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# MAE/ECE 5320 Mechatronics

2025 Spring semester

Lecture 09

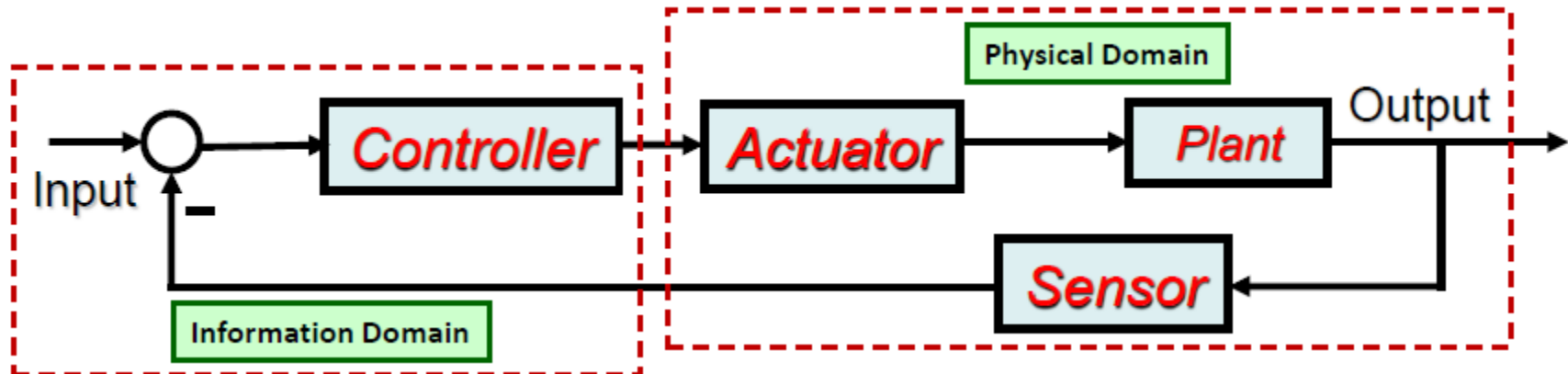
Dr. Tianyi He

# Content

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- ❑ Mechatronic system and development
- ❑ Hardware selection
  - 1) Motor selection
  - 2) Sensor selection
  - 3) MCU selection
- ❑ Summary of Mechatronics Lectures

