

Table 17 — Mechanical properties for bright bars ^a at room temperature of heat-treated (see Table A.5) precipitation hardening steels in conditions 2H, 2B, 2G or 2P

Steel designation		Thickness or diameter ^{b d} mm	Annealed		Heat treatment condition	Precipitation hardened			
Name	Number		R _m MPa max.	HBW ^c max.		R _{p0,2} MPa min.	R _m MPa	A ₅ ^d % min. (long.)	KV ₂ J min. (long.)
Standard grade									
X5CrNiCuNb16-4	1.4542	≤ 10 ^e	1200	360	+P800	600	900 to 1100	10	-
		10 < t ≤ 16	1200	360		600	900 to 1100	10	-
		16 < t ≤ 40	1200	360		520	800 to 1050	12	75
		40 < t ≤ 63	1200	360		520	800 to 1000	18	75
		63 < t ≤ 160	1200	360		520	800 to 950	18	75
		≤ 100	-	-		720	930 to 1100	12	40
		≤ 100	-	-	+P960	790	960 to 1160	10	-
		≤ 100	-	-	+P1070	1000	1070 to 1270	10	-
Special grade									
X5NiCrTiMoVB25-15-2	1.4606	≤ 10 ^e	850	240	+P880	750	950 to 1200	15	30
		10 < t ≤ 16	800	230		750	950 to 1150	15	30
		16 < t ≤ 40	800	230		600	900 to 1150	18	40
		40 < t ≤ 50	700	212		550	880 to 1150	20	40
^a	Including cut lengths from wire.								
^b	Width across flats for hexagons.								
^c	For information only.								
^d	Elongation A ₅ is valid only for dimensions of 5 mm and above. For smaller diameters, the minimum elongation shall be agreed upon at the time of enquiry and order.								
^e	In the range 1 mm ≤ d < 5 mm valid only for rounds. The mechanical properties of non-round bars with thicknesses < 5 mm shall be agreed at the time of enquiry and order.								