



2024/3/13

莎美娜實業股份有限公司

SFC2403715



3月BUY B組-大貨

加工指導書

(SAA) 柬埔寨廠生產

W-24

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W-24

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W-11

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	LuLulemon	自編單號	LLN-24-03-0048	交貨日期	2024/8/12	製 單	胡秀嫻	簽 收	
款式名稱									
lululemon Align HN Tank (0-14碼 母款:LW1DCDS-J4020)(Womens TOP)									
搭配表									
#LHT-CIT-HT001-吊卡-中國合格証 LHT-CIT-HT001 (MOQ:150PC)	CIT-WSP-K (Womens Sportswear - Knit) (womens Sportswear Knit)	CIT-WSP-K (Womens Sportswear - Knit) (womens Sportswear Knit)							
#LHT-CIT-HT001-吊卡-中國合格証 LHT-CIT-HT001 (MOQ:150PC)	CIT-WSP-K (Womens Sportswear - Knit) (womens Sportswear Knit)	CIT-WSP-K (Womens Sportswear - Knit) (womens Sportswear Knit)							
#LHT-WWMT-001-吊牌 LHT - lululemon WWMT Hangtag - White (MOQ 50pc/Round up 50pc)-大吊卡	WHITE(白色)	WHITE(白色)							
#KIT-IPPS U9-RFID 條碼貼紙 (WI22起) WWMT Barcode Sticker Kit-IPPS u9 (4400PC/KIT)	WHITE(白色)	WHITE(白色)							
#022209-1-2" 精距型細排釘 (10000PC/BOX)	WHITE(白色)	WHITE(白色)							
#2925120-EPIC TEX24/TKT120 (2500M) 包心線	84JTK (84JTK-Violet Verbena) (紫馬鞭草)	53DTN (53DTN-BLUE WILLOW) (53DTN-柳樹藍)							
#5H42140-GRAMAX HL TEX21/TKT140 (2500M) 高油特多龍蓬鬆線	84JTK (84JTK-Violet Verbena) (紫馬鞭草)	53DTN (53DTN-BLUE WILLOW) (53DTN-柳樹藍)							
#F025140-SEAMSOFT Tex24/Tkt140 (2500M) 超細纖維特多龍蓬鬆線	84JTK (84JTK-Violet Verbena) (紫馬鞭草)	53DTN (53DTN-BLUE WILLOW) (53DTN-柳樹藍)							
#LU-002306-005000-NY 線-100/2 (5000M/CONE)	84JTK (84JTK-Violet Verbena) (紫馬鞭草)	53DTN (53DTN-BLUE WILLOW) (53DTN-柳樹藍)							
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA	W-045720 (VIVB)(白底/黑字)	W-066828 (BLWL)(白底/黑字)							
#LB11237-EUROPE-女仕歐洲洗標 CC00001-LLL-GARMENT-EUROPE		W-066828 (BLWL)(白底/黑字)							
#HH221106P-罩杯 BC0003-LULU PERFORATED BRA CUPS WITH ARROW MARK		NUDE(膚色)							



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(SAA)柬埔寨廠生產



加工指導書

W-24	LuLulemon	自編單號	LLN-24-03-0048	交貨日期	2024/8/12	製 單	胡秀嫻	簽 收	
數量	4,059	款號	LW1DKES	版號	J5324				
款式名稱									
lululemon Align HN Tank (0-14碼 母款:LW1DCDS-J4020)(Womens TOP)									
搭配表									
#LURM -004-A2-罩杯 FO00079 - APAC PHASE 1 ASIA FIT Injection molded removable cookie- Regina Miracle(MOQ:6000)	NUDIE(乳 膚SP15)	NUDIE(乳 膚SP15)							



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3月BUY B組-大貨

加工指導書

(SAA)柬埔寨廠生產

W-24	LuLulemon	自編單號	LLN-24-03-0048	交貨日期	2024/8/12	製 單	胡秀嫻	簽 收		
數量	4,059	款號	LW1DKES	版號	J5324					
款式名稱										
lululemon Align HN Tank (0-14碼 母款:LW1DCDS-J4020)(Womens TOP)										
布料名稱										
1	遠東-SIN#H5I434-18B/BLUE WILLOW/81% NYLON 19% LYCRA@ ELASTANE -W:46" -WT:239g/Yd --DA24030303									
2	遠東-SIN#H5I434-18B/VIOLET VERBENA/81% NYLON 19% LYCRA@ ELASTANE -W:46" -WT:239g/Yd --DA24030303									
3	裕源#DN92-DA-1/BLUE WILLOW/89% NYLON 11% ELASTANE -W:69" -WT:242g/Yd --DA24030309									
4	裕源#DN92-DA-1/VIOLET VERBENA/89% NYLON 11% ELASTANE -W:69" -WT:242g/Yd --DA24030309									
5	裕源#CB98-AB-11/BARELY BEIGE/100% NYLON -W:65" -WT:70g/Yd --DA24030309									
副料										
項目	單件 用量	單位	用量 (不含損耗)	總用量	供應商					
#PS888-25MM-SP針織鬆緊帶(不含乳膠) 1" (25MM)// WHITE	0.830	YD	3,368.97	3,436.35	百和#DB24031178					
#FLEX-08-06-6MM x 0.8MM FLEX RUBBER ELASTIC 義大利版條 (253M/KG)// WHITE	1.290	M	5,236.11	5,340.83	廠內庫存#DB24031190					
#E011303-透明板帶: 1/4" CLEAR MOBILON ELASTIC #0612 (1400Y/KG)// CLEAR	1.000	YD	4,059.00	4,140.18	佶城#DB24031185					
#E011300-透明板帶: 1/8" CLEAR MOBILON ELASTIC #0312 (2500Y/KG)// CLEAR	0.260	YD	1,055.34	1,076.45	佶城#DB24031185					
#T00185N-反光銀LOGO標 LUF201408067-13MM SILVER REFLECTIVE LULU LOGO, HERO QUALITY- 13MM// SILVER	1.000	PC	4,059.00	4,140.18	登威(依田)#DB24031180					
#TRACE00001-B-熱轉印尺碼標 (SAA:Z4:0005133-88) (TOP:0005133-90) (SAC:A5:0005133-89) SIZE AND TRACEABILITY LABEL// WHITE/GREY/ 10	1.000	PC	386.00	393.72	AVERY-越南#DB24031182					
#TRACE00001-B-熱轉印尺碼標 (SAA:Z4:0005133-88) (TOP:0005133-90) (SAC:A5:0005133-89) SIZE AND TRACEABILITY LABEL// WHITE/GREY/ 12	1.000	PC	244.00	248.88	AVERY-越南#DB24031182					
#TRACE00001-B-熱轉印尺碼標 (SAA:Z4:0005133-88) (TOP:0005133-90) (SAC:A5:0005133-89) SIZE AND TRACEABILITY LABEL// WHITE/GREY/ 2	1.000	PC	240.00	244.80	AVERY-越南#DB24031182					
#TRACE00001-B-熱轉印尺碼標 (SAA:Z4:0005133-88) (TOP:0005133-90) (SAC:A5:0005133-89) SIZE AND TRACEABILITY LABEL// WHITE/GREY/ 4	1.000	PC	1,011.00	1,031.22	AVERY-越南#DB24031182					
#TRACE00001-B-熱轉印尺碼標 (SAA:Z4:0005133-88) (TOP:0005133-90) (SAC:A5:0005133-89) SIZE AND TRACEABILITY LABEL// WHITE/GREY/ 6	1.000	PC	1,270.00	1,295.40	AVERY-越南#DB24031182					
#TRACE00001-B-熱轉印尺碼標 (SAA:Z4:0005133-88) (TOP:0005133-90) (SAC:A5:0005133-89) SIZE AND TRACEABILITY LABEL// WHITE/GREY/ 8	1.000	PC	908.00	926.16	AVERY-越南#DB24031182					
#PB_12X10-單件袋 PB_12X10_APP_DS (30UM 80_20) 1 Color Black - Double Sided Print; Double Peel & Seal Tape; Top (200倍數)// CLEAR	1.000	PC	4,059.00	4,140.18	MAINETTI#DB24031195					
#25HLUPBSTK02-單件袋 條碼貼紙 (25HLUPBSTK02) STK_POLYBAG_SKU FOR ADTP1 W:1.5" L:2" (1KIT=22000PC)// WHITE	1.000	PC	4,059.00	4,140.18	AVERY-東國#DB24031183					
#MPPS-2525-防霉紙-LDPE 25CM X 25CM PE SHEET (1000PC PER UNIT)/	1.000	PC	3,997.00	4,076.94	MICRO-PAK#DB24031193					
#MPPS-2525-EU-防霉紙-EU 25CM X 25CM PE SHEET (1000PC PER UNIT)/	1.000	PC	35.00	35.70	MICRO-PAK#DB24031193					
#LHT-CIT-HT001-吊卡-中國合格証 LHT-CIT-HT001 (MOQ:150PC)// CIT-WSP-K	1.000	PC	3,997.00	4,076.94	艾利丹尼森#DB24031181					
#LHT-WWMT-001-吊牌 LHT - lululemon WWMT Hangtag - White (MOQ 50pc/Round up 50pc)// WHITE	1.000	PC	4,059.00	4,140.18	AVERY-越南#DB24031182					
#KIT-IPPS U9-RFID 條碼貼紙(WI22起) WWMT Barcode Sticker Kit-IPPS u9 (4400PC/KIT)// WHITE	1.000	PC	4,059.00	4,140.18	AVERY-東國#DB24031183					
#022209-1-2" 精距型細排釘 (10000PC/BOX)// WHITE	1.000	PC	4,059.00	4,140.18	千聲#DB24031184					
#2925120-EPIC TEX24/TKT120 (2500M) 包心線// 53DTN	31.900	M	46,605.90	47,538.02	高士台灣#DB24032000					
#2925120-EPIC TEX24/TKT120 (2500M) 包心線// 84JTK	31.900	M	82,876.20	84,533.72	高士台灣#DB24032000					
#5H42140-GRAMAX HL TEX21/TKT140 (2500M) 高油特多龍蓬鬆線// 53DTN	93.320	M	136,340.52	139,067.33	高士台灣#DB24032000					
#5H42140-GRAMAX HL TEX21/TKT140 (2500M) 高油特多龍蓬鬆線// 84JTK	93.320	M	242,445.36	247,294.27	高士台灣#DB24032000					
#F025140-SEAMSOFT Tex24/Tkt140 (2500M) 超細纖維特多龍蓬鬆線// 53DTN	211.880	M	309,556.68	315,747.81	高士台灣#DB24032000					
#F025140-SEAMSOFT Tex24/Tkt140 (2500M) 超細纖維特多龍蓬鬆線// 84JTK	211.880	M	550,464.24	561,473.52	高士台灣#DB24032000					
#LU-002306-005000-NY 線-100/2 (5000M/CONE)// 53DTN	14.880	M	21,739.68	22,174.47	吉太#DB24032001					
#LU-002306-005000-NY 線-100/2 (5000M/CONE)// 84JTK	14.880	M	38,658.24	39,431.40	吉太#DB24032001					



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LuLulemon	自編單號	LLN-24-03-0048	交貨日期	2024/8/12	製單	胡秀姍	簽收
數量	4,059	款號	LW1DKES	版號	J5324		
款式名稱							
lululemon Align HN Tank (0-14碼 母款:LW1DCDS-J4020)(Womens TOP)							
副料							
項目	單件 用量	單位	用量 (不含損耗)	總用量	供應商		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-045720/ 10	1.000	PR	250.00	250.00	JML-HK#DB24031200		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-045720/ 12	1.000	PR	143.00	143.00	JML-HK#DB24031200		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-045720/ 2	1.000	PR	147.00	147.00	JML-HK#DB24031200		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-045720/ 4	1.000	PR	661.00	661.00	JML-HK#DB24031200		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-045720/ 6	1.000	PR	813.00	813.00	JML-HK#DB24031200		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-045720/ 8	1.000	PR	573.00	573.00	JML-HK#DB24031200		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-066828/ 10	1.000	PR	131.00	131.00	JML-HK#DB24031200		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-066828/ 12	1.000	PR	97.00	97.00	JML-HK#DB24031200		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-066828/ 2	1.000	PR	91.00	91.00	JML-HK#DB24031200		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-066828/ 4	1.000	PR	343.00	343.00	JML-HK#DB24031200		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-066828/ 6	1.000	PR	438.00	438.00	JML-HK#DB24031200		
#LB11237-ASIA-女仕亞洲洗標 CC00001-LLL-GARMENT-ASIA // W-066828/ 8	1.000	PR	310.00	310.00	JML-HK#DB24031200		
#LB11237-EUROPE-女仕歐洲洗標 CC00001-LLL-GARMENT-EUROPE // W-066828/ 10	1.000	PR	5.00	5.00	JML-HK#DB24031200		
#LB11237-EUROPE-女仕歐洲洗標 CC00001-LLL-GARMENT-EUROPE // W-066828/ 12	1.000	PR	2.00	2.00	JML-HK#DB24031200		
#LB11237-EUROPE-女仕歐洲洗標 CC00001-LLL-GARMENT-EUROPE // W-066828/ 2	1.000	PR	2.00	2.00	JML-HK#DB24031200		
#LB11237-EUROPE-女仕歐洲洗標 CC00001-LLL-GARMENT-EUROPE // W-066828/ 4	1.000	PR	7.00	7.00	JML-HK#DB24031200		
#LB11237-EUROPE-女仕歐洲洗標 CC00001-LLL-GARMENT-EUROPE // W-066828/ 6	1.000	PR	10.00	10.00	JML-HK#DB24031200		
#LB11237-EUROPE-女仕歐洲洗標 CC00001-LLL-GARMENT-EUROPE // W-066828/ 8	1.000	PR	9.00	9.00	JML-HK#DB24031200		
#HH221106P-罩杯 BC0003-LULU PERFORATED BRA CUPS WITH ARROW MARK// NUDE/ 12/14	1.000	PR	2.00	2.04	PLATO1#DB24031189		
#HH221106P-罩杯 BC0003-LULU PERFORATED BRA CUPS WITH ARROW MARK// NUDE/ 2	1.000	PR	2.00	2.04	PLATO1#DB24031189		
#HH221106P-罩杯 BC0003-LULU PERFORATED BRA CUPS WITH ARROW MARK// NUDE/ 4	1.000	PR	7.00	7.14	PLATO1#DB24031189		
#HH221106P-罩杯 BC0003-LULU PERFORATED BRA CUPS WITH ARROW MARK// NUDE/ 6	1.000	PR	10.00	10.20	PLATO1#DB24031189		
#HH221106P-罩杯 BC0003-LULU PERFORATED BRA CUPS WITH ARROW MARK// NUDE/ 8/10	1.000	PR	14.00	14.28	PLATO1#DB24031189		
#LURM -004-A2-罩杯 FO00079 - APAC PHASE 1 ASIA FIT Injection molded removable cookie- Regina Miracle(MQ:6000)// NUDIE/ L	1.000	PR	240.00	244.80	REGINA#DB24031186		
#LURM -004-A2-罩杯 FO00079 - APAC PHASE 1 ASIA FIT Injection molded removable cookie- Regina Miracle(MQ:6000)// NUDIE/ M	1.000	PR	2,515.00	2,565.30	REGINA#DB24031186		
#LURM -004-A2-罩杯 FO00079 - APAC PHASE 1 ASIA FIT Injection molded removable cookie- Regina Miracle(MQ:6000)// NUDIE/ S	1.000	PR	1,242.00	1,266.84	REGINA#DB24031186		



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加工指導書

W#24	LuLulemon	自編單號	LLN-24-03-0048	交貨日期	2024/8/12	製單	胡秀嫻	簽收	
數量	4,059	款號	LW1DKES	版號	J5324				

款式名稱

lululemon Align HN Tank (0-14碼 母款:LW1DCDS-J4020)(Womens TOP)

顏色/尺寸	2	4	6	8	10	12					數量
#045720 VIOLET VERBENA \紫馬鞭草	128	555	666	489	217	128					2,183

PO#HQ139012 交期:2024/9/23 L-CH 出中國(CHINA RETAIL)*沒價錢/洗標(英韓中日法)/CIT卡(僅男內褲與口罩不加)*

#045720 VIOLET VERBENA \紫馬鞭草	19	106	147	84	33	15					404
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PO#HQ139012 交期:2024/9/23 L-CHEC 出中國(CHINA E-COMM)*沒價錢/洗標(英韓中日法)/CIT卡(僅男內褲與口罩不加)*

#066828 BLUE WILLOW\柳樹藍	2	7	10	9	5	2					35
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PO#HQ139015 交期:2024/8/12 L-EUWH 出歐洲(EUROPE WHOLESALE)*吊卡1尺寸/2個價錢(GB&EU)/洗標(英德/法荷)*

#066828 BLUE WILLOW\柳樹藍	80	290	364	267	114	88					1,203
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PO#HQ139015 交期:2024/9/23 L-CH 出中國(CHINA RETAIL)*沒價錢/洗標(英韓中日法)/CIT卡(僅男內褲與口罩不加)*

#066828 BLUE WILLOW\柳樹藍	11	53	74	43	17	9					207
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PO#HQ139015 交期:2024/9/23 L-CHEC 出中國(CHINA E-COMM)*沒價錢/洗標(英韓中日法)/CIT卡(僅男內褲與口罩不加)*

商標	洗標內容	包裝方式
<p>1. 熱轉印LOGO標位置@穿者的後背中接片處: -後領完成邊下2"處,量到標中間 -接片水平置中處,量到標中間</p> <p>2. CC LABLE 白色洗標位置:車於後領邊,車單針回針固定上端.</p> <p>3. 熱轉印尺寸標位置@穿者左側內裡 胸罩內 -從罩杯口邊橫向距3/4"處 -從下襠接縫邊(不含緊帶)垂直往上1" 處,量到標中間</p> <p>4. 白色大吊卡:在吊卡背面貼一張WWMT+RFID電腦貼紙,用2"白色子彈釘在穿者左側接縫袖攏下1"處.</p> <p>5. 單件袋尺寸: 12" x 10".(SU23起更新) 6. 每一件成品包裝時需加入防霉紙: 25CM * 25 CM 7. 中國通路須多加CIT吊卡. 8. 注意中國/亞洲通路罩杯要塞#LURM-004-A2 9. 內塞罩杯包裝 . 成衣採直立式入箱的包裝方式 10. SP22開始包裝袋加成品貼紙</p>		<p>1. 單件入一單件袋 規定件數入一大防水袋(26.5" x 33.5" x 6")再入外箱.</p> <p>2. 除非另有說明,每個紙箱上均需註明 "單品(SKU)" 或 "單色單碼" .</p> <p>3. 最後一個紙箱允許出現混合顏色和尺碼,且須在紙箱外表和裝箱單上註明有混合顏色和尺碼.</p>



2024/3/13

莎美娜實業股份有限公司

SFC2403715



3月BUY B組-大貨

加工指導書

(SAA)柬埔寨廠生產

W-24	LuLulemon	自編單號	LLN-24-03-0048	交貨日期	2024/8/12	製單	胡秀嫻	簽收	
數量	4,059	款號	LW1DKES	版號	J5324				

款式名稱

lululemon Align HN Tank (0-14碼 母款:LW1DCDS-J4020)(Womens TOP)

顏色/尺寸	2	4	6	8	10	12					數量
#066828 BLUE WILLOW\柳樹藍	0	0	0	3	0	0					3

PO#GB 測試 交期:2024/8/22

#045720 VIOLET VERBENA \紫馬鞭草	0	0	2	1	0	0					3
#066828 BLUE WILLOW\柳樹藍	0	0	2	1	0	0					3

PO#Shipment 船樣 交期:2024/9/23

#045720 VIOLET VERBENA \紫馬鞭草	0	0	1	0	0	1					2
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PO#SOR 樣 交期:2024/9/23

#066828 BLUE WILLOW\柳樹藍	0	0	0	0	0	1					1
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PO#SOR樣 交期:2024/9/23

#045720 VIOLET VERBENA \紫馬鞭草	0	0	2	2	0	0					4
#066828 BLUE WILLOW\柳樹藍	0	0	2	2	0	0					4

PO#TOP大貨樣 交期:2024/9/23

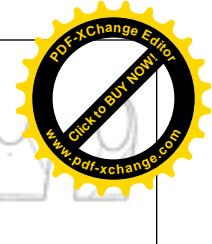
#045720 VIOLET VERBENA \紫馬鞭草	0	0	0	2	0	0					2
#066828 BLUE WILLOW\柳樹藍	0	0	0	2	0	0					2

PO#水洗樣 交期:2024/9/23

#066828 BLUE WILLOW\柳樹藍	0	0	0	3	0	0					3
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PO#測試樣 交期:2024/8/22

商標	洗標內容	包裝方式
1. 热轉印LOGO標位置@穿者的後背中接片處: -後領完成邊下2"處,量到標中間 -接片水平置中處,量到標中間 2. CC LABLE 白色洗標位置:車於後領邊,車單針回針固定上端。 3. 热轉印尺寸標位置@穿者左側內裡 胸罩內 -從罩杯口邊橫向距3/4"處 -從下襠接縫邊(不含繫帶)垂直往上1" 處,量到標中間 4. 白色大吊卡:在吊卡背面貼一張WWMT+RFID電腦貼紙,用2"白色子彈釘在穿者左側接縫袖攏下1"處。 5. 單件袋尺寸:12" x 10".(SU23起更新) 6. 每一件成品包裝時需加入防霉紙: 25CM * 25 CM 7. 中國通路須多加CIT吊卡。 8. 注意中國/亞洲通路罩杯要塞#LURM-004-A2 9. 內塞罩杯包裝 . 成衣採直立式入箱的包裝方式 10. SP22開始包裝袋加成品貼紙		1. 單件入一單件袋 規定件數入一大防水袋(26.5" x 33.5" x 6")再入外箱。 2. 除非另有說明,每個紙箱上均需註明 "單品(SKU)" 或 "單色單碼" . 3. 最後一個紙箱允許出現混合顏色和尺碼,且須在紙箱外表和裝箱單上註明有混合顏色和尺碼。 *防盜釦位置圖:釘於右側縫線,從下襠至腋下點的一半位置 *SU22開始出口地:L-AUEC加防盜扣

	Measurement Set: Calculated	Winter 2024	Align High Neck Tank CD cup FE BR LW1DKES	lululemon	Apr 21, 2024	
	Season: Winter 2024 Style #: LW1DKES Style Desc: Align High Neck Tank CD cup FE BR LW1DKES Product Size Definition: W Tops--W Ext Sizes:0-26 Grade Rule Template: W Tops 0-18,W Tops 0-18	Brand: lululemon Division: lulu Womens Class: Womens Tanks Pod: W Sweat	Style Status: Active Generated Date: Apr 21, 2024 Measurement Template: MT - Ws Basic Bra			

#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	0	2	4	6	8	10	12	14
1109 4	FIT THEORY: TIGHT		0	0									
1109 3	LENGTH THEORY: CROPPED		0	0	HPS at CF shorter than 18.5"								
3650	REF-CD CUP		0	0	Style is intended for CD cup, cup sizing is listed in measurement table. Please review BOM for cup shape.								
1109 2	TANK:		0	0									
87	REF-HPS LENGTH at CF		1/2	1/2	Measure at CF from imaginary line connecting high point shoulder point straight down to finished edge of hem. Note: This measurement is for the base size and for detail only.	15	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 5/8
5	CB LENGTH	Critical	1/4	1/4	Measure from CB neck finished edge straight down to bottom finished hem.	7	7 1/8	7 1/4	7 3/8	7 1/2	7 5/8	7 3/4	7 7/8
109	NECK WIDTH at HPS EDGE	Pattern Reference Only	1/4	1/4	Measure from inside neck edge straight across to inside neck edge at high point shoulder.	5	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4
141	NECK DROP at CF fr HPS	Pattern Reference Only	1/8	1/8	Measure from an imaginary line connecting high point shoulder straight down to CF neck opening edge.	2 5/8	2 5/8	2 5/8	2 5/8	2 3/4	2 7/8	3	3 1/8
142	NECK DROP at CB fr HPS	Pattern Reference Only	1/8	1/8	Measure from an imaginary line connecting high point shoulder straight down to CB neck opening edge.	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4
397	NECK EDGE at FRONT	Critical	1/4	1/4	Measure along finished edge of front neckline from shoulder seam to shoulder seam.	8 1/2	8 5/8	8 7/8	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8
39	NECK EDGE at BACK	Critical	1/4	1/4	Measure along finished edge of back neckline from shoulder seam to shoulder seam.	16 3/4	17 3/8	18	18 5/8	19 1/4	19 7/8	20 1/2	21 1/8
58	STRAP WIDTH		1/8	1/8	Measure from finished edge of strap straight across to finished edge of strap.	1	1	1	1	1	1	1	1
1033 0	ACROSS FRONT POSITION from HPS		0	0	Measure from High Point Shoulder from seam or edge to specified Across Front position. Measuring from seam or edge will be determined by how neck POM's are measured.	4 1/2	4 5/8	4 3/4	4 7/8	5	5 1/8	5 1/4	5 3/8
1033 1	ACROSS FRONT WIDTH from EDGE to EDGE		1/4	1/4	At specified Across Front position, measure across front from edge to edge.	9 1/16	9 7/16	9 13/16	10 3/16	10 9/16	11 1/16	11 9/16	12 1/16

Measurement Set: Calculated			Winter 2024		Align High Neck Tank CD cup FE BR LW1DKES			lululemon			Apr 21, 2024		
#	Name	Criticality	Tol (-)	Tol (+)	HTM Instruction	0	2	4	6	8	10	12	
9	ARMHOLE DROP POSITION in HPS	Pattern Reference Only	0	0	Measure from an imaginary line connecting High Point Shoulder to High Point Shoulder, straight down to bottom of armhole at underarm seam/position	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	
398	ARMHOLE at FRONT BRA	Critical	1/4	1/4	Measure along finished edge of front armhole from shoulder seam to forward side seam.	6	6 3/16	6 3/8	6 9/16	6 3/4	7	7 1/4	7 1/2
399	ARMHOLE at BACK BRA	Critical	1/4	1/4	Measure along finished edge of back armhole from shoulder seam to forward side seam.	10 3/8	10 15/16	11 1/2	12 1/16	12 5/8	13 1/4	13 7/8	14 1/2
391	CHEST CIRC 1" down ARMHOLE	Critical	1/2	1/2	Measure 1" below armhole from fold edge of garment straight across to fold edge of garment, multiply by 2.	24 1/2	26	27 1/2	29	30 1/2	32 1/2	34 1/2	36 1/2
9	HEM SWEEP CIRC	Critical	1/2	1/2	Measure from left fold edge to right fold edge straight across bottom edge of finished hem, multiply by 2.	22 1/2	24	25 1/2	27	28 1/2	30 1/2	32 1/2	34 1/2
12	HEM HEIGHT		1/8	1/8	Measure from top of hem stitching line straight down to finished hem edge.	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
1109 1	BRA:		0	0									
392	REF-HPS LENGTH at FRONT-BRA	Pattern Reference Only	1/4	1/4	Measure from front high point shoulder point straight down to underband seam at fullest point of bra lining. Note: This measurement is for the base size and for detail only.	10 7/8	11 1/16	11 1/4	11 7/16	11 5/8	12	12 3/8	12 3/4
10	CF LENGTH-BRA - EXCLUDING UNDERBAND	Critical	1/8	1/8	Measure at liner from CF neck finished edge straight down to underband seam.	8	8 3/16	8 3/8	8 9/16	8 5/8	8 7/8	9 1/8	9 3/8
186	SIDE SEAM LENGTH-BRA - EXCLUDING UNDERBAND		1/8	1/8	Measure from armhole finished edge to under band seam along shelf side seam.	3 5/8	3 9/16	3 1/2	3 7/16	3 3/8	3 1/2	3 5/8	3 3/4
390	CB LENGTH-BRA - EXCLUDING UNDERBAND	Critical	1/8	1/8	Measure at liner from CB neck finished edge straight down to underband seam.	2 15/16	2 13/16	2 3/4	2 11/16	2 5/8	2 3/4	2 7/8	3
50	HEM CIRC with BRA ELASTIC HEM	Critical	1/2	1/2	Measure from fold edge of garment to fold edge of garment straight across bottom edge of finished bra elastic hem, multiply by 2.	20 1/2	22	23 1/2	25	26 1/2	28 1/2	30 1/2	32 1/2
3486	REF-PERFORATED BRA CUP SIZE	Reference Only	0	0	Cup size. Number on cup corresponds to measurement set (Please note: 8 = 8/10 & 12 = 12/14)	0	2	4	6	8	8	12	12

	Measurement Report PP 1 Sample - 1		Winter 2024	Align High Neck Tank CD cup FE BR LW1DKES	lululemon	Apr 21, 2024	
	Season:	Winter 2024	Brand:	lululemon	Style Status:	Active	
Style #:	LW1DKES	Division:	Iulu Womens	Generated Date:	Apr 21, 2024		
Style Desc:	Align High Neck Tank CD cup FE BR LW1DKES	Class:	Womens Tanks	Measurement Template:	MT - Ws Basic Bra		
Product Size Definition:	W Tops--W Ext Sizes:0-26	Pod:	W Sweat				
Grade Rule Template:	W Tops 0-18,W Tops 0-18						

Request Name	PP 1	Sample	Sample - 1 (PP 1)
Type	ProductFit\PP	Style	Align High Neck Tank CD cup FE BR LW1DKES
Source	Sabrina Fashion Industrial Corporation	Specification	SPECIFICATION:013 - Sabrina Fashion Industrial Corporation
Measurement Set	MEASUREMENTS: SIZES 0-14		

General Attributes			
Sample Size	8	Sample Description	PP sample version style
Sample Status	Approved	Sample Request Date	04/15/2024
Sample Request Due Date	04/15/2024	Sample Received Date	04/15/2024
Date Sample Approved	04/15/2024	Red Seal Number	LL023707
Wash Test Approved		Wash Tested	No
Wear Test Approved		Wear Tested	No
Product Developer		QA Technician	
		Fit Specialist	

Construction Comments	Vanden FGQA PP sample approve. Workmanship: Bulk should be reflected all below correction/ reminding. 1/. Wavy and stretched out at bra hem seam. Please control handling process to make sure after sewing no have wavy or stretched out in bulk production. 2/. Fray edge at along front princess seam. Please correct it in bulk production. 3/. Over SPI at attach cc label. Please correct it to 12 SPI in bulk.
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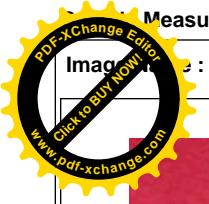
Fit/Measurements Comments	MMT: 1/. Please refer to measurement chart for details measurement. 2/. Make sure all measurement are meeting spec closely in bulk.
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Proto Status Comments	WWMT: Please double check during PP Meeting.
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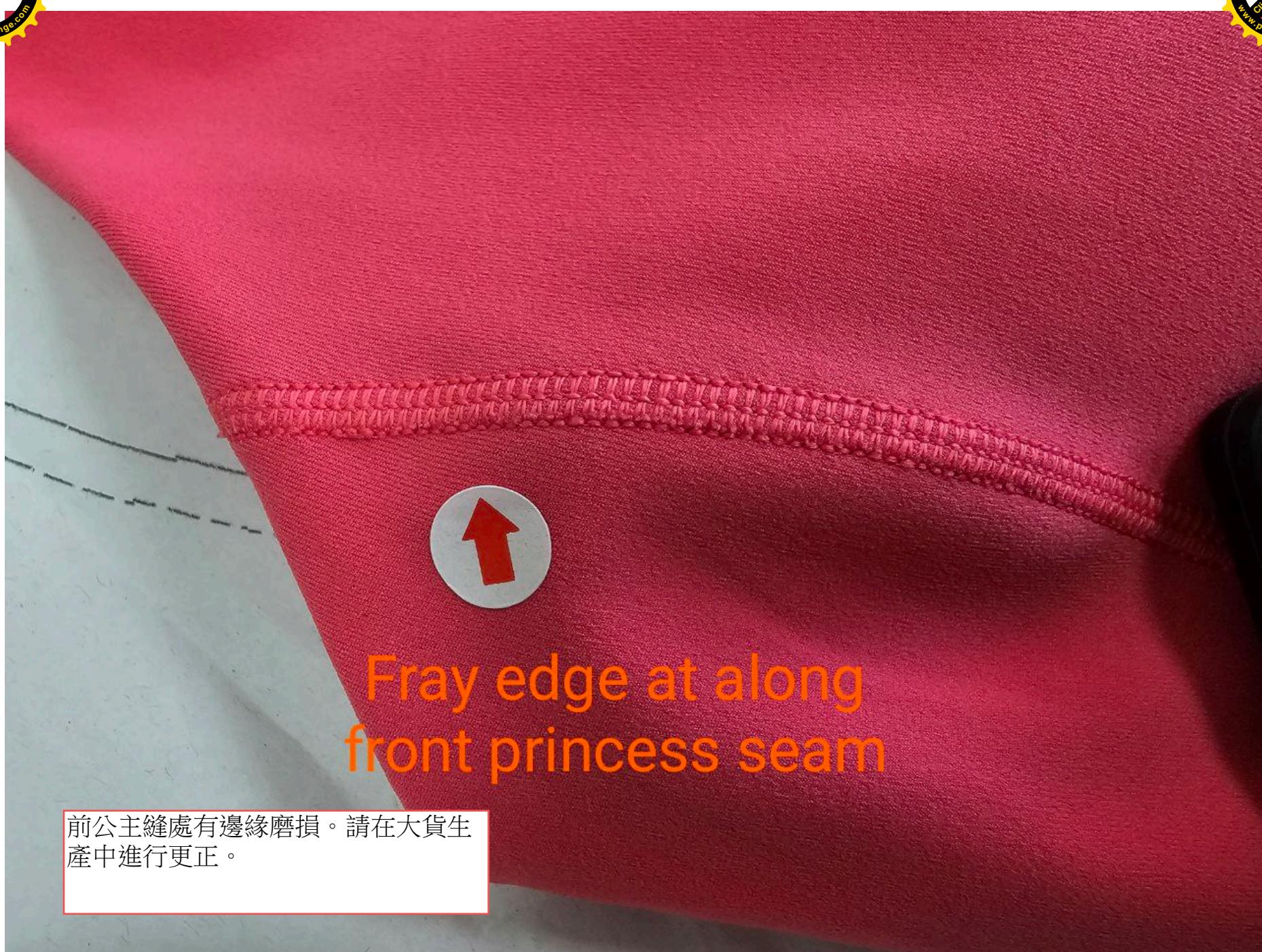
Testing Request Comments	Testing: 1/. Please follow lululemon home laundry testing result at the beginning of the production.
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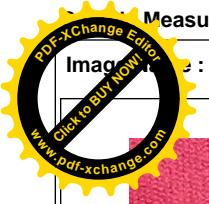
Sample Comments	Reminder: 1. Ensure the shirring are distributed evenly at inner bra WB seam, and follow pattern for the correct start / end point. 2. Make sure all join seam must be secured in bulk. 3. Please maintain hem clean finished cover no rawedge is appeared after sewing, PP sample is correct. Please follow PP sample for bulk standard. 4. Cups opening distand should follow sketch required in Tech pack for bulk production. 5. For white/light colorway items, Please pay extra attention to keep production area clean to avoid any dirty/ stain on garment, and pack it separately from garment in dark color way. 6. Bra band join seam overlap from side seam is 1/2", add only one tacking for security is required in bulk. 7. Make sure neck and armhole shape need to be symmetrical on both sides.
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Measurement Report PP 1 Sample - 1		Winter 2024	Align High Neck Tank CD cup FE BR LW1DKES	lululemon	Apr 21, 2024																								
<p>1. 確保內衣下圍的褶皺均勻分布，並按照圖案指示正確的起點/終點。</p> <p>2. 確保所有接縫在大貨生產中必須固定。</p> <p>3. 請保持下擺清潔完成覆蓋，不得出現生邊。PP樣品是正確的，請按照PP樣品的標準進行大貨生產。</p> <p>4. 罩杯開口的距離應根據加工圖中的圖紙要求進行大貨生產。</p> <p>5. 對於白色/淺色系列產品，請特別注意保持生產區域清潔，避免衣物上出現任何污漬，並將其與深色系列衣物分開包裝。</p> <p>6. 胸罩下擺片與側縫的接縫重疊部分為$1/2"$，在大量生產中只需添加一個縫紉固定。</p> <p>7. 確保頸部和袖籠形狀在兩側對稱。</p>																													
<table border="1"> <tr> <td>FSA Designer</td> <td>Vanden FGQA PP樣品已批准。做工：</td> </tr> <tr> <td>FSA Fit Model</td> <td>大貨必須改善以下所有更正/提醒。</td> </tr> <tr> <td>FSA QD Technician</td> <td>1/. 胸罩下緣接縫處波浪狀和拉伸。請控制處理過程以確保在大貨生產中縫製後沒有波浪或拉伸。</td> </tr> <tr> <td>QD Comments</td> <td>2/. 前公主縫處有邊緣磨損。請在大量生產中進行更正。</td> </tr> <tr> <td>Vendor Design Comments</td> <td>3/. 貼上CC洗標標籤的針距過密。請在大量生產中修正為每英寸12針。</td> </tr> <tr> <td>Vendor Construction Comments</td> <td></td> </tr> <tr> <td>Vendor Fit/Measurement Comments</td> <td></td> </tr> <tr> <td>Vendor BOM Changes Comments</td> <td></td> </tr> <tr> <td>Vendor Proto Status Comments</td> <td></td> </tr> <tr> <td>Vendor Testing and Compliance Comments</td> <td></td> </tr> <tr> <td>Vendor Additional Sample Comments</td> <td></td> </tr> <tr> <td>Vendor Contact</td> <td></td> </tr> </table>						FSA Designer	Vanden FGQA PP樣品已批准。做工：	FSA Fit Model	大貨必須改善以下所有更正/提醒。	FSA QD Technician	1/. 胸罩下緣接縫處波浪狀和拉伸。請控制處理過程以確保在大貨生產中縫製後沒有波浪或拉伸。	QD Comments	2/. 前公主縫處有邊緣磨損。請在大量生產中進行更正。	Vendor Design Comments	3/. 貼上CC洗標標籤的針距過密。請在大量生產中修正為每英寸12針。	Vendor Construction Comments		Vendor Fit/Measurement Comments		Vendor BOM Changes Comments		Vendor Proto Status Comments		Vendor Testing and Compliance Comments		Vendor Additional Sample Comments		Vendor Contact	
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Vendor Additional Sample Comments																													
Vendor Contact																													
<p>Volume</p> <p>HOD/Cut Date</p> <p>Fabric Name</p> <p>Mill</p>																													



Construction - : 022





Construction - : 023

貼上CC洗標標籤的針距過密。請在大量生產中修正為每英寸12針



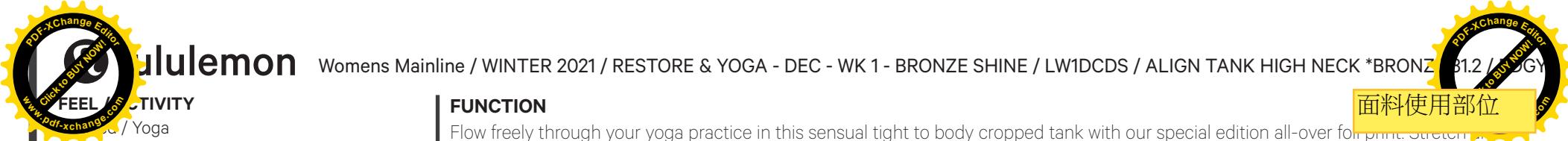


Construction - : 024



Stretched out at bra
hem seam

罩杯下擺接縫有被拉伸



Womens Mainline / WINTER 2021 / RESTORE & YOGA - DEC - WK 1 - BRONZE SHINE / LW1DCDS / ALIGN TANK HIGH NECK *BRONZE / PDF-XChange Editor Click to Buy Now! 31.2 / BUY NOW!

面料使用部位

FIT / SUPPORT

- Tight
- Size 0-14: C/D Cup;
- Size 16-20 DD/DDD Cup

FABRIC

S-(body) Nulu

LINING

L1-(bra liner) Nulu

L2-(cup pockets) Power Mesh

L3-(cf and side wing) Swim / Intimates Bra
Stabilizer 45gsm : CB98-AB-11

TRIMS

(underbust elastic) See BOM

(armhole) EFlexRubber - Flex Rubber Elastic
- 0.8mm X 6mm;
EFLEXRUBBER-6MMX0.8MM

(neckline) 1/4" mobilon factory sourced

(cup pocket opening) 1/8" mobilon factory sourced

(bra cups) see BOM

(logo) T00185N - Silver Reflective Lulu Logo,
Hero Quality - 13mm (Effective SU15 and
Onwards)

義大利版帶 0.8mm厚 x 6mm寬 -袖籠

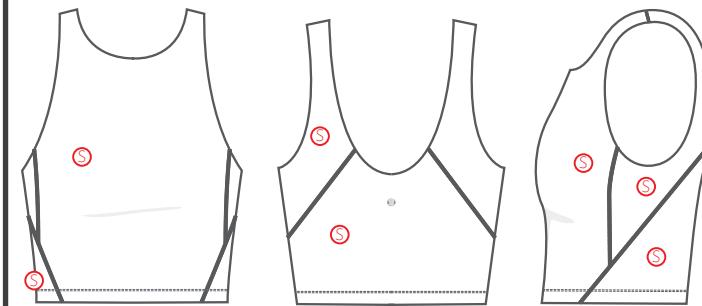
透明版帶 1/4"寬 -領圍

透明版帶 1/8"寬 -罩杯孔開口

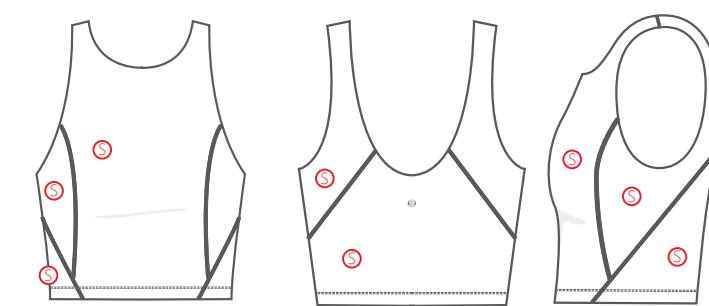
FUNCTION

Flow freely through your yoga practice in this sensual tight to body cropped tank with our special edition all-over foil print. Stretch and sweat in this must-have tank with a built-in shelf for support. Designed to pair perfectly with your favourite high-rise bottoms.

SIZE 0-14



SIZE 16-20



S-前接片/後接片/後側上接片

L1- 內裡前罩杯/內裡後接片/下擺接片

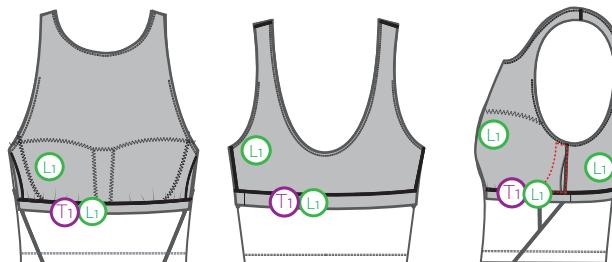
L2- 內裡前罩杯中間夾層/內裡後片夾層

L3- 前中穩定接片/側片穩定接片/(僅16-20碼)肩帶穩定接片

Nulu Bra liner:

**** next to skin

內裡:靠皮膚



Power mesh : 網布:

下擺L1反摺內包緊帶

前中:L1蓋L3蓋L2

側片:L1蓋L2蓋L3

前中:L1蓋L3蓋L2

側片:L1蓋L2蓋L3

前中:L1蓋L3蓋L2

側片:L1蓋L2蓋L3

sew 3 layers together

sew L3 to L2

sew 3 layers together

sew L3 to L2

over over

over over

over over

sew L3 to L2

over over

over over

sew 3 layers together

STITCH LEGEND:

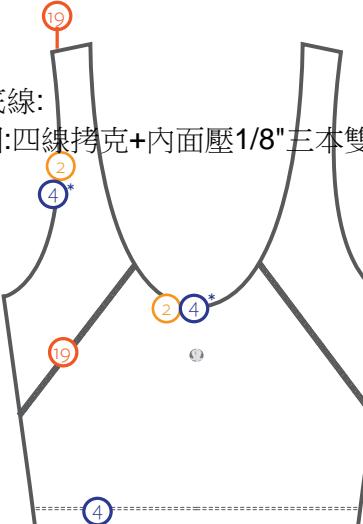
- ① (607): flatlock 4N6T
- ② (514): 4 thread serge (2N4T overedge)
- ③ (406): 2 needle bottom coverstitch 1/4"
- ④ (406): 2 needle bottom coverstitch 1/8"
- ⑤ (407): 3 needle bottom cover stitch
- ⑥ (605): 3 needle 5 thread coverstitch
- ⑦ (602): mini mock
- ⑧ (321): 3 step zig zag stitch 1/4"
- ⑨ (321): 3 step zig zag stitch 1/8"
- ⑩ (308): 2 step zig zag 1/8"
- ⑪ (401): single needle chain stitch
- ⑫ (301): single needle lockstitch
- ⑬ (516): 5 thread serge w/ safety stitch
- ⑭ (504): 3 thread serge
- ⑮ (505): baby serge
- ⑯ (304): zig zag lockstitch (1 step zig zag) 1/8"
- ⑰ fall & winter 2016 scallop stitch
- ⑱ (605): 3 needle coverstitch with 4.8mm spacing
'narrow coverstitch' with single lap construction
- ⑲ (607): 3 needle 6 thread narrow coverstitch

