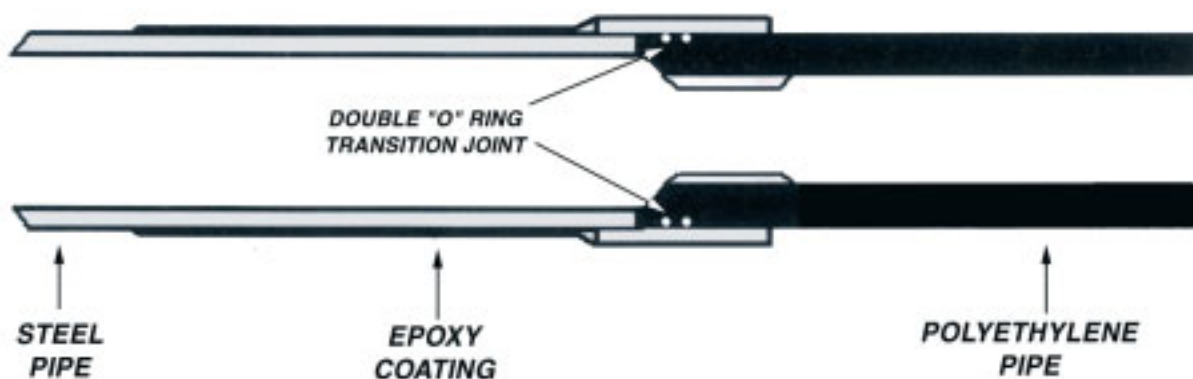
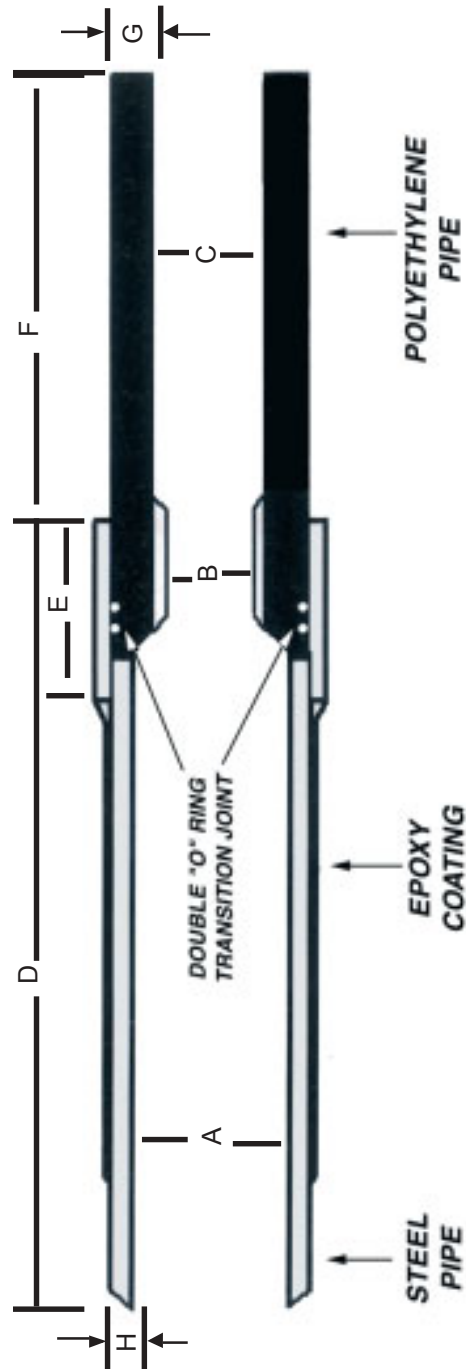


- ï For all P.E. to steel joints
- ï 100% pressure tested welds
- ï Available 1/2" CTS - 12" IPS
- ï CSA approved
- ï Canadian made - Canadian owned







APPENDIX A - WELD END TRANSITION FITTING

FITTING		PLASTIC STEEL									
SIZE (IN)	SDR	O.D.	O.D.	A	B	C	D	E	F	G	H
1 X 1	7.3	1.315	1.315	1.049	0.500	0.955	13.700	1.500	11.600	0.180	0.133
1 X 1	8.8	1.315	1.315	1.049	0.742	1.017	13.700	1.500	11.600	0.149	0.133
1 X 1	9	1.315	1.315	1.049	0.742	1.023	13.700	1.500	11.600	0.146	0.133
1 X 1	11	1.315	1.315	1.049	0.824	1.077	13.700	1.500	11.600	0.119	0.133
1 1/4 X 1 1/4	8.8	1.660	1.660	1.380	0.957	1.282	14.050	2.250	11.625	0.189	0.140
1 1/4 X 1 1/4	9	1.660	1.660	1.380	0.957	1.292	14.050	2.250	11.625	0.184	0.140
1 1/4 X 1 1/4	10	1.660	1.660	1.380	1.049	1.328	14.050	2.250	11.625	0.166	0.140
1 1/2 X 1 1/2	5	1.900	1.900	1.610	0.957	1.140	14.050	2.250	11.625	0.380	0.145
1 1/2 X 1 1/2	6.3	1.900	1.900	1.610	1.125	1.296	14.050	2.250	11.625	0.302	0.145
1 1/2 X 1 1/2	7.3	1.900	1.900	1.610	1.124	1.380	14.050	2.250	11.625	0.260	0.145
1 1/2 X 1 1/2	8.8	1.900	1.900	1.610	1.278	1.468	14.050	2.250	11.625	0.216	0.145
1 1/2 X 1 1/2	9	1.900	1.900	1.610	1.278	1.478	14.050	2.250	11.625	0.211	0.145
1 1/2 X 1 1/2	11	1.900	1.900	1.610	1.410	1.554	14.050	2.250	11.625	0.173	0.145
2 X 2	5	2.375	2.375	2.067	1.124	1.425	14.150	3.100	11.400	0.475	0.154
2 X 2	6.3	2.375	2.375	2.067	1.250	1.621	14.150	3.100	11.400	0.377	0.154
2 X 2	7.3	2.375	2.375	2.067	1.410	1.725	14.150	3.100	11.400	0.325	0.154
2 X 2	8.8	2.375	2.375	2.067	1.650	1.835	14.150	3.100	11.400	0.270	0.154
2 X 2	9	2.375	2.375	2.067	1.650	1.847	14.150	3.100	11.400	0.264	0.154
2 X 2	11	2.375	2.375	2.067	1.650	1.943	14.150	3.100	11.400	0.216	0.154
2 1/2 X 2 1/2	5	2.875	2.875	2.469	1.500	1.725	14.900	3.200	12.050	0.575	0.203
2 1/2 X 2 1/2	11	2.875	2.875	2.469	2.067	2.353	14.900	3.200	12.050	0.261	1.203
3 X 3	5	3.500	3.500	3.068	1.742	2.100	15.300	3.400	11.650	0.700	0.216
3 X 3	6.3	3.500	3.500	3.068	2.067	2.388	15.300	3.400	11.650	0.556	0.216
3 X 3	7.3	3.500	3.500	3.068	1.999	2.542	15.300	3.400	11.650	0.479	0.216
3 X 3	8.8	3.500	3.500	3.068	2.469	2.704	15.300	3.400	11.650	0.398	0.216
3 X 3	9	3.500	3.500	3.068	2.469	2.722	15.300	3.400	11.650	0.389	0.216
3 X 3	11	3.500	3.500	3.068	2.469	2.864	15.300	3.400	11.650	0.318	0.216
3 X 3	17	3.500	3.500	3.068	2.625	3.088	15.300	3.400	11.650	0.206	0.216

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APPENDIX A - WELD END TRANSITION FITTING

FITTING SIZE (IN)	PLASTIC STEEL										
	SDR	O.D.	O.D.	A	B	C	D	E	F	G	H
4 X 4	5	4.500	4.500	4.026	2.323	2.700	16.200	4.200	11.500	0.900	0.237
4 X 4	6.3	4.500	4.500	4.026	2.500	3.072	16.200	4.200	11.500	0.714	0.237
4 X 4	7.3	4.500	4.500	4.026	2.624	3.268	16.200	4.200	11.500	0.616	0.237
4 X 4	8.8	4.500	4.500	4.026	2.900	3.478	16.200	4.200	11.500	0.511	0.237
4 X 4	9	4.500	4.500	4.026	2.900	3.500	16.200	4.200	11.500	0.500	0.237
4 X 4	11	4.500	4.500	4.026	3.249	3.682	16.200	4.200	11.500	0.409	0.237
4 X 4	13.5	4.500	4.500	4.026	3.250	3.834	16.200	4.200	11.500	0.333	0.237
4 X 4	17	4.500	4.500	4.026	3.364	3.970	16.200	4.200	11.500	0.265	0.237
6 X 6	6.3	6.625	6.625	6.065	4.026	4.521	16.400	4.300	13.800	1.052	0.280
6 X 6	7.3	6.625	6.625	6.065	4.624	4.809	16.400	4.300	13.800	0.908	0.280
6 X 6	8.8	6.625	6.625	6.065	4.750	5.119	16.400	4.300	13.800	0.753	0.280
6 X 6	9	6.625	6.625	6.065	4.750	5.153	16.400	4.300	13.800	0.736	0.280
6 X 6	11	6.625	6.625	6.065	5.047	5.421	16.400	4.300	13.800	0.602	0.280
6 X 6	13.5	6.625	6.625	6.065	4.624	5.643	16.400	4.300	13.800	0.491	0.280
6 X 6	17	6.625	6.625	6.065	5.500	5.845	16.400	4.300	13.800	0.390	0.280
6 X 6	21	6.625	6.625	6.065	5.750	5.995	16.400	4.300	13.800	0.315	0.280
8 X 8	11	8.625	8.625	7.981	6.500	7.057	23.700	6.000	18.000	0.784	0.322
10 X 10	17	10.750	10.750	10.020	6.750	9.486	23.700	6.000	18.000	0.632	0.365

