

DO NOT
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THIS PRINT

TABLE 1					
STYLE	"A"	"B"	BODY	TERMINAL	MATED HEIGHT WITH BSE
-01	.1800[4.064] REF	.1680[4.267]	BTE-XXX-01-D	T-1S39-01-X	.1980[5.029] REF
-02	.2781[7.064] REF	.2861[7.267]	BTE-XXX-02-D	T-1S39-02-X	.3161[8.029] REF
-03	.3962[10.063] REF	.4042[10.267]	BTE-XXX-03-D	T-1S39-03-X	.4342[11.029] REF

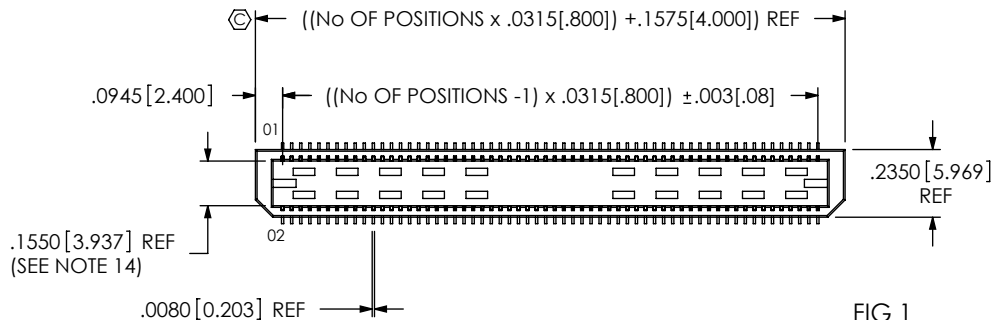


FIG 1
BTE-060-01-X-D-LC SHOWN

BTE-XXX-XX-X-D-XX

No OF POSITIONS
-020, -040, -060,
**-080, *-090, -100, -120
(PER ROW)
*-03, -04 & -08 BODY STYLE ONLY
**SEE NOTE 12

BODY STYLE
-01: .1680[4.267]
-02: .2861[7.264]
-03: .4042[10.266]
-04: .6010[15.265]
-05: .7190[18.263]
-06: .8370[21.260]
-07: .9542[24.237]
-08: 1.1511[29.238]
-09: .5224[13.269]

OPTION

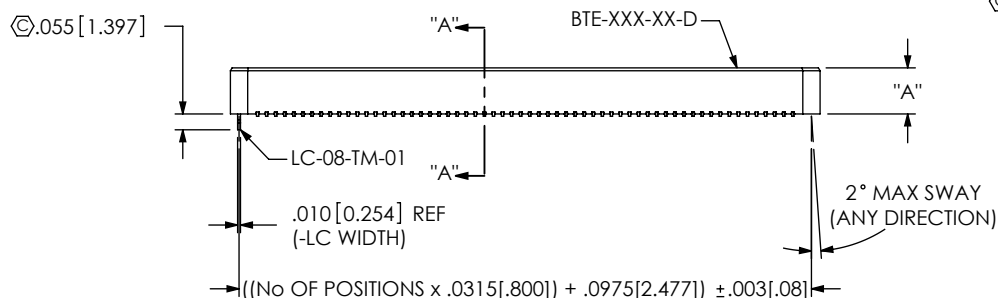
-A: ALIGNMENT PINS
(USE BTE-XXX-XX-D-A)
-LC: LOCKING CLIPS(SEE NOTE 13)
(USE LC-08-TM-01)
-K: POLYIMIDE FILM
(N/A ON STYLES -07 & -08)
(USE K-500-300, SEE FIG 2)
(SEE NOTE 11)
-TR: TAPE & REEL (80 POS MAX)
(N/A ON STYLE -05, -06, -07 & -08)
-FL: FRICTION LOCK (SEE FIG 4, SHEET 3)
(USE BTE-XXX-01-D-X-FL)
(AVAIL ON LEAD STYLE -01 ONLY,
-020 THRU -100 POSITIONS ONLY)

ROW SPECIFICATION

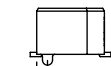
-D: DOUBLE (USE BTE-XXX-XX-D-X
& BTEH-XXX-XX-D-X)

PLATING SPECIFICATION

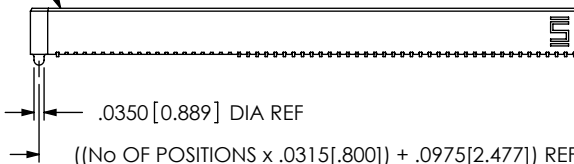
-F: 3μ" SELECTIVE GOLD IN CONTACT AREA, WITH MATTE TIN TAILS
(USE T-1SXX-XX-F) (SEE NOTE 10)
-L: 10μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN TAILS
(USE T-1SXX-XX-L) (SEE NOTE 10)
-H: 30μ" GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL (USE T-1SXX-XX-H)
-C: 50μ" GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL (USE T-1SXX-XX-C)



