

S :SELF:

Non-crinkle Lightweight Stretch Recycled Polyester Solid 140gsm Bio-wicking QD
Protex2 from DE LICACY INDUSTRIAL CO, LTD; 52% Recycled Polyester, 48%
Elastomultiester, \$519, LT 90, CW 54; C3200815-DQZ71

C1 C1: DOUBLE LAYER

Recycled Polyester Power Mesh 146gsm, Yu Yuang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$31800, 69"

L1 L1:

Recycled Poly Pocketing Solid 90gsm Wicking QD, XPP-P0740-2-1, 56", \$18000

L2 L2:

F&F UL LINER REC POLY GRID MESH 110GSM PROTEX2 WICKING QD, YU YUANG TEXTILE CO, LTD, DN52-BACU-PR BSAF, 60", \$4.04/YD

L3 L3:

Recycled Polyester Power Mesh 146gsm, Yu Yuang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$31800, 69"

DRAWCORD:

BACKUP:D00220 - STRETCH FLAT MID-LINE DRAWCORD WITHOUT FILL - 7MM AS SOURCED BY SHANGHAI JML APPAREL CO. LTD

PKT ZIPPER TAPE:

#3 COIL - REVERSE CLOSED-END,

CF ZIPPER SLIDER:

#3 REVERSE COIL SEMI-AUTOLOCK TPU CUT OUT ZIPPER PULL WITH FRONT MEN'S LOGO AS SOURCED BY YKK TAIWAN, P#3YKK_3C-DSBLUU13

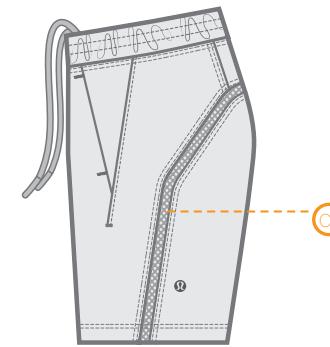
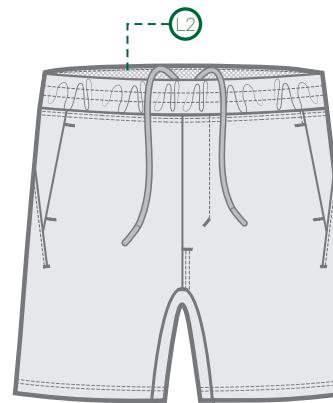
LOGO:

SILVER: T00171 - 0.5MM RAISED LULU SILVER REFLECTIVE LOGO - 13MM, E.TEXTINT, LUF201409023

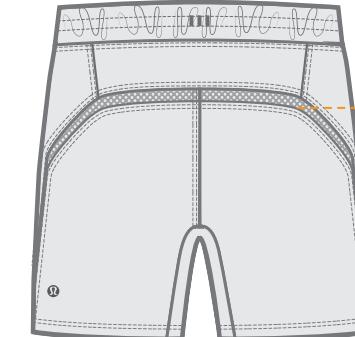
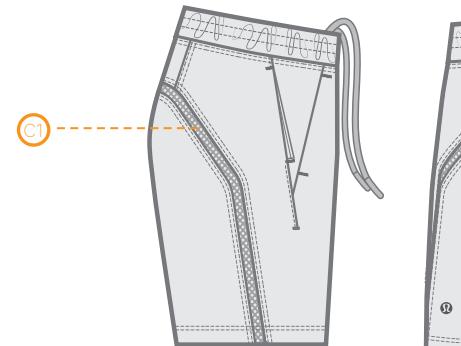
BLACK: T00171A - 0.5MM RAISED LULU HERO REFLECTIVE LOGO - 13MM, E.TEXTINT, LUFK19110012

S ALL PANELS ARE

S UNLESS INDICATED OTHERWISE



ALL POCKETBAGS
IN SHELL ARE IN L1

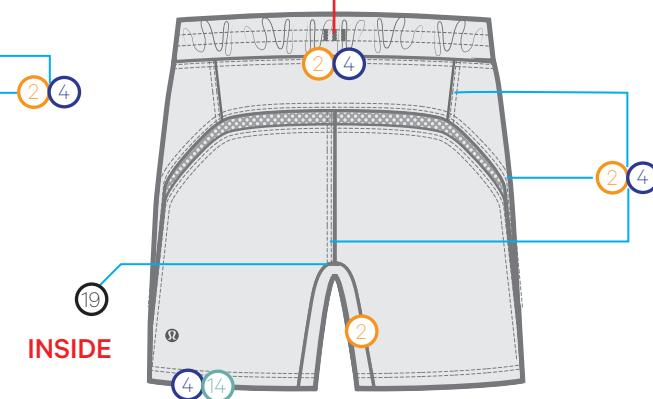
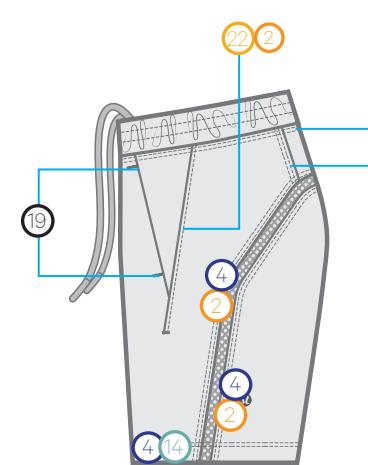
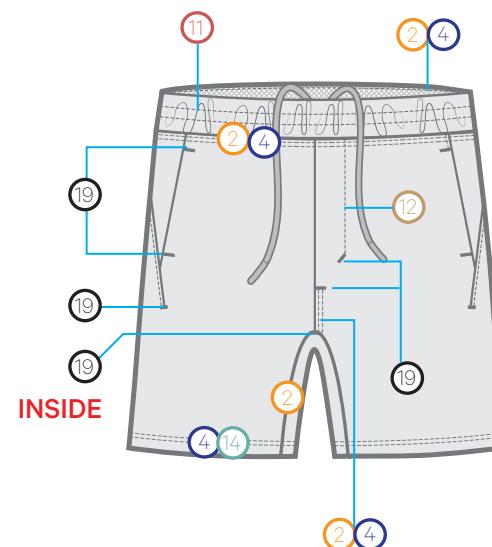


C1 Double Layer

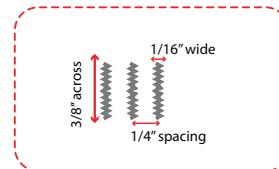
DESIGNER: TJIRK
DA: HUSSAIN
TD: CLARE

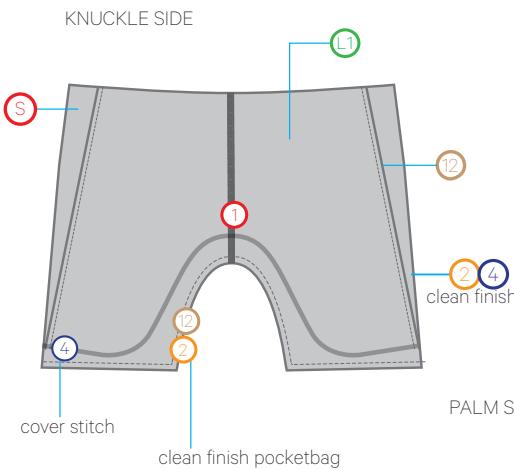
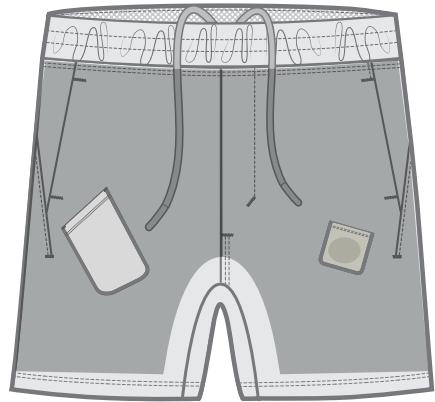
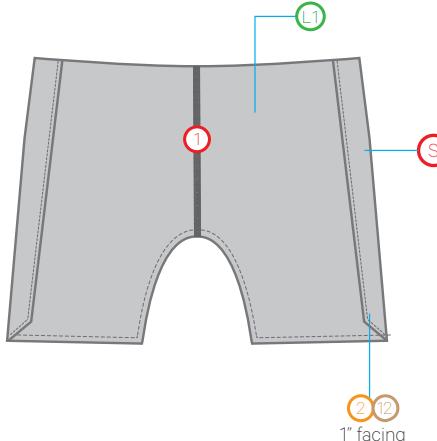
UPDATED: 2023-10-27

- ① (607): FLATLOCK 4N6T
- ② (514): 4 THREAD SERGE (2N4T OVEREDGE)
- ③ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/4"
- ④ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/8"
- ⑤ (407): 3 NEEDLE BOTTOM COVER STITCH
- ⑥ (605): 3 NEEDLE 5 THREAD COVERSTITCH
- ⑦ (602): MINI MOCK
- ⑧ (321): 3 STEP ZIG ZAG STITCH 1/4"
- ⑨ (321): 3 STEP ZIG ZAG STITCH 1/8"
- ⑩ (308): 2 STEP ZIG ZAG 1/8" (ON BINDINGS ONLY)
- ⑪ (401): SINGLE NEEDLE CHAIN STITCH
- ⑫ (301): SINGLE NEEDLE LOCKSTITCH
- ⑬ (516): 5 THREAD SERGE W/ SAFETY STITCH
- ⑭ (504): 3 THREAD SERGE
- ⑮ (505): BABY SERGE
- ⑯ (304): ZIG ZAG LOCKSTITCH (1 STEP ZIG ZAG) 1/8"
- ⑰ FALL & WINTER 2016 SCALLOP STITCH
- ⑱ (607): 3/16" FLATSEAM(4.8MM) (3 NEEDLE FLATLOCK)
- ⑲ BARTACK
- ⑳ BACKTACK
- ㉑ 2 NEEDLE BOTTOM COVERSTITCH 1/4"
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉒ 2 NEEDLE BOTTOM COVERSTITCH 1/8"
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉓ BLIND HEM
- ㉔ 1/8" - 3 THREAD OVERLOCK MERROW

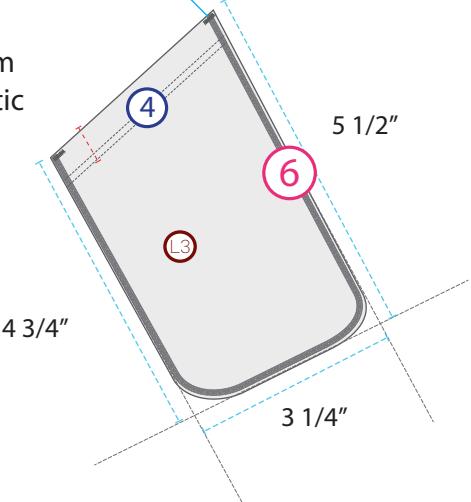


CB bartacks: through ALL layers.
Tack drawcord.



HANDPOCKETS

PALM SIDE


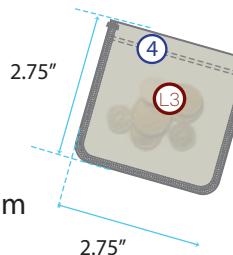
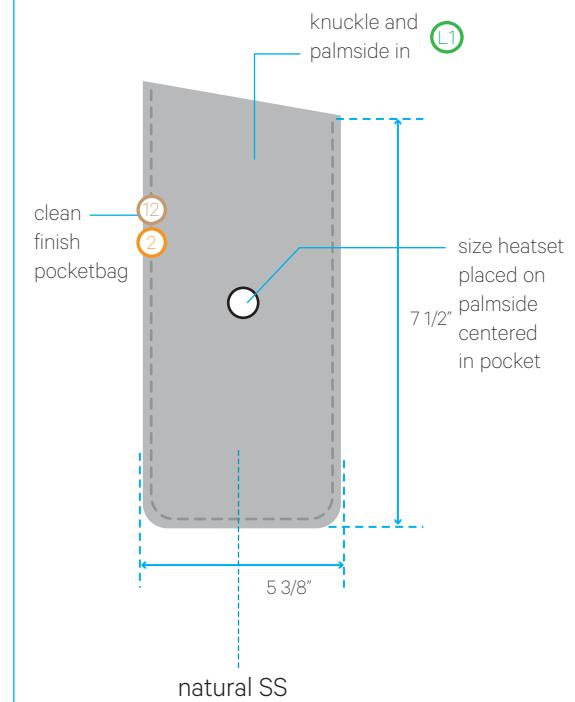
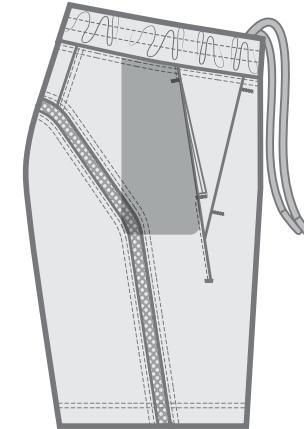
bartacks:
 $1/4'' \times 1/16''$
 $1/2''$ self turn hem
w/ mobilon elastic
under stitch

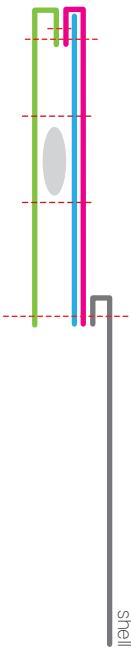


All measurements
are from outer seam
edge

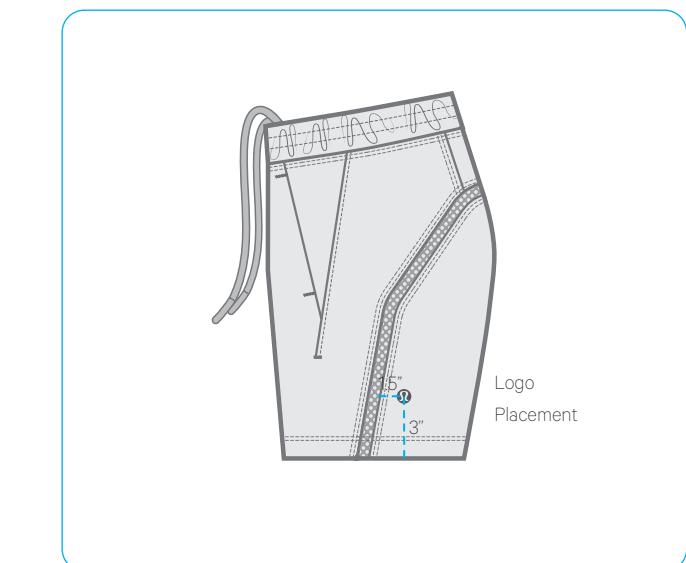
COIN POCKET:
Placed on an angle inside Wearer's
Left Pocket - Palm Side

