

Mens / OTM / Q323 LM5ARES, LM5AY2S, LM5BBJS, LM5BBIS, LM5BBLS, LM5BBKS

(S) S : BODY

RT2203188 OPP REC POLY JERSEY BRUSHED BACK HEATHER 195GSM WICKING
QUICKDRY FROM ECLAT TEXTILES CO. LTD.

SOLID: RT2209200 OPP REC POLY JERSEY BRUSHED BACK SOLID BLACK
ELASTANE 195GSM WICKING QD FROM ECLAT TEXTILES CO. LTD.

(L1) L1 : POCKET BAGS & YOKE LINING

ULTRALIGHT LINER MESH SOLID QD 120GSM PROTX2 FROM BEST PACIFIC
T138962MS1FC12

(L2) L2: WR MEDIA POCKET:

POWER MESH WIDER WIDTH 146 GSM YU YUANG DN92-DA-1

DRAWCORD: DC00050 - STRETCH HEATHERED DRAWCORD WITH ABS LOGO
TIP - 10MM

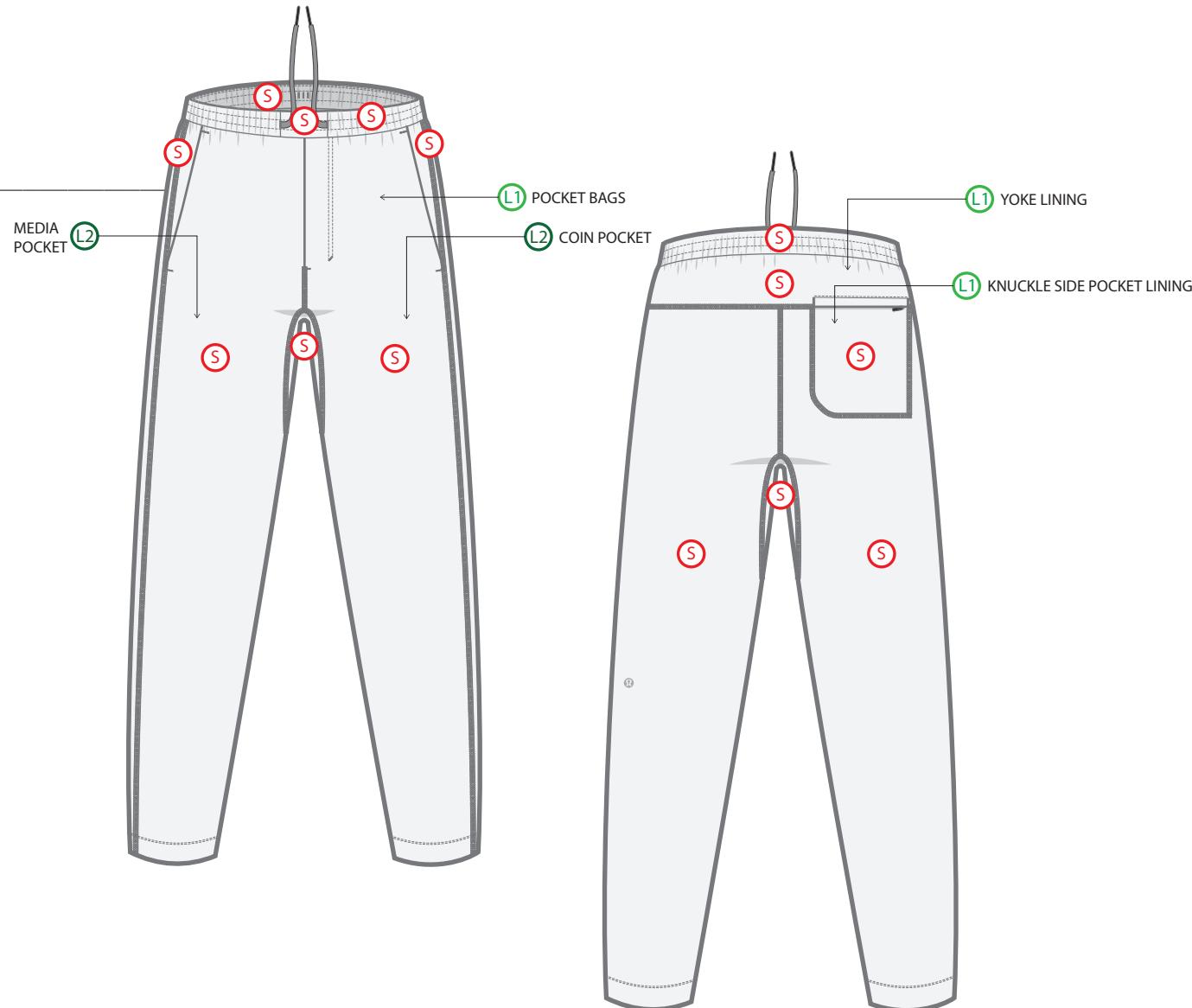
BACK POCKET ZIPPER TAPE:

#25 COIL FLAT KNIT - CLOSED-END FROM YKK JAPAN Z#2.5YKK_FKC

BACK POCKET ZIPPER PULL:

#25 COIL FLAT KNIT AUTOLOCK DA PULL P#2.5YKK_2.5FK-DA

LOGO: T00172 - 0.5MM RAISED MATTE LULU LOGO - 13MM



DESIGNER: Nathan G
DA: Austin B
TD: Emily Jiang

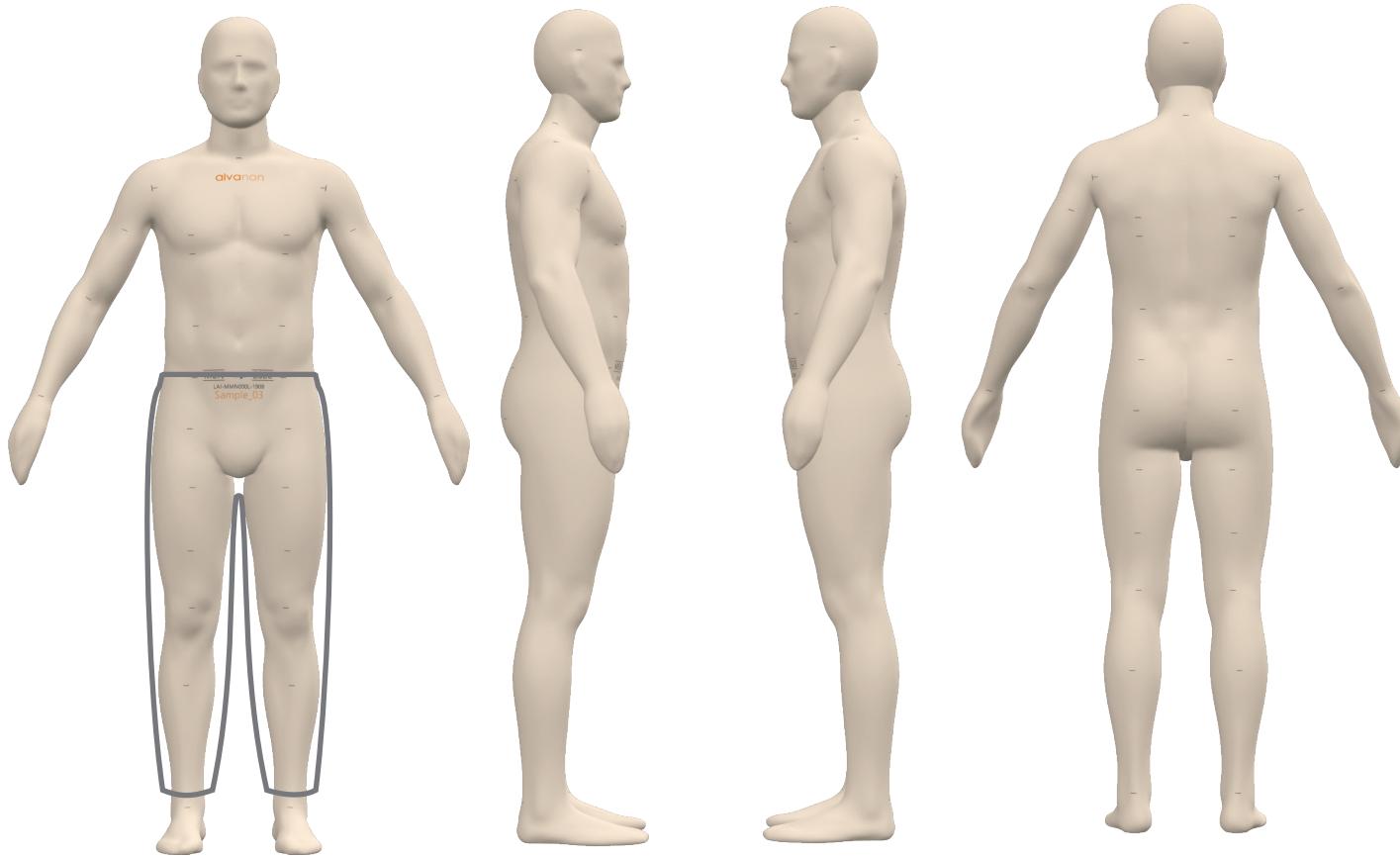
UPDATED: 2023-09-27



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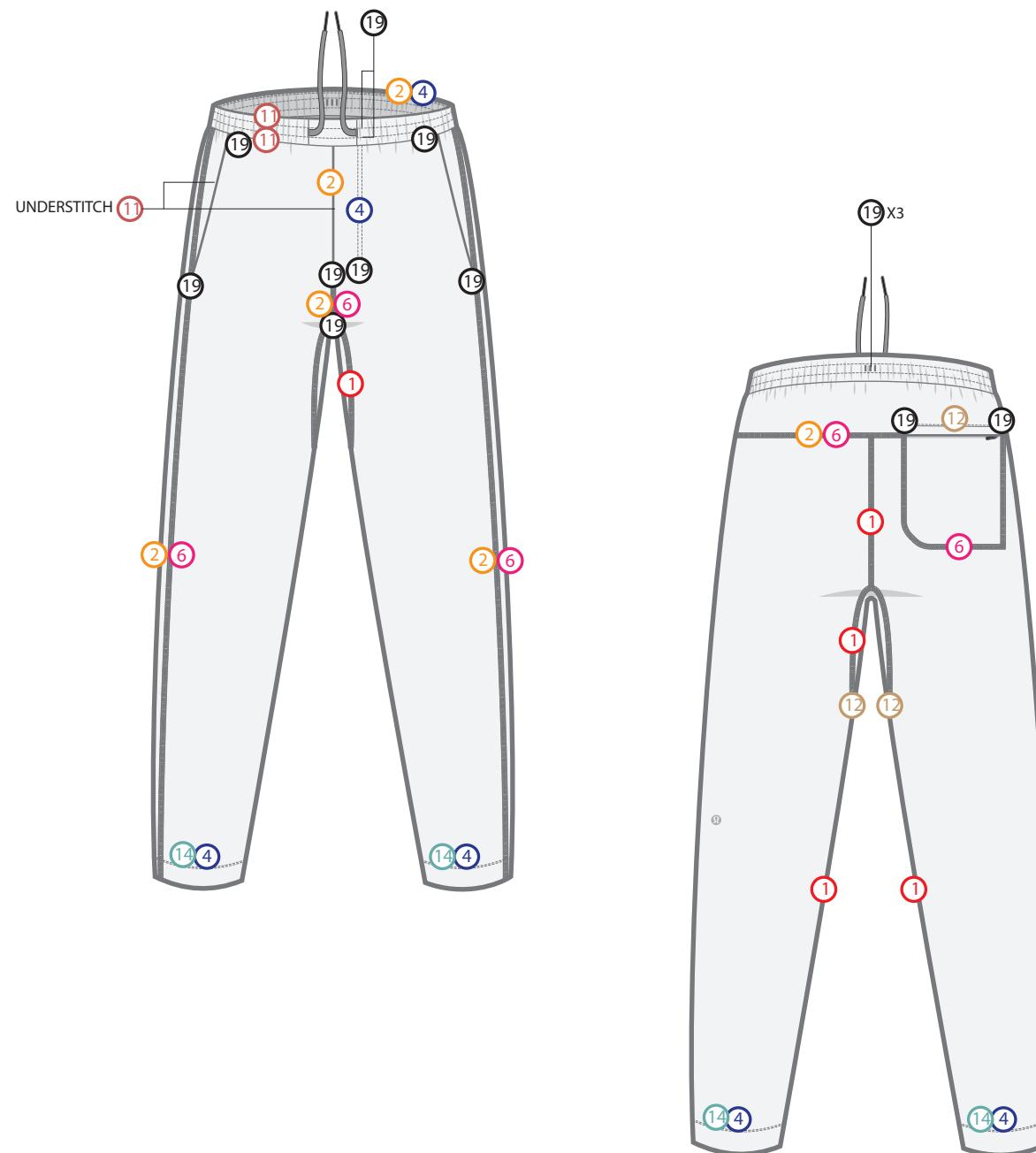
FIT INTENTION: CLASSIC TAPER

REFERENCE: Reference sample provided (vuori pant)



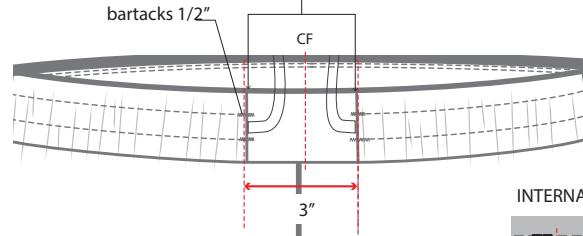
STITCH LEGEND :

- ① (607): FLATLOCK 4N6T
- ② (514): 4 THREAD SERGE (2N4T OVEREDGE)
- ③ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/4"
- ④ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/8"
- ⑤ (407): 3 NEEDLE BOTTOM COVER STITCH
- ⑥ (605): 3 NEEDLE 5 THREAD COVERSTITCH
- ⑦ (602): MINI MOCK
- ⑧ (321): 3 STEP ZIG ZAG STITCH 1/4"
- ⑨ (321): 3 STEP ZIG ZAG STITCH 1/8"
- ⑩ (308): 2 STEP ZIG ZAG 1/8" (ON BINDINGS ONLY)
- ⑪ (401): SINGLE NEEDLE CHAIN STITCH
- ⑫ (301): SINGLE NEEDLE LOCKSTITCH
- ⑬ (516): 5 THREAD SERGE W/ SAFETY STITCH
- ⑭ (504): 3 THREAD SERGE
- ⑮ (505): BABY SERGE
- ⑯ (304): ZIG ZAG LOCKSTITCH (1 STEP ZIG ZAG) 1/8"
- ⑰ FALL & WINTER 2016 SCALLOP STITCH
- ⑱ (607): 3/16" FLATSEAM(4.8MM) (3 NEEDLE FLATLOCK)
- ⑲ BARTACK
- ⑳ BACKTACK
- ㉑ 2 NEEDLE BOTTOM COVERSTITCH 1/4"
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉒ 2 NEEDLE BOTTOM COVERSTITCH 1/8"
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉓ BLIND HEM
- ㉔ 1/8" - 3 THREAD OVERLOCK MERROW

