# **L-LAS** Series

# L-LAS-TB-28-T-AL-SC L-LAS-TB-28-R-AL-SC

Line sensor system for spray jet control

- Through-beam version, visible laser line, light curtain 35 mm
- Line laser, Popt <0.39 mW, wave length 670 nm, laser class 1
- Measuring range typ. 28 mm
- Resolution typ. 14 µm
- Switching frequency max.1.4 kHz
- Working distance up to 2000 mm
- Integrated interference filter
- Line detector with 2048 pixel
- RS232 user interface (USB or Ethernet converter optional)
- 2 digital inputs, 3 digital outputs
- Analog output adjustable via software (0 ... +10V or 4 ... 20mA)
- Multi-edge evaluation of the video signal
- Switching state indication via 4 two-color LEDs (2x red/grn, 2x yel/grn)

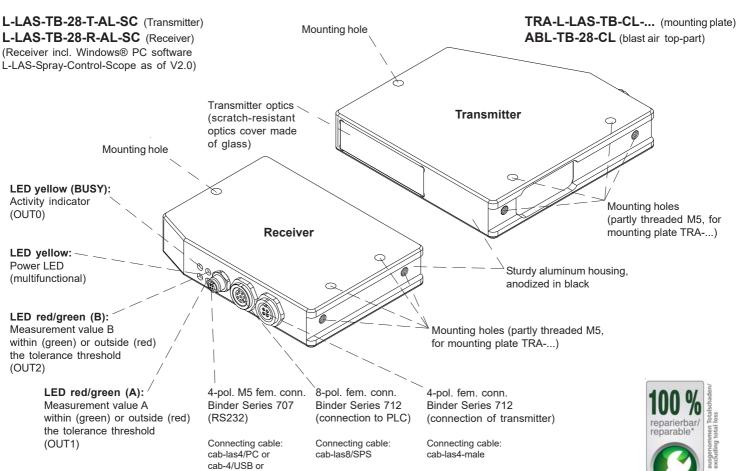




# Design

#### **Product name:**

Accessories: (cf. pages 8-9)



cab-4/ETH



# **Technical Data**

Model	L-LAS-TB-28-T-AL-SC L-LAS-TB-28-R-AL-SC		
Laser	Semiconductor laser, 670 nm, DC operation, < 0.39 mW max. opt. power, laser class 1 acc. to DIN EN 60825-1. The use of these laser sensors therefore requires no additional protective measures.		
Working distance	distance transmitter/receiver: up to 2000 mm		
Measuring range	typ. 28 mm		
Resolution	typ. 14 μm		
Reproducibility	typ. ± 14 μm		
Linearity	typ. 0.2% FSR (full scale range)		
Optical filter	Interference filter		
Analog output (1x)	voltage output 0 +10V or current output 4 20mA (adjustable under Windows® via PC)		
Digital outputs (3x) (OUT0, OUT1, OUT2)	OUT0 (BUSY): Activity indicator OUT1 (A): Measurement value A within (green) or outside (red) the tolerance threshold OUT2 (B): Measurement value B within (green) or outside (red) the tolerance threshold pnp bright-switching/npn dark-switching or pnp dark-switching/npn bright-switching, adjustable under Windows®, 100 mA, short-circuit proof		
Digital inputs (2x) (IN0, IN1)	IN0: Extern trigger, IN1: White balance input voltage +Ub/0V, with protective circuit		
Voltage supply	+24VDC (± 10%)		
Sensitivity setting	under Windows® via PC		
Laser power correction	adjustable under Windows® via PC		
Current consumption	typ. 200 mA		
Enclosure rating	electronics and optics: IP67		
Operating temperature range	-10°C +50°C		
Storage temperature range	-20°C +85°C		
Housing material	aluminum, anodized in black		
Housing dimensions	transmitter: LxWxH approx. 100 mm x 98 mm x 20 mm (without flange connectors) receiver: LxWxH approx. 70 mm x 98 mm x 20 mm (without flange connectors)		
Connectors receiver	8-pole circular female connector type Binder 712 (PLC/Power) 4-pole M5 circular female connector type Binder 707 (RS232/PC) 4-pole circular female connector type Binder 712 (connection to transmitter)		
Connector transmitter	4-pole circular female connector type Binder 712 (connection to receiver)		
LED display	LED red/green: OUT1 (A): Measurement value A within (green) or outside (red) the tolerance thresho LED red/green: OUT2 (B): Measurement value B within (green) or outside (red) the tolerance thresho LED yellow (BUSY): Activity indicator OUT0  LED yellow: POWER (multifunctional)		
EMC test acc. to	DIN EN 60947-5-2 <b>( €</b>		
Switching frequency	max. 1.4 kHz		
Max. switching current	100 mA, short-circuit proof		
Interface	RS232, parameterisable under Windows®		
Connecting cables	Connection to PC: cab-las4/PC or cab-4/USB or cab-4/ETH Connection to PLC: cab-las8/SPS or cab-las8/SPS-w Connecting cable transmitter/receiver: cab-las4-male or cab-las4-male-w		
Output polarity	Bright/dark switching, can be switched under Windows®		

