# L-LAS Series

▶ L-LAS-LT-800-XL

- Line laser <1 mW, wave length 670 nm, laser class 2
- Visible red laser spot, typ. 1.5 mm x 3 mm
- Measuring range typ. 160 mm
- Start of measuring range at typ. 725 mm
- Resolution typ. 40 µm
- Interference filter integrated
- CCD line detector with 512 pixel, 4096 subpixel
- RS232 interface (USB or Ethernet adaptor available)
- Windows® user interface
- 2 digital inputs, 2 digital outputs
- 1 analog output (0...+10V, optionally additional output 4...20mA)
- Scan frequency max. 750 Hz (Normal Speed) or
  max. 1.5 kHz (Double-Speed), adjustable via software
- Switching state indication via 4 LEDs (2x red/grn, 2x yel/grn)
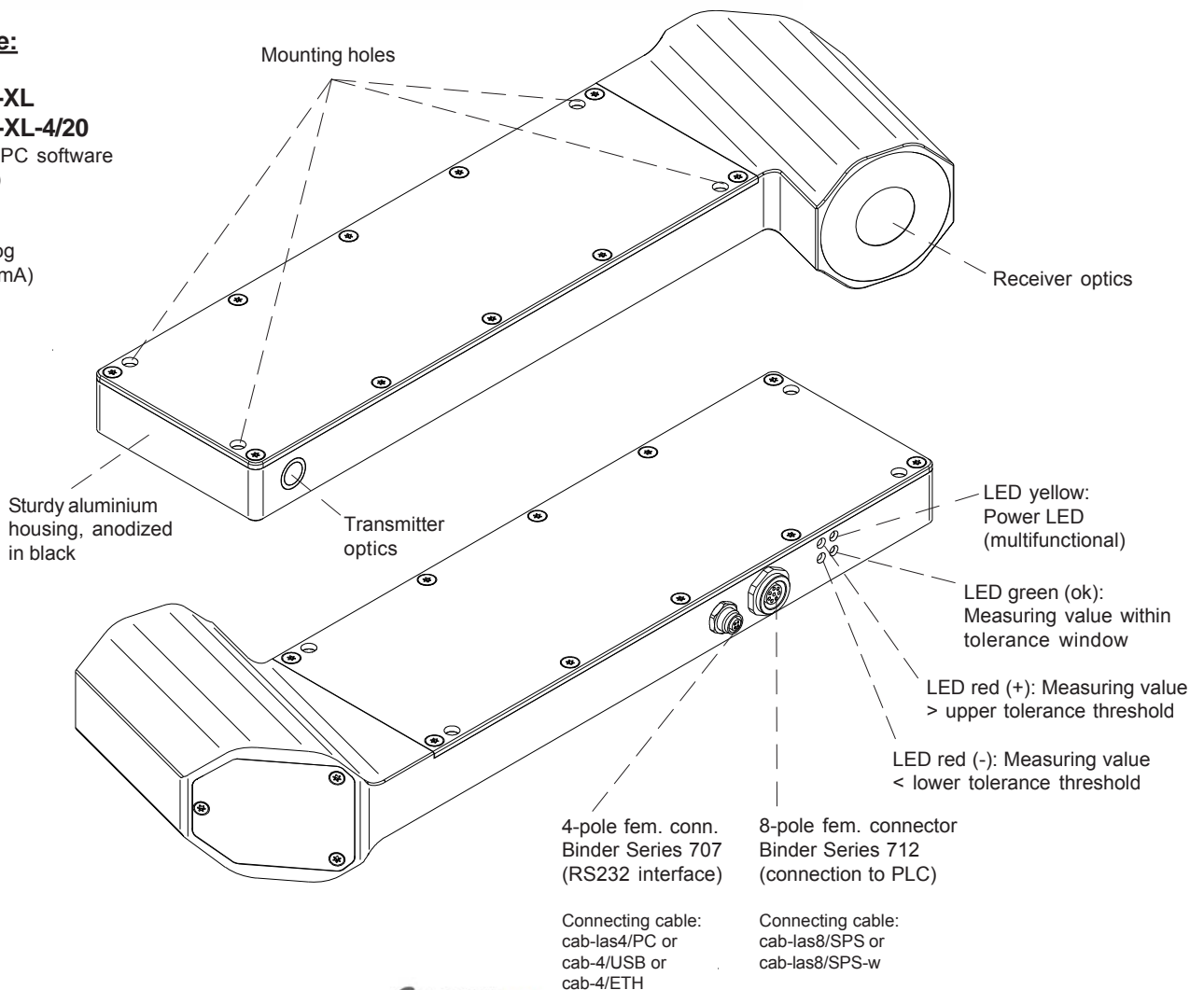- Optics cover made of scratch-resistant glass
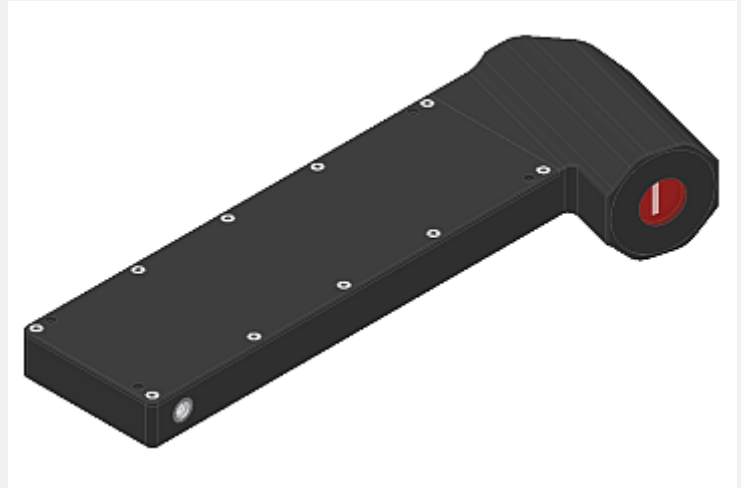
Design

Product name:

L-LAS-LT-800-XL
L-LAS-LT-800-XL-4/20
(incl. Windows® PC software
L-LAS-LT-Scope)

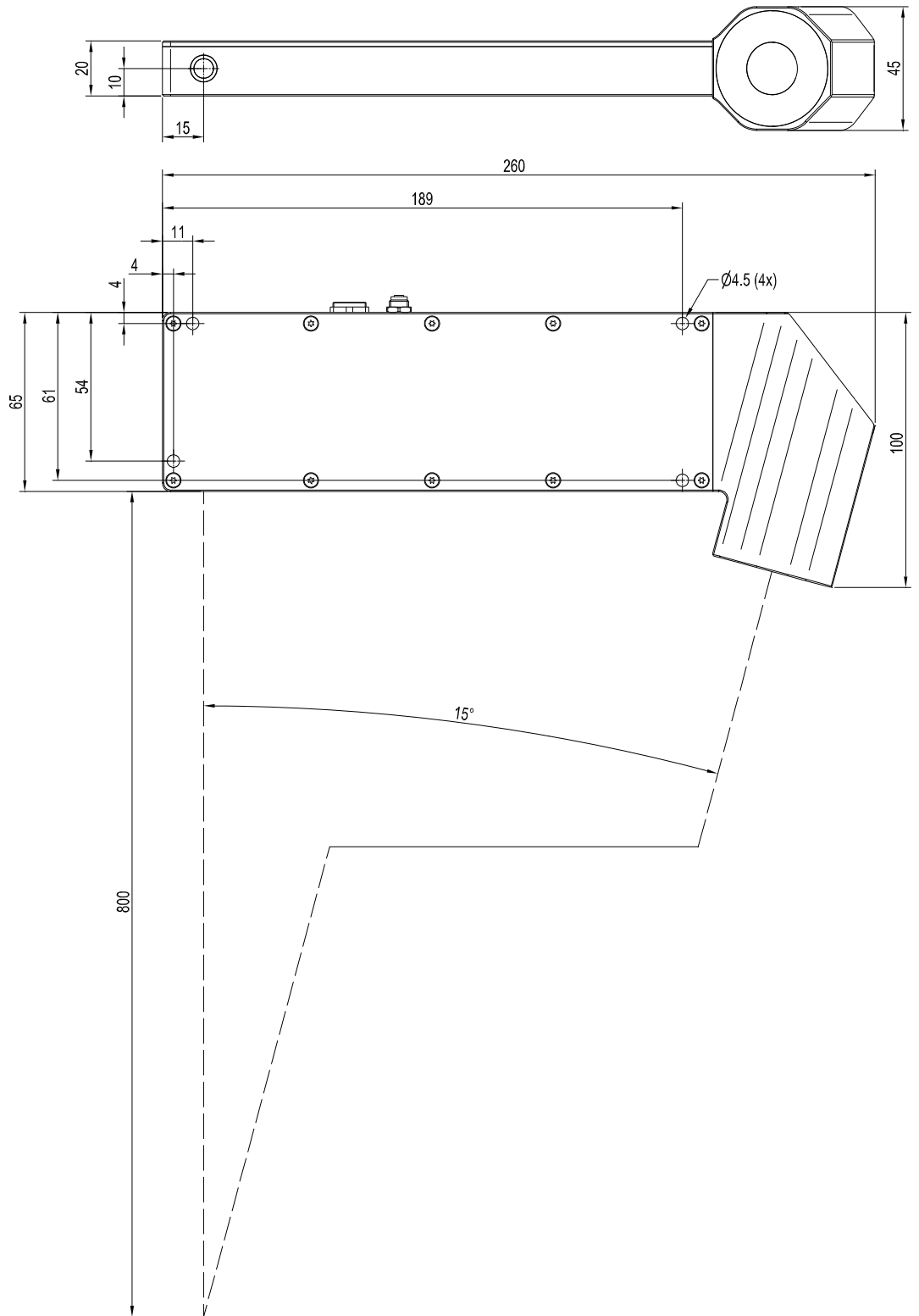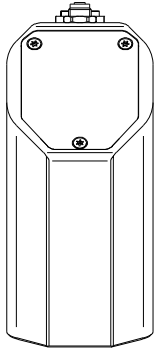**4/20 =**
additional analog
output (4 ... 20mA)

