

**FEEL / ACTIVITY**

OTM / YOGA

**FIT / LENGTH**

TIGHT / LOW SUPPORT

B/C CUP

**Starting Block:** LW1FCSS

**FABRIC**
 S-(body) See BOM

 C1-(bra outer layer) See BOM

**LINING**
 L1- (cup pockets, strap join corner) Power Mesh

 L2-(bra liner, underband) See BOM

 L3-(cf and side wing) Swim / Intimates Bra  
Stabilizer 45gsm : CB98-AB-11

**TRIMS**

(underbust elastic) Knit Elastic - SEE BOM

(Neckline & armhole) EL00618 -  
Stretch higher modulus insert elastic - 8mm

(cup pocket opening) 1/8" mobilon factory  
sourced

(cups) see BOM

(slider) RS00135 - Nylon Coated Metal Slider (Tall) - 10mm

(ring) RS00131 - Nylon Coated Metal Bra Ring - 10mm

(logo) See BOM

**DESIGNER:** KAREN HALIM

**PD:** VERDIANA LAM

**FIT:**
**DATE:** 20 MARCH 2024

**FUNCTION**

Expansion in the Align franchise, featuring contrast layers with adjustable strap &amp; build in shelf bra for maximum comfort.

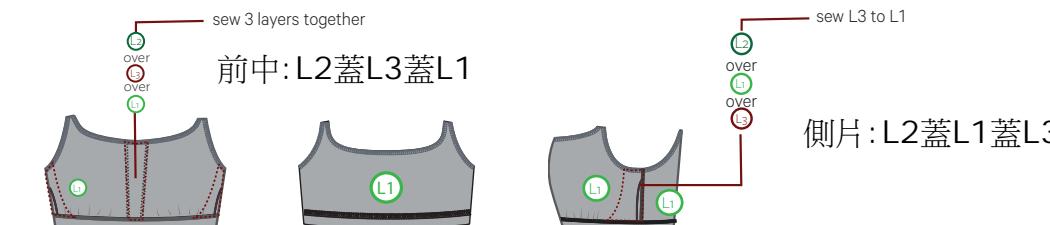


Next to Skin Layer:

內裡:靠皮膚



Middle Layer:



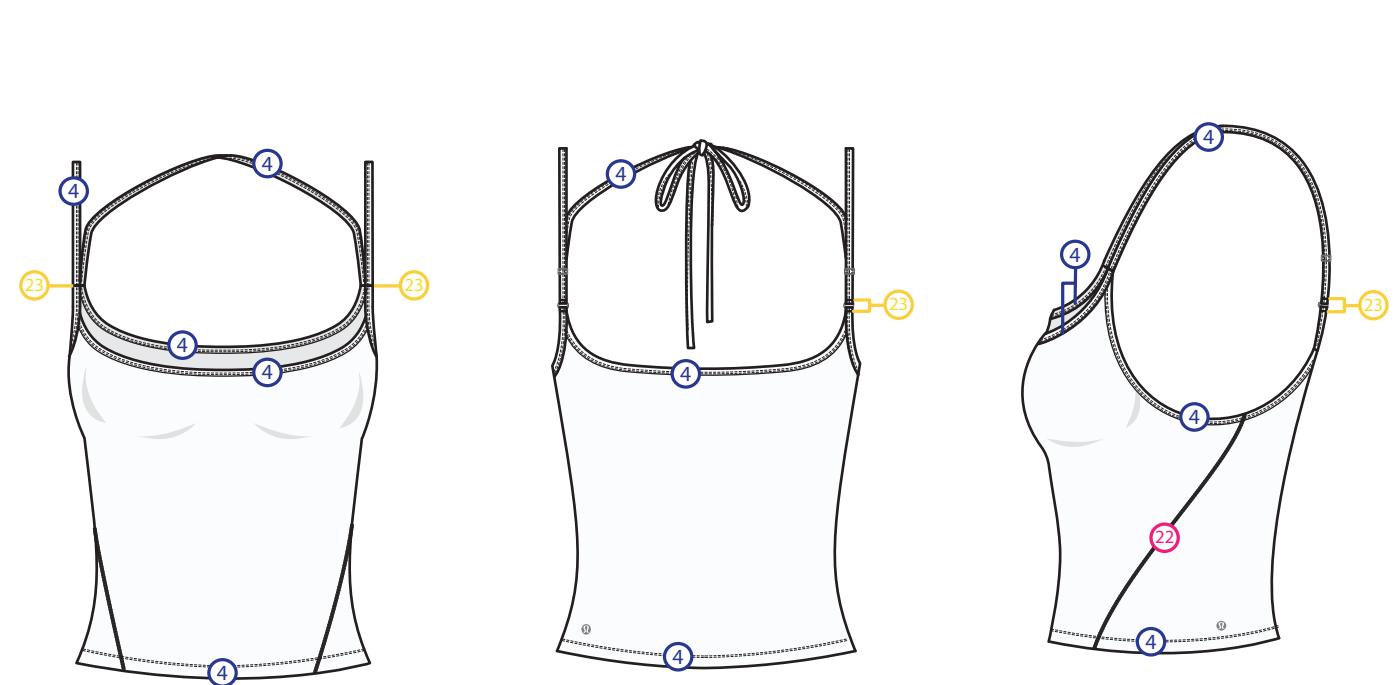
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## STITCH LEGEND:

- (1) (607): flatlock 4N6T
- (2) (514): 4 thread serge (2N4T overedge)
- (3) (406): 2 needle bottom coverstitch 1/4"
- (4) (406): 2 needle bottom coverstitch 1/8"
- (5) (407): 3 needle bottom cover stitch
- (6) (605): 3 needle 5 thread coverstitch
- (7) 602: mini mock
- (8) (321): 3 step zig zag stitch 1/4"
- (9) (321): 3 step zig zag stitch 1/8"
- (10) (308): 2 step zig zag 1/8"
- (11) (401): single needle chain stitch
- (12) (301): single needle lockstitch
- (13) (516): 5 thread serge w/ safety stitch
- (14) (504): 3 thread serge
- (15) 505: baby serge
- (16) (304): zig zag lockstitch (1 step zig zag) 1/8"
- (17) fall & winter 2016 scallop stitch
- (18) (605): 3 needle coverstitch with 4.8mm spacing  
'narrow coverstitch' with single lap construction
- (19) (607) 3needle flatlock
- (20) (304) zig zag (1 step zig zag)
- (21) (301) twin needle lockstitch
- (22) spread merrow stitch
- (23) (304) bartack
- (24) (301) straight stitch bartack

## BONDING APPLICATION LEGEND:

- (A) Overlap seam
- (B) Fold over
- (C) Ultrasonic
- (D) Ultrasonic roller cut edge
- (E) Component bonding
- (F) Topical
- (G) Multi Modulus
- (H) Bonded rib
- (J) Vivid edge



Next to Skin Layer:

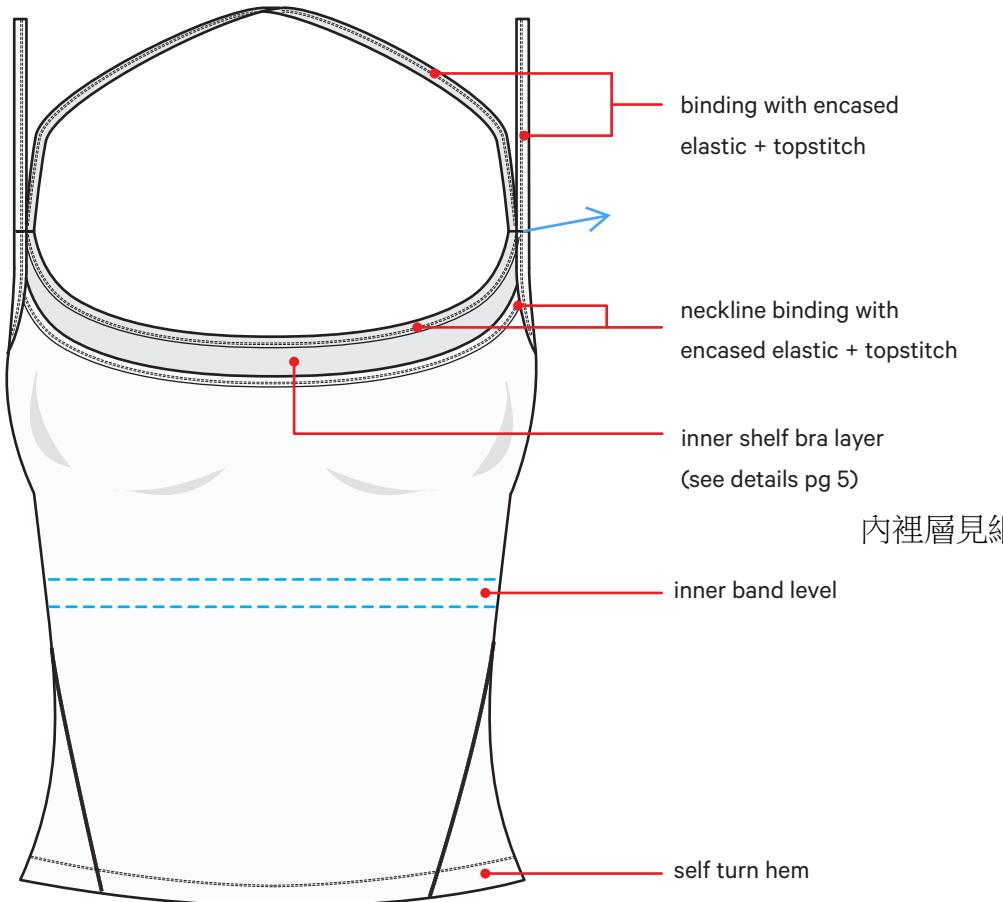


Middle Layer:



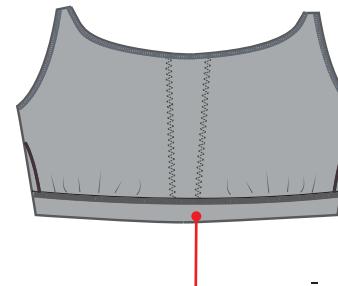
領圍/袖攏肩帶:

- 加包邊壓1/8"三本雙針
- 加QQ帶

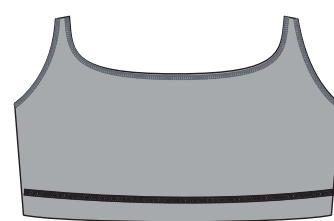
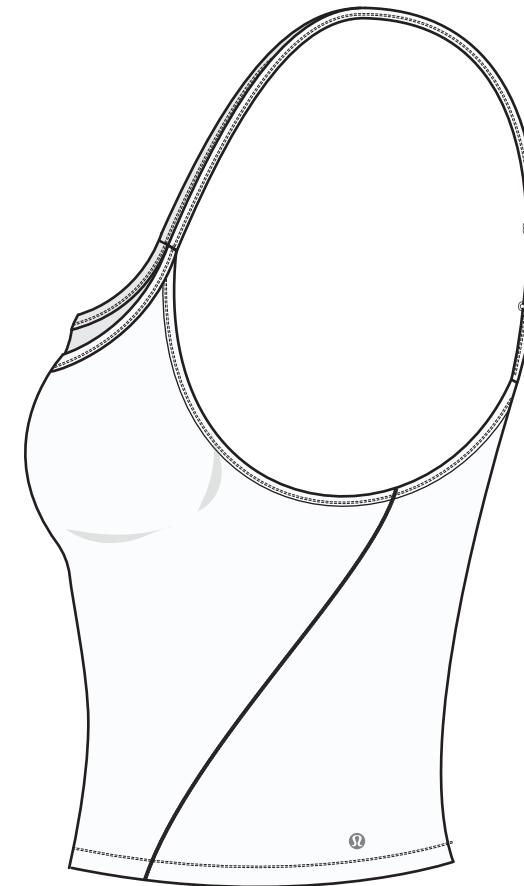
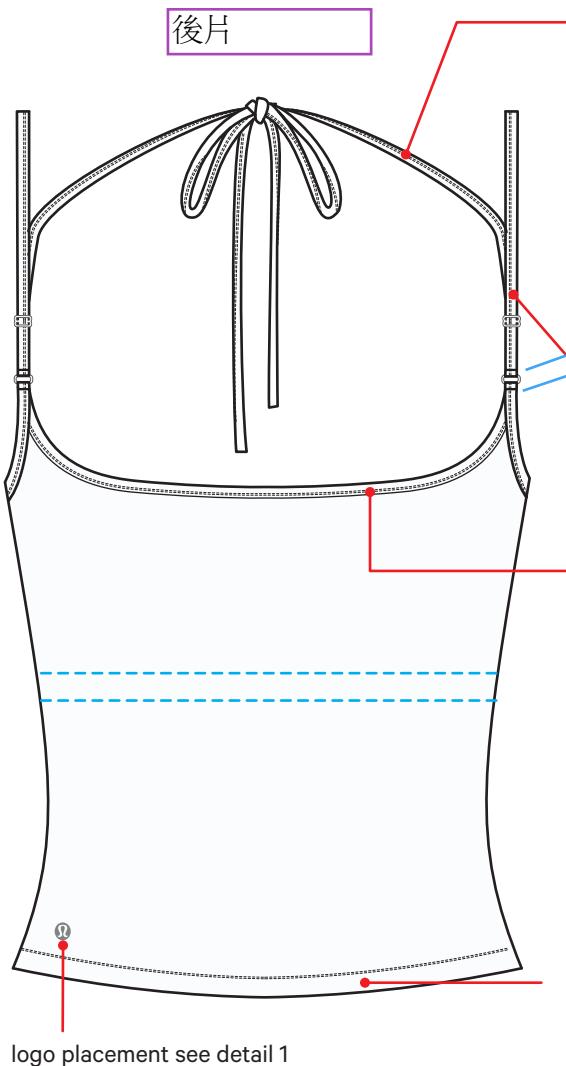


內裡層見細節圖

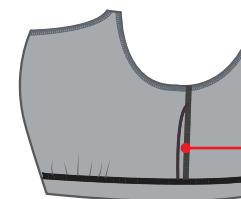
INSIDE BRA VIEW



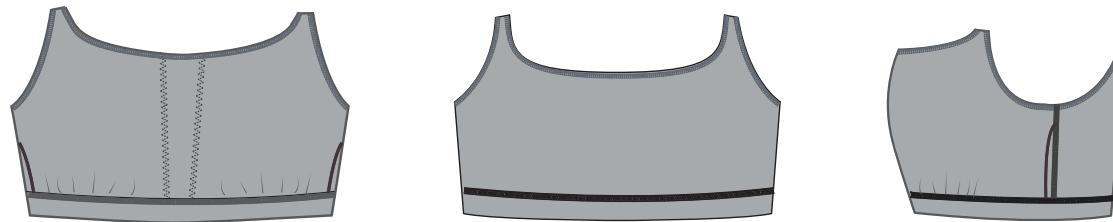
- bra elastic encased in L2
- underband join seam lines up with wearer's left shelf bra side seam



INSIDE BRA VIEW

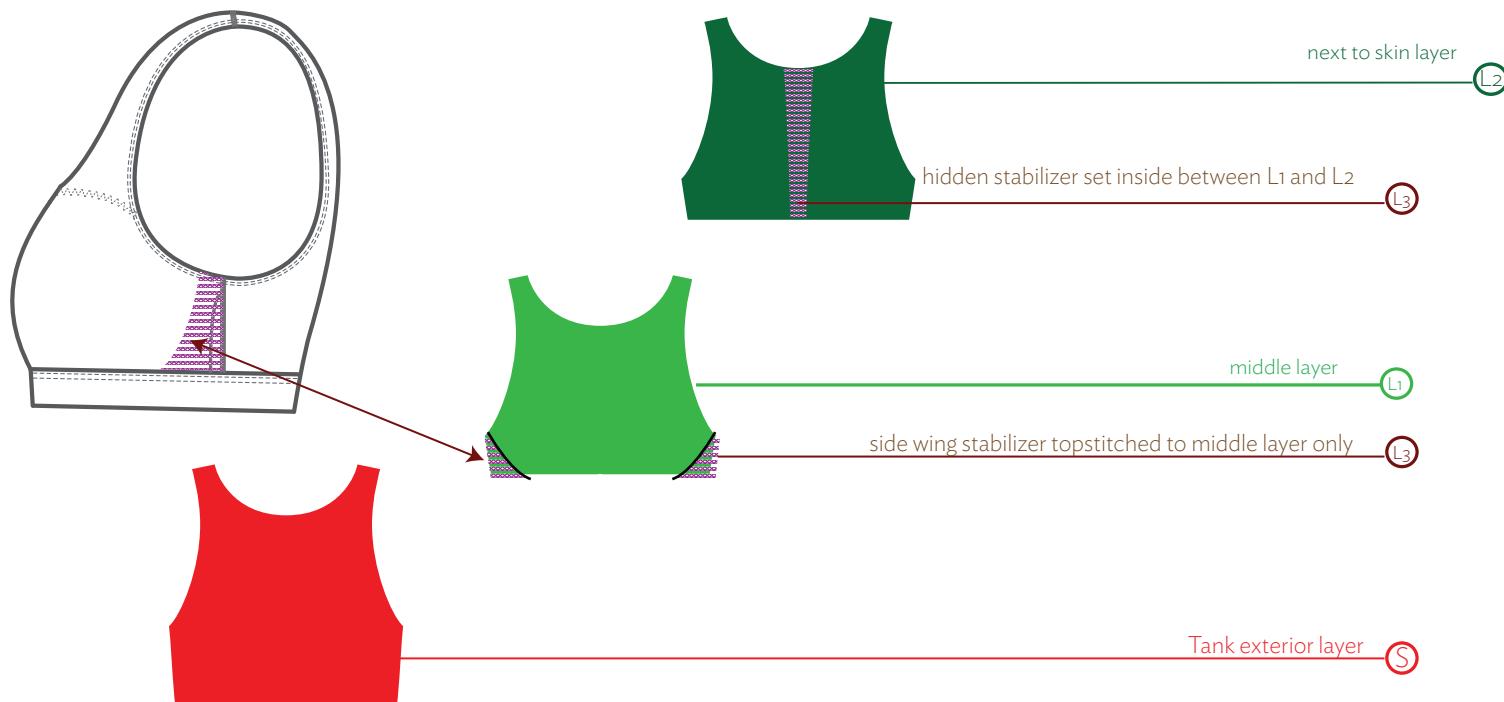


pockets for removable cups, mobilon serged into inside of pocket opening



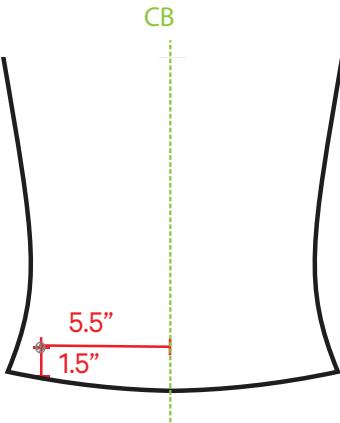
下圖只是參考  
圖

INTERNAL LAYERS  
STANDARDIZED DRAWING



DETAIL 1 LOGO PLACEMENT:

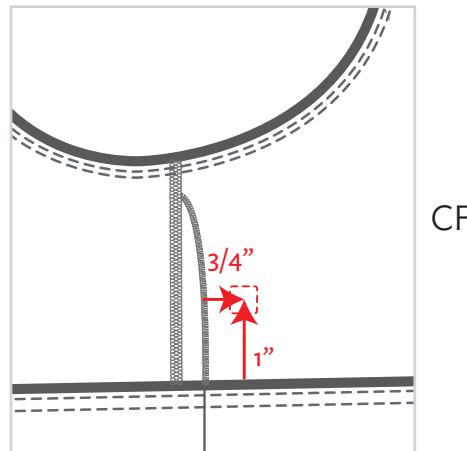
- logo placed on wearer's left
- 5.5" from mid of logo to CB
- 1.5" up from hem to the mid of logo
- for size M only



DETAIL 2: SIZE LOGO PLACEMENT:

- wearer's left front cup lining (label must not sit against skin)
- 3/4" from left cup pocket opening edge to center of label
- 1" up from bottom seam to center of label

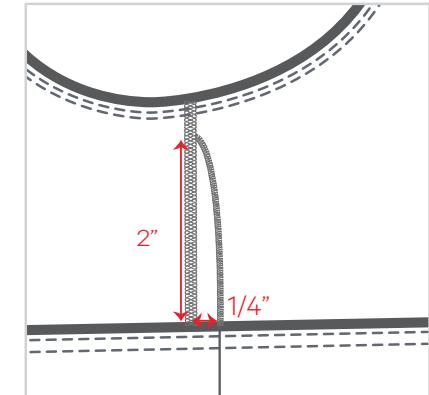
STANDARDIZED DRAWING



DETAIL 3: BRA CUP POCKETS

- FOR SIZE 8 ONLY, OPENING WILL GRADE
- cup pocket opening sewn into lining side seam
- 1/4" gap at bottom, between side seam and pocket opening edge
- 1/8" mobilon serged on pocket opening

STANDARDIZED DRAWING



REFERENCE IMAGES:

