

- S : SELF:**
LM7B24S-Recycled Poly Swift 124 gsm, 86% Recycled Polyester, 14% Elastane, Everest, FVF4029UVQD, \$290, 52"
- LM7BCBS**-Recycled Poly Swift 124gsm Solid Non-PFC DWR AR, 89% Recycled Polyester, 11% Elastane, XSS-P0210, Shinkong, \$286, 54"
- LM7BC1S**-F&F Water Shorts Recycled Polyester 178gsm Solid Wicking QD ProtX2 AR, 89% Recycled Polyester, 11% Elastane, DE LICACY, C39039-4QZ7, \$379, 54"
- LM7B82S**-Rec Poly Swift Wicking QD Digital Sublimation Print IT from Shinkong, 86% Recycled Polyester, 14% Elastane, XSS-P0210 DPY, \$503"

- C1:**
Recycled Polyester Power Mesh 146gsm, Yu Yang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$31800, 69"

- L1:**
Recycled Poly Pocketing Solid 90gsm Wicking QD, XPP-P0740-2-1, 56", \$18000

- L2:**
DN52-BACU-PR, F&F UL Rec Poly Liner Mesh ProtX2 85% Rec Polyester / 15% Elastane, \$4,0400, 60"

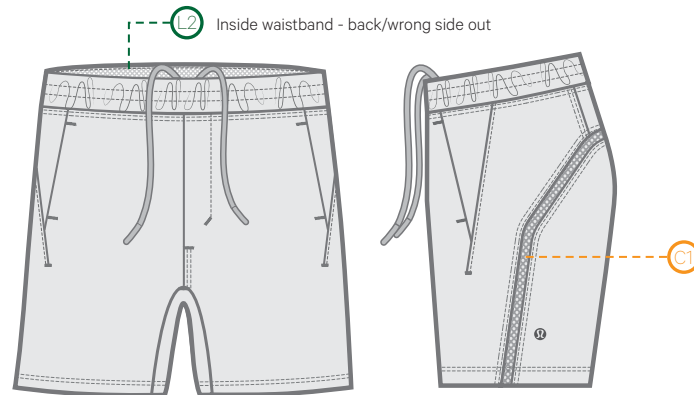
- L3:**
Recycled Polyester Power Mesh 146gsm, Yu Yang, DL93-3ACU, 90% Recycled Polyester, 10% Lycra Elastane, \$31800, 69"