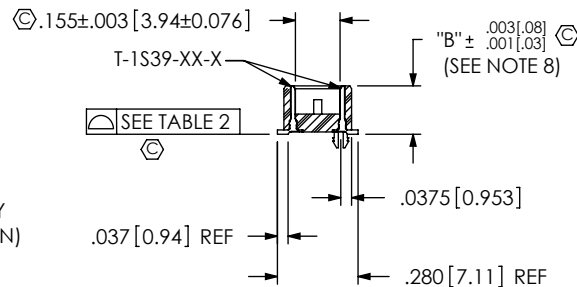
-LC: LOCKING CLIP OPTION



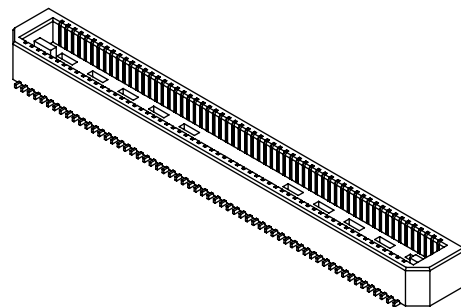
.0375[0.953] REF



-A: ALIGNMENT PIN OPTION



SECTION "A"-"A"



NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. NOTE DELETED.
3. BURR ALLOWANCE: .0015[.038] MAX.
4. NOTE DELETED.
5. MINIMUM PUSHOUT FORCE: 6 OZ.
6. NOTE DELETED.
7. PARTS TO BE MOLD TO POSITION.
8. MAX VARIANCE OF .002[.05].
9. BTE-XXX-03-D BODY CAN BE SUBSTITUTED FOR BTE-XXX-03-D-A.
10. -L PLATING CAN BE SUBSTITUTED FOR -F PLATING.
11. IF PART OPTION IS PACKAGED IN TRAY, USE K-DOT-.276-.375-.005.
12. FOR NEW APPLICATIONS REQUIRING THESE POSITIONS, PLEASE CONTACT SAMTEC INTERCONNECT PROCESSING GROUP.
13. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION."
14. PIN CAN EXTEND PAST WALL .003[.08] MAX.

TABLE 2	
POSITIONS	COPLANARITY
-20 THRU -60	.004[.10]
-80 THRU -120	.006[.15]

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1.5:1
INSULATOR: LCP, COLOR: BLACK, FLAMMABILITY RATING: UL94VO
TERMINAL: PHOS BRONZE

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
.8mm DOUBLE ROW TERMINAL ASSEMBLY

DWG. NO.
BTE-XXX-XX-X-D-XX

BY: DEAN P 03/22/1999 SHEET 1 OF 3

FIG 2
-K: POLYIMIDE FILM PAD
[USE K-500-300]
(SEE NOTE 11)

