

Element	Specified limits, cast analysis % by mass		Permissible tolerance <sup>a</sup> % by mass
Copper		≤ 1,00	±0,04
	> 1,00	≤ 5,0	±0,10
Niobium		≤ 1,00	±0,05
Titanium		≤ 1,00	±0,05
	> 1,00	≤ 3,0	±0,07
Tungsten		≤ 3,00	+0,05
Vanadium		≤ 0,50	-0,01 / +0,03
	> 0,50	≤ 1,50	±0,05

<sup>a</sup> If several product analyses are carried out on one cast, and the contents of an individual element determined lies outside the permissible range of the chemical composition specified for the cast analysis, then it is only allowed to exceed the permissible maximum value or to fall short of the permissible minimum value, but not both at the same time.