

**S:**

**LM7B24S**-Recycled Poly Swift 124 gsm, 86% Recycled Polyester, 14% Elastane, Everest, FVF4029UVQD, \$2.90, 52"

**LM7BCBS**-Recycled Poly Swift 124gsm Solid Non-PFC DWR AR, 89% Recycled Polyester, 11% Elastane, XSS-P0210, Shinkong, \$2.86, 54"

**LM7BC1S**-F&F Water Shorts Recycled Polyester 178gsm Solid Wicking QD ProtX2 AR, 89% Recycled Polyester, 11% Elastane, DE LICACY, C39039-4QZ7, \$3.79, 54"

**LM7B82S**-Rec Poly Swift Wicking QD Digital Sublimation Print IT from Shinkong, 86% Recycled Polyester, 14% Elastane, XSS-P0210 DPY, \$5.03"

**C1:**

**C1** Recycled Polyester Power Mesh 146gsm, Yu Yuang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$31800, 69"

**L1:**

**L1** Recycled Poly Pocketing Solid 90gsm Wicking QD, XPP-P0740-2-1, 56", \$1.8000

**L2:**

**L2** DNS2-BACU-PR, F&F UL Rec Poly Liner Mesh ProtX2 85% Rec Polyester / 15% Elastane, \$4.0400, 60"

**L3:**

**L3** Recycled Polyester Power Mesh 146gsm, Yu Yuang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$31800, 69"

**DRAWCORD:**

BACKUP:D00220 - STRETCH FLAT MID-LINE DRAWCORD WITHOUT FILL - 7MM AS SOURCED BY SHANGHAI JML APPAREL CO. LTD

**PKT ZIPPER TAPE:**

#3 COIL - REVERSE CLOSED-END (RECYCLED TEETH AND CHAIN), Z#3YKK\_CFBC-3 PBR2D GREEN-F,

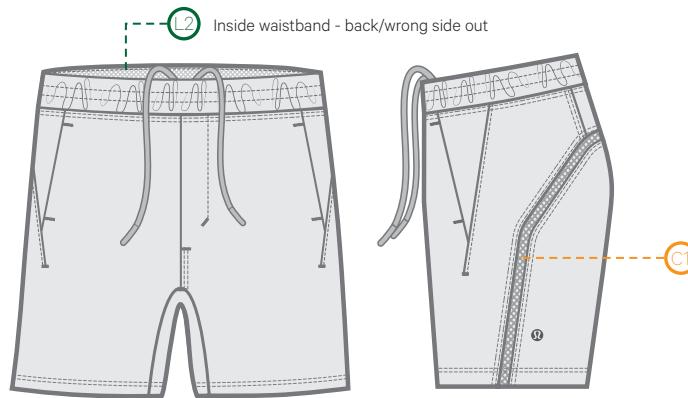
**CF ZIPPER SLIDER:**

#3 REVERSE COIL SEMI-AUTOLOCK TPU CUT OUT ZIPPER PULL WITH FRONT MEN'S LOGO AS SOURCED BY YKK TAIWAN, P#3YKK\_3C-DSBLUU13

**LOGO:**

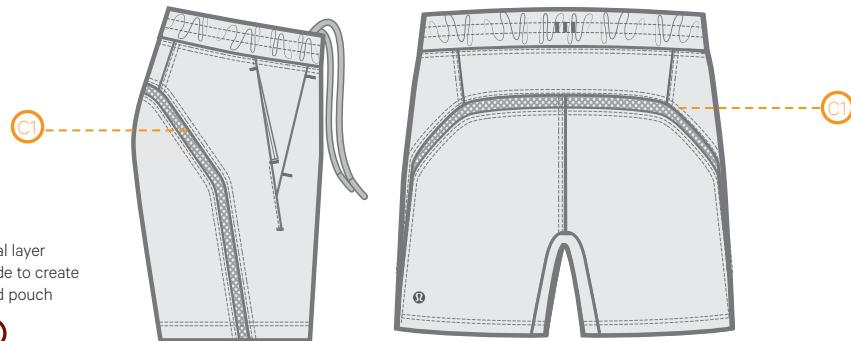
SILVER: T00171 - 0.5MM RAISED LULU SILVER REFLECTIVE LOGO - 13MM, E.TEXTINT, LUF201409023