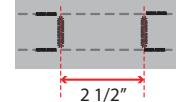
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WAISTBAND DRAWCORD EXIT - IN & OUT
Internal exits 2 1/2" spacing

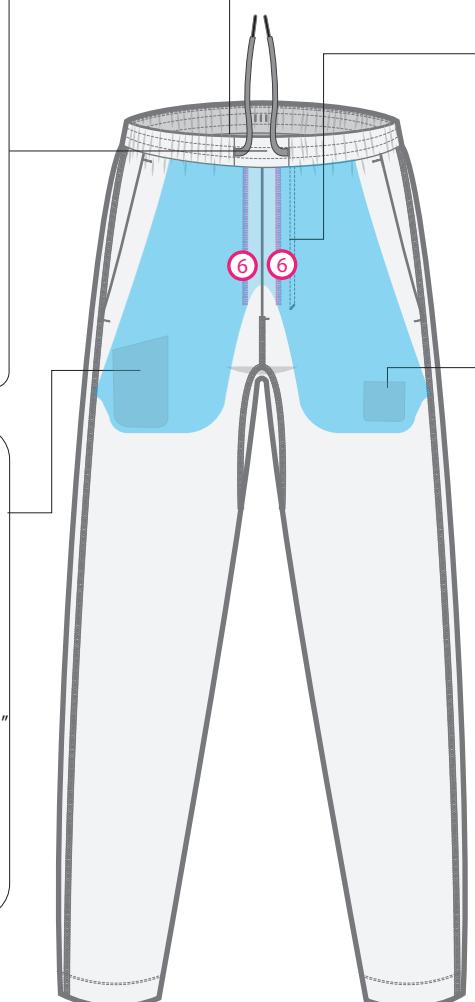
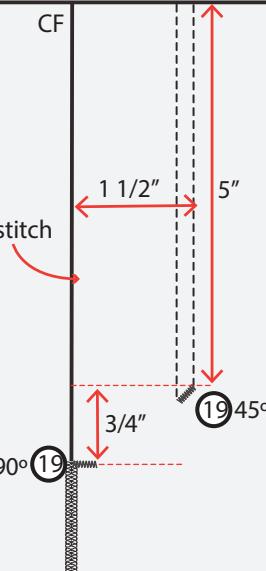
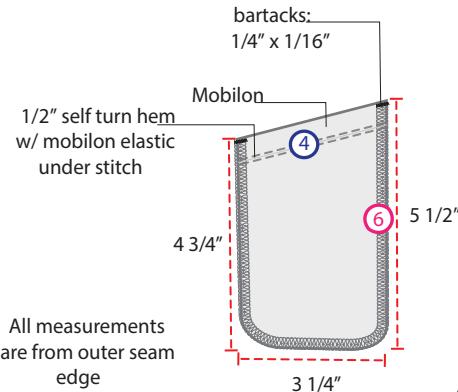
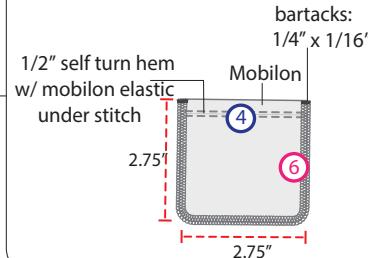
elastic ends at these points and is anchored using internal self piece with non stretch interfacing