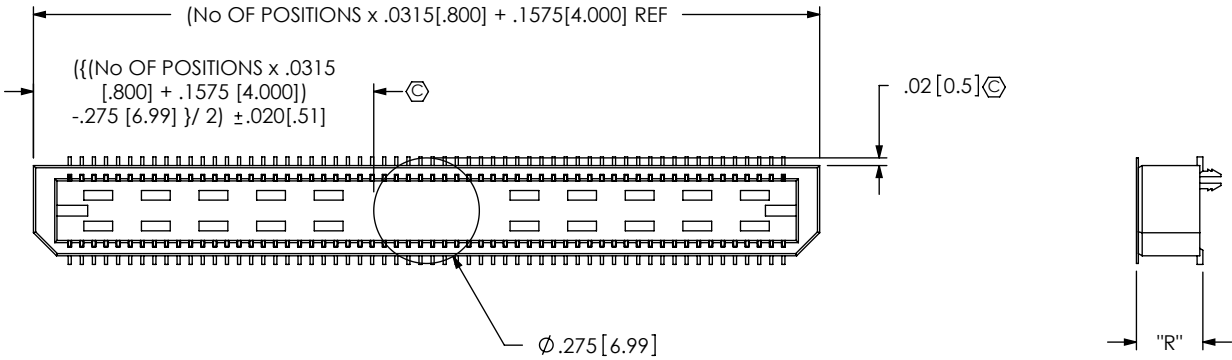
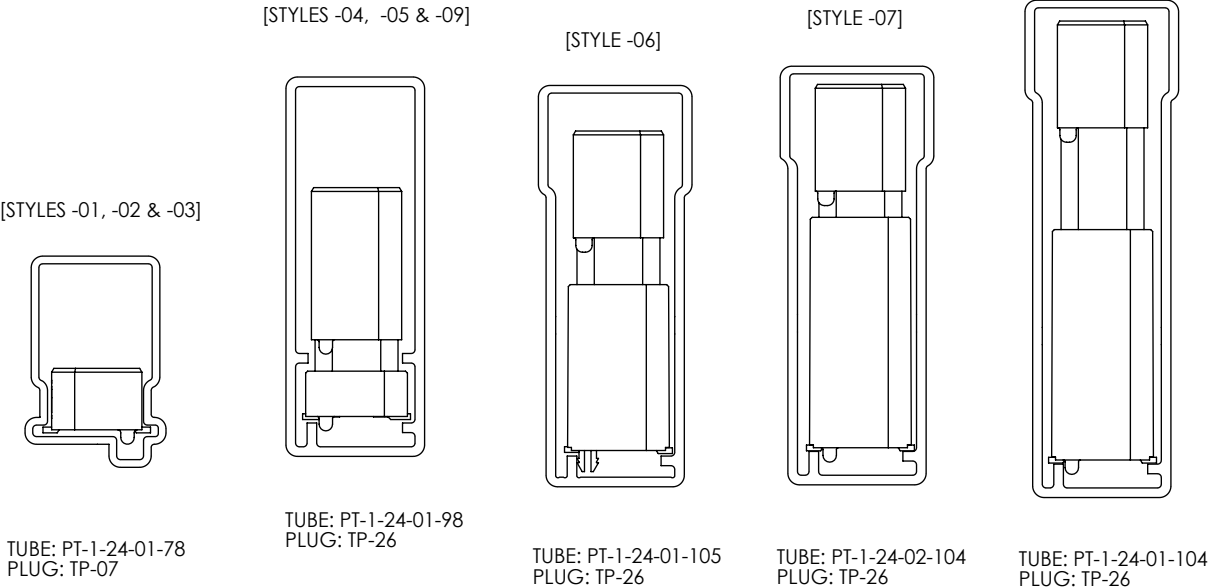


TABLE 3	
STYLE	"R"
-01	.173 [4.39]
-02	.291 [7.39]
-03	.409 [10.39]
-04	.610 [15.49]
-05	.728 [18.49]
-06	.843 [21.41]
-09	.535 [13.60]

PACKAGING VIEW

[PARTS NEED TO BE LOADED PER PACKAGING VIEWS]
[-05 LEADSTYLE PARTS WITH KAPTON TO BE
LOADED WITH KAPTON RESTING ON THE TUBE RIBS].



PACKAGING TABLE		
STYLE	PACKAGING TUBE	PLUG
-01	PT-1-24-01-78	TP-07
-02		
-03		
-04	PT-1-24-01-98	TP-26
-05		
-06		
-07	PT-1-24-02-104	
-08	PT-1-24-01-104	
-09	PT-1-24-01-98	TP-26

F:\DWG\MISC\MKTG\BTE-XXX-XX-X-D-XX-MKT.SLDDRW

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SHEET SCALE: 2:1

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
.8mm DOUBLE ROW TERMINAL ASSEMBLY

DWG. NO.
BTE-XXX-XX-X-D-XX

BY: DEAN P 03/22/1999 SHEET 2 OF 3

BTE-060-06-X-D-LC SHOWN
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]