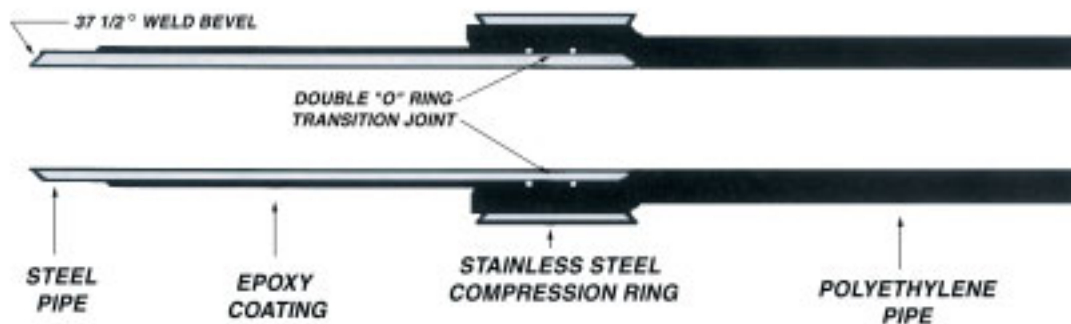
All measurements are in inches.

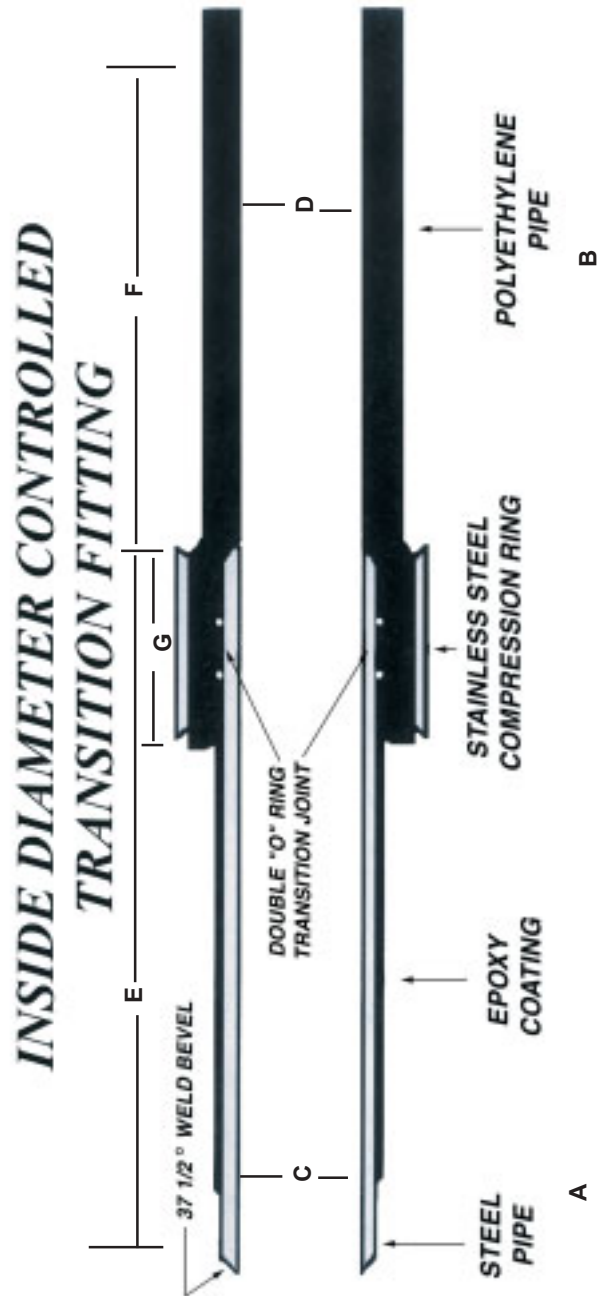
INSIDE DIAMETER CONTROLLED TRANSITION FITTING



- ï For all P.E. to Steel Joints
- ï Available 1/2" CTS - 12" IPS
- ï Available in all SDR's
- ï Manufactured to CSA 137.4
- ï Canadian made - Canadian owned

INSIDE DIAMETER CONTROLLED TRANSITION FITTING







APPENDIX B - INSIDE DIAMETER CONTROLLED TRANSITION FITTING

FITTING SIZE (IN)	SDR	PLASTIC O.D. (IN)	STEEL O.D. (IN)	STEEL SCHEDULE	A (WALL)	B (WALL)	C	D	E	F	G
2 X 2	11	2.375	2.375	80	0.218	0.216	1.939	1.943	15.60	12.00	3.70
2 X 2	9	2.375	2.375	80	0.218	0.264	1.939	1.847	15.60	12.00	3.70
1 1/2 X 2	7.3	2.375	1.900	80	0.200	0.325	1.500	1.725	15.60	12.00	3.70
1 1/2 X 2	6.3	2.375	1.900	80	0.200	0.377	1.500	1.621	15.60	12.00	3.70
1 1/4 X 2	5	2.375	1.660	80	0.191	0.475	1.278	1.425	15.60	12.00	3.70
2 X 2 1/2	7.3	2.875	2.375	40	0.154	0.394	2.067	2.087	15.10	12.00	3.20
2 X 2 1/2	6.3	2.875	2.375	80	0.218	0.456	1.939	1.963	15.10	12.00	3.20
1 1/2 X 2 1/2	5	2.875	1.900	80	0.200	0.575	1.500	1.725	15.10	12.00	3.20
3 X 3	11	3.500	3.500	80	0.300	0.318	2.900	2.864	16.30	12.00	4.30
3 X 3	9	3.500	3.500	160	0.438	0.389	2.624	2.722	16.30	12.00	4.30
2 1/2 X 3	7.3	3.500	2.875	40	0.203	0.479	2.469	2.542	16.30	12.00	4.30
2 1/2 X 3	6.3	3.500	2.875	80	0.276	0.556	2.323	2.388	16.30	12.00	4.30
2 X 3	5	3.500	2.375	80	0.218	0.700	1.939	2.100	16.30	12.00	4.30
4 X 4	11	4.500	4.500	XXS	0.674	0.409	3.152	3.682	16.70	12.00	4.70
4 X 4	9	4.500	4.500	160	0.531	0.500	3.438	3.500	16.70	12.00	4.70
3 X 4	7.3	4.500	3.500	40	0.216	0.616	3.068	3.268	16.70	12.00	4.70
3 X 4	6.3	4.500	3.500	80	0.300	0.714	2.900	3.072	16.70	12.00	4.70
2 1/2 X 4	5	4.500	2.875	40	0.203	0.900	2.469	2.700	16.70	12.00	4.70
5 X 5	13.5	5.563	5.563	80	0.375	0.412	4.813	4.739	17.20	12.00	5.20
5 X 5	11	5.563	5.563	160	0.625	0.506	4.313	4.551	17.20	12.00	5.20
4 X 5	9	5.563	4.500	40	0.237	0.618	4.026	4.327	17.20	12.00	5.20
4 X 5	7.3	5.563	4.500	80	0.337	0.762	3.826	4.039	17.20	12.00	5.20
4 X 5	6.3	5.563	4.500	80	0.337	0.883	3.826	3.797	17.20	12.00	5.20
4 X 5	5	5.563	4.500	XXS	0.674	1.113	3.152	3.337	17.20	12.00	5.20
6 X 6	11	6.625	6.625	120	0.562	0.602	5.501	5.421	17.50	12.00	5.50
5 X 6	9	6.625	5.563	40	0.258	0.736	5.047	5.153	17.50	12.00	5.50
5 X 6	7.3	6.625	5.563	80	0.375	0.908	4.813	4.809	17.50	12.00	5.50
5 X 6	6.3	6.625	5.563	XXS	0.750	1.052	4.063	4.521	17.50	12.00	5.50
4 X 6	5	6.625	4.500	40	0.237	1.325	4.026	3.975	17.50	12.00	5.50

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