

Key

tr Transverse

The axis of the notch on the impact test pieces should be radial in the case of round steel bars, and perpendicular to the nearest rolled surface for rectangular bars.

NOTE The location of the impact test piece is d/6 or a/6 with a maximum of 50 mm from the surface.

Figure 2 — Position of test pieces for steel bars > 160 mm diameter or thickness (transverse test pieces)