BLACK: T00171A - 0.5MM RAISED LULU HERO REFLECTIVE LOGO - 13MM, E.TEXTINT, LUFK19110012

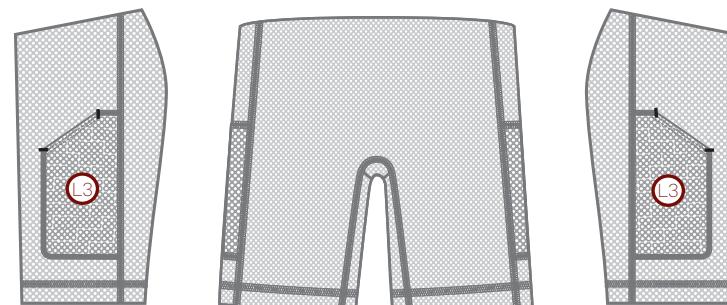
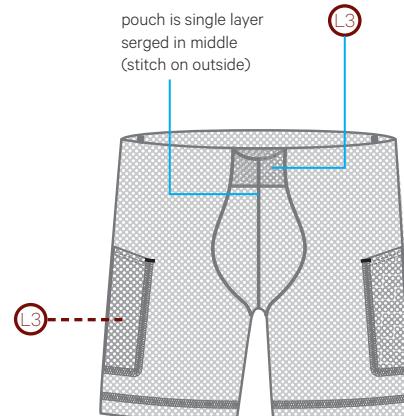


**ALL PANELS ARE **S**  
UNLESS INDICATED OTHERWISE**

**ALL POCKETBAGS  
IN SHELL ARE IN **L1****



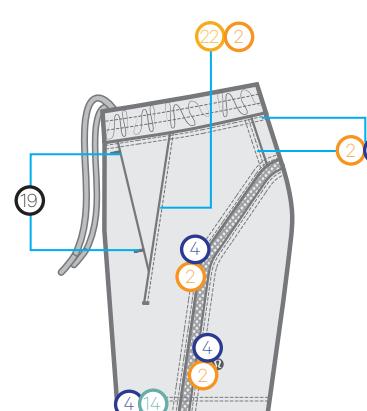
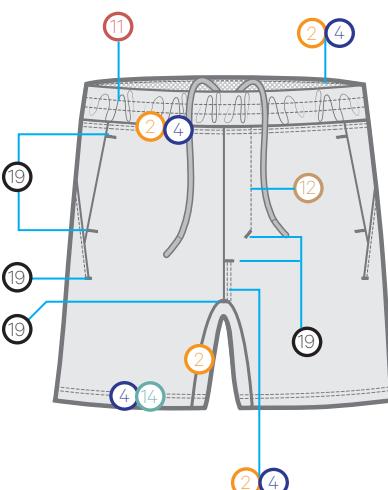
additional layer  
on outside to create  
drawcord pouch



