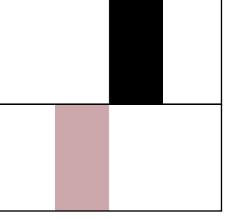
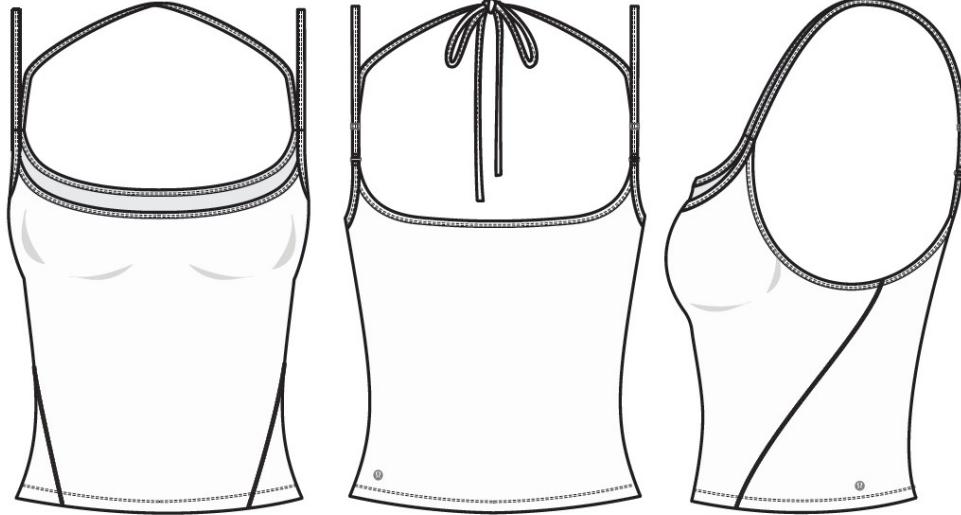
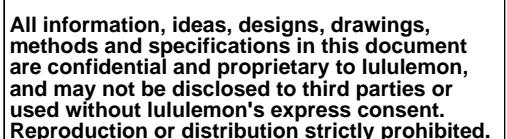


	<b>Season:</b> <b>Style #:</b> <b>Style Desc:</b> <b>Product Size Definition:</b> <b>Grade Rule Template:</b>	<b>Spring 2025</b> <b>LW1FLWS</b> <b>APAC Nulu Spaghetti Cami Contrast Neckline Tank with Bra BR Lycra LW1FLWS</b> <b>W Tops--sz:XXS-5XL</b> <b>GF XS-XL Tops</b>	<b>Brand:</b> lululemon <b>Division:</b> lulu Womens <b>Class:</b> Womens Tanks <b>Pod:</b> W Sweat	<b>Style Status:</b> Active <b>Generated Date:</b> Mar 21, 2024	
		<b>0024 - WHT/BLK</b>  <b>069827 - PKHZ/WHT</b>		<b>Self Fabric:</b> RT1711036 Nulu Light Solid Bright Lycra <b>Contrast 1:</b> RT1702195 Nulu Light Solid Black Lycra <b>Contrast 2:</b> <b>Designer:</b> <b>Product Developer:</b> Verdiana Lam - verdianalam <b>Fit Specialist:</b> <b>Sourcing:</b>	

	Season:	Spring 2025	Brand:	lululemon	Style Status:	Active	
	Style #:	LW1FLWS	Division:	lulu Womens	Generated Date:	Mar 21, 2024	
Style Desc:	APAC Nulu Spaghetti Cami Contrast Neckline Tank with Bra BR Lycra LW1FLWS	Class:	Womens Tanks	Pod:	W Sweat	SP25- LW1FLWS- K6703(母款) # 卉嫻	
Product Size Definition:	W Tops--sz:XXS-5XL						
Grade Rule Template:	GF XS-XL Tops						

單件袋:12"x10"

BOM Name

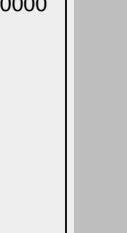
BOM : 001--SP25

BOM Comments

## fabric

	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0024 - WHT/BLK	069827 - PKHZ/W HT
	Self	Self, Self neckline, armhole & straps	RT17110 36 54 "	Approved with Limitations	Nulu Light Solid Bright Lycra	Eclat Textile Co., Ltd.	72	0	0.4860	Yard	\$6.4000	\$3.1104	White	Pink Haze
	Contrast 1	bra outer layer, bra outer layer neckline, armhole & straps	RT17021 95 54 "	Approved with Limitations	Nulu Light Solid Black Lycra	Eclat Textile Co., Ltd.	72	0	0.1460	Yard	\$6.4700	\$0.9446	Black	NA
	Contrast 1	bra outer layer, bra outer layer neckline, armhole & straps	RT17110 36 54 "	Approved with Limitations	Nulu Light Solid Bright Lycra	Eclat Textile Co., Ltd.	72	0	0.0000	Yard	\$6.4000	\$0.0000	White	White
	Lining 1	bra middle layer	DN92-DA-1 69"	Approved	Use Be Planet Version Power mesh wider width 146gsm	Yu Yuang Textile Co., Ltd.	55	0	0.1460	Yard	\$3.1300	\$0.4570	Barely Beige	Barely Beige
	Lining 2	bra liner	RT17110 36	Approved with Limitations	Nulu Light Solid Bright Lycra	Eclat Textile Co., Ltd.	72	0	0.1000	Yard	\$6.4000	\$0.6400	NA	White
	Lining 2	bra liner	RT17021 95 54 "	Approved with Limitations	Nulu Light Solid Black Lycra	Eclat Textile Co., Ltd.	72	0	0.0000	Yard	\$6.4700	\$0.0000	Black	White
	Lining 3	stabilizer at CF + side wings	CB98-AB-11 65"	Approved	Use Be Planet Version Swim / Intimates Bra Stabilizer 45gsm	Yu Yuang Textile Co., Ltd.	45	0	0.0150	Yard	\$1.7600	\$0.0264	Barely Beige	Barely Beige

trim														
	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0024 - WHT/BLK	069827 - PKHZ/W HT
	See Technical Sketch	strap	SF18401 53/8/PS	Approved	EL00308 - Soft hand bra-strap- 8mm	Pioneer Elastic (HK) Ltd.	0	56	0.0000	Yard	\$0.1800	\$0.0000		
	See Technical Sketch	Binding Straps (Size XXS-M)	2130190/8/PS/A	Approved with Limitations	EL00618 - Stretch higher modulus insert elastic - 8mm	Pioneer Elastic (HK) Ltd.	0	56	0.0000	Yard	\$0.1221	\$0.0000	Black	
	See Technical Sketch	Binding Straps (Size XXS-M)	2130190/8/PS/A	Approved with Limitations	EL00618 - Stretch higher modulus insert elastic - 8mm	Pioneer Elastic (HK) Ltd.	0	56	0.0000	Yard	\$0.1221	\$0.0000		White
	See Technical Sketch	ring at back strap join	BNR100 02	Approved	RS00131 - Nylon Coated Metal Bra Ring - 10mm	Hung Hon (4K) Limited	0	49	0.0000	Each	\$0.0148	\$0.0000	Black	
	See Technical Sketch	ring at back strap join	BNR100 02	Approved	RS00131 - Nylon Coated Metal Bra Ring - 10mm 8mm 8字環*2pcs	Hung Hon (4K) Limited	0	49	0.0000	Each	\$0.0148	\$0.0000		White
	See Technical Sketch	slider	BNS1001 6	Approved with Limitations	RS00135 - Nylon Coated Metal Slider (Tall) - 10mm	Hung Hon (4K) Limited	0	49	0.0000	Each	\$0.0148	\$0.0000	Black	

