

**S:**  
Two-Tone Iridescent Ripstop Non-PFC DWR 86gsm from Teijin Modern Yarn Co., Ltd., YQ2642-2, 51", \$5.80/yd

**C1:**  
Recycled Polyester Power Mesh 146gsm, Yu Yuang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$3.1800, 69"

**L1:**  
Recycled Poly Pocketing Solid 90gsm Wicking QD, XPP-P0740-2-1, 56", \$1.8000

**L2:**  
Material Supplier Details: F&F UL Liner Rec Poly Grid Mesh BSAF 110gsm Protx2 Wicking QD from Yu Yuang Textile Co., Ltd. / 15% Elastane, \$4.0400, 60"

**L3:**  
Recycled Polyester Power Mesh 146gsm, Yu Yuang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$3.1800, 69"

**PKT ZIPPER TAPE:**  
#3 COIL - REVERSE CLOSED-END (RECYCLED TEETH AND CHAIN),  
Z#3YKK\_CFBC-3 PBR2D GREEN-F,

**CF ZIPPER SLIDER:**  
#3 REVERSE COIL SEMI-AUTOLOCK TPU CUT OUT ZIPPER PULL WITH FRONT MEN'S LOGO AS SOURCED BY YKK TAIWAN, P#3YKK\_3C-DSBLUU13

**REFLECTIVE ELASTIC AT THE BACK YOKE:** EL00200 - STRETCH ELASTIC WITH REFLECTIVE STITCH-10MM CHECK

**CORDLOCK:** C00017A - PLASTIC SOFT TOUCH 2-HOLE RIVET CORDLOCK WITH LULULEMON LOGO FOR 2.5MM SHOCKCORD

**SHOCKCORD BEAD:** C000047 - PLASTIC ROUNDED BEAD - 5MM, FOR 2MM-3MM SHOCKCORD

**SHOCKCORD:** DC00001A - SOLID SHOCKCORD - 25MM AS SOURCED BY PAIHO (TAIWAN), J00934 SOLIDJ00934 SOLID

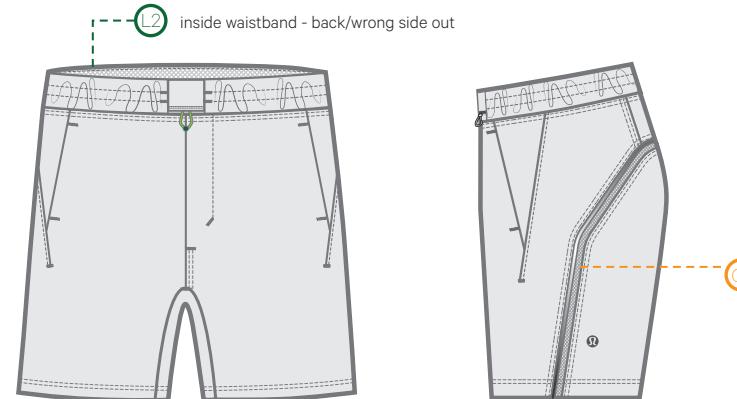
**MOBILON ELASTIC:** 1/4" CLEAR MOBILON ELASTIC (FACTORY SOURCED)

**LOGO:**

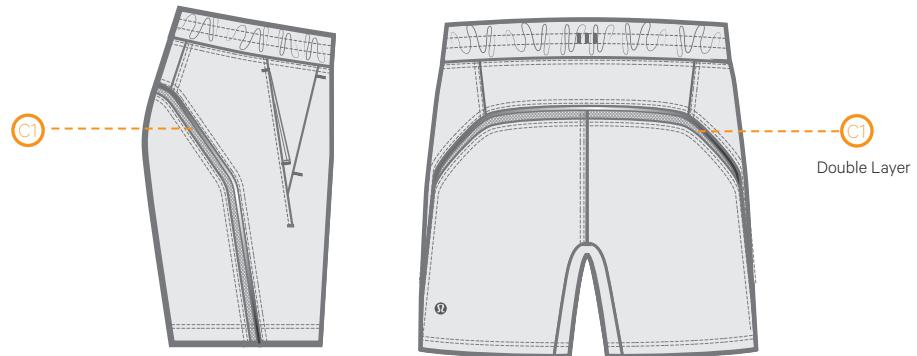
SILVER: T00171 - 0.5MM RAISED LULU SILVER REFLECTIVE LOGO - 13MM, E.TEXTINT, LUF201409023

BLACK: T00171A - 0.5MM RAISED LULU HERO REFLECTIVE LOGO - 13MM, E.TEXTINT, LUFK19110012

ALL PANELS ARE **S** UNLESS INDICATED OTHERWISE



ALL POCKETBAGS  
IN SHELL ARE **L1**



REFERENCE: LM7B86S PACEBREAKER LL 7"

FIT: CLASSIC

DESIGNER: Tjirk

DA: milo

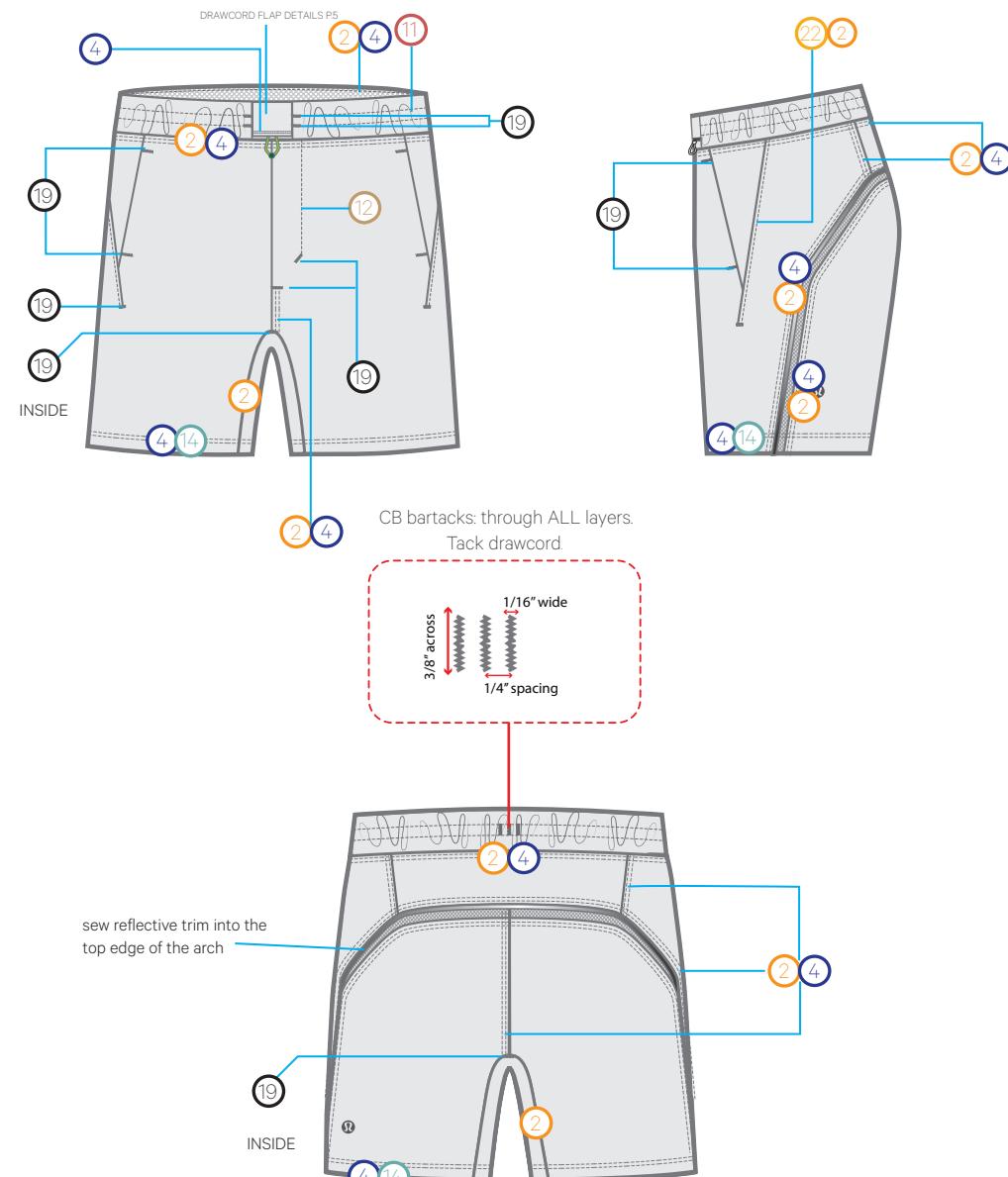
TD: Clare

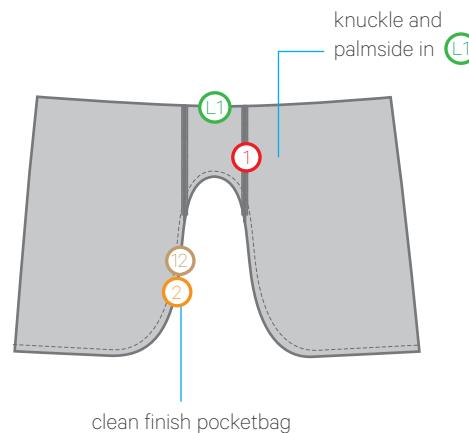
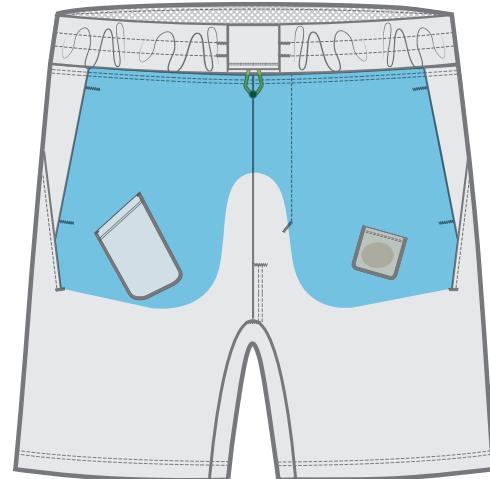
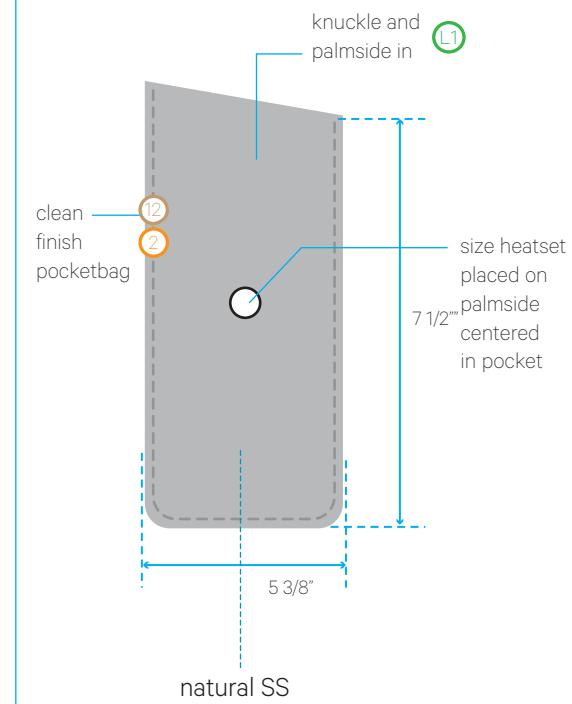
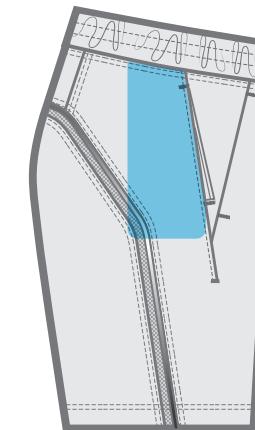
UPDATED: 2022-06-21

- ① (607): FLATLOCK 4N6T
- ② (514): 4 THREAD SERGE (2N4T OVEREDGE)
- ③ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/4"
- ④ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/8"
- ⑤ (407): 3 NEEDLE BOTTOM COVER STITCH
