

Steel designation		Thickness t or diameter ^c d mm	Solution annealed				
Name	Number		R _{p0,2} MPa min.	R _m MPa	A ₅ ^d % min. (long.)	(tr.)	KV ₂ J min. (tr.)
X3CrNiCuMo17-11-3-2	1.4578	≤ 10 ^e	400	600 to 850	20	-	-
		10 < t ≤ 16	340	600 to 850	20	-	-
		16 < t ≤ 40	175	450 to 800	30	-	-
		40 < t ≤ 63	175	450 to 800	30	-	-
		63 < t ≤ 160	175	450 to 650	45	-	-
X1NiCrMoCuN25-20-7	1.4529	≤ 10 ^e	550	700 to 1150	15	-	-
		10 < t ≤ 16	550	700 to 1150	15	-	-
		16 < t ≤ 40	300	650 to 1050	30	-	100
		40 < t ≤ 63	300	650 to 900	30	-	100
		63 < t ≤ 160	300	650 to 850	40	-	100
X3CrMnNiN20-9-6	1.4391	≤ 130	450	750 to 1300	10	-	-
<p>^a Including cut lengths from wire.</p> <p>^b Initial solution treatment may be omitted if the conditions for previous hot-working and subsequent cooling have been such that the requirements for the mechanical properties of the product and the resistance to intergranular corrosion as defined in EN ISO 3651-2 are obtained.</p> <p>^c Width across flats for hexagons.</p> <p>^d Elongation A₅ is valid only for dimensions of 5 mm and above. For smaller diameters, the minimum elongation has to be agreed upon at the time of enquiry and order.</p> <p>^e In the range 1 mm ≤ d < 5 mm valid only for rounds. The mechanical properties of non-round bars with thicknesses < 5 mm have to be agreed at the time of enquiry and order.</p>							