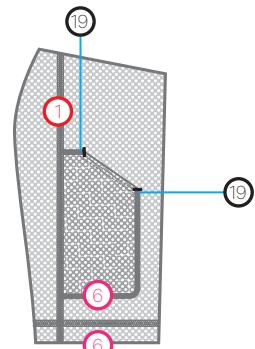
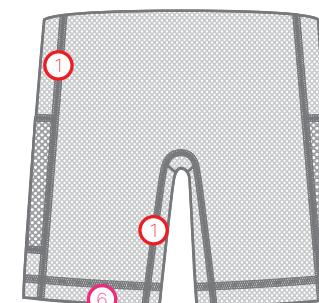
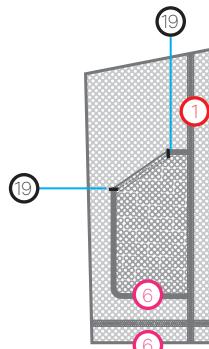
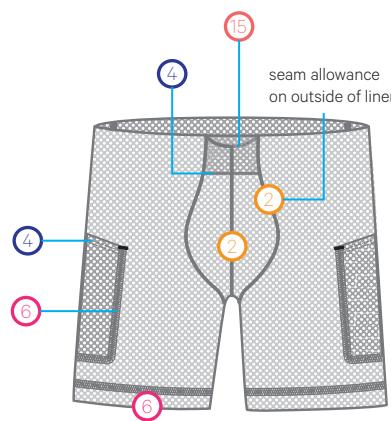
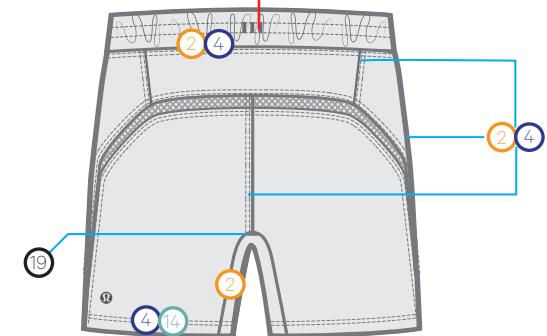
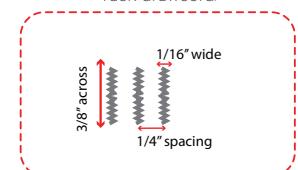
DESIGNER: Tjirk  
DA: Andrew  
TD: Clare

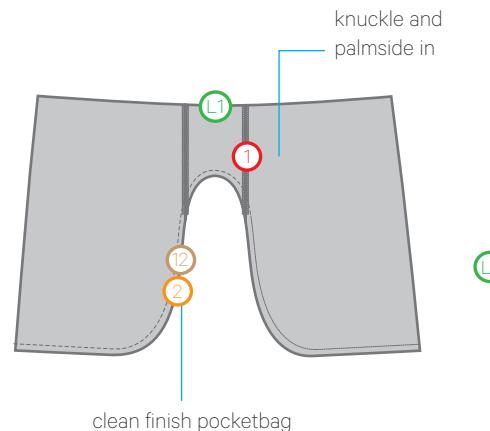
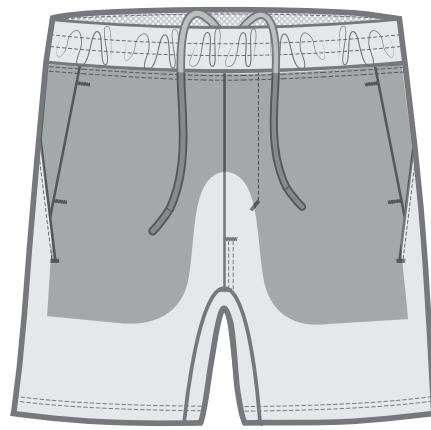
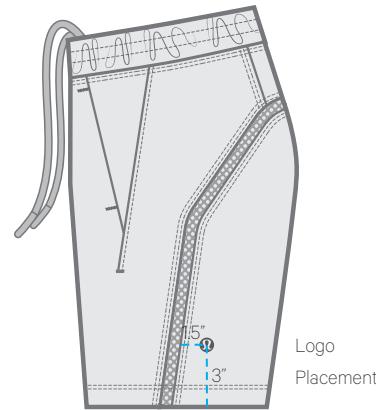
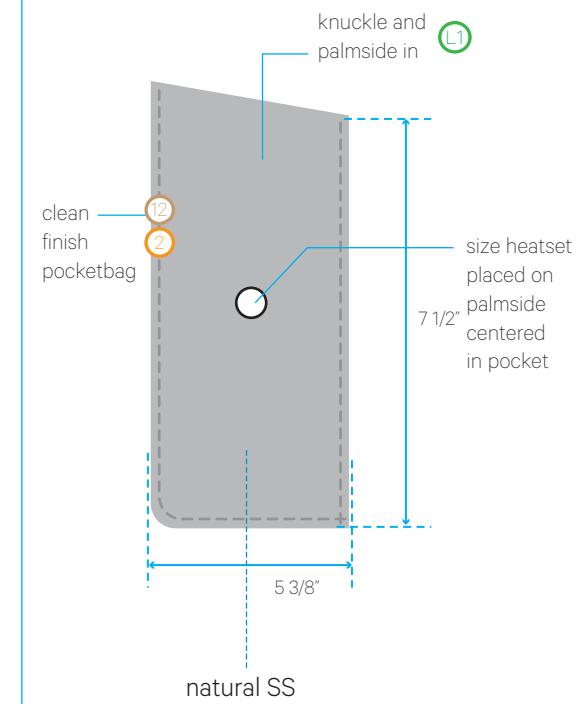
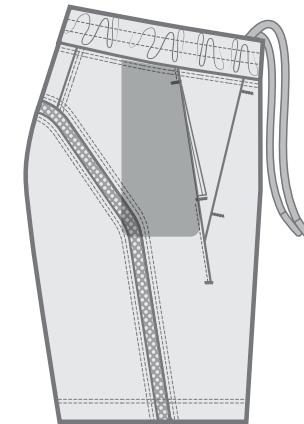
**ALL LINER PANELS ARE **L2**  
UNLESS INDICATED OTHERWISE**