# Recall

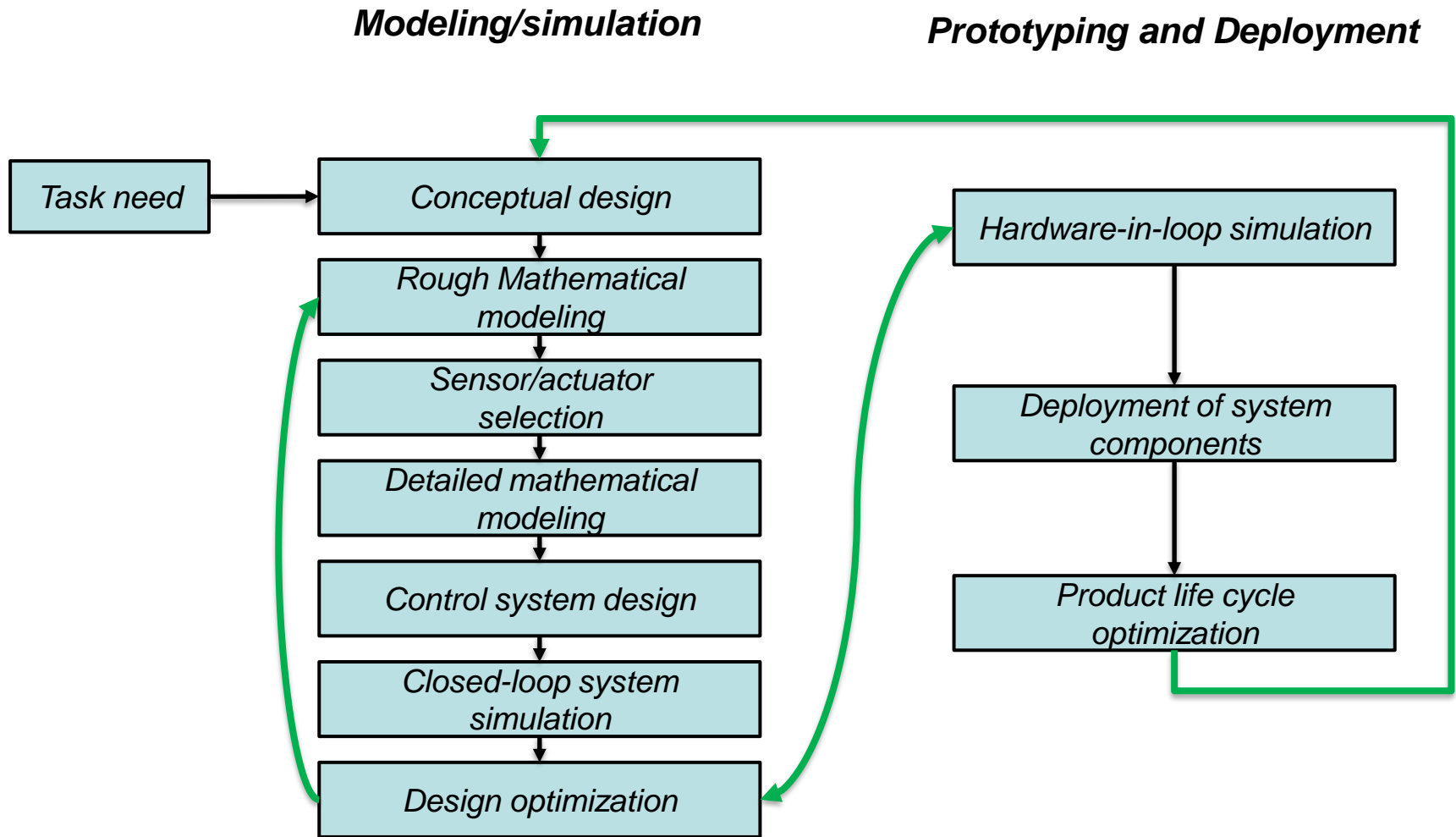


System components:

1. Plant
2. Sensor
3. Actuator
4. Controller

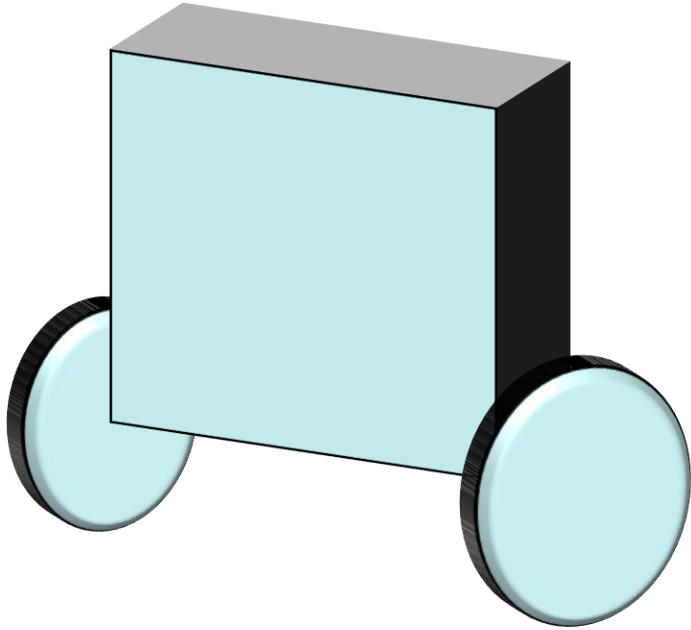
Basic architecture with **information flow** and **power flow** has been introduced, in this lecture, the mechatronic **system development** and **selections of hardware**(system components) will be discussed.

# Mechatronic system development



# Conceptual design & rough modeling

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*Two-wheel cart driven by two motors*

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*Inverted pendulum (cube)*

*Recall last lecture:*

*Rough modeling of **wheel(cart)** and **inverted pendulum***

# Wheel(Cart) modeling

The motor torque  $\tau_{mL}$  works against motor friction torque  $\tau_f = K_f \dot{\theta}_L$  and drive wheel(cart) by  $\tau_L$ , thus

$$\tau_L = \tau_{mL} - \tau_f \quad (1)$$

$$\tau_R = \tau_{mR} - \tau_f \quad (2)$$

Summation of the moments around the contacting point of ground and wheel (red spot in Figure)

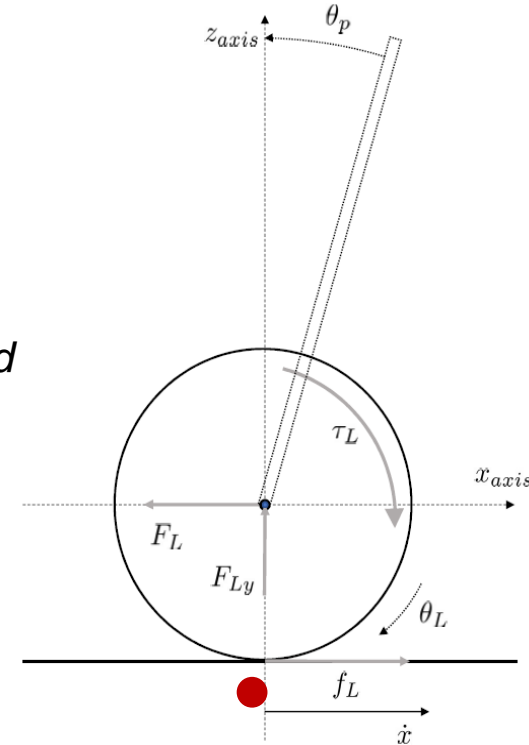
$$\sum M_L = \tau_L - F_L r = \tau_{mL} - K_f \dot{\theta}_L - F_L r \quad (3)$$

$$\sum M_R = \tau_R - F_R r = \tau_{mR} - K_f \dot{\theta}_R - F_R r \quad (4)$$

From the Torque formula

$$\sum M_L = (I_\omega + r^2 m_\omega) \ddot{\theta}_L \quad (5)$$

$$\sum M_R = (I_\omega + r^2 m_\omega) \ddot{\theta}_R \quad (6)$$



# Wheel(Cart) modeling

Assume there is no slip between wheel and ground, then the reaction forces from cart to left and right wheel are

$$F_L = \frac{\tau_{mL}}{r} - \frac{K_f \dot{\theta}_L}{r} - \frac{I_\omega \ddot{\theta}_L}{r} - m_\omega \ddot{\theta}_L r \quad (7)$$

$$F_R = \frac{\tau_{mR}}{r} - \frac{K_f \dot{\theta}_R}{r} - \frac{I_\omega \ddot{\theta}_R}{r} - m_\omega \ddot{\theta}_R r \quad (8)$$

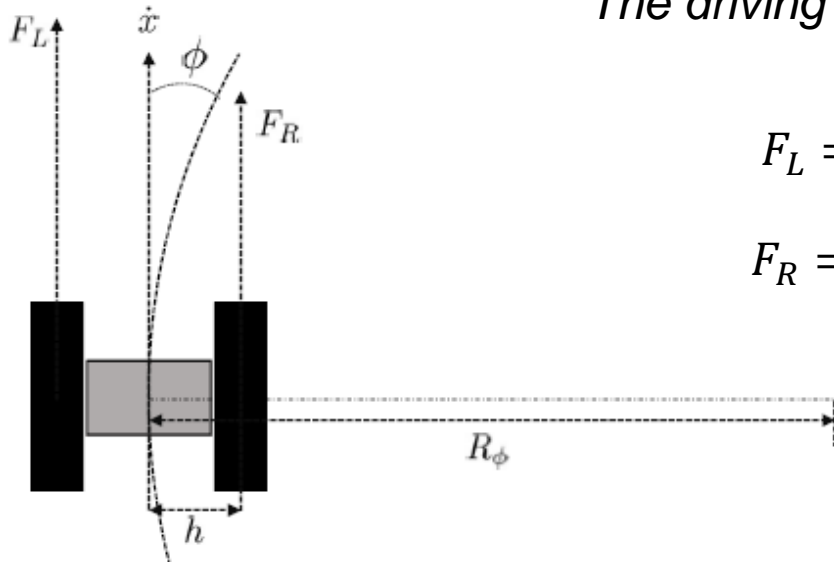
Knowing  $x_L = \theta_L r$ , so

$$\dot{\theta}_L = \frac{\dot{x}_L}{r}, \ddot{\theta}_L = \frac{\ddot{x}_L}{r} \quad (9)$$

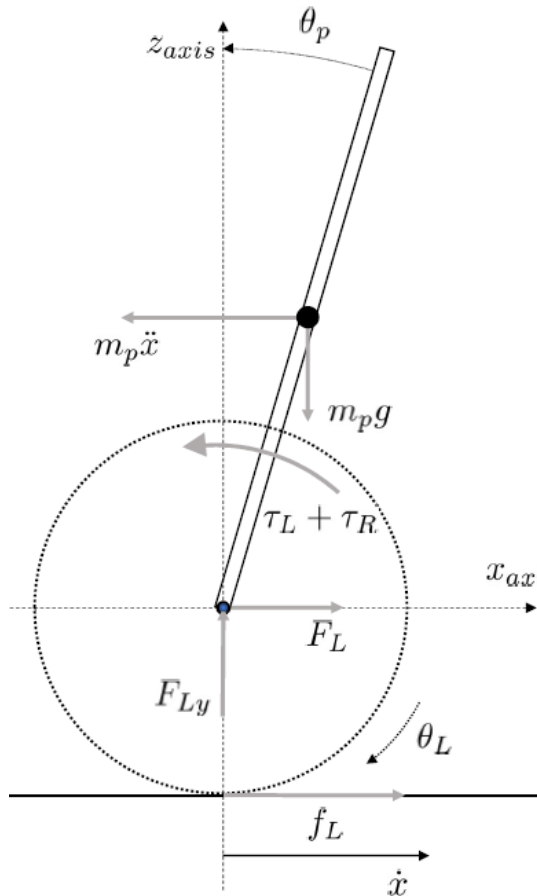
The driving forces can be expressed as

$$F_L = \frac{\tau_{mL}}{r} - \frac{K_f \dot{x}_L}{r^2} - \frac{I_\omega \ddot{x}_L}{r^2} - m_\omega \ddot{x}_L \quad (10)$$

$$F_R = \frac{\tau_{mR}}{r} - \frac{K_f \dot{x}_R}{r^2} - \frac{I_\omega \ddot{x}_R}{r^2} - m_\omega \ddot{x}_R \quad (11)$$



# Pendulum modeling



Summation of forces on two wheels in x-axis

$$\sum F_x = F_L + F_R \quad (15)$$

The position of mass center of pendulum (black):

$$x_p = x + l \sin \theta_p \quad (16)$$

Its speed can be differentiated as

$$\dot{x}_p = \dot{x} + l \dot{\theta}_p \cos \theta_p \quad (17)$$

Acceleration is

$$\ddot{x}_p = \ddot{x} - l \dot{\theta}_p^2 \sin \theta_p + l \ddot{\theta}_p \cos \theta_p \quad (18)$$

By Newton's Law,

$$F_L + F_R = m_p \ddot{x}_p = m_p (\ddot{x} - l \dot{\theta}_p^2 \sin \theta_p + l \ddot{\theta}_p \cos \theta_p) \quad (19)$$

The angular motion of pendulum can be described by the Torque formula established at the joint of pendulum and wheel,

$$(I_p + m_p l^2) \ddot{\theta}_p = -m_p l \ddot{x} \cos \theta_p + m_p l g \sin \theta_p - (\tau_L + \tau_R) \quad (21)$$



# Content

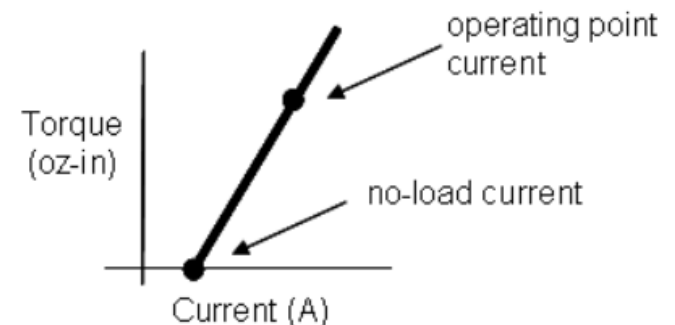
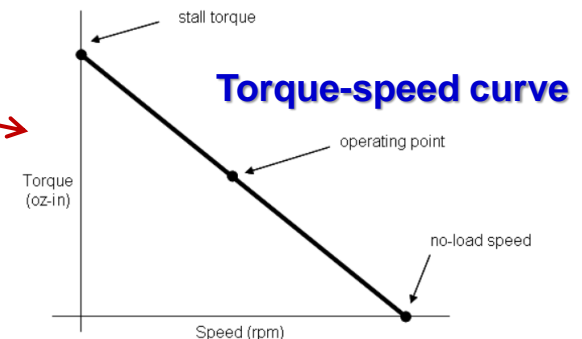
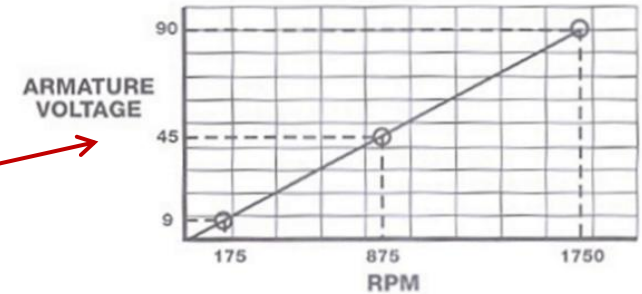
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- ☐ Mechatronic system and development
- ☒ Hardware component selection
  - 1) Motor selection
  - 2) Sensor selection
  - 3) MCU selection
- ☐ Summary of Segway

# Recall characteristics of DC motor

## Basic characteristics of DC motor

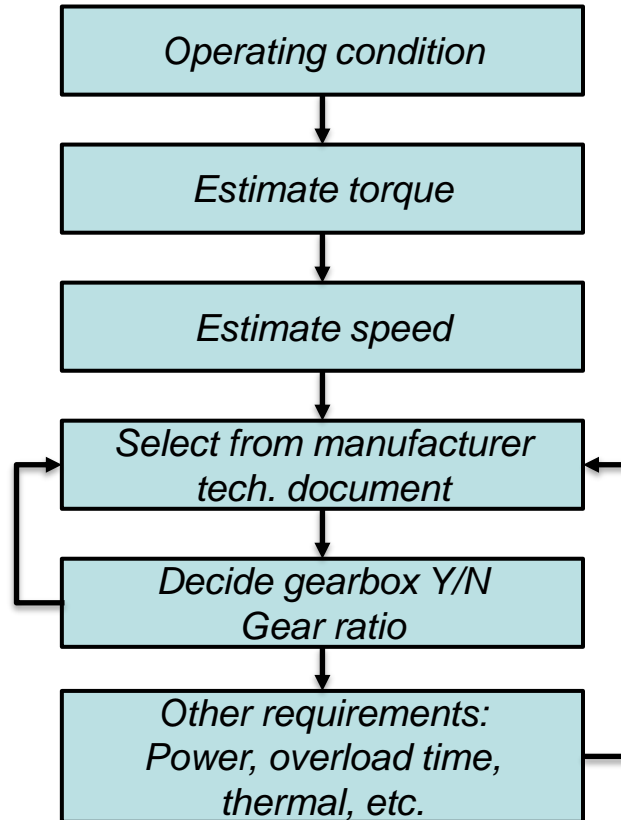
- ❑ With fixed load, motor shaft speed proportional to control voltage
- ❑ With fixed control voltage, shaft speed proportional to torque load
- ❑ Shaft torque proportional to motor current, independent of motor voltage
- ❑ Motor efficiency mainly impacted by its electric resistance and mechanical friction



# DC Motor selection

*Requirements of main concerns:*

1. *Speed*
2. *Torque*

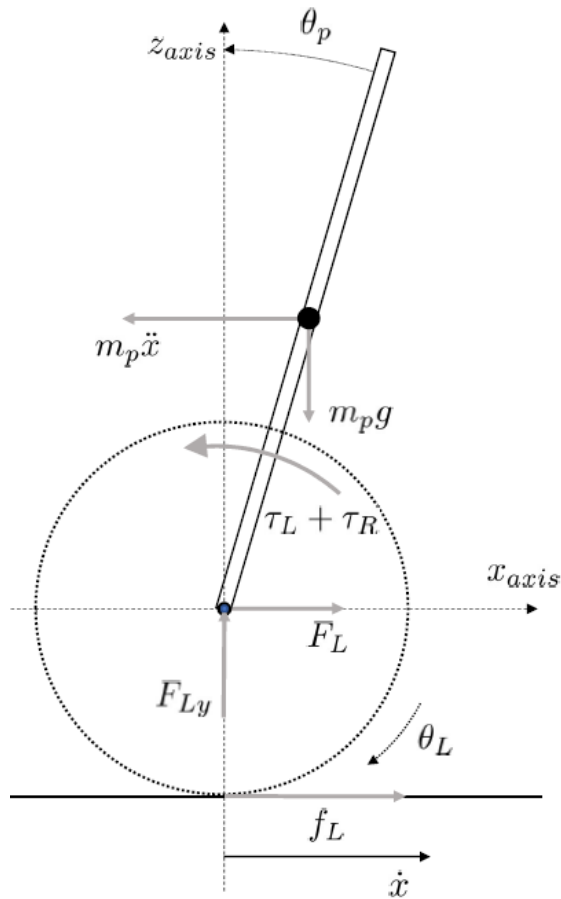


*Notes:*

1. *Gearbox is usually used to scale up/down motor rpm, some motors have installed gearbox.*
2. *Many motor manufacturers provide selection guideline for users.*
3. *Most motors can operate in overload condition for a short period, but with a lot heat generated.*

# Sensor selection

Sensors are used for **state estimation** and provide **feedback signal** to controller. For example, In Segway, the pitch angle and motor angle displacement are to be estimated, thus gyro & accelerometer and encoder are needed.



*Recall previous lecture of sensors for detailed sensor fusion.*

# Gyro, accelerometer and IMU

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*Selection criteria:*

1. *Range;*
2. *Resolution;*
3. *Number of axes measured;*
4. *Bias rejection*
5. *Cost*

**A. Select the *suitable* one, not the *most accurate* one**

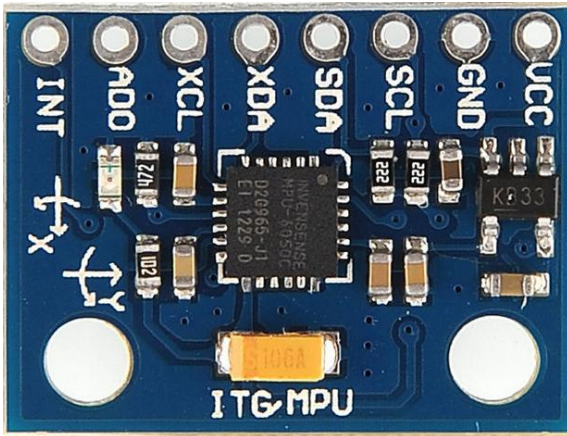
**B. Fusion of low-cost sensors sometimes gives good performance as expensive ones**

*IMU(Inertia Measurement Unit) provides platform synthesizing different sensors to provide estimation of orientation, position and velocity.*

*Some IMUs have mounted gyro and accelerometer, and is able to interface with microcontroller, which is convenient for users to select.*

# Recall: Accelerometer and rate gyro

## MPU 6050: Gyro & Accelerometer



- ❑ **MPU-6050** is a single chip integrating a three-axis rate gyroscope sensor and a three-axis accelerometer sensor.
- ❑ Three 16-bit ADCs and three 16-bit ADCs are used for digitizing the gyroscope and accelerometer outputs, respectively

MEMS MEMS (Micro-ElectroMechanical Systems) advanced sensor technology is used to integrate micro-scale sensors into a single chip.

# Encoder selection

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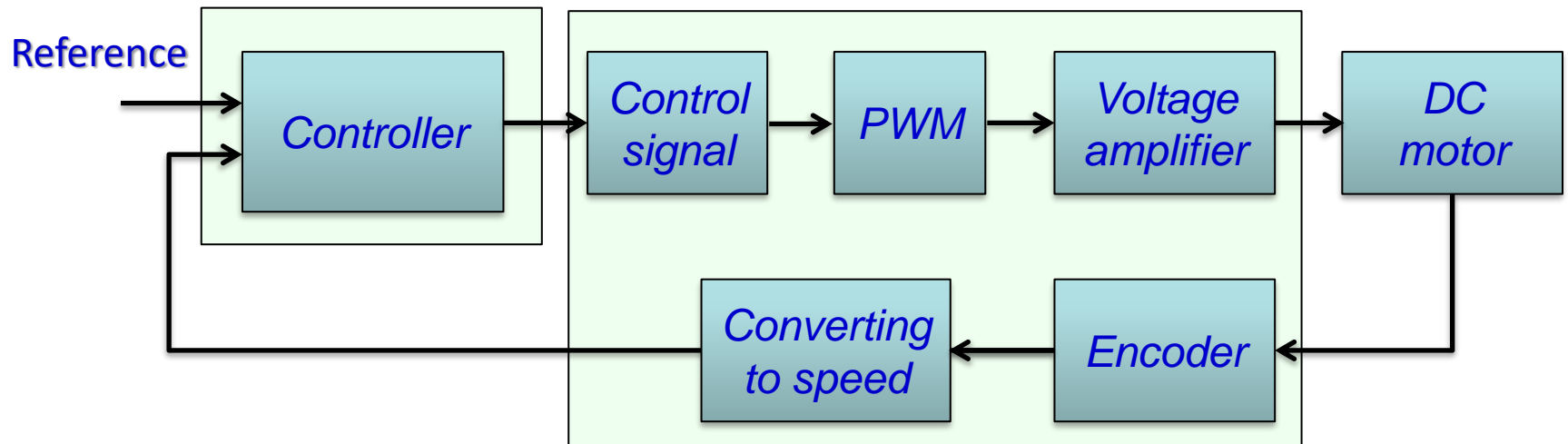
**Resolution** is the most important selection criteria, but need to consider sampling frequency and processing capacity of microcontroller.

*A few recommended rules:*

- 1. Select a bit higher accurate encoder than required accuracy.*
- 2. Select optical encoder for precision-positioning;*
- 3. High-speed (>500 rpm) control: select encoder with low-number of states so that impulses can be processed fast;*
- 4. Low-speed (<100 rpm) control: select encoder with high-number of states and fast controller*

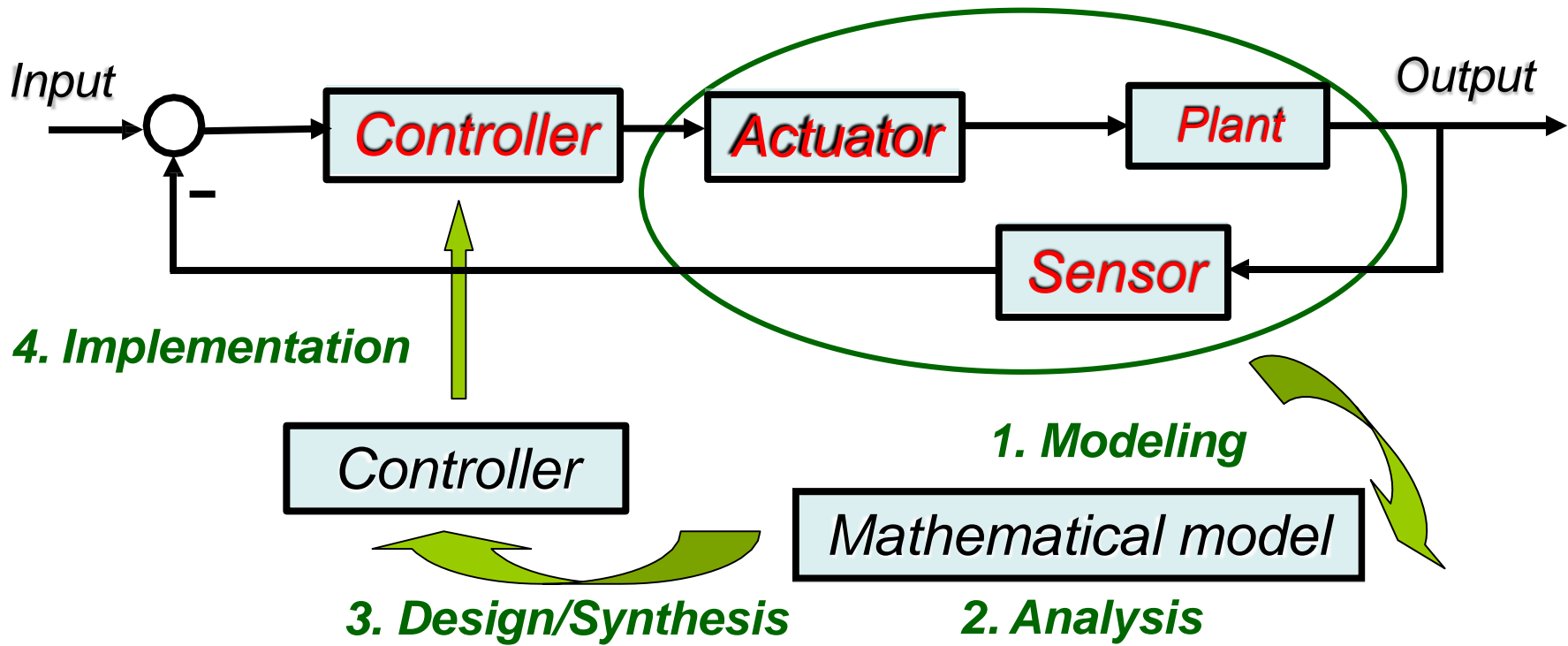
# Microcontroller selection

1. *Bit size*
2. *Processing capability*
3. *Interfaces or communications (serial, wifi)*
4. *Operating voltage*
5. *Number I/O pins*
6. *Memory requirements*
7. *Cost*





# Summary- Modeling



*develop mathematical models for*

- *Electrical systems*
- *Mechanical systems*
- *Electro-mechanical system*

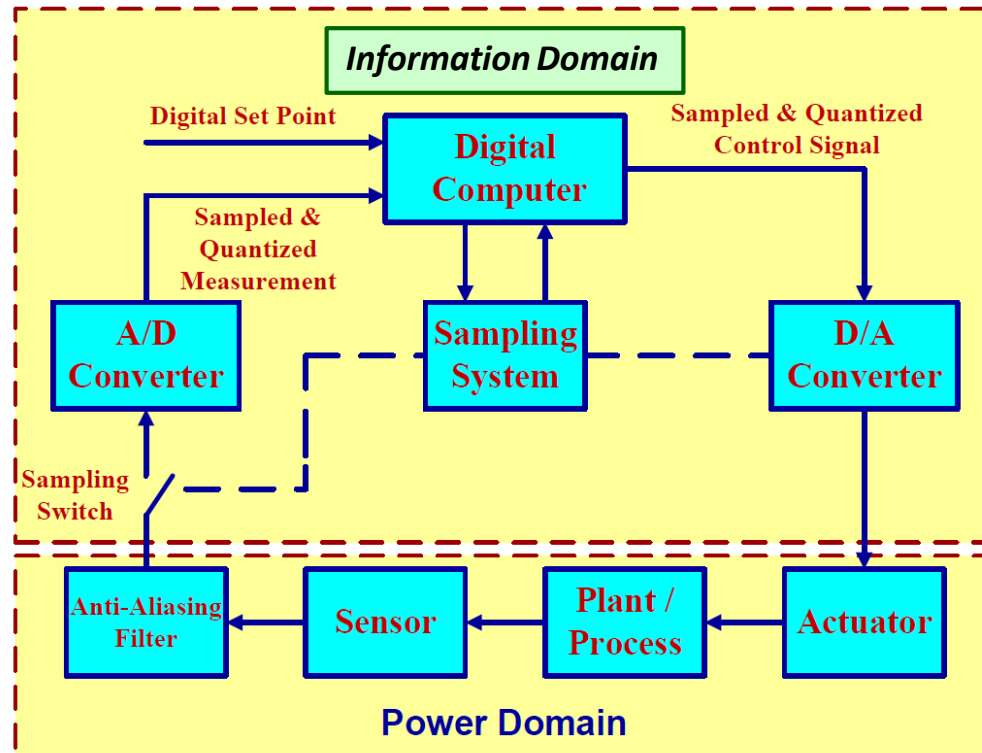
*Electrical Systems:*

- *Kirchhoff's voltage & current laws*

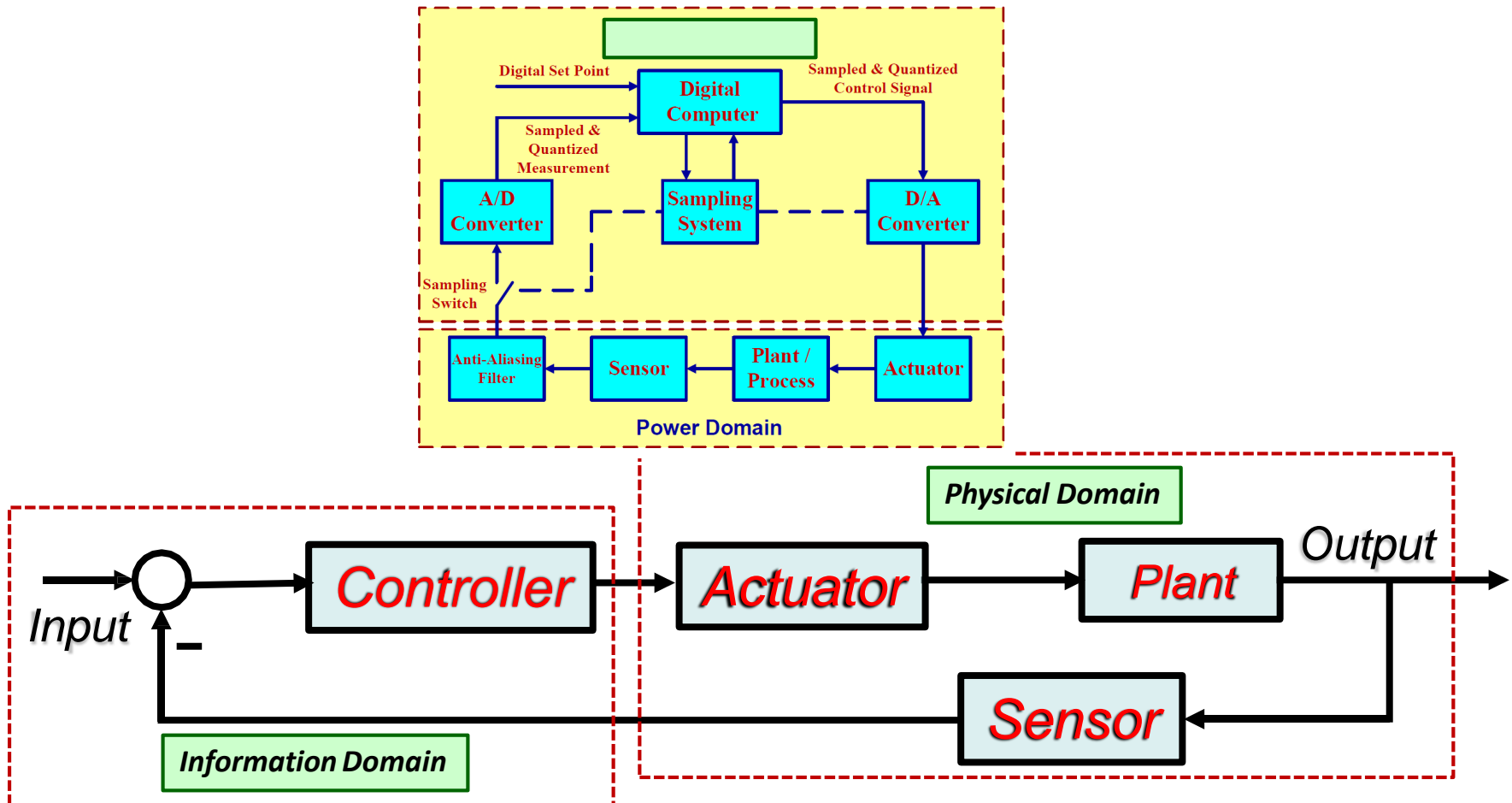
*Mechanical systems:*

- *Newton's laws*

# Summary- Digital control



# Summary



- **Controller:** MCU-Arduino Uno, Simulink support package
- **Actuator:** DC motor, stepper motor, servo motor

Principles, characteristics and control methods,

- **Sensors:** IMU-MPU6050, Gyro & Accelerometer, encoder

Principles, readings to Simulink, Digital/analog reading, I2C communication

- Simulink support Arduino:

normal mode, external mode (monitor&tune), embedded mode to generate code(deploy&build)

# Kick-off of final project

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*See separate final project file*