All measurements
are from outer seam
edge

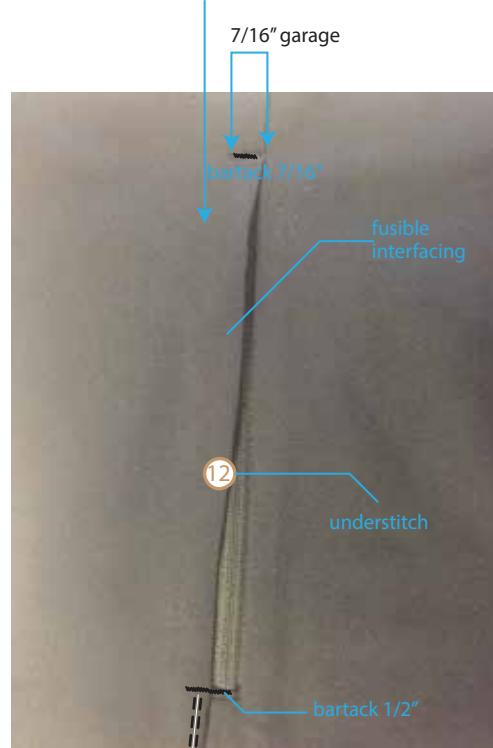

SIDE POCKET


CONSTRUCTION WAISTBAND

MATERIALS

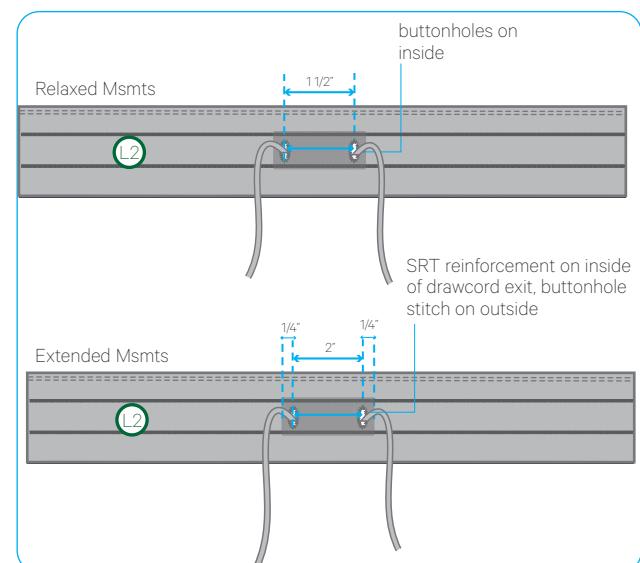
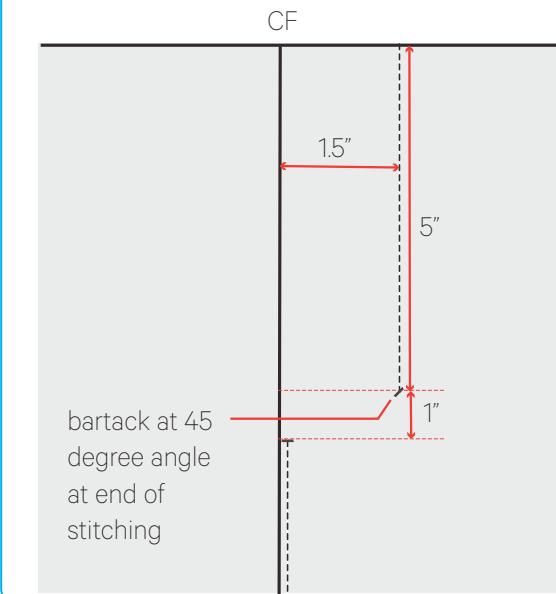
- ELASTIC
- INSIDE WAISTBAND
- OUTSIDE WAISTBAND
- SHELL
- DRAWCORD


PEZ MEDIA POCKET ZIPPER

flap creates zipper garage. No topstitch.


M-BD-3. Fly Stitching - Single Ndl

single needle lockstitch with 45 degree angle bartack to secure end



INCLUSIVE SIZING

SIZES 3XL-5XL ONLY

WAISTBAND JOIN SEAMS ON WEARER'S LEFT AND RIGHT SIDES

