

CORE	NO.	
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S. 11205 S. SUNNYSLOPE RD., MEDICAL LAKE, WASHINGTON 99022 PHONE: (509) 299-3200

PURCHASE ORDER NO. _____

FREIGHT_		_DATE	MAKE OF CAR		
SOLD TO		YEAR OF CAR			
ADDRESS			· -	CU. IN	
CITY	STATE	ZIP	Р	HONE NO.	
SPECIAL					
INSTRUCT	O. ICR	ANK NO.		HEAD NO.	
Quan.	Machine Work Ordered		Quan.	Material Used	
	BORE & HONE CYL. SIZE			PISTONS	
	RECONDITION RODS			PISTON PINS	
	FIT PISTON PINS-ALIGN RODS			SLEEVES WET OR DRY	
	INSTALL SLEEVES			PISTON PIN BUSHINGS	
	GRIND CRANKSHAFT			RINGS	
	POLISH CRANKSHAFT			CON ROD BEARINGS	
	INSTALL CAM. BEARINGS			MAIN BEARINGS	
	OVERHAUL CYLINDER HEAD			CAM BEARINGS	
	REFACE VALVES			THRUST WASHERS	1
	GRIND SEATS			INTAKE VALVES	
 	INSTALL VALVE GUIDES INSTALL VALVE SEATS			EXHAUST VALVES	
PIN HEAD				VALVE GUIDES	
	PRESSURE TEST			VALVE GOIDES	
	KNURL GUIDES			VALVE SPRINGS	
	MILL HEADS			VALVE SHIMS	
	CLEAN MOTOR CLEAN TIN			VALVE LIFTERS	\neg
				PUSH RODS	
	CLEAN EXTRA PARTS			ROCKER ARMS	
	CLEAN HEADS			TIMING SET	
	CLEAN GLASS BEADING HELICOIL REPAIR			TIMING CHAIN OR BELT	
				TIMING GEARS	
**************************************	MAGNAFLUXING			GASKET-FS	
	SURFACE FLYWHEEL			REAR MAIN SEAL	
	CAMSHAFT GRIND			GASKETS-HS	
	SHORT BLOCK REBUILD			GASKETS-MS	
	PREMIUM LONG BLOCK REBU	ILD		OIL PUMP	
	R & R SOFT PLUGS			OIL PUMP SCREEN	
	CHAMPHER CRANK			OIL PUMP DRIVE ROD	
	INSTALLATION REBUILD			WATER PUMP	
	PAINT BLOCK OR PARTS			BALANCE ENGINE	
	MISC LABOR OR PARTS			LINE HONE	
				NEW CAMSHAFT	
	-			CON ROD CORE	
	 		-	CAM CORE	
	<u> </u>			CRANK CORE	
NEEDED BY		INVOICE	10.	CRAIN CORL	
		[BLOCK COPE CHAPGE	