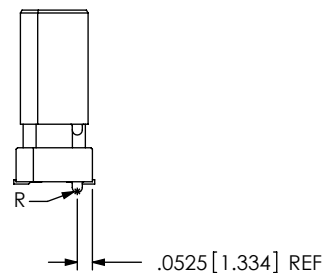
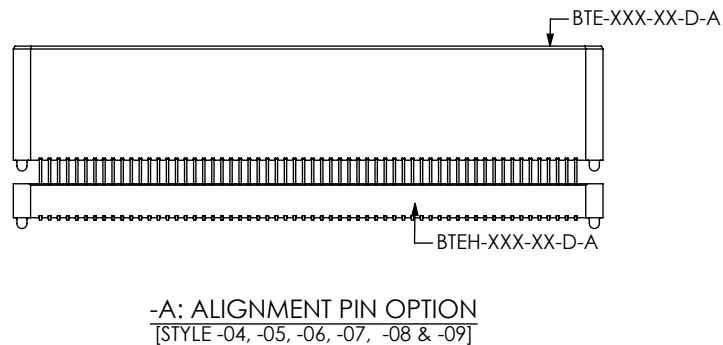
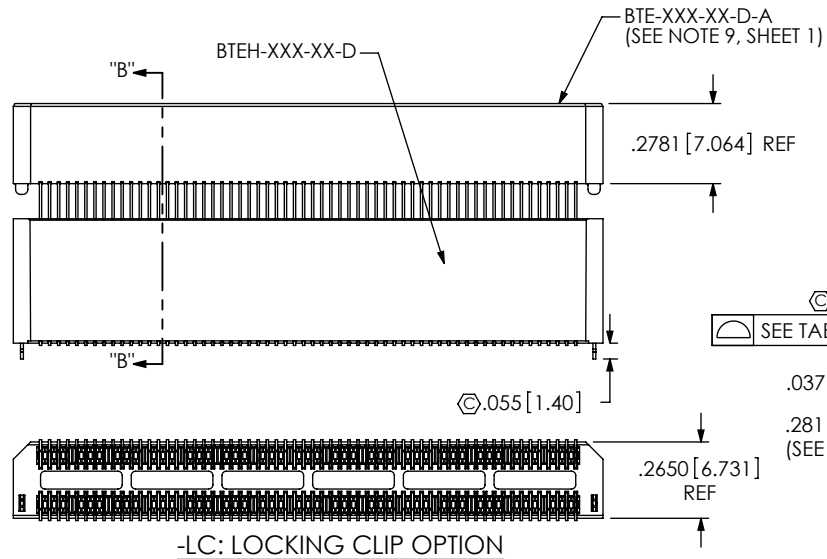
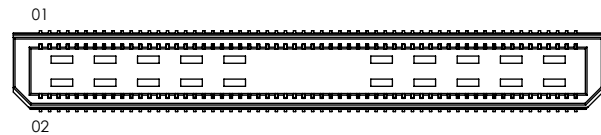


TABLE 4

STYLE	"B"	TERMINAL	BOTTOM BODY	TOP BODY	MATED HEIGHT WITH BSE
-04	.6010 [15.265]	T-1S41-04-X	BTEH-XXX-01-D-X	BTE-XXX-03-D-A	.634 [16.10] REF
-05	.7190 [18.263]	T-1S41-05-X	BTEH-XXX-01-D-X	BTE-XXX-03-D-A	.752 [19.10] REF
-06	.8370 [21.260]	T-1S51-06-X	BTEH-XXX-03-D-X	BTE-XXX-02-D-A	.867 [22.02] REF
-07	.9542 [24.237]	T-1S61-21-F, T-1S61-21-L, T-1S61-21-H	BTEH-XXX-04-D-X	BTE-XXX-02-D-A	.9842 [25.00] REF
-08	1.1511 [29.238]	T-1S61-22-X	BTEH-XXX-04-D-X	BTE-XXX-02-D-A	1.1811 [30.00] REF
-09	.5224 [13.269]	T-1S60-09-X	BTEH-XXX-01-D-X	BTE-XXX-02-D-A	.551 [14.00] REF

T-1S51-XX-X

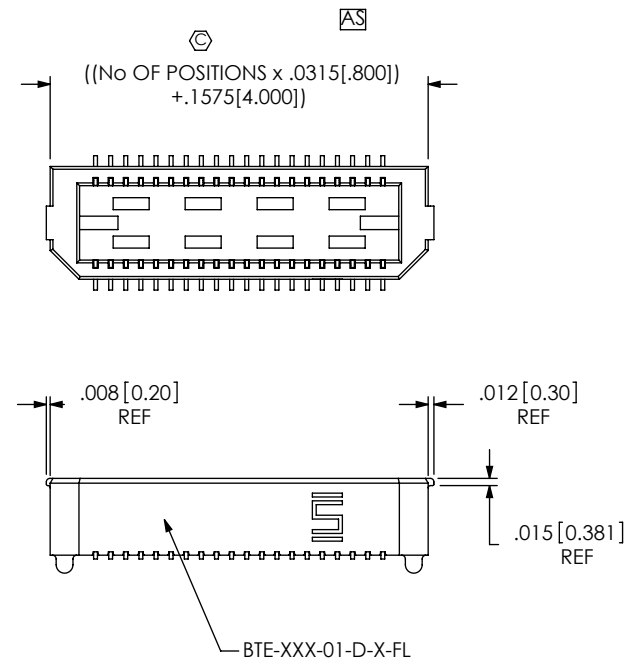
"B" ± .003 [.08]
SEE NOTE 8, SHEET 1

SEE TABLE 2, SHEET 1

SECTION "B"-"B"

FIG 4

-FL OPTION
BTE-020-01-X-D-A-FL SHOWN
(AVAILABLE ON -01 LEAD STYLE ONLY,
-020 THRU -100 POSITIONS ONLY)
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]



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