trim															
	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0024 - WHT/BLK	069827 - PKHZ/W HT	
	See Technical Sketch	slider	BNS10016	Approved with Limitations	RS00135 - Nylon Coated Metal Slider (Tall) - 10mm  8mm 8字環*2pcs	Hung Hon (4K) Limited	0	49	0.0000	Each	\$0.0148	\$0.0000		White	
	See Technical Sketch	armhole	34106/P S	Approved with Limitations	EL00325 - thin insert elastic 6mm	Pioneer Elastic (HK) Ltd.	0	56	0.0000	Yard	\$0.0900	\$0.0000			
	See Technical Sketch	neckline	QE1/4"MOBILON	Approved	1/4" Clear Mobilon Elastic (factory-sourced)	Factory Sourced	0	0	1.0000	Yard	\$0.0001	\$0.0001	Clear	Clear	
	See Technical Sketch	underband elastic encased; sizes 0-14	PS888-20	Approved	E00345 Knit Elastic - 20mm  20mm寬緊帶:胸罩下襯	Taiwan Paiho Limited	0	40	1.0100	Yard	\$0.1300	\$0.1313	White	White	
	See Technical Sketch	bra cup opening	QE1/8"MOBILON	Approved	1/8" (3MM) Mobilon Elastic	Factory Sourced	0	0	0.2140	Each	\$0.0001	\$0.0000	Clear	Clear	
	See QA Manual	cup A	HH22110 6P	Approved	BC0003 - lululemon Perforated Bra Cups With Arrow Mark (Effective SP15)	Platinum Dynasty Limited	0	45	0.0000	Pair	\$0.6200	\$0.0000	Nudie	Nudie	
	See QA Manual	cup B	14039	Approved with Limitations	Removable Cookie - Dual source	Silueta Pvt Ltd.	0	60	0.0000	Pair	\$0.4500	\$0.0000	Nudie	Nudie	
Modified Date:	Mar 20, 2024				Page 4 of 8								Confidential and Proprietary		

## trim

	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0024 - WHT/BLK	069827 - PKHZ/W HT
	See Technical Sketch	logo	LUF2014 08067	Approved with Limitations	T00185N - Silver Reflective Lulu Logo, Hero Quality - 13mm (Effective SU15 and Onwards)	E. Textint Corp.	0	40	1.0000	Each	\$0.0670	\$0.0670	Silver	Silver
	See QA Manual	Needle	5643140	Approved	Gramax Tex 21, Ticket 140 Thread	J. & P. Coats Limited	0	45	1.0000	Yard	\$0.0007	\$0.0007	DTM	DTM
	See QA Manual	Cover + Looper	F785140	Approved	Seamsoft Tex 24, Ticket 140	J. & P. Coats Limited								
	See QA Manual	Bartacks	2994120	Approved	Epic Tex 24, Ticket 120 Thread	J. & P. Coats Limited								

轉印標在S布正面

爬網/攻克/併縫--針線 Gramax Tex21 + 面/底線 Seamsoft Tex24

平針/打結/鎖眼/Z字縫--針線/底線同樣使用Epic Tex24

單針鎖鍊/三本雙針--針線 Gramax Tex21 + 底線 Seamsoft Tex24

## labels

	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0024 - WHT/BLK	069827 - PKHZ/W HT
	See QA Manual	Standard	CC00001 -AD	Approved	CC00001-LLL-GARMENT 洗標	Avery/Paxar	0	15	1.0000	Each	\$0.0370	\$0.0370	White	White
	See Technical Sketch		TRACE0001	Approved	TRACE0001 - Size and Traceability Label	Avery/Paxar	0	14	1.0000	Each	\$0.0300	\$0.0300	White/Grey	White/Grey

## packaging

	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0024 - WHT/BLK	069827 - PKHZ/W HT
	See QA Manual		ZLAMT7 200R-B	Approved	HZLAMT720 0R-B - Source Tag - Black Tag ** Please Also Spec Pin Hmj70-H**	Tyco	0	0	1.0000	Each	\$0.0803	\$0.0803	Black	Black

**packaging**

	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0024 - WHT/BLK	069827 - PKHZ/W HT
	See QA Manual		MJ70-H	Approved	HMJ70-H - Source Tag - Silver Pin ** Please Also Spec Tag Hzlamt7200 R-B**	Tyco	0	0	1.0000	Each	\$0.0227	\$0.0227	Silver	Silver
	See QA Manual		HTT1002 -ST-2IN	Approved	Hangtag Trim - Swiftach Fastener - 2inch	Factory Sourced	0	0	1.0000	Each	\$0.0000	\$0.0000	Clear	Clear
	See QA Manual		LHT-WWMT-001	Approved	LHT - lululemon WWMT Hangtag - White	Avery/Paxar	0	14	1.0000	Each	\$0.0369	\$0.0369	White	White
	See QA Manual		LWWMT Barcode	Approved	WWMT Barcode Sticker	Avery/Paxar	0	40	1.0000	Each	\$0.0987	\$0.0987	White	White

**finishing**

	Standard Placement	Placement	Supplier Article #	Material Status	Material	Supplier	Total Leadtime	Bulk Production Lead Time - Days	Usage	BOM UOM	Price Per Unit	Total	0024 - WHT/BLK	069827 - PKHZ/W HT
							0	0	0.0000		\$0.0000	\$0.0000		
Total = \$5.685														

	<b>Season:</b>	Spring 2025	<b>Brand:</b>	lululemon	<b>Style Status:</b>	Active	
	<b>Style #:</b>	LW1FLWS	<b>Division:</b>	lulu Womens	<b>Generated Date:</b>	Mar 21, 2024	
	<b>Style Desc:</b>	APAC Nulu Spaghetti Cami Contrast Neckline Tank with Bra BR Lycra LW1FLWS	<b>Class:</b>	Womens Tanks	<b>Measurement Template:</b>	Womens Tanks (W)	
	<b>Product Size Definition:</b>	W Tops--sz:XXS-5XL	<b>Pod:</b>	W Sweat			
	<b>Grade Rule Template:</b>	GF XS-XL Tops					

#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	XXS	XS	S	M	L	XL
10244	Fit Classification: Tight				A fit that contours the body						
141	Front Neck Drop: from jointed strap point - Edge to Edge		1/8	1/8	Create a line connecting both joint strap point at neck edge. Measure straight down to CF neck edge	3/4	3/4	3/4	3/4	7/8	1
13523	Back Neck Drop: from joint strap point - Seam to Seam		1/8	1/8	Create an imaginary line from joint strap point to High Point Shoulder at neck seam. Measure from the center of that line to the CB neck seam	2	2	2	2	2 1/8	2 1/4
198	Waist Position: from CF Neckline		1/8	1/8	Create an imaginary line from middle of CF neckline. Measure from the center of that line to the waist position	6 1/4	6 3/4	7 1/4	7 3/4	8 3/16	8 5/8
464	Front Body Length: Strap Join to Hem	Critical	3/8	3/8	Measure from the front strap join straight down to hem	13 1/4	13 3/4	14 1/4	14 3/4	15 1/4	15 3/4
23677	Front Neckline Along Edge: Strap Join to Strap Join	Critical	1/4	1/4	Measure the front neckline along edge from strap join to strap join	9 1/4	9 1/2	9 3/4	10	10 3/8	11 1/8
193	Distance Between Front Straps		1/4	1/4	Measure straight across front from inner edge of strap to inner edge of strap at front neck join	8 5/8	8 7/8	9 1/8	9 3/8	9 5/8	10 1/8
14633	CF Body Length: CF Neck to Hem	Critical	1/4	1/4	Measure from CF neck edge to bottom edge of garment.	13 1/2	14	14 1/2	15	15 3/8	15 3/4
13522	Chest Circumference: 1" below Armhole; Half	Critical	1/4	1/4	Measure approx 1inch down from armhole for the measurement placement. Measure across garment from edge to edge	12	13	14	15	16 1/4	18
13523	Waist Circumference: Half	Critical	1/4	1/4	Measure across garment from edge to edge at waist placement	11 3/8	12 3/8	13 3/8	14 3/8	15 5/8	17 3/8
23051	Hem Sweep Circumference: Straight: Half	Critical	1/4	1/4	Measure along the garment edge hem from edge to edge	12 7/8	13 7/8	14 7/8	15 7/8	17 1/8	18 7/8
14662	CB Body Length: CB Neck to Hem	Critical	1/4	1/4	Measure from CB neck seam or edge to bottom edge of garment. Measuring from seam or edge will be determined by how neck POM's are measured	8 3/4	9 1/4	9 3/4	10 1/4	10 5/8	11
194	Distance Between Back Straps		1/4	1/4	Measure straight across back from inner edge of strap to inner edge of strap at back neck join	6 1/8	6 3/8	6 5/8	6 7/8	7 1/8	7 5/8
20245	Strap Width	Critical	1/4	1/4	Measure the finished strap width from edge to edge	3/8	3/8	3/8	3/8	3/8	3/8
20433	Strap Length - Finished Length	Critical	3/8	3/8	Measure the total strap length from front join to back join	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2
20437	Front Panel Width: at Bottom Hem Edge		1/4	1/4	Measure Front Panel Width from Front Side Panel seam to Front Side Panel seam along Bottom Hem Edge	7 5/8	8 1/2	9 3/8	10 1/4	11 3/8	13
203	LOGO DIS fr CB		1/8	1/8	Measure from center of logo straight across to CB.	4 3/4	5	5 1/4	5 1/2	5 13/16	6 1/8
Modified Date:	Mar 20, 2024										Confidential and Proprietary

Measurement Set: Calculated		Spring 2025			APAC Nulu Spaghetti Cami Contrast Neckline			lululemon			Mar 21, 2024	
#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	XXS	XS	S	M	L	XL	
204	LOGO DIS fr HEM		1/8	1/8	Measure from center of logo straight down to hem edge	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	
11091	BRA:		0	0		0	0	0	0	0	0	
392	REF-HPS LENGTH at FRONT-BRA	Pattern Reference Only	1/4	1/4	Measure from front high point shoulder point straight down to underband seam at fullest point of bra lining. Note: This measurement is for the base size and for detail only.	11 1/2	11 3/4	12	12 1/4	12 5/8	13	
10	CF LENGTH-BRA - EXCLUDING UNDERBAND	Critical	1/8	1/8	Measure at liner from CF neck finished edge straight down to underband seam.	6	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	
186	SIDE SEAM LENGTH-BRA - EXCLUDING UNDERBAND		1/8	1/8	Measure from armhole finished edge to underband seam along actual side seam.	2 7/8	2 7/8	2 7/8	2 7/8	3	3 1/8	
390	CB LENGTH-BRA - EXCLUDING UNDERBAND	Critical	1/8	1/8	Measure at liner from CB neck finished edge straight down to underband seam.	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	
50	HEM CIRC with BRA ELASTIC HEM	Critical	1/2	1/2	Measure from fold edge of garment to fold edge of garment straight across bottom edge of finished bra elastic hem, multiply by 2.	20 1/4	22 1/4	24 1/4	26 1/4	28 3/4	32 1/4	
3486	REF-PERFORATED BRA CUP SIZE	Reference Only	0	0	Cup size. Number on cup corresponds to measurement set (Please note: 8 = 8/10 & 12 = 12/14)	2	4	6	8	8	12	