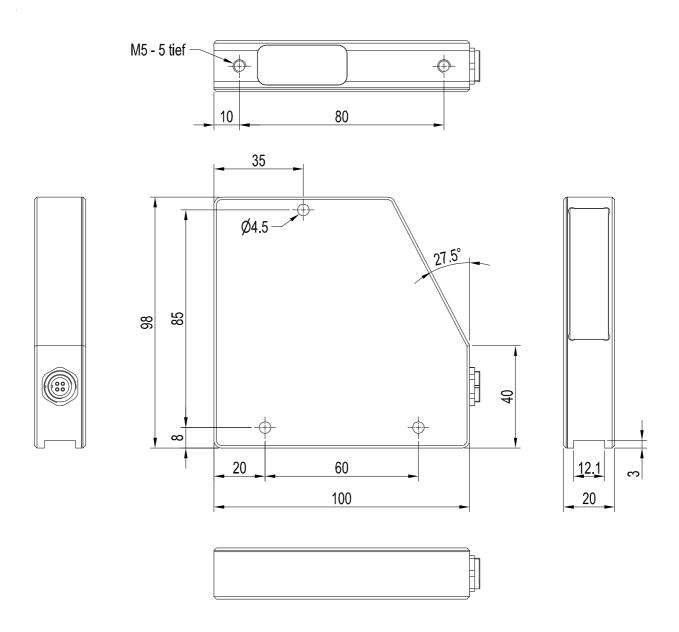




**Dimensions** 

### L-LAS-TB-28-T-AL-SC

(Transmitter)



All dimensions in mm

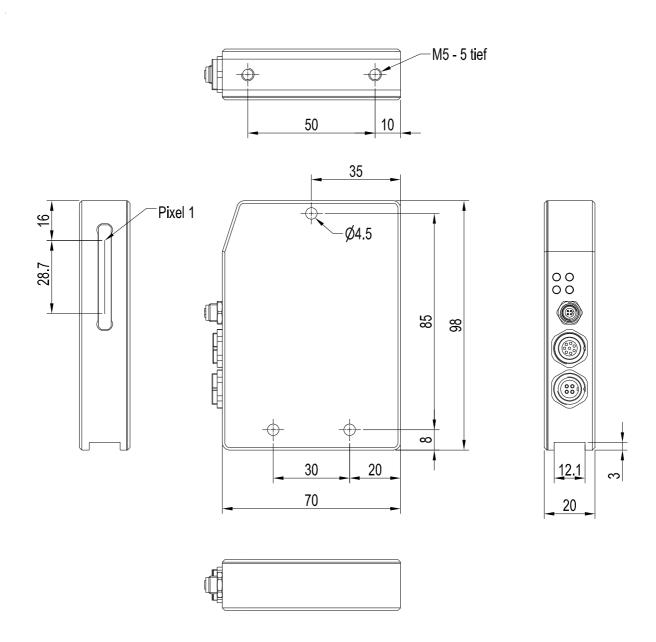




**Dimensions** 

### L-LAS-TB-28-R-AL-SC

(Receiver)



