

## Exercise: Create and process scheduled kanbans

**USMF** has decided that L0025 WLAN Radio software installed product is going to be planned off of a production schedule that results from a master planning run.

### Configure item coverage:

1. Go to **Master planning > Setup > Item coverage**.
2. Use the Quick Filter to filter on the Item number field with a value of 'L0025'.
3. Click **Item coverage**.
4. Click **New**.
5. Set **Minimum** to '150.00'.
6. In the **Warehouse** field, enter or select 13.
7. Click the **General** tab.
8. Select the **Override time fences** check box.
9. In the **Automatic firming time fence (days)** field, enter '1'.
10. Click the **Lead time** tab.
11. Select the **Production** check box.
12. In the **Production time** field, enter '1'.
13. Select **Yes** in the **Working days** field.
14. Click **Save**.
15. Close all forms.

### Create scheduled kanban rule

1. Go to **Product information management > Lean manufacturing > Kanban rules**.
2. Click **New**.
3. In the **Replenishment strategy** field, select '**Scheduled**'.
4. In the **First plan activity** field, enter or select **Final assembly**.
5. Collapse the **Kanban rule** section.
6. Expand the **Details** section.
7. In the **Product** field, enter or select **L0025**.
8. In the **Configuration** field, enter or select 01.
9. Click **Save**.
10. Close the page.

### Run master planning

1. Go to **Master planning > Master planning > Run > Master planning**.
2. In the **Master plan** field, enter or select **DynPlan**.
3. Expand the **Records to include** to include section.
4. Click **Filter**.

5. In the Criteria field, type 'L0025'.
6. Click **OK**.
7. Click **OK**.

#### [View results](#)

1. Go to **Master planning > Master planning > Planned orders**
2. In the quick filter type value of "L0025" on the "item number" and press enter.
3. Review planned kanbans for L0025.
4. Select the line with quantity of 150
5. Click **Supply schedule** in the view tab on the action pane.
6. Verify the results. As you have learned the kanbans were generated by Master planning.