- ⑥ (605): 3 NEEDLE 5 THREAD COVERSTITCH
- ⑦ (602): MINI MOCK
- ⑧ (321): 3 STEP ZIG ZAG STITCH 1/4"
- ⑨ (321): 3 STEP ZIG ZAG STITCH 1/8"
- ⑩ (308): 2 STEP ZIG ZAG 1/8" (ON BINDINGS ONLY)
- ⑪ (401): SINGLE NEEDLE CHAIN STITCH
- ⑫ (301): SINGLE NEEDLE LOCKSTITCH
- ⑬ (516): 5 THREAD SERGE W/ SAFETY STITCH
- ⑭ (504): 3 THREAD SERGE
- ⑮ (505): BABY SERGE
- ⑯ (304): ZIG ZAG LOCKSTITCH (1 STEP ZIG ZAG) 1/8"
- ⑰ FALL & WINTER 2016 SCALLOP STITCH
- ⑱ (607): 3/16" FLATSEAM(4.8MM) (3 NEEDLE FLATLOCK)
- ⑲ BARTACK
- ⑳ BACKTACK
- ㉑ 2 NEEDLE BOTTOM COVERSTITCH 1/4"  
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉒ 2 NEEDLE BOTTOM COVERSTITCH 1/8"  
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉓ BLIND HEM
- ㉔ 1/8" – 3 THREAD OVERLOCK MERROW

#### BONDING APPLICATION LEGEND:

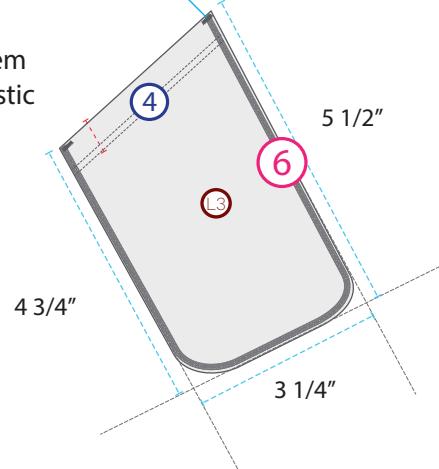
-  fabric
-  glue
-  aesthetic film
-  tape
-  seam tape
-  elastic tape



**HANDPOCKETS**

**SIDE POCKET**


bartacks:  
1/4" x 1/16"

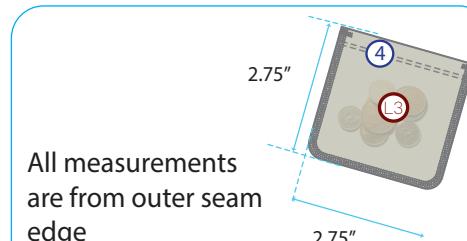
1/2" self turn hem  
w/ mobilon elastic  
under stitch

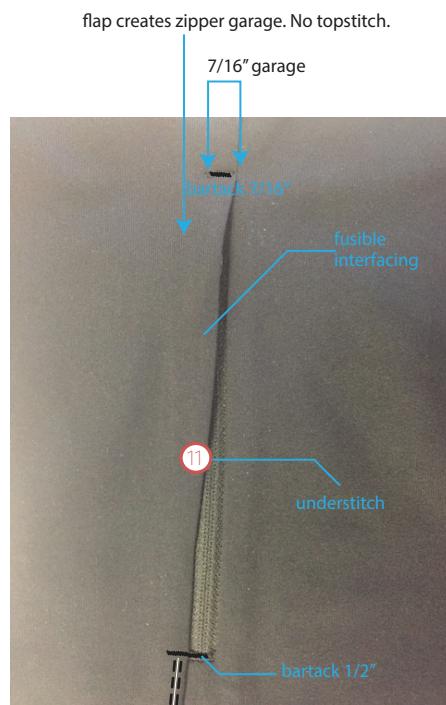


All measurements  
are from outer seam  
edge

**COIN POCKET:**  
Placed on an angle inside Wearer's  
Left Pocket - Palm Side

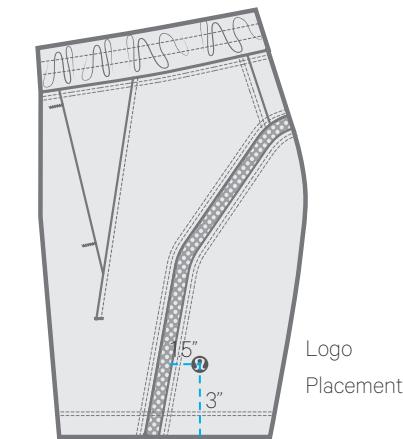
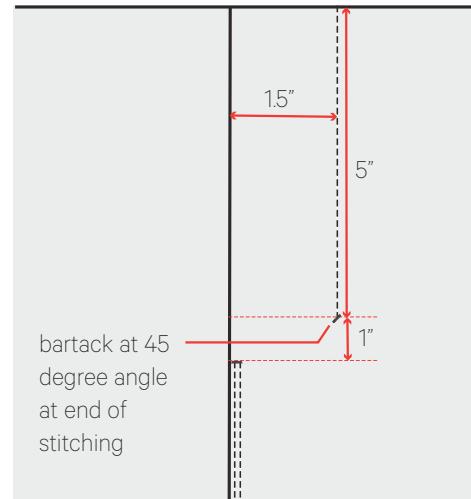
All measurements  
are from outer seam  
edge



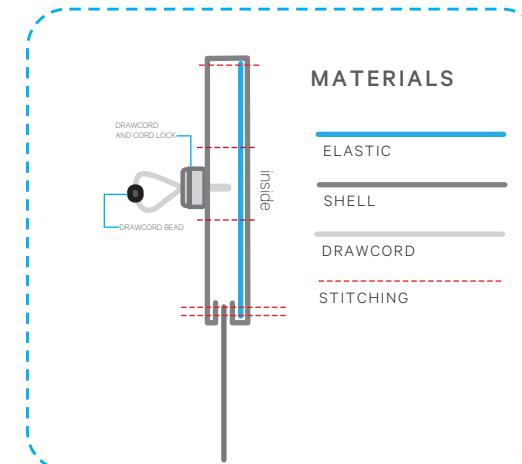
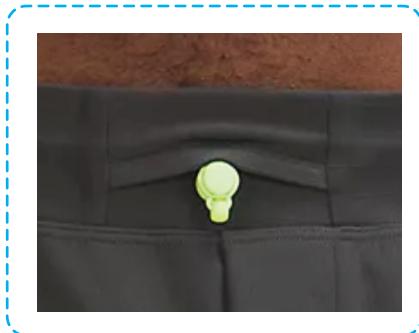
**PEZ MEDIA POCKET ZIPPER**

**M-BD-3. Fly Stitching - Single Ndl**

single needle lockstitch with 45 degree angle bartack to secure end

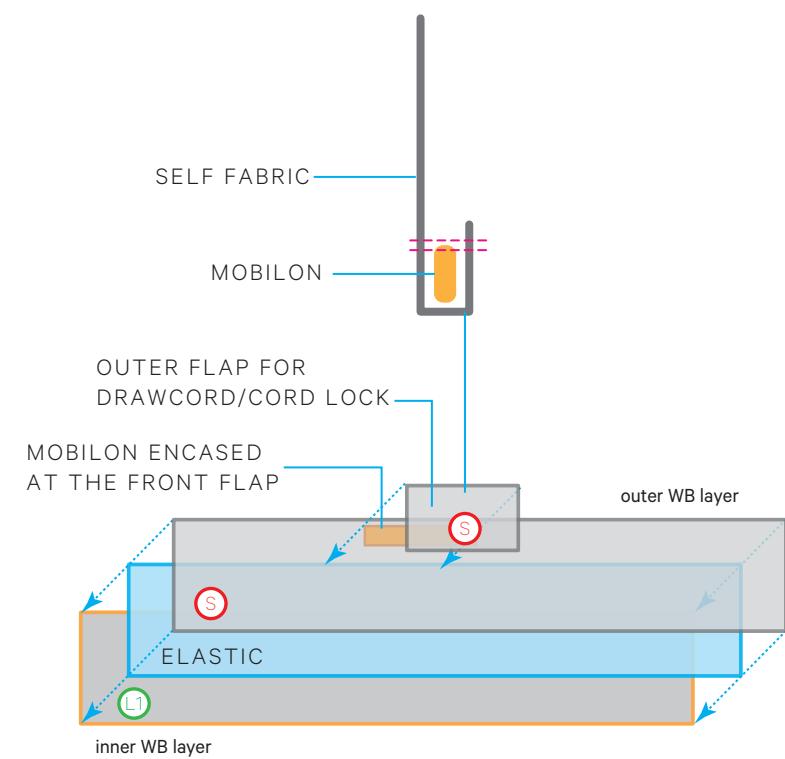
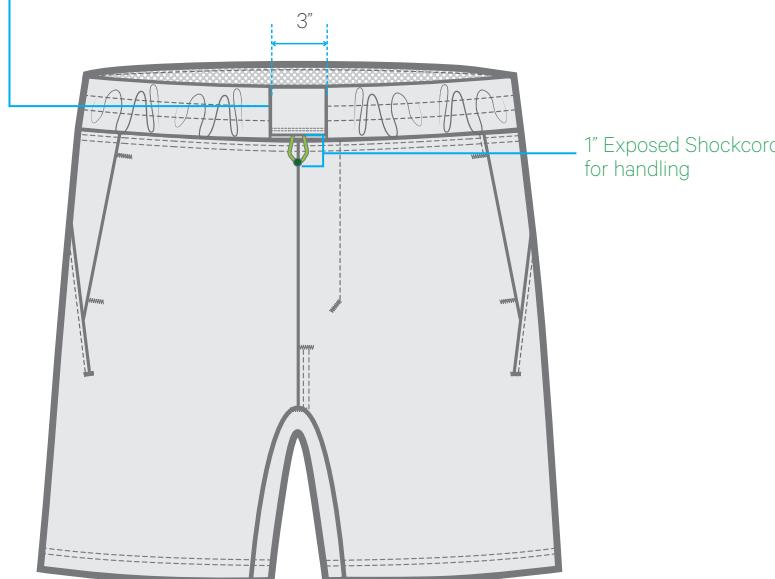
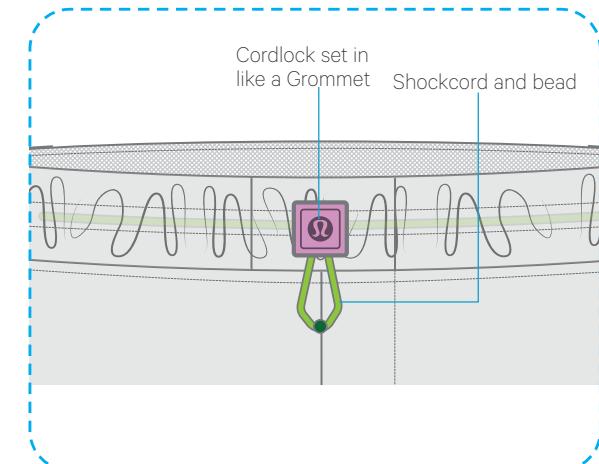
CF

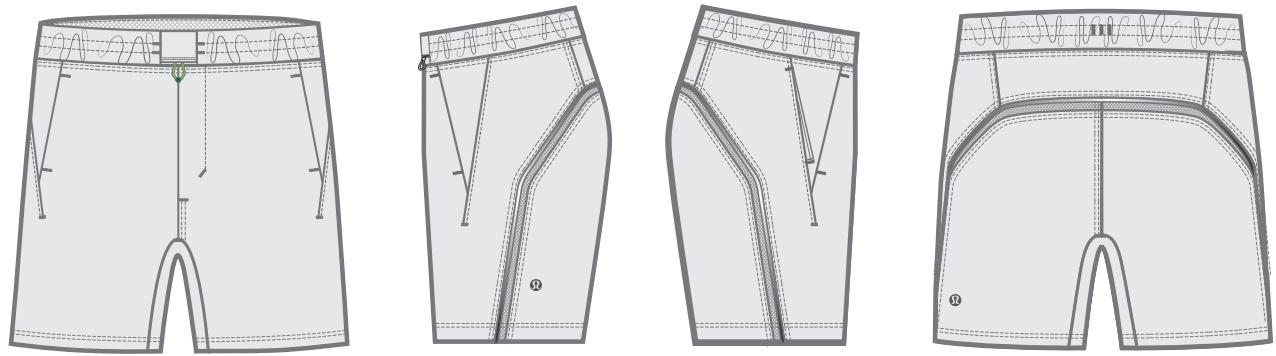


**OUTER FLAP FOR  
DRAWCORD/CORD LOCK**

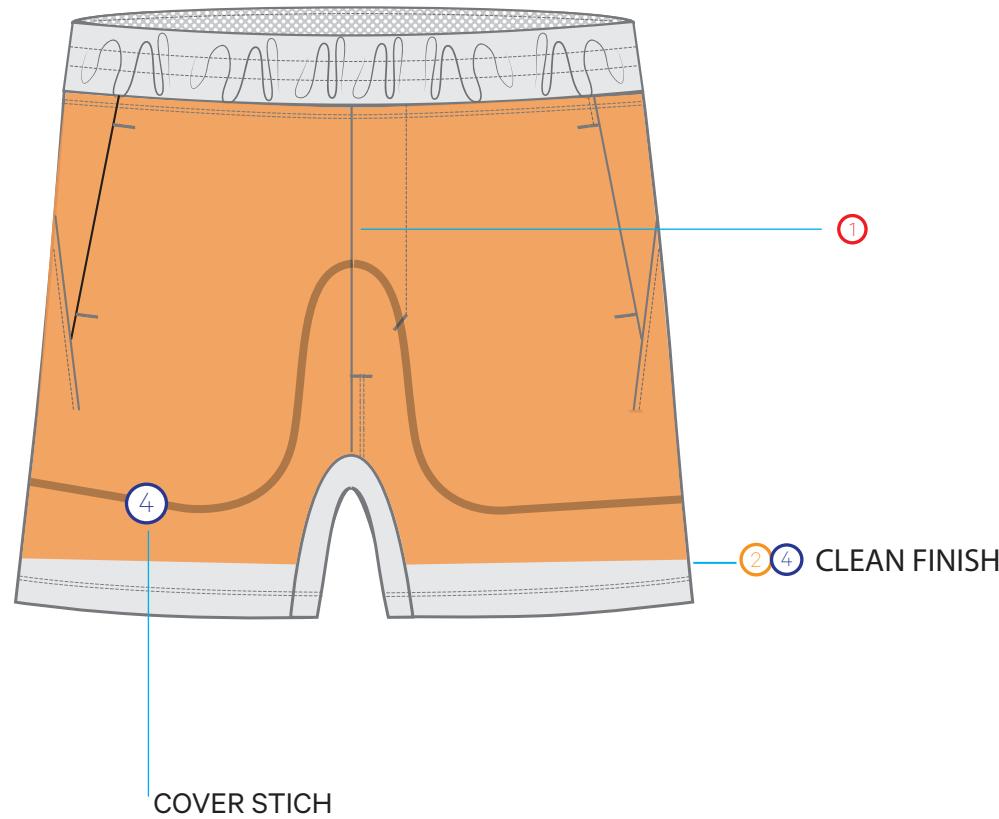


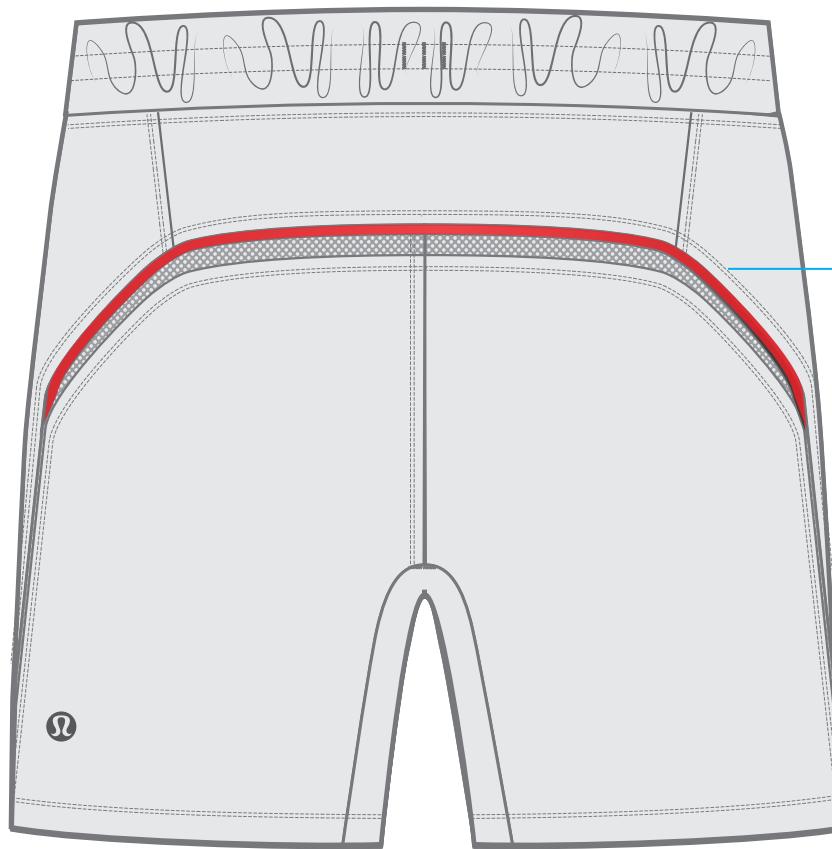
**SHOCKCORD LOCK**





For White Liner/Linerless Only:





Reflective Elastic set into Top side  
of the Arch

Stitch Solid side of the Elastich into  
the Arch;  
Leave the reflective side sticking out