All dimensions in mm



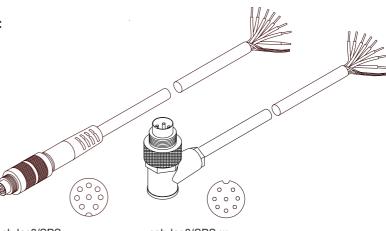


# **Connector Assignment**

# Connection L-LAS-TB-...-R-AL-SC (Receiver) to PLC: 8-pole fem. connector Binder Series 712

Pin:	Color:	Assignment:
1	white	GND (0V)
2	brown	+24VDC (± 10%)
3	green	IN0 (EXT TRIGGER)
4	yellow	IN1 (WHT BALANCE)
5	grey	OUT0 (BUSY)
6	pink	OUT1 (ERR EVALA)
7	blue	OUT2 (ERR EVAL B)
8	red	ANA (voltage 0+10V or current 420mA

Connecting cable: cab-las8/SPS-(length) or cab-las8/SPS-w-(length) (angle type 90°) (standard length 2m)



cab-las8/SPS-... (max. length 25m, outer jacket: PUR) cab-las8/SPS-w-... (max. length 25m, outer jacket: PUR)

# Connection L-LAS-TB-...-R-AL-SC (Receiver) to PC: 4-pole fem. connector Binder Series 707

Pin: Assignment: 1 +24VDC (+Ub, OUT)

1 +24VDC (+Ub, OU 2 GND (0V) 3 RxD 4 TxD

#### Connection via RS232 interface at the PC:

Connecting cable: cab-las4/PC-(length) cab-las4/PC-w-(length) (angle type 90°) (standard length 2m)

## alternative:

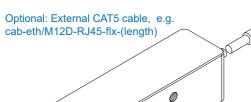
Connection via USB interface at the PC:

USB converter (incl. driver software): cab-4/USB-(length) cab-4/USB-w-(length) (angle type 90°) (standard length 2m)

#### alternative:

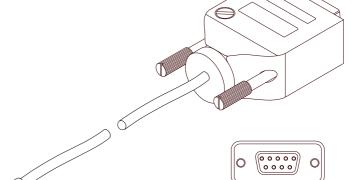
Connection to local network via Ethernet bus:

Ethernet converter (incl. software "SensorFinder"): cab-4/ETH-500 (standard length 0.5m)

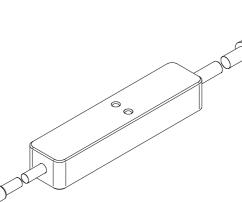


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cab-4/ETH-500 (length 0.5m, outer jacket: PUR) 4-pole M12 fem. conn. (D-coded) for connection of an external CAT5 cable, e.g. cab-eth/M12D-RJ45-flx-(length)













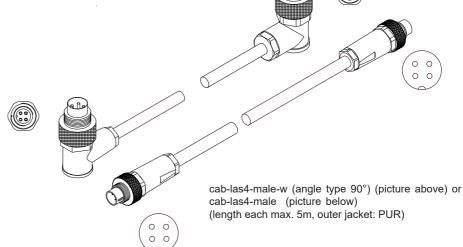
# **Connector Assignment**

Connection L-LAS-TB-...-T-AL-SC (Transmitter) with L-LAS-TB-...-R-AL-SC (Receiver) 4-pole female connector Binder Series 712

Pin: Assignment:

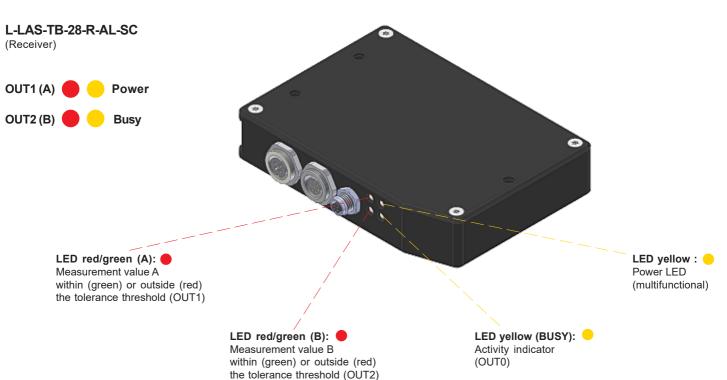
- 1 +5VDC
- 2 0V (GND)
- 3 I-CONTROL (0V ... +5V)
- 4 not connected

Connecting cable: cab-las4-male-(length) cab-las4-male-w-(length) (angle type 90°) (standard length 2m)





# **LED Display**





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## **Laser Information**

The laser transmitters of L-LAS-TB series comply with laser class 1 according to EN 60825-1. Under reasonably foreseeable conditions a class 1 laser is safe. The reasonably foreseeable conditions are kept during specified normal operation. The use of these laser transmitters therefore requires no additional protective measures.