DRAWCORD:
BACKUP.D00220 - STRETCH FLAT MID-LINE DRAWCORD WITHOUT FILL - 7MM AS SOURCED BY SHANGHAI JML APPAREL CO. LTD

PKT ZIPPER TAPE:
#3 COIL - REVERSE CLOSED-END (RECYCLED TEETH AND CHAIN), Z#3YKK_CFCB-3 PBR2D GREEN-F,

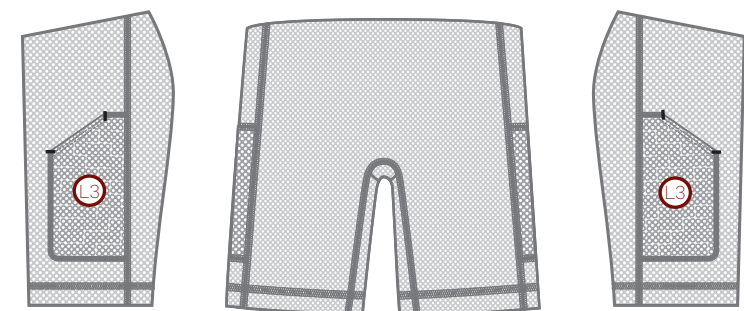
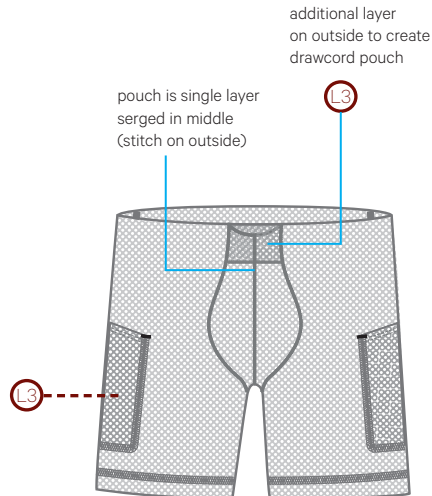
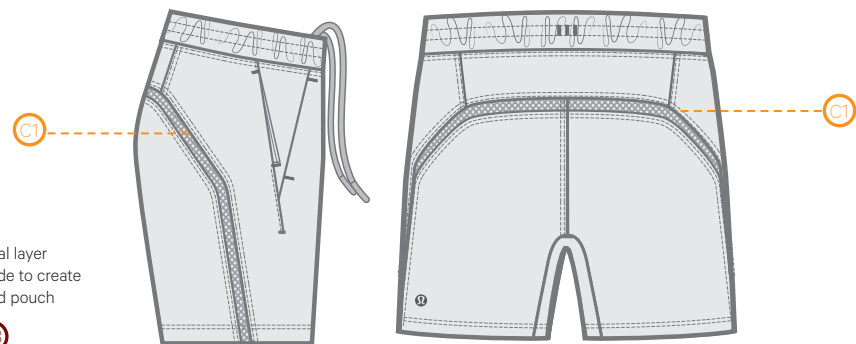
CF ZIPPER SLIDER:
#3 REVERSE COIL SEMI-AUTOLOCK TPU CUT OUT ZIPPER PULL WITH FRONT MEN'S LOGO AS SOURCED BY YKK TAIWAN, P#3YKK_3C-DSBLUU13

LOGO:
SILVER: T00171 - 0.5MM RAISED LULU SILVER REFLECTIVE LOGO - 13MM, E.TEXTINT, LUF201409023
BLACK: T00171A - 0.5MM RAISED LULU HERO REFLECTIVE LOGO - 13MM, E.TEXTINT, LUFK19110012



ALL PANELS ARE **S**
UNLESS INDICATED OTHERWISE

ALL POCKETBAGS
IN SHELL ARE IN **L1**

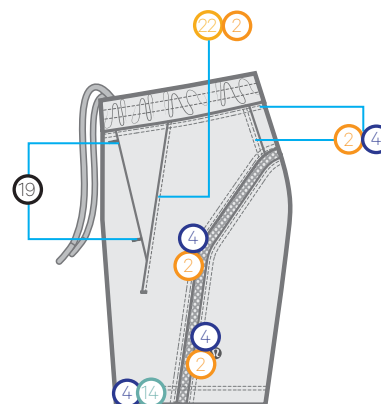
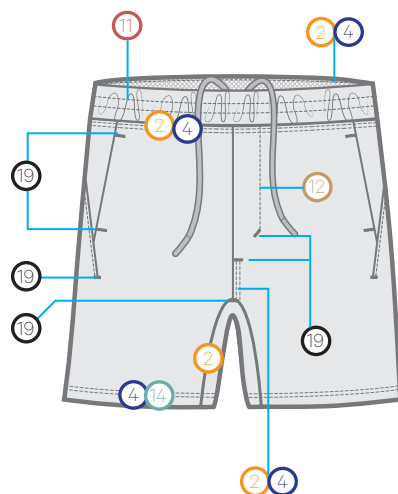


ALL LINER PANELS ARE **L2**
UNLESS INDICATED OTHERWISE

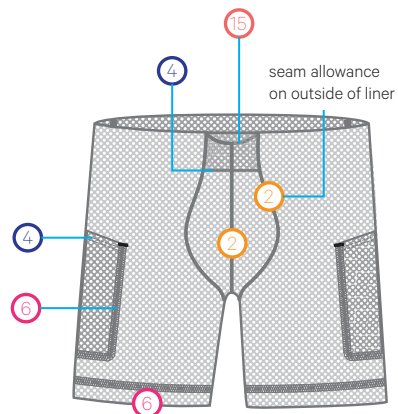
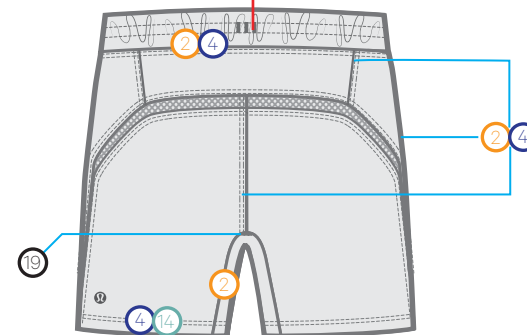
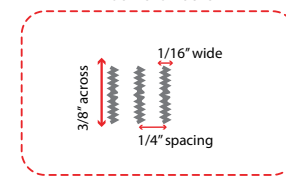
DESIGNER: Tjirk
DA: Andrew
TD: Clare

UPDATED: 2022-08-03

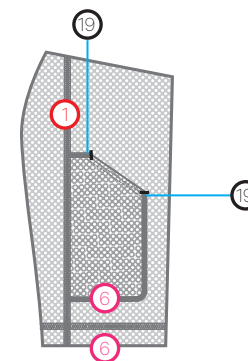
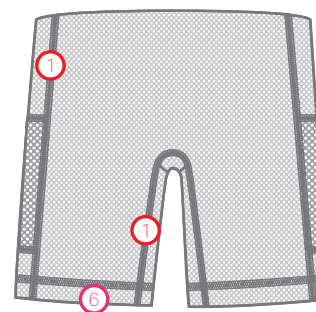
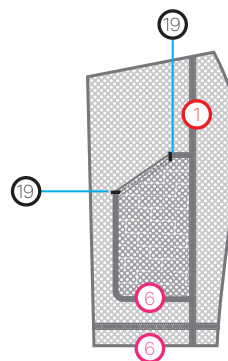
- ① (607): FLATLOCK 4N6T
- ② (514): 4 THREAD SERGE (2N4T OVEREDGE)
- ③ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/4"
- ④ (406): 2 NEEDLE BOTTOM COVERSTITCH 1/8"
- ⑤ (407): 3 NEEDLE BOTTOM COVER STITCH
- ⑥ (605): 3 NEEDLE 5 THREAD COVERSTITCH
- ⑦ (602): MINI MOCK
- ⑧ (321): 3 STEP ZIG ZAG STITCH 1/4"
- ⑨ (321): 3 STEP ZIG ZAG STITCH 1/8"
- ⑩ (308): 2 STEP ZIG ZAG 1/8" (ON BINDINGS ONLY)
- ⑪ (401): SINGLE NEEDLE CHAIN STITCH
- ⑫ (301): SINGLE NEEDLE LOCKSTITCH
- ⑬ (516): 5 THREAD SERGE W/ SAFETY STITCH
- ⑭ (504): 3 THREAD SERGE
- ⑮ (505): BABY SERGE
- ⑯ (304): ZIG ZAG LOCKSTICH (1 STEP ZIG ZAG) 1/8"
- ⑰ FALL & WINTER 2016 SCALLOP STITCH
- ⑱ (607): 3/16" FLATSEAM(4.8MM) (3 NEEDLE FLATLOCK)
- ⑲ BARTACK
- ⑳ BACKTACK
- ㉑ 2 NEEDLE BOTTOM COVERSTITCH 1/4"
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉒ 2 NEEDLE BOTTOM COVERSTITCH 1/8"
WITH 1 NEEDLE STITCH IN THE DITCH
- ㉓ BLIND HEM
- ㉔ 1/8" - 3 THREAD OVERLOCK MERROW



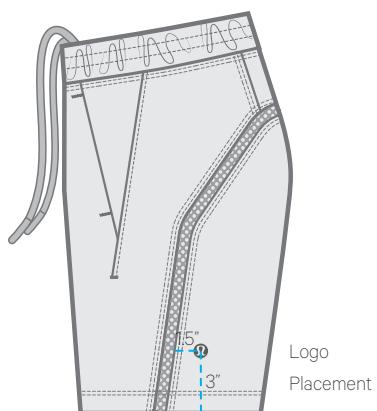
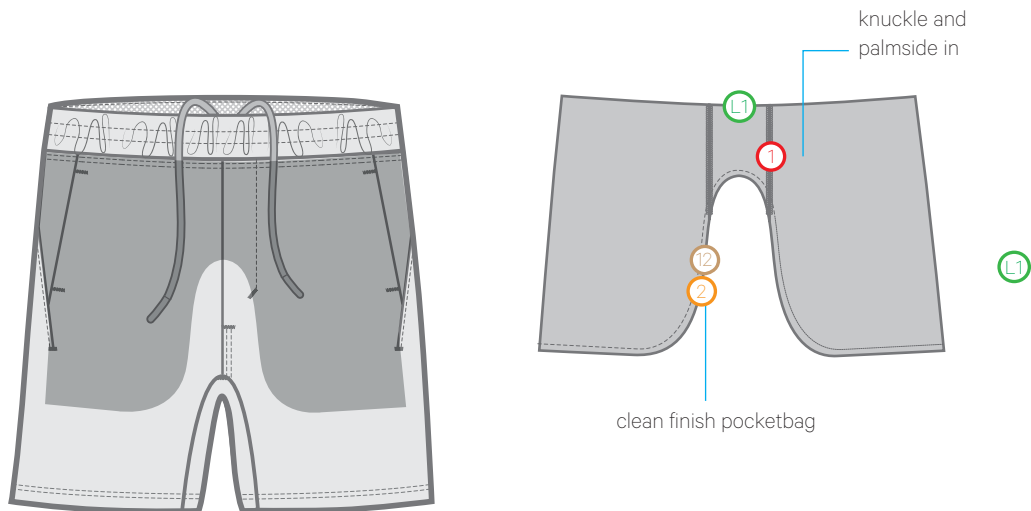
CB bartacks: through ALL layers.
Tack drawcord.



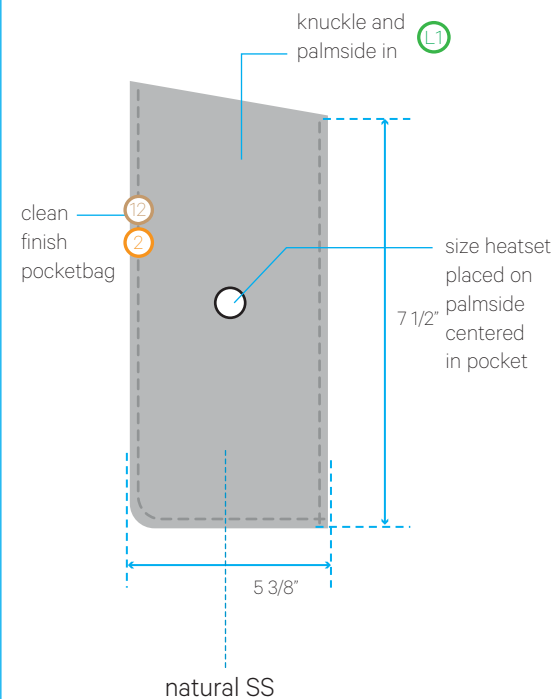
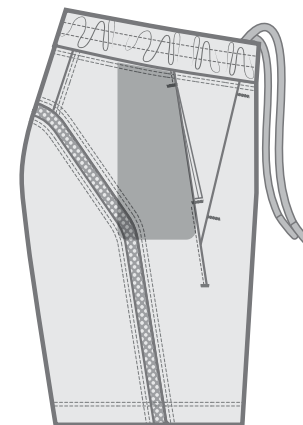
hem folded to inside



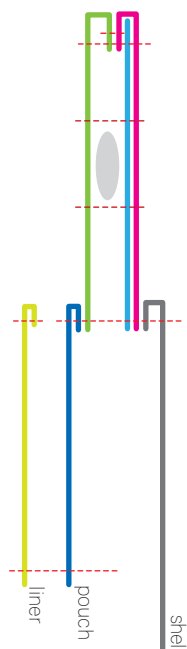
HANDPOCKETS



SIDE POCKET



CONSTRUCTION WAISTBAND



MATERIALS

ELASTIC

INSIDE WAISTBAND

OUTSIDE WAISTBAND

SHELL

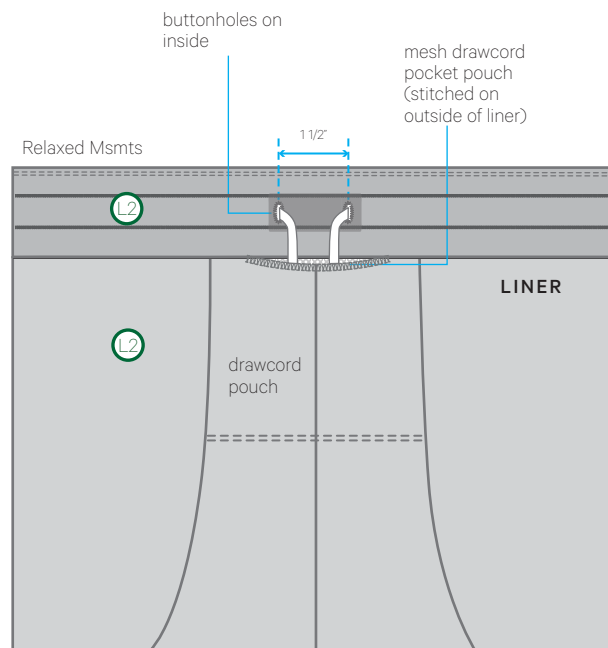
DRAWCORD

LINER

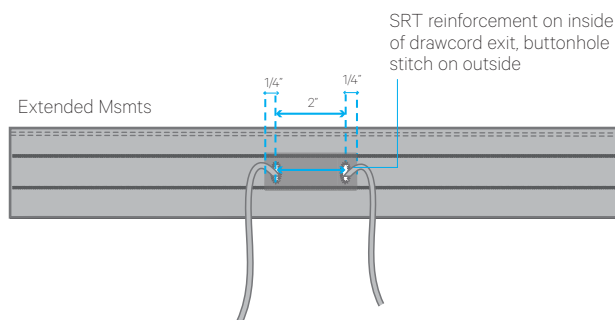
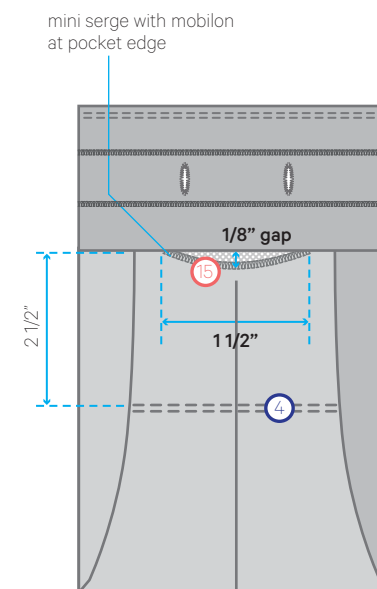
POUCH

STITCHING

DRAWCORD POCKET IN POUCH



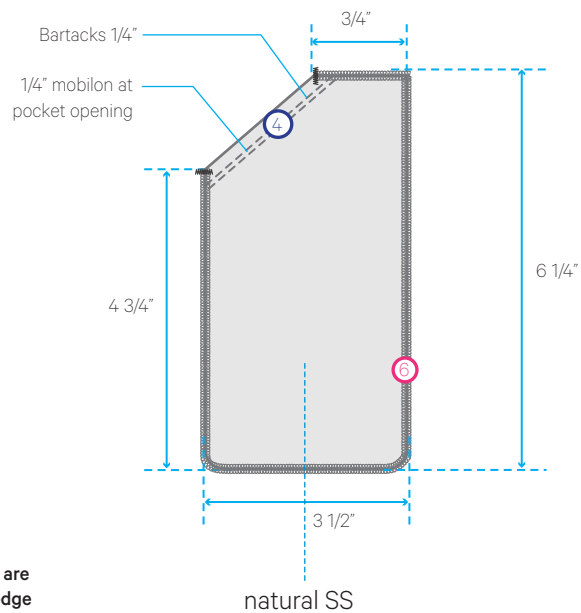
ADJUSTED POCKET OPENING



MINI SERGE REFERENCE

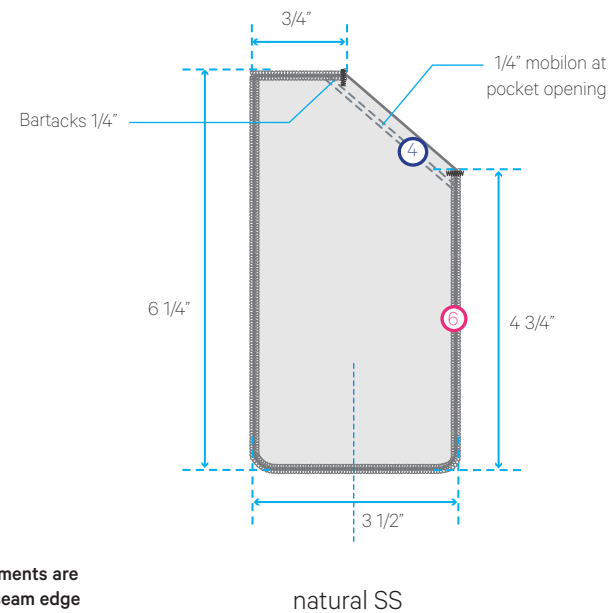


LEFT HANDSIDE MEDIA POCKET



All measurements are
from outer seam edge

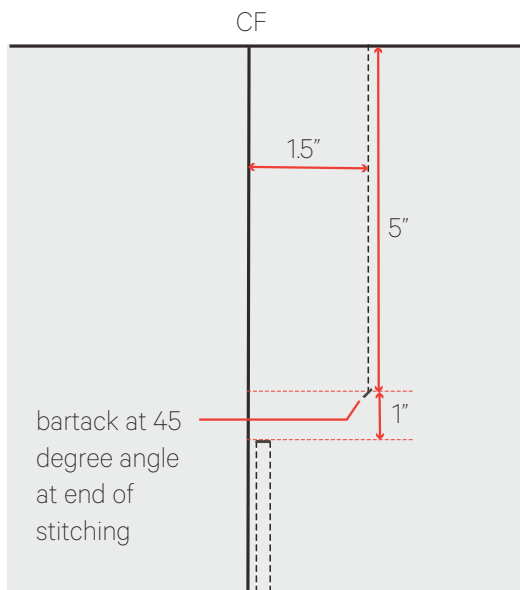
RIGHT HANDSIDE MEDIA POCKET



All measurements are
from outer seam edge

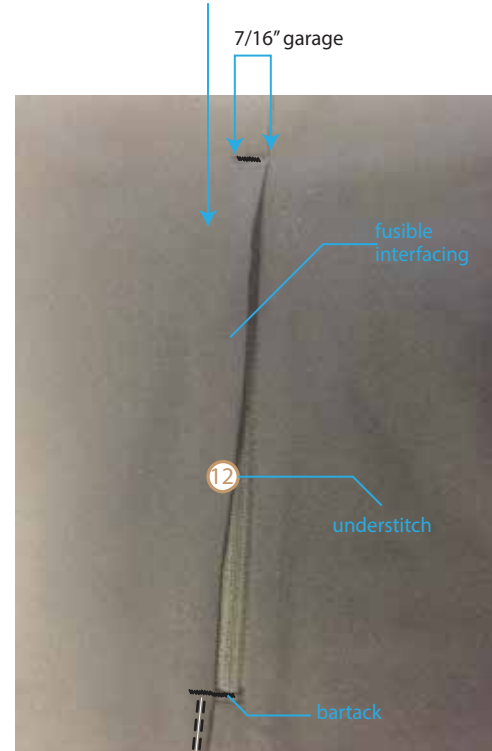
M-BD-3. Fly Stitching - Single Ndl

single needle lockstitch with 45 degree angle
bartack to secure end



PEZ MEDIA POCKET ZIPPER

flap creates zipper garage. No topstitch.



For White Liner/Linerless Only:

