

- S: SELF:**  
RECYCLED CRINKLE STRETCH SOLID NON-PFC DWR, HZL-REPS-309-1
- C1: OUTSIDE WAISTBAND:**  
SENSITIVE CLASSIC, EUROJERSEY, BFAQ
- L1: PALM SIDE POCKETING / MEDIA POCKET / INSIDE WB:**  
ULTRA LIGHT LINER RECYCLED POLYESTER FROM ECLAT TEXTILE CO., LTD., RV2102031
- L2: KNUCKLE SIDE POCKETING / POCKET FACING / MEDIA POCKET FACING:**  
RECYCLED POLY POCKETING SOLID 90GSM WICKING QD, SHINKONG TEXTILE CO. LTD., XPP-P0740-2-1

**DRAWCORD:**  
EL00225 - STRETCH FLAT MID-LINE DRAWCORD WITH FILL WITH EMBOSSED YOGO PU TIP - 7MM FROM SHANGHAI JML APPAREL COMPANY LIMITED, EL26163/7-PU2.3EB

EL00225 - STRETCH FLAT MID-LINE DRAWCORD WITH FILL WITH EMBOSSED YOGO PU TIP - 7MM FROM WILSON GARMENT ACCESSORIES (INTERNATIONAL) LIMITED, GL0498

**PIPING:**  
PI00028 - STRETCH 4MM WIDE WITH FILLS POLYESTER PIPING -10MM FROM WILSON GARMENT ACCESSORIES (INTERNATIONAL) LIMITED

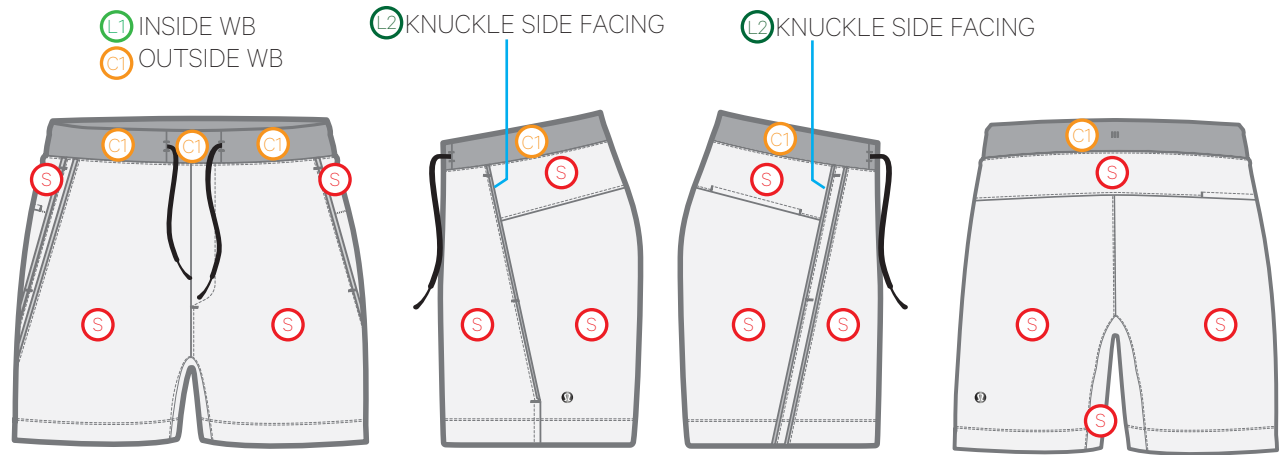
**MEDIA PKT ZIPPER PULL:**  
#3 REVERSE COIL SEMI-AUTOLOCK TPU CUT OUT ZIPPER PULL WITH FRONT LULULEMON LOGO , YOGO, YKK TAIWAN, P#3YKK\_3C-DSBLUU13

**WAISTBAND ELASTIC:**  
E00345 KNIT ELASTIC - 50MM (2") FROM TAIWAN PAIHO LIMITED, PS888-50

**MEDIA PKT ZIPPER TAPE:**  
#3 COIL - REVERSE CLOSED-END, YKK TAIWAN, Z#3YKK\_CFC\*REV

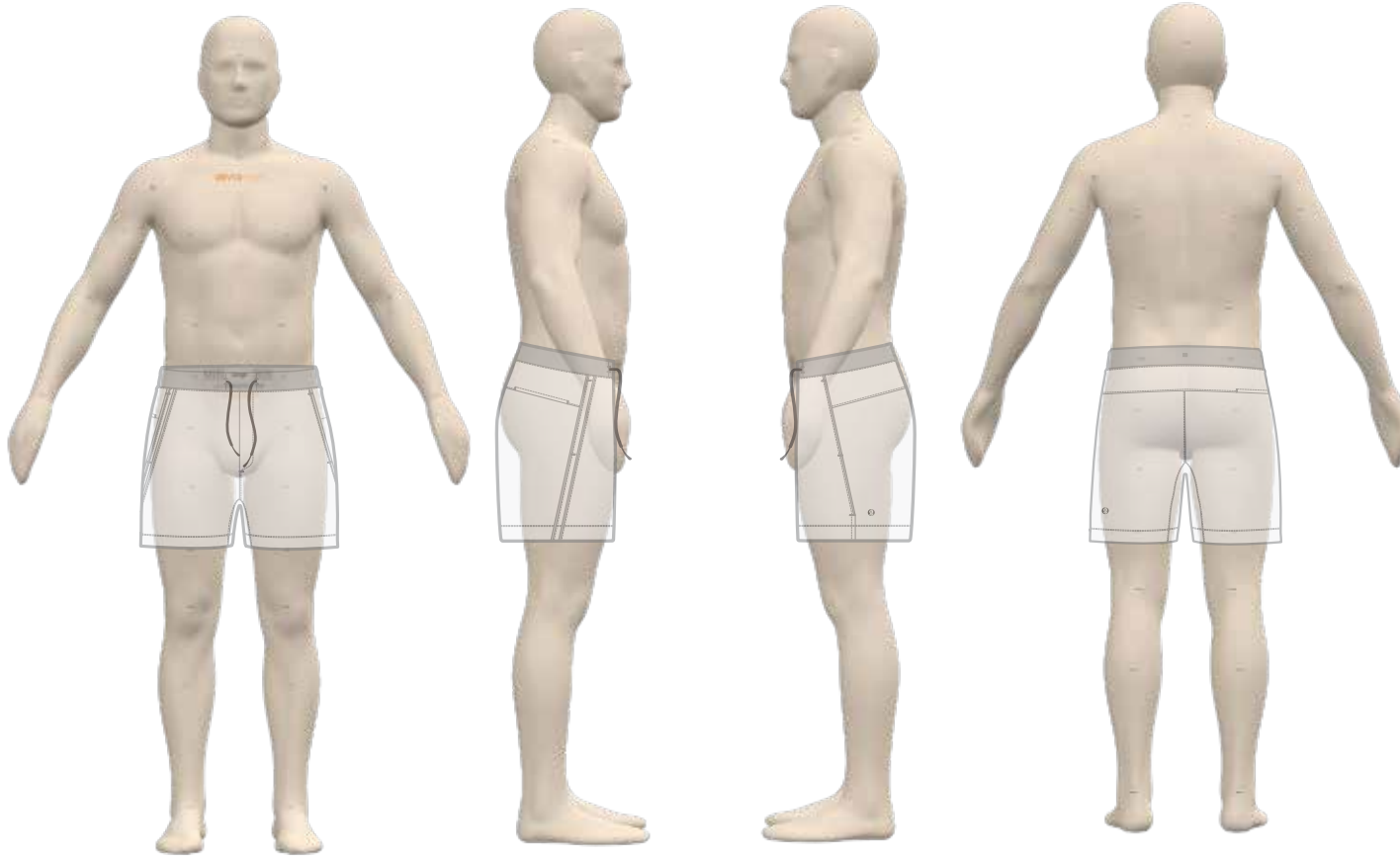
**KEYLOOP:**  
DC00053 - STRETCH SOLID SHOCKCORD WITH MEDIUM MODULUS - 2MM

**LOGO:**  
T00171A - 0.5MM RAISED LULU HERO REFLECTIVE LOGO - 13MM, ETEXTINT, LUFK19110012  
T00171 - 0.5MM RAISED LULU SILVER REFLECTIVE LOGO - 13MM, ETEXTINT, LUF201409023



**FIT INTENTION:** **CLASSIC** / RELAXED / SLIM / TIGHT

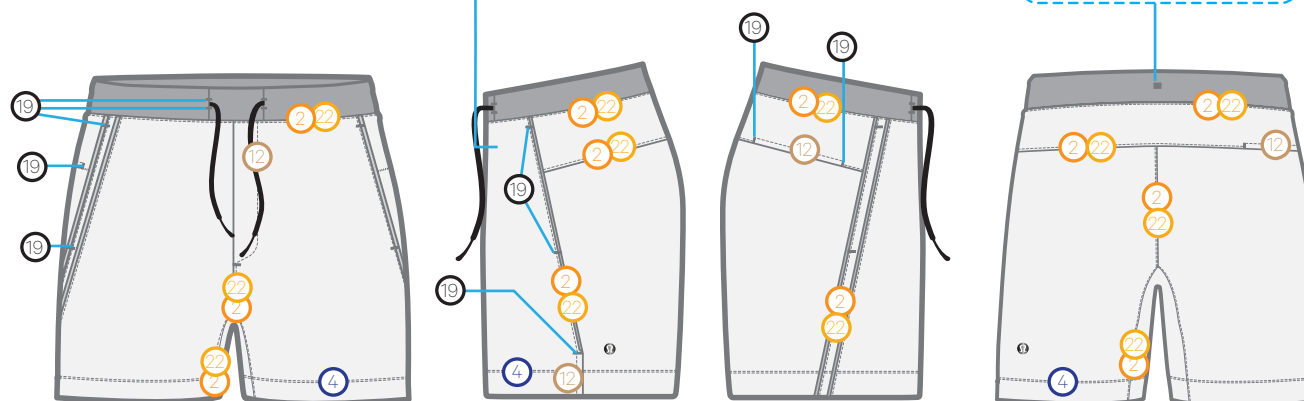
**REFERENCE:** LM7AHLs/LM7AHRs/LM7AHPS T.H.E. SHORT 7 LINERLESS



### STITCH LEGEND :

- ① (607): FLATLOCK 4N6T
- ② (514): 4 THREAD SERGE (2N4T OVEREDGE)
- ③ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/4"
- ④ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/8"
- ⑤ (407): 3 NEEDLE BOTTOM COVER STITCH
- ⑥ (605): 3 NEEDLE 5 THREAD COVERSTITCH
- ⑦ (602): MINI MOCK
- ⑧ (321): 3 STEP ZIG ZAG STITCH 1/4"
- ⑨ (321): 3 STEP ZIG ZAG STITCH 1/8"
- ⑩ (308): 2 STEP ZIG ZAG 1/8" (ON BINDINGS ONLY)
- ⑪ (401): SINGLE NEEDLE CHAIN STITCH
- ⑫ (301): SINGLE NEEDLE LOCKSTITCH
- ⑬ (516): 5 THREAD SERGE W/ SAFETY STITCH
- ⑭ (504): 3 THREAD SERGE
- ⑮ (505): BABY SERGE
- ⑯ (304): ZIG ZAG LOCKSTICH (1 STEP ZIG ZAG) 1/8"
- ⑰ FALL & WINTER 2016 SCALLOP STITCH
- ⑱ (607): 3/16" FLATSEAM(4.8MM) (3 NEEDLE FLATLOCK)
- ⑲ BARTACK
- ⑳ BACKTACK
- ㉑ 2 NEEDLE BOTTOM COVERSTITCH 1/4"  
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉒ 2 NEEDLE BOTTOM COVERSTITCH 1/8"  
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉓ BLIND HEM
- ㉔ 1/8" - 3 THREAD OVERLOCK MERROW

Pocket Opening ⑫ 1 ndl under  
stitch clean finish. See below.



double row of  
piping 3/4" apart

WAISTBAND: 1 3/4"

piping stops as  
close to bottom  
bartack as possible

knuckle side facing  
make sure there is  
fusing so pocket  
openings lay nice  
and flat.

3" GUSSET

1" self turned hem

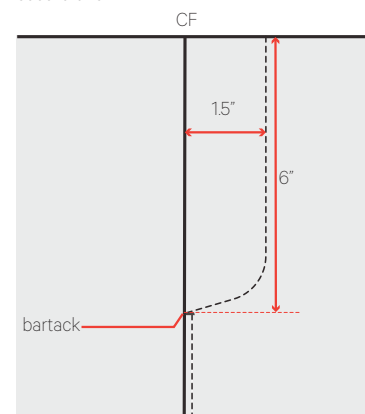
### Fly detail

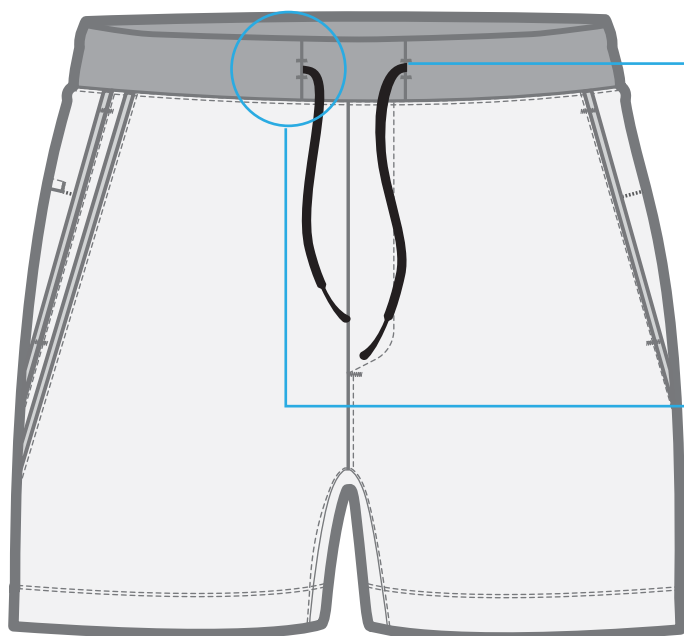
Fake Fly is double layer.  
face side - stitch down fly opening along, fold edge 2 needle  
bottom coverstitch 1/8"



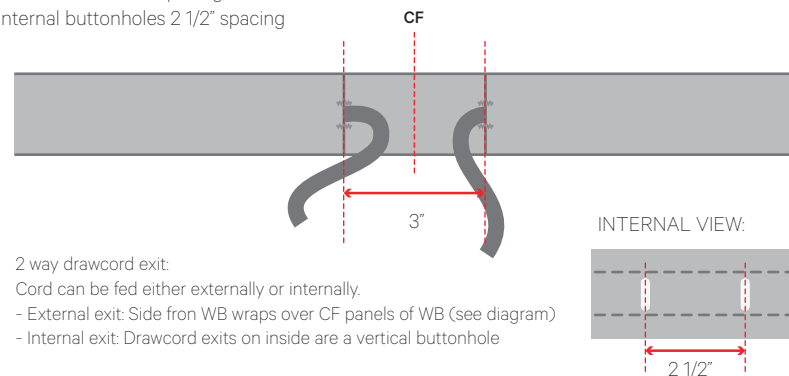
### J-Fly Stitching - Coverstitch

single needle lock stitch with bartack to  
secure end




**WAISTBAND DRAWCORD EXIT - IN & OUT**

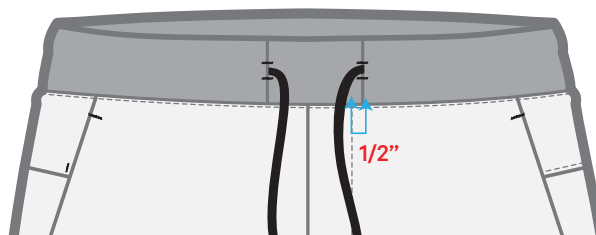
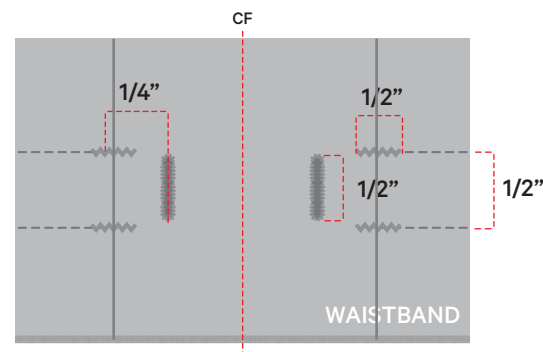
External DC exit 3" spacing;  
Internal buttonholes 2 1/2" spacing



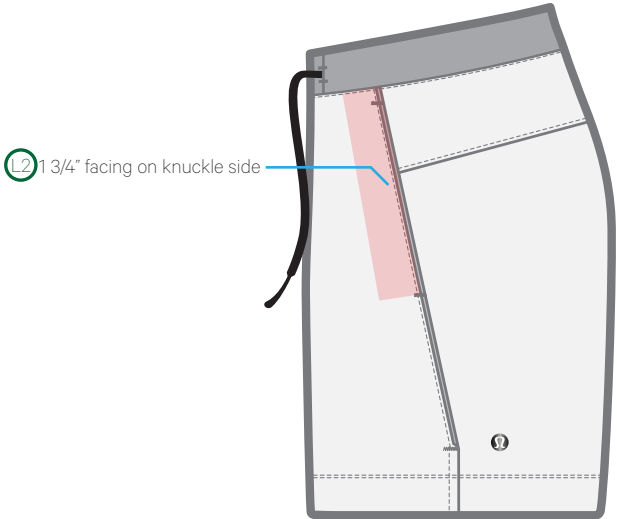
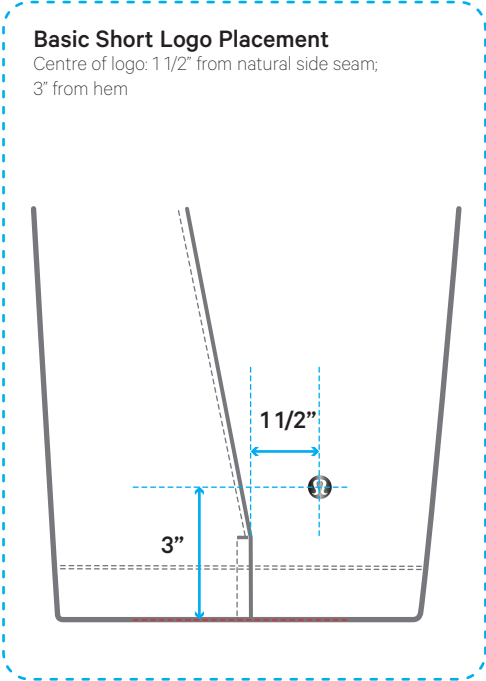
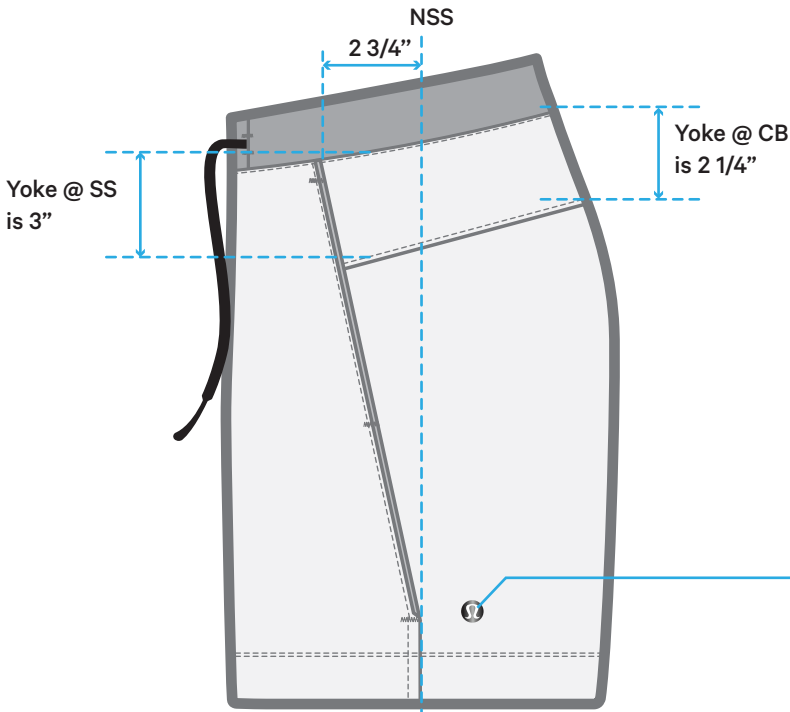
2 way drawcord exit:

Cord can be fed either externally or internally.

- External exit: Side from WB wraps over CF panels of WB (see diagram)
- Internal exit: Drawcord exits on inside are a vertical buttonhole

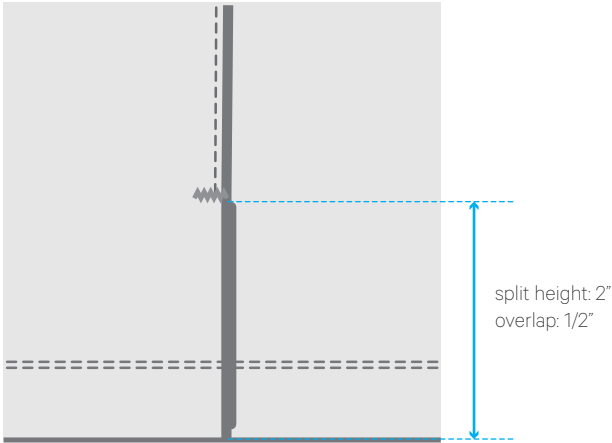
**INSIDE WB VIEW**


Waistband seam is offset 1/2" from front fly stitch.

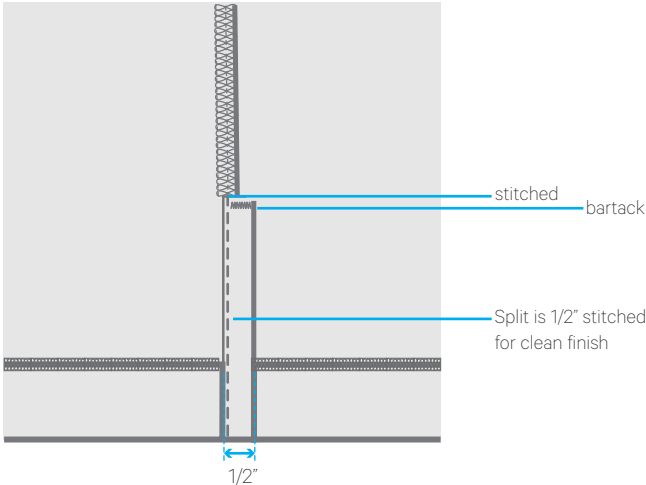


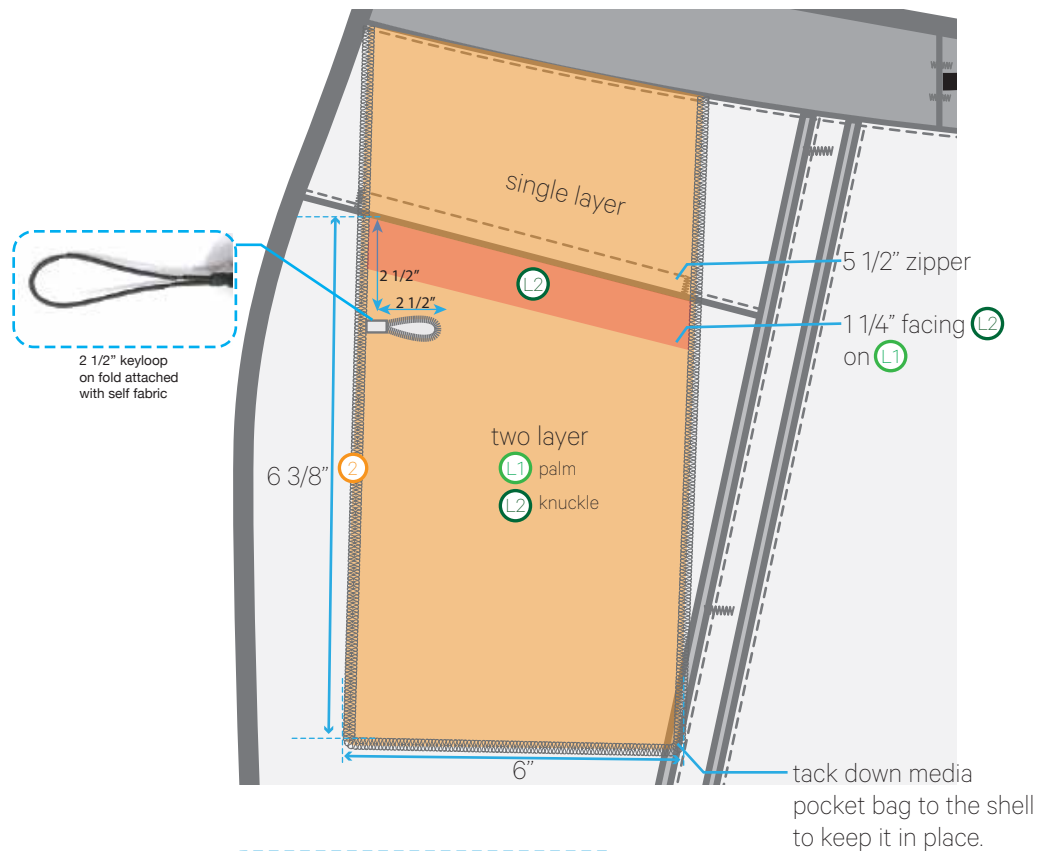
**SPLIT DETAILS**

OUTSIDE VIEW:

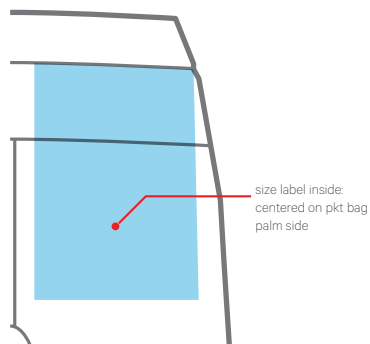
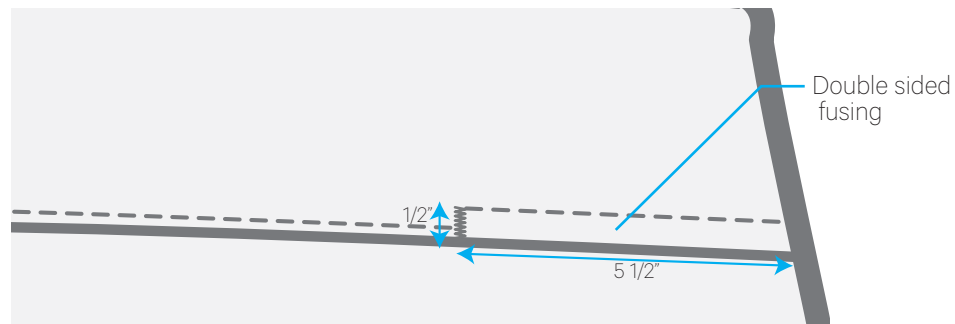


INSIDE VIEW:



**MEDIA POCKET BAG**

**Bottoms TSize Label  
(Bottoms with Back Pocket)**

TSize Label Centered: on wearer's right pkt bag palm side.


**EXTERIOR VIEW BACK POCKET DIMENSIONS**

**BACK HIDDEN ZIPPER**