The laser transmitters of L-LAS-TB series are supplied with an information label "CLASS 1 Laser Product".



Class 1 Laser Product
IEC 60825-1: 2014
P<0.39 mW; \( \) =670 nm

COMPLIES WITH 21 CFR 1040.10 AND 1040.11
EXCEPT FOR CONFORMANCE WITH IEC 60825-1
ED. 3, AS DESCRIBED IN
LASER NOTICE NO. 56, DATED MAY 8, 2019.





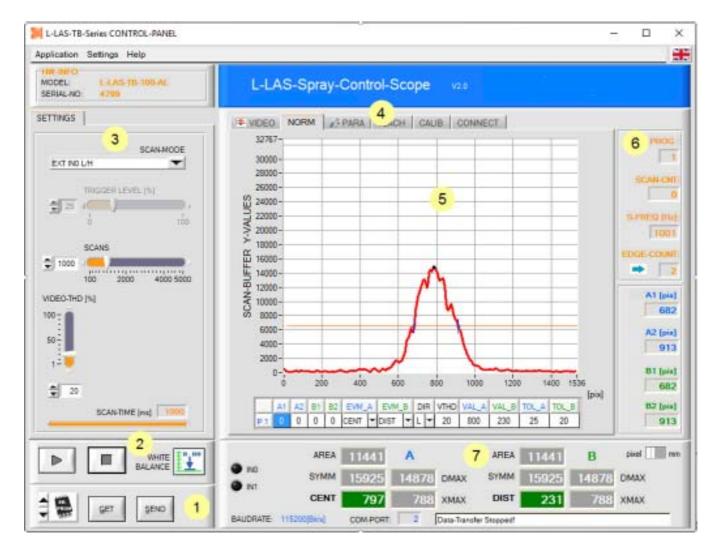


### **Parameterization**

#### Windows® user interface:

(The current software version is available for download on our website.)

The L-LAS-TB-...-AL-SC sensor can be easily parameterised with the Windows® user interface L-LAS-Spray-Control-Scope (as of V2.0). For this purpose the sensor is connected to the PC with the serial interface cable cab-las4/PC (or cab-4/USB or cab-4/ETH). When parameterisation is finished, the PC can be disconnected again.



The L-LAS-Spray-Control-Scope user interface provides a great variety of functions:

- Visualization of measurement data in numeric and graphic output fields.
- Setting of the light source.
- Setting of the polarity of the digital switching outputs OUT0, OUT1, OUT2
- Selection of a suitable evaluation mode.
- Saving of parameters to the RAM, EEPROM memory of the control unit, or to a configuration file on the hard disk of the PC.
- Function fields for sending / reading the setting parameters (parameter transfer).
- 2 START / STOP function fields for the RS232 data exchange with the sensor.
- 3 Presetting of current parameters at the sensor (trigger mode, evaluation threshold...).
- 4 Tab row to switch between different tab graphic windows.
- 5 Graphic output (display of the measured value over time, with teach value and tolerance band).
- 6 Numeric display elements (measuring frequency, number of edges, program number, ...).
- Measured value display in [mm] or [pixel].