Mounting holes

Receiver optics

Sturdy aluminium
housing, anodized
in black

Transmitter
optics

LED yellow:
Power LED
(multifunctional)

LED green (ok):
Measuring value within
tolerance window

LED red (+): Measuring value
> upper tolerance threshold

LED red (-): Measuring value
< lower tolerance threshold

4-pole fem. conn.
Binder Series 707
(RS232 interface)

8-pole fem. connector
Binder Series 712
(connection to PLC)

Connecting cable:
cab-las4/PC or
cab-4/USB or
cab-4/ETH

Connecting cable:
cab-las8/SPS or
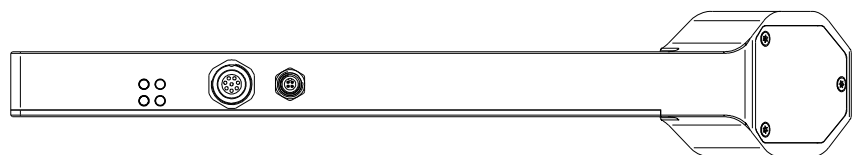cab-las8/SPS-w

Technical Data

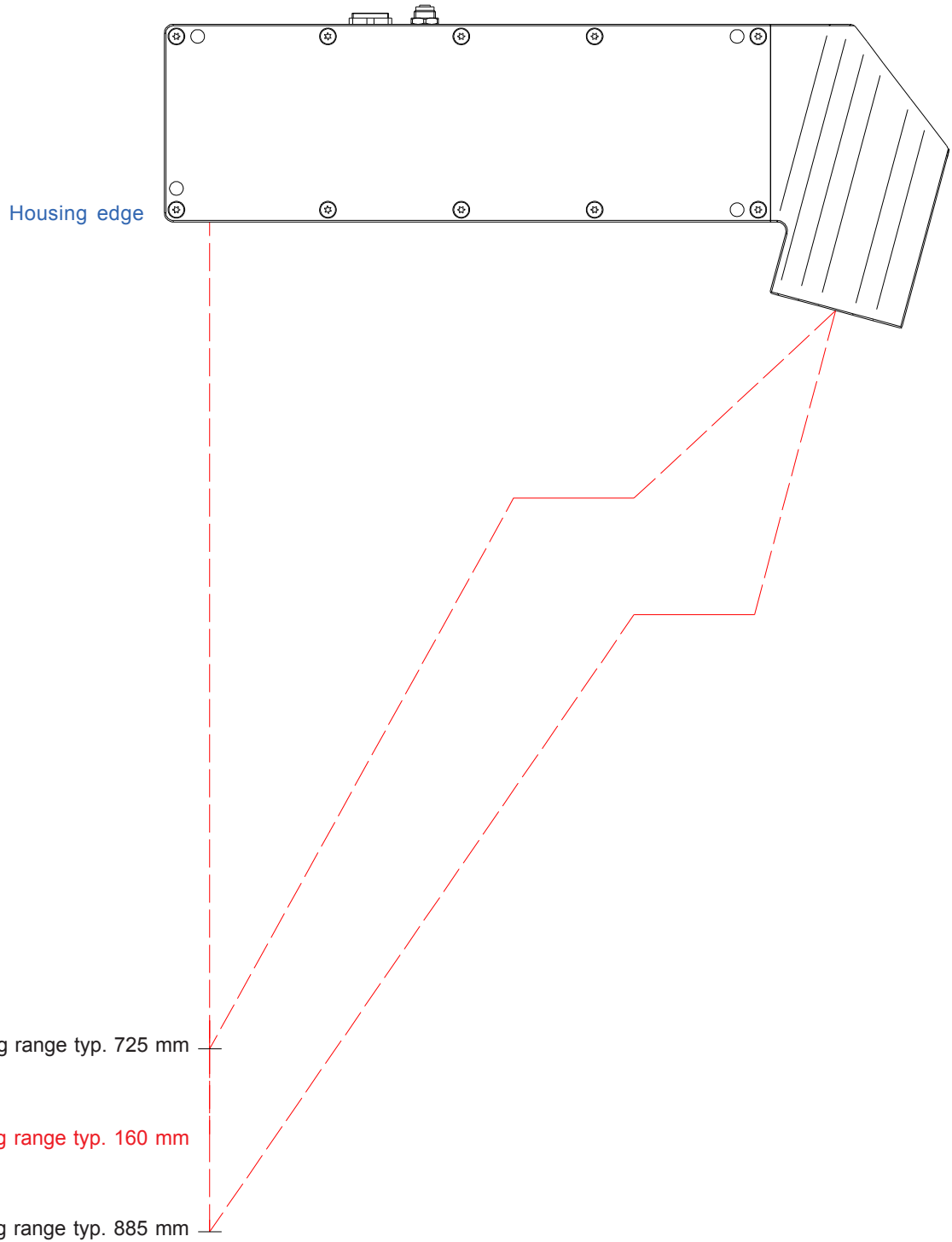| Type	L-LAS-LT-800-XL	L-LAS-LT-800-XL-4/20
Light source	Semiconductor laser, 670 nm, DC-operation, 1 mW max. opt. power, laser class 2 acc. to DIN EN 60825-1. The use of these laser sensors therefore requires no additional protective measures.	
Measuring range	typ. 160 mm	
Start of measuring range	typ. 725 mm (measured from housing edge, cf. picture beam path)	
End of measuring range	typ. 885 mm (measured from housing edge, cf. picture beam path)	
Resolution	typ. 40 µm	
Reproducibility	typ. ± 40 µm	
Linearity	<= 0.4% of full scale output (FSO)	
Laser line geometry	typ. 1.5 mm x 3 mm	
Optical filter	Interference filter	
Analog output (ANA)	1x voltage output (0 ... +10V)	1x voltage output (0 ... +10V) 1x current output (4 ... 20mA)
Digital outputs (OUT0, OUT1)	OUT0: (-) Measuring value < lower tolerance threshold OUT1: (+) Measuring value > upper tolerance threshold pnp bright-switching/npn dark-switching or pnp dark-switching/npn bright-switching, adjustable under Windows®, 100 mA, short-circuit proof	
Digital inputs (IN0, IN1)	IN0: External trigger, IN1: Teach/Reset (double function), input voltage +Ub/0V, with protective circuit	
Voltage supply	+24VDC (± 10%)	
Sensitivity setting	adjustable under Windows® via PC	
Laser power correction	adjustable under Windows® via PC	
Current consumption	typ. 200 mA	
Enclosure rating	Electronics: IP64, optics: IP67	
Temperature stability	0.01% of measuring range/°C	
Temperature ranges	operating temperature range: -10°C ... +50°, storage temperature range: -20°C ... +85°C	
Housing material	Aluminum, anodized in black	
Housing dimensions	LxWxH approx. 260 mm x 100 mm x 45 mm	
Type of connector	8-pole circular fem. connector type Binder 712 (PLC/Power) 4-pole circular fem. connector type Binder 707 (PC/RS232)	
Connecting cable	to PLC: cab-las8/SPS or cab-las8/SPS-w to PC/RS232 interface: cab-las4/PC or cab-las4/PC-w to PC/USB interface: cab-4/USB or cab-4/USB-w to PC/Ethernet interface: cab-4/ETH	
LED indication (4x two-color LED)	2x two-color-LED red/green and 1x two-color-LED yellow/green for tolerance band monitoring: red (+) = Measuring value > upper tolerance threshold red (-) = Measuring value < lower tolerance threshold green (ok) = Measuring value within tolerance window 1x two-color LED yellow/green (multifunctional): yellow = Power indication	
EMC test acc. to	DIN EN 60947-5-2 CE	
Measuring frequency	Normal Speed Modus (high resolution): max. 750 Hz Double Speed Modus (half resolution): max. 1.5 kHz can be switched under Windows®	
Max. switching current	100 mA, short-circuit proof	
Interface	RS232, parameterisable under Windows®	
Output polarity	Bright-/dark-switching, can be switched under Windows®	

