

- S:**
Two-Tone Iridescent Ripstop Non-PFC DWR 86gsm from Teijin Modern Yarn Co, Ltd., YQ2642-2, 51", \$5.80/yard
- C1:**
Recycled Polyester Power Mesh 146gsm, Yu Yang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$3.1800, 69"
- L1:**
Recycled Poly Pocketing Solid 90gsm Wicking QD, XPP-P0740-2-1, 56", \$1.8000
- L2:**
Material Supplier Details: F&F UL Liner Rec Poly Grid Mesh BSAF 110gsm Protx2 Wicking QD from Yu Yang Textile Co, Ltd. / 15% Elastane, \$4.0400, 60"
- L3:**
Recycled Polyester Power Mesh 146gsm, Yu Yang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$3.1800, 69"

PKT ZIPPER TAPE:

#3 COIL - REVERSE CLOSED-END (RECYCLED TEETH AND CHAIN),
Z#3YKK_CFBC-3 PBR2D GREEN-F,

CF ZIPPER SLIDER:

#3 REVERSE COIL SEMI-AUTOLOCK TPU CUT OUT ZIPPER PULL WITH FRONT
MEN'S LOGO AS SOURCED BY YKK TAIWAN, P#3YKK_3C-DSBLUU13

REFLECTIVE ELASTIC AT THE BACK YOKE: EL00200 - STRETCH ELASTIC WITH
REFLECTIVE STITCH-10MM CHECK

CORDLOCK: CO00117A - PLASTIC SOFT TOUCH 2-HOLE RIVET CORDLOCK WITH
LULULEMON LOGO FOR 2.5MM SHOCKCORD

SHOCKCORD BEAD: CO00047 - PLASTIC ROUNDED BEAD - 5MM, FOR 2MM-3MM
SHOCKCORD

SHOCKCORD: DC00011A - SOLID SHOCKCORD - 2.5MM AS SOURCED BY PAIHO
(TAIWAN), JO0934 SOLIDJO0934 SOLID

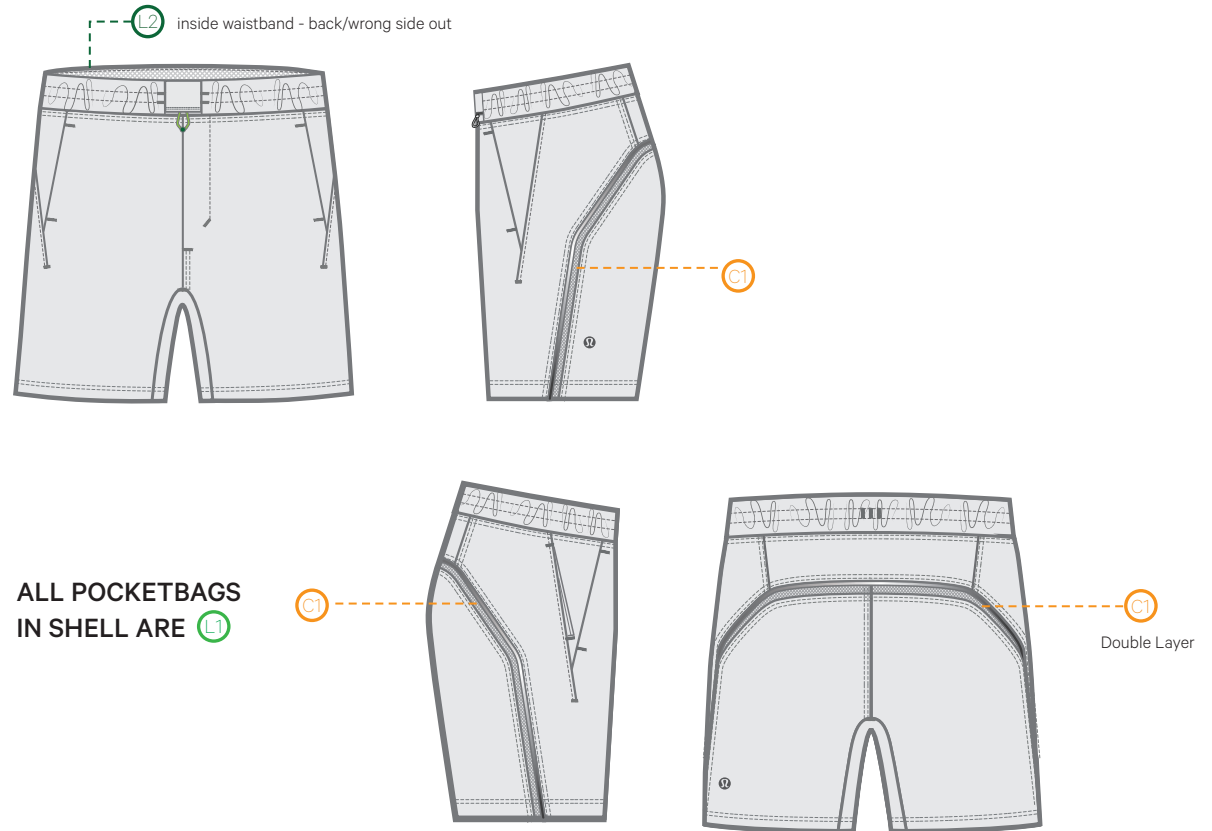
MOBILON ELASTIC: 1/4" CLEAR MOBILON ELASTIC (FACTORY SOURCED)

LOGO:

SILVER: T00171 - 0.5MM RAISED LULU SILVER REFLECTIVE LOGO - 13MM,
E.TEXTINT, LUF201409023

BLACK: T00171A - 0.5MM RAISED LULU HERO REFLECTIVE LOGO - 13MM,
E.TEXTINT, LUFK19110012

ALL PANELS ARE **S** UNLESS INDICATED OTHERWISE



ALL POCKETBAGS
IN SHELL ARE **L1**

REFERENCE: LM7B86S PACEBREAKER LL 7"

FIT: CLASSIC

DESIGNER: Tjirk

DA: milo

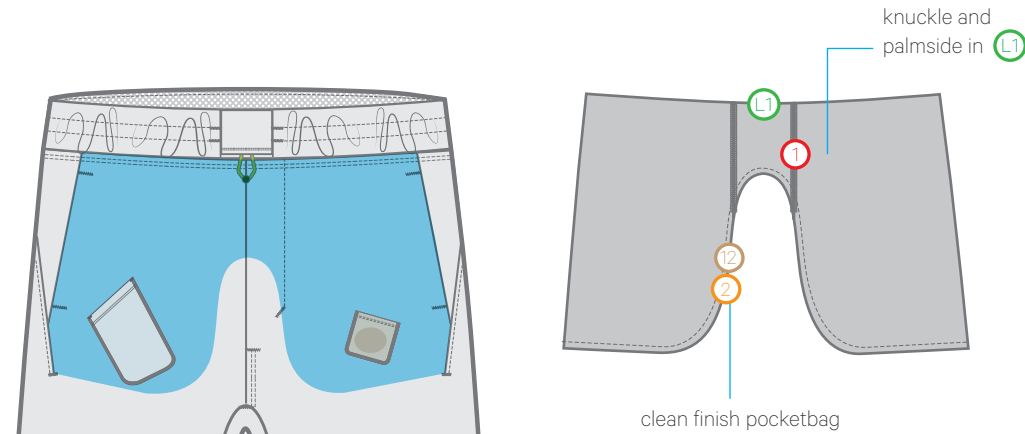
TD: Clare

UPDATED: 2022-06-21

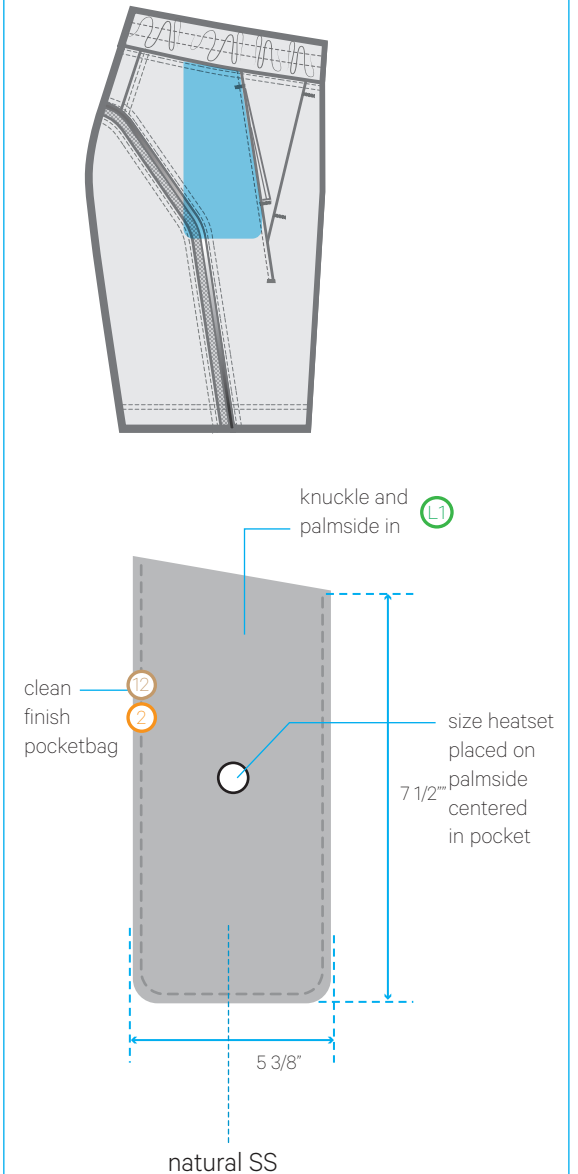
- BONDING APPLICATION LEGEND:

-
- DRAWCORD LAP DETAILS P5
- INSIDE
- 2 4 11 19 12 19 19 2 14 4
- 22 2 19 4 2 4 14 4
- CB bartacks: through ALL layers.
Tack drawcord.
- 3/8" across
1/16" wide
1/4" spacing
- sew reflective trim into the top edge of the arch
- INSIDE
- 19 2 4 14 4

HANDPOCKETS

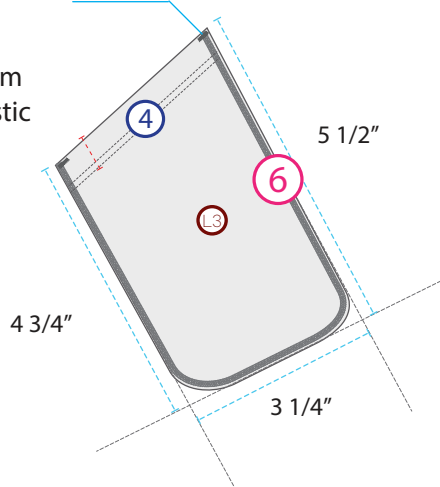


SIDE POCKET



bartacks:
1/4" x 1/16"

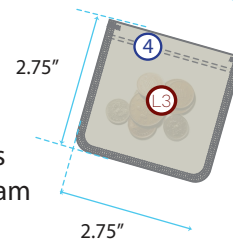
1/2" self turn hem
w/ mobilon elastic
under stitch



All measurements
are from outer seam
edge

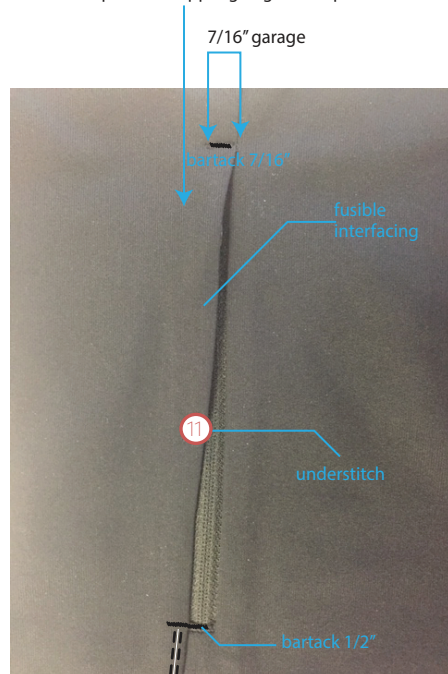
COIN POCKET:
Placed on an angle inside Wearer's
Left Pocket - Palm Side

All measurements
are from outer seam
edge



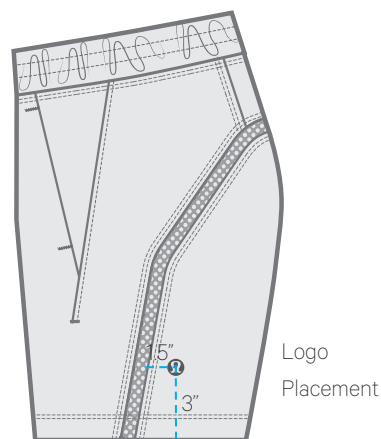
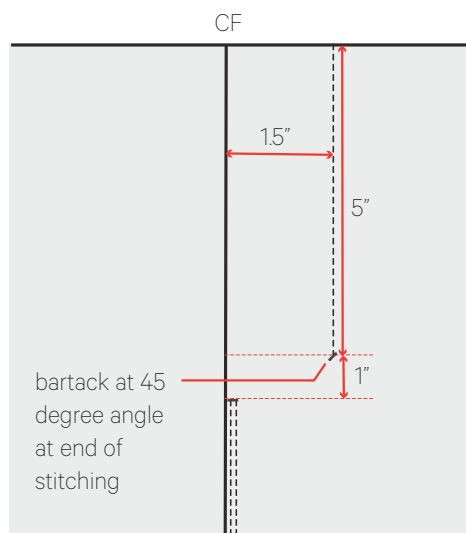
PEZ MEDIA POCKET ZIPPER

flap creates zipper garage. No topstitch.

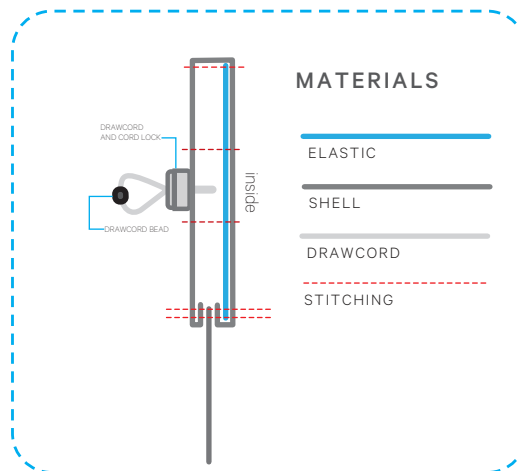
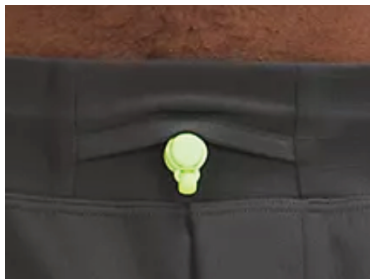


M-BD-3. Fly Stitching - Single Ndl

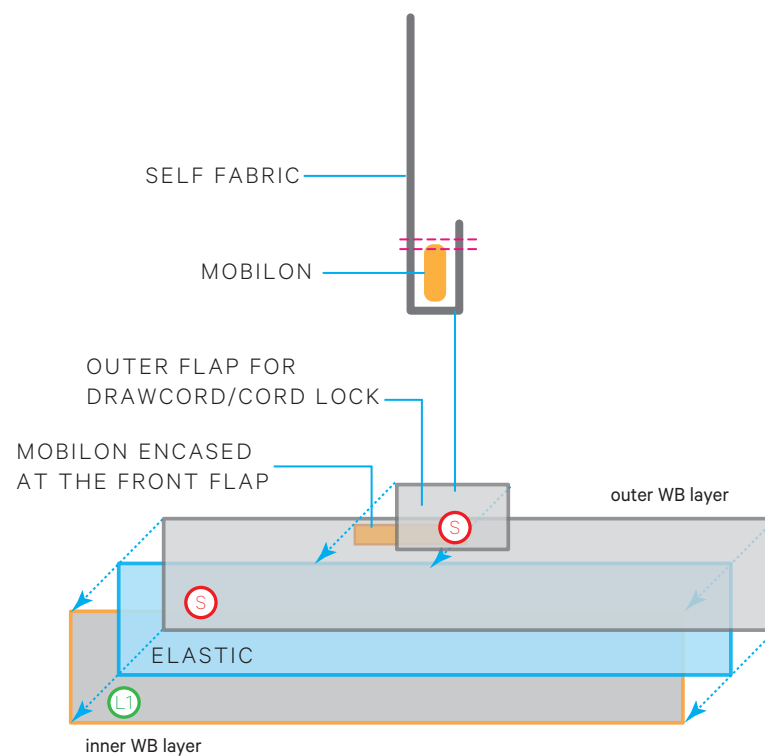
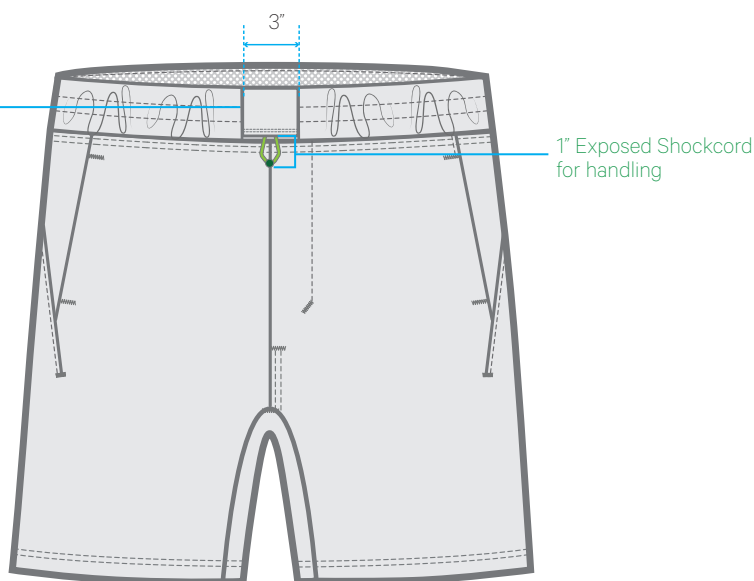
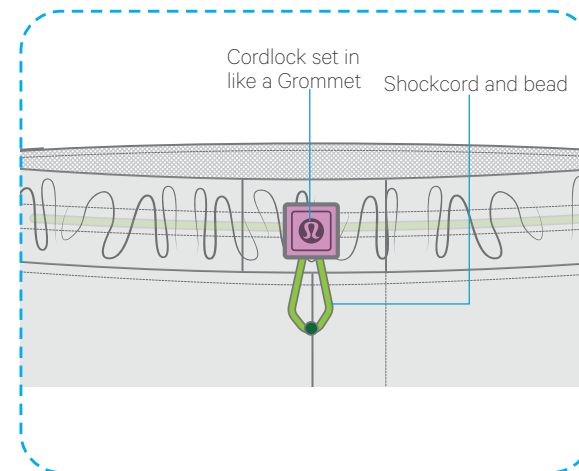
single needle lockstitch with 45 degree angle
bartack to secure end

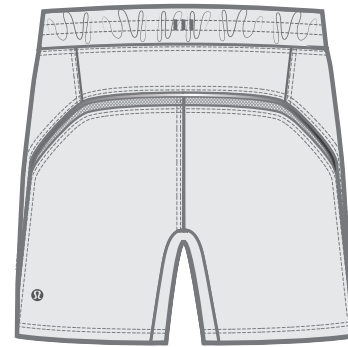
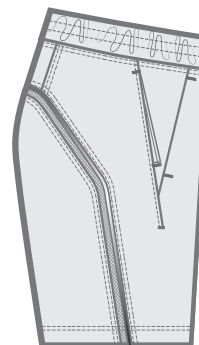
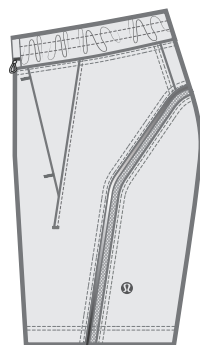
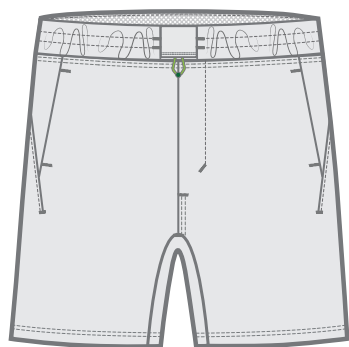


OUTER FLAP FOR DRAWCORD/CORD LOCK

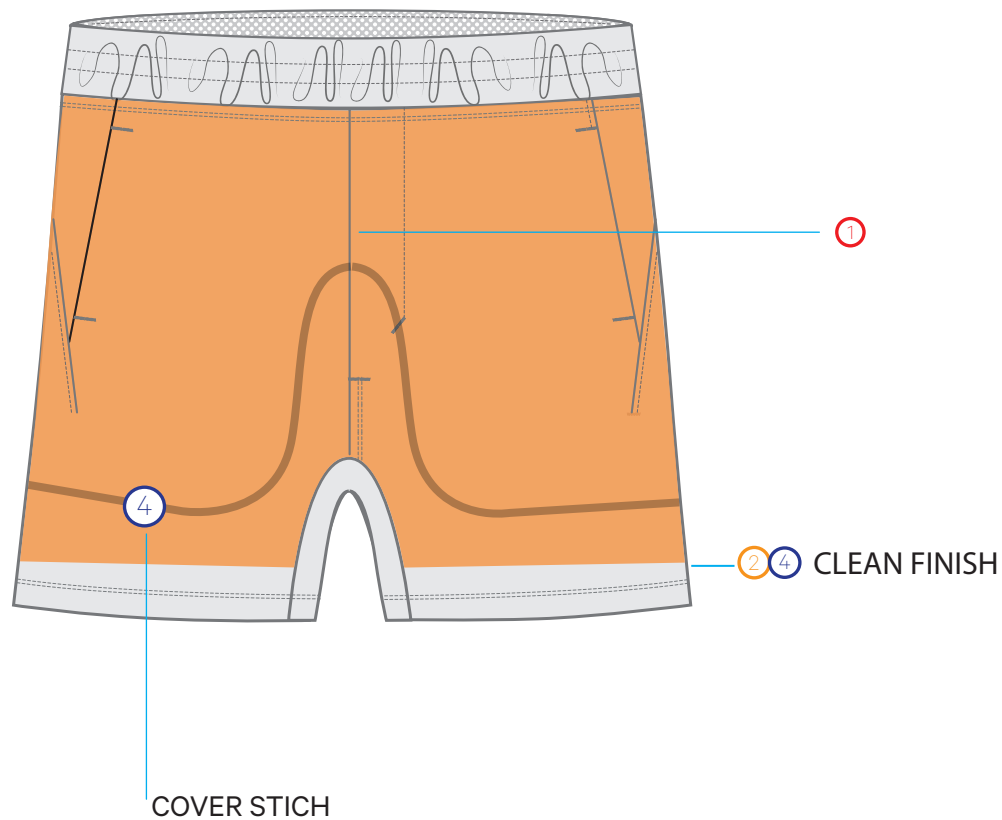


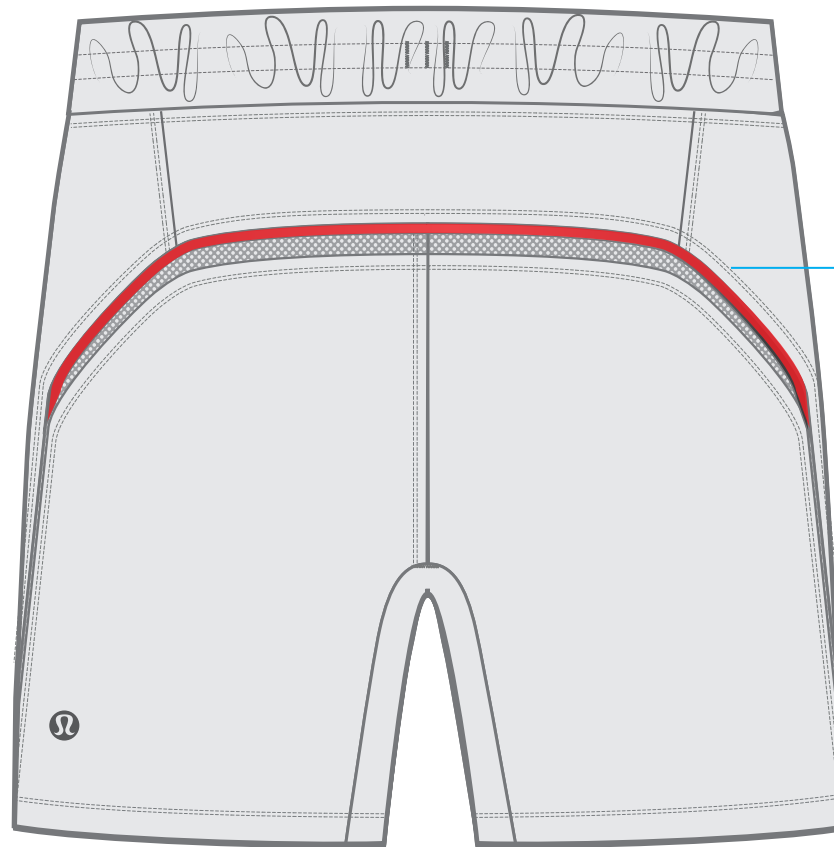
SHOCKCORD LOCK





For White Liner/Linerless Only:





Reflective Elastic set into Top side of the Arch

Stitch Solid side of the Elastic into the Arch;
Leave the reflective side sticking out