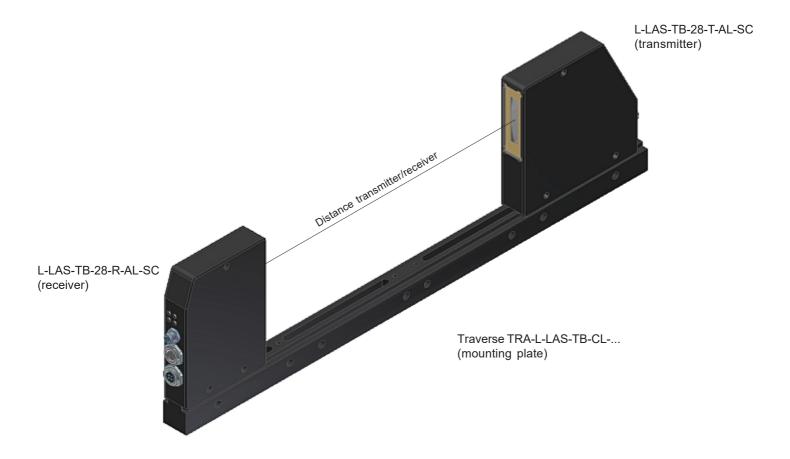


# **Accessories**

## Mounting plate for L-LAS-TB-28-T-AL-SC (Transmitter) and L-LAS-TB-28-R-AL-SC (Receiver):

(please order separately)

TRA-L-LAS-TB-CL-L400 (total length 400 mm, max. transmitter/receiver distance cf. chart below)
TRA-L-LAS-TB-CL-L600 (total length 600 mm, max. transmitter/receiver distance cf. chart below)
TRA-L-LAS-TB-CL-L800 (total length 800 mm, max. transmitter/receiver distance cf. chart below)
(Aluminium housing, anodized in black)



Max. distance T/R in case of use of mounting plate:	TRA-L-LAS-TB-CL-	TRA-L-LAS-TB-CL-	TRA-L-LAS-TB-CL-
	-L400	-L600	-L800
L-LAS-TB-28-T-AL-SC	max. distance T/R:	max. distance T/R:	max. distance T/R:
L-LAS-TB-28-R-AL-SC	222 mm	422 mm	622 mm
L-LAS-TB-50-T-AL-SC	max. distance T/R:	max. distance T/R:	max. distance T/R:
L-LAS-TB-50-R-AL-SC	205 mm	405 mm	605 mm
L-LAS-TB-75-T-AL-SC	max. distance T/R:	max. distance T/R:	max. distance T/R:
L-LAS-TB-75-R-AL-SC	200 mm	400 mm	600 mm
L-LAS-TB-100-T-AL-SC	max. distance T/R:	max. distance T/R:	max. distance T/R:
L-LAS-TB-100-R-AL-SC	160 mm	360 mm	560 mm



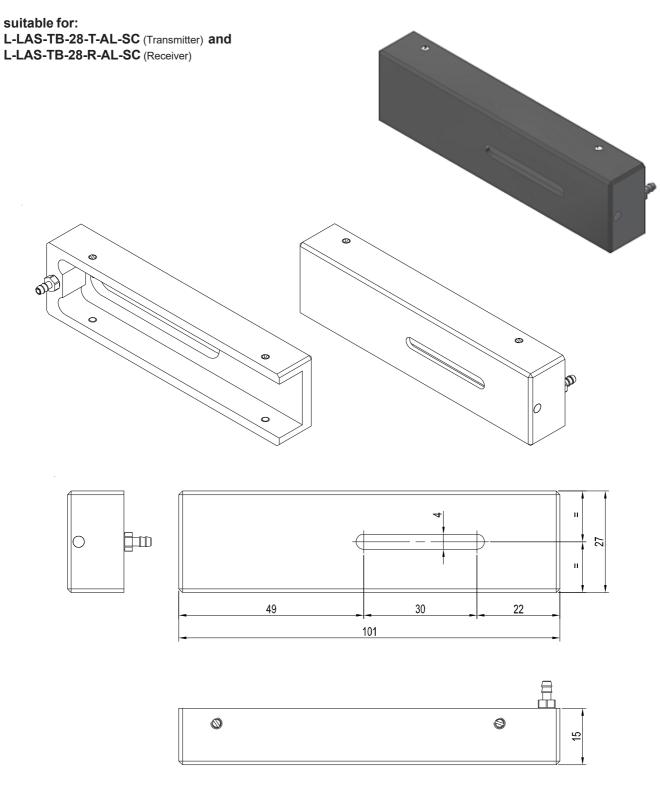


**Accessories** 

## Blast air top part:

## ABL-TB-28-CL

(Plastic housing, black, please order separately for each transmitter and receiver)



All dimensions in mm