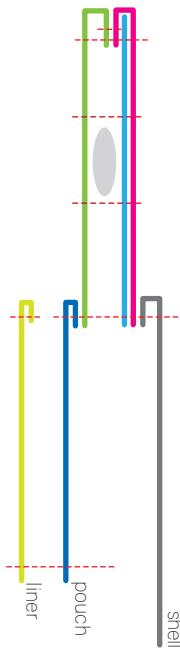
- ① (607): FLATLOCK 4N6T
- ② (514): 4 THREAD SERGE (2N4T OVEREDGE)
- ③ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/4"
- ④ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/8"
- ⑤ (407): 3 NEEDLE BOTTOM COVER STITCH
- ⑥ (605): 3 NEEDLE 5 THREAD COVERSTITCH
- ⑦ (602): MINI MOCK
- ⑧ (321): 3 STEP ZIG ZAG STITCH 1/4"
- ⑨ (321): 3 STEP ZIG ZAG STITCH 1/8"
- ⑩ (308): 2 STEP ZIG ZAG 1/8" (ON BINDINGS ONLY)
- ⑪ (401): SINGLE NEEDLE CHAIN STITCH
- ⑫ (301): SINGLE NEEDLE LOCKSTITCH
- ⑬ (516): 5 THREAD SERGE W/ SAFETY STITCH
- ⑭ (504): 3 THREAD SERGE
- ⑮ (505): BABY SERGE
- ⑯ (304): ZIG ZAG LOCKSTITCH (1 STEP ZIG ZAG) 1/8"
- ⑰ FALL & WINTER 2016 SCALLOP STITCH
- ⑱ (607): 3/16" FLATSEAM(4.8MM) (3 NEEDLE FLATLOCK)
- ⑲ BARTACK
- ⑳ BACKTACK
- ㉑ 2 NEEDLE BOTTOM COVERSTITCH 1/4"  
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉒ 2 NEEDLE BOTTOM COVERSTITCH 1/8"  
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉓ BLIND HEM
- ㉔ 1/8" - 3 THREAD OVERLOCK MERROW



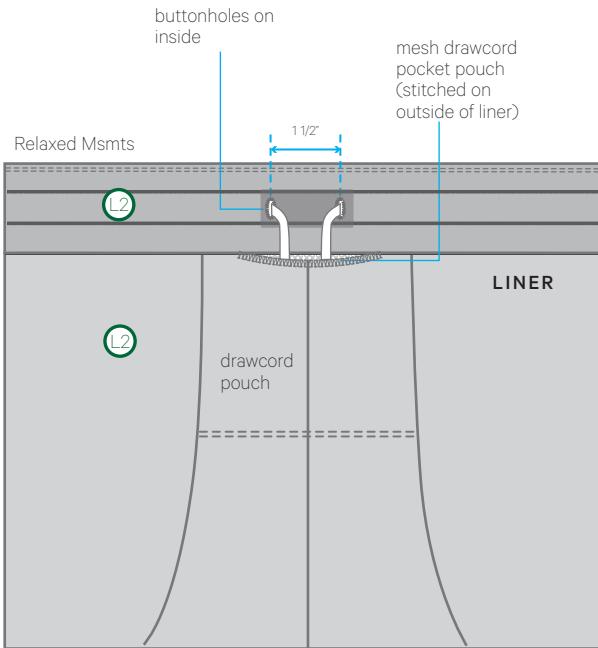
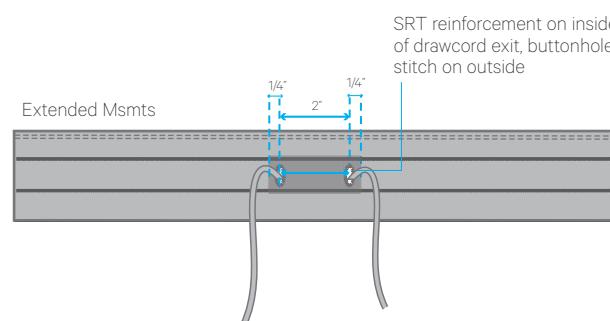
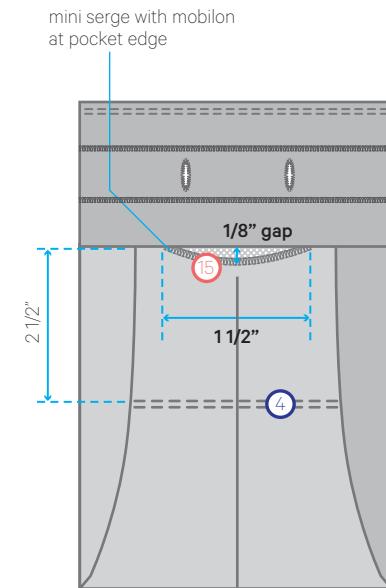
CB bartacks: through ALL layers.  
Tack drawcord.

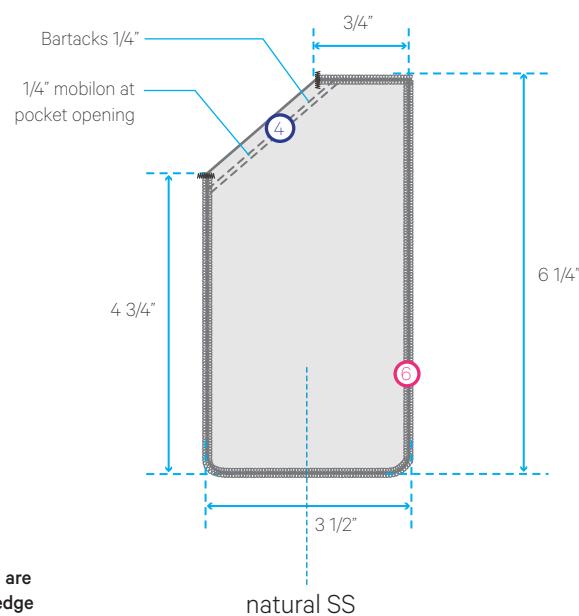
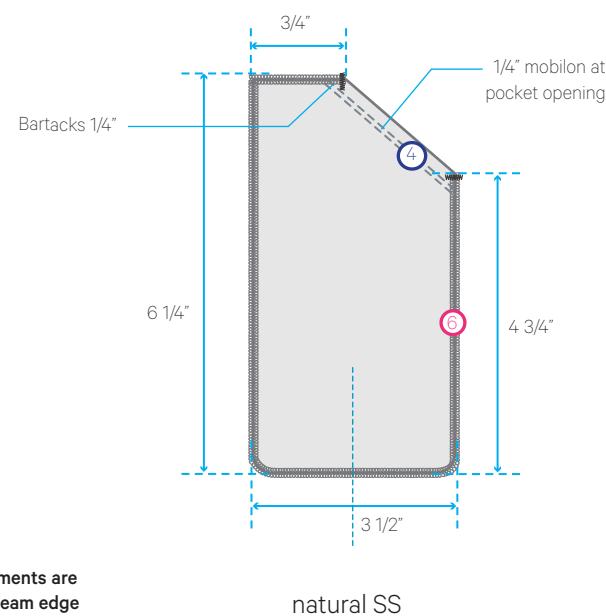