使用車縫作工:

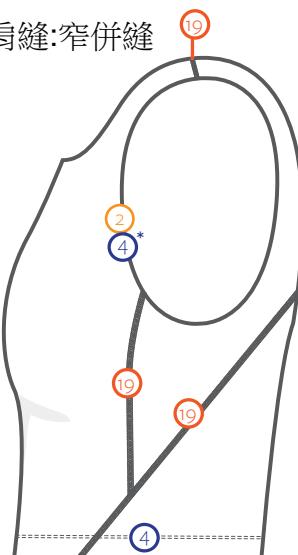
- A** 1(607-SPI:18)= 四針六線併縫-
B 2(514-SPI:16)= 四線拷克-
C 4(406-SPI:18)= 1/8" 三本雙針
D 6(605-SPI:18)= 三針五線爬網
E 9(321-針密依照款式設計)
F 12(301-SPI:16)= 單針壓線
G 14(504-SPI:16)=三線拷克
H 15(505-針密依照款式設計)
I 19(607-SPI:18)= 3針窄併縫

understitched *

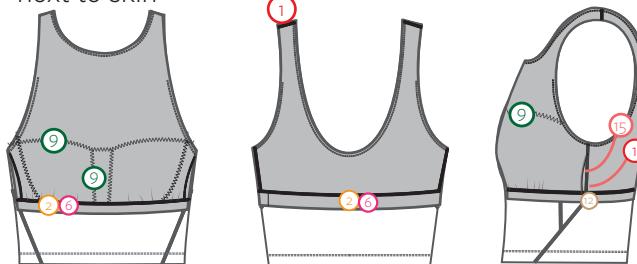
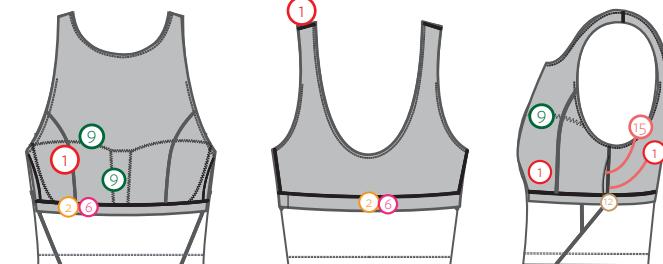
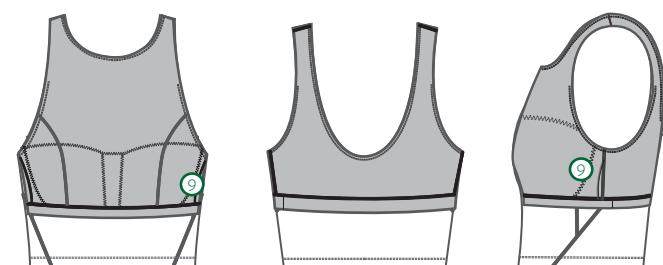
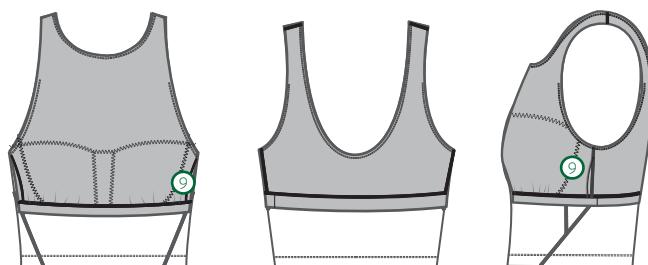
STITCHING IS APPLICABLE FOR SIZES 0-20

打*為壓底線:
袖籠/領圍:四線拷克+內面壓1/8"三本雙針


外層肩縫:窄併縫


Nulu Bra liner:

**** next to skin 內裡:靠皮膚

SIZE 0-14

加大碼
SIZE 16-20

Power mesh : 網布:




lululemon

Womens Mainline / WINTER 2021 / RESTORE & YOGA - DEC - WK 1 - BRONZE SHINE / LW1DCDS / ALIGN TANK HIGH NECK *BRONZE



DETAILS FOR OUTER BODY IS APPLICABLE FOR SIZES 0-20

正面



領圍:

- 包光,內包1/4"寬透明版帶
- 內面壓1/8"三本雙針

neckline is clean finished
and understitched
sandwiching mobilon

袖籠:

- 包光,內包義大利版帶0.8mm厚 x 6mm寬
- 內面壓1/8"三本雙針

armhole is clean finished
and understitched
sandwiching rubber tape

側縫線從後包向前

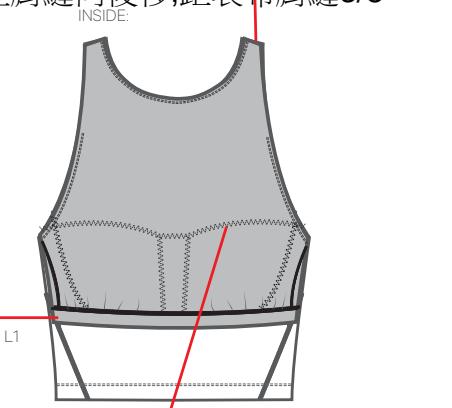
seam from back wraps around to front

turn back hem
下擺反摺

INSIDE VIEW: SIZE 0-14

內面

內裡肩縫向後移,距表布肩縫3/8"



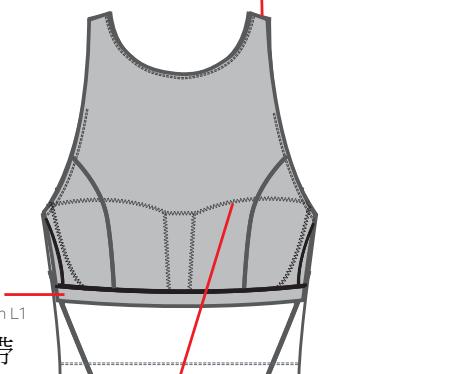
1/8" 三針四點Z字縫壓出罩杯袋
top stitching to secure cup pockets

INSIDE VIEW: SIZE 16-20

加大碼

內面

內裡肩縫向後移,距表布肩縫3/8"



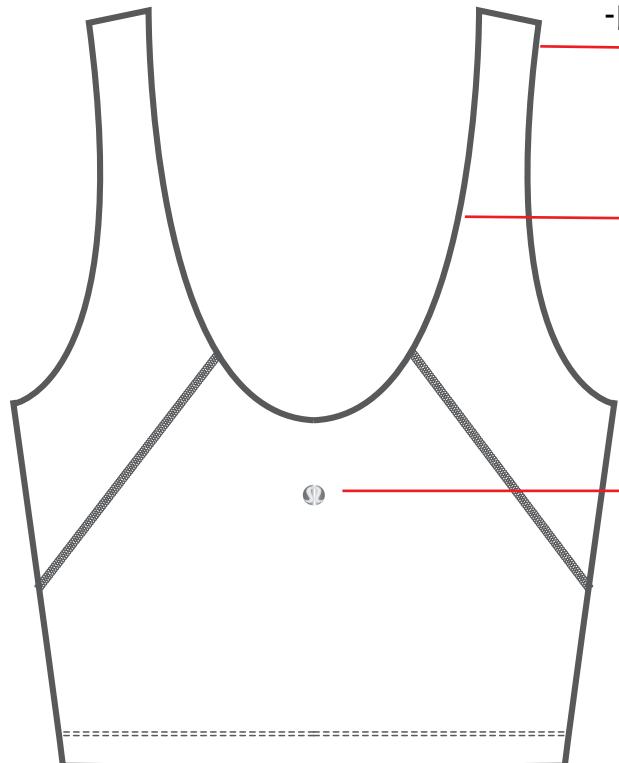
bra elastic
is encased in L1

下擺反摺內包緊帶

1/8" 三針四點Z字縫壓出罩杯袋
top stitching to secure cup pockets

DETAILS FOR OUTER BODY IS APPLICABLE FOR SIZES 0-20

背面



袖籠:

- 包光,內包義大利版帶0.8mm厚 x 6mm寬
 - 內面壓1/8"三本雙針
- armhole is clean finished
and understitched
sandwiching rubber tape

neckline is clean finished
and understitched
sandwiching rmobilon

領圍:

- 包光,內包1/4"寬透明版帶
- 內面壓1/8"三本雙針

logo placement **see detail 6.1**

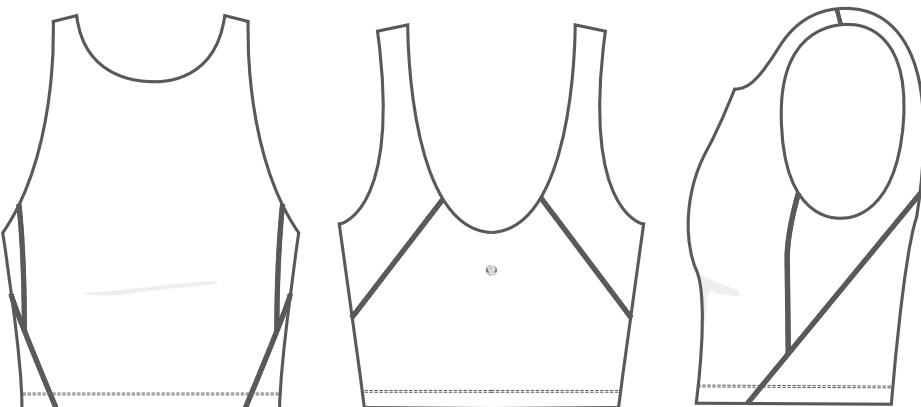
熱轉印LOGO標:
見6.1細節圖



在重疊交叉處-網爬線第二根回針 2022/1/12 更新
回針長度要包含【交叉網爬線寬度】

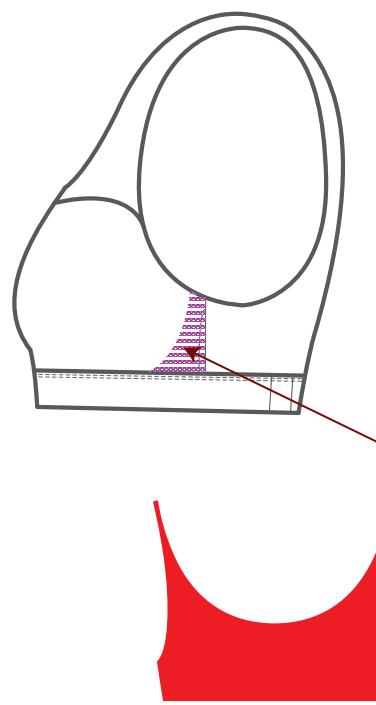


DETAILS APPLICABLE FOR SIZES 0-20



INTERNAL LAYERS

STANDARDIZED DRAWING



L1: 前片內裡

next to body layer

L3: 加強支撐片

hidden stabilizer set inside between power mesh and L1

L2: 網布層
power mesh layer

side wing stabilizer topstitched to power mesh layer only

L3: 加強支撐片

9= 1/8" 三針四點Z字縫

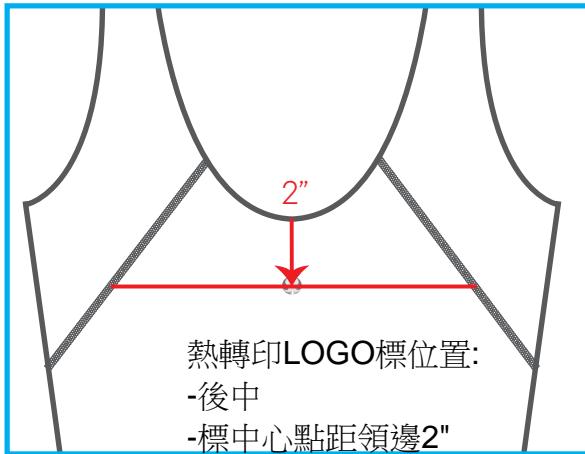
S布: 背心外層

Tank exterior layer

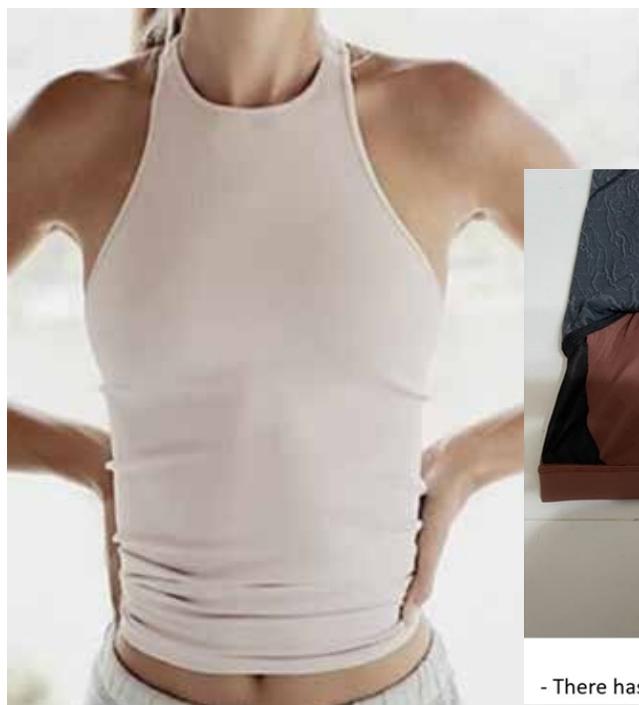
DETAILS APPLICABLE FOR SIZES 0-20

6.1 LOGO PLACEMENT:

- centred across back, 2" down from CB neck to centre of logo



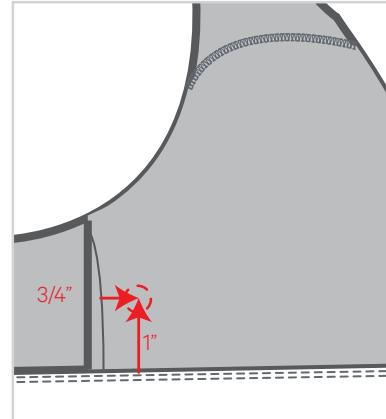
REFERENCE IMAGES



DETAIL 6.2 SIZE LABEL:

- wearer's left front cup lining (label must not sit against skin)
- 3/4" from left raw edge to center of label
- 1" up from bottom seam to center of label

STANDARDIZED DRAWING

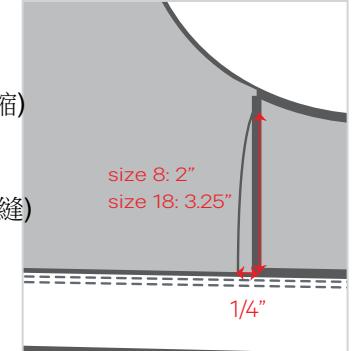


前中
CF

DETAIL 6.3 BRA CUP POCKETS

- FOR SIZE 8 ONLY, OPENING WILL GRADE
- cup pocket opening sewn into lining side seam
- 1/4" gap at bottom, between side seam and pocket opening edge
- mobilon serged on pocket opening

STANDARDIZED DRAWING



關於胸罩下擺鬆緊帶縫份-請照工廠作法做,適用於女裝bra styles.

工廠接縫開口是不貼皮膚面! 請通知相關人員. Thanks.

工廠樣衣米白色+



- There has some slightly shirring on my keep sample at one side only

- 內衣下擺抽皺要左右平均