

S : SELF:
Non-crinkle Lightweight Stretch Recycled Polyester Solid 140gsm Bio-wicking QD ProtX2 from DE LICACY INDUSTRIAL CO. LTD; 52% Recycled Polyester, 48% Elastomultiester, \$5.19, LT 90, CW 54; C3200815-DQZ71

C1: DOUBLE LAYER
Recycled Polyester Power Mesh 146gsm, Yu Yuang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$3.1800, 69"

L1:
Recycled Poly Pocketing Solid 90gsm Wicking QD, XPP-P0740-2-1, 56", \$1.8000

L2:
F&F UL LINER REC POLY GRID MESH 110GSM PROTX2 WICKING QD, YU YUANG TEXTILE CO., LTD, DN52-BACU-PR BSAF, 60", \$4.04/YD

L3:
Recycled Polyester Power Mesh 146gsm, Yu Yuang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$3.1800, 69"

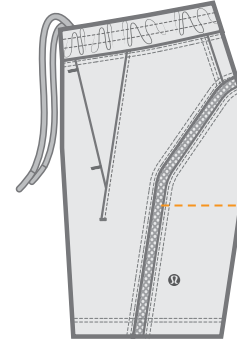
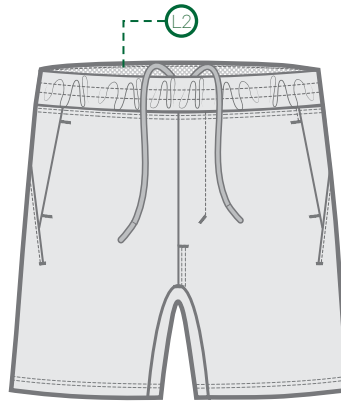
DRAWCORD:
BACKUP.D00220 - STRETCH FLAT MID-LINE DRAWCORD WITHOUT FILL - 7MM AS SOURCED BY SHANGHAI JML APPAREL CO. LTD

PKT ZIPPER TAPE:
#3 COIL - REVERSE CLOSED-END,

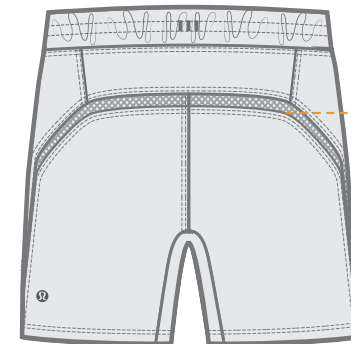
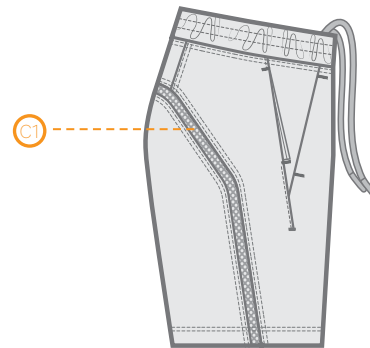
CF ZIPPER SLIDER:
#3 REVERSE COIL SEMI-AUTOLOCK TPU CUT OUT ZIPPER PULL WITH FRONT MEN'S LOGO AS SOURCED BY YKK TAIWAN, P#3YKK_3C-DSBLUU13

LOGO:
SILVER: T00171 - 0.5MM RAISED LULU SILVER REFLECTIVE LOGO - 13MM, E.TEXTINT, LUF201409023
BLACK: T00171A - 0.5MM RAISED LULU HERO REFLECTIVE LOGO - 13MM, E.TEXTINT, LUFK19110012

ALL PANELS ARE **S**
UNLESS INDICATED OTHERWISE

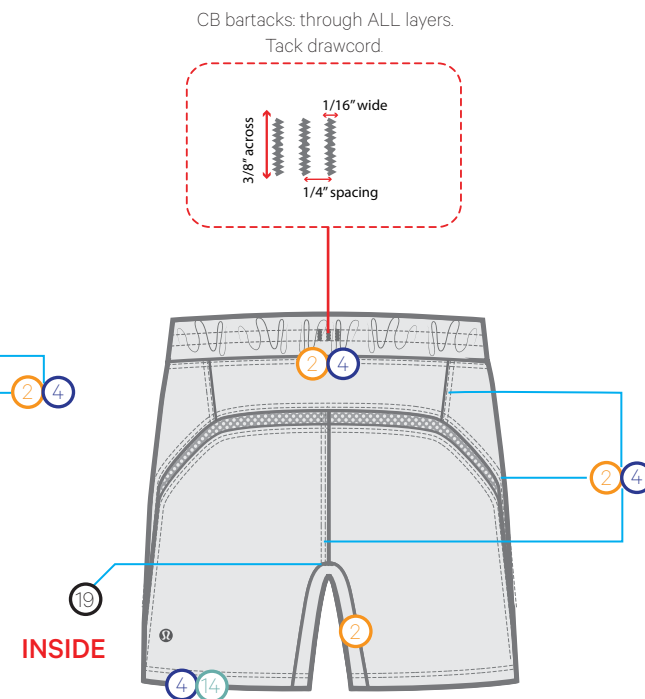
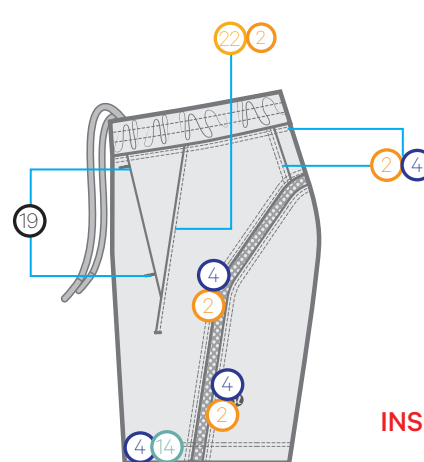
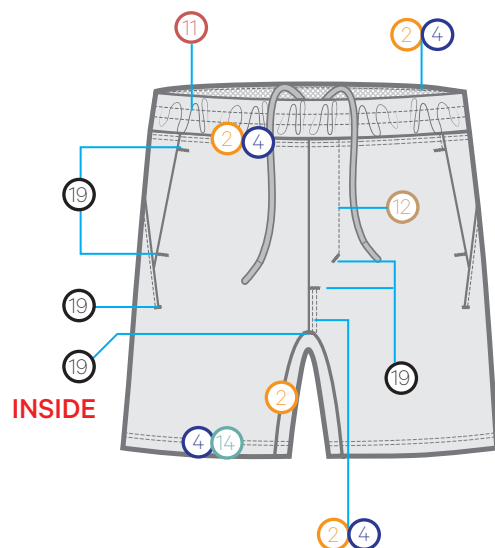


ALL POCKETBAGS
IN SHELL ARE IN **L1**

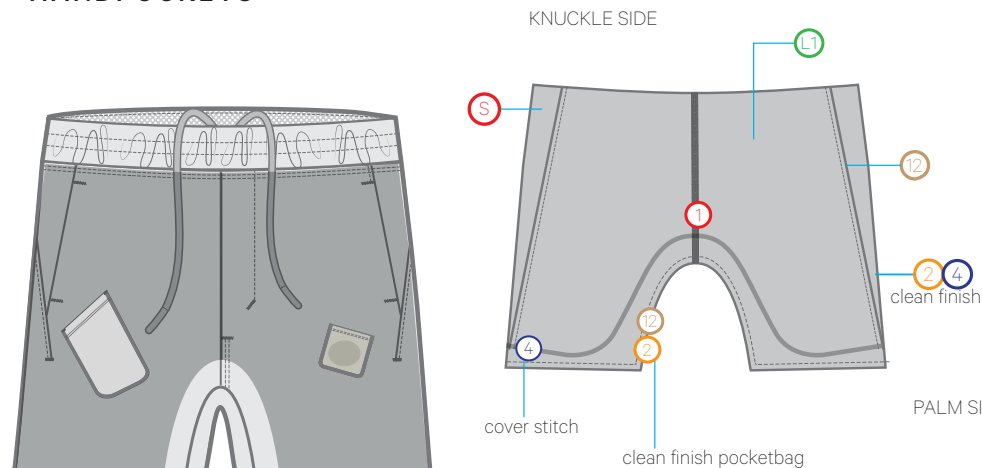


C1 Double Layer

- ① (607): FLATLOCK 4N6T
- ② (514): 4 THREAD SERGE (2N4T OVEREDGE)
- ③ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/4"
- ④ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/8"
- ⑤ (407): 3 NEEDLE BOTTOM COVER STITCH
- ⑥ (605): 3 NEEDLE 5 THREAD COVERSTITCH
- ⑦ (602): MINI MOCK
- ⑧ (321): 3 STEP ZIG ZAG STITCH 1/4"
- ⑨ (321): 3 STEP ZIG ZAG STITCH 1/8"
- ⑩ (308): 2 STEP ZIG ZAG 1/8" (ON BINDINGS ONLY)
- ⑪ (401): SINGLE NEEDLE CHAIN STITCH
- ⑫ (301): SINGLE NEEDLE LOCKSTITCH
- ⑬ (516): 5 THREAD SERGE W/ SAFETY STITCH
- ⑭ (504): 3 THREAD SERGE
- ⑮ (505): BABY SERGE
- ⑯ (304): ZIG ZAG LOCKSTICH (1 STEP ZIG ZAG) 1/8"
- ⑰ FALL & WINTER 2016 SCALLOP STITCH
- ⑱ (607): 3/16" FLATSEAM(4.8MM) (3 NEEDLE FLATLOCK)
- ⑲ BARTACK
- ⑳ BACKTACK
- ㉑ 2 NEEDLE BOTTOM COVERSTITCH 1/4"
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉒ 2 NEEDLE BOTTOM COVERSTITCH 1/8"
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉓ BLIND HEM
- ㉔ 1/8" - 3 THREAD OVERLOCK MERROW

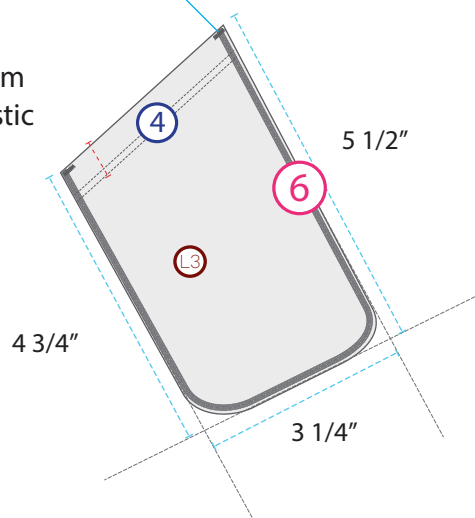


HANDPOCKETS



bartacks:
1/4" x 1/16"

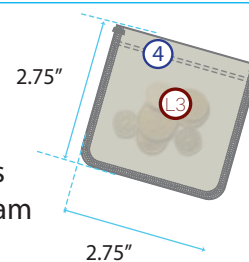
1/2" self turn hem
w/ mobilon elastic
under stitch



All measurements
are from outer seam
edge

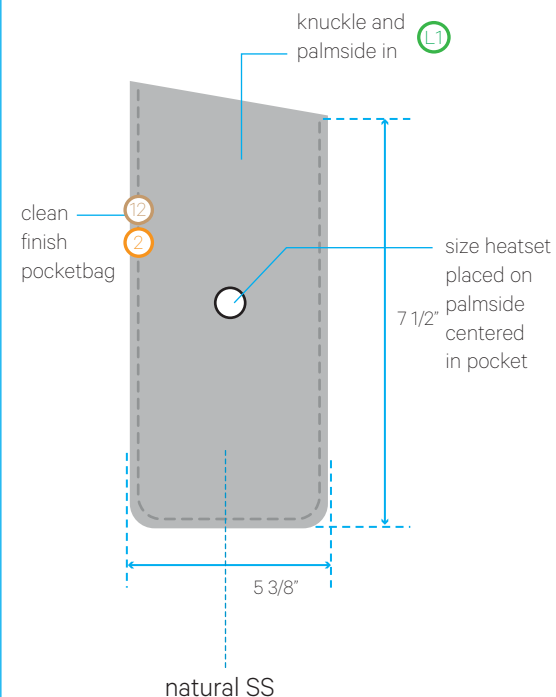
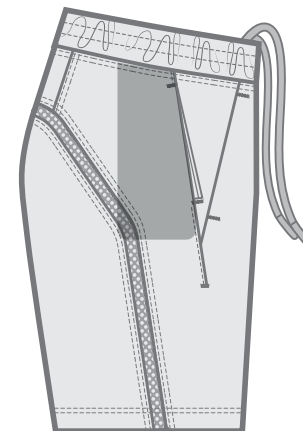
COIN POCKET:

Placed on an angle inside Wearer's
Left Pocket - Palm Side

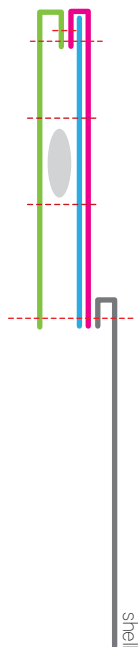


All measurements
are from outer seam
edge

SIDE POCKET



CONSTRUCTION WAISTBAND



MATERIALS

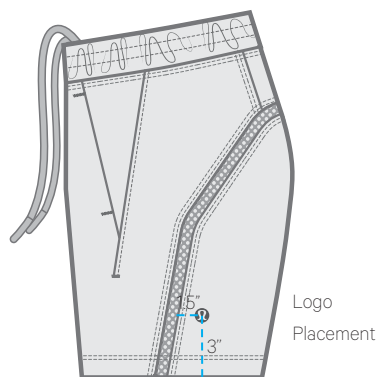
ELASTIC

INSIDE WAISTBAND

OUTSIDE WAISTBAND

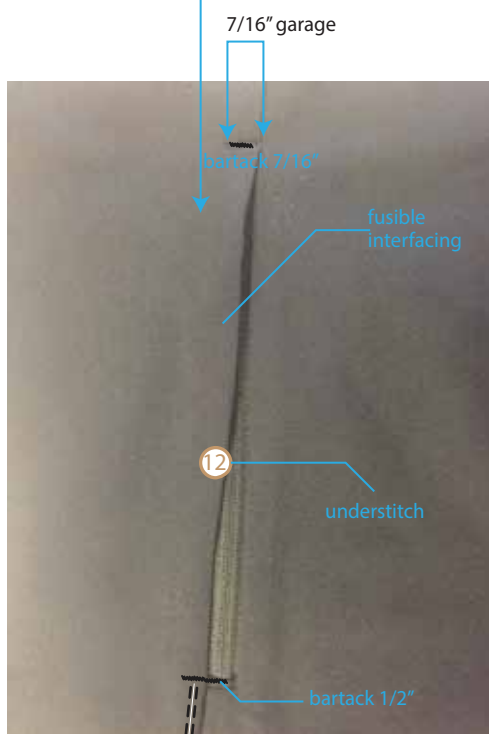
SHELL

DRAWCORD



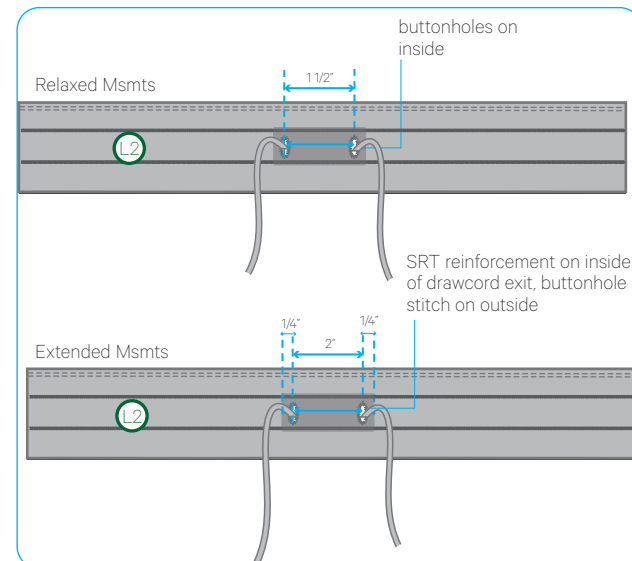
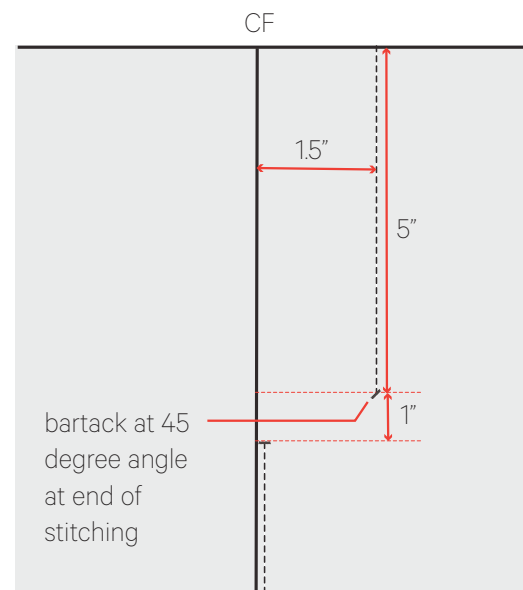
PEZ MEDIA POCKET ZIPPER

flap creates zipper garage. No topstitch.



M-BD-3. Fly Stitching - Single Ndl

single needle lockstitch with 45 degree angle bartack to secure end



INCLUSIVE SIZING

SIZES 3XL-5XL ONLY

WAISTBAND JOIN SEAMS ON WEARER'S LEFT AND RIGHT SIDES

