1 Scope

This document specifies the technical delivery conditions for semi-finished products, hot or cold formed bars, rods, wire, sections and bright products of standard grades and special grades of corrosion resistant stainless steels for general purposes.

NOTE General purposes include the use of stainless steels in contact with foodstuffs.

The general technical delivery conditions specified in EN 10021 apply in addition to the specifications of this document, unless otherwise specified in this document.

This document does not apply to components manufactured by further processing of the product forms listed above with quality characteristics altered as a result of such further processing.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10021, General technical delivery conditions for steel products

EN 10079, Definition of steel products

EN 10088-1:2023, Stainless steels — Part 1: List of stainless steels

EN 10163-3, Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections — Part 3: Sections

EN 10168, Steel products — Inspection documents — List of information and description

EN 10204, Metallic products — Types of inspection documents

EN 10306, Iron and steel — Ultrasonic testing of H beams with parallel flanges and IPE beams

EN 10308, Non-destructive testing — Ultrasonic testing of steel bars

EN ISO 148-1, Metallic materials — Charpy pendulum impact test — Part 1: Test method (ISO 148-1)

EN ISO 286-1, Geometrical product specifications (GPS) — ISO code system for tolerances on linear sizes — Part 1: Basis of tolerances, deviations and fits (ISO 286-1)

EN ISO 377, Steel and steel products — Location and preparation of samples and test pieces for mechanical testing (ISO 377)

EN ISO 3651-2, Determination of resistance to intergranular corrosion of stainless steels — Part 2: Ferritic, austenitic and ferritic-austenitic (duplex) stainless steels — Corrosion test in media containing sulfuric acid (ISO 3651-2)

EN ISO 4885, Ferrous materials — Heat treatments — Vocabulary (ISO 4885)

EN ISO 6506-1, Metallic materials — Brinell hardness test — Part 1: Test method (ISO 6506-1)

EN ISO 6892-1, Metallic materials — Tensile testing — Part 1: Method of test at room temperature (ISO 6892-1)