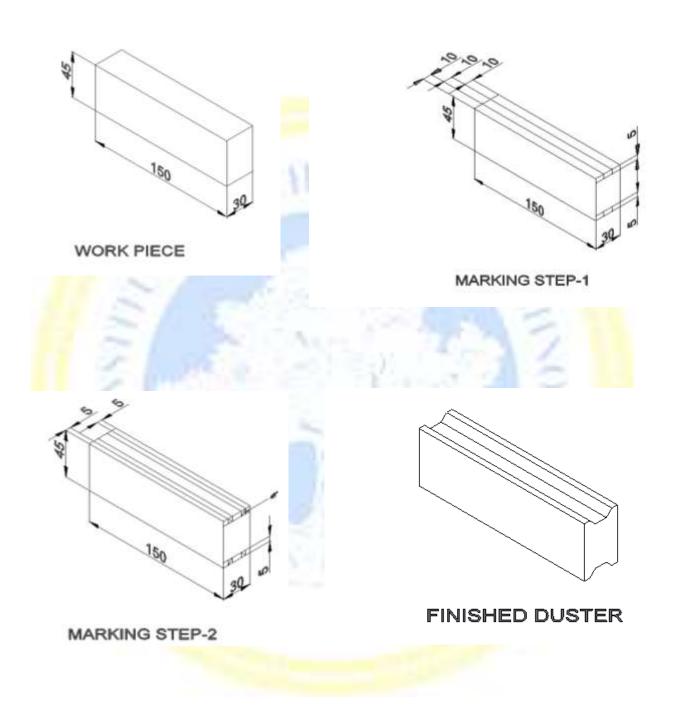
DUSTER



All dimentions are in mm

DUSTER

Ex no	:
Date	:

Aim:

To construct a duster from the given work piece.

Application:

Cross bars in a cot, Shelves.

Material Specifications:

Venteek wood of size 150 X 45 X 30 mm

Tools required:

- 1) Pencil 2) Steel rule 3) Try square 4) Marking gauge.
- 5) Hand saw 6) Firmer chisel 7) Mortise chisel 8) Rasp
- 9) Wooden mallet

Sequence of operation:

1) Preparing 2) Marking 3) Cutting /Sawing / Chiseling 4) Finishing

Working Steps:

1) Preparing:

Prepare the work piece as per the specifications in a length of 150 mm, width 45 mm and thickness 30 mm.

2) Marking:

- a) Adjust the marking gauge to 10mm and set out the distance from the same along all the four sides of the piece on the 30mm thickness side from both ends.
- b) Again, adjust the marking gauge to 5mm and set out distance along all the four side of the piece.
- c) Now mark a distance of 5mm perpendicular to these lines on the 30mm X 45mm side from both ends.
- d) Mark a diagonal line on at the inner square thus formed.

3) Cutting /Sawing / Chiseling:

- a) Hold the piece horizontally in away such that the portion to be cut is just above the jaw. Use a hand saw to cut along the required line marking but slightly insides the line as shown in figure to the required 5mm depth.
- b) Now using a firmer chisel take a series of cuts to remove the wood up to this 5mm depth.
- c) Hold the piece again a firmer chisel slantly chip off the wood from the along The material diagonal side.

4) Finishing:

Take a series of small cuts delicately on both the side piece to remove to the excess wood. Obtain a fine finish of the socket and shoulder assembly joint and clear off the waste by rasp.



Pre Lab Questions:

1.	Which is the weakest wood joint?
2.	List out 3 types of chisels?
3.	How many types of rasp and Mention any two?
4.	Mention any four types of timber?
5.	What is the function of chisel?
Post lab Q	uestions:
1.	What is vice and name various types of vice?
2	How many types of joints are there in carpentry?

- 3. Classify the chisels and their applications?
- 4. List out the types of hand saw?
- 5. What is the main purpose of the table saw?



Result:

The Duster was produced from the given work piece and submitted for evaluation.