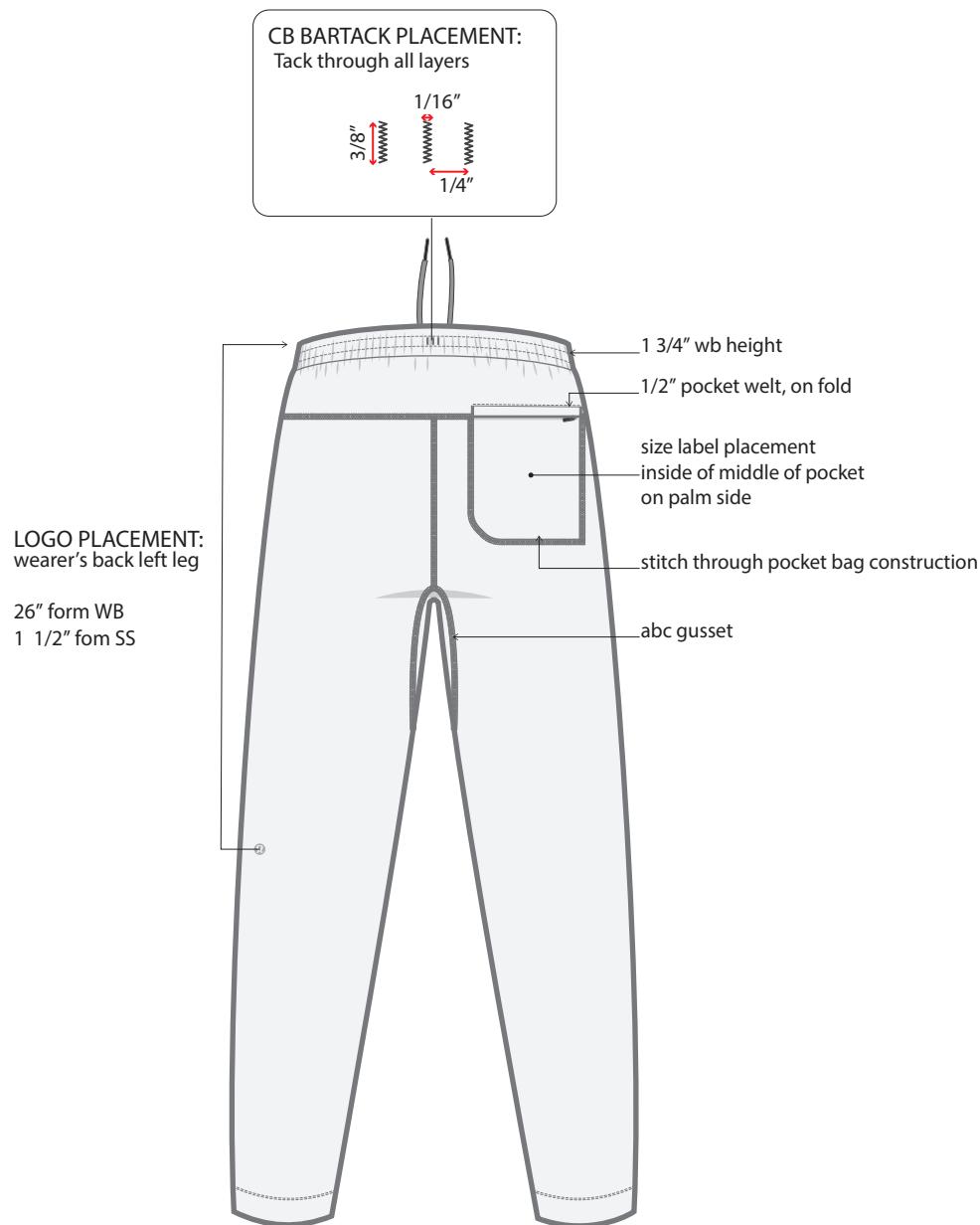
2 way drawcord exit:
Cord can be fed either externally or internally.
- External exit: WB wraps over CF panels of WB (see diagram)
- Internal exit: offset 1/4" each side from external

INTERNAL VIEW:


clean finish
waistband construction


MOCK FLY STITCHING

Bottom Media Pocket:
placed on palm-side of wearer's right pocket

Coin Pocket:
Placed on palm-side of wearer's left pocket


1" turn back hem



INTERIOR VIEW



HAND POCKET OPENING REINFORCEMENT PATCH

- Serger after applying the SRT5000RC-6mil-22mm