Dimensions

L-LAS-LT-800-XL
L-LAS-LT-800-XL-4/20

All dimensions in mm

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Beam Path

L-LAS-LT-800-XL
L-LAS-LT-800-XL-4/20

Housing edge

Start of measuring range typ. 725 mm

Measuring range typ. 160 mm

End of measuring range typ. 885 mm

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Connector Assignment

Connection to PLC:
8-pole fem. connector Binder Series 712

Pin:	Color:	Assignment:
1	white	GND (0V)
2	brown	+24VDC (± 10%)
3	green	IN0 (EXT TRIGGER)
4	yellow	IN1 (TEACH / RESET)
5	grey	OUT0 (-)
6	pink	OUT1 (+)
7	blue	GND (0V) or
		in case of -4/20: ANA (current 4 ... 20mA)
8	red	ANA (voltage 0 ... +10V)

Connecting cable:
cab-las8/SPS-*(length)* or
cab-las8/SPS-w-*(length)* (angle type 90°)
(standard length 2m)
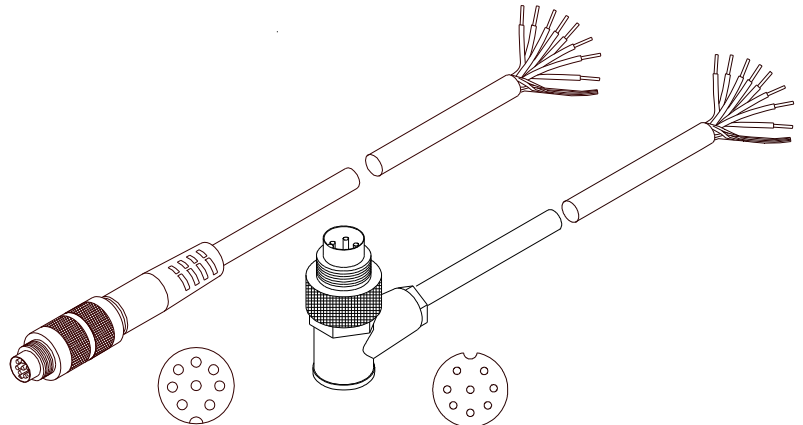
cab-las8/SPS-...
(max. length 25m,
 outer jacket: PUR)

cab-las8/SPS-w-...
(max. length 25m,
 outer jacket: PUR)

Connection to PC:
4-pole fem. connector Binder Series 707

Pin:	Assignment:
1	+24VDC (+Ub, OUT)
2	GND (0V)
3	RxD
4	TxD

Connection via RS232 interface at the PC:
Connecting cable:
cab-las4/PC-(length)
cab-las4/PC-w-(length) (angle type 90°)
(standard length 2m)
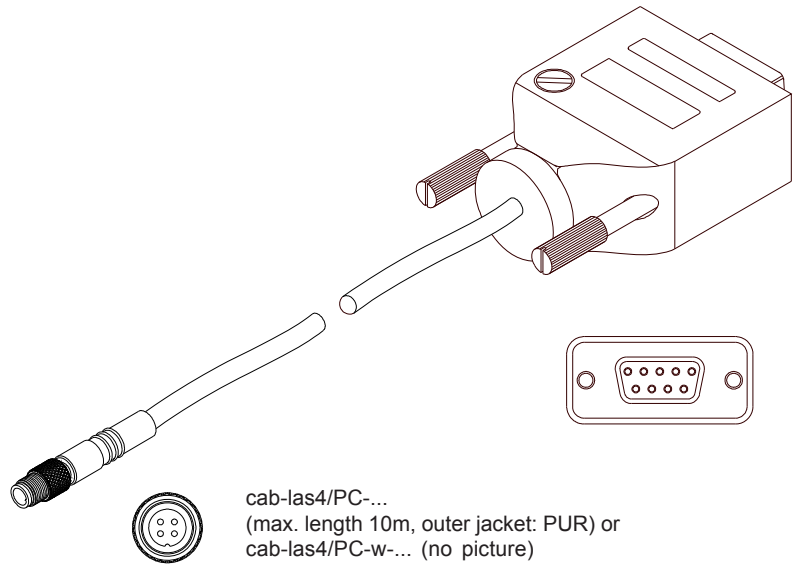
alternative:
Connection via USB interface at the PC:
Connecting cable (incl. driver software):
cab-4/USB-(length)
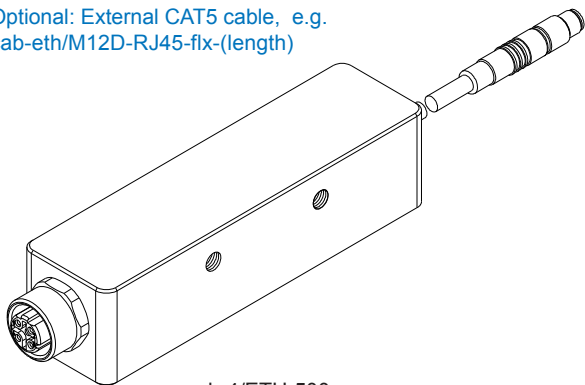cab-4/USB-w-(length) (angle type 90°)
(standard length 2m)

alternative:
Connection to local network via Ethernet bus:
Adapter (incl. software „SensorFinder"):
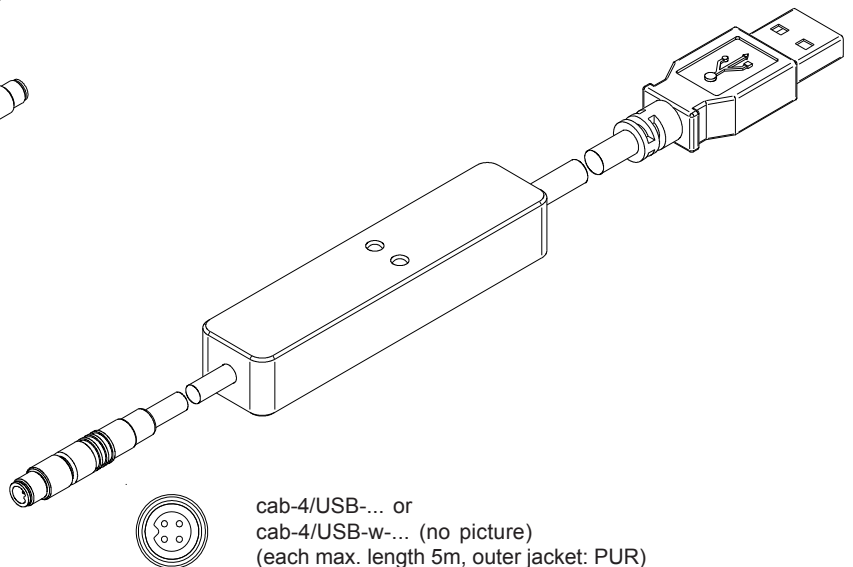cab-4/ETH-500
(standard length 0.5m)

Optional: External CAT5 cable, e.g.
cab-eth/M12D-RJ45-flx-(length)

cab-las4/PC-...
(max. length 10m, outer jacket: PUR) or
cab-las4/PC-w-... (no picture)
(max. length 5m, outer jacket: PUR)

cab-4/ETH-500
(length 0.5m, outer jacket: PUR)
4-pole M12 fem. conn. (D-coded)
for connection of an external
CAT5 cable, e.g.
cab-eth/M12D-RJ45-flx-(length)

cab-4/USB-... or
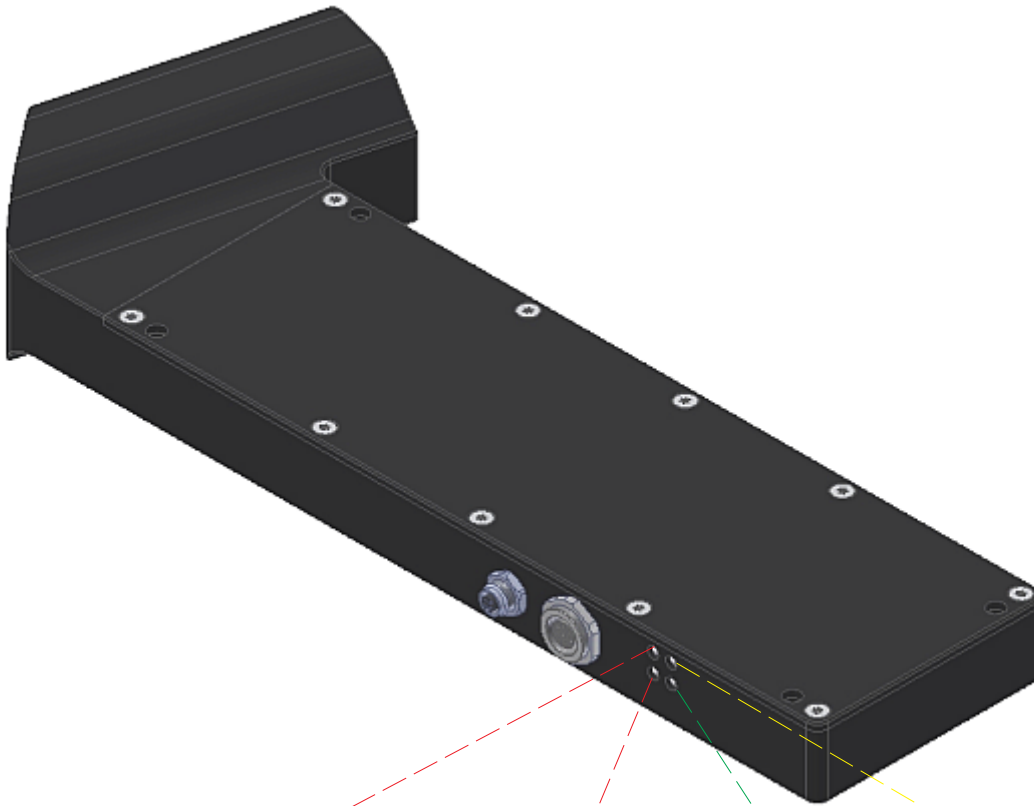cab-4/USB-w-... (no picture)
(each max. length 5m, outer jacket: PUR)

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LED Display

LED display:

(+) 🔴 🟡 **Power**

(-) 🔴 🟢 **(ok)**

LED red (+): 🔴
Measuring value > upper tolerance threshold
(OUT1)

LED red (-): 🔴
Measuring value < lower tolerance threshold
(OUT0)

LED green (ok): 🟢
Measuring value within tolerance window

LED yellow: 🟡
Power LED
(multifunctional)

Laser Warning

The laser line sensors of L-LAS-LT Series comply with laser class 2
according to EN 60825-1. The use of these laser transmitters
therefore requires no additional protective measures.

The laser line sensors of L-LAS-LT Series are supplied with a
laser warning label.

LASER RADIATION
DO NOT STARE INTO THE BEAM
CLASS II LASER PRODUCT
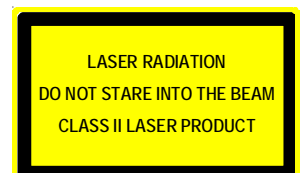
Parameterization

Windows® Software L-LAS-LT-Scope:

The L-LAS-LT sensor can be easily parameterised with the Windows® user interface.
For this purpose the sensor is connected to the PC with the serial interface cable (cab-las4/PC or cab-4/USB).
When parameterisation is finished, the PC can be disconnected again.