**HANDPOCKETS**

**SIDE POCKET**


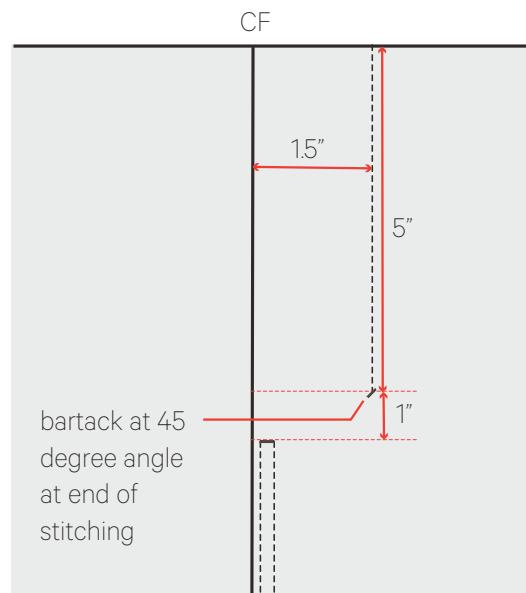
**CONSTRUCTION WAISTBAND**

**MATERIALS**

- ELASTIC
- INSIDE WAISTBAND
- OUTSIDE WAISTBAND
- SHELL
- DRAWCORD
- LINER
- POUCH
- STITCHING

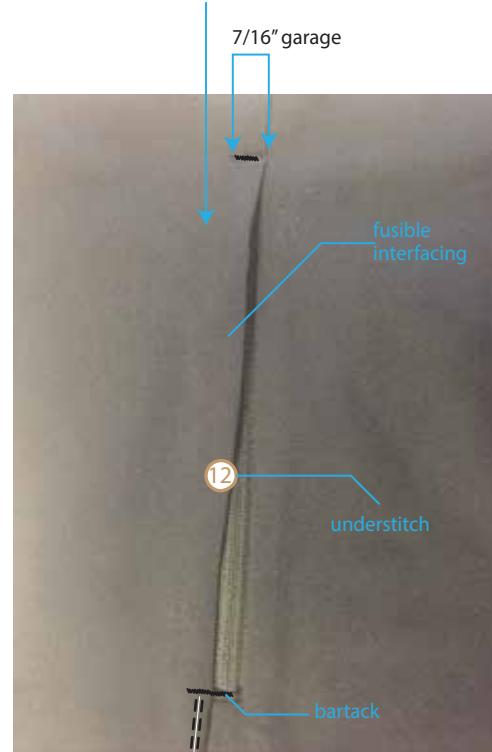
**DRAWCORD POCKET IN POUCH**

**ADJUSTED POCKET OPENING**

**MINI SERGE REFERENCE**


**LEFT HANDSIDE MEDIA POCKET**

**RIGHT HANDSIDE MEDIA POCKET**


**M-BD-3. Fly Stitching - Single Ndl**

single needle lockstitch with 45 degree angle  
bartack to secure end

**PEZ MEDIA POCKET ZIPPER**

flap creates zipper garage. No topstitch.



For White Liner/Linerless Only:

