Syria, Tunisia, Ukraine, Belarus, and Central African Republic - list of which can be updated by EU or US government time to time.

Elmoawe, Soman, 300an, 300ard, 300ard, 300ard, 500ard, 500ard,