Windows® user interface:
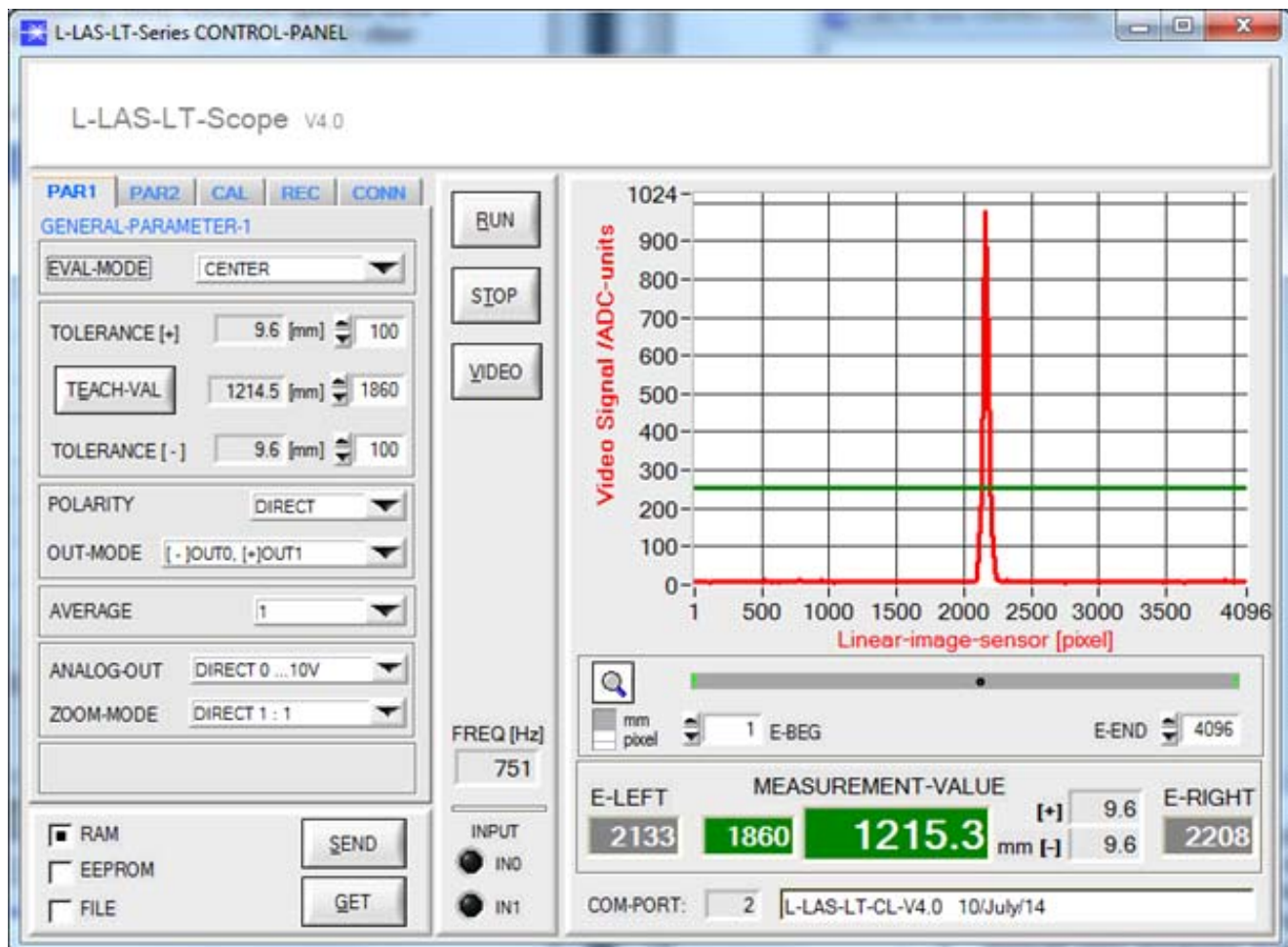
With the help of the L-LAS-LT-Scope software the following settings can be made at the sensor:

- Setting of laser power and type of automatic power correction
- Polarity of digital outputs
- Different evaluation modes
- Start of the teach process by software button
- Setting of tolerance ranges for monitoring the measured value
- Normal-Speed or Double-Speed
- Dynamic integration time

Furthermore, various numerical and graphical measured quantities can be visualized with the L-LAS-LT-Scope software.
For example, the raw data of the CCD line sensor can be displayed graphically and numerically.

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